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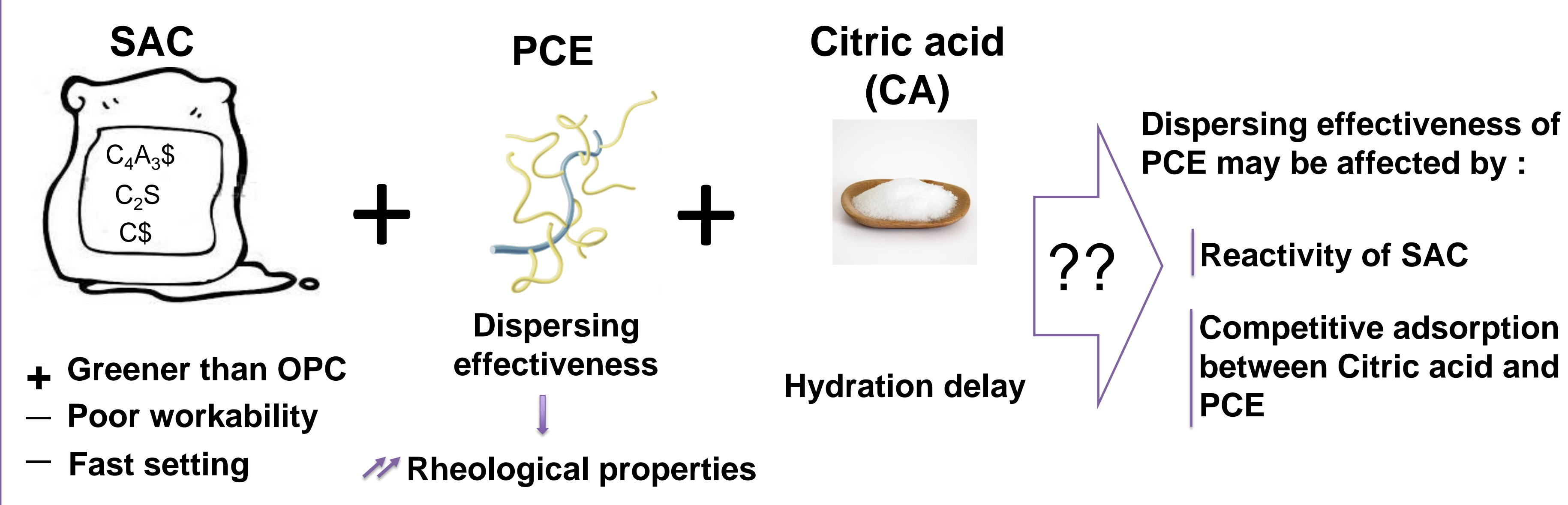
# Hydration and rheology of sulfoaluminate-belite cements (SAC) in presence of polycarboxylate superplasticizers (PCE) and citric acid

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## 1. Context

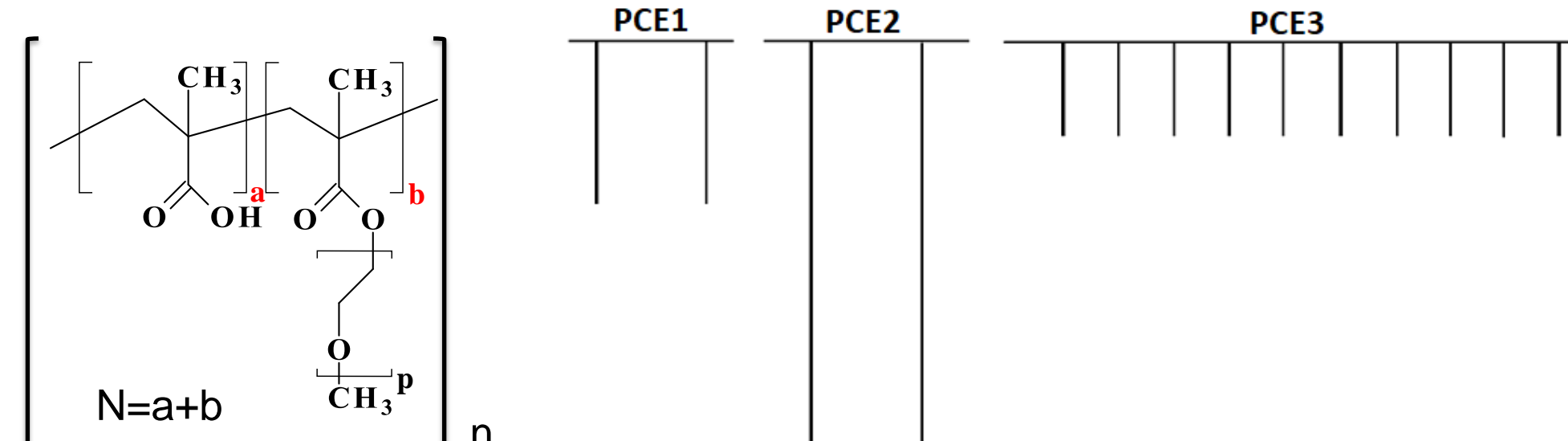


## 3. Materials

- Commercial SAC (i.tech ALI CEM)
- Citric acid (99,5% Honeywell)
- 3 polycarboxylates ethers (PCE1, PCE2 and PCE3)

Phase composition of SAC (%)	C <sub>4</sub> A <sub>3</sub> \$	C <sub>2</sub> S	C\$
	49,3	15,1	23,5

	Mw (g/mol)	Charge density (mmol/g)	P	N	n
PCE1	48300	0,79	45	5	12
PCE2	138600	0,3	114	5	15
PCE3	11900	0,96	17	2,5	115

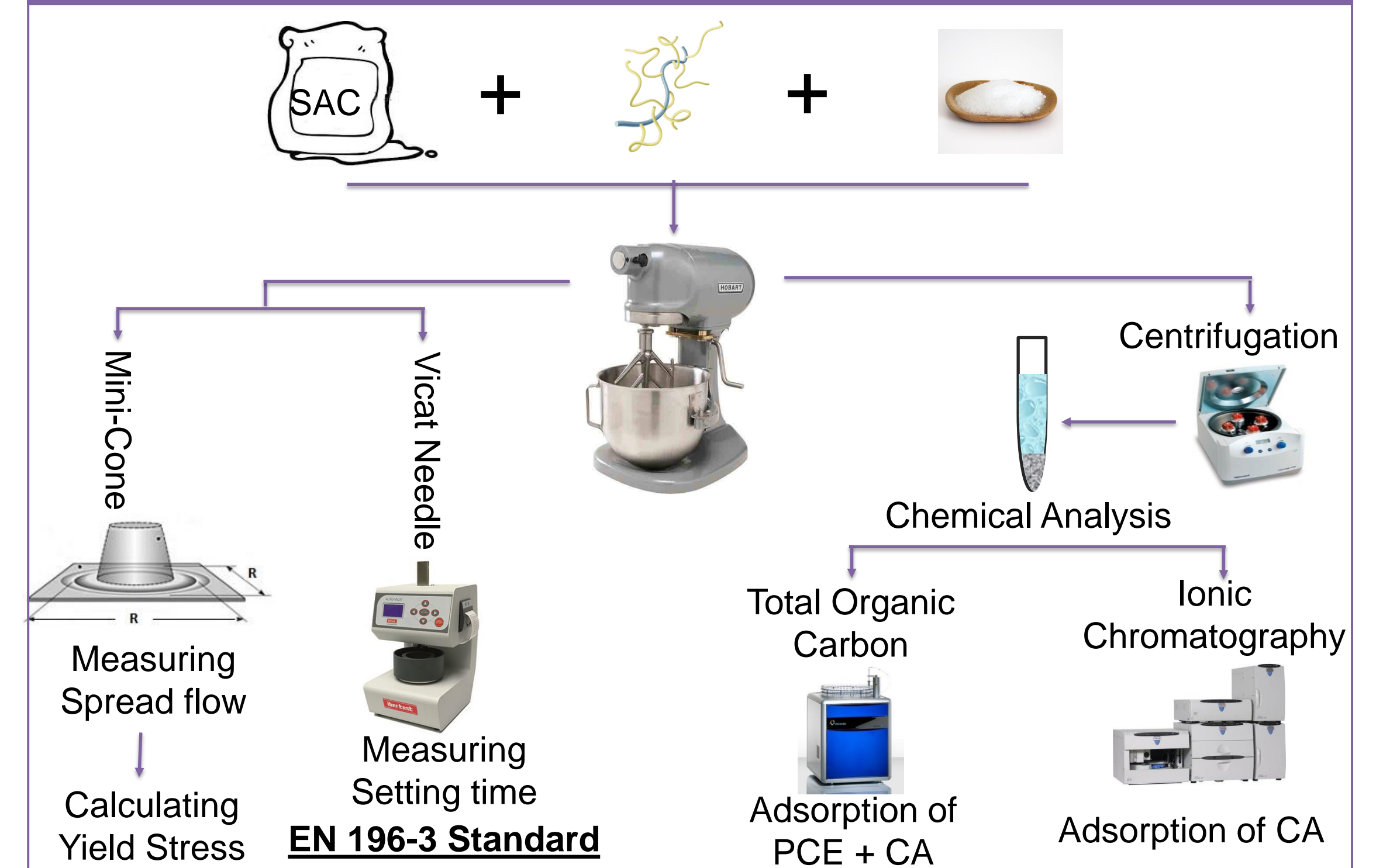


## 2. Objectives

Understand the:

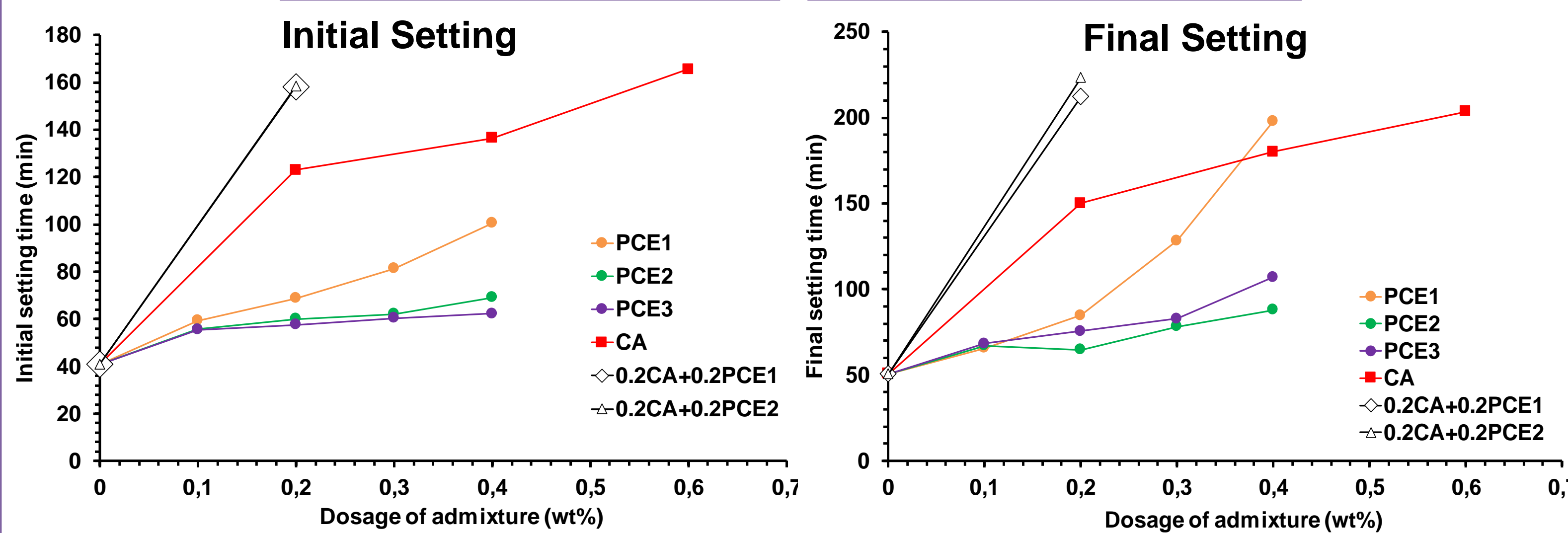
- Effect of the chemical structure of PCE on the hydration and rheology of reactive SAC
- Effect of combination of citric acid with PCE on hydration and rheology of reactive SAC

## 4. Methods

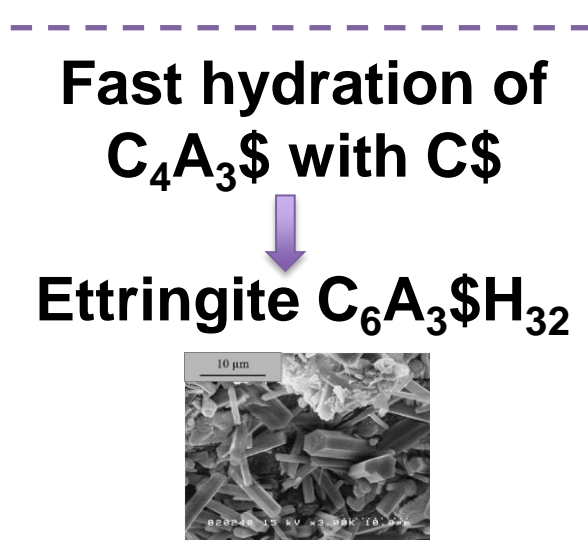


## 5. Results

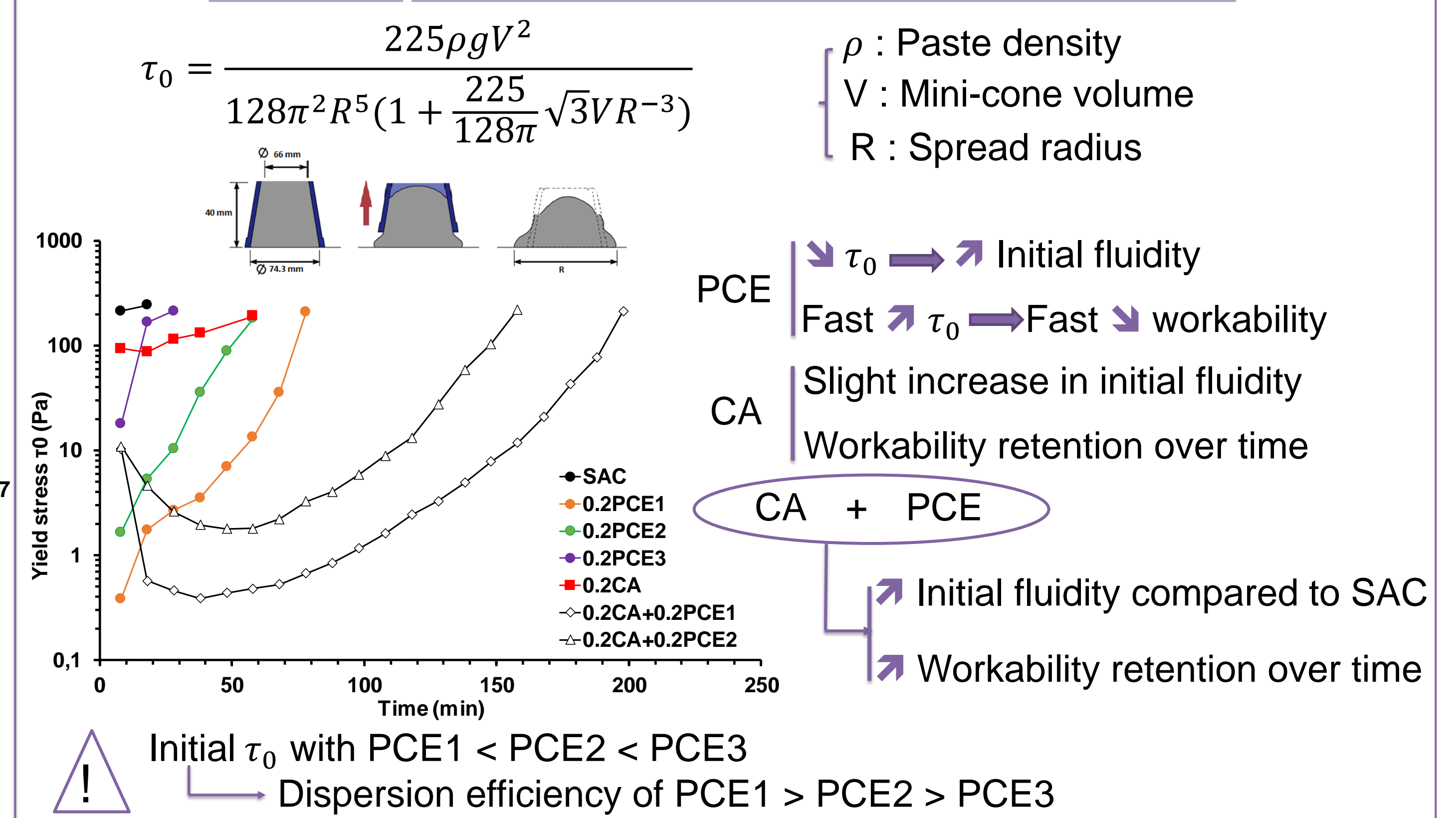
### Setting-Time



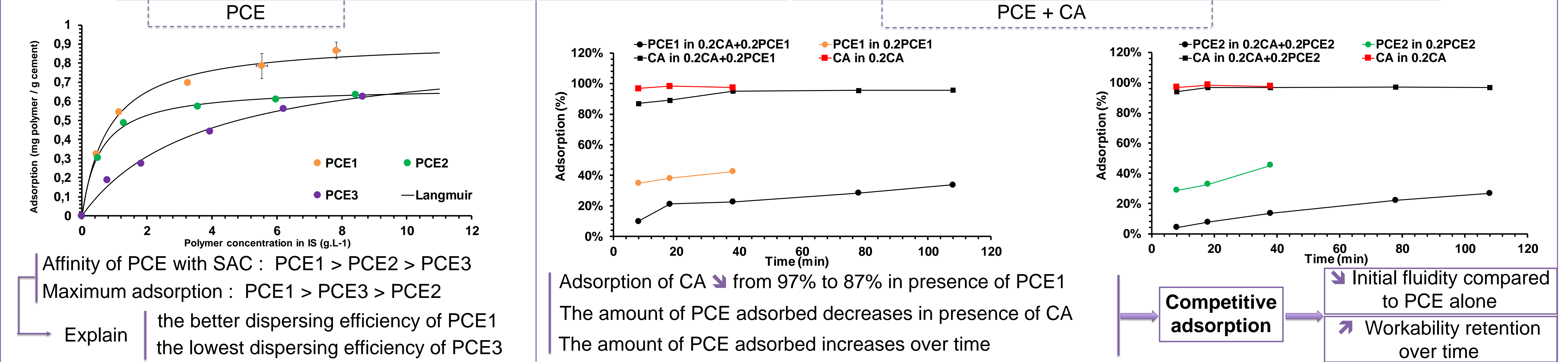
- Short setting time of SAC without admixtures
- CA delays significantly the Initial and Final setting times
- % in PCE → Initial & Final setting: PCE1 > PCE2 ≈ PCE3
- PCE + CA → Initial & Final setting: PCE+CA > CA > PCE
- PCE1 + CA ≈ PCE2 + CA



### Spread flow / Yield stress



### Adsorption



## 6. Conclusions & Perspectives

