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# A review on hydrate composition and capability of thermodynamic modeling to predict hydrate pressure and composition

Saheb Maghsoodloo Babakhani<sup>\*</sup>, Baptiste Bouillot, Son Ho-Van, Jérôme Douzet, Jean-Michel
Herri

5 Ecole des Mines de Saint-Etienne, SPIN, CNRS 5307, LGF, F-42023 Saint-Etienne, France

6 \* Corresponding author: saheb.m@emse.fr

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8

#### 9 Abstract

10 Gas hydrates are widely considered to be a crucial topic in oil and gas industries and attracting significant research due to potential applications such as gas storage, separation as well as water 11 desalination. While the guest composition of hydrate phase is vital, due to the experimental 12 difficulties in measuring hydrate composition, very little applicable information is available in the 13 14 literature. Paradoxically, this is true, in spite of that; completing an experimental database on hydrate composition could have a significant impact on the processes design and modeling. 15 Moreover, this should provide fundamental knowledge of kinetic effects as well as clarifying 16 thermodynamic equilibrium. Hence, this paper was planned with the intent to fill in the gaps, 17 classify and offer an overview of experimentally derived data on hydrate composition for 18 19 literature. In addition, a thermodynamic model based on the van der Waals and Platteeuw approach and Kihara potential was utilized to simulate the hydrate composition along with 20 equilibrium pressure. 21

Previous experimental data shows that guest distribution in hydrate phase depends noticeably on 22 23 the guest composition in vapor phase. In addition, composition of larger molecules, such as propane or butane, in the hydrate phase, is notably higher than in vapor phase. Our simulation 24 results demonstrated that the hydrate composition data from direct measurement (microscopic 25 tools) have been well evaluated by the thermodynamic model. Nevertheless, when structural 26 transition can occur in a system, the thermodynamic model is no longer accurate. In the case of 27 indirect measurements, the thermodynamic model usually predicts well the hydrate composition. 28 29 Nonetheless, its capability does vary with differing hydrate composition and equilibrium pressure, to the extent that in some cases, it completely fails to predict hydrate composition. This 30 could be due to kinetic effects on the enclathration of guest molecules during the crystallization, 31 errors in experimental techniques to measure the hydrate composition or the model parameters 32 33 like Kihara potential are not properly applied. Finally, these observations show that more reliable experimental database is needed to study the evolution of guest distribution in hydrate phase and 34 35 some enhancements are required for the standard thermodynamic model.

#### 36 **1. Introduction**

37 One of the main concerns in flow assurance during oil and gas production is avoiding gas hydrate formation due to the presence of water and light hydrocarbons at high pressure and low 38 temperature conditions, especially true for deep sea drilling or artic exploration and pipelines. 39 40 Therefore, the safety and economic costs of removing gas hydrates have been of great interest [1– 8]. Plus, the enormous amount of natural gas in the form of oceanic and permafrost gas hydrates 41 are a promising future energy resource [9–12]. Recently, gas hydrates have attracted widespread 42 attention due to diverse applications such as gas separation [13–21], CO<sub>2</sub> capture [22–30], water 43 desalination [31–38], natural gas storage and transportation [39–44] and even planetary science 44 [45–48]. For all above mentioned applications of clathrate hydrates, it is essential to increase our 45 knowledge of thermodynamics, kinetics and the crystallization mechanisms of clathrate hydrates. 46

Numerous studies have investigated phase equilibria of clathrate hydrates [12,33,49-54]. 47 Nonetheless, there has been little consideration for hydrate composition. Indeed, quantifying 48 hydrate equilibrium composition presents several obstacles such as water occlusion, 49 50 heterogeneous solid phase and measuring of solid phase concentration [12]. Hence, experimental data on hydrate composition has been rare. However, these publications do include some valuable 51 information about fundamental hydrate phase composition, enclathration process as well as guest 52 distribution in hydrate phase. Thus, we were able to collect invaluable data from the literature 53 about the guest distribution in hydrate phase over a wide range of temperature, pressure and 54 55 compositions. Furthermore, a thermodynamic model based on van der Waals and Platteeuw approach (vdWP) was used to detect divergences from this standard approach and previous 56 experiments. Differences will be discussed, considering that experimental data may not be at 57 thermodynamic equilibrium. 58

#### 59 2. Gas hydrates

Water molecules in presence of gas molecules at high pressure and low temperature can form 60 cavities and guest molecules like CO<sub>2</sub>, N<sub>2</sub>, CH<sub>4</sub>, C<sub>2</sub>H<sub>6</sub> etc. can be encased into these cavities. This 61 ice-like structure is called gas hydrate. Based on the type of cavities and also the nature of guest 62 63 molecules, there are three principal structures, sI, sII and sH. The sI usually forms in presence of small molecules (diameter between 4.2 and 6 Å) like methane and carbon dioxide. Larger 64 molecules (diameter between 6 and 7 Å) like propane, or small molecules (diameter less than 4.2 65 66 Å), such as nitrogen, form sII. sH is composed of a combination of small and large molecules (typically between 7 and 9 Å) [1,2]. Table 1 presents the differences between structures. 67

68

 Table 1. The differences between three structures of gas hydrates [12]

Hydrate structures	S	sI		sII		sH		
Shape								
Cavity	Small	Large	Small	Large	Small	Medium	Large	
Description	5 <sup>12</sup>	$5^{12}6^2$	5 <sup>12</sup>	$5^{12}6^4$	5 <sup>12</sup>	$4^{3}5^{6}6^{3}$	$5^{12}6^{8}$	
Number per unit cell (m <sub>i</sub> )	2	6	16	8	3	2	1	
Average cavity radius (Å)	3.95	4.33	3.91	4.73	3.91	4.06	5.71	
Coordination number <sup>a</sup>	ber <sup>a</sup> 20 24		20	28	20	20	36	
(a) The number of oxygen atom	per cavity		•	•		•		

#### 72 **3. Thermodynamic modeling**

At thermodynamic equilibrium, the chemical potential of each phase must be the same. In the case of gas hydrates, based on the classical van der Waals and Platteeuw model [55], liquidhydrate equilibrium is expressed by defining a metastable phase  $\beta$ , corresponding to the empty hydrate:

$$77 \qquad \Delta \mu_W^{L-\beta} = \Delta \mu_W^{H-\beta} \tag{1}$$

The left hand side of equation 1 is the difference between chemical potential of water in liquid and  $\beta$  phase and the right hand side is the difference between chemical potential of water in hydrate and  $\beta$  phase.

## 81 **3.1. Description of** $\Delta \mu_W^{L-\beta}$

The difference between chemical potential of water in liquid phase and  $\beta$  phase can be described by classical thermodynamic using Gibbs-Duhem equation. It can be rewritten as follow [14]:

84 
$$\Delta \mu_{W}^{L-\beta} =$$
85 
$$T \frac{\Delta \mu_{W}^{L-\beta} |_{T^{0}P^{0}}}{T^{0}} + \left( b_{P,W}^{L-\beta} T^{0} - \Delta C_{P,w}^{L-\beta} |_{P^{0}T^{0}} \right) - T ln \frac{T}{T^{0}} + \frac{1}{2} b_{P,W}^{L-\beta} T (T - T^{0}) + \left( \Delta h_{W,m}^{L-\beta} |_{P^{0}T^{0}} + T^{0} + \frac{1}{2} b_{P,W}^{L-\beta} T^{0} - \Delta C_{P,W}^{L-\beta} |_{P^{0}T^{0}} \right) - \frac{1}{2} b_{P,W}^{L-\beta} T^{0^{2}} \left( 1 - \frac{T}{T^{0}} \right) + \Delta v_{W,m}^{L-\beta} |_{T^{0}} (P - P^{0}) - RT ln x_{W}^{L}$$
(2)

where  $T^0=273.15$ K and  $P^0=0$  are the reference temperature and pressure, respectively.  $\Delta v_{W,m}^{L-\beta}$ ,  $\Delta C_{p,w}^{L-\beta}$  and  $b_{P,W}^{L-\beta}$  are thermodynamic properties of water in liquid phase and  $\beta$  phase and they were calculated by Sloan and Koh [12].  $\Delta h_{W,m}^{L-\beta}$  and  $\Delta \mu_W^{L-\beta}$  are microscopic parameters of hydrates and regrettably there are different values correspond to each author. Based on a previous study of our team, it was concluded that the values from Handa and Tse are the best set for

- modeling gas hydrates equilibrium [14,56]. All parameters are listed in Table 2. More details can
- be found in the previous works of our group [14,47,57,58].

94
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#### Table 2. Thermodynamic properties of hydrates

Parameters	Unit	Structure I	Structure II		
$\Delta h_{W,m}^{L-eta}$	J/mol	-5080	-5247		
$\Delta v_{W,m}^{L-eta}$	$10^{-6} \text{m}^3/\text{mol}$	4.5959	4.99644		
$\Delta C_{p,w}^{L-\beta}$	J/mol/K	-38.12	-38.12		
$b_{P,W}^{L-eta}$	J/mol/K <sup>2</sup>	0.141	0.141		
$\Delta \mu_W^{L-\beta}$	J/mol	1287	1068		

95

## 96 **3.2. Description of** $\Delta \mu_W^{H-\beta}$

97 From van der Waals and Platteeuw approach, statistical thermodynamics is used to express 98  $\Delta \mu_W^{H-\beta}$ :

99 
$$\Delta \mu_W^{H-\beta} = RT \sum_i v_i \ln(1 - \sum_j \theta_j^i)$$
(3)

where  $v_i$  is the number of cavities type *i* per mole of water.  $\theta_j^i$  is the occupancy factor of molecule *j* in the cavity *i*. The occupancy factor can be described by considering the analogy between gas adsorption in the three dimensional hydrate structures and two-dimensional Langmuir adsorption [12,59].

104 
$$\theta_j^i = \frac{c_j^i f_j(T,P)}{1 + \sum_j c_j^i f_j(T,P)}$$
 (4)

where  $f_j(T, P)$  is the fugacity of guest molecule *j* at desire temperature and pressure. The value of fugacity can be calculated by assuming equilibrium with a gas phase. Therefore, a standard equation of state, such as Soave-Redlich-Kwong (SRK), can be used as fugacities are similar in all phases, including vapor phase.  $C_j^i$  is the Langmuir constant of guest molecule *j* in the cavity type *i*. The Langmuir constant depends on the interaction potential between the trapped guest molecules and the surrounding water molecules cage, and for spherical guest-cages potentials can be expressed as follows:

112 
$$C_j^i = \frac{4\pi}{kT} \int_0^\infty \exp(-\frac{w(r)}{kT}) r^2 dr$$
 (5)

where w(r) is the potential interaction between the guest molecule and the cavity based on the distance between the gas and water molecule in the structure (*r*). In our study, the potential interaction was calculated based on the Kihara parameters as following:

116 
$$w(r) = 2z\varepsilon \left[\frac{\sigma^{12}}{R^{11}r} \left(\Delta^{10} + \frac{a}{R}\Delta^{11}\right) - \frac{\sigma^6}{R^5r} \left(\Delta^4 + \frac{a}{R}\Delta^5\right)\right]$$
 (6)

117 and

118 
$$\Delta^{N} = \frac{1}{N} \left[ \left( 1 - \frac{r}{R} - \frac{a}{R} \right)^{-N} - \left( 1 + \frac{r}{R} - \frac{a}{R} \right)^{-N} \right]$$
(7)

119 Parameters  $\varepsilon$ ,  $\sigma$  and *a* are so-called Kihara parameters and they correspond to minimum energy, 120 collision diameter and hard-core radius, respectively. The Kihara parameters for several gases 121 were obtained in the previous studies by our group [47,57], and Sloan [60]. They are listed in 122 Table 3.

123 Table 3. Kihara parameters for several gases.  $\epsilon/k$ ,  $\sigma$  for N<sub>2</sub>, CO<sub>2</sub>, CH<sub>4</sub>, C<sub>2</sub>H<sub>6</sub>, C<sub>3</sub>H<sub>8</sub> and i-C<sub>4</sub>H<sub>10</sub> determined 124 from our earlier studies [47,57,61] and n-C<sub>4</sub>H<sub>10</sub> form Sloan [60]. Hard-core radius for all gases from Sloan

125

Gas	ε/k (K)	σ(Å)	a (Å)
$N_2$	133.13	3.099	0.3526
CO <sub>2</sub>	178.21	2.873	0.6805
CH <sub>4</sub>	166.36	3.050	0.3834
$C_2H_6$	177.46	3.205	0.5651
C <sub>3</sub> H <sub>8</sub>	195.00	3.340	0.6502
$i-C_4H_{10}$	212.50	3.239	0.8706
$n-C_4H_{10}$	209.0	2.9125	0.9379

[60]

126

127 First, for a gas mixture at a desired temperature, the equilibrium pressure which satisfies equation

(1) is calculated. Subsequently, the occupancy factor is determined based on equation (4). Then,
the hydrate composition is calculated as following:

130 
$$x_j^H = \frac{\sum_i v_i \theta_j^i}{\sum_i \sum_j v_i \theta_j^i}$$
(8)

131 The procedure for calculating hydrate equilibrium pressure and composition of mixed gas132 hydrates is shown in Figure 1.



134

#### Figure 1. Procedure for calculating gas hydrate equilibrium pressure and composition

135 The average deviations for pressure and hydrate composition have been calculated based on 136 equations 9 and 10, respectively.

137 
$$AADp\% = \frac{100}{N} \sum_{i}^{N} \left( \left| \frac{P_i^{exp} - P_i^{pre}}{P_i^{exp}} \right| \right)$$
(9)

138 
$$AADc = \frac{1}{N} \sum_{i}^{N} \left( \left| x_{i}^{exp} - x_{i}^{pre} \right| \right)$$
(10)

139 where *i* is equilibrium point, *N* total number of equilibrium points, *P* pressure, *x* hydrate 140 composition, *exp* experimental data and *pre* prediction results. *AADp* and *AADc* are average 141 absolute deviation for pressure and composition, respectively. All the thermodynamic modelling section has been implemented in our in-house software, GasHyDyn. This software has shown a very good capability of liquid-hydrate equilibrium predictions [14,57], and will be used to discuss the experimental results for both pressure and hydrate composition. A photo from GasHyDyn environment with complementary information summarizing the procedure of submitting a calculation has been added to the Supporting Information document (Appendix A).

148 Nota Bene: the hydrate structure for modeling was chosen based on the statement of each 149 research. Unfortunately, there were some cases that the authors did not provide the structure. 150 Therefore, we simulated their experimental data for both structures I and II. Consequently, the 151 structure which agreed better with the simulation results was chosen.

#### **4. Hydrate composition in literature and model comparison**

153 Despite countless works on equilibrium pressure and temperature of mixed gas hydrates, to the best of our knowledge, there are still few studies on the hydrate composition which depends on 154 the pressure, temperature and gas phase composition. Thanks to gas chromatography, the 155 composition of the gas phase can be easily measured, but solid phase analysis is still challenging, 156 often leading to experimental errors. In addition, some researchers studied the hydrate 157 158 composition of gas mixtures by different methods making them exceedingly difficult to compare. Hence, in the present work, studies providing hydrate composition in open literature were 159 collected and presented. Moreover, the capability of a thermodynamic model to predict hydrate 160 pressure and composition was evaluated. This should be noted that there were some studies on 161 162 the hydrate composition of gas mixtures that do not furnish exact values of hydrate composition. Sometimes, only figures were shown and quantitative data were not available. In this section, the 163 164 collected data from open literature is categorized based on their methods of hydrate composition measurements. 165

#### 166 **4.1. Dissociation of whole hydrate phase**

One of the first systematic reports on the mixed hydrate composition was carried out by Jhaveri 167 168 and Robinson [62]. They studied the gas hydrate equilibrium curves of methane-nitrogen mixture 169 as well as the guest composition in gas and hydrate phases. They introduced gas mixture and 170 water inside a batch reactor at a pressure 25% more than the equilibrium pressure at a desired temperature. After completion of hydrate formation, the gas phase was analyzed 171 172 chromatographically. The gas was then removed from the reactor and the hydrate crystals 173 dissociated. The decomposed gas was analyzed to obtain the hydrate composition. They 174 measured hydrate composition at three temperatures 273.2, 277.4 and 279.8K for various ranges 175 of pressure and gas compositions. Their results are illustrated in Figure 2. Clearly, at a constant 176 temperature, by increasing the molar composition of nitrogen in the gas phase, the equilibrium 177 pressure increased. Since the hydrate equilibrium pressure of nitrogen at a desired temperature is 178 higher than of methane. Moreover, the simulation results of equilibrium pressure were in a good





180



Figure 2. P-x diagram of nitrogen-methane mixed hydrate (sI) [62]

182

183Table 4. The experimental results of Jhaveri and Robinson [62] for methane-nitrogen mixture hydrates and<br/>simulation results. Uncertainties were not provided.

Texp (K)	Pexp	Ppre	s	Gas composition (exp)		Hydrate composition (exp)		Hydrate composition (pre)	
1 < /	(MPa)	(MPa)		N <sub>2</sub>	$CH_4$	$N_2$	$CH_4$	N <sub>2</sub>	$CH_4$
273.2	2.640	2.660	Ι	0.000	1.000	0.000	1.000	0.000	1.000
273.2	3.620	3.116	Ι	0.160	0.840	0.065	0.935	0.034	0.966
273.2	4.310	3.708	Ι	0.310	0.690	0.098	0.902	0.078	0.922
273.2	5.350	5.092	Ι	0.530	0.470	0.200	0.800	0.176	0.824
273.2	6.550	6.301	Ι	0.645	0.355	0.350	0.650	0.259	0.741
273.2	7.750	7.517	Ι	0.725	0.275	0.425	0.575	0.339	0.661
273.2	10.640	9.525	Ι	0.815	0.185	0.620	0.380	0.466	0.534
273.2	11.650	11.716	Ι	0.880	0.120	0.710	0.290	0.597	0.403
273.2	12.770	12.577	Ι	0.900	0.100	0.765	0.235	0.646	0.354
277.4	3.860	4.028	Ι	0.000	1.000	0.000	1.000	0.000	1.000

277.4	5.200	6.839	Ι	0.440	0.560	0.180	0.820	0.138	0.862
277.4	8.110	9.575	Ι	0.630	0.370	0.310	0.690	0.262	0.738
277.4	10.340	12.286	Ι	0.740	0.260	0.470	0.530	0.378	0.622
277.4	12.060	13.628	Ι	0.780	0.220	0.560	0.440	0.433	0.567
277.4	13.320	21.582	Ι	0.925	0.075	0.810	0.190	0.734	0.266
277.4	14.590	22.950	Ι	0.940	0.060	0.860	0.140	0.779	0.221
277.4	16.210	29.486	Ι	1.000	0.000	1.000	0.000	1.000	0.000
279.8	5.140	5.161	Ι	0.000	1.000	0.000	1.000	0.000	1.000
279.8	7.140	7.751	Ι	0.350	0.650	0.091	0.909	0.102	0.898
279.8	8.370	9.170	Ι	0.460	0.540	0.224	0.776	0.155	0.845
279.8	15.550	16.516	Ι	0.750	0.250	0.550	0.450	0.404	0.596
279.8	20.670	21.253	Ι	0.840	0.160	0.680	0.320	0.549	0.451
279.8	25.230	27.054	Ι	0.914	0.086	0.802	0.198	0.715	0.285
279.8	32.420	37.997	Ι	1.000	0.000	1.000	0.000	1.000	0.000
AA	Dp	16.32%		AADc			0.067		

The results of thermodynamic simulation for hydrate pressure and composition are detailed in 186 187 Table 4. At 273.2 K and 279.8 K, the equilibrium pressures were successfully predicted. Nonetheless, the equilibrium pressures at 277.4 K for nitrogen compositions more than 90% mole 188 189 fraction (in gas phase) were poorly simulated (sI). As nitrogen forms sII, we suspected a phase transition in this case. Hence, the experimental data were also simulated by considering sII. The 190 191 results revealed that sII simulations were also unsuccessful to predict the equilibrium pressures for the 277 K isotherm at high concentrations of nitrogen in the mixture of CH<sub>4</sub>/N<sub>2</sub>. This might be 192 193 due to whether the co-existence of sI and sII at this condition (which cannot be predicted by the model as it is implemented in our software) or the experimental measurement uncertainties. 194

The hydrate composition predictions were slightly different. The simulation results at low and high percentages of nitrogen in the hydrate phase agreed satisfactorily with the experimental data. But when there is no significant difference between the compositions of methane and nitrogen, the simulation results deviated from experimental. Still, the average absolute deviation of hydrate composition was less than 0.07 in mole fraction.

Kawasaki et al. [63] studied the guest content in hydrate phase for a gas mixture of methane, ethane, propane and iso-butane with initial molar concentrations 0.885, 0.046, 0.054 and 0.015, respectively. They used the same procedure as Jhaveri and Robinson [62] by removing the gas and dissociating the hydrate to measure the hydrate composition at two different temperatures, 274.15 and 278.15 K. The experimental and simulation results are presented in Table 5.

205

Table 5. The gas composition in different phases at 3MPa. Uncertainties were not provided.

Gas	Т=274.15 К	T=278.15 K
Oas	Gas and hydrate phase compositions	Gas and hydrate phase compositions

	Gas (exp)	Hydrate (exp)	Hydrate (Pre)	Gas (exp)	Hydrate (exp)	Hydrate (Pre)	
Methane	0.987	0.760	0.827	0.979	0.702	0.784	
Ethane	0.011	0.089	0.031	0.017	0.104	0.034	
Propane	0.002	0.117	0.141	0.004	0.150	0.181	
iso-Butane	0.0	0.034	NA	0.0	0.044	NA	

The authors remarked that all i-butane molecules concentrated in the hydrate phase, irrespective 207 of the temperature. They also considered that the concentration of heavier hydrocarbon in hydrate 208 phase at 278.15 K is higher at 274.15 K. Moreover, the deviation of simulation results for the 209 210 hydrate composition of methane, ethane and propane were 0.074, 0.064 and 0.027, respectively. The deviations between the experimental and prediction values could be due to uncertainties in 211 the experimental procedure. In fact, Kawasaki et al. removed the gas mixture from the reactor 212 after hydrate formation to measure hydrate composition. Hence, the hydrate phase could be 213 214 dissociated during the gas removing step due to the pressure drop, leading to the measurement uncertainties. 215

Kang et al. [64] measured the hydrate composition of  $CO_2-N_2$  mixture at three isotherms of vapor-hydrate equilibrium condition. After hydrate formation, they purged the gas outside the cell and dissociated the hydrate by increasing temperature. Figure 3 presents the equilibrium pressure versus nitrogen composition in the gas phase at H-V equilibrium condition for three isotherms. Our simulation results are also shown by dash lines in the figure. The simulation of hydrate composition is detailed in Table 6 as well as the experimental results.





Figure 3. Experimental H-V equilibrium data for N<sub>2</sub>/CO<sub>2</sub> mixture by Kang et al. [64] and the simulation results (sI)

226Table 6. Experimental results of Kang et al. [64] and simulation. Composition uncertainties were not227provided.

Texp (K)	Pexp (MPa)	Ppre	S	Gas composition (exp)		Hydrate composition (exp)		Hydrate composition (pre)	
$(\pm 0.1)$	(±0.01)	(MPa)		CO <sub>2</sub>	N <sub>2</sub>	CO <sub>2</sub>	N <sub>2</sub>	CO <sub>2</sub>	N <sub>2</sub>
274.0	1.36	1.42	Ι	1.00	0.00	1.00	0.00	1.00	0.00
274.0	1.73	1.74	Ι	0.82	0.18	0.99	0.02	0.98	0.02
274.0	2.30	2.39	Ι	0.60	0.40	0.95	0.05	0.94	0.06
274.0	2.77	2.84	Ι	0.50	0.50	0.93	0.07	0.92	0.08
274.0	3.48	3.57	Ι	0.40	0.60	0.90	0.10	0.87	0.13
274.0	7.07	6.55	Ι	0.21	0.79	0.58	0.42	0.71	0.29
274.0	10.95	10.03	Ι	0.12	0.88	0.34	0.66	0.53	0.47
274.0	14.59	14.91	Ι	0.05	0.95	0.18	0.82	0.28	0.72
274.0	17.52	20.81	Ι	0.00	1.00	0.00	1.00	0.00	1.00
277.0	1.91	1.99	Ι	1.00	0.00	1.00	0.00	1.00	0.00
277.0	2.54	2.38	Ι	0.85	0.15	0.98	0.02	0.98	0.02
277.0	3.30	3.65	Ι	0.57	0.43	0.95	0.05	0.93	0.07

			1		1	1			
277.0	5.12	5.40	Ι	0.39	0.61	0.89	0.11	0.85	0.15
277.0	11.71	11.30	Ι	0.18	0.82	0.54	0.46	0.62	0.38
277.0	15.15	14.81	Ι	0.12	0.88	0.35	0.65	0.49	0.51
277.0	18.74	19.56	Ι	0.07	0.93	0.19	0.81	0.31	0.69
277.0	23.50	28.37	Ι	0.00	1.00	0.00	1.00	0.00	1.00
277.0	1.91	1.99	Ι	1.00	0.00	1.00	0.00	1.00	0.00
277.0	2.54	2.38	Ι	0.85	0.15	0.98	0.02	0.98	0.02
280.0	2.74	2.86	Ι	1.00	0.00	1.00	0.00	1.00	0.00
280.0	3.52	3.57	Ι	0.83	0.17	0.98	0.02	0.98	0.02
280.0	4.14	4.35	Ι	0.70	0.30	0.96	0.04	0.95	0.05
280.0	4.95	5.29	Ι	0.59	0.41	0.94	0.06	0.92	0.08
280.0	8.09	8.50	Ι	0.39	0.61	0.86	0.14	0.83	0.17
280.0	14.64	13.50	Ι	0.25	0.75	0.64	0.36	0.68	0.32
280.0	20.29	18.39	Ι	0.17	0.83	0.45	0.55	0.55	0.45
280.0	26.09	25.74	Ι	0.09	0.91	0.22	0.78	0.35	0.65
280.0	31.58	38.81	Ι	0.00	1.00	0.00	1.00	0.00	1.00
AA	Dp	6.5%		AADc			0.04		

As Figure 3 and Table 6 indicate, the thermodynamic model acceptably predicted the equilibrium pressure (average deviation 6.5%). The hydrate composition simulation could be categorized in two parts. The first part is when carbon dioxide was dominant in the hydrate phase. In this case, the simulation results were well predicated (average absolute deviation for 13 equilibrium points was 0.016 mole fraction). While nitrogen was dominant in the hydrate phase, the average absolute deviation was 0.071 in mole fraction.

#### 4.2. Material balance and volumetric properties evaluated from equation of state

236 Ohgaki et al. investigated the phase equilibrium of carbon dioxide-methane hydrate at 280.3 K [65]. They obtained the guest composition in gas, liquid and hydrate phases at isothermal 237 conditions in a batch reactor. Their experimental procedure is briefly described as follows: They 238 injected separately carbon dioxide and methane to the reactor. Pure water was then introduced to 239 the reactor. The amount of each material was weighed. Thanks to a gas chromatograph, they 240 241 determined the gas composition of carbon dioxide and methane at equilibrium temperature and pressure. The solubility of carbon dioxide and methane in water was calculated based on Henry 242 243 constants. They assumed that the general formula for mixed carbon dioxide-methane hydrate is as follows: 244

245 
$$zCO_2.(1-z).qH_2O$$
 (11)

where z is the mole fraction of carbon dioxide in hydrate phase and q is the hydration number at
ideal condition. They also hypothesized that the molar volume of hydrate is 130.1 cm<sup>3</sup>/mol [65].
They calculated the volumetric properties from Soave-Redlich-Kwong equation of state or

IUPAC recommended equation of state for carbon dioxide and methane [60,65–67]. The hydratecompositions were then calculated by the material balance.

Figure 4 shows their experimental results for hydrate phase composition and our simulation results. Furthermore, Table 7 summarizes the experimental and modeling results by details for carbon dioxide-methane hydrate at 280.3 K.



Figure 4. Carbon dioxide-methane hydrates phase equilibria at 280.3 K. Experimental [65] and simulation results (sI). Error bars correspond to the standard uncertainty of experimental hydrate composition.



Pexp Ppre (MPa) (MPa)		S	Gas composition (exp)		Hydrate co (exp)	omposition (±5%)	Hydrate composition (pre)		
(±0.005)			CO <sub>2</sub>	$CH_4$	CO <sub>2</sub>	CH <sub>4</sub>	CO <sub>2</sub>	$CH_4$	
3.04	2.98	Ι	1.00	0.00	1.00	0.00	1.00	0.00	
3.24	3.46	Ι	0.68	0.32	0.84	0.16	0.79	0.21	
3.38	3.55	Ι	0.59	0.42	0.80	0.20	0.72	0.28	
3.60	3.85	Ι	0.49	0.51	0.67	0.33	0.63	0.37	
3.64	3.93	Ι	0.45	0.55	0.69	0.31	0.60	0.40	
3.67	3.93	Ι	0.45	0.55	0.68	0.32	0.60	0.40	
3.71	3.98	Ι	0.43	0.57	0.61	0.39	0.58	0.42	

3.77	4.09	Ι	0.38	0.62	0.60	0.40	0.53	0.47
3.86	4.16	Ι	0.36	0.64	0.59	0.41	0.50	0.50
4.22	4.49	Ι	0.24	0.76	0.44	0.56	0.37	0.63
4.31	4.57	Ι	0.22	0.79	0.39	0.61	0.34	0.66
4.32	4.57	Ι	0.22	0.78	0.36	0.64	0.34	0.66
4.34	4.61	Ι	0.20	0.80	0.37	0.63	0.32	0.68
4.37	4.61	Ι	0.20	0.80	0.35	0.65	0.32	0.68
4.37	4.68	Ι	0.18	0.82	0.36	0.64	0.30	0.70
4.44	4.70	Ι	0.18	0.82	0.36	0.64	0.29	0.71
4.50	4.73	Ι	0.17	0.83	0.35	0.65	0.28	0.72
4.57	4.82	Ι	0.14	0.86	0.32	0.68	0.24	0.76
3.98	4.31	Ι	0.30	0.70	0.53	0.47	0.44	0.56
4.00	4.29	Ι	0.31	0.69	0.52	0.48	0.45	0.55
4.01	4.28	Ι	0.31	0.69	0.55	0.45	0.45	0.55
4.06	4.35	Ι	0.29	0.71	0.51	0.49	0.43	0.57
4.07	4.33	Ι	0.29	0.71	0.52	0.48	0.43	0.57
4.15	4.41	Ι	0.27	0.73	0.47	0.53	0.41	0.59
4.20	4.48	Ι	0.25	0.76	0.45	0.55	0.38	0.62
4.58	4.83	Ι	0.14	0.86	0.32	0.68	0.24	0.76
4.63	4.83	Ι	0.14	0.86	0.29	0.71	0.24	0.76
4.75	4.96	Ι	0.10	0.90	0.24	0.76	0.18	0.82
4.85	5.03	Ι	0.09	0.91	0.23	0.77	0.16	0.84
4.99	5.14	Ι	0.07	0.94	0.16	0.84	0.12	0.88
5.46	5.44	Ι	0.00	1.00	0.00	1.00	0.00	1.00
AADp	5.8%			AADo		0.06		

They observed that at each equilibrium condition, the mole fraction of carbon dioxide in hydrate phase is significantly larger than in gas phase. Hence, based on the idea of methane exploration by carbon dioxide injection and by defining the average distribution coefficient of methane, they concluded that methane in hydrate phase can be replaced by carbon dioxide; as a result, methane concentration in the gas phase will be increased.

The simulation results agreed well with the experimental data for hydrate equilibrium pressure (AADp 5.8%). Additionally, the mole fraction deviation of hydrate composition calculations was about 0.06.

Belandria et al. investigated the compositional analysis of carbon dioxide-methane hydrate by the

same method as Ohgaki et al. [65,68]. Our simulation results based on the experimental data of

270 Belandria et al. are presented in Table 8 and Figure 5. As it is clear on the table, the

thermodynamic model predicted hydrate equilibrium pressure with an acceptable error (7.8%).Although the hydrate composition simulation had mostly an adequate agreement with the data

obtained, several experimental equilibrium points were poorly simulated (for instance 280 K and
3.54MPa). Additionally, they reported that CSMGem model was not capable to converge three
phase flash calculations in some cases, in comparison, the thermodynamic model had no problem
with three phase flash calculations [68].

T (K)	Pexp	Ppre	c	Gas con	nposition	Hydrate co	omposition	Hydrate composition (pre)		
(±0.02)	(MPa) (+0.002)	(MPa)	3	CO.	CH.		CH	CO.	CH.	
273.6	2 44	2 55	I	0.08	0.92	0.10	0.90	0.16	0.84	
273.6	1.8/	2.03	I	0.00	0.92	0.10	0.70	0.10	0.04	
273.6	1.04	2.03	I	0.35	0.00	0.39	0.45	0.52	0.40	
273.6	2.05	2.12	I	0.22	0.71	0.39	0.01	0.40	0.54	
273.6	1.51	1.67	I	0.63	0.70	0.88	0.12	0.77	0.03	
273.6	1.61	1.07	T	0.55	0.46	0.80	0.20	0.71	0.29	
275.2	2.58	2.77	I	0.17	0.10	0.34	0.66	0.29	0.29	
275.2	2.77	2.98	I	0.09	0.91	0.18	0.82	0.16	0.84	
275.2	2.12	2.33	I	0.38	0.62	0.65	0.35	0.56	0.44	
275.2	2.22	2.48	I	0.30	0.70	0.59	0.41	0.47	0.53	
275.2	2.40	2.63	Ι	0.23	0.77	0.37	0.63	0.38	0.62	
275.2	1.79	1.96	Ι	0.66	0.34	0.83	0.17	0.79	0.21	
275.2	1.87	2.07	Ι	0.57	0.44	0.75	0.25	0.72	0.28	
276.1	2.81	3.00	Ι	0.18	0.82	0.26	0.74	0.31	0.69	
276.1	3.03	3.12	Ι	0.13	0.87	0.24	0.76	0.24	0.76	
276.1	3.03	3.23	Ι	0.10	0.90	0.24	0.76	0.18	0.82	
276.1	2.32	2.43	Ι	0.41	0.60	0.64	0.36	0.57	0.43	
276.1	2.50	2.70	Ι	0.32	0.69	0.40	0.60	0.48	0.52	
276.1	2.69	2.88	Ι	0.23	0.77	0.31	0.69	0.38	0.62	
276.1	1.99	2.14	Ι	0.67	0.33	0.88	0.12	0.80	0.20	
276.1	2.17	2.26	Ι	0.58	0.42	0.78	0.22	0.73	0.27	
278.1	3.42	3.64	Ι	0.20	0.80	0.23	0.77	0.33	0.67	
278.1	3.63	3.83	Ι	0.14	0.86	0.23	0.78	0.24	0.76	
278.1	3.80	3.95	Ι	0.10	0.90	0.15	0.85	0.19	0.81	
278.1	3.04	3.33	Ι	0.32	0.68	0.46	0.54	0.48	0.52	
278.1	3.32	3.55	Ι	0.23	0.77	0.27	0.73	0.37	0.63	
278.1	2.58	2.77	Ι	0.61	0.39	0.79	0.21	0.74	0.26	
279.2	3.57	4.09	Ι	0.20	0.80	0.27	0.73	0.33	0.67	
280.2	4.49	4.76	Ι	0.15	0.85	0.31	0.69	0.25	0.75	
280.2	4.66	4.90	Ι	0.11	0.89	0.25	0.76	0.19	0.81	
280.2	3.54	4.14	Ι	0.34	0.66	0.73	0.27	0.49	0.51	
280.2	4.11	4.46	Ι	0.24	0.77	0.34	0.66	0.37	0.63	

277	Table 8. Experimental results of Belandria et al. [68] for methane-carbon dioxide hydrates and simulation
278	results.

280.2	3.14	3.53	Ι	0.62	0.38	0.86	0.14	0.74	0.26
280.2	3.48	3.75	Ι	0.49	0.51	0.79	0.21	0.64	0.36
282.2	5.77	6.08	Ι	0.11	0.89	0.28	0.72	0.19	0.81
284.2	284.2 7.19		Ι	0.12	0.89	0.11	0.89	0.18	0.82
AA	7.8%			AADc			0.	07	



280

Figure 5. Hydrate composition for methane-carbon dioxide hydrates. Experimental data [68] and simulation
 results (sI).

Belandria et al. also studied the hydrate composition of carbon dioxide-nitrogen mixture using the same method [65,69]. They calculated the guest composition in gas, liquid and hydrate phases based on the material balance and volumetric properties evaluated from equation of state. Table 9 details their experimental data and our simulation results. Moreover, Figure 6 illustrates the experimental [69] and simulation results for two isotherms of  $N_2/CO_2$  binary hydrates.

 Table 9. Experimental results of Belandria et al. [69] for nitrogen-carbon dioxide mixture hydrates and simulation results.

T (K)	Pexp (MPa)	Ppre (MPa)	S	Gas com	position (p)	Hydrate co (exp)	omposition (±1%)	Hydrate composition (pre)		
$(\pm 0.02)$	(±0.002)			CO <sub>2</sub>	N <sub>2</sub>	CO <sub>2</sub>	N <sub>2</sub>	CO <sub>2</sub>	N <sub>2</sub>	
273.6	2.03	2.22	Ι	0.62	0.38	0.97	0.03	0.95	0.05	

<sup>288</sup> 289

273.6	8.15	7.22	Ι	0.17	0.83	0.66	0.34	0.66	0.34	
273.6	11.94	6.94	Ι	0.18	0.82	0.37	0.63	0.67	0.33	
273.6	2.96	3.17	Ι	0.43	0.57	0.90	0.10	0.89	0.11	
274.6	2.54	2.10	Ι	0.73	0.27	0.74	0.26	0.97	0.03	
274.9	5.20	2.21	Ι	0.72	0.28	0.79	0.21	0.96	0.04	
275.2	2.29	2.51	Ι	0.66	0.34	0.90	0.10	0.95	0.05	
275.2	2.64	2.25	Ι	0.73	0.27	0.89	0.11	0.97	0.03	
275.2	3.26	3.69	Ι	0.45	0.55	0.88	0.12	0.89	0.11	
275.2	7.45	8.83	Ι	0.17	0.83	0.82	0.18	0.64	0.36	
275.2	8.25	8.74	Ι	0.18	0.82	0.80	0.20	0.65	0.35	
275.2	12.75	9.32	Ι	0.16	0.84	0.38	0.62	0.62	0.38	
275.6	2.71	2.36	Ι	0.73	0.27	0.76	0.24	0.97	0.03	
275.8	5.38	2.45	Ι	0.72	0.28	0.80	0.20	0.96	0.04	
276.1	2.50	2.69	Ι	0.68	0.32	0.98	0.02	0.96	0.04	
276.1	2.87	2.50	Ι	0.73	0.27	0.79	0.21	0.97	0.03	
276.1	3.70	3.80	Ι	0.49	0.51	0.70	0.30	0.90	0.10	
276.1	4.40	4.70	Ι	0.40	0.60	0.69	0.31	0.86	0.14	
276.1	8.58	9.07	Ι	0.20	0.80	0.57	0.43	0.67	0.33	
276.7	3.70	4.11	Ι	0.49	0.51	0.70	0.30	0.90	0.10	
277.1	2.71	2.94	Ι	0.71	0.30	0.84	0.16	0.96	0.04	
277.3	3.13	2.89	Ι	0.73	0.27	0.83	0.17	0.96	0.04	
277.8	6.16	3.01	Ι	0.75	0.25	0.86	0.14	0.97	0.03	
278.1	2.97	3.21	Ι	0.73	0.27	0.89	0.11	0.96	0.04	
278.1	3.41	3.19	Ι	0.73	0.27	0.75	0.25	0.96	0.04	
278.1	4.19	4.63	Ι	0.52	0.48	0.66	0.35	0.91	0.09	
278.1	9.15	10.69	Ι	0.23	0.77	0.54	0.46	0.69	0.31	
278.1	14.26	16.69	Ι	0.13	0.87	0.51	0.49	0.49	0.51	
279.7	4.82	5.42	Ι	0.56	0.44	0.70	0.30	0.91	0.09	
279.7	10.02	12.26	Ι	0.26	0.74	0.61	0.39	0.71	0.29	
279.7	15.82	19.25	Ι	0.15	0.85	0.55	0.45	0.50	0.50	
281.2	17.63	21.78	Ι	0.18	0.82	0.58	0.42	0.53	0.47	
281.7 6.33 5.22			Ι	I 0.75 0.25 0.81 0.19					0.96 0.04	
AA	AADp				AAD	lc		0.13		

From Table 9 and Figure 6, notice that neither equilibrium pressure nor hydrate composition were well simulated. Nevertheless, at equilibrium pressures below 7MPa, the simulation results were satisfactory. In contrast, equilibrium pressures more than 7MPa were poorly simulated. In the case of hydrate composition, the average deviation was large (0.13) compared to the simulation of experimental data of Kang et al. (0.04) for the same mixture. This divergence might be due to different experimental procedures.



Figure 6. Hydrate composition for nitrogen-carbon dioxide hydrates at two isotherms. Experimental data [69]
 and simulation results (sI).

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#### 301 **4.3.** Gas uptake at isobaric equilibrium condition

Seo et al. studied the vapor-liquid-hydrate equilibrium conditions of nitrogen-carbon dioxide and 302 methane-carbon dioxide mixtures at isobaric condition [70]. They performed their experiments in 303 304 a batch reactor by injecting gas mixtures and water by a syringe pump at a desired pressure. Then they decreased the temperature to 5 degrees Kelvin below the hydrate formation temperature. 305 306 Hydrate formation led to a decrease in hydrate pressure. In order to keep constant the pressure, they recharged reactor by the gas mixtures. Then, they increased the temperature by the rate of 1-307 2 K per hour. The pressure increased due to hydrate dissociation. Then, the dissociated gases 308 were vented. When only a small amount of hydrate crystals remained in the cell and the pressure 309 was constant, this was considered as the three phase equilibrium [70]. Both their experimental 310 and our simulation results for nitrogen-carbon dioxide mixture are listed and presented in Table 311 10 and Figure 7. Moreover, the results of methane-carbon dioxide mixture are presented in Table 312 313 11.



Figure 7. Pressure-gas composition diagram for nitrogen-carbon dioxide at three isotherms (sI). Experimental
 data from Seo et al. [70] and our prediction results

 Table 10. Experimental results of carbon dioxide-nitrogen hydrate equilibrium pressure and composition from Seo et al. [70] and our simulation results. Composition uncertainties were not provided.

T (K)	Pexp (MPa)	Ppre	S	Gas com	position xp)	Hydrate co	omposition (p)	Hydrate composition (pre)	
$(\pm 0.1)$	(±0.01)	(MPa)		CO <sub>2</sub>	N <sub>2</sub>	CO <sub>2</sub>	$N_2$	CO <sub>2</sub>	N <sub>2</sub>
274	1.39	1.42	Ι	1.00	0.00	1.00	0.00	1.00	0.00
274	1.77	1.74	Ι	0.82	0.18	0.99	0.02	0.98	0.02
274	2.35	2.39	Ι	0.60	0.40	0.95	0.05	0.94	0.06
274	2.84	2.84	Ι	0.50	0.50	0.93	0.07	0.92	0.08
274	3.46	3.57	Ι	0.40	0.60	0.90	0.10	0.87	0.13
274	7.24	6.55	Ι	0.21	0.79	0.58	0.42	0.71	0.29
274	11.20	10.03	Ι	0.12	0.88	0.34	0.66	0.53	0.47
274	14.93	14.91	Ι	0.05	0.95	0.18	0.82	0.28	0.72
274	17.93	20.81	Ι	0.00	1.00	0.00	1.00	0.00	1.00
277	1.95	1.99	Ι	1.00	0.00	1.00	0.00	1.00	0.00
277	2.60	2.38	Ι	0.85	0.15	0.98	0.02	0.98	0.02
277	3.38	3.52	Ι	0.59	0.41	0.95	0.05	0.93	0.07
277	5.23	5.40	Ι	0.39	0.61	0.89	0.11	0.85	0.15
277	11.98	11.30	Ι	0.18	0.82	0.54	0.46	0.62	0.38

277	7 15.50 15.07		Ι	0.12	0.88	0.35	0.65	0.48	0.52
277 19.17		19.56	Ι	0.07	0.93	0.19	0.81	0.31	0.69
277 24.04		28.37	Ι	0.00	1.00	0.00	1.00	0.00	1.00
280 2.80		2.86	Ι	1.00	0.00	1.00	0.00	1.00	0.00
280	3.60	3.59	Ι	0.83	0.18	0.98	0.02	0.98	0.02
280	4.23	4.35	Ι	0.70	0.30	0.96	0.04	0.95	0.05
280	5.07	5.29	Ι	0.59	0.41	0.94	0.06	0.92	0.08
280	8.28	8.50	Ι	0.39	0.61	0.86	0.14	0.83	0.17
280	14.97	13.50	Ι	0.25	0.75	0.64	0.36	0.68	0.32
280	20.75	18.39	Ι	0.17	0.83	0.45	0.55	0.55	0.45
280	26.69	25.74	Ι	0.09	0.91	0.22	0.78	0.35	0.65
280 32.31		38.81	Ι	0.00	1.00	0.00	1.00	0.00	1.00
AA	Dp	5.7%			AADc			0.	04

320

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Table 11. Experimental results of carbon dioxide-methane hydrate equilibrium pressure and composition from Seo et al. [70] and our simulation results. Composition uncertainties were not provided.

T (K)	Pexp (MPa)	Ppre	s	Gas com	position xp)	Hydrate co	omposition (p)	Hydrate composition (pre)	
$(\pm 0.1)$	(±0.01)	(MPa)	~	CO <sub>2</sub>	CH <sub>4</sub>	CO <sub>2</sub>	CH <sub>4</sub>	CO <sub>2</sub>	CH <sub>4</sub>
273.1	2.00	1.92	Ι	0.28	0.28 0.72		0.09	0.45	0.55
274.1	2.00	2.03	Ι	0.40	0.60	0.94	0.06	0.58	0.42
275.4	2.00	2.06	Ι	0.61	0.39	0.98	0.02	0.75	0.25
276.3	276.3 2.00 2.04 I 0.79 0.		0.21	1.00	0.00	0.88	0.12		
273.8	2.60	2.48	Ι	0.13	0.87	0.66	0.34	0.24	0.76
274.9	2.60	2.54	Ι	0.23	0.77	0.85	0.15	0.38	0.62
276.3	2.60	2.56	Ι	0.42	0.59	0.93	0.07	0.58	0.42
277.5	2.60	2.55	Ι	0.64	0.36	0.98	0.02	0.77	0.23
278.1	2.60	2.46	Ι	0.83	0.17	0.99	0.01	0.90	0.10
276.6	3.50	3.29	Ι	0.13	0.87	0.65	0.35	0.24	0.76
277.6 3.50		3.32	Ι	0.25	0.75	0.73	0.27	0.40	0.60
279.0	279.0 3.50 3.45 I 0.42		0.58	0.89	0.11	0.57	0.43		
279.9	3.50	3.43	Ι	0.61	0.39	0.95	0.05	0.74	0.26
280.5	3.50	3.30	Ι	0.83	0.17	0.99	0.01	0.90	0.10
A	4D	3.3%						0.	29

322

As it is clear in Table 10, Table 11 and Figure 7, the thermodynamic model predicts the equilibrium pressure with adequate deviations (average deviations for methane-carbon dioxide and nitrogen-carbon dioxide hydrate pressure were 3.3 and 5.7%, respectively).

As seen in Table 10, at low concentrations of nitrogen, the hydrate phase compositions were acceptably simulated (sI). Nevertheless, when nitrogen was the dominate component in hydrate 328 phase, the simulation results deviated from the experimental data. Hence, the hydrate phase 329 compositions were again simulated by taking into account both structures, sI and sII. Prediction results for two isotherms of  $N_2/CO_2$  binary hydrate are presented in Figure 8. This figure shows 330 331 that, at higher pressures, the hydrate preferentially encapsulates nitrogen from the  $N_2/CO_2$ mixture. Consequently, the nitrogen composition in hydrate phase increases. As clear on the 332 333 figure, at high concentrations of nitrogen in hydrate phase, sII simulation results are in better 334 agreement with experimental data compared to sI results. This can be explained by the fact that pure nitrogen forms sII hydrates. Thus, when nitrogen is the major component in the mixture, 335 there might be a structural transition from sI to sII. 336



337

Figure 8. P-x diagram of N<sub>2</sub>-CO<sub>2</sub> hydrate based on the experimental results of Seo et al. (sI) [70] and our simulation results

For the methane-carbon dioxide mixture, although the equilibrium pressure were satisfactorily simulated (average absolute deviation 3.3%), the thermodynamic model failed to evaluate the hydrate composition (average absolute deviation 0.29 mole fraction).

#### 343 4.4. Using a tracer

Using a tracer in gas or liquid phase could help to measure hydrate composition. A tracer must not be able to form hydrates and only a small amount should be utilized. This section presents a short report of publications which have used a tracer in their experiment to measure hydrate composition. Of course, based on the experimental results of these papers, the capability of thethermodynamic model to simulate hydrate composition is evaluated.

349 Ng determined the hydrate composition for six gas mixture including methane, ethane, propane,

iso-butane, n-butane and carbon dioxide. He used n-pentane as a tracer in gas phase. Thanks to a

351 gasometer and composition of n-pentane at the end of experiments, he successfully determined

the amount of original gas mixture and overall gas dissociation [71]. Table 12 shows the different gas mixtures in the study. Ng's experimental data and our simulation results are presented in

Table 13.

355

Table 12. Feed composition	n of different mixtures [71]
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Gas	Miz	tures (Co	oncentrat	ion mole	%) (±0.0	)03)
Uas	а	b	с	d	e	f
Carbon dioxide	0	0	0	2	0	2
Methane	90	99	84	88	80	86.5
Ethane	0	0	10	0	10	0
Propane	10	1	4	8	5	4
iso-Butane	0	0	2	2	2	0.5
n-Butane	0	0	0	0	3	1

356

357

#### Table 13. Experimental results of Ng [71] and our modeling results

T(C)	Р		Expe	erimenta	l hydrate	compos	sition (±0	0.003)		Hydrate	compos	ition si	mulation	l
$(\pm 0.05)$	(MPa) (±0.007)	Feed	<b>C</b> <sub>1</sub>	C <sub>2</sub>	C <sub>3</sub>	iC <sub>4</sub>	nC <sub>4</sub>	$CO_2$	<b>C</b> <sub>1</sub>	C <sub>2</sub>	C <sub>3</sub>	iC <sub>4</sub>	nC <sub>4</sub>	CO <sub>2</sub>
11.4	2.07	а	0.586	-	0.414	-	-	-	0.61	-	0.39	-	-	-
20.1	6.89	а	0.657	-	0.343	-	-	-	0.64	-	0.36	-	-	-
3.7	2.07	b	0.726	-	0.274	-	-	-	0.65	-	0.35	-	-	-
13.2	13.2 6.89 b 0.771 - 0.229										0.33	-	-	-
				AADc							0.0	)5		
10.9	2.07	с	0.606	0.087	0.182	0.124	-	-	0.62	0.01	0.2	0.17	-	-
19.4	6.89	с	0.59	0.087	0.2	0.123	-	-	0.64	0.01	0.2	0.15	-	-
				AADc					0.03	0.07	0.009	0.02		
12.9	2.07	d	0.6	-	0.297	0.092	-	0.0102	0.6	-	0.28	0.1	-	0.02
21.6	6.89	d	0.63	-	0.289	0.078	-	0.0104	0.62	-	0.27	0.09	-	0.02
				AADc					0.005	-	0.018	0.01	-	0.01
11.3	2.07	e	0.581	0.074	0.206	0.107	0.031	-	0.62	0.01	0.22	0.14	0.01	-
19.6	6.89	e	0.617	0.089	0.181	0.087	0.027	-	0.64	0.01	0.23	0.11	0.01	-
AADc										0.07	0.03	0.02	0.02	
9.8	2.07	f	0.584	0.076	0.265	0.044	0.018	0.011	0.6	0.006	0.31	0.06	0.007	0.017
18.7	6.89	f	0.621	0.077	0.238	0.039	0.011	0.01	0.63	0.007	0.29	0.05	0.006	0.017
AADc										0.07	0.05	0.01	0.008	0.006

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Obviously, in Table 13, there is a wide range of average absolute deviation according to the number and type of components in the feed gas, between 0.006 and 0.07. This variation could be explained by the fact that for the ternary or quaternary mixtures, kinetic considerations mightaffect experimental results. Note: the largest deviation belongs to ethane in all the mixtures.

363 In the 21st century, researchers at Ecole National Superieur des Mines de Saint-Etienne (Mines Saint-Etienne) developed a new method to determine the hydrate composition not only at 364 equilibrium condition, but also during the crystallization under non-equilibrium conditions. Their 365 new procedure was based on tracing the concentration of lithium salt in liquid phase and material 366 balance. The protocol is as follows: after gas injection inside the reactor, water solution with 10 367 368 ppm concentration of lithium salt was inserted in the reactor. By decreasing the temperature at a desire value, hydrate formation started. After several days, the system reached at equilibrium. At 369 this point a gas and liquid sample was taken. The gas sample was analyzed by gas 370 371 chromatography to determine the gas composition in vapor phase. The liquid sample was 372 analyzed by ion chromatograph to measure the concentration of lithium salt in liquid phase. As lithium does not participate in hydrate formation, it is possible to calculate the amount of water at 373 equilibrium according to the lithium concentration. Then, the system temperature increased 374 375 stepwise and gas and liquid samples were taken [14,57]. A diagram of their experiments is shown in Figure 9. 376



377



Figure 9. The diagram of experimental procedure

Based on this procedure, Herri et al. [14] studied the equilibrium conditions of carbon dioxidenitrogen and carbon dioxide-methane hydrates. Table 14 and Table 15 present their experimental 381 results and our corresponding simulation results for carbon dioxide-nitrogen and carbon dioxide-

382 methane mixtures, respectively.

383	Table 14. Experimental results from Herri et al. [14] and simulation results for carbon dioxide-nitrogen
384	mixture

T (K)	Pexp (MPa)	Ppre	S	Gas compo (±0.	sition (exp) 001)	Hydrate co (exp) (:	mposition ±0.003)	Hydrate co	omposition re)
(±0.1)	$(\pm 0.01)$	(MPa)	5	CO <sub>2</sub>	N <sub>2</sub>	CO <sub>2</sub>	N <sub>2</sub>	CO <sub>2</sub>	N <sub>2</sub>
273.4	6.10	7.51	Ι	0.16	0.84	0.66	0.34	0.63	0.37
274.5	6.20	8.31	Ι	0.16	0.84	0.66	0.34	0.63	0.37
275.4	6.40	8.64	Ι	0.19	0.82	0.66	0.34	0.66	0.34
276.5	6.60	9.42	Ι	0.20	0.80	0.58	0.42	0.67	0.33
273.9	5.90	5.40	Ι	0.25	0.75	0.75	0.25	0.77	0.23
274.7	5.90	5.93	Ι	0.26	0.75	0.73	0.27	0.76	0.24
276.0	5.90	6.90	Ι	0.26	0.74	0.70	0.30	0.76	0.24
276.9	6.00	7.70	Ι	0.27	0.74	0.70	0.30	0.75	0.25
277.8	6.30	8.14	Ι	0.29	0.71	0.67	0.33	0.77	0.23
278.1	6.40	8.41	Ι	0.30	0.71	0.69	0.31	0.77	0.23
278.4	6.40	8.82	Ι	0.30	0.71	0.72	0.29	0.76	0.24
278.6	6.50	8.93	Ι	0.30	0.70	0.70	0.31	0.77	0.23
275.4	6.10	7.99	Ι	0.20	0.80	0.67	0.33	0.69	0.31
276.0	6.20	8.14	Ι	0.22	0.78	0.65	0.35	0.70	0.30
280.1	5.30	5.75	Ι	0.56	0.44	0.85	0.16	0.91	0.09
281.1	5.60	6.42	Ι	0.59	0.42	0.82	0.18	0.91	0.09
AA	Dp	25.6%			AAD	с С		0.	05

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#### 386

387

# Table 15. Experimental results from Herri et al. [14] and simulation results for carbon dioxide-methane mixture

$\begin{array}{c c} T (K) & Pexp \\ (MPa) \\ (\pm 0.1) & (\pm 0.01) \end{array}$		Ppre	S	Gas compo (±0.	sition (exp) 001)	Hydrate co (exp) (a	omposition ±0.003)	Hydrate composition (pre)	
$(\pm 0.1)$	(±0.01)	(MPa)		CO <sub>2</sub>	CH <sub>4</sub>	CO <sub>2</sub>	$CH_4$	CO <sub>2</sub>	$CH_4$
277.15	2.04	2.03	Ι	1.00	0.00	1.00	0.00	1.00	0.00
277.15	2.36	2.45	Ι	0.64	0.36	0.77	0.23	0.77	0.23
277.15	2.55	2.63	Ι	0.52	0.48	0.68	0.32	0.68	0.32
277.15	2.80	2.92	Ι	0.36	0.64	0.54	0.47	0.53	0.47
277.15	3.55	3.55	Ι	0.11	0.89	0.21	0.79	0.20	0.80
277.15	3.90	3.94	Ι	0.00	1.00	0.00	1.00	0.00	1.00
AA	AADp 2.10%				AAD		0.004		

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In the case of carbon dioxide-nitrogen, the simulation results for hydrate equilibrium pressure arenot very reliable. Nonetheless, the average absolute deviation for prediction of hydrate

composition is small (0.05). For carbon dioxide-methane mixture, the simulation results are in respectable agreement with the experimental results. As it can be seen in Table 15, the average deviation of equilibrium pressure was about 2%. The thermodynamic model better predicts the hydrate composition. The average deviation for carbon dioxide and methane compositions in hydrate phase was 0.004. Figure 10 presents clearly the excellent match between the experimental and simulation results for carbon dioxide-methane hydrate mixture.





Figure 10. Experimental data from Herri et al. [14] for methane-carbon dioxide hydrate (sI) and simulation
 results

400 Le Quang et al. studied the equilibrium conditions of several gas mixtures from N<sub>2</sub>-CO<sub>2</sub>-CH<sub>4</sub>-C2H<sub>6</sub>-C3H<sub>8</sub>-nC<sub>4</sub>H<sub>10</sub>. They also determined the guest composition in vapor and hydrate phases 401 [57]. They used the same method as Herri et al [14] to analyze guest composition in different 402 403 phases. In addition, they studied the influence of crystallization rate on the final equilibrium 404 pressure and composition during the crystallization of CO<sub>2</sub>-CH<sub>4</sub>-C2H<sub>6</sub> mixed hydrate. All the experimental data and our equivalent simulation results are listed in Table 16, Table 17 and Table 405 18. They reported that, for the equilibrium points near total dissociation, hydrate composition was 406 suspected to have large errors. Thus, they were not used for our purposes. As Table 16 shows, the 407 thermodynamic model realistically predicts the equilibrium pressures of binary mixtures 408 409 including carbon dioxide. The average deviation of the equilibrium pressure predictions for CO<sub>2</sub>-

- 410  $CH_4$  and  $CO_2$ -N<sub>2</sub> are about 2 and 3%, respectively. For hydrate composition extrapolation, the
- 411 average absolute deviations are 0.05 and 0.04 for  $CO_2$ - $CH_4$  and  $CO_2$ - $N_2$ , respectively.

Table 16. Carbon dioxide-methane and carbon dioxide-nitrogen hydrate mixtures, experimental data [57] and simulation results

Gas	Texp (°C)	Pexp (MPa)	Ppre	S	Gas (ex	compos (±0.0	ition 01)	Hydra (ez	ate comp xp) (±0.0	osition 003)	Hydrat	e compos	ition (Pre)
	(±0.1)	$(\pm 0.01)$	(MPa)		$N_2$	CO <sub>2</sub>	CH <sub>4</sub>	N <sub>2</sub>	CO <sub>2</sub>	$CH_4$	$N_2$	CO <sub>2</sub>	$CH_4$
	3.4	3.33	3.29	Ι	-	0.13	0.87	-	0.32	0.68	-	0.23	0.77
	4.4	3.53	3.62	Ι	-	0.13	0.87	-	0.32	0.68	-	0.24	0.76
	4.9	3.71	3.80	Ι	-	0.14	0.86	-	0.32	0.68	-	0.24	0.76
	5.8	4.03	4.14	Ι	-	0.15	0.85	-	0.32	0.68	-	0.26	0.74
	6.8	4.45	4.57	Ι	-	0.16	0.84	-	0.32	0.68	-	0.27	0.73
$CH_4$	7.8	4.93	5.06	Ι	-	0.18	0.83	-	0.30	0.70	-	0.28	0.72
02-0	2.2	2.91	2.93	Ι	-	0.12	0.88	-	0.29	0.71	-	0.22	0.78
O	2.5	2.97	3.00	Ι	-	0.13	0.87	-	0.28	0.72	-	0.23	0.77
	3.6	3.18	3.33	Ι	-	0.14	0.87	-	0.28	0.72	-	0.24	0.76
	4.5	3.47	3.63	Ι	-	0.15	0.85	-	0.27	0.73	-	0.25	0.75
	5.2	3.80	3.85	Ι	-	0.16	0.84	-	0.23	0.77	-	0.27	0.73
	AA	ADp	2.4%				AAD	)c				0.05	
	2.3	2.46	2.53	Ι	0.33	0.67	-	0.06	0.94	-	0.05	0.95	-
	3.1	2.60	2.69	Ι	0.31	0.69	-	0.07	0.93	-	0.04	0.96	-
$^{1}N_{2}$	3.3	2.66	2.73	Ι	0.30	0.70	-	0.07	0.93	-	0.04	0.96	-
CO	4.3	2.87	2.99	Ι	0.28	0.72	-	0.09	0.91	-	0.04	0.96	-
	5.2	3.13	3.22	Ι	0.25	0.75	-	0.12	0.88	-	0.03	0.97	-
	AA	ADp	3.16%				AAD	)c				0.04	





416Figure 11. P-T diagram of mixed CO2/CH4 and CO2/N2 hydrates, experimental data [57] and simulation417results (sI). The vapor and hydrate compositions were listed in Table 16.

As aforementioned, Le Quang et al. investigated the effect of crystallization rate on hydrate 419 420 equilibrium pressure and composition of CO<sub>2</sub>-CH<sub>4</sub>-C<sub>2</sub>H<sub>6</sub> ternary mixture. They reported that the hydrate equilibrium pressure and composition at final state differed according to the rate of 421 crystallization. They concluded that at quick crystallization rate, mixed gas hydrate could not be 422 at thermodynamic equilibrium [57]. Table 17 reveals that the results of thermodynamic model is 423 424 closer to the slow crystallization data. The average deviations of equilibrium pressure prediction for slow and quick crystallization are about 2 and 8%, respectively. The average deviations for 425 carbon dioxide in hydrate phase for slow and quick crystallization are similar (0.01). This is not 426 the case for methane and ethane compositions in hydrate phase, where the deviation of simulation 427 428 for slow crystallization are much better compared to quick rate (e.g. ethane, 0.009 for slow compared to 0.05 for quick). 429

430

431

C	Texp	Pexp	Ppre	c	Gas	composition composition (+0.0)	sition	Hydrate composition $(exp)(+0.003)$			Hydrate composition (Pre)		
Gas	$(^{\circ}C)$ (±0.1)	(MPa) (±0.01)	(MPa)	3	CO <sub>2</sub>	$CH_4$	C <sub>2</sub> H <sub>6</sub>	CO <sub>2</sub>	$CH_4$	$C_2H_6$	$CO_2$	CH <sub>4</sub>	C <sub>2</sub> H <sub>6</sub>
	2.75	3.54	3.11	Ι	0.03	0.96	0.01	0.07	0.89	0.04	0.05	0.87	0.08
$\mathbf{I}_6$	3.65	3.81	3.35	Ι	0.03	0.96	0.01	0.07	0.89	0.04	0.05	0.86	0.09
-C <sub>2</sub> F	5.15	4.23	3.79	Ι	0.03	0.95	0.02	0.07	0.89	0.04	0.05	0.83	0.11
CK c	6.55	4.56	4.33	Ι	0.03	0.95	0.02	0.07	0.89	0.04	0.06	0.83	0.12
0 <sub>2</sub> -0 Qui	7.80	5.12	4.76	Ι	0.04	0.94	0.02	0.07	0.89	0.04	0.06	0.81	0.13
Ū	9.25	5.99	5.67	Ι	0.04	0.94	0.02	0.04	0.90	0.07	0.07	0.82	0.12
	AADp		8.6%		AADc						0.01	0.05	0.05
	4.60	3.78	3.64	Ι	0.04	0.95	0.01	0.08	0.80	0.12	0.06	0.84	0.09
' <sub>2</sub> H <sub>6</sub> s.	4.20	3.56	3.50	Ι	0.03	0.95	0.01	0.08	0.83	0.09	0.06	0.84	0.10
H4-C cry	3.25	3.18	3.27	Ι	0.03	0.96	0.01	0.08	0.85	0.08	0.06	0.87	0.07
2-CH low	1.30	2.76	2.76	Ι	0.03	0.96	0.01	0.08	0.86	0.06	0.06	0.89	0.05
CO S	4.20	3.57	3.46	Ι	0.04	0.95	0.02	0.06	0.84	0.09	0.07	0.83	0.10
	A	٩Dp	2.2%		AADc 0.01 0.02							0.02	0.01

Table 17. Experimental results of Carbon dioxide-methane-ethane hydrate from Le Quang et al. [57] and simulation results

436 As seen in Table 18, the average deviation of the equilibrium pressures calculated for the 437 quaternary mixture of methane-ethane-propane-butane is about 13% which is expected due to more significant kinetic effects in quaternary mixtures. 438

439 Hydrate composition for the methane and butane is well simulated (AADc=0.01), while for ethane and propane, the average deviation of hydrate composition are 0.06 and 0.07, respectively. 440

441

Table 18. Experimental data of methane-ethane-propane-butane hydrate from Le Quang et al. [57] and simulation results 442

Texp (°C)	Pexp (MPa)	Ppre	S	Gas	compo (±0	osition ( .001)	(exp)	Hyd	rate con (±0	nposition 1.003)	n (exp)	Hydrate composition (Pre)			
(±0.1)	(±0.01)	(MPa)		C <sub>1</sub>	C <sub>2</sub>	C <sub>3</sub>	C <sub>4</sub>	C <sub>1</sub>	C <sub>2</sub>	C <sub>3</sub>	$C_4$	C <sub>1</sub>	C <sub>2</sub>	C <sub>3</sub>	$C_4$
2.40	2.28	1.70	Π	0.97	0.02	0.00	0.01	0.73	0.11	0.11	0.05	0.75	0.03	0.16	0.06
3.45	2.31	1.82	Π	0.97	0.02	0.01	0.01	0.73	0.11	0.11	0.05	0.74	0.03	0.18	0.06
7.60	2.75	2.50	Π	0.94	0.04	0.01	0.02	0.71	0.10	0.14	0.05	0.72	0.04	0.18	0.07
9.15	2.97	2.70	II	0.93	0.04	0.01	0.02	0.68	0.10	0.17	0.05	0.70	0.03	0.20	0.06
9.90	3.05	2.78	Π	0.92	0.04	0.02	0.02	0.68	0.10	0.17	0.05	0.70	0.03	0.22	0.05
10.80	3.12	2.86	Π	0.92	0.05	0.02	0.02	0.69	0.10	0.17	0.05	0.69	0.03	0.24	0.04
11.70	3.22	2.94	II	0.91	0.05	0.03	0.02	0.69	0.10	0.16	0.05	0.68	0.02	0.25	0.04
12.65	3.34	3.09	II	0.90	0.05	0.03	0.02	0.70	0.09	0.16	0.05	0.68	0.02	0.26	0.04
13.65	3.46	3.32	II	0.89	0.05	0.04	0.02	0.70	0.09	0.16	0.05	0.68	0.02	0.27	0.03
14.70	3.48	3.75	Π	0.89	0.05	0.04	0.02	0.70	0.09	0.16	0.05	0.68	0.02	0.27	0.03
15.65	3.52	4.20	Π	0.89	0.05	0.04	0.02	0.70	0.09	0.16	0.05	0.68	0.02	0.27	0.03

16.60	3.61	4.61	II	0.88	0.05	0.04	0.02	0.71	0.09	0.16	0.05	0.68	0.02	0.27	0.03
2.75	2.14	1.52	II	0.96	0.02	0.01	0.01	0.73	0.08	0.15	0.04	0.71	0.03	0.19	0.07
4.30	2.16	1.80	II	0.96	0.02	0.01	0.01	0.73	0.08	0.15	0.04	0.72	0.03	0.18	0.07
4.85	2.18	1.82	II	0.95	0.03	0.01	0.01	0.73	0.08	0.15	0.04	0.71	0.02	0.21	0.06
5.90	2.21	1.98	Π	0.95	0.03	0.01	0.01	0.72	0.08	0.16	0.04	0.71	0.02	0.21	0.06
6.80	2.26	2.14	II	0.95	0.03	0.01	0.01	0.72	0.08	0.16	0.04	0.71	0.02	0.22	0.05
7.45	2.36	2.12	II	0.94	0.03	0.02	0.02	0.72	0.08	0.16	0.04	0.69	0.02	0.24	0.05
9.20	2.53	2.31	Π	0.93	0.04	0.02	0.02	0.71	0.08	0.17	0.04	0.68	0.02	0.26	0.04
11.05	2.82	2.55	Π	0.91	0.04	0.03	0.02	0.71	0.07	0.18	0.04	0.67	0.02	0.27	0.04
AA	ADp	13%					AA	Dc				0.01	0.06	0.07	0.01

#### 444 **4.5. Microscopic measurements tools**

In the previous sections, various indirect methods of determining hydrate composition have been reviewed. All approaches were based on measuring fluid and system properties like pressure, temperature, gas phase composition etc. and then calculating the hydrate composition according to the material balance and hydrate properties. Recently, innovative microscopic instruments helped researchers to measure directly the properties and molecular aspects of clathrate hydrates such as hydrate structure, cage occupancy, hydrate composition and guest molecule position.

#### 451 **4.5.1. Experimental data and simulation results**

452 One of the first studies using Raman spectroscopy was performed by Sum et al [72] to explore the properties of clathrate hydrates for pure guest molecules such as CH<sub>4</sub>, CO<sub>2</sub>, C<sub>3</sub>H<sub>8</sub> and binary 453 454 mixtures CH<sub>4</sub>-CO<sub>2</sub>, CD<sub>4</sub>-C<sub>3</sub>H<sub>8</sub>, CH<sub>4</sub>-N<sub>2</sub>, CH<sub>4</sub>-THF<sub>d8</sub> and CH<sub>4</sub>-C<sub>7</sub>D<sub>14</sub>. As to hydrate composition, 455 they only reported the guest composition in hydrate phase for CH<sub>4</sub>-CO<sub>2</sub> binary mixture. Their procedure included several steps; preparation of hydrate sample in cell and setting the cell into 456 the sample chamber of the Raman. Then, the pressure was adjusted to a value which was within 457 5% of the predicted pressure at a desired temperature. They predicted hydrate equilibrium 458 459 pressure by CSMHYD [60,72]. Spectra were then collected at the equilibrium conditions for hydrate composition analyses. Table 19 presents their experimental data and reciprocal 460 simulation results by the thermodynamic model. 461

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Tab	e 19. Exp	erimental	data f	from	Sum e	et al.	[72]	and	simulati	on r	esults
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T (K)	Gas compo	sition (exp)	S	Hydrate comp (±1	position (exp)	Hydrate com	position (pre)
~ /	CO2	2 CH4		CO2	CH4	CO2	CH4
273.15	0.57	0.43	Ι	0.75	0.25	0.73	0.27
274.15	0.57	0.43	Ι	0.73	0.27	0.73	0.27
277.15	0.57	0.43	Ι	0.71	0.29	0.72	0.28
278.15	0.57	0.43	Ι	0.71	0.29	0.72	0.28
273.15	0.34	0.66	Ι	0.55	0.45	0.52	0.48

274.15	0.34	0.66	Ι	0.55	0.45	0.51	0.49
275.15	0.34	0.66	Ι	0.53	0.47	0.51	0.49
278.15	0.34	0.66	Ι	0.52	0.48	0.50	0.50
					AADc	0.	02

Table 19 illustrates that the thermodynamic model satisfactorily simulated the hydrate composition. The average absolute deviation for hydrate composition was 0.02.

Subramanian et al. studied the structural transition of methane-ethane hydrate mixture based on 466 Raman spectroscopy and <sup>13</sup>C NMR measurements [73,74]. According to the Raman spectra, they 467 reported that for methane-ethane hydrate mixture at 274.2 K, there was a structural transition 468 from structure I to II, when the methane composition in gas phase was between 0.722 and 0.750 469 (mole fraction). Moreover, they observed that the structure changed from sII to sI, once the 470 methane composition in vapor phase was between 0.992 and 0.994 (mole fraction). Furthermore, 471 Raman spectra showed that structural transition leads to a 20% variation in hydrate composition. 472 They also measured the hydrate composition by <sup>13</sup>C NMR at six different vapor compositions. 473

474 Their results are listed in Table 20.

475 Table 20. Experimental data from Subramanian et al. [74] for methane-ethane mixture and simulation results

T (K)	T (K) $\begin{array}{c} Pexp \\ (MPa) \\ (MPa) \\ (MPa) \end{array} $ (M		s	Gas compo	osition (exp)	Hydrate co (exp) (	mposition ±0.1%)	Hydrate composition (Pre)		
~ /	(±0.014)	(MPa)		$CH_4$	$C_2H_6$	$CH_4$	$C_2H_6$	CH <sub>4</sub>	$C_2H_6$	
274.2	0.88	0.82	Ι	0.63	0.37	0.28	0.72	0.30	0.70	
274.2	0.96	0.88	Ι	0.68	0.32	0.36	0.64	0.32	0.68	
274.2	0.97	0.96	Ι	0.72	0.28	0.37	0.63	0.35	0.65	
AA	Ър	5.3%	Ι		AA	Dc		0.	02	
274.2	0.99	1.02	II	0.75	0.25	0.57	0.43	0.37	0.63	
274.2	1.17	1.34	II	0.85	0.15	0.65	0.35	0.47	0.53	
274.2	1.45	1.76	II	0.92	0.08	0.70	0.30	0.61	0.39	
AA	Dp	41.6%	II		AA	Dc	)c		09	

476

Clearly, in Table 20, the thermodynamic simulation concurs with the experimental results for
structure I. While for the structure II, the simulations fail. This reveals that the thermodynamic
model cannot be proficient to well evaluate the hydrate equilibrium conditions when the structure
transition occurs in the system.

481 Seo and Lee [75] analyzed the structure and gas distribution of nitrogen-carbon dioxide hydrate 482 at different vapor compositions. They revealed from X-ray diffraction patterns that when carbon 483 dioxide composition in gas phase was between 3 and 20 mole percent, structure sI formed. While 484 for  $CO_2$  composition under 1%, the hydrate structure seemed to be sII. Additionally, they 485 measured the hydrate composition by NMR spectroscopic analyses. They noticed that the  $CO_2$  486 molecules were mostly localized in the large sI cages. Also, the hydrate composition was 487 significantly augmented by a small increase of  $CO_2$  in the vapor phase. Table 21 and Figure 12 488 present their experimental and our simulation results for hydrate guest distribution. This is clear 489 from the figure that the results of thermodynamic model for hydrate composition prediction 490 corresponds well with the experimental data (average deviation of hydrate phase prediction is 491 0.02).

T (K)	Pexp (MPa)	Ppre (MPa)	S	Gas composition (exp)		Hydrate composition (exp) (±0.1%)		Hydrate composition (Pre)	
				CO <sub>2</sub>	N <sub>2</sub>	$CO_2$	$N_2$	CO <sub>2</sub>	N <sub>2</sub>
272.1	14.50	13.57	Ι	0.01	0.99	0.09	0.91	0.07	0.93
272.1	13.00	12.11	Ι	0.03	0.97	0.15	0.85	0.17	0.83
272.1	10.50	8.79	Ι	0.10	0.90	0.47	0.54	0.41	0.59
272.1	7.70	6.24	Ι	0.18	0.82	0.59	0.41	0.61	0.39
272.1	5.00	3.99	Ι	0.33	0.67	0.74	0.26	0.79	0.21
272.1	4.10	2.80	Ι	0.50	0.50	0.86	0.14	0.88	0.12
272.1	3.50	2.14	Ι	0.67	0.34	0.94	0.06	0.94	0.06
272.1	3.20	1.69	Ι	0.85	0.15	0.97	0.04	0.98	0.02
AADp		23.3%		AADc				0.02	



Figure 12. CO<sub>2</sub> composition in gas and hydrate phase versus pressure for CO<sub>2</sub>-N<sub>2</sub> system at 272.1 K (sI).
 Experimental [75] and our simulation results

497 Uchida et al. [76] investigated cage occupancy, hydrate composition and structure of methaneethane mixture by Raman spectroscopy and XRD analyses [76]. The prepared the mixed 498 499 methane-ethane hydrates from ice powder at different feed guest compositions. In the case of 500 hydrate structure by Raman spectroscopy, they reported that, when the composition of ethane in the gas phase was below 2% or over 22% mole fraction, only structure I exists. However, there 501 502 was a coexistence of both structures I and II at ethane concentrations between 12 and 22% mole 503 fraction. Results of XRD analyses confirmed these investigations. They also observed that ethane molecules were only encapsulated in large cavities, while the methane molecules occupied both 504 small and large cavities. Interestingly, their results revealed that the vapor composition had a 505 significant influence on the cage occupancy in large cavities [76]. 506

507 Uchida et al. [77] expanded their experiments for  $C_2H_6$ - $C_3H_8$ ,  $CH_4$ - $C_2H_6$ - $C_3H_8$  and  $CH_4$ - $C_2H_6$ -508  $C_3H_8$ -i $C_4H_{10}$  mixed hydrates. Based on the Raman spectra and confirmation of X-ray diffraction, 509 they reported that for  $C_2H_6$ - $C_3H_8$  mixed hydrates, only structure II existed when the vapor 510 composition of ethane ranged from 28 to 73% mole fraction. They also stated that both molecules 511 occupied the  $5^{12}6^4$  cages (sII large cages). Moreover, they concluded that the preferential 512 occupancy of  $5^{12}6^4$  cages is  $C_3H_8$ > $C_2H_6$ > $CH_4$ . For  $CH_4$ - $C_2H_6$ - $C_3H_8$  hydrates, the initial methane 513 composition in gas phase was between 90 and 98% mole fraction. Their work showed that, at final state, the composition of methane in gas phase increased, whereas the ethane and propane composition decreased. In hydrate phase, propane enriched more than other guest molecules. Furthermore, if the cage occupancy of ethane and propane was less than 33%, the methane molecules can occupy some  $5^{12}6^4$  cages. For the quaternary hydrate mixture, they reported the existence of structure II. In addition, all the molecules except methane, occupied the  $5^{12}6^4$  cages and the ratio is  $C_2H_6-C_3H_8-iC_4H_{10} = 2:3:5$ . They concluded that at a desired temperature, the larger molecules with lower dissociation pressure, enriched more in hydrate phase [77].

521 Schicks et al. [78] studied the phase behavior of methane-propane and methane-ethane-propane hydrates in a temperature range between 260 and 290 K and a pressure range from 1 to 6MPa. 522 They investigated the phase transition, hydrate structure and composition by Raman spectroscopy 523 524 and x-ray diffraction. They observed two different types of crystals after hydrate formation; light 525 and dark. They reported the presence of occluded gas in the structure of light hydrate crystals. However, there was no evidence of the occluded gas in the dark crystals which was supposed to 526 be structure II. Their approach demonstrated that there was a transformation process near the 527 decomposition line. During the transformation, the crystal formation and decomposition was 528 quick. They suggested that this is due to the occluded of free gas or water. Below this, they 529 530 observed both structure I and II [78].

#### 531 **4.5.2.** Issues of hydrate composition calculation from cage occupancy

532 Although there are a lot of studies on the pure hydrate formers or kinetic investigation of mixed 533 hydrates by microscopic measurements tools [79–86], there is still little research based on these tools to measure mixed hydrates composition at equilibrium. Furthermore, even in these pertinent 534 studies, they sometimes did not mention clearly their experimental data on hydrate composition 535 (reporting experimental results only on figures, for instance). Therefore, it was impossible to 536 537 compare their experimental results with the thermodynamic model. In some studies, researchers 538 measured the relative ratios of cage occupancy for mixtures based on Raman spectroscopy. Then, based on the statistical thermodynamics, they calculated absolute cage occupancy. Hydrate 539 composition could be calculated based on the absolute cage occupancy [74]. Since this 540 541 information was retrieved from statistical thermodynamics, they are of less interest for this review. 542

#### 543 **5. Conclusion**

While equilibrium conditions of clathrate hydrates, such as temperature, pressure and gas phase composition have been widely studied, the hydrate composition is usually ignored due to the experimental difficulties, like the non-homogenous hydrate phase, water and free gas occlusion, etc. [12]. However, vital data for hydrate composition can be compiled from literature. This information provides comprehensive, representative, and additional knowledge about hydrate composition according to the different equilibrium conditions. Hence, this was the motivation to assemble the relevant research on the hydrate composition by different experimental procedures and compare these methods via simulation based on the van der Waals and Platteeuw approachand Kihara potential for hydrate equilibrium pressure and composition.

Hydrate composition of binary mixtures of carbon dioxide, methane and nitrogen were usually studied since the idea of methane exploration from the hydrate resources by carbon dioxide isolation and gas separation was presented. Experimental data indicated that hydrate composition strongly depends on guest composition in gas phase. A small change in gas composition could lead to a substantial change in hydrate composition. Furthermore, the composition of heavier hydrocarbons (propane and butane) in the hydrate phase was significantly higher than in the gas phase.

- 560 Our simulations showed that generally, the thermodynamic model predicted adequately the 561 hydrate equilibrium composition. In fact, the thermodynamic model had the best accordance with 562 the experimental data obtained by the microscopic tools like Raman spectroscopy. This suggests 563 that using these direct measurement techniques might help researchers to get closer to reality. 564 Nevertheless, the existence of structural transition led to a significant deviation. Failure to predict 565 structure change could be one of the main challenges for applying effectively the thermodynamic 566 models.
- Furthermore, at pressures higher than 7 MPa or when  $CO_2$  was the minor component in hydrate phase, the deviation of the thermodynamic model from the experimental data was considerable.

Unfortunately, there were some cases which the agreement between the results of thermodynamic 569 570 model and experimental data were not satisfactory. This might be explained by kinetic effects 571 during the crystallization as well as the experimental methodology which could have a significant influence on the experiment. Furthermore, Bouillot and Herri reported that a small change of 572 573 Kihara parameters had a considerable effect on the hydrate pressure and composition calculations 574 [58]. Hence, it is essential to extend the experimental database in order to well optimize the 575 Kihara parameters. Interestingly, there is still a lack of data concerning storage capacity of hydrates. This information could be used to re-design and develop chemical processes which the 576 volume of gas stored in hydrate phase has been taken into account. Finally, consistent, reliable 577 578 and extensive experimental data is still needed to examine the ability of thermodynamic modeling to predict hydrate composition as well as its developments. 579

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