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Effects of exhaust gas on CH₄-air-O₂ turbulent swirling flames



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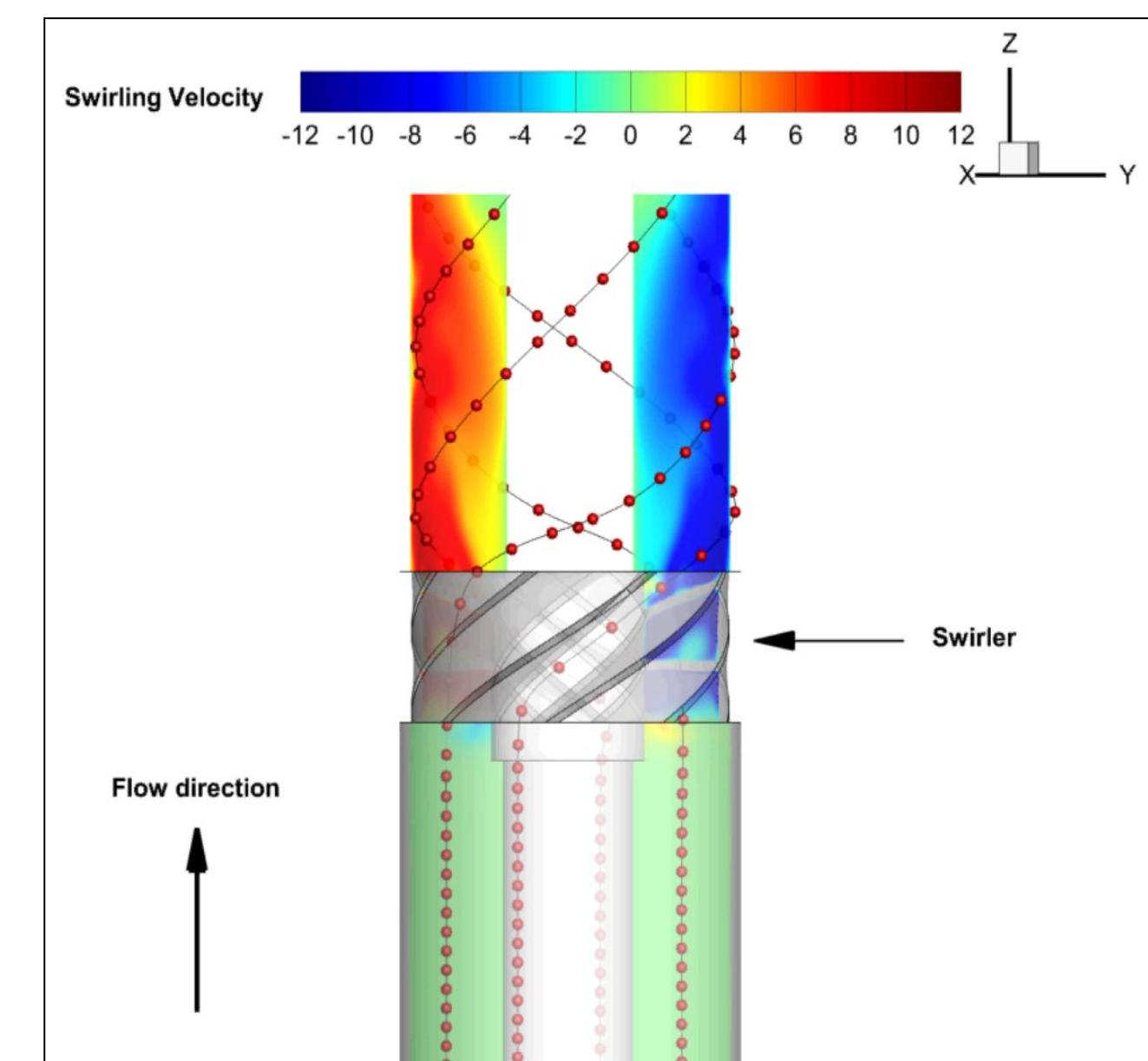
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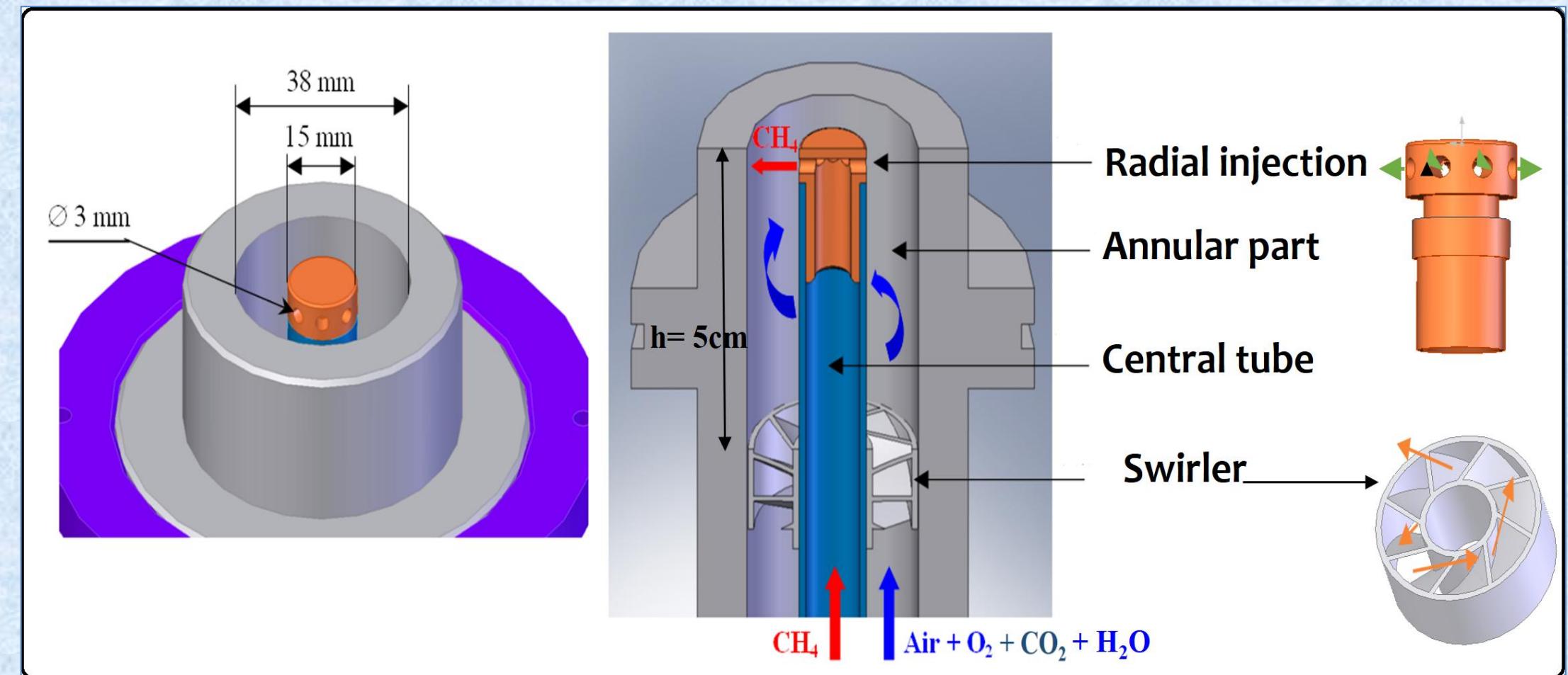
Context and objectives

- Study of non-premixed turbulent flames stabilized by a swirller
 - Improve performances of combustion plants
 - Reduction of pollutant emissions / emissions standards
- Investigations on flame characteristics
 - Effects of oxygen enrichment
 - Effects of steam and CO₂ dilution
 - Effects of swirl intensity



Experimental setup

Coaxial swirl burner



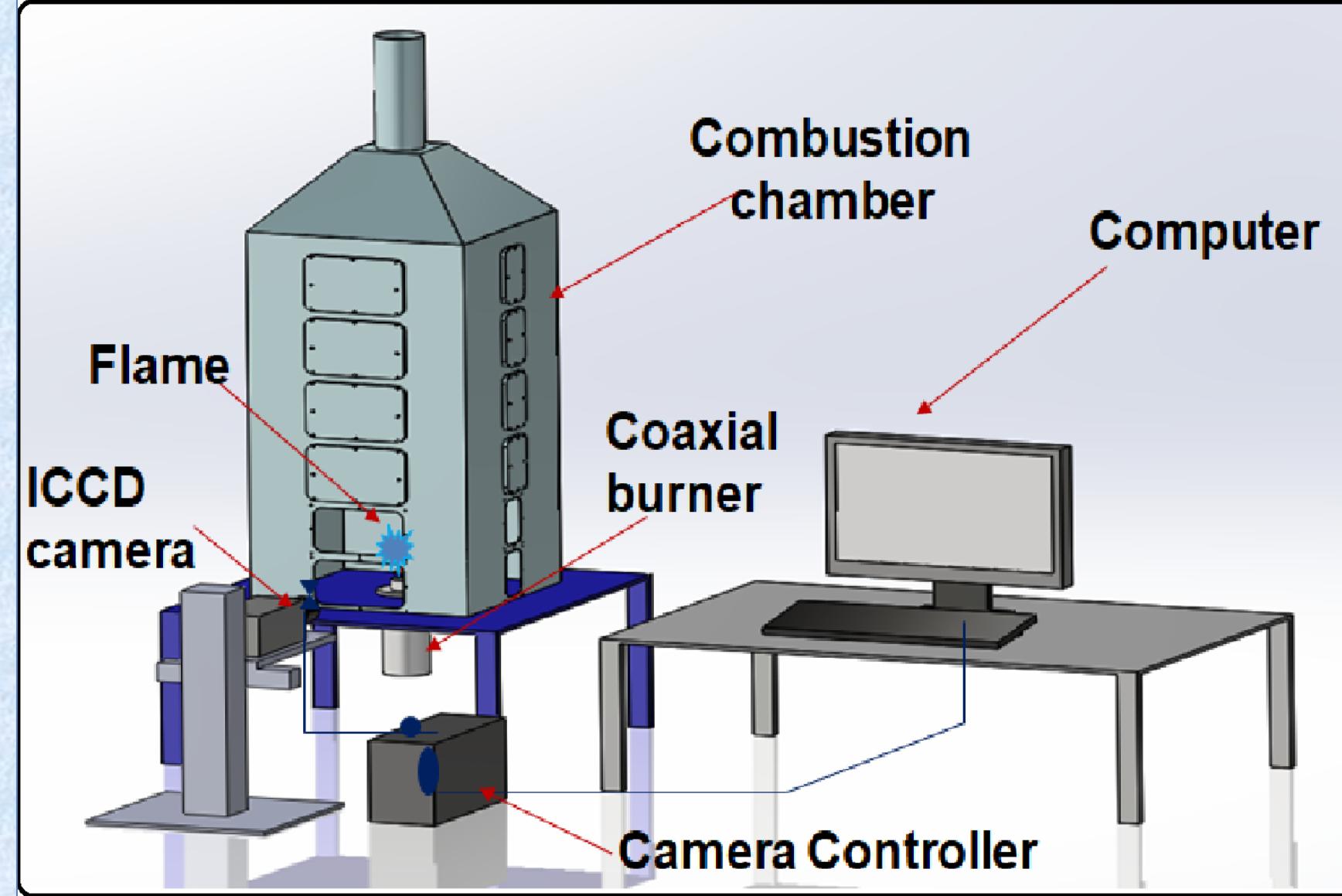
- ✓ Two concentric tubes with a **swirller** in the annular part
- ✓ Combustion chamber : 25 kW, dimensions 0.5x0.5x1 m³

Measurement and analysis of flue gases

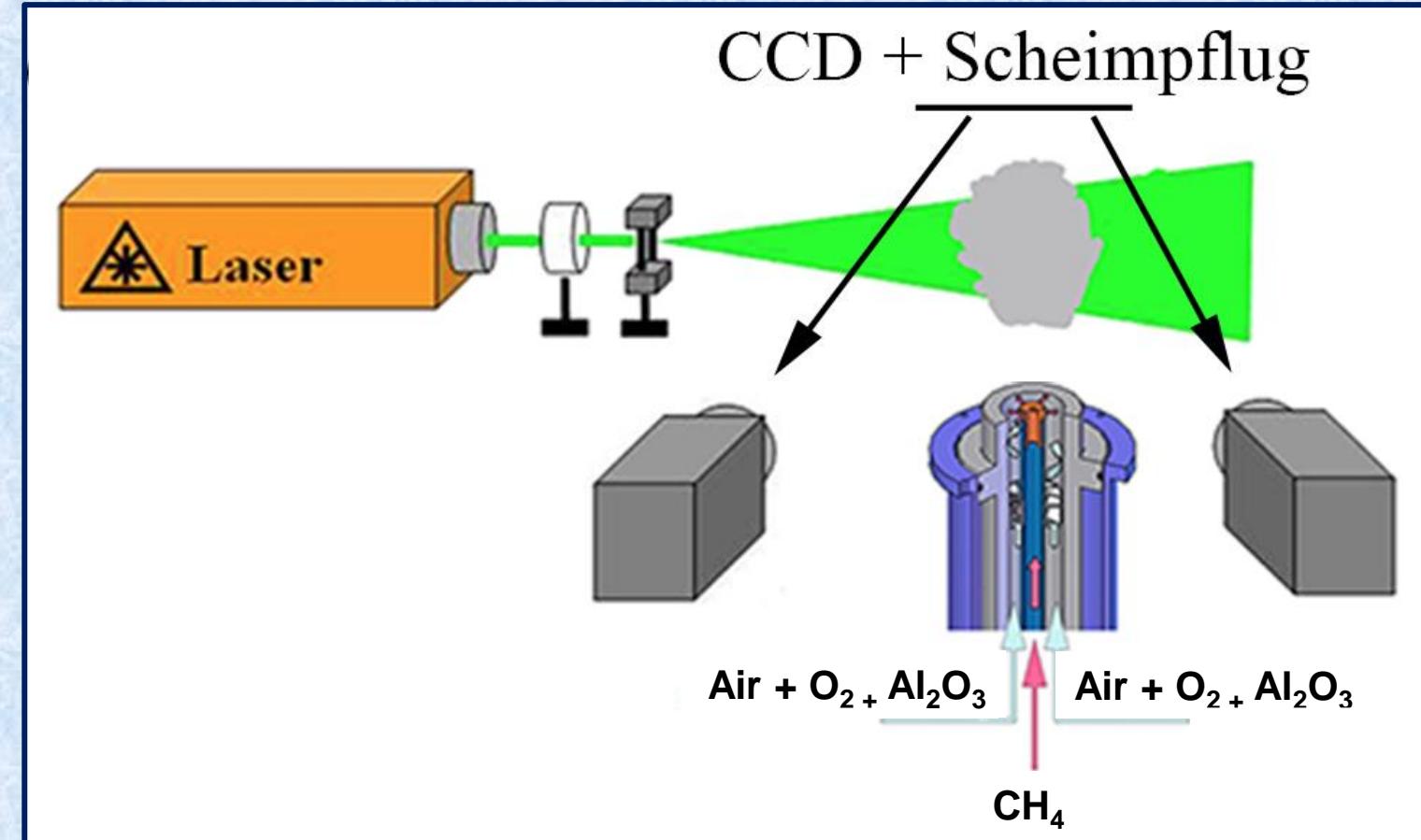
- ✓ Concentrations of NO_x, CO, CO₂, O₂ and SO₂ in the flue gases are measured.
- ABB 220 and HORIBA PG250 multi-gas analyzers.

OH* chemiluminescence technique

- ✓ **Apparatus** : ICCD camera, a 105 mm UV lens, a 306 nm filter, an acquisition card with a computer.
- ✓ **OH*** : Spontaneous emission on the band (0-0) at 306.4 nm
- ✓ **Visualization of flame front** : stability, lift-off heights, flame lengths.



Stereo-PIV system



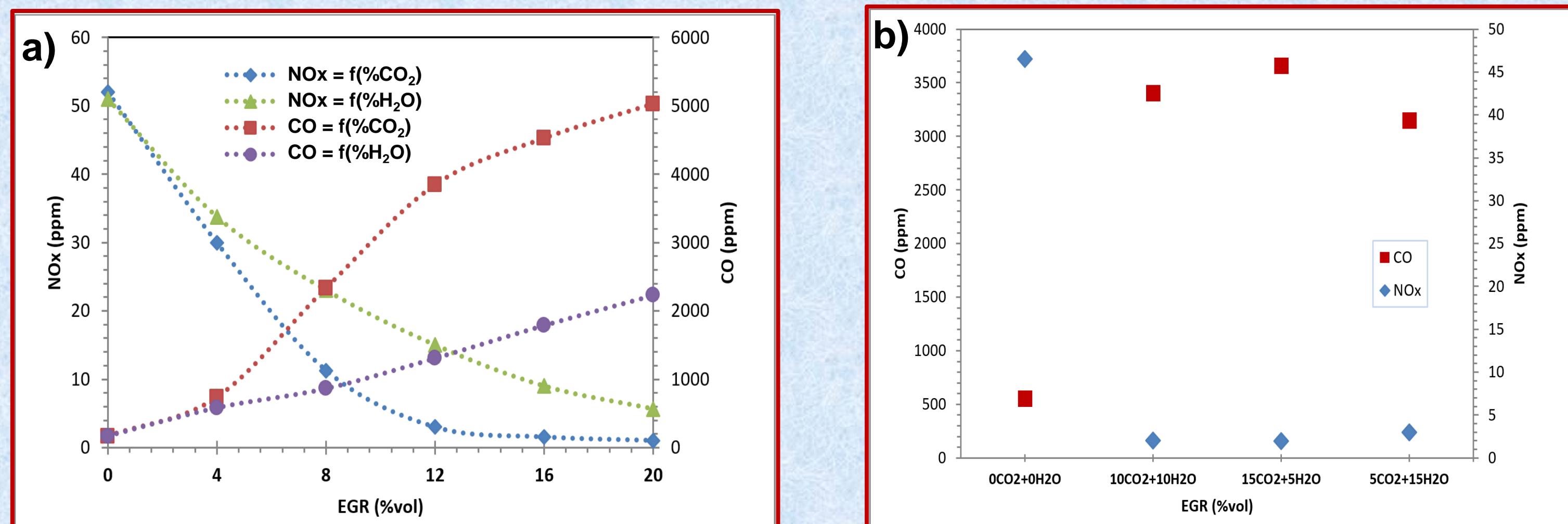
- ✓ 2 Planes of velocity measurements
- ✓ 3 Positions in the transverse plane

Apparatus: a double-pulsed Nd:YAG laser (25 mJ/pulse) at 532 nm, 10 Hz. 2 cameras TSI Powerview Plus 4MP CCDs, 12-bit output and 2048 x 2048 px². Scheimpflug adapters. Seeding : Al₂O₃ 0.5-1 µm.

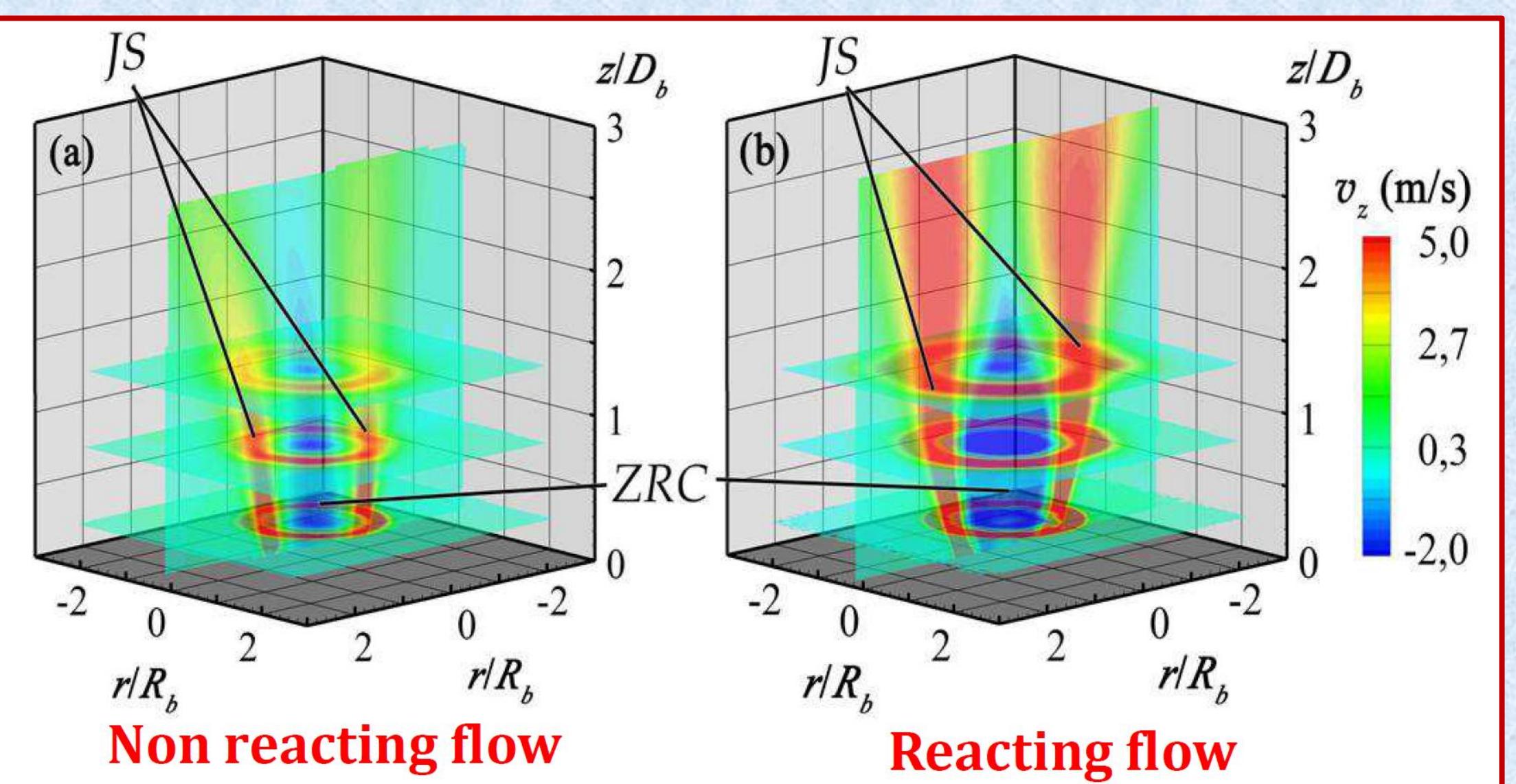
Results and discussions

Pollutant emissions

NO_x and CO emissions are reported for $\phi=0.8$, $\Omega = 25\%O_2$, Sn = 1.4 in the case of diluting with CO₂ and H₂O separately (Fig.a) and for Sn=0.8 in the case of EGR (H₂O+CO₂) (Fig.b).



Velocity mean fields of non reacting and reacting flows



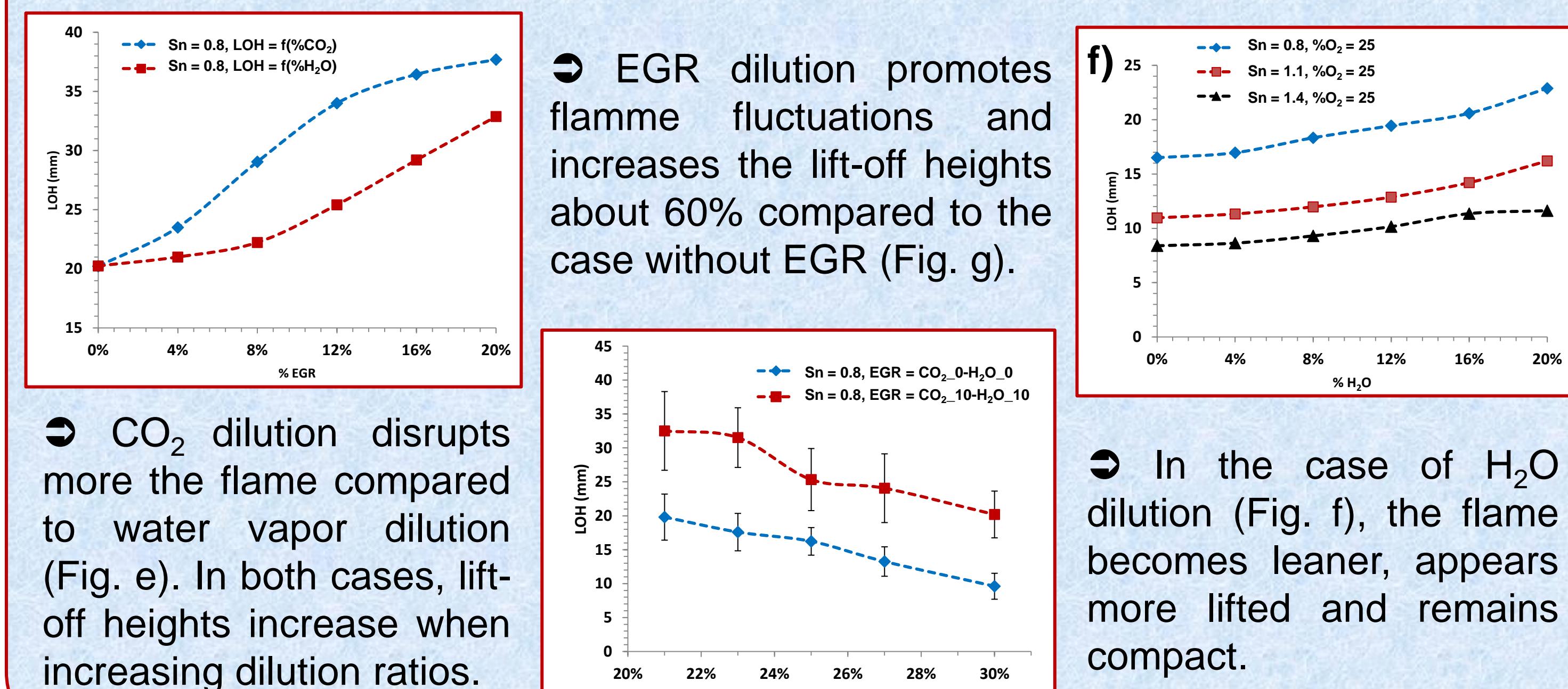
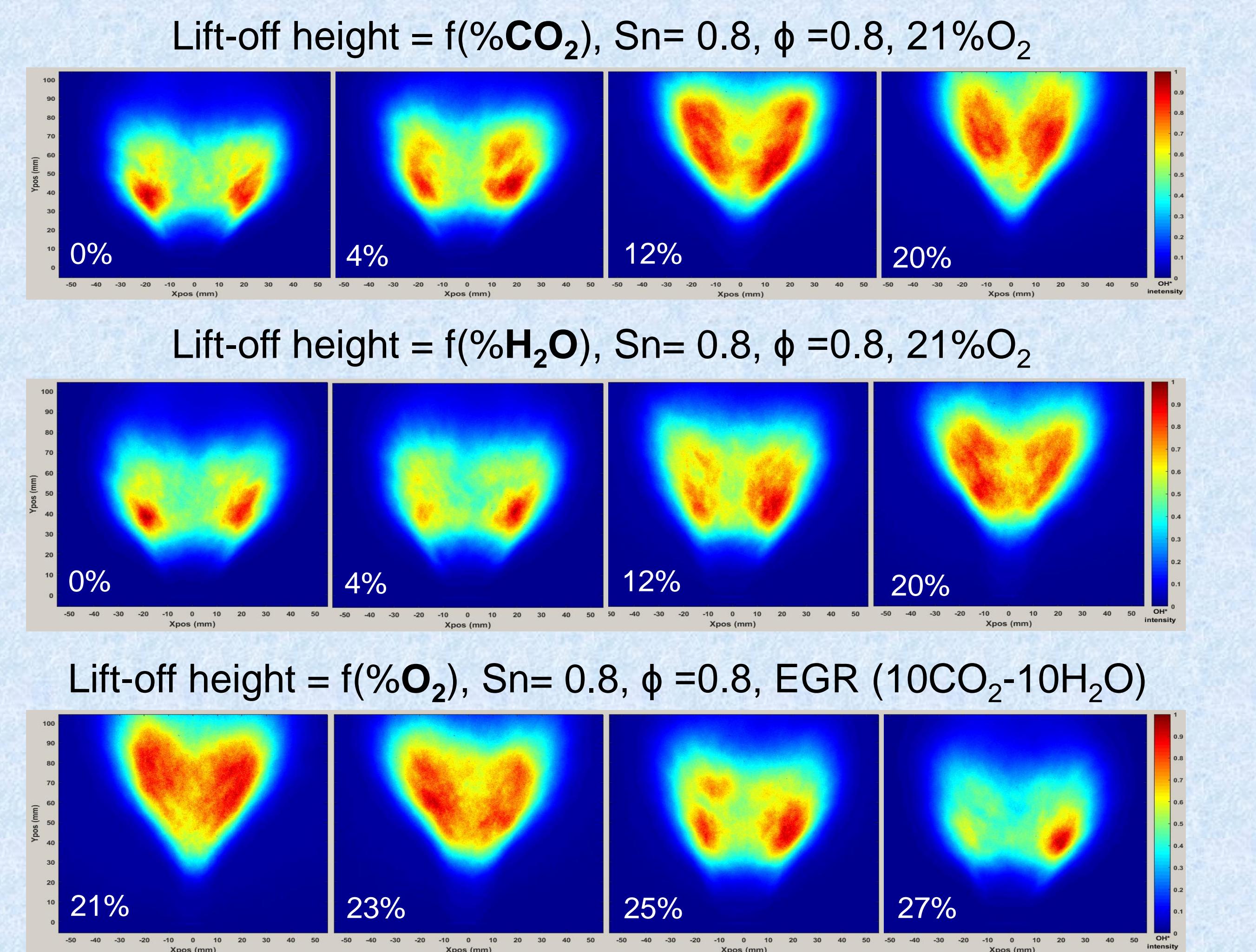
➢ Axial velocity (V_z) : Sn = 1.4, $\phi = 0.8$ and 21% of O₂

- Recirculation zone at the flow center, and the swirling jet in the peripheral flow.
- Reacting flow: - greater radial expansion + larger recirculation zone.
- higher velocities

Conclusion

- Better stabilization is obtained with O₂ enrichment. The dilution with EGR destabilizes slightly the flame without blowout (up to 20%).
- Dilution with CO₂, H₂O and EGR decreases highly NO_x emissions and increases CO emissions.
- Swirling part of the flow and the central recirculation zone are clearly identified by Stereo-PIV measurements.

Flame structures



➢ EGR dilution promotes flame fluctuations and increases the lift-off heights about 60% compared to the case without EGR (Fig. g).

➢ CO₂ dilution disrupts more the flame compared to water vapor dilution (Fig. e). In both cases, lift-off heights increase when increasing dilution ratios.

Acknowledgments

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