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Uncooled phonon noise limited La_{0.7}Sr_{0.3}MnO₃ suspended bolometers

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 $Abstract{--}{La_{0.7}Sr_{0.3}Mn0_3}~(LSMO)~suspended~bolometers~of~various~geometries~have~been~fabricated~using~silicon~micromachining~techniques. Thanks to adequate geometry design and to the operating conditions (temperature and bias current), these uncooled bolometers could be limited by phonon noise and achieve NEP values below 1 pW Hz<math>^{-1/2}$ around 300 K.

I. INTRODUCTION

T HE La_{0.7}Sr_{0.3}MnO₃ (LSMO) material attracts great attention due to its high metal-insulator temperature, thus creating expectations for the realization of infrared bolometers operating at room temperature [1,2]. It shows a large electrical resistance variation as a function of temperature at room temperature (Temperature Coefficient of the Resistance around 0.02 K⁻¹ in the 300-330 K range). It exhibits also a very low noise level compared to other resistive materials such as semiconductors (a-Si, a-Si:H, a-Ge, poly SiGe) and other oxide materials (semiconducting YBCO, VOx, etc.) [3,4]. We successfully fabricated LSMO/SrTiO₃ and LSMO/CaTiO₃ suspended bridges to form single line structures or square areas constituted of parallel lines (of width 2 or 4 μ m). Very low thermal conductance and small time constant of few ms were measured.

The optical sensitivity versus frequency and the low frequency noise of the devices were measured at temperatures ranging from 290 K to 320 K and at various bias current. A discussion will be made about the proper choice of the optimized operating conditions.

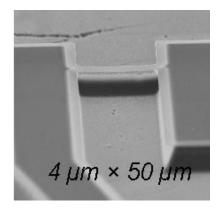


Fig. 1. Scanning Electrical Microscope photograph of a suspended bridge

II. FABRICATION

LSMO films were grown on buffer layers on Si (001) substrates by a reactive MBE (Molecular Beam Epitaxy) system. The fabrication process of the free-standing bridges needs only two photolithographic steps (Fig. 1). The electrode pads are defined by standard UV photolithography using a KI etching. The bridge geometry was defined by standard UV photolithography, followed by Ar ion beam milling down to the silicon substrate. The photoresist was not removed for protecting LSMO thin film and Au contact pads. RIE in SF6 gas was applied from the front side in order to etch the silicon under what would become suspended microbridges [5].

III. RESULTS

The electrical resistivity of suspended bridges measured as a function of temperature was very close to the characteristics of the non-suspended LSMO thin film, thus demonstrating that the fabrication process did not degrade the quality of LSMO. The temperature coefficient of resistance R (defined as $1/R \times dR/dT$) ranged from 0.012 to $0.021~K^{-1}$. The optical sensitivity of such devices is superimposed to the temperature derivative of the resistance, thus showing the bolometric nature of the response (Fig. 2).

The thermal conductances of suspended strips were measured and are very close to the calculated ones. The measured values (of the order of 10^{-7} W.K⁻¹) are more than 4 orders of magnitude lower than the thermal conductance of non-suspended strips [6]. The resulting sensitivity is thus increased by more than 4 orders of magnitude compared to non-suspended bolometers.

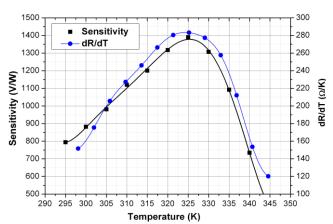


Fig. 2. Optical sensitivity and dR/dT of a suspended bridge versus temperature

Low frequency noise measurements performed on the suspended structures show very low 1/f noise values as well as low white noise values. These results are consistent with the previous measurements on non suspended LSMO films [3,4]. Noise spectra typically consist of a low frequency noise and a white noise. No lorentzian component was observed.

In case of the suspended bridges, 1/f noise is also very low $(\alpha_H/n\sim7\times10^{-31}~\text{m}^3)$. The white noise is dependent of current bias. It is not explained by the Johnson noise which has to be independent of the current value. The dependence is linked to the phonon noise indeed. The noise power spectral density due to phonon noise is quadratic dependent of the current bias and is inversely proportional to G. As the thermal conductance G is very low, phonon noise becomes dominant in the middle frequency range. This behavior could be observed since the excess noise is very low for LSMO compared to other thermoresistive materials used at 300 K [4]. Very low noise equivalent power NEP values have been measured (Fig. 3).

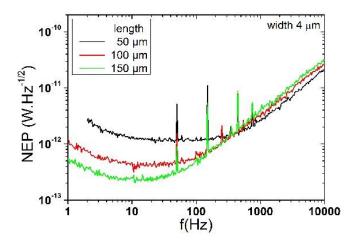


Fig. 3. NEP measurements of various bolometers at 300 K

IV. SUMMARY

Finally, measurements lead to state-of-the-art performance for uncooled bolometers (NEP $<1~pW\cdot Hz^{-1/2}$ at 300 K, time constant less than 1 ms, specific detectivity D* close to the background-limited infrared photodetector value).

A discussion about optimization of the design and the choice of operating conditions (temperature and current bias) of uncooled LSMO suspended bolometers will be given to achieve phonons noise limited uncooled bolometers.

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