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Dramatic effect of thermal mismatch on the structural, dielectric, ferroelectric and pyroelectric properties in low-cost epitaxial PZT films on SrTiO₃ and Si (001) substrates

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Different structural orientations, strongly impacting the physical properties, are generated depending on the thermal expansion mismatch between epitaxial Pb(Zr,Ti)O₃ film and the substrate. Here, either mainly *c*-oriented or mainly *a*-oriented PZT layers are obtained on SrTiO₃ or Si (001) substrates, respectively. About a factor of two in the resulting dielectric, ferroelectric and pyroelectric properties are probed along the out-of-plane direction. These results are of critical importance to design monolithically integrated devices of enhanced efficiency.

Because of its inclusive pyroelectric and piezoelectric properties, ferroelectric oxides are of great interest for a wide range of key applications such as memories, transducers, sensors, modulators, actuators and energy harvesters, taking advantage of their ability to manipulate and convert electrical, mechanical, thermal and/or optical physical magnitudes.^{1,2} Especially, pyroelectric properties, are appealing for a wide range of devices such as detectors, imaging tools, biosensors and thermal energy harvesters.³⁻⁹ However, the structural-pyroelectric properties relationships are much less known than piezoelectric and ferroelectric properties, limiting the progress toward further pyroelectric devices.^{2,3,9}

Pyroelectricity evolves from a change of electric polarization with a change of temperature. Since electric polarization is structurally dependent, pyroelectric properties could be enhanced in single-crystalline films with controlled orientation and epitaxial strain, as it is the case for ferroelectric properties.² For instance, enhancement of out-of-plane polarization by in-plane compressive strain has been demonstrated with epitaxial BaTiO₃ films on oxide substrates.² Anisotropy of ferroelectric and electro-optical properties have also been shown with the widely studied Pb(Zr_xTi_{1-x})O₃ (PZT) films mainly on SrTiO₃ (STO) substrates with different crystallographic orientations.^{10,11} However, it has been scarcely probed within the same main crystallographic orientation. Slight differences of pyroelectric properties have been shown in epitaxial PZT films by changing their epitaxial strain within a reduced range on oxide substrates.¹² Nevertheless, for practical applications into real devices, ferroelectric oxides should be integrated, preferably by low-cost elaboration techniques, on semiconductor platforms as silicon.¹³⁻¹⁵ The large difference in thermal expansion coefficients (TEC) between oxides and semiconductors can lead to very different strain states in the oxide films that can dramatically

change its physical properties. For instance, the TEC of STO and PZT is about four times higher than that of Si.¹⁶

In this communication, we report on the large effects of thermal expansion mismatch between PZT films elaborated by low-cost sol-gel process and key substrates (STO and Si) on the structural, dielectric, ferroelectric and pyroelectric properties. PZT has been used here because it is still a major actor for the above-mentioned wide-range applications due to its large spontaneous polarization, large piezoelectric and pyroelectric coefficients.^{2,3,4,7-9,17} However, the study presented here can be straightforwardly extended to lead-free epitaxial ferroelectric oxides.

Epitaxial PZT (52:48) layers (500 nm thick) were grown by the same sol-gel process on 30 nm thick SrRuO₃ (SRO) layers epitaxially grown by radio frequency (rf) magnetron sputtering at 800°C under $5 \cdot 10^{-3}$ mbar of partial oxygen pressure on both (001)-oriented single-crystalline STO substrate and Si substrate buffered with ~10 nm thick epitaxial STO layers grown by oxide molecular beam epitaxy (MBE).^{18,19} The SRO layers are used as lattice-matched bottom electrodes in the built-in metal-insulator-metal (MIM) capacitor epitaxial heterostructures. By sol-gel process, each step including spin-coating and crystallization by rapid thermal annealing at 650°C under oxygen leads to the formation of a 33 nm thick PZT layer so that 15 cycles were performed to reach the desired PZT thickness of ~500 nm.^{20,21} Atomic force microscopy (AFM) topographic analyses in tapping mode show a flat surface with root-mean-square roughness less than 0.7 nm for both heterostructures (Fig. 1). High brilliance X-ray diffractometer (XRD, Rigaku SmartLab equipped with a 9 kW rotating anode and a two-bounce Ge(220) monochromator) was used to investigate the crystalline orientation and the structure of the layers. After the PZT growth, Pt was deposited by sputtering at room temperature and square-

shaped top electrodes were made using a UV-lithography and lift-off process for further macroscopic electrical characterizations. The pyroelectric properties were determined by measuring ferroelectric hysteresis loops (polarization versus electric field) at different stabilized temperatures from 25 °C to 125 °C.

The out-of-plane XRD $2\theta/\omega$ scans recorded on both samples are displayed in Figure 2. From these scans and in-plane scans (not shown here), the epitaxial relationship between PZT and the substrates have been deduced and reads, as previously reported: $[100]\text{PZT}(001)//[100]\text{SRO}(001)//[100]\text{STO}(001)//[110]\text{Si}(001)$.^{20,21} Both films appear single-crystalline with a $\{001\}$ -orientation. However, the PZT $\{002\}$ Bragg peak is either positioned close to (200) or (002) tetragonal reflection, corresponding to a - or c -axis orientation, respectively. Out-of-plane elongated lattice (c -orientation) seems to dominate in the PZT layer grown on STO (Fig. 2(a)) whereas in-plane elongated lattice (a -orientation) seems to dominate on Si substrate (Fig. 2(b)). The corresponding out-of-plane lattice parameters are 4.12 Å and 4.048 Å on STO and Si substrate, respectively. Reciprocal space maps around the PZT (103) node were carried out to measure the in-plane lattice parameters and further investigate the structure of the PZT layer in more details for both cases (Fig. 3(a-b)). In agreement with the $2\theta/\omega$ scans, the structural properties of the PZT layers are confirmed to be clearly different depending on the substrate used. Mostly c -axis oriented PZT layers are obtained on STO substrate (Fig. 3(a)), whereas a -axis oriented PZT layers are obtained on Si substrate (Fig. 3(b)), although a small amount of rhombohedral phase may exist in the layer. The averaged in-plane lattice parameters are 4.098 Å for PZT on STO substrate, and 4.10 Å for PZT on Si substrate, giving an out-of-plane over in-plane lattice parameters ratio of 1.005 and 0.987 for PZT on STO and Si,

respectively (*i.e.*, + 0.5 % out-of-plane elongation and + 1.3 % in-plane elongation with respect to a cubic lattice, on STO and Si, respectively).

The lattice strain in an epitaxial film can be explained by the lattice mismatch between the film and the bottom layer, the lattice relaxation (elastic relaxation occurring with thickness and plastic relaxation from lattice-misfit accommodation dislocations), and the thermal expansion mismatch between the film and the substrate combined with two-dimensional clamping during cooling the sample down from growth/crystallization temperature through Curie temperature at which the domain structure forms.²² Based on previous studies,²³ the total strain of the film can be defined as follows:

$$(1 - R)f_0 + \tau \tag{1}$$

where R is the relaxation ratio, f_0 the epitaxial strain due to the lattice mismatch and τ , the lattice strain due to the thermal expansion mismatch.²⁴ The lattice mismatch f_0 between PZT and the substrates are relatively large (theoretically around -3.2 % on STO and -5.2 % on Si at growth temperature, if the bottom layers are fully strained²⁵), both leading theoretically to in-plane compressive strain favoring out-of-plane domain orientation/elongation. For PZT layers grown on STO substrates, the thermal expansion mismatch is negligible since the thermal expansion coefficients of STO and PZT are similar.¹⁶ In that case, the PZT film suffers rather from in-plane compressive strain (mainly coming from the lattice mismatch), and preferentially yields *c*-orientation. Whereas, the thermal expansion mismatch is not negligible the PZT layers on Si and it adds in-plane tensile strain contribution of about $\tau = + 0.4$ %.²⁴ Since mainly *a*-orientation is observed in that case, the thermal expansion mismatch seems to dominate on Si with a lattice relaxation close to 100 %. That is consistent with the large lattice mismatches and the large thickness of the PZT layers (500 nm), in addition to the present elaboration by sol-gel

process that includes sequential cycles of crystallization annealing and that may enlarge the effect of thermal mismatch. From the Q_x line profiles centered on the a -orientated PZT reflection at $Q_z = 0.742 \text{ \AA}^{-1}$ on the reciprocal space maps (Figs. 3(c-d)), we can confirm that the PZT layers are most-likely tetragonal (where at least two in-plane components were needed to properly fit the global peak, corresponding to in-plane lattice parameters of a -oriented tetragonal PZT layer, about 4.13 \AA and 4.08 \AA on STO and 4.12 \AA and 4.05 \AA on Si). These results are consistent with theoretical studies, even if a distorted rhombohedral phase component may partly exist in the layers.²⁶

Ferroelectric properties of both heterostructures were analyzed along the out-of-plane direction by measuring the electric polarization versus electric field (P-E) at room temperature using PUND (Positive Up Negative Down) excitation pulse trains allowing to discriminate the polarization current from the dielectric displacement and leakage current.^{27,28} Figure 4(a) shows that the out-of-plane remnant polarization (P_r) is much larger for the PZT films on STO than that on Si (22.5 \mu C/cm^2 and 13.5 \mu C/cm^2 , respectively), in agreement with the measured structural orientations. The non-zero out-of-plane polarization in the PZT layer on Si can come from some c -oriented tetragonal domains or rhombohedral domains that may exist. The rhombohedral phase, having its spontaneous electric polarization lying along the $\langle 111 \rangle$ pseudo cubic unit cell, can be still switchable in vertical MIM stack.²⁹ The relative dielectric constant along the out-of-plane direction (ϵ_{33r}), extracted from capacitance versus electric field measurements (C-V), is more than twice larger for PZT on Si than on STO substrate (Fig. 4(b)), consistent with the fact that the dielectric constants have maximum values in the directions perpendicular to the spontaneous polarization of PZT.³⁰ Values of 490 and 1083 were obtained at zero electric field

on STO and Si substrates, respectively; and $\epsilon_{33r} \sim 165$ on both substrates at high electric field (800 kV/cm).

In order to extract the corresponding pyroelectric coefficients along the out-of-plane direction, ferroelectric hysteresis loops were recorded for both heterostructures at different sample temperatures ranging from 25 °C to 125 °C (Fig. 5(a-b)). As expected, the remnant polarization (after positive electric field switching) decreases when the temperature increases. The variation of P_r as a function of the temperature is shown for both heterostructures in Fig. 5(c). The pyroelectric coefficients (p) extracted from these measurements are -680 and -450 $\mu\text{C}\cdot\text{m}^{-2}\cdot\text{K}^{-1}$ for PZT on STO and Si substrates, respectively. These coefficients are consistent with those reported in previous studies and the one measured here on c -oriented PZT layers is found slightly higher than some measured on polycrystalline PZT films.^{4,7,9,12,31} The difference between these two values here is attributed to the difference in the structural orientation and the corresponding amplitude of the remnant polarization. Again, the non-zero pyroelectric coefficient for PZT on Si must come from some c -oriented domains or rhombohedral domains. It is worth to notice that p are almost constant on the whole temperature and electric field range, revealing the absence of decrease of p both under high electric field or large temperature difference, which is consistent to the fact that we are working far from Curie temperature (polarization vs temperature exhibit a quasi-linear behavior). Based on these measurements, the densities of pyroelectric energy conversion (W_D) are estimated by a Synchronized Electric Charge Extraction (SECE) technique,^{9,32} and calculated by equation (2)

$$W_D = \frac{p^2}{\epsilon_{33}} \times \Delta T^2 \quad (2)$$

where ϵ_{33} is the dielectric constant along the out-of-plane direction and ΔT is the temperature change. The converted pyroelectric energy densities, under field as it is the case in practice with harvesting cycles,^{6,8,9,32} are plotted in function of the temperature change in Figure 5(d). They are twice larger for PZT on STO than on Si. For instance for a temperature variation of $\Delta T = 10$ °C, they are about 30 and 16 mJ.cm⁻³ per thermal cycle, on STO and Si substrates, respectively.

In conclusion, 500-nm-thick epitaxial pyroelectric PZT layers were grown by sol-gel process in MIM capacitor structure on both STO and Si (001) substrates. Thermal expansion mismatch between film and substrate dramatically affects the structural orientations and the consequent physical properties. Due to non negligible thermal mismatch between PZT and Si, the induced tensile strain favors *a*-orientation in the PZT layer, whereas PZT on STO is mainly *c*-oriented. Along the out-of-plane direction, remnant polarization and pyroelectric coefficient are found almost twice larger on PZT layers on STO than on Si (22.5 and 13.5 $\mu\text{C}/\text{cm}^2$; and -680 and -450 $\mu\text{C}/\text{m}^2\text{K}$, respectively) whereas relative dielectric constant of PZT layers is found more than twice larger on Si than on STO (1080 and 490, respectively). The corresponding conversion of pyroelectric energy densities has then been deduced to be larger close to the polarization axis, about twice larger for PZT layers on STO than on Si (30 and 16 mJ/cm³, respectively). In addition to the lattice mismatch and its associated epitaxial strain engineering, the thermal expansion mismatch can then be viewed as an efficient tool to control the structural and the induced physical properties. Silicon appears as an interesting substrate for the integration of in-plane pyroelectric devices of enhanced energy conversion.

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- ²⁴The relaxation ratio R is defined here as: $(a_{//} - a_b) / (a_f - a_b)$, where $a_{//}$ is the measured in-plane lattice parameter of the film, a_b the in-plane parameter of the bottom layer and a_f the bulk in-plane parameter of the layer. The epitaxial strain due to the lattice mismatch f_0 is defined here as: $(a_b - a_f) / a_f$, where a_f and a_b are the in-plane parameters at the growth temperature of the film and the substrate, respectively. And the strain due to the thermal expansion mismatch τ is defined

here as: $(\alpha_f - \alpha_s) \times (T_g - T)$, where α_f is the thermal expansion coefficient of the film, α_s the thermal expansion coefficient of the substrate, T_g the growth temperature and T the temperature at which the sample is structurally characterized.

²⁵Note that each upper layer, especially SRO and STO on Si, has suffered from strain due to thermal expansion mismatch, as measured here (*cf.* Fig. 3b). Thus, the lattice mismatch between PZT and SRO on Si is closer to -2.3 % than -5.2 %.

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FIGURES & CAPTIONS

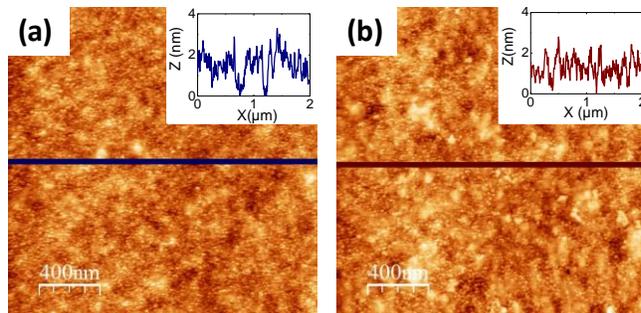


Fig. 1. $2 \times 2 \mu\text{m}^2$ AFM topographic images of the complete heterostructures grown on (a) SrTiO₃(001) substrate and (b) STO-buffered Si(001) substrate, with the corresponding topographic profiles.

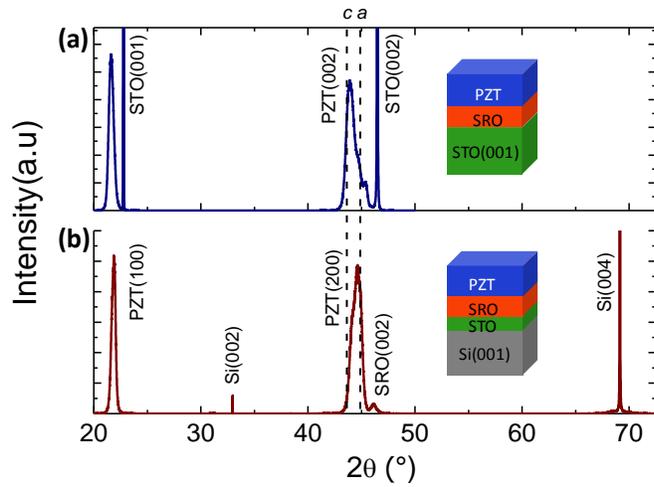


Fig. 2. XRD $2\theta/\omega$ scans of the complete heterostructures deposited on (a) STO(001) substrate, and (b) STO-buffered Si(001) substrate. Dash lines mark the a - and c -oriented domains in the $\{002\}$ reflection of bulk tetragonal PZT, as a guide for the eyes.

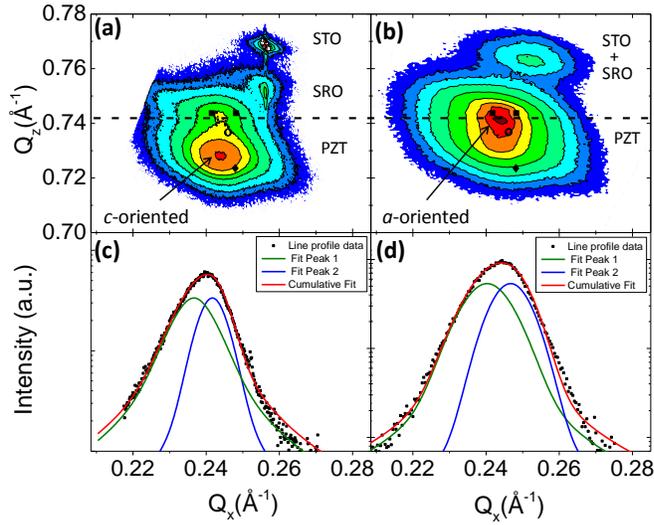


Fig. 3. Reciprocal space maps around the PZT (103) node on (a) PZT/SRO/STO(001) heterostructure, and (b) PZT/SRO/STO/Si(001) heterostructure. Intensities from low to high: blue, green, yellow, red. As a guide for the eyes, the symbols indicate the bulk (103) reflections of c (\blacklozenge), a_1 and a_2 (\blacksquare) domains of tetragonal PZT, and of a of the rhombohedral phase (\circ). (c,d) Q_x line profiles corresponding to the marked dashed lines in (a,b), respectively, with fits corresponding to the in-plane parameters of the a_1 and a_2 domains of the tetragonal phase.

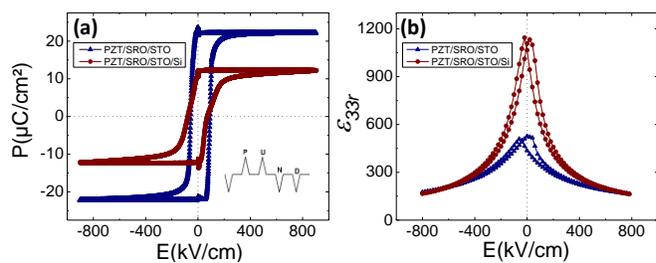


Fig. 4. Out-of-plane ferroelectric and dielectric characterizations. (a) Ferroelectric hysteresis loops with PUND excitation pulse train, and (b) relative dielectric constant measured at room temperature in Pt/PZT/SRO capacitors on STO(001) and on STO-buffered Si(001) substrates.

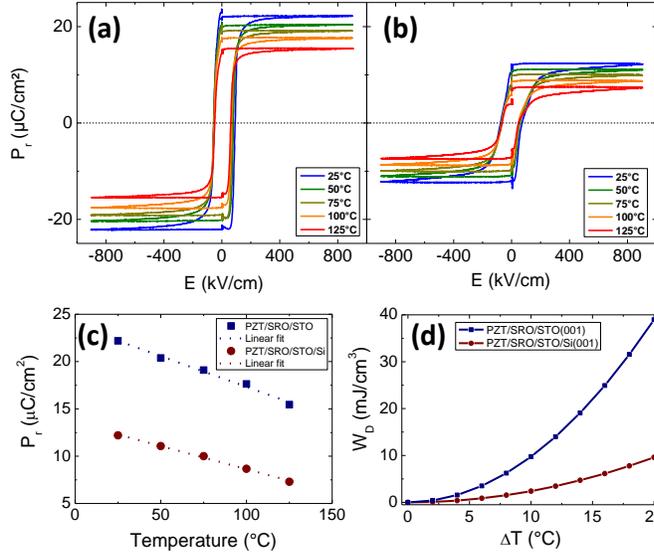


Fig. 5. Out-of-plane pyroelectric characterizations. (a-b) Ferroelectric hysteresis loops with PUND excitation pulse train measured at different stabilized temperatures on (a) heterostructure on STO(001) substrate and (b) STO-buffered Si(001) substrate. (c) Variation of the remnant polarization as a function of the temperature for both heterostructures. (d) Evaluation for both heterostructures of the converted pyroelectric energy density along the out-of-plane direction as a function of the temperature variation.