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1	High-precision scanning system for complete 3D cow body shape imaging and
2	analysis of morphological traits
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12 Abstract

Monitoring the growth and body condition of cows is essential for optimal 13 14 management of modern dairy farms. However, monitoring is rarely performed on commercial farms. Modern technologies based on three-dimensional (3D) shape 15 analysis could address this problem. The objective of the present study was to test 16 and validate tools that can record and analyze 3D body shapes of animals. On 30 17 Holstein dairy cows, wither height (WH), heart girth (HG), chest depth (CD), hip width 18 (HW), backside width (BaW) and ischial width (IW) were manually measured. These 19 manual measurements were compared to those measured with a scanner 20 (Morpho3D) that provided 3D images of the entire cow body. Correlations between 21 manual and Morpho3D measurements were high: 0.89 for CD, 0.82 for HW, 0.78 for 22 HG, 0.76 for BaW, 0.63 for IW and 0.62 for WH. The mean coefficient of variation of 23 reproducibility for Morpho3D was 2.8%. Future development can provide new 24 25 opportunities for dairy herd management based on determining animal body volume and surface area. 26

27 Keywords: body measurement; cows; sensors; 3D images

29 **1. Introduction**

Body weight (BW), morphological traits and body condition score (BCS) are important 30 parameters traditionally used in dairy cattle production. They are essential for 31 accurately monitoring growth rate or changes in growth and thus for adapting animal 32 nutrition to increase efficiency or maintain productivity. Currently, except for BW, most 33 measurements are performed manually (e.g. measuring tape, ruler) or visually 34 (Heinrichs and Hardgrove, 1987). These measurements are time consuming and 35 could result in injury to livestock farmers. They are also a source of stress for animals 36 and, in many cases, observer-dependent. As a result, such information during the 37 growing period is rare on many commercial farms, and when available in France, is 38 reduced to 4-6 BW measurements during the growing period. Developing accurate 39 and automatic technologies that do not depend on humans could help address these 40 41 issues. Developing automatic measurement methods to study phenotypic traits, however, is considered a bottleneck in biology, particularly for large live and moving 42 animals such as dairy cows (Chéné et al., 2012). 43

Techniques based on optical detection devices are interesting alternatives to manual 44 measurements or more costly methods (Pezzuolo et al., 2018). Technologies have 45 been developed to detect lameness in cows (van Hertem et al., 2014; Zhao et al., 46 2018) and to measure body parameters such as BCS (Halachmi et al., 2008; Fischer 47 et al., 2015; Sploliansky et al., 2016). Two-dimensional (2D) image approaches have 48 been used for pigs with a certain degree of success (Marchant et al., 1993; Schofield 49 et al., 1998). Their effectiveness is decreased, however, by the lack of a third 50 dimension, distortion problems, the calibration procedure, and the need for multiple 51 cameras and three-dimensional (3D) reconstruction models. The development and 52 marketing of relatively inexpensive 3D cameras has decreased interest in 2D 53

technology in favor of 3D approaches. Recently, new imaging technologies have 54 been successfully developed and used to analyze body condition in dairy cattle, 55 using either a fixed (Fischer et al., 2015) or mobile (Kuzuhara et al., 2015) device. 56 Others (Negretti et al., 2008; Buranakarl et al., 2012; Guo et al., 2017; Pezzuolo et 57 al., 2018) have developed and used 3D imaging technologies for a wider variety of 58 livestock. In most cases, animals were measured under laboratory conditions (heavy 59 equipment and landmarks on animals to guide computer measurement), providing 60 either images of the entire body of restrained animals or of part of the body of 61 unrestrained animals. In most cases, equipment can adapt to farm conditions; recent 62 63 literature describes devices used to estimate weight of pigs in barns (Pezzuolo et al., 2018; Wang et al., 2018) and broilers in houses (Mortensen et al., 2016). Pezzuolo et 64 al. (2018) used inexpensive and portable equipment based on the Microsoft Kinect® 65 v1 sensor but concluded that the method needed additional technical development to 66 acquire and extract data automatically. 67

The present study presents a new, more accurate scanner – Morpho3D – that was developed in an eponymous study to easily capture the full shape of cow bodies and to precisely accurately measure their morphological traits in the 3D imaging space. Its measurements were compared to direct measurements of the live cows. To validate the method, repeatability and reproducibility, which are important criteria when applying methods, were estimated.

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75 **2. Materials and methods**

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2.1. Animals: Data were obtained from the INRA-UMR PEGASE experimental dairy
station at Mejusseaume, Le Rheu, in western France (48°11'N; 1°71'W; elevation 35

m). Data were collected from May-June 2017. The study involved 30 dairy cows, with 79 a mean (± 1 standard deviation (SD)) age of 3.0 (± 1.2) years and milk production of 80 25.5 (± 3.6) kg milk per day. After each milking (twice a day), cows were individually 81 and automatically weighed on a static weighing station (DeLaval France, Elancourt, 82 France) at the milking parlor's exit. Their mean $(\pm 1 \text{ SD})$ weight was 674 (± 66) kg. 83 Mean BCS (± 1 SD), based on the French scoring scale of 0-5 (Bazin et al., 1984), 84 was 2.1 (± 1.2). Data from the 30 cows were used to estimate the accuracy of the 85 measurements extracted from images from the new scanner and calculate 86 correlations between these estimates and manual measurements of the cows. 87

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2.2. Morphological acquisition system: 3D images of the cows were acquired 89 automatically using the sliding acquisition system, Morpho3D, located near the 90 91 weighing station. The system has 5 cameras, each paired with a laser projector. The laser has a wavelength of 650 nm, which is shorter than those of infrared lasers (750-92 2000 nm), to make it visible to humans and animals. This decreases risks to them, 93 since the visible laser, unlike an infrared laser, triggers a blink reflex in humans. The 94 laser is turned on only when the system's portal is moving. With a power of 95 approximately 80 mW, it is a class 3B laser (CDRH, 2018). Looking directly at the 96 beam is dangerous. The risk was low in the present study, however, because the 97 beams are emitted on the sides of the animal, and looking at diffuse reflections of the 98 laser is not considered dangerous. In addition, full power is distributed over a stripe 99 and not concentrated on a single point. Also, the laser moves at a mean speed of 0.5 100 m.s⁻¹, so it spends little time on the eye. 101

The VGA image resolution of each camera was 640 × 480 pixels. Reconstructing an
 animal in 3D is a generalization of laser triangulation. Traditionally, triangulation is

based on the triangle formed by a camera, a laser and the single point the laser projects on an object. In contrast, each Morpho3D laser generates a vertical plane, whose intersection with the object appears as a stripe in each image yielding more points per image. Knowing the equation of the plane in the camera frame allows the 3D position of the points in each stripe in the camera frame to be determined by intersecting the plane with the radius passing through the origin of the camera and the points observed in the image plane (Fig. 1).

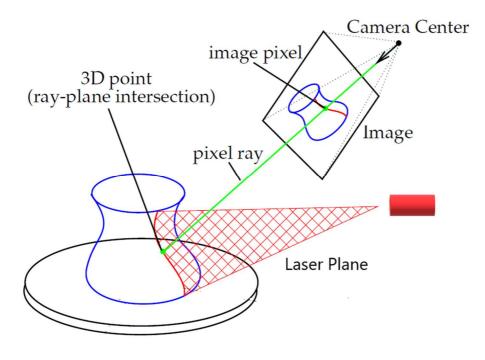


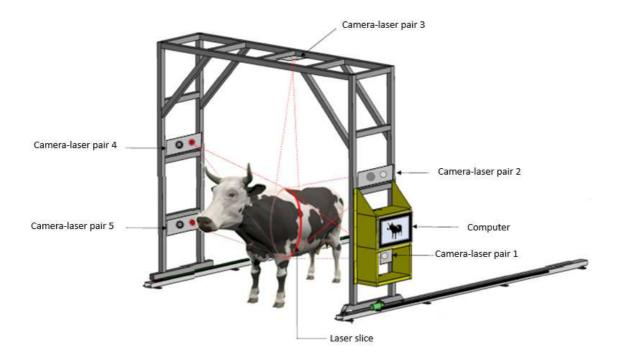
Fig. 1. Diagram of the triangulation process (adapted from Taubin, 2018)

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Sliding the system's portal horizontally scans the laser plane over the entire object, yielding a cloud of points consisting of several "slices" of 3D points (1 slice = 1 image). These point slices are aggregated based on the location of the system's portal.

Since the cameras are sensitive to light, excessive direct sunshine was avoided in the stable. The cameras were attached to the sliding portal (I = 5.00 m; I = 2.58 m; h = 3.00 m; Fig. 2).



- 121
- 122 Fig. 2. Design of the Morpho3D scanner

Two cameras were fixed at 0.40 and 1.77 m above ground level, respectively, on 124 each side of the portal. A fifth camera was fixed to the middle of the top of the portal 125 (3.00 m above ground level). The portal moved at a mean speed of 0.5 m.s⁻¹ from 126 back to front (phase 1) and returned to its initial position at a mean speed of 0.3 m.s⁻¹ 127 128 (phase 2). Each camera took 80 images per second and did so only during phase 1, yielding a total of 2,000 images. Images are used only to extract laser stripes; 90% of 129 each image is not used, like in many triangulation systems that use laser planes. 130 Four stainless steel cables were used within the Morpho3D Scanner, on both side of 131 cow, to secure the scanner and restrict cow movement. Cows could also be 132 restrained by a self-locking head gate if necessary. 133

2.3. Calibration. Calibration consisted of finding the position of the laser plane in
each camera space and the relative positions of the cameras. The cameras were
calibrated in three ways:

Calibration of each camera to determine its intrinsic parameters and to correct
 distortions;

140 2. Calibration of the laser plane in each camera frame for triangulation and
141 reconstruction of 3D points;

3. Calibration of all five cameras to place their point clouds in the same frame
The cameras were calibrated using a black-and-white checkerboard placed in
different locations in the Morpho3D. Each camera-laser pair was calibrated
individually and then two-by-two to calibrate all five cameras collectively.

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147 Calibration determined the relative position of a camera to its corresponding laser plane, which is required to triangulate 3D data. It also determined the positions of the 148 cameras relative to each other in order to merge their clouds. For Morpho3D, a black-149 and-white checkerboard of known dimensions was used. The technique corresponds 150 to a "model" type of calibration (the model is the target). The camera is calibrated by 151 capturing at least ten images of the target with laser stripes. A program then analyzes 152 these images and determines the required parameters and also provides a 153 confidence value. Calibration was performed twice, first in the laboratory and then 154 after installation on the farm. 155

156

2.3. Image capture and reconstruction. When a cow entered the Morpho3D, image
capture did not begin until it stopped moving. If the cow moved during recording, the
record was deleted and another was started. Two or three attempts were usually

required the first time, but since images were recorded once a month for the entire
lactation period, cows became accustomed to the process and usually required only
one attempt afterwards, though some cows required more.

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Images of the laser stripes projected onto the cow were captured by their 164 corresponding camera and sent to a computer to reconstruct the cows' 3D 165 information. First, images from each camera were processed to build separate point 166 clouds using calibration information and the speed of the portal. A 3D reconstruction 167 of the entire cow was generated by recording and merging the multiple 3D point 168 clouds from the five camera-laser pairs. This resulted in a single point cloud 169 representation of the entire cow (Fig. 3). Two camera filters were used during image 170 capture. The first was a physical filter centered on the laser wavelength to reduce 171 172 ambient light and increase the contrast of laser stripes in each image. The second was a software filter. For this filter, since each camera-laser pair was fixed at a 173 174 specific height on the structure, the distance between the ground and the camera was known. The depth of field of each camera varied from 0.3-3.5 m. A maximum 175 depth was determined for each individual camera to prevent recording undesirable 176 points that were too far from the camera and did not belong to the cows, such as 177 walls. Other undesired objects (e.g. a cable) were easily deleted (Fig. 4) during a 178 cleaning process, using Metrux2a® software (3DOuest company, Lannion, France). 179 This step ensures that the point cloud is a sampling of a smooth surface on which 180 surface normal vectors can be estimated. An example of using Morpho3D with a live 181 cow is available online (https://vimeo.com/219370900). 182

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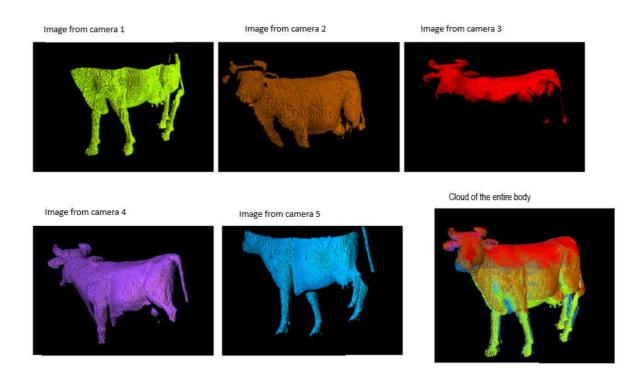


Fig. 3. The process of reconstructing 3D clouds of cows from the five camera-laser pairs, asa function of the speed of the scanner's portal (to generate a cloud of the entire body)

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Finally, surface normals were estimated from the point cloud, and a screened Poisson surface reconstruction algorithm was applied to build a triangulated mesh (Kazhdan and Hoppe, 2013) using Meshlab open-source software (Cignoni et al., 2008). Image-processing steps are shown in Fig. 4.

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- 195

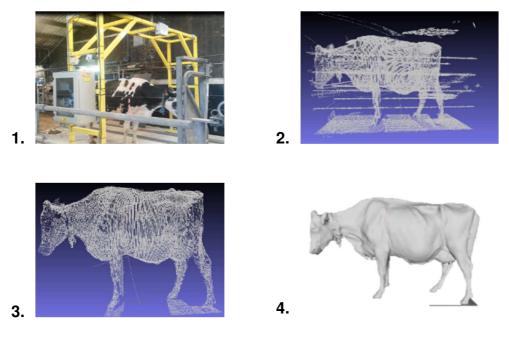


Fig. 4. Steps from data acquisition to final 3D image: (1) data acquisition; (2) raw point cloud;
(3) point cloud after cleaning and (4) final 3D image after Poisson reconstruction.

198

199 It took 5 s to record the entire body and 2 minutes to acquire the point cloud
200 automatically, which was then saved. The final mesh used for analysis required 10-12
201 minutes to generate.

202

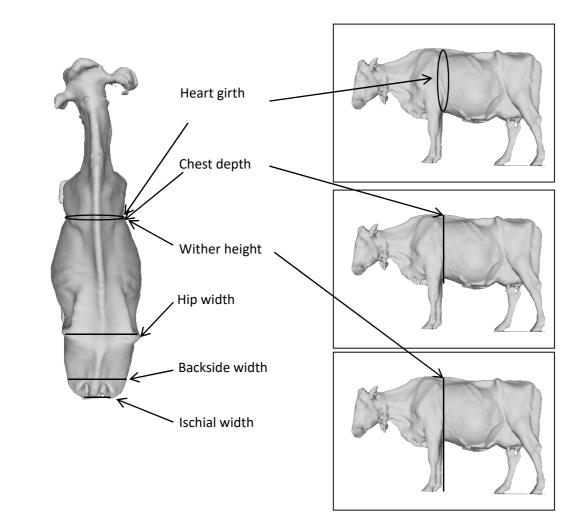
2.5. Nomenclature of body traits and measurements: The two measurement 203 methods were compared for the 30 cows. Six of the 30 cows underwent a series of 204 repeated manual measurements of the same body traits (six times each) to estimate 205 reproducibility (see next section). Since reference measurements for animal 206 development are always measured on live animals, gualified and experienced 207 technicians trained us how to find where to measure cow body traits, using a group of 208 non-experimental live cows. The next step consisted of comparing body traits 209 measured by the trained technicians (hereafter "reference measurements") to those 210 that we measured, using another group of non-experimental cows. Differences 211

between the two sets of measurements were similar among body traits, even for
several traits that are usually difficult to detect (e.g. ischial width).

Measurements were then taken of experimental cows. A plastic model cow was used to estimate repeatability (see next section). For manual measurements, we used permanent ink to identify measurement locations on the plastic model. For measurements extracted from 3D images, we first fixed small balls on the plastic model to precisely locate where to perform measurements. We then used a 3D image without the balls to extract reference measurements of the model.

Six measurements were taken of live animals and extracted from images: heart girth (HG), chest depth (CD), wither height (WH), hip width (HW), backside width (BaW) and ischial width (IW) (Fig. 6). For live animals, a tape measure was used to measure HG, while a height gauge was used for the other measurements. For images, the relevant measuring location was determined visually, and measurements were extracted using Metrux2 α ® software.

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- 231 Fig. 6. Body traits measured on live animals and extracted from 3D images
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2.6. Validation: Developing a scanning method for high-throughput use first required 233 characterizing properties of this new technology and then validating them. To this 234 235 end, validation consisted of comparing the values measured on the live animals to those extracted from the 3D images. Repeatability and reproducibility of the two 236 methods were also estimated. Repeatability assesses the error generated when 237 estimating an indicator several times from the same sample using the same method 238 in the same environment in a short period of time. Thus, repeatability was estimated 239 by extracting measurements six times on the same day from the same 3D scan of the 240 same reference animal (the plastic cow). Reproducibility assesses the same error but 241 under variable environmental conditions. Reproducibility was estimated by scanning 242

six live cows six times each on the same day. Two individuals extracted 243 measurements from each 3D image. In total, each body trait of each live cow was 244 measured six times by each method i.e., a total of 12 times. For repeatability and 245 reproducibility, we estimated the error associated with each body trait for each 246 measurement method independent of that associated with the measurers. Extracting 247 body trait measurements from each 3D image six times (on six cows) meant that the 248 six extraction processes had the same body measurement, and the landmarking was 249 repeated six times. Similarly, scanning cows six times on the same day meant that 250 the error associated with extracting measurements was the same for a given image, 251 252 but the error associated with image acquisition and processing differed for each scan. Thus, the reproducibility error included the repeatability error in its variability. 253

Variability in measurements extracted from 3D images was corrected for the effect of 254 255 individual cows by extracting residuals from an ANOVA model. Coefficients of variation for repeatability and reproducibility (CVr and CVR, respectively) were 256 257 estimated from their respective means (μ_r and μ_R , respectively) and standard deviations σ_r and σ_R , respectively). Likewise, variability in the repeatability and 258 reproducibility of manual measurements was corrected for the effects of individual 259 cows and individual measurers by extracting residuals from two ANOVA models. The 260 first included cow identity as a factor to explain repeatability, while the second 261 included cow identity and measurer identity as factors to explain reproducibility. The 262 more repeatable (or reproducible) the 3D measurement was, the smaller was its CVr 263 (or CV_R). 264

265

266 2.7. Statistical analysis: Correlations between measurements extracted from 3D
 267 images and reference values of repeatability and reproducibility were calculated
 268 using SAS software (SAS institute, 2016).

269

270 **3. Results**

3.1. Comparison of body traits measured manually and with the 3D scanner

272 Most manual measurements were smaller than those extracted from the 3D images

273 (Table 1). The largest difference between the two sets of measurements (11.2%) was

observed for IW, while the smallest difference (1.3%) was observed for WH.

275

276 Table 1. Mean measurements (cm) of body traits of 30 live Holstein cows performed

277 manually and extracted from images from a new 3D scanner (Morpho3D) and P values of the

278 difference between them (Student's t-test)

Body trait	Manual	Morpho3D	P value	
Heart girth	207.5	221.5	< 0.0001	
Chest depth	79.4	83.8	< 0.0001	
Wither height	146.9	148.8	< 0.003	
Hip width	55.5	54.4	< 0.02	
Backside width	51.9	54.4	< 0.008	
Ischial width	17.4	19.6	< 0.02	

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The correlation between manual and Morpho3D measurements was also high,ranging from 0.63 for IW to 0.89 for CD (Table 2).

- **Table 2.** Correlation coefficients (r) and their P values between mean values of body traits
- manually measured and those estimated from images from a new 3D scanner (Morpho3D)
- 285 for 30 live Holstein cows

Body trait	r	P value
Heart girth	0.78	< 0.001
Chest depth	0.89	< 0.001
Wither height	0.62	< 0.001
Hip width	0.80	< 0.001
Backside width	0.76	< 0.01
Ischial width	0.63	< 0.01

287 **3.2. Repeatability and reproducibility**

Repeatability and reproducibility were generally similar between methods, but the method with higher value varied among body traits (Table 3). For Morpho3D measurements, σ_r ranged from 0.34-1.89 cm (CV = 0.26-9.81%) and σ_R from 0.55-5.87 cm (CV = 0.94-7.34%). For manual measurements, σ_r ranged from 0.21-1.32 cm (CV = 0.11-10.30%) and σ_R from 0.49-1.19 cm (CV = 0.42-4.46%).

Table 3. Mean (μ), standard deviation (σ) and coefficient of variation (CV) of repeatability and reproducibility of manual measurements and those extracted from images from a new 3D scanner (Morpho3D) of body traits of cows. A model cow was used to estimate repeatability,

Body		Repeatability			Reproducibility		
trait	Method	μ _r (cm)	σ_r (cm)	CV _r (%)	μ _R (cm)	σ_{R} (cm)	CV _R
Heart	Manual	194.2	0.21	0.11	204.2	0.86	0.42
girth	Morpho3D	195.8	1.89	0.97	221.1	5.87	2.63
Chest	Manual	75.1	0.42	0.56	79.1	0.49	0.62
depth	Morpho3D	76.5	0.44	0.58	84.4	0.92	1.09
Wither	Manual	129.1	1.04	0.80	148.9	1.07	0.72
height	Morpho3D	131.1	0.34	0.26	148.6	2.12	1.42
	Manual	39.8	0.35	0.88	55.5	1.01	1.82
Hip width	Morpho3D	39.9	0.67	1.68	58.6	0.55	0.94
Backside	Manual	50.9	0.36	0.71	50.8	1.19	1.82
width	Morpho3	52.6	0.34	0.64	55.5	1.82	3.28
Ischial	Manual	12.8	1.32	10.30	17.3	0.77	4.46
width	Morpho3D	17.5	1.78	9.81	15.4	1.13	7.34

297 while six live cows were used to estimate reproducibility.

298

299 **4. Discussion**

It is unknown why manual measurements were usually smaller than those extracted from the 3D images. With additional effort, the point clouds behind the final mesh were also analyzed; they yielded similar results, indicating that the scanning equipment probably overestimated certain measurements (by 2-7%). In particular, IW (11.2% difference between manual and mesh measurements) is extremely difficult to measure accurately on live animals, even for trained technicians. The prominence of bones used to measure HW explained the small differences observed between

manual and Morpho3D measurements, as Pezzuolo et al. (2018) observed. 307 Conversely, no prominent bones are available for measuring SW. In addition, HG and 308 CD were overestimated because the cow's front leg often obscured its chest in the 309 image. Correlations between measurements of both methods were generally lower in 310 the present study than those reported by Buranarkal et al. (2012) and Pezzuolo et al. 311 (2018). Buranarkal et al. (2012) measured animals under laboratory conditions and 312 placed landmarks on them, but this approach would be difficult to implement under 313 commercial conditions. Pezzuolo et al. (2018) used a method based on a suitable 314 low-cost depth camera (Microsoft Kinect v1), which allowed to take measurements 315 without contacts on pigs and extract body dimension and calculate then, body weight. 316 This method can detect and identify anatomical landmarks that could be of interest 317 for further development, but authors concluded that proposed models need to be 318 319 adapted and calibrated to specific breed.

According to Fischer et al. (2015), measurement methods whose repeatability and reproducibility have a CV less than 4%, as in the present study, are considered promising. The difference in measurements between the plastic model and live cows was initially attributed to the latter's movement and long hair. However, 3D images were deleted if cows moved during image acquisition, and the cows' hair had been clipped; thus, these were not the source of the differences.

Research in the field of animal imaging, first 2D and now 3D, is increasing due to improvements in costs, ergonomics, maintenance, etc. This research has identified several objectives for high-speed acquisition of phenotypic traits, such as measurement of morphological traits, body condition traits and, indirectly, BW of animals (to be published). However, Tscharke and Banhazi (2013) identified limits to these approaches and suggested ways to improve them. The first recommendation

was to automate measuring and image processing. Brandl and Jorgensen (1996) 332 and Arias et al. (2004) identified the need for further research to facilitate complete 333 automation of the often semi-automatic scanners. Two completely automatic systems 334 for weighing and sorting pigs and for measuring body condition of dairy cows have 335 been marketed (Hölscher+Leuschner, Emsbüren, Germany), but they were only 336 moderately accurate (Bergfeld et al., 2013). The second recommendation was to 337 maximize repeatability of the measurements. Many authors highlight the strong 338 influence of animal position on measurement variability and the importance of 339 selecting, often manually, the best images in order to decrease undesirable variations 340 (Kmet et al., 2000; Stajnko et al., 2008). Fischer et al. (2015) showed that only a few 341 of the studies that estimated BCS from images evaluated their method (e.g. 342 determination of repeatability and reproducibility). Spolianski et al. (2016) extracted 343 344 BCS from images and evaluated the repeatability and accuracy of the method, as did Viazzi et al. (2013). Other authors studies have evaluated methods for studying cow 345 problems (Beiderman et al., 2014) or measuring BCS (Bercovich et al., 2013) by 346 calculating correlations with measurements from other methods (manual, or those 347 extracted from images) or calculating classification accuracy (Beidermann et al., 348 2014). All authors, however, emphasized the importance of evaluating each method 349 accurately. 350

According to Tscharke and Banhazi (2013), controlling the environment is also important. Since most technologies are sensitive to daylight, they are used under controlled light conditions. Similarly, restricting animal movement to obtain usable images is also crucial. Animal color or lack of cleanliness can sometimes cause problems acquiring images. Further studies are needed so that scanners developed under controlled conditions can be used in the "aggressive" environment of a

commercial, or at least an experimental, farm. Tscharke and Banhazi (2013)
indicated that bias and modeling are also important when working with images. Many
potential biases exist when estimating BW or BCS. Optimizing models and equations
that consider parameters such as age or sex will increase accuracy.

361

362 **5. Conclusion and future studies**

This new scanning technology provides new perspectives for assessing animal 363 morphology. The time required to measure all six body traits was estimated as 2.5 364 and 15 min for the manual and Morpho3D methods, respectively. Image acquisition is 365 366 rapid for the latter (mean = 6 seconds), but the time required to analyze and obtain the final results was approximately 14 minutes. The prototype was not designed to 367 minimize image processing times, however, so it is possible to reduce them in the 368 369 future. A valuable advantage of 3D images is that they remain available for additional or new analyses if necessary. 370

371 The risk of human injury when acquiring images is reduced to nearly zero, which could be of interest to types of production in which animal measurements are 372 necessary and risky, such as beef production. A major concern, currently under 373 review, is to automate the steps of image analysis: cleaning, reconstruction and 374 extraction of measurements. This is clearly a major point when using this method at a 375 large scale and when developing new technology based on "one-shot" technology, in 376 which animal movement is no longer a problem. In the latter case, image definition 377 will probably decrease, but based on developments in the Morpho3D project, 378 accurate equations and algorithms should be available to optimize analysis. The 379 ability to capture a 3D image of an entire animal will allow for many potential 380 improvements in the near future. Automatic estimation of visual BCS, morphological 381

scoring for selection purposes, BW, surface area and volume will be developed and
implemented in Metrux2α® software and compared to manual measurements. Body
surface area, for example, has been demonstrated as useful for determining precise
doses of medication for large animals. Moreover, it is likely that calibrating carcass
characteristics from slaughterhouse data with these animal shapes will help estimate
the quality of meat of live animals.

388

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