

Review of "Universal "Rules Governing Bone Composition, Organization, and Elasticity Across Organizational Hierarchies

Viktoria Vass, Claire Morin, Stefan Scheiner, Christian Hellmich

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Author	Family Name	Vass			
	Particle				
	Given Name	Viktoria			
	Prefix				
	Suffix				
	Division	Institute for Mechanics of Materials and Structures			
	Organization	TU Wien – Vienna University of Technology			
	Address	Vienna, Austria			
	Email				
Author	Family Name	Morin			
	Particle				
	Given Name	Claire			
	Prefix				
	Suffix				
	Division	Ecole Nationale Supérieure des Mines de Saint Etienne			
	Organization	CIS-EMSE, SAINBIOSE			
	Address	F-42023, Saint-Etienne, France			
	Division				
	Organization	INSERM U1059, SAINBIOSE			
	Address	F-42023, Saint-Etienne, France			
	Email	claire.morin@emse.fr			
Author	Family Name	Scheiner			
	Particle				
	Given Name	Stefan			
	Prefix				
	Suffix				
	Division	Institute for Mechanics of Materials and Structures			
	Organization	TU Wien - Vienna University of Technology			
	Address	Vienna, Austria			
	Email				
Corresponding Author	Family Name	Hellmich			
	Particle				
	Given Name	Christian			
	Prefix				
	Suffix				

	Division	Institute for Mechanics of Materials and Structures
	Organization	TU Wien - Vienna University of Technology
	Address	Vienna, Austria
	Email	christian.hellmich@tuwien.ac.at
Abstract	"Universal" organizati expressed rules concer data sets gained from o dehydration-ashing tes between the mass dens of its basic constituent question as to how hyd measurements gained provided by transmissi partitioned between fil for hydrating collagen drying, and mass meas And fourthly, applicat thermodynamic system Finally, these composi kingdom, enter a micro elastic properties of th collagen, and water wi bone.	tional patterns in bone are reviewed and presented, in terms of mathematically rning the composition and elasticity of a large variety of tissues. Firstly, experimental dehydration-demineralization tests, dehydration-deorganification tests, and sts are thoroughly analyzed. On this basis, bilinear relations can be identified, sity of the extracellular bone matrix on the one hand, and the apparent mass densities is (water, hydroxyapatite, and organic matter), on the other hand. Secondly, the droxyapatite is distributed in bone tissue is addressed. To that end, mass and volume from wet, dehydrated, and demineralized tissue samples, as well as optical densities ion electron microscopy, are studied, confirming a rule on how the mineral is brillar and extrafibrillar spaces in the ultrastructure of bone. Thirdly, a swelling rule is validated through processing of experimental data from X-ray diffraction, vacuum surements, quantifying the change of the bone tissue composition upon hydration. ion of the mass conservation law to extracellular bone matrix considered as closed n, allows for studying the change of bone tissue composition during mineralization. titonal rules, which are shown to be "universally" valid throughout the vertebrate omechanical homogenization scheme for upscaling the experimentally accessible e elementary mechanical building blocks of bone (hydroxyapatite minerals, type I ith non-collageneous organics) to the macroscopic scale of cortical and trabecular
Keywords (separated by '-')	Bone mechanics - Elas	sticity - Strength - Micromechanics - Multiscale modeling

Review of "Universal" Rules Governing Bone Composition, Organization, and Elasticity Across Organizational Hierarchies

Viktoria Vass, Claire Morin, Stefan Scheiner and Christian Hellmich

Abstract "Universal" organizational patterns in bone are reviewed and presented, 1 in terms of mathematically expressed rules concerning the composition and elasticity 2 of a large variety of tissues. Firstly, experimental data sets gained from dehydration-3 demineralization tests, dehydration-deorganification tests, and dehydration-ashing Δ tests are thoroughly analyzed. On this basis, bilinear relations can be identified, 5 between the mass density of the extracellular bone matrix on the one hand, and the 6 apparent mass densities of its basic constituents (water, hydroxyapatite, and organic 7 matter), on the other hand. Secondly, the question as to how hydroxyapatite is dis-8 tributed in bone tissue is addressed. To that end, mass and volume measurements 9 gained from wet, dehydrated, and demineralized tissue samples, as well as optical 10 densities provided by transmission electron microscopy, are studied, confirming a 11 rule on how the mineral is partitioned between fibrillar and extrafibrillar spaces in 12 the ultrastructure of bone. Thirdly, a swelling rule for hydrating collagen is validated 13 through processing of experimental data from X-ray diffraction, vacuum drying, and 14 mass measurements, quantifying the change of the bone tissue composition upon 15 hydration. And fourthly, application of the mass conservation law to extracellular 16 bone matrix considered as closed thermodynamic system, allows for studying the 17 change of bone tissue composition during mineralization. Finally, these composi-18 tional rules, which are shown to be "universally" valid throughout the vertebrate 19 kingdom, enter a micromechanical homogenization scheme for upscaling the exper-20 imentally accessible elastic properties of the elementary mechanical building blocks 21

V. Vass \cdot S. Scheiner \cdot C. Hellmich (\boxtimes)

Institute for Mechanics of Materials and Structures, TU Wien – Vienna University of Technology, Vienna, Austria e-mail: christian.hellmich@tuwien.ac.at

C. Morin Ecole Nationale Supérieure des Mines de Saint Etienne, CIS-EMSE, SAINBIOSE, F-42023 Saint-Etienne, France e-mail: claire.morin@emse.fr

C. Morin INSERM U1059, SAINBIOSE, F-42023 Saint-Etienne, France

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of bone (hydroxyapatite minerals, type I collagen, and water with non-collageneous organics) to the macroscopic scale of cortical and trabecular bone.

Keywords Bone mechanics · Elasticity · Strength · Micromechanics · Multiscale
 modeling

- 25 modering
- 26 Nomenclature

27	A	fourth-order strain concentration tensor
28	\mathbb{C},\mathbb{C}	fourth-order elasticity tensor at the "microscopic" and "macroscopic"
29		scale, respectively
30	d	lateral/equatorial diffraction spacing
31	F	characteristic length of the heterogeneities inside the RVE
32	div	divergence (mathematical operator)
33	\mathbb{D}	fourth-order compliance tensor
34	D_{ijkl}	component $ijkl$ of tensor \mathbb{D}
35	D^{\dagger}	axial diffraction spacing / axial macroperiod
36	$d\mathbf{x}_i$	line element along the principal direction <i>i</i>
37	Ε	Young's modulus
38	Е	macroscopic strain tensor
39	f	volume fraction
40	g	gravitational acceleration
41	GRAD	gradient operator at the structure scale
42	\mathbb{I}	fourth-order identity tensor
43	J	Jacobian, quantifying volume change during hydration process
44	k	elastic bulk modulus
45	l	characteristic length of the RVE
46	\mathscr{L}	characteristic length of the structure built up by RVEs, or of its loading
47	M	mass concerning a millimeter-sized bone sample
48	min	minimum value (mathematical operator)
49	N_r	number of phases
50	n	outwardly pointing vector normal to a surface element of an RVE
51	\mathbb{P}_r^s	fourth-order Hill tensor of inclusion with shape r (or phase r) embedded
52		in matrix with stiffness \mathbb{C}_{τ} (or \mathbb{C}^0 if $s = 0$), or with symmetry property s
53		otherwise
54	${\mathscr R}$	water-to-organic mass ratio
55	RVE	Representative Volume Element
56	Т	traction vector
57	v	velocity
58	V	volume quantity concerning a millimeter-sized bone sample
59	W	weight quantity concerning a millimeter-sized bone sample
60	W	work
61	WF	weight fraction
62	x	location vector
63	β	proportionality constant between extrafibrillar space and fibrillar space
64		increase during hydration

- $_{65} \quad \partial V \qquad \text{boundary of volume } V$
- $_{66}$ $\boldsymbol{\varepsilon}$ microscopic strain field
- $\boldsymbol{\varepsilon}_r$ average (micro-)strain in phase r
- 68 λ_i principal stretch in direction *i*
- 69 μ elastic shear modulus
- $_{70}$ ϕ relative mineral portion in extrafibrillar space
- $_{71} \rho$ mass density
- $_{72}$ σ microscopic stress field
- ⁷³ $\boldsymbol{\sigma}_r$ average (micro-)stress in phase r
- 74 $\boldsymbol{\Sigma}$ macroscopic stress tensor
- 75 *\xi* displacement field

76 Operators

- (.) average of quantity (.) over the volume of the RVE
- 78 : double contraction
- ⁷⁹ . simple contraction (dot product)
- 80 Subscripts

81	air	measured in air
82	ash	of ash
83	ax	in axial direction
84	can	of canalicular porosity
85	col	of collagen
86	dev	deviatoric part
87	dry	in dry state
88	excol	of extracollageneous space
89	exfib	of extrafibrillar space
90	fib	of fibril
91	fl	of ionic fluid
92	HA	of hydroxyapatite
93	H_2O	of water
94	i	of constituent <i>i</i>
95	lac	of lacunar porosity
96	liquid	of liquid used for the Archimedes' tests
97	т	of the matrix phase
98	max	maximum value (typically related to full saturation)
99	org	of organic matter
100	r	of phase <i>r</i>
101	RVE	of the Representative Volume Element
102	sub	measured when submerged in water
103	tr	in transverse direction
104	vas	of vascular porosity
105	vol	volumetric part
106	W	in wet (hydrated) state
107	wetcol	of wet collagen

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108	0	at the time of osteoid deposition
109	1, 2	in transverse direction
110	3	in axial direction
111	∞	in fully mineralized state
112	μpor	of microporosity
113	Supers	cripts
114	col	per volume of molecular collagen
115	cort	per volume of cortical space
116	dry	per volume of dry bone tissue
117	dh	of partially dehydrated tissue
118	excel	per volume of extracellular space
119	excol	per volume of extracollageneous space
120	exfib	per volume of extrafibrillar space
121	exp	experimental value
122	ext	of external forces acting on the RVE
123	exvas	per volume of extravascular space
124	fib	per volume of fibrillar space
125	fibsat	at fibrillar saturation limit
126	hom	homogenized
127	int	of internal forces acting within the RVE
128	imsat	at intermolecular pore saturation limit
129	pred	model-predicted value
130	μ	of a millimeter-sized bone sample
131	0	related to the matrix phase in the auxiliary Eshelby problem

132 **1** Introduction

Many tasks in the diverse field of biomedical engineering involve ensuring the 133 mechanical integrity of structures made up by biological tissues. The mechanical 134 integrity of structures depends on the mechanical loading to which they are sub-135 jected, on the specific shapes of the structures (i.e. of the organs), and last, but not 136 least on the mechanical properties of the materials (i.e. of the biological tissues) mak-137 ing up the structures. The aforementioned tissue properties, changing in time and 138 space across the organs, depend on tissue composition and on the micro- and nanos-139 tructures within a piece of tissue. The present contribution reviews rigorously derived 140 mathematical relations describing corresponding structure-property relations. 141

This topic is closely linked to the question on whether there are any non-changing,
"universally" valid rules governing the composition and microstructure of biological
tissues. Inspired by Rupert Riedl (1925–2005), the eminent Austro-American zoologist of the second half of the twentieth century, who stressed that "*the living world happens to be crowded by universal patterns of organizations, which, most obviously, find no direct explanation through environmental conditions or adaptive radiation*"

[127], we here report on the successful finding of mathematical rules reflecting the 148 aforementioned patterns. Therefore, we apply an engineering science approach to 149 the structural biology of bone tissue, also assessing how such rules or patterns affect 150 the mechanical properties of bone tissue. For this purpose, we take into account the 151 well-known fact that bone tissue features a distinctive hierarchical organization [46, 152 78, 150], as seen in Fig. 1 and described in greater detail in Sect. 2. The involved 153 organizational patterns (specific arrangements of water, hydroxyapatite-type min-154 eral, and organic matter) can be found throughout different anatomical locations, 155 different organs, and different species. However, the dosages of distinctive features 156 within a specific material microstructure may well differ. These dosages follow the 157 aforementioned "universal" composition rules, which arise from a vast amount of 158 experimental data available in literature. 159

In particular, dehydration-demineralization tests, dehydration-deorganification 160 tests, and dehydration-ashing tests were analyzed in order to quantify the relations 161 between the mass density of extracellular bone matrix and the apparent mass den-162 sities of water, hydroxyapatite, and organic matter, see Sect. 3. Furthermore, mass 163 and volume measurements on wet, dehydrated, and demineralized bone tissue sam-164 ples, as well as optical densities obtained from transmission electron microscopy 165 (TEM) of similar tissues are employed for assessing the distribution of hydroxya-166 patite within extracellular bone matrix, see Sect. 4. Thereafter, a swelling rule for 167 hydrating collageneous tissues derived from processing and comparing data col-168 lected from X-ray diffraction, vacuum drying, and mass measurements, is presented 169 in Sect. 5. Based on a mass conversation law formulated for closed systems repre-170 senting both the bone ultrastructure, as well as the fibrillar and extrafibrillar spaces, 171 the bone tissue evolution during mineralization can be predicted, see Sect. 6. Finally, 172 we present how the hierarchical organization of bone tissue can be "translated" into 173 a corresponding multiscale homogenization scheme, which allows for prediction of 174 the macroscopic tissue stiffness. The corresponding microelastic model also incor-175 porates the aforementioned four composition rules, so that they eventually govern 176 "universal" structure-property relations in bone, as described in Sect. 7. 177

178 2 Morphological Patterns of Bone

Bone materials are characterized by an astonishing variability and diversity. Still, the 170 fundamental hierarchical organization, or "once-chosen" basic "construction plans" 180 of bone materials have remained largely unchanged during biological evolution; this 181 has been coined, by Gould and Lewontin [52], as an "architecturally constrained" 182 situation. The aforementioned construction plans are reflected by typical morpholog-183 ical features (or patterns) which can be discerned across most bone organs and tissues 184 occurring in the vertebrate kingdom. The corresponding hierarchical organization of 185 bone can be described by means of the following five levels [78]: 186

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Fig. 1 Hierarchical organization of bone: **a** photograph of a cross-section through and across a whole long bone (copyright Ralph Hutchings/Visuals Unlimited, Inc.), showing the macrostructure; microstructure featuring either **b** osteonal cortical bone, acquired by SEM [58], or **c** trabecular struts making up trabecular bone, visualized based on micro-computed tomography data [103]; **d** osteocytic lacunae (brightfield light microscopy image taken by Tim Arnett); **e** ultrastructure, [122]; **f** hydroxyapatite crystals, obtained by means of SEM [150]; **g** wet collagen, electron density map of [112] (permission for reproduction requested from publisher: **b** The Royal Society; **c** ASME; **d** Annual Reviews; **e** Springer; **g** PNAS)

- The macrostructure, with a characteristic length of several millimeters to centimeters, features cortical (or compact) bone and trabecular (or spongy) bone, see Fig. 1a.
- Zooming out pieces of cortical bone, see Fig. 1b, or trabecular bone, see Fig. 1c, reveals that actually both materials are porous in nature: The corresponding vas-191 cular porosity hosts various biological cells as well as blood vessels; in cortical 102 bone this porosity is organized in a tree-type branching structure of canals (called 193 Haversian canals if parallel to the main bone axis, and Volkmann canals at the 194 branching junctions [24, 29]); and in trabecular bone, these canals are penetrating 195 each other, yielding eventually a microstructure made up by single plates or struts 196 [54]. The vascular pore channels are connected, via much smaller channels called 197 canaliculi, to cave-like single pores called lacunae [138], populated by individual 198 osteocytes, and seen as small black dots in Fig. 1d. 199
- The entire domain outside the vascular, lacunar, and canalicular porosities is called extracellular space or matrix. It appears as a nanocomposite with a characteristic size of several micrometers, see Fig. 1e. Within this extracellular space, collagenrich domains, see the light areas in Fig. 1e, and collagen-free domains, see the dark areas in Fig. 1e, can be distinguished, the characteristic length of both of which is several hundred nanometers. Commonly, these domains are referred to as fibrils and extrafibrillar space [122].
- Finally, the so-called elementary components of mineralized tissues can be distinguished, with a characteristic lengths in the range of nanometers:
- ²⁰⁹ plate-shaped mineral crystals consisting of impure hydroxyapatite (HA, ²¹⁰ $Ca_{10}[PO_4]_6[OH]_2$) with typical 1–5 nm thickness, and 25–50 nm length [150], ²¹¹ see Fig. 1f;
- slender, helically round collagen molecules with a diameter of about 1.2 nm and
 a length of about 300 nm [21, 112, 120], which are self-assembled in staggered
 organizational schemes (fibrils) with characteristic diameters of 50–500 nm [35,
 95, 105, 122, 125, 142, 150, 151], see Fig. 1g several covalently bonded fibrils
- ²¹⁶ are sometimes referred to as fibers;
- different non-collagenous organic molecules, predominantly lipids and proteins
 [73, 146]; and
- 219 water.

Both the amount of these components, as well as their distribution across the hierarchical levels described above, are the focus of the subsequent sections.

3 Mineral and Collagen Dosages in Extracellular Bone Matrix

Data from bone drying, demineralization, and deorganification tests, collected over a time span of more than 80 years [13, 25, 51, 57, 87, 90–92, 96], evidence a myriad of different chemical compositions of different bone materials. However, careful

(1)

analysis of the data, as to extract the chemical concentrations of hydroxyapatite, 227 water, and organic matter¹ in the extracellular bone matrix, reveals an astonishing 228 fact [147]: it appears that there exists a unique bilinear relationship between organic 229 concentration and mineral concentration, across different species, different organs, 230 and different age groups, from early childhood to old age. 231

Corresponding experimental endeavors typically started with the determination 232 of the "macroscopic" mass density, i.e. that associated to millimeter-sized bone 233 samples, by means of Archimedes' principle. Therefore, the mass of the (wet) bone 234 sample is first measured in air, delivering the quantity M_{air}^{μ} . Thereafter, the weight of 235 the bone sample when submerged in a liquid, is quantified as W_{sub}^{μ} . Both quantities 236 then give access to the volume of the millimeter-sized sample, through 237

$$V^{\mu} = rac{1}{
ho_{ ext{liquid}}} \left(M^{\mu}_{ ext{air}} - rac{W^{
u}_{ ext{sub}}}{g}
ight),$$

with ρ_{liquid} as the mass density of the employed liquid, and g as the gravitational 239 acceleration, $g = 9.81 \text{ m/s}^2$. Finally, the macroscopic mass density of the investigated 240 samples follows from 241

242

238

$$\rho^{\mu} = \frac{M_{\rm air}^{\mu}}{V^{\mu}} \,. \tag{2}$$

After having determined their samples' mass density, the experimenters typically 243 turned towards determination of the samples' chemical composition; by one of three 244 different experimental modalities, as described next. 245

Dehydration-Demineralization Tests 246

In a series of seminal experimental campaigns [87, 90, 91, 96], see Tables 1, 2 and 3, 247 numerous millimeter-sized bone samples were first dried in a vacuum desiccator 248 at room temperature, until a constant mass was observed, namely the mass of the 249 dehydrated bone sample, M^{μ}_{drv} . The difference between the mass of wet sample in 250 air and the mass of dehydrated sample obviously equals the mass of water which 251 was originally contained in the sample, $M^{\mu}_{\text{H}_{2}\text{O}} = M^{\mu}_{\text{air}} - M^{\mu}_{\text{drv}}$. This water had filled 252 all the bone pore spaces, from the vascular pore space seen in Fig. 1b, c, via the 253 lacunar and canalicular pore spaces seen in Fig. 1d, down to the inter-crystalline and 254 intermolecular pore spaces, as seen in Fig. 1e, f, g. Next, the samples were rehydrated 255 and then demineralized in a 0.5 M ethylenediaminetetraacetic acid (EDTA) solution at 256 pH7.5, until no calcium was detected anymore by an atomic absorption spectrometer. 257 After drying such a demineralized sample in vacuum, one is left with the organic 258 mass which had been contained in the originally mineralized and wet bone sample, 259 $M_{\rm org}^{\mu}$. Finally, knowledge of the masses of organic matter and water gives access to 260 the hydroxyapatite mass, $M_{\rm HA}^{\mu} = M_{\rm air}^{\mu} - M_{\rm org}^{\mu} - M_{\rm H_2O}^{\mu}$. Thereafter, the constituent 261 masses can be readily converted into weight fractions, through

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¹90% of which is collagen [146].

 Table 1 Bone composition from dehydration-demineralization experiments of Lees et al. [91]^a

 and Lees et al. [96]^b

Tissue	ρ^{μ} (g/cm ³)	$\mathrm{WF}^{\mu}_{\mathrm{HA}}$ (-)	WF_{org}^{μ} (-)	$WF^{\mu}_{H_2O}$ (-)
Bovine tibia ^a	2.06	0.658	0.219	0.123
Bovine tibia ^a	2.05	0.656	0.219	0.126
Bovine tibia ^a	2.02	0.621	0.239	0.140
Bovine tibia ^a	2.02	0.627	0.232	0.140
Bovine tibia ^a	2.00	0.643	0.227	0.129
Bovine tibia ^a	2.05	0.643	0.230	0.127
Bovine tibia ^a	2.10	0.671	0.211	0.118
Bovine tibia ^a	2.08	0.664	0.216	0.120
Bovine tibia ^a	2.12	0.661	0.215	0.123
Bovine tibia ^a	2.08	0.663	0.221	0.116
Bovine tibia ^a	2.10	0.647	0.224	0.129
Bovine tibia ^a	1.98	0.654	0.217	0.128
Bovine tibia ^a	2.05	0.644	0.227	0.129
Bovine tibia ^a	2.11	0.649	0.229	0.122
Bovine tibia ^a	2.03	0.638	0.213	0.123
Bovine tibia ^a	2.06	0.699	0.184	0.117
Bovine tibia ^a	2.02	0.658	0.219	0.123
Bovine tibia ^a	1.99	0.656	0.219	0.126
Bovine tibia ^a	1.95	0.640	0.228	0.131
Bovine tibia ^a	2.01	0.659	0.218	0.123
Bovine tibia ^a	2.04	0.638	0.242	0.121
Bovine tibia ^a	2.05	0.674	0.210	0.116
Whale malleus ^b	2.49	0.860	0.100	0.040
Whale malleus ^b	2.45	0.800	0.130	0.070
Whale incus ^b	2.50	0.860	0.090	0.050
Whale stapes ^b	2.42	0.810	0.130	0.060
Whale stapes ^b	2.36	0.800	0.140	0.060
Whale periotic ^b	2.40	0.810	0.130	0.070
Whale periotic ^b	2.48	0.830	0.110	0.060
Whale periotic ^b	2.52	0.850	0.100	0.050
Whale periotic ^b	2.52	0.850	0.100	0.050
Whale periotic ^b	2.58	0.870	0.090	0.040
Whale t. bulla ^b	2.48	0.850	0.100	0.050

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and I age $[\mathcal{V}]$				
Tissue	ρ^{μ} (g/cm ³)	WF_{HA}^{μ} (-)	WF_{org}^{μ} (-)	$WF^{\mu}_{H_2O}$ (-)
Mineralized turkey leg tendon	1.33	0.286	0.250	0.465
Mineralized turkey leg tendon	1.50	0.445	0.239	0.316
Mineralized turkey leg tendon	1.50	0.410	0.217	0.374
Mineralized turkey leg tendon	1.51	0.437	0.217	0.346
Mineralized turkey leg tendon	1.52	0.454	0.239	0.308
Mineralized turkey leg tendon	1.52	0.437	0.219	0.343
Mineralized turkey leg tendon	1.52	0.396	0.244	0.360
Mineralized turkey leg tendon	1.53	0.443	0.222	0.335
Mineralized turkey leg tendon	1.54	0.459	0.244	0.297
Mineralized turkey leg tendon	1.58	0.473	0.228	0.299
Mineralized turkey leg tendon	1.58	0.462	0.217	0.321
Mineralized turkey leg tendon	1.59	0.476	0.228	0.297
Mineralized turkey leg tendon	1.60	0.487	0.230	0.283
Mineralized turkey leg tendon	1.61	0.459	0.230	0.310
Mineralized turkey leg tendon	1.61	0.495	0.244	0.261
Mineralized turkey leg tendon	1.62	0.500	0.228	0.272
Mineralized turkey leg tendon	1.64	0.506	0.228	0.266

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265

$$WF_i^{\mu} = \frac{M_i^{\mu}}{M_{air}^{\mu}}, \qquad i = \text{org, HA, H}_2O, \qquad (3)$$

see Tables 1, 2 and 3. The weight fractions obviously fulfill

$$WF^{\mu}_{H_2O} + WF^{\mu}_{HA} + WF^{\mu}_{org} = 1.$$
(4)

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Tissue	WF_{HA}^{μ} (-)	$\mathrm{WF}_{\mathrm{org}}^{\mu}$ (-)	$WF_{H_2O}^{\mu}$ (-)	ρ^{μ} (g/cm ³)
Horse metacarpal	0.55	0.25	0.2	1.79
Horse metacarpal	0.57	0.26	0.17	1.84
Horse metacarpal	0.55	0.26	0.19	1.80
Horse metacarpal	0.54	0.28	0.18	1.79
Horse metacarpal	0.62	0.26	0.12	1.96
Horse metacarpal	0.62	0.27	0.11	1.97
Horse metacarpal	0.62	0.26	0.12	1.96
Horse metacarpal	0.61	0.26	0.13	1.94
Horse metacarpal	0.62	0.25	0.13	1.95
Horse metacarpal	0.54	0.23	0.23	1.75
Horse metacarpal	0.53	0.24	0.23	1.74
Horse metacarpal	0.54	0.27	0.19	1.79
Horse metacarpal	0.63	0.22	0.15	1.94
Horse metacarpal	0.62	0.25	0.13	1.95
Horse metacarpal	0.62	0.26	0.12	1.96
Horse metacarpal	0.64	0.23	0.13	1.98
Horse metacarpal	0.62	0.26	0.12	1.96
Horse metacarpal	0.66	0.23	0.12	1.99
Horse metacarpal	0.63	0.24	0.13	1.96

Table 3 Bone composition from dehydration-demineralization experiments of Lees [87]

266 Dehydration-Deorganification Tests

Gong et al. [51] weighed several (macroscopic) bone samples in the wet state, as 267 well as after drying at 80°C for 72h - thereby getting access to their wet and dry 268 masses, $M_{\rm air}^{\mu}$ and $M_{\rm drv}^{\mu}$. As before, their difference is equal to the mass of water in the 269 investigated bone sample, $M_{\rm H_2O}^{\mu} = M_{\rm air}^{\mu} - M_{\rm drv}^{\mu}$. Next, the samples were freed from 270 fat and other organic material, using, in a soxhlet apparatus, a mixture of 80% ethyl 271 ether and 20% ethanol, as well as an 80% aqueous solution of ethylene diamine. 272 After drying such a deorganified sample at 80°C (until constant weight is attained), 273 one is left with the hydroxyapatite mass contained in the investigated bone sample, 274 $M_{\rm HA}^{\mu}$. Finally, when knowing the mass of hydroxyapatite and water contained in the 275 originally wet bone sample, as well as its original mass, the mass of the organic matter 276 can be readily determined through $M_{\text{org}}^{\mu} = M_{\text{air}}^{\mu} - M_{\text{HA}}^{\mu} - M_{\text{H2O}}^{\mu}$, together with the 277 corresponding weight fractions according to Eq. (3), see Table 4. 278

279 Dehydration-Ashing Tests

In an interesting experimental campaign of Biltz and Pellegrino [13], cortical bone samples were dried until a constant mass, i.e. the dry bone mass, M_{dry}^{μ} , was attained, which, together with the original mass of the sample in air, M_{air}^{μ} , gives access to the mass of water in the investigated bone sample, $M_{H_2O}^{\mu}$. Next, the dried bones were

Tissue	ρ^{μ} (g/cm ³)	$WF_{HA}^{\mu}(-)$	$WF_{org}^{\mu}(-)$	$WF_{H_2O}^{\mu}(-)$
Steer tibial shaft	2.00	0.630	0.244	0.126
Dog femoral shaft	2.00	0.630	0.259	0.111
Humar femur and tibia	1.99	0.642	0.239	0.119
Monkey femur	2.04	0.643	0.239	0.117
Steer atlas bone	1.93	0.588	0.266	0.146
Dog lumbar vertebrae	1.91	0.582	0.265	0.153
Human thoracic and lumbar vertebrae	1.92	0.601	0.258	0.140
Monkey lumbar	1.88	0.582	0.274	0.144

 Table 4
 Bone composition from dehydration-deorganification experiments of Gong et al. [51]

gently incinerated until all organic matter was burned off. Subsequent weighing evidenced the ash weight, M_{ash}^{μ} . As also some inorganic matter, namely 6.6% of the ash weight, is burned at an ashing temperature of 600°C [51], the ash mass provides access to the mineral mass, according to $M_{HA}^{\mu} = 1.066 \times M_{ash}^{\mu}$. The mass of organic matter follows from $M_{org}^{\mu} = M_{air}^{\mu} - M_{HA}^{\mu} - M_{H_2O}^{\mu}$. The corresponding weight fractions can be determined through Eqs. (3) and (4), which, in turn, provide access to ρ^{μ} , through

$$\rho^{\mu} = \left(\frac{WF^{\mu}_{\text{org}}}{\rho_{\text{org}}} + \frac{WF^{\mu}_{\text{HA}}}{\rho_{\text{HA}}} + \frac{WF^{\mu}_{\text{H2O}}}{\rho_{\text{H2O}}}\right)^{-1},$$
(5)

where $\rho_{\text{org}} = 1.42 \text{ g/cm}^3$, $\rho_{\text{HA}} = 3 \text{ g/cm}^3$, and $\rho_{\text{H}_2\text{O}} = 1 \text{ g/cm}^3$ are the constituents' *real* mass densities [51, 60, 86]. For a compilation of data derived from [13], see Table 5. For the sake of completeness, it should be noted that [13] actually reported the volume fraction of water

$$f_{\rm H_2O}^{\mu} = \frac{M_{\rm air}^{\mu} - M_{\rm dry}^{\mu}}{V^{\mu}}, \qquad (6)$$

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²⁹⁷ and the weight fraction of ash per mass of dried bone

$$WF_{ash}^{dry} = \frac{M_{ash}^{\mu}}{M_{air}^{\mu} - M_{H_2O}^{\mu}}.$$
 (7)

²⁹⁹ Similar test campaigns were performed by [25, 57], see Table 6 for a compilation of test results.

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Femoral and tibial samples of	ρ^{μ} (g/cm ³)	WF_{HA}^{μ} (-)	WF_{org}^{μ} (-)	$WF^{\mu}_{H_2O}$ (-)			
Fish	1.80	0.507	0.273	0.220			
Turtle	1.81	0.529	0.266	0.204			
Frog	1.93	0.572	0.246	0.182			
Polar bear	1.92	0.583	0.245	0.172			
Man	1.94	0.657	0.263	0.080			
Elephant	2.00	0.658	0.242	0.100			
Monkey	2.09	0.653	0.237	0.110			
Cat	2.05	0.652	0.233	0.115			
Horse	2.02	0.648	0.228	0.124			
Chicken	2.04	0.653	0.227	0.120			
Dog	1.94	0.637	0.219	0.144			
Goose	2.04	0.669	0.218	0.113			
Cow	2.05	0.660	0.212	0.128			
Guinea Pig	2.10	0.669	0.212	0.119			
Rabbit	2.12	0.685	0.199	0.116			
Rat	2.24	0.713	0.197	0.090			

Table 5 Bone composition from dehydration-ashing experiments of Biltz and Pellegrino [13]

301 Determination of Tissue-Specific Volume Fractions

³⁰² Determination of the extracellular volume fractions of mineral and collagen, $f_{\text{HA}}^{\text{excel}}$ ³⁰³ and $f_{\text{col}}^{\text{excel}}$, rests on the aforementioned volume and weighing measurements on wet, ³⁰⁴ dehydrated, and demineralized bone specimens, and on techniques revealing the bone ³⁰⁵ microstructure, such as light microscopy, confocal microscopy, or micro-computed ³⁰⁶ tomography. These imaging techniques give access to the so-called microporosity ³⁰⁷ $f_{\mu\text{por}}$, the sum of the vascular, lacunar, and canalicular porosities,

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$$f_{\mu\text{por}} = f_{\text{vas}} + f_{\text{lac}} + f_{\text{can}} \,. \tag{8}$$

Vascular porosity in cortical bone, also called Haversian porosity in that context, 309 ranges from 2% to typically 8% [19, 20, 30, 36, 140]. Under severe conditions such 310 as bone disease like osteoporosis, overtraining, or drug treatment, it may increase 311 up to 20% [140]. In trabecular bone, the vascular porosity ranges from 30 to 90%312 [27]. On the other hand, the much smaller lacunar and canalicular porosities lie within 313 a much narrower range of values; in recent years, they were quantified by micro-314 computed tomography. In this context, [137, 138] reported 1.3 and 0.7% lacunar and 315 canalicular porosity values, respectively. These values are close to those reported by 316 Palacio-Mancheno [113], Tommasini et al. [144], and Hesse et al. [70]. Considering 317 3% vascular porosity as relevant for mammalian bone of medium-to-large-sized 318 animals (see e.g. evaluation of microscopic images of Lees et al. [91] as reported in 319

[57]		u u		
Tissue	WF_{HA}^{μ} (-)	WF_{org}^{μ} (-)	$WF_{H_2O}^{\mu}$ (-)	ρ^{μ} (g/cm ³)
Rabbit limb bones ^a	0.267	0.202	0.392	1.38
Rabbit limb bones ^a	0.210	0.194	0.581	1.25
Rat leg bones ^a	0.389	0.231	0.313	1.54
Rat leg bones ^a	0.345	0.224	0.375	1.46
Rat leg bones ^a	0.398	0.232	0.318	1.54
Rat leg bones ^a	0.378	0.218	0.334	1.52
Rat leg bones ^a	0.376	0.230	0.344	1.51
Humerus of rat ^b	0.171	0.180	0.650	1.20
Humerus of rat ^b	0.176	0.191	0.633	1.21
Humerus of rat ^b	0.235	0.199	0.567	1.27
Humerus of rat ^b	0.315	0.210	0.475	1.37
Humerus of rat ^b	0.337	0.208	0.456	1.40
Humerus of rat ^b	0.378	0.215	0.407	1.46
Humerus of rat ^b	0.434	0.222	0.344	1.55
Humerus of rat ^b	0.175	0.194	0.631	1.21
Humerus of rat ^b	0.180	0.193	0.627	1.21
Humerus of rat ^b	0.264	0.205	0.532	1.31
Humerus of rat ^b	0.315	0.209	0.476	1.37
Humerus of rat ^b	0.362	0.209	0.429	1.44
Humerus of rat ^b	0.420	0.219	0.361	1.53
Humerus of rat ^b	0.451	0.229	0.320	1.58
Femur of rat ^b	0.133	0.182	0.685	1.17
Femur of rat ^b	0.144	0.191	0.665	1.18
Femur of rat ^b	0.201	0.204	0.595	1.24
Femur of rat ^b	0.283	0.217	0.500	1.34
Femur of rat ^b	0.315	0.210	0.475	1.37
Femur of rat ^b	0.356	0.217	0.427	1.43
Femur of rat ^b	0.413	0.230	0.357	1.52
Femur of rat ^b	0.143	0.197	0.660	1.18
Femur of rat ^b	0.150	0.195	0.655	1.19
Femur of rat ^b	0.235	0.208	0.557	1.28
Femur of rat ^b	0.288	0.213	0.499	1.34
Femur of rat ^b	0.338	0.214	0.448	1.41
Femur of rat ^b	0.401	0.222	0.377	1.50
Femur of rat ^b	0.430	0.235	0.336	1.55

 Table 6 Bone composition from dehydration-ashing experiments of Burns [25]^a and Hammett [57]^b

Fritsch and Hellmich [46]), we account for 5% microporosity $f_{\mu por}$ when assessing the extracellular (ultrastructural) characteristics of the bones tested by Biltz and Pellegrino [13], Burns [25], Gong et al. [51], Hammet [57], Lees [87], Lees et al.

³²³ [91]. Accordingly, the extracellular mass density reads as

$$\rho^{\text{excel}} = \frac{\rho^{\mu} - \rho_{\text{H}_2\text{O}} \times f_{\mu\text{por}}}{1 - f_{\mu\text{por}}}, \qquad (9)$$

and the weight fraction of water-filled micropores (i.e. vascular, lacunar, and canalic ular pores) in (wet) bone specimens reads as

WF^{$$\mu$$}_{µpor} = $\frac{\rho_{\text{H}_2\text{O}} \times f_{\mu\text{por}}}{\rho^{\mu}}$. (10)

³²⁸ $WF^{\mu}_{\mu por}$ allows for scale transition from the macroscopic (microstructural) to the ³²⁹ extracellular (ultrastructural) scale,

$$WF_{HA}^{excel} = \frac{WF_{HA}^{\mu}}{1 - WF_{\mu por}^{\mu}},$$
(11)

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 $WF_{org}^{excel} = \frac{WF_{org}^{\mu}}{1 - WF_{\mu por}^{\mu}},$ (12)

³³³
₃₃₄
$$WF_{H_2O}^{excel} = 1 - WF_{HA}^{excel} - WF_{org}^{excel}.$$
 (13)

From Eqs. (5), (11)–(13), one can determine the apparent mass densities of organics, water, and hydroxyapatite through

$$\rho_{i}^{\text{excel}} = WF_{i}^{\text{excel}}\rho^{\text{excel}}, \qquad i = \text{org}, \text{HA}, \text{H}_{2}\text{O}.$$
(14)

The microporosity is negligible in size as regards the mineralized turkey leg tendon [34] and otic bones [159]. Thus, weight fractions and mass densities are not to be differentiated between the microstructural and the ultrastructural scale, as concerns the tissue samples of Lees and Page [90] and Lees et al. [96].

342 "Universal" Rules in Bone Fibrillogenesis and Mineralization

Applying the presented evaluation procedures to the collected experimental data, see 343 Tables 1, 2, 3, 4, 5 and 6, results in a remarkable finding concerning the apparent 344 mass densities of hydroxyapatite mineral, organic, and water; i.e. the masses of these 345 constituents found in a millimeter-sized sample divided by the volume of the extra-346 cellular portion within this millimeter-sized sample; across a great variety of species, 347 organs, and ages. The aforementioned apparent mass densities (or concentrations) 348 strongly correlate with each other, see Fig. 2, as well as with the bone tissue mass 349 density, see Fig. 3. Interestingly, all these correlations can be represented by bilinear 350 functions, whereby the increasing branch depicted in Fig. 2a relates to tissues taken 351

from growing organisms (being in the states of childhood and adolescence), while the descending branch relates to tissues taken from adult organisms. The apparent mass densities can be translated into volume fractions through

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$$f_{i}^{\text{excel}} = \frac{\rho_{i}^{\text{excel}}}{\rho_{i}}, \qquad i = \text{org, HA, H}_{2}\text{O}.$$
 (15)

so that the constituents' volume fractions can be expressed by the following regres sion functions depending on the extracellular mass density,

so if
$$\rho^{\text{excel}} \leq 1.978 \,\text{g/cm}^3$$

$$\begin{cases} f_{\text{HA}}^{\text{excel}} = \frac{1}{\rho_{\text{HA}}} \left(1.3275 \rho^{\text{excel}} - 1.3938 \right), \\ f_{\text{org}}^{\text{excel}} = \frac{1}{\rho_{\text{org}}} \left(0.3888 \rho^{\text{excel}} - 0.2393 \right), \\ f_{\text{H}_2\text{O}}^{\text{excel}} = 1 - f_{\text{HA}}^{\text{excel}} - f_{\text{org}}^{\text{excel}}, \end{cases}$$
(16)

³⁵⁹ relating to growing organisms, and

$$\text{if } \rho^{\text{excel}} \ge 1.978 \text{ g/cm}^3 \qquad \begin{cases} f_{\text{HA}}^{\text{excel}} = \frac{1}{\rho_{\text{HA}}} \left(1.7298 \rho^{\text{excel}} - 2.1895 \right), \\ f_{\text{org}}^{\text{excel}} = \frac{1}{\rho_{\text{org}}} \left(-0.5180 \rho^{\text{excel}} + 1.5541 \right), \\ f_{\text{H2O}}^{\text{excel}} = 1 - f_{\text{HA}}^{\text{excel}} - f_{\text{org}}^{\text{excel}}, \end{cases}$$

$$(17)$$

relating to aging organisms. As 90% of the organic matter in bone is collagen [146],

the extracellular volume fraction of collagen follows as

$$f_{\rm col}^{\rm excel} = 0.9 \times f_{\rm org}^{\rm excel}$$
. (18)

364 Cell Biology Aspects

It is interesting to discuss the mineral-versus-organics concentration relation of 365 Fig. 2a from the viewpoint of cell biology: during growth, the mineral-to-organic 366 mass apposition ratio in extracellular bone tissue is a constant, $d\rho_{HA}^{excel}/d\rho_{org}^{excel} = 3.4$, 367 universally valid throughout different tissues of different growing species at different 368 ages. This constant reflects the working mode of osteoblasts (cuboidal or polygonal 369 bone cells with several tens of micrometers characteristic length [1, 17, 74, 111, 115, 370 129, 158], Pre-osteoblasts [41, 97, 115] deposit new osteoid, in the form of seams of 371 some 8 to $10\,\mu$ m thickness, made of proteoglycan gel reinforced by fairly randomly 372 oriented collagen fibrils [26, 41, 155], see Fig. 4a. Thereafter, osteoblasts order the 373 collagen fibrils through stretching [41], and mediate, through budding of matrix 374 vesicles from cell processes [3], the precipitation of hydroxyapatite, see Fig. 4b. This 375 results in the so-called primary mineralization [115], with a characteristic time of 376 hours to days [152]. From a chemical viewpoint, specially synthesized matrix mole-377 cules, such as bone sialoprotein, osteopontin, or osteocalcin [153], induce mineral 378 formation, and such non-collagenous organic molecules typically make up 10% of 379 the overall organic volume fraction [24, 86, 146], regardless of the magnitude of 380 the latter. Accordingly, one would expect the more mineral precipitation, the more 381





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Fig. 3 Apparent mass densities of water, hydroxyapatite, and organic matter, versus overall mass density of extracellular bone matrix, ρ^{excel} , across different species, organs, and ages

non-collagenous organics present, the amount of the latter being proportional to that
 of the overall organic matter. This is perfectly consistent with the aforementioned
 tissue- and species-independent, "universal" mineral-per-organics apposition ratio of
 3.4, suggesting primary mineralization as the dominant mineralization mechanism
 in growing organisms.

In such organisms, the mineral is hindered from further precipitation in the highly 387 ionic fluids, through the action of the most abundant biological bone cells, namely 388 the osteocytes [1, 10, 11, 18, 111, 115, 143], residing in the lacunar porosity of 389 extravascular bone matrix. Originating from osteoblasts which were buried in the 390 course of ongoing osteoid formation and mineralization, osteocytes maintain a widely 391 spread network, through channels called canaliculi, among themselves and with the 392 osteoblasts located at the bone tissue surface. This network is thought to effectively 393 transfer mechanical stimuli related to tissue deformation, to the osteoblasts [17, 32], 394 so as to trigger their bone formation activity, as described before. In addition to 395 mechanosensing, osteocytes may inhibit mineralization around their lacunae [18], 396 and therefore set an upper limit to the asymptotic mineral concentration which may 397 be attained during the process called secondary mineralization. This process exhibits 398 a characteristic time of weeks to months [9], see Fig. 4c, and before reaching its 399 asymptote, secondary mineralization is not controlled by the local biological cells, but 400 by the diffusion and composition properties of the fluids saturating the extracellular 401 bone tissue [115]. However, at higher ages, the aforementioned inhibitive activity 402 of osteocytes steadily decreases, so that, in the end, even the lacunae themselves 403



Fig. 4 Working mode of pre-osteoblasts and osteoblasts: primary and secondary mineralization of an unmineralized osteoid; **a** pre-osteoblasts lay down an osteoid seam, reinforced by randomly oriented collagen fibrils; **b** primary mineralization: osteoblasts order the collagen fibrils through cell-driven stretch, and mediate, through budding of matrix vesicles from cell processes, the precipitation of hydroxyapatite; **c** secondary mineralization: crystals grow without control of local biological cells

may be filled with mineral, as evidenced by [11, 49, 75]. As a consequence, the 404 organic-to-mineral concentration ratio decreases and the mineral-to-organic mass 405 apposition ratio is not equal to 3.4 anymore. At the same time, osteoblastic activity 406 also decreases at more advanced ages [1], leading to a reduction of the (absolute) 407 organic concentration in extracellular bone matrix. This combined effect of both 408 osteoblastic and osteocytic activity reduction is expressed by a (negative) mineral-409 growth-to-organic-removal ratio, see Fig. 2a, which reveals secondary mineralization 410 as the dominant mineralization mechanism in adult, aging organisms. 411

We also remark that the results presented here refer to physiologically normal conditions, while drug treatments may lead to considerable deviations from these rules for fibrillogenesis and mineralization, see [147] for further details.

415 4 Mineral Distribution in Extracellular Bone Matrix

At the ultrastructural observation scale (1–10 μm) of fully mineralized tissues, transmission electron micrographs (TEM) reveal that hydroxyapatite is situated both
within and outside of the collagen fibrils, and that the majority of hydroxyapatite
lies outside the fibrils [2, 101, 121, 122, 139, 159]. The question arises whether the
distribution of mineral between the fibrillar and extrafibrillar spaces follows a general
rule. And indeed, Hellmich and Ulm [63] found out that the average mineral con-

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Fig. 5 Schematical sketch of spaces in the extracellular bone matrix or ultrastructure, **a** section through the ultrastructural representative volume element perpendicular to the direction of the fibrils, **b** and **c** close-ups

centration in the extrafibrillar space equals that in the extracollageneous space. The 422 underlined arguments are as follows: The ultrastructural volume element with a char-423 acteristic size of some micrometers, consists of fibrillar and extrafibrillar space; see 424 Fig. 5a, with corresponding volumes $V_{\rm fib}^{\rm excel}$ and $V_{\rm exfib}^{\rm excel}$. The fibrils are made up by col-425 lagen molecules exhibiting a triple helix structure arranged more or less cylindrically, 426 with diameters ranging from 50 to 500 nm [35, 95, 105, 122, 125, 142, 150, 151]. 427 The fibrillar volume $V_{\text{fib}}^{\text{excel}}$ comprises all fibrils within the ultrastructural (or extra-cellular) volume $V_{\text{col}}^{\text{excel}}$, $V_{\text{col}}^{\text{fib}}$, the volume of collagen within the fibrils, is a subspace of $V_{\text{fib}}^{\text{excel}}$, as is ($V_{\text{fib}}^{\text{excel}} - V_{\text{col}}^{\text{fib}}$). The latter is the volume within the fibrils which is not 428 429 430 occupied by collagen molecules, subsequently referred to as extracollagenous fibril-431 lar volume, $V_{\text{excol}}^{\text{fib}}$. The space within the ultrastructure (or extracellular bone matrix) 432 that is not occupied by fibrils is called extrafibrillar space, $V_{\text{exfib}}^{\text{excel}} = V_{\text{excel}}^{\text{excel}} - V_{\text{fib}}^{\text{excel}}$. The union of the spaces $V_{\text{exfib}}^{\text{excel}}$ and $V_{\text{exfib}}^{\text{fib}} + V_{\text{exfib}}^{\text{fib}} = V_{\text{excel}}^{\text{excel}} - V_{\text{col}}^{\text{excel}} = V_{\text{excel}}^{\text{excel}}$, 433 434 is the total extracollagenous space within the extracellular bone. 435

Based on these notions, the aforementioned rule would imply that the ratio of the mass of the extrafibrillarly located mineral $(M_{\text{HA}}^{\text{exfib}})$, over the volume of the extrafibrillar space needs to be equal to the ratio of the entire mineral mass (M_{HA}) , over the extracollageneous volume

$$\rho_{\rm HA}^{\rm exfib} = \frac{M_{\rm HA}^{\rm exfib}}{V_{\rm exfib}^{\rm excel}} \equiv \frac{M_{\rm HA}}{V_{\rm excel}^{\rm excel}} = \rho_{\rm HA}^{\rm excol}, \qquad (19)$$

with $\rho_{\text{HA}}^{\text{exfib}}$ and $\rho_{\text{HA}}^{\text{excol}}$ being the apparent mineral densities relating to the extrafibrillar and the extracollagenous volumes, respectively. Equation (19) can be rearranged as follows

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$$\phi_{\rm HA}^{\rm exfib} = \frac{M_{\rm HA}^{\rm exfib}}{M_{\rm HA}} \equiv \frac{V_{\rm exfib}^{\rm excel}}{V_{\rm excel}^{\rm excel}} = \frac{f_{\rm exfib}^{\rm excel}}{1 - f_{\rm col}^{\rm excel}},$$
(20)

where $f_{\text{exfib}}^{\text{excel}} = V_{\text{exfib}}^{\text{excel}} / V^{\text{excel}}$ is the extrafibrillar volume fraction, $f_{\text{col}}^{\text{excel}} = V_{\text{col}}^{\text{excel}} / V^{\text{excel}}$ is the collagen volume fraction, both quantified within the volume of extratellular bone, and $\phi_{\text{HA}}^{\text{exfib}}$ is the relative amount of extrafibrillar mineral.

Two independent sets of experimental observations covering a large range of tissue mass densities were considered for checking the relevance of Eq. (20), as discussed next.

451 Experimental Set I: Mass and Volume Measurements

First, $f_{\text{exfib}}^{\text{excel}}/(1 - f_{\text{col}}^{\text{excel}})$ is determined from weighing experiments and diffraction spacing measurements. In order to determine the apparent mass density of collagen, 452 453 we adopt a value of $\rho_{org} = 1.42 \text{ g/cm}^3$ [76, 86], and consider the fact that collagen 454 constitutes approximately 90% by weight of the organic matter in mineralized tissues 455 [13, 86, 146, 150]. The mass of organic matter can be determined from weighing 456 experiments on demineralized and dehydrated specimens [13, 86, 90, 91], harvested 457 from different anatomical locations of different vertebrates at different ages, see 458 Sect. 2, in particular Tables 1, 2, 3 and 5. On the other hand, the determination of 459 the extrafibrillar volume fraction $f_{\text{exfib}}^{\text{excel}} = 1 - f_{\text{fib}}^{\text{excel}}$ requires quantification of the 460 fibrillar space within the mineralized tissue. This can be achieved by application of 461 a model for the organization of collagen: we use Lees' generalized packing model 462 [16, 86], as the simplest model to quantify the average crosslink length between 463 collagen molecules, see also [63]. 464

465 Experimental Set II: Transmission Electron Microscopy

As a second, independent set of observations, we consider optical density measure-466 ments from TEMs, in order to determine ϕ_{HA}^{exfib} . Figure 6 displays three TEMs of 467 cross sections of mineralized tissues, covering a wide range of extracellular mass 468 densities; from $\rho^{\text{excel}} = 1.5 \text{ g/cm}^3$ for mineralized turkey leg tendon, see Fig. 6a, to 469 $\rho^{\text{excel}} = 2.6 \text{ g/cm}^3$ for the rostrum of whale, see Fig. 6c. These micrographs reflect 470 the electron density of material phases. The higher the electron density, the darker 471 the respective area of the TEM images. Since hydroxyapatite exhibits by far the 472 largest electron density of all elementary components, the TEM images displayed 473 in Fig. 6 highlight that hydroxyapatite is mainly located outside the fibrils. First, the 474 relative optical density is determined using the protocol of Lees et al. [95]: the TEM 475 images are scanned and then captured by a frame grabber [22]. The optical density is 476 considered to be linearly proportional to the number of electrons transmitted through 477 the particular area [95], the number of electrons to be linearly proportional to the 478 local hydroxyapatite mass density in the fibrillar or extrafibrillar space. The average 479 densities are then related to the apparent mineral densities, allowing for the determi-480 nation of the extrafibrillar volume fraction of tissues, $f_{\text{exfib}}^{\text{excel}}$, shown in TEM images. 481 $f_{\text{exfib}}^{\text{excel}}$ turns out to be 60% for the mineralized turkey leg tendon micrograph of Fig. 6a 482 $(\rho^{\text{excel}} = 1.5 \text{ g/cm}^3)$, 53% for the human tibia $(\rho^{\text{excel}} = 2.0 \text{ g/cm}^3)$, see Fig. 6b, and 483 85% for the whale rostrum ($\rho^{\text{excel}} = 2.6 \text{ g/cm}^3$), see Fig. 6c. 484



Fig. 6 Transmission electron micrographs of cross sections through: a mineralized turkey leg tendon [122]; b human tibia [122] and c whale rostrum [159]

485 Comparison of Independently Derived Values of the Relative Amount of Extrafib 486 rillar Mineral

Next, the sample-specific relative amount of extrafibrillar mineral, ϕ_{HA}^{exfib} , of very dif-487 ferent bone tissues, derived from the independent methods related to the experiment 488 sets I and II, respectively, are compared, as shown in Fig. 7. It can be seen that the 489 values derived from both experimental data sets are in perfect agreement when com-490 paring similar tissues. This surprisingly good agreement of values obtained from two 401 independent assessment methods provides the sought after evidence that the aver-492 age mineral concentration in the extrafibrillar and the extracollageneous spaces are 493 indeed equal; see Hellmich and Ulm [63] for further details. 494

⁴⁹⁵ 5 Hydration-Dependent Evolution of Unmineralized ⁴⁹⁶ Collagenous Tissues

Hydration of collagenous tissues, consisting of fibrillar and extrafibrillar constituents,
causes swelling, as well as mechanical softening (i.e. reduction of stiffness). The
underlying mechanism can be quantified in terms of the following mathematical rule
[109]: After drying the tissue in air, water remains only in the gap zones between
the triple-helical collagen molecules making up 12% of the total volume [88]. Upon
rehydration, the extrafibrillar space is established at volumes directly proportional to



Fig. 7 Relative amount of extrafibrillar mineral, $\phi_{\text{HA}}^{\text{exfib}}$, as a function of extracellular mass density ρ^{excel} , according to Hellmich and Ulm [63]



Fig. 8 Scheme concerning hierarchical structure of collagen: a collagenous tissue, b wet collagen

the hydration-induced swelling of the (micro) fibrils, until the maximum equatorial
distance between the long collagen molecules is reached. Thereafter, the volume
of the fibrils stays constant, and only the extrafibrillar volume continues to grow.
Mathematically, the proportionality between the extrafibrillar space growth and the
swelling of fibrils (given that the fibrils still swell, which occurs if they are not fully
hydrated) can be expressed as follows

$$V_{\text{exfib}}^{\text{excel}} = \beta (V_{\text{fib}}^{\text{excel}} - V_{\text{dry}}^{\text{col}}), \quad V_{\text{dry}}^{\text{col}} \le V_{\text{fib}}^{\text{excel}} \le V_{\text{fib,max}}^{\text{excel}},$$
(21)

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with β as proportionality constant, with $V_{\text{exfib}}^{\text{excel}}$ as the volume of extrafibrillar space within the collageneous tissue, $V_{\text{fib}}^{\text{excel}}$ as fibrillar volume within the collageneous tissue, which is smaller than or equal to the maximum attainable value $V_{\text{fib},\text{max}}^{\text{excel}}$, and larger than a minimum value $V_{\text{dry}}^{\text{col}}$ corresponding to the dry volume of the collageneous tissue, V^{excel} . The fibrillar and extrafibrillar volumes, $V_{\text{fib}}^{\text{excel}}$ and $V_{\text{exfib}}^{\text{excel}}$, fill the entire tissue volume V^{excel} , $V_{\text{fib}}^{\text{excel}} + V_{\text{exfib}}^{\text{excel}} = V^{\text{excel}}$, yielding together with (21) a tissue swelling rule in the following form

$$\frac{V_{\text{fib}}^{\text{excel}}}{V_{\text{dry}}^{\text{col}}} = \beta \left(\frac{V_{\text{fib}}^{\text{excel}}}{V_{\text{dry}}^{\text{col}}} - 1 \right) + \frac{V_{\text{fib}}^{\text{excel}}}{V_{\text{dry}}^{\text{col}}}, \quad V_{\text{dry}}^{\text{col}} \le V_{\text{fib}}^{\text{excel}} \le V_{\text{fib},\text{max}}^{\text{excel}}.$$
(22)

We regard the fibrils as continua with one to several hundreds of nanometers char-518 acteristic size, these continua being built up by representative volume elements of 519 several to several tens of nanometers characteristic size, see Fig. 8. Microscopic 520 images [28] show that hydration affects volume changes in a fibril in a homogeneous 521 fashion. Therefore, following the deformation laws of continuum mechanics [131], 522 the current fibrillar volume $V_{\rm fib}^{\rm excel}$ is related to the initial volume $V_{\rm dry}^{\rm col}$ by the Jacobian 523 J, which is standardly expressed by the product of the principal stretches λ_1, λ_2 , and 524 λ_3 of the volume elements, thus 525

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$$\frac{V_{\rm fib}^{\rm excel}}{V_{\rm dry}^{\rm col}} = J = \lambda_1 \cdot \lambda_2 \cdot \lambda_3 \,. \tag{23}$$

The principal stretches are defined as the ratio of the current length to the initial 527 length of the line elements dx_1 , dx_2 , and dx_3 attached in the principal deformation 528 directions to the elementary volume elements (see Fig. 8 for the orientations of prin-529 cipal line elements attached to the fibrils) and are related to the ratios of diffraction 530 spacings in the current and initial elementary volumes, in the line of standard stretch 531 measurements in lattice-like microstructures [148, 149]. As regards λ_1 and λ_2 , these 532 diffraction spacings are related to the (on-average) lateral (transversal, equatorial) 533 distances between collagen molecules, 534

$$\lambda_1 = \lambda_2 = \lambda_{\rm tr} = \frac{d_{\rm w}}{d_{\rm dry}}, \qquad (24)$$

with d_w as the lateral diffraction spacing related to some more or less hydrated state 536 of the fibril, and $d_{dry} = 1.09$ nm as the lateral diffraction spacing in dry tissues [93]. 537 As regards λ_3 , diffraction peaks relate to the axial macroperiod D_w of collagen, 538 comprising repeating units of one gap zone and one overlap zone each, as discovered 539 by Hodge and Petruska [72]; this axial macroperiod increases, albeit only slightly, 540 upon hydration (up to a value of 67 nm). Since this increase is clearly less than 5% 541 when compared to the axial macroperiod, $D_{dry} = 64 \text{ nm}$, measured in dry tissues, 542 we consider $D_{\rm w}$ as a constant, and hence 543

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$$\lambda_3 = \lambda_{\rm ax} = \frac{D_{\rm w}}{D_{\rm dry}} = 1. \tag{25}$$

Finally, the variation of the current fibrillar volume with respect to the initial one reads as

$$\frac{V_{\rm fib}^{\rm excel}}{V_{\rm dry}^{\rm col}} = \lambda_1 \cdot \lambda_2 \cdot \lambda_3 = \left(\frac{d_{\rm w}}{d_{\rm dry}}\right)^2.$$
(26)

However, the diffraction spacings are limited, and cannot exceed a maximum value 548 of $1.38 \,\mathrm{nm}$ in the equatorial direction [102]. Therefore, the amount of water which 549 can be accommodated in the fibrils is also limited. Upon further hydration, namely 550 beyond the so-called fibrillar saturation limit, only the extrafibrillar volume continues 551 to grow. The mathematically expressed swelling rule (21), together with volume 552 relations (22) to (26), was experimentally validated by means of the measurement 553 results of Meek et al. [102], Robinson [128], Rougvie and Bear [130]. Therefore, 554 the water-to-organic ratios \mathcal{R} given in these papers, were converted into volumes 555 according to 556

$$\frac{V^{\text{excel}}}{V^{\text{col}}_{\text{dry}}} = 0.88 \frac{\mathscr{R}\rho_{\text{col}} + \rho_{\text{H}_2\text{O}}}{\rho_{\text{H}_2\text{O}}}, \qquad (27)$$

where $\rho_{col} = 1.42 \text{ g/cm}^3$ [88] and $\rho_{H_2O} = 1 \text{ g/cm}^3$ are the mass densities of molecular 558 collagen and water, respectively; obviously, this equation accounts for the existence 559 of 12% gap zones in the collagenous dry matrix [72, 88], relating to an intermolecular 560 pore saturation limit amounting to $\mathscr{R}^{\text{imsat}} = 0.096$. Based on relations (22) and (27), 561 combined with the observations of Meek et al. [102], that the fibrillar swelling stops 562 at a water-to-organic mass ratio of $\mathscr{R}^{\text{fibsat}} = 0.82$, one can translate the swelling 563 rule (22) into a mathematical relation between water-to-organic mass ratios and 564 corresponding diffraction spacings, 565

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$$\mathscr{R}^{\text{pred}} = \frac{1}{\rho_{\text{col}}} \left(\frac{\rho_{\text{H}_2\text{O}}}{0.88} \left[(\beta + 1) \left(\frac{d_{\text{w}}}{d_{\text{dry}}} \right)^2 - \beta \right] - \rho_{\text{H}_2\text{O}} \right).$$
(28)

It is directly tested against respective experimental values provided by Katz and Li 567 [76], Meek et al. [102], Rougvie and Bear [130], see Fig. 9, with a relative error as low 568 as $0.98 \pm 12.56\%$ (mean value plus standard deviation), see [109] for further details. 569 Given the excellent confirmation of the swelling rule, it allows for quantifying the 570 evolution of subvolumes and volume fractions in hydrating tissues: during hydration, 571 the fibrillar volume fraction decreases by more than 50%, see Fig. 10b. At the same 572 time, the tissue is swelling to its triple size, as seen in Fig. 10a. Also during hydration, 573 the volume fraction of molecular collagen within a fibril decreases from 88 to 54.7%, 574 while that of water increases from 0 to 45.3%, see Fig. 11b. At the same time, the 575 fibrils grow by about 60% in volume, see Fig. 11a. 576



Fig. 9 Water-to-organic mass ratio: diffraction- and swelling rule-based predictions \mathscr{R}^{pred} versus direct experiments \mathscr{R}^{exp}



Fig. 10 Tissue swelling (a) and evolution of tissue composition (b) during hydration: a water-toorganic mass ratio \mathscr{R} over the fibrillar and extrafibrillar volumes making up the tissue; b water-toorganic mass ratio \mathscr{R} over the fibrillar and extrafibrillar volume fractions at the tissue scale

6 Bone Tissue Evolution During Mineralization

Inspired by an interesting idea of Lees [87], Morin and Hellmich [107] showed that the volume and structure changes in mineralizing bone tissues can be mathematically predicted when considering the extracellular bone tissue and its subvolumes (both the fibrils and the extrafibrillar space) as closed thermodynamic systems: i.e. if no fluid mass leaves or enters these volumes during the mineralization process, then the precipitation of hydroxyapatite crystals entails that the mass of lost ionic fluid



Fig. 11 Fibrillar swelling (a) and evolution of fibrillar composition (b) during hydration: a waterto-organic mass ratio \mathscr{R} over the volumes of molecular collagen, water, and air making up the fibrils; b water-to-organic mass ratio \mathscr{R} over the volume fractions of collagen, water, and air at the tissue scale

equals the mass of formed solid hydroxyapatite crystal in the fibrillar and extrafib-584 rillar subvolumes, as well as in the entire tissue volume, while the collagen mass 585 remains unaltered. The precipitation of dissolved ions into solid mineral crystals is 586 accompanied by an increase in mass density, which, upon overall conservation under 587 closed conditions, leads to a volume decrease (or shrinkage) of the tissues during the 588 biomineralization process. This shrinkage affects both the fibrillar and the extrafib-589 rillar tissue compartments. Thereby, the fibrillar shrinkage can be experimentally 590 accessed through equatorial neutron diffraction spacings $d_{w,\infty}$, measured on fully 591 mineralized tissues [104, 109] 592

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$$\left(\frac{d_{\rm w,\infty}}{d_{\rm w,0}}\right)^2 = \frac{V_{\rm fib,\infty}^{\rm excel}}{V_{\rm fib,0}^{\rm excel}},\tag{29}$$

with $d_{w,0}$ as the neutron diffraction spacing at the time of osteoid deposition (i.e. the beginning of the mineralization process), and $V_{\text{fib},0}^{\text{excel}}$ and $V_{\text{fib},\infty}^{\text{excel}}$ as the fibrillar volume in unmineralized and fully mineralized tissues, respectively.

⁵⁹⁷ The mass density-diffraction relation ($\rho_{\infty}^{\text{excel}}-d_{w,\infty}$ -relation) is derived in three ⁵⁹⁸ consecutive steps: First, the mineralization-induced tissue shrinkage is evaluated at ⁵⁹⁹ the tissue level, based on the "universal" composition rules described in Sect. 3, ⁶⁰⁰ yielding [107]

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$$\frac{V_{\infty}^{\text{excel}}}{V_0^{\text{excel}}} = \frac{1}{1 + (\rho_{\text{HA}}/\rho_{\text{fl}} - 1) \times f_{\text{HA},\infty}^{\text{excel}}(\rho_{\infty}^{\text{excel}})},$$
(30)

with V_0^{excel} and $V_{\infty}^{\text{excel}}$ as the extracellular tissue volumes at the beginning and the end of the mineralization process, ρ_{HA} and ρ_{fl} as the mass densities of hydroxyapatite and ionic fluid, $f_{\text{HA},\infty}^{\text{excel}}$ as the mineral volume fraction in the fully mineralized tissue, which depends on the tissue mass density, $\rho_{\infty}^{\text{excel}}$.

Secondly, this relation is downscaled to the extrafibrillar space, by considering the equality of mineral concentrations in the extracollagenous and the extrafibrillar spaces [63], see Sect. 4, and the hydration swelling rule for unmineralized tissues [109], as described in Sect. 5. The corresponding volume change reads as [107]

$$\frac{V_{\text{exfib},\infty}^{\text{excel}}}{V_{\text{exfib},0}^{\text{excel}}} = 1 + \frac{(1 - \rho_{\text{HA}}/\rho_{\text{fl}})}{1 - f_{\text{col},0}^{\text{excel}}} \frac{V_{\infty}^{\text{excel}}}{V_{0}^{\text{excel}}} \times f_{\text{HA},\infty}^{\text{excel}}(\rho_{\infty}^{\text{excel}}),$$
(31)

where $V_{\infty}^{\text{excel}}/V_0^{\text{excel}}$ obeys Eq. (30), $f_{\text{HA},\infty}^{\text{excel}}(\rho_{\infty}^{\text{excel}})$ follows from the universal composition rules (see Sect. 3), and $f_{\text{col},0}^{\text{excel}}$ is the collagen volume fraction in unmineralized tissue, which can be quantified from the hydration-dependent swelling rules described in Sect. 5, see [109] for details.

⁶¹⁵ Thirdly, the fibrillar shrinkage is analogously derived,

$$\frac{V_{\rm fib,\infty}^{\rm excel}}{V_{\rm fib,0}^{\rm excel}} = \frac{f_{\rm fib,\infty}^{\rm excel}}{f_{\rm fib,0}^{\rm excel}} \frac{V_{\infty}^{\rm excel}}{V_{0}^{\rm excel}},$$
(32)

where $f_{\text{fib},\infty}^{\text{excel}} = 1 - f_{\text{exfib},\infty}^{\text{excel}}$, and related to the change in diffraction spacing, as given in Eq. (29), with $d_{w,0} = d_{\text{max}} = 1.52$ nm as the diffraction spacing of fully saturated unmineralized collageneous tissues [23, 39, 76, 93]. Finally, these relations are translated into the sought mass density-diffraction spacing relations, according to continuum geometry and considering negligible length changes in the meridional direction of the tissue [109]. In case of fully-hydrated tissues, this relation reads as

$$d_{\rm w,\infty} = d_{\rm ma} \underbrace{\bigvee_{\rm v,\infty}^{\rm 1} - f_{\rm exfib,0}^{\rm excel} \times \left[1 - (\rho_{\rm HA}/\rho_{\rm fl} - 1) \times f_{\rm HA,\infty}^{\rm excel} \times \frac{f_{\rm col,\infty}^{\rm excel}}{\rho_{\rm HA}f_{\rm HA,\infty}^{\rm excel}/\rho_{\rm fl} + f_{\rm fl,\infty}^{\rm excel}}\right]}_{\rm V}, \frac{(1 - f_{\rm exfib,0}^{\rm excel}) \times \left[1 + (\rho_{\rm HA}/\rho_{\rm fl} - 1) \times f_{\rm HA,\infty}^{\rm excel}\right]}{(1 - f_{\rm exfib,0}^{\rm excel}) \times \left[1 + (\rho_{\rm HA}/\rho_{\rm fl} - 1) \times f_{\rm HA,\infty}^{\rm excel}\right]},$$
(33)

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with

$$f_{\text{exfib},0}^{\text{excel}} = 1 - \frac{1}{0.88} \left(\frac{d_{\text{max}}}{d_{\text{dry}}}\right)^2 \frac{f_{\text{col},\infty}^{\text{excel}}}{\rho_{\text{HA}} f_{\text{HA},\infty}^{\text{excel}} / \rho_{\text{fl}} + f_{\text{fl},\infty}^{\text{excel}} + f_{\text{col},\infty}^{\text{excel}}},$$
(34)

where $d_{\text{max}} = 1.52 \text{ nm}$ and $d_{\text{dry}} = 1.09 \text{ nm}$, and with dependencies $f_{\text{HA},\infty}^{\text{excel}}$, $f_{\text{col},\infty}^{\text{excel}}$, and $f_{\text{fl},\infty}^{\text{excel}}$ on tissue mass density as given in Sect. 3 (see Eqs. (16) and (17)).

In case of partially dehydrated tissues, some fluid mass (and corresponding volume) will be lost during dehydration,

$$\Delta f_{\mathrm{fl},\infty}^{\mu,\mathrm{dh}} = f_{\mathrm{fl},\infty}^{\mu} - f_{\mathrm{fl},\infty}^{\mu,\mathrm{dh}} = f_{\mathrm{fl},\infty}^{\mu} - \mathscr{R}^{\infty,dh} f_{\mathrm{col},\infty}^{\mu} \rho_{\mathrm{col}} / \rho_{\mathrm{fl}} \,, \tag{35}$$

with $\mathscr{R}^{\infty,dh}$ as the experimentally measured water-to-organic mass ratio of partially dehydrated tissues at the macroscopic scale, as e.g. given by Lees and Mook [89].

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The volume fraction of the remaining fluid after dehydration per extracellular bone matrix reads as

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$$f_{\rm fl,\infty}^{\rm excel,dh} = \frac{f_{\rm fl,\infty}^{\mu} - \min(\Delta f_{\rm fl,\infty}^{\mu,dh}, f_{\mu\rm por})}{1 - f_{\mu\rm por}} \,. \tag{36}$$

⁶³⁶ The lost fluid volume fraction in the extracellular scale amounts to

$$\Delta f_{\rm fl,\infty}^{\rm excel,dh} = f_{\rm fl,\infty}^{\rm excel} - f_{\rm fl,\infty}^{\rm excel,dh} \,. \tag{37}$$

The mass density-diffraction spacing relation for partially dehydrated tissues reads as

$$d_{\rm w,\infty}^{dh} = d_{\rm w,\infty} \sqrt{1 - \frac{\Delta f_{\rm fl,\infty}^{\rm excel,dh} - f_{\rm exfib,0}^{\rm excel} \Delta f_{\rm fl,\infty}^{\rm excel,dh} / (1 - f_{\rm col,0}^{\rm excel})}{f_{\rm fib,\infty}^{\rm excel}}}, \qquad (38)$$

641 with

$$f_{\rm fib,\infty}^{\rm excel} = 1 - \left\{ \frac{f_{\rm exfib,0}^{\rm excel}}{\frac{1}{1 + (\rho_{\rm HA}/\rho_{\rm fl} - 1) \times f_{\rm HA,\infty}^{\rm excel}}} + \frac{f_{\rm exfib,0}^{\rm excel}}{1 - f_{\rm col,0}^{\rm excel}} \times (1 - \rho_{\rm HA}/\rho_{\rm fl}) \times f_{\rm HA,\infty}^{\rm excel} \right\},$$
(39)

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and

$$f_{\rm col,0}^{\rm excel} = \frac{f_{\rm col,\infty}^{\rm excel}}{\rho_{\rm HA} f_{\rm HA,\infty}^{\rm excel} / \rho_{\rm fl} + f_{\rm fl,\infty}^{\rm excel} + f_{\rm col,\infty}^{\rm excel}}.$$
(40)

Identification of $\Delta f_{\mathrm{fl},\infty}^{\mathrm{excel},\mathrm{dh}} = f_{\mathrm{fl},\infty}^{\mathrm{excel}}$ delivers model predictions for the diffraction 645 spacings in fully dried tissues. These mass density-diffraction spacing relations are 646 fed with experimental data for tissue mass density and the corresponding predictions 647 for diffraction spacing are validated through comparison with experimental results 648 [87, 89, 93]. Very low prediction errors of $1.8 \pm 3.1\%$ underline the relevance of the 649 model-predicted evolutions of the tissue compartment volumes, and of the model-650 predicted volume fractions during the mineralization process in different bone tissues 651 (see Fig. 12); and hence, the idea of hydroxyapatite precipitating under closed ther-652 modynamic conditions from an ionic solution in the fibrillar and extrafibrillar spaces 653 of bone tissue. Accordingly, the structural (volumetric) evolution of mineralizing 654 bone tissue can be quantified as follows: during mineralization, the volume of the 655 overall collagenous tissue is shrinking because the mass density of hydroxyapatite 656 is around three times larger than that of liquid ionic solution. In general, the more 657 mineral is present in the tissue, the higher the shrinkage of the volumes of the dif-658 ferent compartments (see Fig. 13). More specifically, this volume loss is minimal for 659 low-mineralized tissues at the beginning of the mineralization process (see the left 660 lower corner of Fig. 13), whereas highly mineralized bone tissue has lost up to 60%661 of its initial (osteoid) volume (see the right upper corner of Fig. 13). 662

The compositional evolution can be also quantified in terms of volume fractions: the mineralization process leads to a slight increase of the fibrillar volume frac-

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Fig. 12 Predicted versus experimental diffraction spacing for wet, dry, and partially dehydrated, mineralized tissues



Fig. 13 Normalized tissue volume as function of the mineralization degree for different final tissue mass densities



Fig. 14 Normalized tissue volume as function of the mineralization degree, for different final tissue mass densities

tions, since the fibrils, thanks to the presence of chemically inert collagen, are less 665 affected by the fluid-to-crystal transformation-induced volume loss, as compared to 666 the extrafibrillar space. Within the fibrils, the fluid volume fraction, starting from 667 around 50% in the unmineralized osteoid, is reduced by one third in the case of 668 low-mineralized tissues (see Fig. 14a), while it is almost completely consumed in 669 the case of very highly mineralized tissues (see Fig. 14d). Thereby, lost fluid volume 670 fractions are placed by collagen and mineral volume fractions, at about the same 671 shares (see Fig. 14a-d). In the extrafibrillar space, mineral volume fractions increase 672 overlinearly with the mineralization degree, the more so the more highly the tissue 673 is mineralized. 674

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7 Nano- and Microstructural Patterns Governing Anisotropic Tissue Elasticity

Throughout the last two decades, hierarchical material models for bone [4, 33, 53, 55, 677 56, 60, 61, 64–66, 98, 108, 110, 116, 118, 119, 124, 132, 154], developed within the 678 frameworks of homogenization theory and continuum micromechanics [7, 37, 157] 679 and validated through a multitude of biochemical, biophysical, and biomechanical 680 experiments [13, 16, 25, 51, 57, 79, 86, 87, 90–92, 94, 96, 100, 126, 145], have 681 opened the way to translate the chemical composition of extracellular bone material 682 (i.e. the volume fractions of organics, water, and hydroxyapatite) into the tissue's 683 anisotropic elasticity. This section is devoted to briefly introducing the fundamentals 684 of continuum micromechanics, and to presenting how this theoretical framework 685 has elucidated the "construction plans" providing the most fascinating mechanical 686 properties of bone. 687

Micromechanical Representation of Bone Tissue by Means of Representative Volume Elements (RVEs)

In continuum micromechanics [37, 71, 156, 157], a material is understood as a 690 macro-homogeneous, but micro-heterogeneous body filling a representative volume 691 element (RVE) with characteristic length ℓ , which must be both considerably larger 692 than the dimensions of heterogeneities within the RVE. I, and significantly smaller 603 than the characteristic lengths of geometry or loading of a structure built up by 694 the material defined on the RVE, \mathscr{L} . The characteristic length of structural loading 695 typically coincides with wave lengths of signals traveling through the structure, or 696 relates to macroscopic stress gradients according to $\mathscr{L} \approx ||\boldsymbol{\Sigma}||/||\text{GRAD}\boldsymbol{\Sigma}||$ [7], 697 with the "macroscopic" stress tensor Σ . In mathematical terms, the aforementioned 698 separation of scales requirement reads as 699

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$$\ll \ell \ll \mathscr{L} \,. \tag{41}$$

Hereby, the first inequality sign typically relates to a factor of 2 to 3 [38]; while the second one typically relates to a factor of 5 to 50 [81].

In general, the microstructure within one RVE is so complex that it cannot be 703 described in complete detail. Therefore, quasi-homogeneous subdomains, called 704 material phases, with known physical quantities are reasonably chosen. Quantita-705 tive phase properties are volume fractions f_r of phases $r = 1, \ldots, N_r$, (average) 706 elastic properties, as well as the morphological description, as, e.g., the isotropy or 707 the symmetries of anisotropy of the spatial distribution of the phases, the existence 708 of one connected "matrix phase" in which one or several "inclusion phases" with dif-709 ferent shapes are embedded (as in reinforced composite material), or the disordered 710 arrangement of all phases (as in a polycrystal). 711

The central goal of continuum micromechanics is to estimate the mechanical properties (such as elasticity or strength) of the material defined on the RVE from the aforementioned phase properties. This procedure is referred to as homogenization or one homogenization step. If a single phase exhibits a heterogeneous microstructure itself, its mechanical behavior can be estimated by introduction of an RVE within this phase [46], with dimensions $\ell_2 \leq \Gamma$, comprising again smaller phases with characteristic length $\Gamma_2 \ll \ell_2$, and so on, leading to a multistep homogenization scheme, as in case of bone (see Fig. 15). In this context, the following "universal" microstructural patterns are considered across the hierarchical organization of bone materials:

- an RVE of wet collagen, with a characteristic length of several nanometers (see Fig. 15a), represents the staggered organization of cylindrical collagen molecules (see Fig. 1h), which are attached to each other by ~ 1.5 nm long crosslinks [8, 93, 112]. These crosslinks imply the existence of a contiguous matrix built up by molecular collagen, hosting fluid-filled intermolecular spaces, which are represented by cylindrical inclusions;
- an RVE of extrafibrillar space (hydroxyapatite foam), with a characteristic length
 of several hundred nanometers (see Fig. 15c), hosts crystal needles (represented
 through infinitely many uniformly oriented cylindrical hydroxyapatite inclusions)
 oriented in all space directions; in mutual interaction with spherical, water-filled
 pores in-between;
- an RVE of extracellular bone matrix or ultrastructure, with a characteristic length
 of several micrometers (see Fig. 15d), hosts cylindrical, mineralized fibrils being
 embedded into a contiguous matrix built up by hydroxyapatite foam material;
- an RVE of extravascular bone material, with a characteristic length of several hundred micrometers (see Fig. 15e), hosts spherical, osteocyte-filled cavities called lacunae being embedded into a contiguous matrix built up by the extracellular bone material; and
- an RVE of cortical bone material, with a characteristic length of several millimeters
 (see Fig. 15f), hosts cylindrical vascular pores being embedded into a matrix of
 extravascular bone material.

742 Elasticity Homogenization

As concerns the homogenization (or upscaling) of the elastic properties of bone, starting from the level of its basic building blocks, up to the level of the bone microstructure, see Fig. 15, we start with focusing on a single RVE built up by phases enumerated by *r*. The second-order strain tensor, $\boldsymbol{\varepsilon}_r$, is related to the (average "microscopic") second-order stress tensor in phase $r, \boldsymbol{\sigma}_r$, by the phase elasticity tensor c_r

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$$\boldsymbol{\sigma}_r = \boldsymbol{\mathbb{c}}_r : \boldsymbol{\varepsilon}_r \,. \tag{42}$$

The RVE is subjected to homogeneous (macroscopic) strains **E** at its boundary [59], prescribed in terms of displacements

$$\forall \mathbf{x} \in \partial V_{RVE} : \qquad \boldsymbol{\xi}(\mathbf{x}) = \mathbf{E} \cdot \mathbf{x} , \qquad (43)$$

whereby **x** is the position vector for locations within or at the boundary of the RVE. As a consequence, the resulting kinematically compatible microstrains $\boldsymbol{\varepsilon}(\mathbf{x})$ throughout





Fig. 15 Micromechanical representation of bone material by means of a six-step homogenization scheme, according to Fritsch et al. [48]

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the RVE fulfill the average condition, 754

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$$\mathbf{E} = \frac{1}{V_{RVE}} \int_{V_{RVE}} \boldsymbol{\varepsilon} dV = \langle \boldsymbol{\varepsilon} \rangle = \sum_{r} f_r \boldsymbol{\varepsilon}_r , \qquad (44)$$

providing link between the (average) microscopic and macroscopic strains. Further-756 more, the aforementioned deformations provoke traction forces T(x) on the boundary 757 of the RVE, and microstresses $\sigma(\mathbf{x})$ throughout the RVE, fulfilling the equilibrium 758 conditions 750

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$$\begin{aligned} \forall \mathbf{x} \in V_{RVE} & \operatorname{div} \boldsymbol{\sigma}(\mathbf{x}) = \boldsymbol{\theta}, \\ \forall \mathbf{x} \in \partial V_{RVE} & \mathbf{T}(\mathbf{x}) = \boldsymbol{\sigma}(\mathbf{x}) \cdot \mathbf{n}(\mathbf{x}), \end{aligned}$$
(45)

with $\mathbf{n}(\mathbf{x})$ as the normal to the boundary at position \mathbf{x} . The external work done by 761 these traction forces reads as 762

$$\mathcal{W}^{ext} = \int_{\partial V_{RVE}} \mathbf{T} \left(\mathbf{x} \right) \cdot \boldsymbol{\xi} \left(\mathbf{x} \right) dS = \int_{\partial V_{RVE}} \left(\mathbf{E} \cdot \mathbf{x} \right) \cdot \left[\boldsymbol{\sigma} \left(\mathbf{x} \right) \cdot \mathbf{n} \left(\mathbf{x} \right) \right] dS$$

= $\mathbf{E} : \int_{V_{RVE}} \boldsymbol{\sigma} \left(\mathbf{x} \right) dV$, (46)

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whereby we made use of boundary condition (43) and of the divergence theorem.
Hence, the force quantity doing work on the macroscopic strains **E** is the volume inte-
gral over the microscopic stress, which is independent of microscopic position and
of dimension "stress times volume". This induces the existence of the macroscopic
stress
$$\Sigma$$
 in the form

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$$\boldsymbol{\Sigma}_{V_{RVE}} = \int_{V_{RVE}} \boldsymbol{\sigma} \left(\mathbf{x} \right) dV \iff \boldsymbol{\Sigma} = \frac{1}{V_{RVE}} \int_{V_{RVE}} \boldsymbol{\sigma} \left(\mathbf{x} \right) dV = \langle \boldsymbol{\sigma} \rangle = \sum_{r} f_r \boldsymbol{\sigma}_r,$$
(47)

i.e. the well-known stress average rule. Insertion of (47) into the principle of virtual 771 power [50, 99, 131], which in the case of linearized strains, can be expressed in 772 terms of an expression with the dimension "work", 773

$$\mathscr{W}^{ext} = -\mathscr{W}^{int} = \int_{V_{RVE}} \boldsymbol{\sigma} \left(\mathbf{x} \right) : \boldsymbol{\varepsilon} \left(\mathbf{x} \right) dV , \qquad (48)$$

yields the so-called Hill's lemma 775

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$$\boldsymbol{\Sigma} : \mathbf{E} = \frac{1}{V_{RVE}} \int_{V_{RVE}} \boldsymbol{\sigma} \left(\mathbf{x} \right) : \boldsymbol{\varepsilon} \left(\mathbf{x} \right) dV = \left\langle \boldsymbol{\sigma} : \boldsymbol{\varepsilon} \right\rangle.$$
(49)

Linearity of elastic law (42) and of partial differential equation $(45)_1$ imply a multi-777 linear relation between the homogenized (macroscopic) strain E and the average 778 (microscopic) strain ε_r , expressed by the fourth-order concentration tensors \mathbb{A}_r of 779 each of the phases r, 780

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(52)

$$\boldsymbol{\varepsilon}_r = \mathbb{A}_r : \mathbf{E} \,. \tag{50}$$

Insertion of Eq. (50) into (42) and averaging over all phases according to Eq. (47)
 leads to

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$$\boldsymbol{\Sigma} = \sum_{r} f_{r} \boldsymbol{\mathbb{C}}_{r} : \boldsymbol{\mathbb{A}}_{r} : \boldsymbol{\mathbb{E}} .$$
(51)

Equation (51) implies the existence of a macroscopic "homogenized" stiffness tensor
 linking macroscopic stresses to macroscopic strains in the format

 $\boldsymbol{\Sigma} = \mathbb{C}^{\text{hom}} : \mathbf{E}$.

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788 yielding \mathbb{C}^{hom} as

$$\mathbb{C}^{\text{hom}} = \sum_{r} f_r \mathbb{C}_r : \mathbb{A}_r \,. \tag{53}$$

The concentration tensors \mathbb{A}_r are estimated from matrix-inclusion problems, pioneered by Eshelby [43]. On a mathematical level, this is achieved by setting the phase strains equal to those in ellipsoidal inclusions in infinitely extending matrices of stiffness \mathbb{C}^0 subjected to remote strains, and by combining respective semi-analytical relationships [43, 84] with stress and strain average rules [59, 157], yielding

$$\mathbb{A}_{r} = \left[\mathbb{I} + \mathbb{P}_{r}^{0} : \left(\mathbb{c}_{r} - \mathbb{C}^{0}\right)\right]^{-1} : \left\{\sum_{s} f_{s} \left[\mathbb{I} + \mathbb{P}_{s}^{0} : \left(\mathbb{c}_{s} - \mathbb{C}^{0}\right)\right]^{-1}\right\}^{-1}.$$
 (54)

Insertion of Eq. (54) into (51) yields an expression for the macroscopic homogenized
 stiffness tensor as function of their volume fractions, shapes and interactions

$$\mathbb{C}^{\text{hom}} = \sum_{r} f_{r} \mathbb{c}_{r} : \left[\mathbb{I} + \mathbb{P}_{r}^{0} : (\mathbb{c}_{r} - \mathbb{C}^{0}) \right]^{-1} : \left\{ \sum_{s} f_{s} \left[\mathbb{I} + \mathbb{P}_{s}^{0} : (\mathbb{c}_{s} - \mathbb{C}^{0}) \right]^{-1} \right\}^{-1},$$
(55)

798

where f_r and \mathbb{C}_r are the volume fraction and the elastic stiffness of phase r, \mathbb{I} is the fourth-order unity tensor, \mathbb{P}^0_r the fourth-order Hill tensor accounting for the characteristic shape of phase r, which, in case of ellipsoidal inclusions in anisotropic media [84, 85], reads as

$$P_{r,ijkl}^{0} = \frac{1}{16\pi\alpha^{1/2}} \int_{\Omega} \frac{1}{t^{3}} \left\{ \hat{g}_{il} w_{j} w_{k} + \hat{g}_{ik} w_{j} w_{l} + \hat{g}_{jl} w_{i} w_{k} + \hat{g}_{jk} w_{i} w_{l} \right\} dS(\boldsymbol{w}) \,.$$
(56)

803

In Eq. (56), the shape of the ellipsoid is considered by $\alpha = \det \alpha_{ij}$, being related to the equation of the ellipsoid, $\alpha_{ij}x_ix_j = 1$, $dS(\mathbf{w})$ is a surface element of the unit sphere (with surface Ω); w_1 , w_2 and w_3 are the components of the unit length vector \mathbf{w} pointing from the origin of the sphere to the surface element $dS(\mathbf{w})$, and $t^2 = \alpha_{ij}^{-1} w_i w_j$. Finally, \hat{g}_{ik} are the components of the inverse of the second-order tensor $C_{ijkl}^0 w_j w_l$, with C_{ijkl}^0 denoting the stiffness of anisotropic matrix.

As regards the matrix stiffness, \mathbb{C}^0 , its choice governs the interactions between 810 the phases inside the RVE: $\mathbb{C}^0 = \mathbb{C}^{\text{hom}}$ relates to a dispersed arrangement of phases 811 where all phases "feel" the overall homogenized material, and the corresponding 812 homogenization scheme is standardly called self-consistent [69, 83], well-suited for 813 polycrystalline materials (applied for RVEs depicted in Fig. 15b, c). On the other 814 hand, the matrix may be identified as a phase m itself, $\mathbb{C}^0 = \mathbb{C}_m$, which relates to 815 matrix-inclusion-type composite, and the corresponding homogenization scheme is 816 standardly referred to as Mori–Tanaka scheme [12, 106] (applied for RVEs depicted 817 in Fig. 15a, d, e, f). 818

Strictly speaking, the RVE of extrafibrillar space (see Fig. 15c) requires a slight (but important) modification of the aforementioned developments: it consists of one pore space and infinitely many cylindrical solid phases which are oriented in all space directions. This requires modification of Eqs. (44), (47), (53), and (55) in terms of integrals over the unit sphere [47]. Accordingly, the homogenized stiffness of the extrafibrillar RVE of Fig. 15c reads as

$$\mathbb{C}_{exfib}^{hom} = \left\{ f_{HA}^{exfib} \mathbb{C}_{HA} : \int_{\varphi=0}^{2\pi} \int_{\theta=0}^{\pi} \left[\mathbb{I} + \mathbb{P}_{cyl}^{exfib}(\theta, \varphi) : (\mathbb{C}_{HA} - \mathbb{C}_{exfib}^{hom}) \right]^{-1} \frac{\sin \theta d\theta d\varphi}{4\pi} + \left(1 - f_{HA}^{exfib} \right) \mathbb{C}_{H_{2}O} : \left[\mathbb{I} + \mathbb{P}_{sph}^{exfib} : (\mathbb{C}_{H_{2}O} - \mathbb{C}_{exfib}^{hom}) \right]^{-1} \right\} : \left\{ f_{HA} \int_{\varphi=0}^{2\pi} \int_{\theta=0}^{\pi} \left[\mathbb{I} + \mathbb{P}_{cyl}^{exfib}(\theta, \varphi) : (\mathbb{C}_{HA} - \mathbb{C}_{exfib}^{hom}) \right]^{-1} \frac{\sin \theta d\theta d\varphi}{4\pi} + \left(1 - f_{HA}^{exfib} \right) \left[\mathbb{I} + \mathbb{P}_{sph}^{exfib} : (\mathbb{C}_{H_{2}O} - \mathbb{C}_{exfib}^{hom}) \right]^{-1} \right\}^{-1},$$
(57)

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837

with \mathbb{P}_{cyl}^{exfib} and \mathbb{P}_{sph}^{exfib} standing for the Hill tensor of a cylindrical or a spherical inclusion embedded in a matrix with a stiffness of \mathbb{C}_{exfib}^{hom} , respectively.

828 Elasticity of Elementary Components

The micromechanical representation of Fig. 15 is validated at different observa-829 tion scales, namely at the extracellular, the extravascular, and the cortical/trabecular 830 scales. All corresponding computations are based on the same elasticity properties 831 assigned to bone's elementary constituents: hydroxyapatite, (molecular) collagen, 832 and water (with some non-collagenous organics). The elastic properties of hydrox-833 yapatite are obtained from tests with an ultrasonic interferometer coupled with a 834 solid media pressure apparatus [77], which reveal the isotropic elastic properties of 835 hydroxyapatite powder, 836

$$c_{\rm HA} = 3k_{\rm HA}\mathbb{I}_{\rm vol} + 2\mu_{\rm HA}\mathbb{I}_{\rm dev}\,,\tag{58}$$

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with \mathbb{I}_{vol} and \mathbb{I}_{dev} as the volumetric and deviatoric part of the fourth-order identity 838 tensor I, and with $k_{\text{HA}} = 82.6 \text{ GPa}$ and $\mu_{\text{HA}} = 44.9 \text{ GPa}$, as the bulk and shear moduli 830 of hydroxyapatite. In view of the largely disordered arrangement of poorly crystalline 840 minerals [42, 45, 62, 63, 65, 95, 117], this isotropic characterization is sufficient for 841 successful bone elasticity upscaling [33, 47, 61, 66, 154], as is also confirmed by 842 the validation diagrams of Figs. 16, 17, 18, 19, 20 and 21. Sasaki and Odajima [133] 843 determined the Young's modulus of molecular collagen by a hybrid mechanical-X-844 ray technique, considering Lees' 1987 packing model [86] for the cross-sectional 845 arrangement of collagen molecules. This resulted in an elastic Young's modulus of 846 2.9 GPa. As they did not account for the additional 12% microporosity which is still 847 present in "fully dehydrated" collagen [88], the aforementioned values relate to the 848 RVE of Fig. 15a with 12% intermolecular space. Adopting a Poisson's ratio of 0.34 849 for such an RVE [35], the corresponding homogenization relation allows for back-850 analysis of an isotropic estimate of the stiffness tensor of molecular collagen, which 851 reads in Kelvin–Mandel notation (see e.g. Eq. (44) of [68] or Eq. (2a) of [31]) as 852

 $\mathbb{C}_{col} = \begin{cases}
4.86 \ 2.39 \ 2.39 \ 0 & 0 & 0 \\
2.39 \ 4.86 \ 2.39 & 0 & 0 & 0 \\
2.39 \ 2.39 \ 4.86 & 0 & 0 & 0 \\
0 & 0 & 0 & 1.23 & 0 & 0 \\
0 & 0 & 0 & 0 & 1.23 & 0 \\
0 & 0 & 0 & 0 & 0 & 1.23
\end{cases} \quad GPa, \quad (59)$

with a Young's modulus of 3.28 GPa and a Poisson's ratio of 0.33. We assign the standard bulk modulus of water, $k_{H_2O} = 2.3$ GPa, to phases comprising water with mechanically insignificant amounts of non-collagenous organic matter.

857 Model Validation at the Extracellular Scale

At the extracellular level, we compare the micromechanical elasticity predictions 858 to ultrasonic tests with 10 MHz frequency, performed on cortical bone samples of 859 bovine, human, elephant, deer, cod, and dugong tissues [91, 92]. Given the mea-860 sured wave velocities ranging from 2.38 to 4.18 km/s, the wave exhibited wave 861 lengths between 238 and 418 µm, being by a factor of 23.8 to 41.8 larger than the 862 RVE of Fig. 15d, hence they characterize the latter according to Eq. (41). As tissue-863 specific input values for the micromechanical model, the volume fractions entering 864 the RVE descriptions of wet collagen (Fig. 15a), of the fibrillar and extrafibrillar 865 spaces (Fig. 15b, c), and of the extracellular matrix (Fig. 15d) are needed. 866

As regards the cortical bone samples from bovine tibia [91], the macroscopic mass 867 densities and weight fractions are given, see Table 1. Based on a typical microporosity 868 of $f_{\mu por} = 5\%$, see our discussion around Eq. (9), the aforementioned quantities are 869 transformed into ultrastructural (extracellular) weight fractions and apparent mass 870 densities according to Eqs. (10)–(13), and into extracellular (ultrastructural) volume 871 fractions according to Eqs. (16) and (17). Then, the mineral distribution rules of 872 Sect. 4, and the swelling and shrinkage rules of Sect. 5 and 6 allow for quantification 873 of the extrafibrillar and fibrillar volume fractions per volume of extracellular matrix as 874

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Table 7 Experimental characterization of various cortical bone samples by Less et al. [91]^a, Less et al. [92]^b, and Less et al. [96]^c; Macroscopic and extracellular bone mass densities, ρ^{μ} and ρ^{excel} , longitudinal ultrasonic velocities in radial material directions, v_1 , experimental and model-predicted normal stiffness values in radial direction, C_{1111}^{exp} and C_{1111}^{pred} , respectively

Tissue	ρ^{μ} (g/cm ³)	ρ^{excel} (g/cm ³)	v ₁ (km/s)	C_{1111}^{\exp} (GPa)	C_{1111}^{pred} (GPa)
Bovine tibia ^a	2.02	2.07	3.18	21.0	24.1
Bovine tibia ^a	1.99	2.04	3.18	20.7	22.1
Bovine tibia ^a	1.95	2.00	3.18	20.2	19.7
Bovine tibia ^a	2.01	2.06	3.16	20.6	22.3
Bovine tibia ^a	2.04	2.09	3.27	22.4	21.7
Bovine tibia ^a	2.05	2.11	3.26	22.4	24.4
Bovine tibia ^b	2.07	2.13	3.32	23.4	25.7
Dugong rib ^b	2.02	2.07	3.00	18.7	22.5
Elephant radius ^b	1.94	1.99	3.05	18.5	18.1
Human femur ^b	1.93	1.98	3.13	19.4	17.6
Deer antler ^b	1.78	1.82	2.38	10.3	12.5
Deer antler ^b	1.74	1.78	2.40	10.2	11.5
Whale malleus ^c	2.49	2.49	4.85	58.6	57.2
Whale malleus ^c	2.53	2.53	4.89	60.5	61.8
Whale malleus ^c	2.51	2.51	4.55	52.0	59.4
Whale malleus ^c	2.45	2.45	4.61	52.1	52.8
Whale incus ^c	2.50	2.50	4.79	57.4	58.3
Whale incus ^c	2.46	2.46	4.70	54.3	53.9
Whale periotic ^c	2.40	2.40	4.15	41.3	47.7
Whale periotic ^c	2.48	2.48	4.60	52.5	56.0
Whale periotic ^c	2.50	2.50	4.53	51.3	58.3
Whale periotic ^c	2.52	2.52	4.65	54.5	60.6
Whale periotic ^c	2.58	2.58	4.84	60.4	67.9
Whale typamic bulla ^c	2.54	2.54	4.60	53.7	63.0
Whale typamic bulla ^c	2.50	2.50	4.53	51.3	58.3
Whale typamic bulla ^c	2.53	2.53	4.53	51.9	61.8
Whale typamic bulla ^c	2.54	2.54	4.54	52.4	63.0
Whale typamic bulla ^c	2.49	2.49	4.48	50.0	57.2

Author Proof

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$$f_{\text{exfib}}^{\text{excel}} = \frac{f_{\text{exfib},0}^{\text{excel}}}{\frac{1}{1 + (\rho_{\text{HA}}/\rho_{\text{fl}} - 1) \times f_{\text{HA}}^{\text{excel}}} + \frac{f_{\text{exfib},0}^{\text{excel}}}{1 - f_{\text{col},0}^{\text{excel}}} \times (1 - \rho_{\text{HA}}/\rho_{\text{fl}}) \times f_{\text{HA}}^{\text{excel}},$$

$$f_{\text{fib}}^{\text{excel}} = 1 - f_{\text{exfib}}^{\text{excel}},$$
(60)

whereby $f_{\text{exfib},0}^{\text{excel}}$ and $f_{\text{col},0}^{\text{excel}}$ are determined from Eqs. (34) and (40), with $f_{\text{col},\infty}^{\text{excel}} =$ 876 $f_{\rm col}^{\rm excel}$ according to Eq. (18), with $f_{\rm HA,\infty}^{\rm excel} = f_{\rm HA}^{\rm excel}$ according to Eqs. (16)₂ and (17)₂. 877 They are the basis for the determination of the phase volume fractions within the lower 878 scale RVEs: In this context, the fact that the average hydroxyapatite concentration 879 in the extracollagenous space is the same inside and outside the fibrils [63], see also 880 Sect. 4, allows for quantification of the mineral and collagen volume fractions within 881 the fibrillar and extrafibrillar compartments. Accordingly, in the extrafibrillar space, 882 the volume fractions of mineral, f_{HA}^{exfib} , and of the intercrystalline fluid, f_{ic}^{exfib} , read 883 as [108] 884

$$f_{\rm HA}^{\rm exfib} = \frac{f_{\rm HA}^{\rm excel}\phi_{\rm HA}^{\rm exfib}}{f_{\rm exfib}^{\rm excel}} \qquad \text{with} \qquad \phi_{\rm HA}^{\rm exfib} = \frac{1 - f_{\rm fib}^{\rm excel}}{1 - f_{\rm col}^{\rm excel}},$$

$$f_{\rm ic}^{\rm exfib} = 1 - f_{\rm HA}^{\rm exfib}.$$
(61)

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Within the fibrillar space, the volume fractions of mineral, f_{HA}^{fib} , and of wet collagen, 886 $f_{\text{wetcol}}^{\text{fib}}$ read as [108] 887

888

$$f_{\rm HA}^{\rm fib} = \frac{f_{\rm HA}^{\rm excel} \left(1 - \phi_{\rm HA}^{\rm excfb}\right)}{f_{\rm fib}^{\rm excel}}, \qquad (62)$$
$$f_{\rm wetcol}^{\rm fib} = 1 - f_{\rm HA}^{\rm fib}.$$

Finally, the volume fractions of molecular collagen and the intermolecular space at 889 the wet collagen level, f_{col}^{wetcol} and f_{im}^{wetcol} , can be calculated from the extracellular 890 volume fractions of collagen as [108] 891

$$f_{\rm col}^{\rm wetcol} = \frac{f_{\rm col}^{\rm excel}}{f_{\rm fb}^{\rm excel} f_{\rm wetcol}^{\rm fb}},$$

$$f_{\rm im}^{\rm wetcol} = 1 - f_{\rm col}^{\rm wetcol}.$$
(63)

892

The corresponding micromechanical elasticity predictions of the bovine tibial bone 893 samples of Lees et al. [91] agree well with the actual experimental data. This is 894 underlined by relative errors of $5.47 \pm 7.01\%$ for the radial normal stiffness, and of 895 $-2.84 \pm 6.70\%$ for the axial normal stiffness components, see also Figs. 16 and 17. 896 As regards the wet cortical bone samples from deer antler, human femur, ele-897

phant radius, and dugong rib of Lees et al. [92], and the various whale bones of Lees 898 et al. [96], the macroscopic mass densities are given, see Table 7. Based on a typical 899 microstructural porosity of $f_{\mu por} = 5\%$, these macroscopic mass densities are trans-900 formed into ultrastructural (extracellular) mass densities, by means of Eq. (9). The

Table 8 Experimental characterization of various cortical bone samples by Less et al. [91]^a and Less et al. [92]^b; Macroscopic and extracellular bone mass densities, ρ^{μ} and ρ^{excel} , longitudinal ultrasonic velocities in axial material directions, v_3 , experimental and model-predicted normal stiffness values in axial direction, C_{3333}^{exp} and C_{3333}^{pred} , respectively

Tissue	ρ^{μ} (g/cm ³)	$\rho^{\rm excel} ({\rm g/cm^3})$	v3 (km/s)	C ^{exp} ₃₃₃₃ (GPa)	C_{3333}^{pred} (GPa)
Bovine tibia ^a	2.06	2.12	3.92	32.5	32.3
Bovine tibia ^a	2.05	2.11	3.92	32.4	31.6
Bovine tibia ^a	2.02	2.07	3.81	30.1	27.3
Bovine tibia ^a	2.02	2.07	3.86	30.9	27.6
Bovine tibia ^a	2.00	2.05	3.90	31.2	28.3
Bovine tibia ^a	2.05	2.11	3.88	31.7	30.7
Bovine tibia ^a	2.10	2.16	3.88	32.5	35.4
Bovine tibia ^a	2.08	2.14	3.92	32.8	33.8
Bovine tibia ^b	2.06	2.12	4.18	37.0	34.3
Elephant radius ^b	1.93	1.98	3.89	29.9	23.5
Human femur ^b	1.96	2.01	3.76	28.4	25.8
Deer antler ^b	1.74	1.78	3.08	16.9	13.1
Deer antler ^b	1.73	1.77	3.15	17.5	12.8



Fig. 16 Comparison between model predictions and experiments of radial normal stiffness values at the extracellular scale (10 MHz experiments: Lees et al. [91, 92, 96], see also Table 7)

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Fig. 17 Comparison between model predictions and experiments of axial normal stiffness values at the extracellular scale (10 MHz experiments: Lees et al. [91, 92], see also Table 8)

latter mass densities then enter the bilinear relation of Fig. 2a, so as to deliver the 901 extracellular volume fractions of mineral, organic and water according to Eqs. (16) 902 and (17). These volume fractions are then used to quantify the composition of the 903 lower scale RVEs of Fig. 1d, e. The corresponding micromechanical elasticity pre-904 dictions of the bone samples of Lees et al. [92] and of Lees et al. [96] agree well 905 with the actual experimental data. This is underlined by relative errors of 7.18 \pm 906 12.13% for the radial normal stiffness, and of $-15.61 \pm 6.17\%$ for the axial normal 907 stiffness components for the different bone tissues reported by Lees et al. [92], and 908 by a relative error of $9.71 \pm 7.21\%$ for the radial normal stiffness of whale bones 909 reported by Lees et al. [96], see Figs. 16 and 17. 910

911 Model Validation at the Extravascular Scale

At the extravascular level, we compare the micromechanical elasticity predictions 912 to an ultrasonic test carried out by McCarthy et al. [100] on equine bones; at a fre-913 quency of 2.25 MHz. The measured velocities range from 3.13 to 4.4 km/s, resulting 914 in a wave length ranging from 1.4 to 2.0 mm. The characteristic length of exper-915 imentally characterized RVE of Fig. 15e is by a factor of 14 to 20 smaller, hence 916 they characterize the latter according to Eq. (41). As tissue-specific input values for 917 the micromechanical model, the volume fractions entering the RVE descriptions of 918 wet collagen (Fig. 15a), of the fibrillar and extrafibrillar spaces (Fig. 15b, c), of the 919 extracellular matrix (Fig. 15d), and of the extravascular matrix (Fig. 15e) are needed. 920

Author Proof

Table 9 Experimental characterization of equine cortical bone samples by McCarthy et al. [100]; Macroscopic and extravascular bone mass densities, ρ^{μ} and ρ^{exvas} , longitudinal ultrasonic velocities in radial and axial material directions, v_1 and v_3 , experimental and model-predicted normal stiffness values in radial and axial direction, C_{1111}^{exp} , C_{3333}^{pred} , respectively

$\begin{array}{c ccccccccccccccccccccccccccccccccccc$					- c1111, c333		-pred	apred
(g) (g) (g)(g) (g)(G) (g)(G) (g)(G) (g)(G) (g)(G) (g)(G) (g) 2.03 2.14 3.60 4.30 27.8 39.7 27.4 37.5 2.02 2.11 3.55 4.20 26.6 37.2 25.1 34.3 2.01 2.13 3.45 4.10 25.4 35.9 26.8 36.6 2.01 2.09 3.65 4.40 27.8 40.4 23.7 32.4 2.00 2.10 3.55 4.20 26.5 37.0 24.5 33.5 2.00 2.08 3.40 4.20 24.0 36.6 23.1 31.5 2.00 2.06 3.58 4.30 26.5 38.2 22.4 30.5 1.98 2.11 3.42 4.10 24.7 35.5 25.4 34.8 1.98 2.11 3.35 4.15 23.7 36.4 25.4 34.8 1.98 2.09 3.50 4.15 25.6 36.0 23.9 32.6 1.98 2.09 3.60 4.30 27.1 38.6 23.9 32.6 1.97 2.08 3.50 4.03 25.5 33.7 23.2 31.7	ρ^{μ}	ρ^{exvas}	v_1 (km/s)	v_3 (km/s)	C_{1111}^{rrr}	C_{3333}	C_{1111}^{res}	C_{3333}
2.03 2.14 3.60 4.30 21.8 39.7 21.4 31.5 2.02 2.11 3.55 4.20 26.6 37.2 25.1 34.3 2.01 2.13 3.45 4.10 25.4 35.9 26.8 36.6 2.01 2.09 3.65 4.40 27.8 40.4 23.7 32.4 2.00 2.10 3.55 4.20 26.5 37.0 24.5 33.5 2.00 2.08 3.40 4.20 24.0 36.6 23.1 31.5 2.00 2.06 3.58 4.30 26.5 38.2 22.4 30.5 1.98 2.11 3.42 4.10 24.7 35.5 25.4 34.8 1.98 2.11 3.35 4.15 23.7 36.4 25.4 34.8 1.98 2.09 3.50 4.15 25.6 36.0 23.9 32.6 1.98 2.09 3.60 4.30 27.1 38.6 23.9 32.6 1.97 2.08 3.50 4.03 25.5 33.7 23.2 31.7	(g/cm)	(g/cm)	2.60	4.20	(OF a)	(OF a)	(OF a)	(OF a)
2.02 2.11 3.55 4.20 26.6 37.2 25.1 34.3 2.01 2.13 3.45 4.10 25.4 35.9 26.8 36.6 2.01 2.09 3.65 4.40 27.8 40.4 23.7 32.4 2.00 2.10 3.55 4.20 26.5 37.0 24.5 33.5 2.00 2.08 3.40 4.20 24.0 36.6 23.1 31.5 2.00 2.06 3.58 4.30 26.5 38.2 22.4 30.5 1.98 2.11 3.42 4.10 24.7 35.5 25.4 34.8 1.98 2.11 3.35 4.15 23.7 36.4 25.4 34.8 1.98 2.09 3.50 4.15 25.6 36.0 23.9 32.6 1.98 2.09 3.60 4.30 27.1 38.6 23.9 32.6 1.98 2.09 3.60 4.03 25.5 33.7 23.2 31.7	2.03	2.14	3.60	4.30	27.8	39.7	27.4	37.5
2.01 2.13 3.45 4.10 25.4 35.9 26.8 36.6 2.01 2.09 3.65 4.40 27.8 40.4 23.7 32.4 2.00 2.10 3.55 4.20 26.5 37.0 24.5 33.5 2.00 2.08 3.40 4.20 24.0 36.6 23.1 31.5 2.00 2.06 3.58 4.30 26.5 38.2 22.4 30.5 1.98 2.11 3.42 4.10 24.7 35.5 25.4 34.8 1.98 2.11 3.35 4.15 23.7 36.4 25.4 34.8 1.98 2.09 3.50 4.15 25.6 36.0 23.9 32.6 1.98 2.09 3.60 4.30 27.1 38.6 23.9 32.6 1.98 2.09 3.60 4.03 25.5 33.7 23.2 31.7	2.02	2.11	3.55	4.20	26.6	37.2	25.1	34.3
2.01 2.09 3.65 4.40 27.8 40.4 23.7 32.4 2.00 2.10 3.55 4.20 26.5 37.0 24.5 33.5 2.00 2.08 3.40 4.20 24.0 36.6 23.1 31.5 2.00 2.06 3.58 4.30 26.5 38.2 22.4 30.5 1.98 2.11 3.42 4.10 24.7 35.5 25.4 34.8 1.98 2.11 3.35 4.15 23.7 36.4 25.4 34.8 1.98 2.09 3.50 4.15 25.6 36.0 23.9 32.6 1.98 2.09 3.60 4.30 27.1 38.6 23.9 32.6 1.98 2.09 3.60 4.03 25.5 33.7 23.2 31.7	2.01	2.13	3.45	4.10	25.4	35.9	26.8	36.6
2.00 2.10 3.55 4.20 26.5 37.0 24.5 33.5 2.00 2.08 3.40 4.20 24.0 36.6 23.1 31.5 2.00 2.06 3.58 4.30 26.5 38.2 22.4 30.5 1.98 2.11 3.42 4.10 24.7 35.5 25.4 34.8 1.98 2.11 3.35 4.15 23.7 36.4 25.4 34.8 1.98 2.09 3.50 4.15 25.6 36.0 23.9 32.6 1.98 2.09 3.60 4.30 27.1 38.6 23.9 32.6 1.97 2.08 3.50 4.03 25.5 33.7 23.2 31.7	2.01	2.09	3.65	4.40	27.8	40.4	23.7	32.4
2.00 2.08 3.40 4.20 24.0 36.6 23.1 31.5 2.00 2.06 3.58 4.30 26.5 38.2 22.4 30.5 1.98 2.11 3.42 4.10 24.7 35.5 25.4 34.8 1.98 2.11 3.35 4.15 23.7 36.4 25.4 34.8 1.98 2.09 3.50 4.15 25.6 36.0 23.9 32.6 1.98 2.09 3.60 4.30 27.1 38.6 23.9 32.6 1.97 2.08 3.50 4.03 25.5 33.7 23.2 31.7	2.00	2.10	3.55	4.20	26.5	37.0	24.5	33.5
2.00 2.06 3.58 4.30 26.5 38.2 22.4 30.5 1.98 2.11 3.42 4.10 24.7 35.5 25.4 34.8 1.98 2.11 3.35 4.15 23.7 36.4 25.4 34.8 1.98 2.09 3.50 4.15 25.6 36.0 23.9 32.6 1.98 2.09 3.60 4.30 27.1 38.6 23.9 32.6 1.97 2.08 3.50 4.03 25.5 33.7 23.2 31.7	2.00	2.08	3.40	4.20	24.0	36.6	23.1	31.5
1.98 2.11 3.42 4.10 24.7 35.5 25.4 34.8 1.98 2.11 3.35 4.15 23.7 36.4 25.4 34.8 1.98 2.09 3.50 4.15 25.6 36.0 23.9 32.6 1.98 2.09 3.60 4.30 27.1 38.6 23.9 32.6 1.97 2.08 3.50 4.03 25.5 33.7 23.2 31.7	2.00	2.06	3.58	4.30	26.5	38.2	22.4	30.5
1.98 2.11 3.35 4.15 23.7 36.4 25.4 34.8 1.98 2.09 3.50 4.15 25.6 36.0 23.9 32.6 1.98 2.09 3.60 4.30 27.1 38.6 23.9 32.6 1.97 2.08 3.50 4.03 25.5 33.7 23.2 31.7	1.98	2.11	3.42	4.10	24.7	35.5	25.4	34.8
1.98 2.09 3.50 4.15 25.6 36.0 23.9 32.6 1.98 2.09 3.60 4.30 27.1 38.6 23.9 32.6 1.97 2.08 3.50 4.03 25.5 33.7 23.2 31.7	1.98	2.11	3.35	4.15	23.7	36.4	25.4	34.8
1.98 2.09 3.60 4.30 27.1 38.6 23.9 32.6 1.97 2.08 3.50 4.03 25.5 33.7 23.2 31.7	1.98	2.09	3.50	4.15	25.6	36.0	23.9	32.6
1.97 2.08 3.50 4.03 25.5 33.7 23.2 31.7	1.98	2.09	3.60	4.30	27.1	38.6	23.9	32.6
	1.97	2.08	3.50	4.03	25.5	33.7	23.2	31.7
1.97 2.10 3.35 4.20 23.6 37.1 24.7 33.8	1.97	2.10	3.35	4.20	23.6	37.1	24.7	33.8
1.96 2.08 3.50 4.03 25.5 33.8 23.3 31.8	1.96	2.08	3.50	4.03	25.5	33.8	23.3	31.8
1.96 2.07 3.60 4.20 26.8 36.5 22.6 30.8	1.96	2.07	3.60	4.20	26.8	36.5	22.6	30.8
1.95 2.10 3.52 3.95 26.1 32.8 24.9 34.0	1.95	2.10	3.52	3.95	26.1	32.8	24.9	34.0
1.95 2.04 3.40 4.03 23.6 33.2 21.3 28.9	1.95	2.04	3.40	4.03	23.6	33.2	21.3	28.9
1.95 2.08 3.35 4.10 23.3 35.0 23.3 31.8	1.95	2.08	3.35	4.10	23.3	35.0	23.3	31.8
1.95 2.16 3.42 4.10 25.2 36.3 28.4 38.8	1.95	2.16	3.42	4.10	25.2	36.3	28.4	38.8
1.95 2.07 3.45 4.15 24.6 35.6 22.6 30.8	1.95	2.07	3.45	4.15	24.6	35.6	22.6	30.8
1.95 2.10 3.55 4.15 26.5 36.2 24.9 34.0	1.95	2.10	3.55	4.15	26.5	36.2	24.9	34.0
1.93 2.06 3.35 4.03 23.1 33.4 22.0 30.0	1.93	2.06	3.35	4.03	23.1	33.4	22.0	30.0
1.93 2.02 3.30 4.10 22.0 34.0 20.1 27.2	1.93	2.02	3.30	4.10	22.0	34.0	20.1	27.2
1.93 2.07 3.48 4.25 25.1 37.4 22.7 31.0	1.93	2.07	3.48	4.25	25.1	37.4	22.7	31.0
1.92 2.05 3.35 4.00 23.0 32.7 21.4 29.1	1.92	2.05	3.35	4.00	23.0	32.7	21.4	29.1
1.92 2.02 3.40 4.03 23.4 32.8 20.1 27.2	1.92	2.02	3.40	4.03	23.4	32.8	20.1	27.2
1.92 2.05 3.35 4.20 23.0 36.1 21.4 29.1	1.92	2.05	3.35	4.20	23.0	36.1	21.4	29.1
1.92 2.03 3.40 4.20 23.5 35.9 20.7 28.1	1.92	2.03	3.40	4.20	23.5	35.9	20.7	28.1
1.91 2.03 3.35 4.13 22.8 34.7 20.7 28.2	1.91	2.03	3.35	4.13	22.8	34.7	20.7	28.2
1.91 2.17 3.48 4.17 26.2 37.7 29.0 39.5	1.91	2.17	3.48	4.17	26.2	37.7	29.0	39.5
1.91 2.11 3.45 4.35 25.1 39.9 25.2 34.4	1.91	2.11	3.45	4.35	25.1	39.9	25.2	34.4
1.90 2.20 3.13 3.95 21.6 34.3 31.3 42.7	1.90	2.20	3.13	3.95	21.6	34.3	31.3	42.7
1.90 2.02 3.40 4.00 23.4 32.4 20.1 27.3	1.90	2.02	3.40	4.00	23.4	32.4	20.1	27.3
1.82 1.90 3.30 4.00 20.7 30.4 14.9 18.9	1.82	1.90	3.30	4.00	20.7	30.4	14.9	18.9
1.76 2.09 3.20 3.85 21.4 30.9 23.7 32.4	1.76	2.09	3.20	3.85	21.4	30.9	23.7	32.4

McCarthy et al. [100] reported the macroscopic mass densities, ρ^{μ} , and the vas-921 cular porosities f_{vas} , which give access, based on the typical lacunar and canalicular 933 porosities of 1.3% and 0.7%, respectively, to the extravascular and extracellular 923 mass densities, ρ^{exvas} and ρ^{excel} . The latter enters the bilinear relations given by 924 Eqs. (16) and (17), delivering the extracellular volume fractions of hydroxyapatite, 025 collagen and water. The volume fractions of the lower scale RVEs of Fig. 15 fol-926 low from Eqs. (60)–(63). The corresponding micromechanical elasticity prediction 927 of the equine metacarpal bone samples of McCarthy et al. [100] agree well with the 928 actual experimental data. This is underlined by relative errors of $-4.23 \pm 11.33\%$ 929 for the radial normal stiffness, and of $-9.78 \pm 10.52\%$ for the axial normal stiffness 930 components, see Fig. 18. 931

In order to check the predictive capabilities of the micromechanical model con-932 cerning the off-diagonal and shear stiffness components of the elasticity tensor, we 933 consider the stiffness tensor given by Ashman et al. [6] on the basis of 2.25 MHz 934 ultrasonic tests on human femoral samples, reading in Kelvin-Mandel notation (see 935 e.g. Eq. (44) of Helnwein [68] or Eq. (20) of Cowin [31]) as 936

Λ

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$$\mathbb{C}^{\exp} = \begin{cases} 18.0 \ 9.98 \ 10.1 \ 0 & 0 & 0 \\ 9.98 \ 20.2 \ 10.7 & 0 & 0 & 0 \\ 10.1 \ 10.7 \ 27.6 & 0 & 0 & 0 \\ 0 & 0 & 0 \ 12.46 & 0 & 0 \\ 0 & 0 & 0 & 0 \ 11.22 & 0 \\ 0 & 0 & 0 & 0 \ 9.04 \end{cases}$$
 GPa. (64)

Δ

Λ

It should be noted that Ashman et al. [6] use macroscopic mass density values for 938 the evaluation of the ultrasonic velocity measurements, while 2.25 MHz, as stated 939 previously, actually refer to the extravascular RVE of Fig. 1d. Accordingly, the values 940 given in (64) need to be corrected by a factor of 941

$$\frac{\rho^{\text{exvas}}}{\rho^{\mu}} = \frac{\rho^{\mu} - \rho_{\text{H}_2\text{O}}f_{\text{vas}}}{(1 - f_{\text{vas}})\rho^{\mu}} = 1.04$$
(65)

taking $\rho^{\mu} = 1.90 \,\text{g/cm}^3$ from the tests of Ashman et al. [6]. Considering a typical 943 vascular porosity of 8% in human femoral bone [19, 20, 30, 36, 140], yields 944

$$\mathbb{C}_{exvas}^{exp} = \begin{cases} 18.74 \ 10.39 \ 10.52 \ 0 \ 0 \ 0 \\ 10.39 \ 21.03 \ 11.14 \ 0 \ 0 \ 0 \\ 10.52 \ 11.14 \ 28.74 \ 0 \ 0 \ 0 \\ 0 \ 0 \ 0 \ 12.97 \ 0 \ 0 \\ 0 \ 0 \ 0 \ 11.68 \ 0 \\ 0 \ 0 \ 0 \ 9.41 \end{cases}$$
GPa. (66)

Applying the mass-density based volume fraction evaluation procedure to the same 946 human femur sample provided by Ashman et al. [6] delivers the volume fractions 947 entering the RVEs at all scales of Fig. 15. Based on a microporosity of $f_{\mu\nu}$ = 948



Fig. 18 Comparison between model predictions and experiments of radial and axial normal stiffness values at the extravascular scale (2.25 MHz experiments: McCarthy et al. [100], see also Table 9)

⁹⁴⁹ 10% in consistency with the vascular porosity value given further above and the lacunar and canalicular porosities given below Eq. (8), the macroscopic mass density $\rho^{\mu} = 1.90 \text{ g/cm}^3$ is translated into an extracellular mass density entering Eq. (16). The volume fractions of the lower scale RVEs then follow from Eqs. (61)–(63). The corresponding micromechanical model prediction reads as

$$\mathbb{C}_{exvas}^{pred} = \begin{cases} 17.71 & 6.88 & 6.76 & 0 & 0 & 0 \\ 6.88 & 17.71 & 6.76 & 0 & 0 & 0 \\ 6.76 & 6.76 & 23.92 & 0 & 0 & 0 \\ 0 & 0 & 0 & 11.09 & 0 & 0 \\ 0 & 0 & 0 & 0 & 11.09 & 0 \\ 0 & 0 & 0 & 0 & 0 & 9.68 \end{cases}$$
GPa. (67)

The satisfactory agreement between model prediction and experimental data is underlined by an absolute error of $-9.13 \pm 7.8\%$ for the diagonal stiffness components. The off-diagonal stiffness components are less well predicted; however, these components are particularly prone to experimental errors, see e.g. [44, 80, 82, 114].

959 Model Validation at the Macroscopic Scale

At the trabecular level, we compare the micromechanical elasticity predictions to ultrasonic tests [126, 145] on bovine femoral and human tibial tissues; at a frequency of 50 kHz, as well as to mechanical tests of Keaveny et al. [79] on bovine tibial tissue samples. Given a typical wave propagation velocity of 3 km/s in the tested bone

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Fig. 19 Experimental data used for model validation: Macroscopic elastic stiffness constants of trabecular bone as a function of macroscopic mass density ρ^{μ} ; T90...[145], K94... [79], R95... [126]

specimens, the characteristic wave length was of the order of 6 cm, being by a factor 964 of 60 larger than the RVE of Fig. 15f, hence they characterize the latter according to 965 Eq. (41). As tissue-specific input values for the micromechanical model, the volume 966 fractions entering the RVE descriptions of wet collagen (Fig. 15a), of the fibrillar 967 and extrafibrillar spaces (Fig. 15b, c), of the extracellular matrix (Fig. 15d), of the 968 extravascular matrix (Fig. 15e), and of the bone microstructure (Fig. 15f) are needed. 969 For marrow-cleared trabecular bone, as tested by Keaveny et al. [79], Rho et al. 970 [126], Turner et al. [145], the corresponding volume fractions can be derived from 971 the measured macroscopic mass density, ρ^{μ} , see Fig. 19. For the extravascular mass 972 density of bone, we take $\rho^{exvas} = 1.74 \text{ g/cm}^3$ for bovine, and $\rho^{exvas} = 1.76 \text{ g/cm}^3$ for 973 human bone specimens [5]. Assuming that the lacunar-canalicular volume fraction 974 per extravascular bone, $f_{lac+can}^{exvas} = 0.021$, is the same in cortical and trabecular bone, 975 the extracellular mass density follows from 976

$$\rho^{\text{excel}} = \frac{\rho^{\text{exvas}} - \rho_{\text{H}_2\text{O}} \times f_{lac+can}^{\text{exvas}}}{1 - f_{lac+can}^{\text{exvas}}}.$$
(68)

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Fig. 20 Comparison between model predicted and experimental macroscopic elastic stiffness constants of trabecular bone in transversal direction (50kHz ultrasonic and mechanical experiments); T90...[145], K94... [79], R95... [126]

The sought volume fractions can be computed from Eqs. (16), (17) and (60)–(63). The 978 relative errors of the corresponding micromechanical elasticity predictions amount 979 to $23.62 \pm 16.75\%$ in radial, and $23.39 \pm 30.83\%$ in axial direction for the bovine 980 samples of Turner et al. [145]; 24.67 \pm 20.72% in radial, and 31.45 \pm 25.45% in 981 axial direction for the human samples of Turner et al. [145]; $12.72 \pm 21.40\%$ in radial 982 direction for the bovine samples of Keaveny et al. [79]; and $0.09 \pm 28.44\%$ in radial, 983 and $28.26 \pm 17.03\%$ in axial direction for the human samples of Rho et al. [126], 984 see Figs. 20 and 21. 985

986 8 Concluding Remarks

⁹⁸⁷ Multiscale homogenization schemes similar to the one of Fig. 15 can also be ⁹⁸⁸ employed for successful upscaling of mechanical properties of bone beyond the realm ⁹⁸⁹ of elasticity. This was reported for poroelasticity [60, 64, 67, 108], for strength [48], ⁹⁹⁰ and for viscoelasticity [40]. While we refer to the aforementioned references con-⁹⁹¹ cerning experimental data bases used for micromechanics model validation, we note

Author Proof



Fig. 21 Comparison between model predicted and experimental macroscopic elastic stiffness constants of trabecular bone in longitudinal direction (50 kHz ultrasonic and mechanical experiments); T90...[145], K94... [79], R95... [126]

in passing that a satisfactory performance of the strength and viscoelastic upscaling 992 schemes stems from the consideration of sliding processes between the nanoscaled 993 mineral crystals. This is in line with ongoing discussions in the bone materials science 994 at large, be it in the context of Mohr-Coulomb-type, non-granular behavior eluci-995 dated by nanoindentation and atomic force microscopy [141]; or in the context of 996 interface nanomechanics cast in the framework of molecular dynamics simulations 997 [123]. The aforementioned poromechanics approaches are particularly valuable for 998 quantifying the mechanical state in the vascular and lacunar pore spaces when the 999 biological cells reside, i.e. the oscillating hydrostatic pressure to which they respond 1000 in a chemical fashion, see [136] and references therein. They also provide a natural 1001 link between micromechanics on the one hand, and system biology and cell popula-1002 tion models on the other hand [134, 135]. This results in a rather "rigorously" derived 1003 "mechano-biology of bone". Finally, multiscale micromechanics models can be read-1004 ily combined with physics results, then allowing for the in-depth use and evaluation 1005 of clinical X-ray data from Computed Tomography yielding micromechanics-based 1006 Finite Element models at the organ scale. The latter elucidates the fascinating load 1007 carrying behavior of these organs, and also pave the way to patient-specific bone 1008 fracture risk assessment [14, 15]. 1009

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Chapter 4

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