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Speciation of nickel extracted from hyperaccumulator plants by water leaching



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ABSTRACT

Agromining combines agronomic and hydrometallurgical processes to extract metals from secondary resources using hyperaccumulator plants (HA) and produce high value compounds. Agromining has been primarily developed for nickel (Ni) recovery from ultramafic soils. Most often, the dry HAs, containing ca 1 wt% of Ni are burnt to concentrate Ni in ashes (15–20 wt%) and remove organic matter; then the ashes are treated to give Ni metal, oxide or salts. This work was undertaken to investigate the recovery of Ni without any combustion stage in eco-friendly conditions.

Ni extraction was tested with two HAs, the former grown in a temperate latitude (*A. murale*) the latter in a tropical climate (*R. bengalensis*), using water as an extracting agent in batch reactor, at two solid to liquid (S/L) ratios (4 and 8%). Ni extraction yield was higher from the former HA (90%) than from the latter (50%). Ni concentration in the leachates increased with the S/L ratio. Therefore column experiments were run with *A. murale* to work with the highest possible S/L ratio. Other main cations (K, Ca, Mg) and dissolved organic compounds were solubilized as well. Knowing that Ni is mainly chelated by malate and citrate in the plant tissues, low molecular weight carboxylic acids (LMWCAs) were analyzed in the leachates; they accounted for 14% of the dissolved organic carbon.

The composition of the leachate at thermodynamic equilibrium was computed using the Chess software, dedicated to the simulation of the equilibrium of complex solutions, including gases, minerals, organics and colloids. Results showed that Ni was almost entirely complexed with LMWCAs. Further simulations were conducted to elucidate why Ni could not be simply recovered by precipitation of Ni hydroxide from the leachate. This behavior was interpreted by the contribution of a strong Ni ligand preventing the hydroxide precipitation. Calculations enabled us to obtain the minimum value of the complexation constant.

The evidence that Ni can be extracted from HAs by water leaching and a better understanding of the equilibrium of the leaching liquor are important stages for further Ni recovery and purification.

1. Introduction

Agromining is an emerging technology, composed of agronomic and hydrometallurgical processes designed to allow the recovery of metals from soils or secondary resources, using plants (Morel, 2013; Morel et al., 2018; Van der Ent et al., 2015, 2017b). It gives access to elements that cannot be recovered by conventional mining techniques, because of their low concentrations in the solid matrix. So far, agromining has mainly been developed for nickel (Ni). As a matter of fact, ultramafic soils, typically enriched in Ni and deficient in essential nutrients, cover large areas worldwide. Agromining uses hyperaccumulators (HAs) able

to concentrate Ni in their tissues at rather high concentrations, the hyperaccumulation threshold being set at 1 g of Ni per kg of dry plant. More than 450 species have been documented. In temperate latitudes, they mainly belong to the Brassicaceae family, from which the plant species *Alyssum murale* recently renamed *Odontarrhena muralis*, has been widely investigated. Field experiments have proven that it can be cultivated in various countries (e.g. Albania, Greece, Spain, USA) (Bani et al., 2010; Kidd et al., 2015; Chaney et al., 2018) and yields > 100 kg of Ni per hectare can be achieved (Bani et al., 2015). In tropical latitudes (e.g. Malaysia), hyperaccumulators are mostly trees, like *Rinorea bengalensis* (Van der Ent et al., 2017a; Nkrumah et al., 2018).

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Ni localization and speciation have been studied for both types of plants. *A. murale* accumulates Ni in its vacuoles while in *R. bengalensis* Ni is found in spongy mesophyll and in phloem at higher concentrations than in *A. murale* tissues (Van der Ent and Mulligan, 2015). In both cases, Ni is complexed by low molecular weight carboxylic acids (LMWCAs), which alleviates Ni toxicity (Callahan et al., 2006; McNear Jr et al., 2010; Montargès-Pelletier et al., 2008; Van der Ent et al., 2017a). The mechanisms of hyperaccumulation have been widely studied (Verbruggen et al., 2008) but still barely understood.

Since the early 2000's, efforts have been made to recover Ni from the biomass of HAs, to obtain Ni metal, Ni-based catalysts or Ni salts (Barbaroux et al., 2011, 2009, 2012; Chaney et al., 2007; Grison et al., 2013; Li et al., 2003). Most often, the plants are burnt to produce ashes (Simonnot et al., 2018). Ashing has several advantages: ash is a true bio-ore containing 15 to 20% of Ni, which is higher than any Ni ore, without organic matter (Zhang et al., 2014), while the energy produced from burning can be recovered. Ni is extracted from the ash by acid leaching and separated from the other main elements to produce Ni compounds, for instance ANSH (ammonium and nickel sulfate hexahydrate) (Barbaroux et al., 2012; Zhang et al., 2016). This process has been studied from lab to pilot scale (Houzelot et al., 2017, 2018).

Therefore, this work was undertaken to test an alternative procedure to recover Ni from plant biomass, without changing the original chemical forms. To the best of our knowledge, direct extraction of Ni has been tested with different chemicals, acids or ligands, from *A. murale* (Barbaroux et al., 2009) and from *R. bengalensis* (Vaughan et al., 2017). Here, leaching is conducted with water to preserve as far as possible the original Ni-complexes, save chemicals and make the process more eco-friendly. Batch and column extraction experiments were run to assess the possibility of extracting Ni directly from the dry plants. Afterwards, Ni speciation in solution, in the presence of LMWCAs, was investigated at thermodynamic equilibrium, using Chess computer software, to calculate the composition of the solutions.

2. Materials and methods

2.1. Hyperaccumulator plants

Alyssum murale (Fig. 1), recently renamed *Odontarrhena muralis*, is a plant from the *Brassicaceae* family. Plants were collected in the Progradec area (Albania) on ultramafic soils containing 3 to 7 mg_{Ni} (kg_{dry soil})⁻¹ (Bani et al., 2010). Harvest occurred at the flowering stage in June 2015. The aerial parts were sun-dried and 500 kg were ground with an industrial grinder (SECOMI) to a particle size of 2 mm.

Rinorea bengalensis (Fig. 1) is a tree from the *Violaceae* family, grown in Sabah (Malaysia), on ultramafic soils containing about 3 mg_{Ni} (kg_{dry soil})⁻¹ (Galey et al., 2017). A few kilograms of leaves were collected in March 2017. They were sun-dried and ground in the lab with a blade grinder (Seb type 8100) to particle sizes between 0.1 and 0.4 mm.

Both ground materials were stored at room temperature (20 °C), the relevant amounts were taken and dried overnight at 100 °C (Heat chamber Hareaus Instruments Typ T6) before experiments.

2.2. Chemicals

Malic acid (> 99%), malonic acid (> 98%) and hydrogeno-phthalate (analytical grade) were provided by Fluka, citric acid (> 99.5%) and oxalic acid (> 99.5%) by Labkem, Ni acetate (> 99%) by Acros organics, NaOH (97–100,5%) by Carlo Erba, NHO₃ (> 65%) by Sigma Aldrich and H₂O₂ (> 50%) by VWR. Ultra-pure water (Elga – Purelab Chorus) was used for all the experiments.

2.3. Leaching experiments

2.3.1. Batch experiments

The ground plants were leached with 50 mL of ultra-pure water in beakers of 100 mL at a pulp density of 4 or 8%, at 20 °C. Leaching was proceeded during 15 min under stirring. A magnetic stirrer was used at the pulp density of 4%, but a glass rod was needed at 8% to improve mixing. Solid and liquid fractions were separated by vacuum filtration (Phenomenex, cellulose regenerated filter, 47 mm disks, pore size 8 μm) before analysis.

To monitor kinetics, leaching was performed with 40 g of ground plants and 1 L of ultra-pure water in a 2 L beaker, under magnetic agitation. Aliquots of 15 mL were sampled every 5 min during 30 min and filtered as previously before analysis.

Reflux extractions were also performed from *A. murale* with water heated at 100 °C at a pulp density of 4%. Two g of ground-dried plants were placed into a 100 mL round-bottom flask with 50 mL of ultra-pure water. A condenser was placed on the flask and the system heated with an oil bath at 100 °C. Extraction lasted 15 min counted from boiling.

2.3.2. Column experiments

The experimental set up was composed of a syringe pump, a glass column (GE Healthcare Life Science XK 50/20, 20*5 cm id), on line pH (electrode Mettler Toledo, 1–11 pH, 0–80 °C T, Standard pH Meter Materlab PH210) and conductivity detectors and a fraction collector (Gilson 206 Fraction collector) (Fig. 1). A mass of 60 g of ground plants was introduced into the column (bed height: 13 cm, bed volume (BV): 255 mL). The column was fed with ultra-pure water upwards at a flow rate of 450 mL h⁻¹ (1.76 BV h⁻¹).

2.4. Selective precipitation

Selective precipitation was performed by adding 10 M sodium hydroxide to an aliquot of 200 mL of leachate, prepared as described in Section 2.3.2, under magnetic stirring, until reaching pH 13. pH was continuously measured (electrode Hamilton Filtrode, 0–14 pH, 0–60 °C T, Standard pH Meter Materlab PH210). The suspension was then filtered as previously before analysis.

2.5. Analysis

2.5.1. Elemental composition

Solid samples (0.1 g) were digested with 8.5 mL of HNO₃ and 1.5 mL of H₂O₂ in a microwave oven (Milestone Start D Microwave Digestion

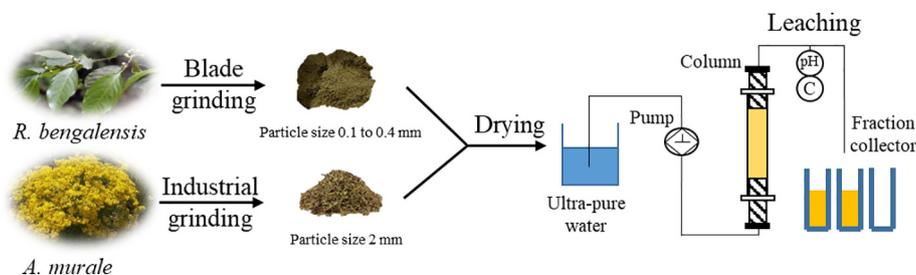


Fig. 1. Scheme on the packed bed column experiment.

System). Digestion was performed as follows: temperature increase to 120 °C during 10 min, then to 180 °C during 10 min and a stage at 180 °C during 15 min. Liquid samples (2 mL) were digested with 1 mL of HNO₃ (temperature was increased to 180 °C during 15 min and kept at 180 °C during 10 min). Digestates were diluted to 50 mL with ultra-pure water and filtered (Phenomenex, regenerated cellulose, 25 mm disks, pore size 0.45 µm).

Samples were analyzed by plasma emission spectroscopy (ICP-AES) (Thermo ICAP 6000 Series ICP Spectrometer). Quality controls were performed with standard solutions prepared from a multi-element certified solution (1000 mg L⁻¹ SCP sciences).

2.5.2. Dissolved organic carbon (DOC)

Liquid samples (40 mL) were analyzed by an organic carbon analyzer TOC-V_{CSH} (Shimadzu). Hydrogeno-phthalate was used for standardization.

2.5.3. Low molecular weight carboxylic acids (LMWCAs)

LMWCAs were analyzed by HPLC (Shimadzu, prominence modular, 20A series). HPLC conditions were as follows: Kinetex F5 column (100*4.6 mm id, packing diameter: 2.6 µm) in series with an Aminex HPX 87H column (300*7.8 mm id, packing diameter: 9 µm); diode array detector at 214 nm; mobile phase: H₂SO₄ 2 mM at 0.3 mL min⁻¹, 60 min isocratic mode, temperature 30 °C. Standardization was performed with a solution containing malic, malonic, citric, oxalic acids and nickel acetate salts, at concentrations range from 0.5 to 10 mM for each species.

2.6. Nickel speciation modeling

Nickel speciation was calculated using the Chess software (Chemical Equilibrium of Species and Surfaces, version 4.0.5, Mines ParisTech) designed to perform a variety of aqueous geochemical calculations, to determine the equilibrium state of multicomponent systems (Van der Lee and De Windt, 2002). Concentrations and pH can be fixed or variable, which enables us to observe the effect of the variation of one parameter on the speciation. In order to calculate the composition of the present systems, the database used was the Chess-formatted version of EQ3/6, initially supplied with the software, containing 1200 aqueous species including 98 redox couples, 1126 minerals, 91 gases, 74 types of adsorption sites, 3 inorganic colloids and 3 organic colloids. Metal carboxylate complex constants were missing, therefore the database was completed by the values of thermodynamic stability constants found in the Critical database to input carboxylate complexes (Martell et al., 1997). The following metals were added: Li, Na, K, Mg, Co, Ni, Cu and Zn as well as the following ligands: acetate, citrate, formate, fumarate, lactate, malate, maleate, malonate, oxalate, pyruvate, succinate and tartrate. The complexation constants relevant to our experimentation are listed in Table 1. They refer to the general chemical reaction described by Eq. (1):



where A^{m+} and Bⁿ⁻ are the reactants, and A_xB_y^(x*m-y*n) the formed complex, with a formation constant expressed as in Eq. (2):

$$K = \frac{[(A_x B_y)^{(x*m-y*n)}]}{[x A^{m+}] * [y B^{n-}]} \quad (2)$$

In the database, formation constants were input at zero ionic strength and at 25 °C; the truncated Davies formulation is used for non-ideality correction.

The user has to input the total concentrations of each element present in the solution, as well as the needed physico-chemical parameters (e.g. pH and temperature). Then the program selects all the possible reactions of the database in which the elements are involved and the system of equations is solved, including mass action laws and

mass and charge conservation. Results are given as a list of chemical species and concentrations in the liquid, solid and gas phases at thermodynamic equilibrium. The accuracy of the calculations depends on two main hypothesis: 1) all the involved species and reactions are taken into account (or, in other words, are listed in the database) and 2) the system is really at thermodynamic equilibrium (not limited by chemical kinetics or mass transfer).

3. Results and discussions

3.1. Biomass composition

The entirety of the aerial parts of *A. murale* (stems, leaves plus flowers) was tested. Among the main cations, K was the major element, followed by Ni, Ca, Mg and Fe (Table 2). Zhang et al. (2014) obtained comparable results but the concentrations measured by Barbaroux et al. (2012) were higher (e.g. 9.73 ± 1.22 g kg⁻¹ for Ni). Actually the concentrations of minerals in the plants are related to soil type, localization and composition (Bani et al., 2013).

For *R. bengalensis*, only limited amounts of leaves were studied. The concentrations of the major cations were ca 2 to 5 times higher than for *A. murale* and no Fe was detected (Table 2). They were in the same range as obtained by Vaughan et al. (2017), even if the plants had not been collected at the same location and time.

3.2. Nickel leaching by water in batch reactors

3.2.1. Choice of the operating conditions

Preliminary experiments were performed to monitor leaching kinetics; a typical curve is shown in supplementary materials (S1). The monitored metals exhibited identical behavior: their concentration in solution increased to reach an asymptote at ca 10 min; hence a contact time of 15 min was chosen.

The S/L ratio was increased from 4 to 8%; this value could not be increased, because of difficulties in mixing. At a higher ratio, the plants were not correctly immersed and had a tendency to float.

3.2.2. Extraction yields of the major cations

The extraction yield of element i is defined following Eq. (3):

$$\text{Extr. yield}_i (\%) = \frac{w_{i,l}}{C_{i,p} w_p} \times 100 \quad (3)$$

where w_{i,l} is the mass of element i in solution after leaching (g), C_{i,p} the concentration of i in the plant tissues (g of i (g_{dry plant})⁻¹) and w_p the mass of dry plant in the batch reactor (g).

Fig. 2 presents the extraction yields obtained with *A. murale* and *R. bengalensis* at S/L ratios of 4 and 8% at 20 °C.

Extractions at 100 °C were not significantly more efficient than at 20 °C (results not shown). The extraction yield of Ni was only increased by 3%; therefore, in order to save energy and facilitate further up-scaling, the temperature of 20 °C was chosen.

The extraction yields of all elements were higher with *A. murale* than with *R. bengalensis* (Fig. 2). The extraction yields of K and Mg were comparable for both plants. However the extraction of Ni and Ca were drastically different. At a S/L ratio of 4%, 90% of the Ni and > 50% of the Ca were extracted from *A. murale*. Lower extraction rates were recorded from *R. bengalensis*, ca 50% of the Ni and 10% of the Ca. For both plants, nearly the same yields were obtained at both S/L ratios. The concentration of the major elements in the leach liquors of both plants are listed in Table 2.

The ability of a given element to be leached depends on its status in plant tissues. Ni is mainly complexed by low molecular weight carboxylic acids: malate and citrate in *A. murale* (Alves et al., 2011; Centofanti et al., 2013; Kersten et al., 1980; Montargès-Pelletier et al., 2008) and malate in *R. bengalensis* (Van der Ent et al., 2017a). But its localization depends on the plant. In *A. murale*, Ni is transported to the

Table 1
Example of stability constants added to the Chess-formatted version of EQ3/6 database (25 °C, ionic strength equal to 0).

| Complex | MalateNi | MalonateNi | Citrate ₂ Ni ³⁻ | OxalateNi | Malonate ₂ Ni ²⁻ | CitrateNi ⁻ |
|-------------------|---|--|--|--|---|--|
| Reactants | Malate ²⁻ Ni ²⁺ | Malonate ²⁻ Ni ²⁺ | 2 Citrate ³⁻ Ni ²⁺ H ⁺ | Oxalate ²⁻ Ni ²⁺ | 2 Malonate ²⁻ Ni ²⁺ | Citrate ³⁻ Ni ²⁺ |
| Log K | 3.90 | 4.10 | 17.23 | 7.83 | 5.72 | 5.79 |
| Complex Reactants | Citrate ₂ Ni ⁴⁻ 2 Citrate ³⁻ Ni ²⁺ | MalateNi ⁺ Malate ²⁻ Ni ²⁺ H ⁺ | CitrateNi ⁺ 1 Citrate ³⁻ Ni ²⁺ H ⁺ | MalonateNi ⁺ Malonate ²⁻ Ni ²⁺ H ⁺ | AcetateNi ⁺ Acetate ⁻ Ni ²⁺ | Oxalate ₂ Ni ²⁻ 2 Oxalate ²⁻ Ni ²⁺ |
| Log K | 9.3 | 7.13 | 10.41 | 7.08 | 1.44 | 6.6 |
| Complex Reactants | CitrateNi ⁺ 1 Citrate ³⁻ Ni ²⁺ 2H ⁺ | Acetate ₂ Ni ⁺ 2 Acetate ⁻ Ni ²⁺ | (CitrateH) ₂ Ni ⁴⁻ 2 Citrate ³⁻ 2 Ni ²⁺ -2H ⁺ | MalateCa Malate ²⁻ Ca ²⁺ | MalonateCa Malonate ²⁻ Ca ²⁺ | OxalateCa Oxalate ²⁻ Ca ²⁺ |
| Log K | 13.50 | 2.40 | -1.19 | 1.95 | 1.50 | 3.00 |
| Complex Reactants | AcetateCa ⁺ Acetate ⁻ Ca ²⁺ | MalateCa ⁺ Malate ²⁻ Ca ²⁺ H ⁺ | MalonateCa ⁺ Malonate ²⁻ Ca ²⁺ H ⁺ | Oxalate ₂ Ca ²⁻ 2 Oxalate ²⁻ Ca ²⁺ | MalateMg Malate ²⁻ Mg ²⁺ | MalonateMg Malonate ²⁻ Mg ²⁺ |
| Log K | 1.18 | 6.17 | 6.20 | 2.69 | 1.71 | 2.05 |
| Complex Reactants | OxalateMg Oxalate ²⁻ Mg ²⁺ | AcetateMg ⁺ Acetate ⁻ Mg ²⁺ | CitrateMg ⁻ Citrate ³⁻ Mg ²⁺ | Oxalate ₂ Mg ²⁻ 2 Oxalate ²⁻ Mg ²⁺ | CitrateMg ⁺ Citrate ³⁻ Mg ²⁺ 2H ⁺ | MalonateK ⁻ Malonate ²⁻ K ⁺ |
| Log K | 3.43 | 1.26 | 3.64 | 4.24 | 11.86 | 0.9 |
| Complex Reactants | MalateK ⁻ Malate ²⁻ K ⁺ | AcetateK Acetate ⁻ K ⁺ | CitrateK ²⁻ Citrate ³⁻ K ⁺ | | | |
| Log K | 0.18 | -0.27 | 0.60 | | | |

Table 2
Elemental composition in major elements in the whole *A. murale* plant and in the leaves of *R. bengalensis* (mg g⁻¹) and leachate concentration (mg L⁻¹) of batch extractions for both plants.

| | Plant composition (g kg ⁻¹) | | Leaching liquors composition (mg L ⁻¹) | | | |
|----|---|-----------------------|--|-----------|-----------------------|-----------------|
| | <i>A. murale</i> | <i>R. bengalensis</i> | <i>A. murale</i> | | <i>R. bengalensis</i> | |
| | | | S/L = 4% | S/L = 8% | S/L = 4% | S/L = 8% |
| K | 6.7 ± 0.5 | 12.2 ± 0.5 | 260 ± 7 | 510 ± 15 | 458 ± 13 | 808 ± 23 |
| Ni | 5.1 ± 0.7 | 13.7 ± 0.7 | 190 ± 5 | 379 ± 11 | 267 ± 8 | 500 ± 14 |
| Ca | 4.1 ± 0.6 | 18.5 ± 1.2 | 92 ± 3 | 178 ± 5 | 64 ± 2 | 125 ± 4 |
| Mg | 2.4 ± 0.3 | 5.5 ± 0.2 | 62 ± 2 | 119 ± 4 | 135 ± 4 | 252 ± 7 |
| Fe | 0.9 ± 0.2 | ND ^a | ND ^a | 2.1 ± 0.1 | ND ^a | ND ^a |

^a ND meaning below the quantification threshold.

aerial parts by the xylem and once in the leaves, it is mainly stored in the epidermal vacuoles (Broadhurst et al., 2004; McNear et al., 2005; Montargès-Pelletier et al., 2008). In *R. bengalensis*, Ni is translocated by the xylem as well but in the leaves, it is mainly stored in the spongy mesophyll, even if a high enrichment is also observed in epidermal vacuoles (Van der Ent et al., 2017a). Vacuoles are mainly composed of water; hence Ni should be in the form of a water-soluble complex like with malate and citrate. Moreover, epidermal vacuoles are located at the leaf surface, probably making Ni more available for extraction. Spongy mesophyll is deeper in the leaves and composed of cells, where

Ni is stored. Cells are separated from each other by large intercellular air spaces for oxygen and carbon dioxide to diffuse, which could explain a limited transfer of Ni to the extraction solvent.

Concerning *A. murale*, water leaching had been previously tested by Zhang et al. (2014). To the best of our knowledge, it is the only case where water was used, since most often acid was preferred (Barbaroux et al., 2009). With *R. bengalensis*, Vaughan et al. (2017) have tested different extractants (ammonium and several acids) but not water at a S/L ratio of 5%, for 16 h at 20 °C. In these conditions, the extraction yield of Ni was between 43 and 59%: the use of extractant has led to

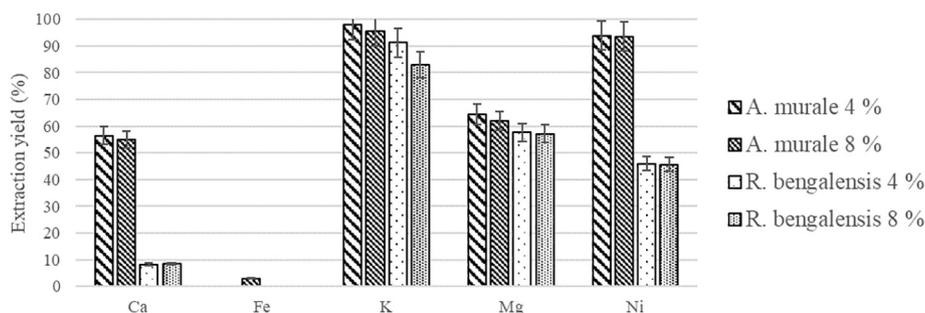


Fig. 2. Extraction yields of the major cations from *R. bengalensis* and *A. murale* after batch leaching at S/L ratios of 4 and 8%.

extraction yields of the same order of magnitude as with water.

To finish, the results also show that the concentrations of the major cations in the leachates were roughly proportional to the S/L ratio (Fig. 4). Therefore, for further application, S/L ratio should be as high as possible. But practically, it is not possible in a batch reactor, as already observed (Barbaroux et al., 2009).

3.3. Nickel leaching by water in laboratory column

In order to increase the S/L ratio, a laboratory column was used instead of a batch reactor. *A. murale* was chosen as the model plant, since the extraction yield of Ni was higher than with *R. bengalensis*. In the operating conditions, the S/L ratio was equal to 16% corresponding to the mass of plant in the column divided by the whole volume of collected leach liquor. The flowrate and experiment duration have been chosen (thanks to preliminary trials) at 450 mL min^{-1} and 52 min. The volume flow rate corresponded to 1.76 BV h^{-1} , BV being the bed volume (255 mL) and the experiment duration to 1.5 BV. The mean residence time previously measured was 23 min.

3.3.1. Elution of the major cations

The elution curves of the major elements at the column outlet are displayed in Fig. 3. The concentrations followed the same pattern; the highest concentrations were achieved at 0.16 BV: 2.0, 1.5, 0.8 and 0.6 g L^{-1} for K, Ni, Ca and Mg respectively. The extraction yields were in the same range as for batch experiments: 95, 87, 53, 61% for K, Ni, Ca and Mg respectively. The total collected volume was 370 mL, the average concentrations 0.96, 0.70, 0.36 and 0.25 g L^{-1} for K, Ni, Ca and Mg respectively at a pH of 5.7. Indeed, these concentrations increased linearly with the S/L ratio (Fig. 4). In this S/L range, the transfer was not limited by the chemical equilibria in solution. However, Ni extraction from the plant was not total. We assume that Ni could be bound to compounds that are not extractable with water and/or sequestered in the solid residue.

To sum-up, static and dynamic extraction enabled us to extract 80 to 90% of the Ni present in the tissues of *A. murale*, and the concentrations in the leachate increased linearly with the S/L ratio.

3.3.2. Dissolved organic carbon

Dissolved organic carbon (C_{org}) was eluted with the same pattern as the main metals. Indeed, throughout the column experiment, C_{org} concentration was proportional to the metal concentrations (Fig. 5), supporting the assumption that the metals are complexed with organic ligands.

In the global leachate, C_{org} concentration reached 12 g L^{-1} , far higher than Ni concentration, the molar ratio C/Ni being close to 100.

During the leaching of *A. murale*, 19% of the plant were solubilized, about 17% were organic matter, 1.4% major elements analyzed by ICP and 0.5% is N.

It is difficult to elucidate the complete composition of the dissolved organic compounds, since many ligands may be present. Knowing that Ni is complexed by LMWCAs in the plant (Alves et al., 2011; Centofanti et al., 2013; Kersten et al., 1980; Montargès-Pelletier et al., 2008), these acids have been analyzed in the global leachate. The main species were malic acid, followed by malonic, citric, acetic and oxalic acids at respectively 18.93, 11.84, 3.61, 2.48 and 1.10 mmol L^{-1} for a Ni concentration of 9.56 mmol L^{-1} . Thus, different LMWCAs of close solubility (Furia, 1973) were transferred into solution, not only the malic and citric acids, identified as the main Ni-bearing species in the plant. A balance on C showed that these organic acids represent 14% of the total C_{org} concentration.

To compare, LMWCAs were also analyzed in the leach liquor of *R. bengalensis* obtained after batch extraction (S/L = 4%, extraction with water during 20 min at 20°C). The main species were malonic and malic acids at 13.18 and 4.13 mmol L^{-1} respectively, as for *A. murale*; low amounts of acetic (0.17 mmol L^{-1}) and oxalic (0.08 mmol L^{-1}) acids were also found for a Ni concentration of 4.43 mmol L^{-1} . The mole ratios (sum of the LMWCAs concentrations)/(Ni concentration) was close to 4 for both plants.

3.4. Calculation of Ni speciation in the leachate

Despite the little knowledge of the composition of the organic matter, calculations have been run in order to improve the understanding of Ni speciation. The values of the concentrations of i) the main cations and ii) the LMWCAs were input into the Chess software, to calculate the composition at pH 5.7 (Table 3). In this system, only dissociation and complexation reactions in the liquid phase are taken into account; these reactions are known to be very fast, therefore the hypothesis of thermodynamic equilibrium is reasonable.

The results give the speciation of Ni at thermodynamic equilibrium: 40% are complexed with malate, 25% with malonate, 17% with citrate (bidentate complex), 7% with oxalate, 4% with malonate (bidentate complex) while 3% are free (Fig. 6).

Other complexes refer to other carboxylate complexes but with different stoichiometries (e.g. CitrateNi⁻, Citrate₂Ni⁴⁻, MalateNi⁺, MalonateNi, MalonateNi⁺, AcetateNi⁺, Oxalate₂Ni²⁻, CitrateNi⁺, Acetate₂Ni, NiCl⁺, CitrateH₂Ni₂⁴⁻) and some minerals Ni compounds (e.g. Ni₂OH³⁺, Ni(OH)₂, Ni(OH)³⁻ and Ni₄(OH)₄⁴⁺) at very low concentrations (order of magnitude 10^{-10} mM). The speciation calculated for K, Ca and Mg are provided in supplementary materials (S2).

The detailed anionic composition was not input for the calculation of the speciation but anion sensitivity was considered. High concentration in S (SO₄²⁻), P (PO₄³⁻) and Cl (Cl⁻) (40 mM) were added to the data to observe their behavior regarding Ni speciation. They did not complex with Ni at pH 5.7. Cl was in the Cl⁻ form at 100%. S was in the SO₄²⁻ form at 86%, the remaining part being complexed by Mg (8%), K (5%) and Ca (2%). P was in the H₂PO₄⁻ form at 85% and HPO₄²⁻ at

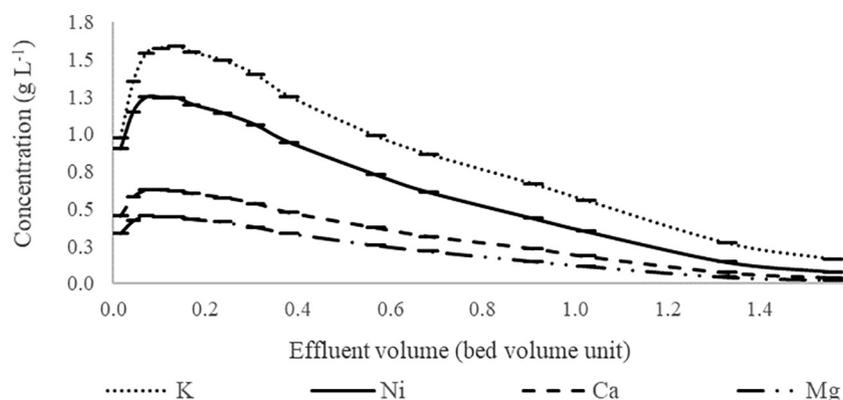


Fig. 3. Evolution of elements concentration (mg L^{-1}) during *A. murale* column leaching.

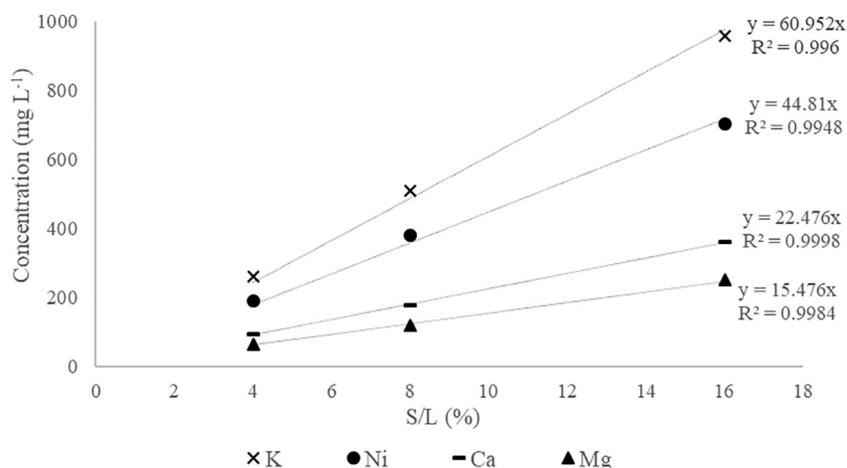


Fig. 4. Concentrations (mg L⁻¹) of K, Ni, Ca, Mg in the leachate against the S/L ratio.

6% the remaining part being complexed by Ca and Mg (6%), Mg (2%) and Ca (1%). Minerals anions did not complex with Ni because their formation constants were lower than Ni carboxylates ones (Martell et al., 1997).

Despite only taking the LMWCAs into account, it is sufficient to explain that almost 100% of Ni is complexed, mainly by three acids. The citrate complex is the most stable (log K = 17.23) (Martell et al., 1997), followed by the malonate complex (log K = 3.90) (Martell et al., 1997) and the malate complex (log K = 3.90) (Martell et al., 1997). Actually, 98% of the citrate in the leach liquor is complexed with Ni against only 20% and 27% for malate and malonate. These results clearly show that Ni is never in the Ni²⁺ form but bound by organic matter.

Results were different for K, Ca and Mg: K was mainly in the K⁺ form (98%) while ca 20% of Ca and Mg were chelated to malate and ca 80% free (supplementary materials S2).

3.5. Is it possible to recover Ni by selective precipitation?

Experiments were performed to assess the possibility of recovering Ni as nickel hydroxide by selective precipitation (section 2.4). No precipitate was obtained, which was consistent with previous results (Barbaroux et al., 2011). In this reference, 14% of Ni vanished from the leachate, but there was no evidence of hydroxide precipitation. Organic matter could have adsorbed Ni while flocculation had been observed.

The experiments were simulated with Chess, in order to explain the involved processes. The initial composition of the solution is given in Table 3. A pH increase from 2 to 13 was simulated, considering the same equilibria as previously

Table 3
Global leachate concentrations input in Chess to calculate Ni speciation.

| Concentration (mmol L ⁻¹) | | | |
|---------------------------------------|-------|-----------------|-------|
| Elements | | Carboxylic acid | |
| K | 24.64 | Malic acid | 18.93 |
| Ni | 9.56 | Malonic acid | 11.84 |
| Ca | 6.97 | Citric acid | 3.61 |
| Mg | 7.83 | Acetic acid | 2.48 |
| Fe | 0.02 | Oxalic acid | 1.10 |

Results are displayed in Fig. 7, exhibiting the variations of the concentrations of the LMWCAs and of the Ni species: the free form Ni²⁺ was mainly observed at pH lower than 4; from pH 3 to 8, Ni was complexed by citrate and malate, and the precipitation of Ni(OH)_{2s} started from pH 8.5. Results for Ca and Mg are displayed in supplementary S3.

As expected, the Ni(OH)_{2aq} complex was never observed since its formation constant at 25 °C (log K₁ = 12.7485) is very close to the one of Ni(OH)_{2s} (log K₂ = 12.4719), corresponding to the equilibria expressed with Eqs. (4 and 5):



which formation constant is expressed by Eq. (5):

$$K_1 = \frac{[Ni(OH)_{2aq}]}{[Ni_{aq}^{2+}] * [OH_{aq}^{-}]^2} \tag{5}$$

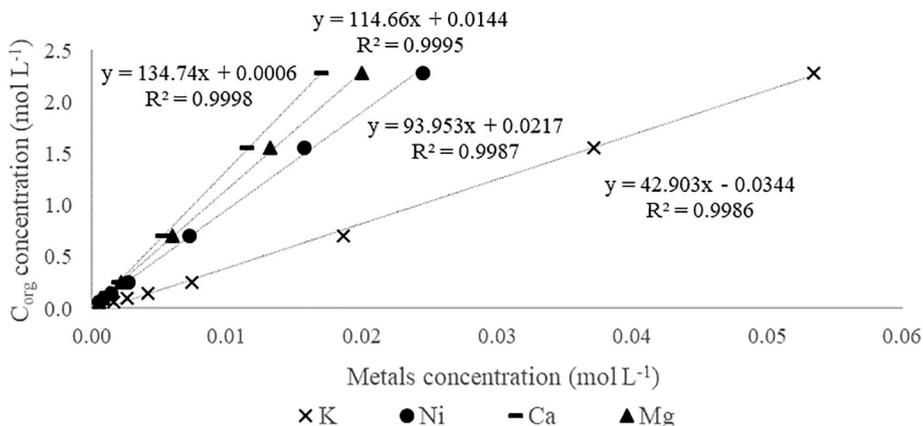


Fig. 5. C_{org} concentration plotting against metals concentration (mol L⁻¹).

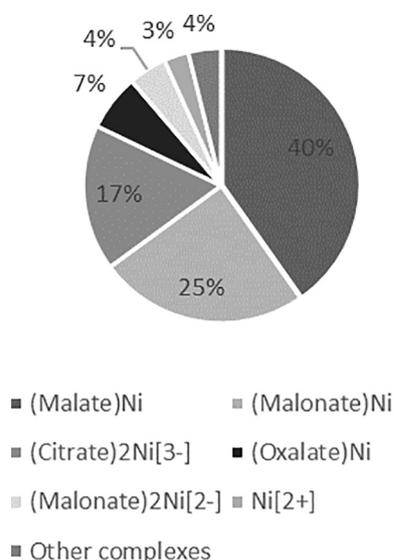


Fig. 6. Ni speciation in global leachate calculated with Chess from data given in Table 2.



which formation constant is expressed by Eq. (7):

$$K_2 = \frac{1}{[Ni_{aq}^{2+}] * [OH_{aq}^{-}]^2} \quad (7)$$

These calculated results were not in agreement with experimental data: the precipitation of Ni(OH)₂ was predicted at pH higher than 8.5, but not observed. This difference can be due to kinetic reasons and/or to the presence of another chelating agent of Ni, which has not been identified yet. To support this assumption, simulations were performed, considering the formation of an additional complex.

Assuming that this complex was formed with monodentate ligands (NiL₂), this new reaction following Eq. (8), and its formation constant K₃ were added into the database:



with its formation constant expressed by Eq. (9):

$$K_3 = \frac{[NiL_{2aq}]}{[Ni_{aq}^{2+}] * [L_{aq}^{-}]^2} \quad (9)$$

The dissociation constant of the ligand was set to pKa = 0.5, to ensure that the ligand was always in the deprotonated form L⁻.

Then, simulations were run with different values of log K₃, considering an excess of ligand compared to Ni ([Ni²⁺] = 10 mM, [L⁻] = 30 mM). The results are shown in Fig. 8, for six values of log K₃ (1, 4, 5, 8, 10, 15). For log K₃ = 1, no NiL₂ is formed and Ni hydroxide precipitation starts from pH 7.5. If log K₃ is increased to 4 and 5, NiL₂ complexation occurs but Ni is not totally complexed

([NiL₂] < 10 mmol L⁻¹) and Ni hydroxide precipitation is slightly shifted to higher pH, respectively 7.8 and 8.0. For log K₃ equal or higher than 8, Ni²⁺ is totally complexed at low pH and Ni hydroxide is significantly shifted to higher pH or even inhibited. In other words, in the presence of a strong chelating agent, the precipitation of Ni(OH)_{2(s)} occurred at higher pH or was prevented. Similar results were obtained by considering a monodentate ligand (to obtain a NiL complex). Therefore, the presence of a strong chelating agent (log K₃ > 8) in the plant leachate could explain that nickel hydroxide did not precipitate by increasing the pH. These results also indicate that such a chelating agent coated on a resin should enable us to recover Ni from the leachate.

4. Conclusion

This contribution has clearly shown that Ni could be extracted from dry hyperaccumulator plants by water leaching at 20 °C. No acid or complexing agent is required. Two contrasted hyperaccumulators (*A. murale* and *R. bengalensis*) belonging to very different families were compared. The highest extraction yield was reached with *A. murale*, because of the more superficial localization of Ni in its tissues. The other main elements (K, Ca, Mg) were also transferred into the solution as well as dissolved organic matter. The characterization of the solution showed that LMWCAs were present. Simulations of speciation at equilibrium indicated that Ni was chelated by these LMWCAs, like in the plant tissues. If Ni was only bound to these acids, it could be recovered by selective precipitation of Ni hydroxide. However, experimentally, precipitation failed, suggesting that Ni could be partly bound to a stronger ligand, the logarithm of the formation constant of the complex being at least equal to 15.

From a scientific point of view, this work has brought a better understanding of the chemical equilibria governing the composition of the leachate, which should be of great help to explore the strategies for Ni recovery in valuable forms. The methodology is quite general and can be applied to a variety of other hyperaccumulators and elements. Considering practical applications, the total chain must be developed in order to assess its global efficiency, cost and environmental impacts that will be compared to the processes involving ashing.

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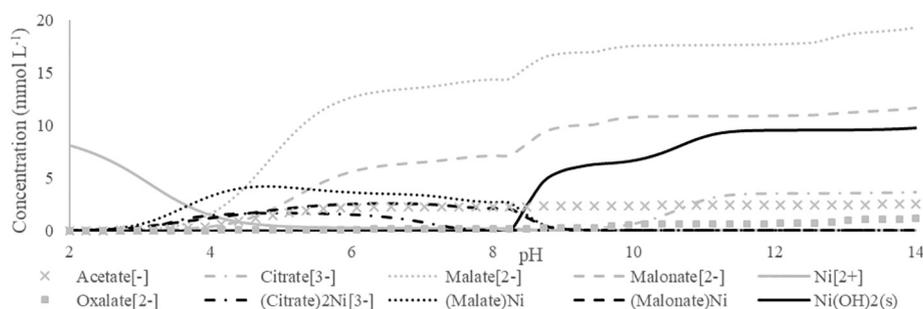


Fig. 7. Modeling of Ni speciation during pH increase simulation (Chess).

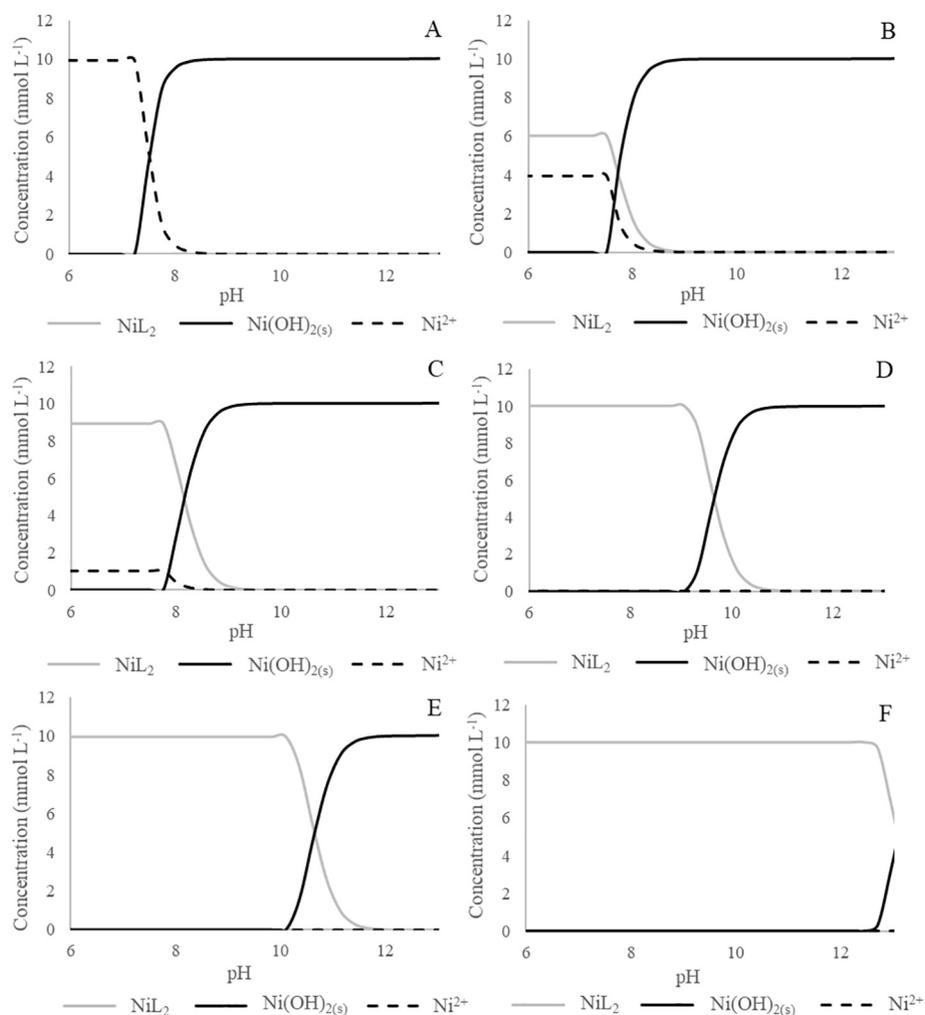


Fig. 8. Ni speciation against NiL_2 formation constant variation.

tropical hyperaccumulator plants. They authors wish to thank the GISFI and the STEVAL platform and technical staff for the pre-processing of the plant biomass.

Appendix A. Supplementary data

Supplementary data to this article can be found online at <https://doi.org/10.1016/j.hydromet.2018.07.024>.

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