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## CuO nanostructured sensors for enhanced CO detection

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### Summary

In order to increase the selectivity of semi-conducting gas sensors CuO, ZnO nanostructures have been integrated as sensitive layers on silicon substrates. A metalorganic approach has been employed for the preparation of CuO and ZnO anisotropic nanoparticles. Their gas sensing performance towards CO, C<sub>3</sub>H<sub>8</sub> have been tested. The influence of the oxide nature is significant on the sensor response level and its selectivity to the reducing gases. Moreover, at an operating temperature T = 200°C, the sensors present an optimum performance towards CO with fast response and recovery time, unprecedented sensitivity (Rn= ca. 150%, 100 ppm CO, RH 50%) and selectivity as compared to NO<sub>2</sub>, C<sub>3</sub>H<sub>8</sub> and NH<sub>3</sub>. Thus, these results highlight the remarkable role of CuO on the fabrication of very promising CO gas sensors.

### Motivation and results

Semiconductor gas sensors have been widely studied due to their important applications in environmental monitoring and medical diagnosis [1]. They have attracted much attention in the field of gas sensing under atmospheric conditions due to their low cost and flexibility in production, simplicity of their use and large number of detectable gases/possible application fields. Semiconducting metal oxide sensors are one of the most widely used gas sensors. However, the main drawback of this type of devices is their lack of selectivity, *i.e.* their capability to detect a specific gas in a mixture of several gaseous components. Many strategies have been developed in order to achieve a better selectivity, *i.e.* the use of mixed metal oxide layers and/or to dope the sensitive layer with noble metals such as Pt, Pd, ..., well control the size and shape of the sensitive layer structures, catalytic filters, etc [2-4]. While a great attention has been focused on n-type semiconducting oxides, few studies have been devoted to the p-type gas sensors. Among p-type oxide semiconductors, single phase, or CuO as part of heterojunction sensors, have demonstrated considerable potential for detection of gases such C<sub>2</sub>H<sub>5</sub>OH, NO<sub>2</sub>, H<sub>2</sub>S, H<sub>2</sub>, CO, NH<sub>3</sub>. Some of these sensors exhibited interesting selectivity properties towards investigated gases. Up to now, various approaches have been reported to fabricate the CuO nanostructures in the literature. We have developed an organometallic approach for the preparation of crystalline copper oxide nanostructures. These CuO nanostructures have been deposited on miniaturized silicon gas sensor substrates by an ink-jet method or by using a screen-printing paste. More recently combining ZnO with a p-type semi-conductor has attracted great attention due to its enhanced sensing performance [5]. Such p-n heterojunction sensor will be tested with organometallic CuO/ZnO nanostructured mixed oxides and will be compared with the parent ZnO and CuO sensors under the same conditions.

### References

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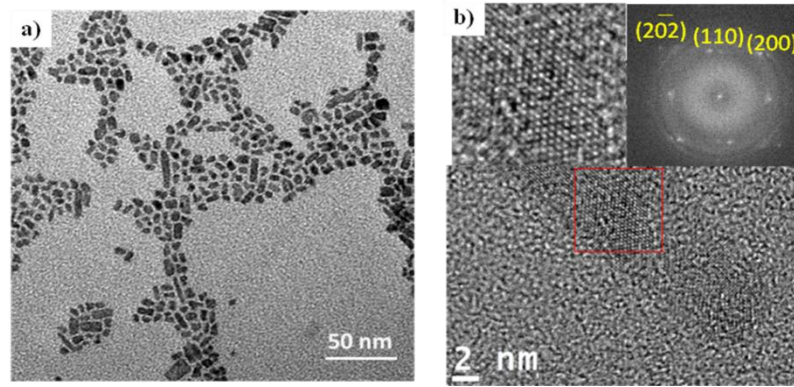


Figure 1: TEM (a) and HRTEM images and diffraction rings (b) of bare CuO synthesis



Figure 2: Semi-manual ink-jet method and silicon platform before sensitive layer deposition

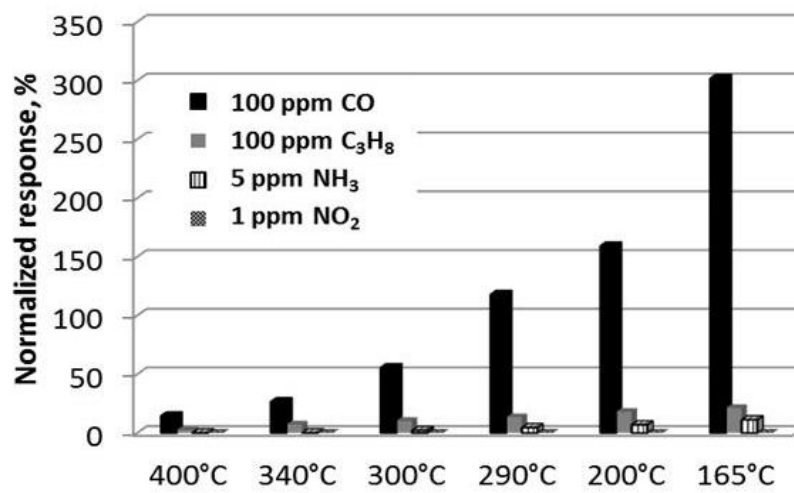


Figure 3: Normalized responses of CuO sensitive layer to 100 ppm CO, C<sub>3</sub>H<sub>8</sub>, 5 ppm NH<sub>3</sub> and 1 ppm NO<sub>2</sub> at different operating temperatures (RH 50%).