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Piezomagnetic behavior of Fe-Al-B alloys

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Abstract

For the first time, the piezomagnetic behavior of polycrystalline Fe-Al-B alloys is accessed. Piezomagnetic factors of up to 4.0 kA.m⁻¹/MPa were reached for an interval of applied compressive stresses between 0 to -140 MPa. The experimental results together with a powerfull multiscale and biphasic modeling allowed the general understanding of the magnetostrictive and piezomagnetic behaviors of these materials. The magnetic and mechanical localizations as well as homogeneous stresses were considered in the modeling and are associated to the intrinsic presence of the Fe₂B phase. The interplay of the magnetocrystalline anisotropy, initial susceptibility, saturation magnetostriction and texture were quantified by the model and compared to the experimental results. An improvement of the piezomagnetic factor to 15 kA.m⁻¹/MPa is predicted, for an alloy containing 20% of aluminum, by getting an adequate texture near < 100 > directions.

Keywords: iron-boron alloys, iron-aluminum alloys, piezomagnetism, magnetostriction, biphasic model, magnetomechanics

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1 1. Introduction

For devices that utilize magnetomechanical behavior for their operation, 2 it is necessary to have materials that present large coupling between mechan-3 ical and some magnetic properties. Specifically, the variation of the magne-4 tization M with respect to the applied uniaxial stress σ (*i.e.* $dM/d\sigma$) should 5 be high for an appropriate sensitivity [1]. The coupling leads to the thermo-6 dynamic condition that $\mu_0 dM/d\sigma = d\lambda/dH$ [2]: λ is the magnetostriction 7 measured" in the magnetic measurement direction, H is the magnetic field 8 and typical desirable $d\lambda/dH$ values are greater than 1.0 nm/A [1], which is g equivalent to 0.83 kA.m⁻¹/MPa for $dM/d\sigma$. 10

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Rare earth elements (Tb, Dy) are often used as secondary elements in al-12 loys that are employed as magnetic sensors or actuators, because they excep-13 tionally enhance the magnetomechanical properties of these materials. For 14 example, Terfenol D presents very high magnetostriction values, typically 15 1000 ppm at room temperature [3, 4]. The sensitivity of the magnetostric-16 tion and magnetization to the application of mechanical stresses, called the 17 magnetomechanical or piezomagnetic behavior is very high for these mate-18 rials. The variation rate of deformation to the applied field measured at a 19 compression of -9 MPa is 16 nm/A for a bias field of 22 kA/m [4]. Likewise, 20 the sensitivity of the magnetization with respect to the applied stress esti-21 mated from the data in [4] is ~ 15 kA.m⁻¹/MPa for an absolute maximum 22 compression value of -25 MPa and 120 kA/m bias field. However, due to 23 the increase of price and limited availability of these rare earth elements, the 24 development of rare earth free alloys is relevant. 25

Fe-Al alloys demonstrated to be interesting candidates [5]. Fe-Al binary 27 alloys are monophasic for aluminum contents lower than 17% (atomic) and 28 in this range only the α -phase occurs that is a disordered bcc phase with 29 A2 structure. α -phase of pure iron has saturation magnetization of 1.7×10^6 30 A/m and a anisotropy constant K_1 = 4.8 $\times~10^4~J.m^{-3}$ (cubic symmetry). 31 Both properties decrease monotonically with increasing aluminum content 32 until 17%. In the range 17 < % Al < 30 a partial ordering can take place de-33 pending on the cooling rate of the material and the ordered Fe₃Al phase with 34 D03 structure can coexist with the α -phase [6, 7]. Fe₃Al phase is also fer-35 romagnetic and has a saturation magnetization of 8.03×10^5 A/m and Curie 36 temperature $T_C = 440^{\circ}C$ [8]. The anisotropy constant K_1 decreases from 37 $2.3{\times}10^4~{\rm J.m^{-3}}$ for \sim 17% Al to zero for 22% Al. From 22% Al to 30% Al, 38 $\rm K_1 < 0$ and has a minimum of $-0.9 \times 10^4 \ \rm J.m^{-3}$ for 26% Al [6]. $\rm K_1$ is null for 39 30% of Al [6]. 40

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Recently an important increase of the Fe-Al alloys magnetostriction has 42 been observed due to the addition of boron [9]. The introduction of boron to 43 Fe-Al alloys leads to a two or three phases alloy depending on the aluminum 44 content. The boron added to Fe-Al alloys is not soluble in the cubic lattices, 45 but causes the formation of the Fe_2B phase [9]. The as cast microstructure of 46 Fe-Al-B alloys is a dendritic solidified structure in which the dendrites are the 47 Fe-Al cubic phases and the inter-dendritic region is a micro-constituent com-48 posed of Fe-Al and Fe₂B phases. A subsequent annealing generates spheroid 49 shaped particles of the Fe_2B phase distributed through the Fe-Al matrix [10]. 50

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Fe₂B is also a ferromagnetic phase, which structural, magnetic and magnetostrictive properties are detailed in Appendix A [11, 12]. This material exhibits a positive longitudinal magnetostriction and leads to an enhancement of magnetic and magnetostrictive behavior of the composite formed by Fe-Al matrix and Fe₂B phase.

The influence of boron content has been extensively discussed in a previ-56 ous work [10]. In the present work, Fe-Al-B were chosen such that the boron 57 atomic fraction was kept constant. The study comprises of four alloys Fe-Al-58 B alloys, three with fixed B content with composition in the range of 14 < 10059 %Al < 22 (at.\%) and one sample without aluminum. Magneto-mechanical 60 measurements and microstructure assessment are the tools used to quantify 61 Fe-Al-B alloys piezomagnetic performance. Multiscale modeling consider-62 ing biphasic material allowed the understanding of the magnetostrictive and 63 piezomagnetic behavior. 64

⁶⁵ 2. Expected role of Fe₂B phase in Fe-Al-B ternary alloy

66 2.1. Composite effect

The influence of the Fe₂B phase inside the Fe-Al matrix can be understood 67 as a composite effect. Indeed the presence of two different phases creates a 68 local perturbation called demagnetizing field in magnetism and residual stress 69 in mechanics [13]. In this condition, the local fields are not generally the 70 same as the mean fields. Their calculation requires a mathematical operation 71 called localization. A medium composed of *i* phases of volume fraction f_i is 72 considered. The local magnetic field applied to the phase i is a complex 73 function of macroscopic field \vec{H} and the properties of the mean medium. In 74

the case of spheroidal inclusion [14], the field is demonstrated as homogeneous on each phase. Considering on the other hand a linear susceptibility of average medium χ_m , the local magnetic field in the phase *i* is given by:

$$\vec{H}_i = \vec{H} + \frac{1}{3 + 2\chi_m} (\vec{M} - \vec{M}_i) = \vec{H} + \vec{H}_i^d \tag{1}$$

where \vec{M} is the average magnetization, \vec{M}_i is the local magnetization. \vec{H}_i^d is the so called demagnetizing field acting on phase *i*. The extension to nonlinear behavior involves to use the sequent susceptibility for the definition of χ_m .

$$\chi_m = \|\vec{M}\| / \|\vec{H}\| \tag{2}$$

⁸² Averaging operations lead to

$$\vec{H} = \langle f_i \vec{H}_i \rangle$$
 and $\vec{M} = \langle f_i \vec{M}_i \rangle$ (3)

The solution of Eshelby's problem is the basis of the modelling of heterogeneous media's behavior in mechanics. Its formulation has been extended by Hill considering a deformable matrix [15]. Equation 4 gives the stress field within the inclusion *i* submitted to a macroscopic stress $\boldsymbol{\sigma}$. $\boldsymbol{\epsilon}_i$ is the total strain tensor of the inclusion considered. $\boldsymbol{\epsilon}$ is the average total strain tensor over the volume.

$$\boldsymbol{\sigma}_i = \boldsymbol{\sigma} + \mathbb{C}^{\star}(\boldsymbol{\epsilon} - \boldsymbol{\epsilon}_i) = \boldsymbol{\sigma} + \boldsymbol{\sigma}_i^r \tag{4}$$

⁸⁹ \mathbb{C}^* is the Hill's constraint tensor depending on the distribution and shape ⁹⁰ of inclusions and on the stiffness properties of materials. σ_i^r is the so called residual stress tensor acting on inclusion *i*. If homogeneous isotropic elastic properties (Young's modulus *E* and Poisson's ratio ν) and additivity of deformation (total deformation = elastic deformation + magnetostrictive deformation) are considered, equation 4 can be simplified in:

$$\boldsymbol{\sigma}_{i} = \boldsymbol{\sigma} + \frac{E(7-5\nu)}{15(1-\nu^{2})} (\boldsymbol{\epsilon}^{\mu} - \boldsymbol{\epsilon}_{i}^{\mu})$$
(5)

where ϵ_i^{μ} and ϵ^{μ} denote the local and average magnetostriction strain tensor respectively.

⁹⁷ Averaging operations lead to:

$$\boldsymbol{\sigma} = \langle f_i \boldsymbol{\sigma}_i \rangle$$
 and $\boldsymbol{\epsilon}^{\mu} = \langle f_i \boldsymbol{\epsilon}_i^{\mu} \rangle$ (6)

⁹⁸ 2.2. Application to α phase - Fe₂B phase composite

⁹⁹ This approach is applied to α phase – Fe₂B phase microstructure with f_{α} ¹⁰⁰ and f_{Fe_2B} the volume fractions of α phase and Fe₂B phase respectively. The ¹⁰¹ problem is next simplified in a 1D problem (all quantities measured along x¹⁰² axis for example), the average magnetic and magnetization fields verify:

$$H = f_{\alpha}H_{\alpha} + f_{Fe_2B}H_{Fe_2B} \tag{7}$$

and

$$M = f_{\alpha}M_{\alpha} + f_{Fe_2B}M_{Fe_2B} \tag{8}$$

The average uniaxial stress and longitudinal magnetostriction strain (λ) verify:

$$\sigma = f_{\alpha}\sigma_{\alpha} + f_{Fe_2B}\sigma_{Fe_2B} \tag{9}$$

$$\lambda = f_{\alpha}\lambda_{\alpha} + f_{Fe_2B}\lambda_{Fe_2B} \tag{10}$$

The magnetic field inside the α phase is given by:

$$H_{\alpha} = H + \frac{1}{3 + 2\chi_m} (M - M_{\alpha}) \tag{11}$$

Because Fe₂B phase is very soft (until magnetic rotation out of the easy axis - see Appendix A), $M_{Fe_2B} > M$ so that, due to averaging, $M_{\alpha} < M$. The magnetic field in the α phase is consequently higher than the average magnetic field (H_{α} >H), enhancing both magnetization and magnetostriction.

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The stress field inside the α phase is given by:

$$\sigma_{\alpha} = \sigma + \frac{E(7-5\nu)}{15(1-\nu^2)} (\lambda - \lambda_{\alpha})$$
(12)

Due to soft magnetic properties of Fe_2B phase, longitudinal magnetostric-113 tion is higher than average magnetostriction at low magnetization level ($\lambda_{Fe_2B} >$ 114 λ), so that, due to averaging, $\lambda_{\alpha} < \lambda$. The stress field in the α phase is 115 consequently higher than the average stress field ($\sigma_{\alpha} > \sigma$). Considering an 116 unloaded specimen ($\sigma=0$), a positive stress is created inside the matrix coun-117 terbalanced by a negative stress field in the Fe_2B phase. The longitudinal 118 magnetostriction being positive for α -phase, the positive residual stress leads 119 to enhanced magnetization and magnetostriction properties as well. 120

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This simplified approach allows to explain in few words the composite effect that occurs for Fe-Al-B alloys. It must nevertheless be nuanced because of the non-linearity of both magnetic and magnetostrictive behaviors,
multiaxiality of stress and texture effects (isotropic distribution of phase is
assumed). An experimental approach is required to underline these limits.

127 3. Experimental Methods

The alloys were produced by arc melting in argon atmosphere and re-128 melted in a high vacuum furnace inside an alumina tube of 25 mm of di-129 ameter. The bars obtained had around 110 mm of length and 280 g (figure 130 1). Plates of thickness of 3 mm were cut from the center in the longitudinal 13 direction of the bars by electro erosion. The plates were annealed in inert at-132 mosphere at 1100°C during 24 h and quenched in water. These plates are the 133 samples studied in this work and had their microstructure and piezomagnetic 134 behavior analyzed. 13

The microstructure of the samples were characterized by scanning elec-136 tron microscopy: imaging by secondary electrons, composition by EDX and 137 crystallographic texture by EBSD. The samples preparation for SEM obser-138 vation consists of mechanical and subsequent electro polishing. The EBSD 139 measurements were made in areas of just about 1.2 mm^2 in both sides of the 140 plates, at the positions where the strain gauges were glued. The anhysteretic 141 piezomagnetic behavior measurement set up acquires the magnetization (M) 142 and longitudinal magnetostriction (λ) under different levels of applied stress 143 varying the magnetic field. For each applied magnetic field, the sample is 144 demagnetized [16]. The active ranges of stresses and magnetic field are -140 145 $\leq \sigma \leq 50$ MPa and 0 < H < 17 kA/m, respectively. 146

147



Figure 1: Typical Fe-Al-B alloy bar of 25 mm in diameter and 110 mm in length

The system consists in a sample plate positioned inside a primary cylin-148 drical coil having 85 turns. Two soft ferrite U-yokes close the magnetic circuit 149 and one strain gauge is glued in each side of the plate to acquire the magne-150 tostriction using also a Wheatstone bridge. To measure the magnetization, 151 a pick up coil of 50 turns is wound in the central region of the plates close 152 to the position of the strain gages. Hydraulic jaws of the tensile-compressive 153 machine used to apply the stress grab the system by the sample. The con-154 centration of boron was determined by atomic absorption in a spectrometer 155 PerkinElmer, model Analyst 800, with an integrated system of graphite fur-156 nace and flame. Samples of $\sim 0.1~{\rm g}$ were analyzed. 157

¹⁵⁸ 4. Experimental results and related modeling

159 4.1. Microstructure characterization and associated analytical modeling

Figure 2 shows the typical microstructure obtained for the annealed Fe-160 Al-B alloys. In figure 2 (a) it is possible to verify that the fingerprint of 161 the dendritic solidified microstructure is still present even after the anneal-162 ing. The Fe_2B lamellas localized in the interdendritic microconstituent (not 163 shown) in the as cast alloys consolidated into a bulk phase as shown in more 164 details in figures 2(b) and (c). The matrix is the Fe-Al binary alloy as dis-165 cussed previously, but the Fe_2B phase did not form exactly the same spheroid 166 shaped particles as in the previous studies [10]. This may be related to the 16 difference in mass of the samples and thus to different thermal conditions. 168 The mass of the samples in the previous study were 4 g, while it was close 169 to 30 g in the present study. 170

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The measured EDS aluminum content of the matrix of each of the three alloys in atomic percentage and the respective standard deviation are 14.5 $\pm 0.2\%$, 20.2 $\pm 0.5\%$ and 22 $\pm 0.4\%$. From now on, we are going to label the samples of these alloys as A1 - 14Al, A2 - 20Al and A3 - 22Al and the one without aluminum (x=0) A0 - FeB. Chemical analyses demonstrate that the mean quantity of boron in the samples is 1.6% and the aluminum contents agree with EDS measurements.

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The volume fraction of the phase Fe₂B was evaluated by image analyses and also from EBSD results (associated to low confidence index - CI). The values obtained are very close to 13%. This result is consistent with chemical 183 analyses.



Figure 2: SEM secondary electrons images of the typical microstructure obtained for the Fe-Al-B and Fe-B annealed alloys.

Figure 3 shows a typical result obtained from EBSD measurement (A1 - 14Al sample - IPF along X direction), illustrating the large grain size and



 $_{186}$ indexing errors associated to the Fe₂B phase.

Figure 3: Inverse pole figures (IPF) obtained for the alloy A1 - 14Al giving the crystallographic direction in the direction of measurement (X). Above are two areas analyzed in one side of the plate and below the other two areas of the other side.

EBSD data are composed of Euler angles (ϕ_1, θ, ϕ_2) giving the angular position of a point i (x_i, y_i, z_i) inside the global frame (X, Y, Z) where Xindicates the direction of magnetic and mechanical loading. It is possible to calculate the loading direction inside the crystal frame at each EBSD point



Figure 4: Loading direction \vec{X}_i^r placed inside the standard triangle defined < 100 >, < 110 > and < 111 > crystallographic directions after permutation and associated spherical angles.

¹⁹¹ *i* (becoming \vec{X}_i) of dominant α -phase (Fe₂B phase is not considered). This ¹⁹² direction can be expressed inside the standard triangle defined between [100], ¹⁹³ [110] and [111] crystallographic directions (figure 4) thanks to appropriate ¹⁹⁴ permutation operations since the cubic symmetry is considered for the matrix ¹⁹⁵ [17]. The corresponding rotated vectors \vec{X}_i^r are averaged over the points *i* ¹⁹⁶ leading to an averaging direction $\langle \vec{X}^r \rangle$:

$$<\vec{X}^{r}>=\frac{1}{N}\sum_{i=1}^{N}\vec{X}^{r}_{i}$$
 (13)

¹⁹⁷ The closest associated Miller index $\langle uvw \rangle$ to $\langle \vec{X}^r \rangle$ direction is ¹⁹⁸ finally estimated. The average orientation results are shown in Table 1 for ¹⁹⁹ all samples.

As explained in [18], the behavior of an isotropic polycrystal is necessar-

Table 1: Average orientation of the α phase calculated from EBSD results of Fe-Al-B and Fe-B samples.

Sample	A0 - FeB	A1 - 14Al	A2 - 20Al	A3 - 22Al
Average orientation	< 421 >	< 321 >	< 420 >	< 421 >

ily given by a loading along a specific direction inside the standard triangle. 201 Because behaviors are not linear, this direction is not the average direction 202 and may change with stress or magnetic field level. Nevertheless it is possi-203 ble, as first approximation, to consider that an isotropic behavior is roughly 204 obtained when the loading is corresponding to the average direction of the 205 standard triangle. In case of cubic symmetry, this direction is defined by 206 spherical angles $(\phi_X, \theta_X) = (38.81^\circ, 77.54^\circ)$, that is close to < 431 > di-20 rection. Samples A0 - FeB, A1 - 14Al and A3 - 22Al may exhibit some 208 barely isotropic behavior since their orientations are close to < 431 >. Sam-209 ple A2 - 20Al should exhibit on the contrary a dominant effect of < 100 >210 direction. 211

212

A theoretical estimation of the magnetostriction without application of external stresses and using the average orientation results is possible after several approximations. Assumptions concern equiprobable initial distribution of domains, homogeneous magnetic and stress fields within the sample. The approach to saturation is on the other hand considered as only depending on anisotropy strength of the material. Indeed α phase could present a low magnetocrystalline constant K₁ that would lead to concomitant rotation



Figure 5: Possible positions of magnetization vector at a position i for high and low magnetocrystalline constant strengths.

and domain wall motion. For high K_1 values, the domain wall motion occurs before rotation and actually in the present case the rotation is supposed to be unachieved.

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Figure 5 shows the two possible positions of magnetization vector at a given EBSD point *i* belonging to the α -phase matrix. These two situations correspond to two different magnetization states under applied field associated with two possible magnetocrystalline constant strengths.

For both situations, two estimations of average longitudinal magnetostriction strain λ are made: $\lambda = \lambda_s$ the saturation magnetostriction if K₁ is "low"; $\lambda = \lambda_{max}$ the maximal magnetostriction if K₁ is high. Each EBSD position *i* is defined by its Euler angles $(\phi_1^i, \theta^i, \phi_2^i)$ in the macroscopic frame (X, Y, Z)

as shown in figure 5. The magnetic field is applied along X axis. At satu-232 ration or considering a low K_1 situation, the magnetization at high field is 233 considered to be aligned with the magnetic field direction. Direction cosines 234 of the magnetization can be deduced because the direction X is known. For 235 a "high" K_1 situation, the magnetic field is supposed not strong enough so 236 that the magnetization direction remains in the direction of one of the three 23 easy axes of the cubic symmetry. The selected direction is obtained by min-238 imizing the angle β , which gives the closest direction to the applied field 239 direction X. In both cases, magnetostriction tensor is calculated at each po-240 sition i. Equations (14) and (15) give this tensor for low and high K_1 values, 24 respectively. 242

$$\boldsymbol{\epsilon}_{\mu}^{i} = \frac{3}{2} \begin{pmatrix} \lambda_{100}^{\alpha}(\gamma_{1}^{2} - \frac{1}{3}) & \lambda_{111}^{\alpha}\gamma_{1}\gamma_{2} & \lambda_{111}^{\alpha}\gamma_{1}\gamma_{3} \\ \lambda_{111}^{\alpha}\gamma_{1}\gamma_{2} & \lambda_{100}^{\alpha}(\gamma_{2}^{2} - \frac{1}{3}) & \lambda_{111}^{\alpha}\gamma_{2}\gamma_{3} \\ \lambda_{111}^{\alpha}\gamma_{1}\gamma_{3} & \lambda_{111}^{\alpha}\gamma_{2}\gamma_{3} & \lambda_{100}^{\alpha}(\gamma_{3}^{2} - \frac{1}{3}) \end{pmatrix}$$
(14)
$$\boldsymbol{\epsilon}_{\mu}^{i} = \begin{pmatrix} \lambda_{100}^{\alpha} & 0 & 0 \\ 0 & -\frac{\lambda_{100}^{\alpha}}{2} & 0 \\ 0 & 0 & -\frac{\lambda_{100}^{\alpha}}{2} \end{pmatrix}$$
(15)

 λ_{100}^{α} and λ_{111}^{α} are the independent magnetostriction constants of the α phase cubic single crystal in the directions < 100 > and < 111 >. γ_j for j=1, 2 and 3 are the direction cosines of the magnetization as illustrated in figure 5.

As discussed in Appendix A Fe₂B phase exhibits an easy magnetization plane that leads in a first approximation to an enhancement of both magnetic and magnetostrictive properties. This effect is isotropic since the distribution of Fe₂B phase is considered as isotropic. The averaging operations are made in the framework of homogeneous stress hypothesis: over the EBSD measurement points *i* first, then considering Fe₂B phase of volume fraction *f*, as indicated in equations (16) and (17).

$$\boldsymbol{\epsilon}^{\alpha}_{\mu} = < \boldsymbol{\epsilon}^{i}_{\mu} > \tag{16}$$

$$\boldsymbol{\epsilon}_{\mu} = f \boldsymbol{\epsilon}_{\mu}^{Fe_2 B} + (1 - f) \boldsymbol{\epsilon}_{\mu}^{\alpha} \tag{17}$$

The isotropic distribution of Fe_2B with high intensity uniaxial anisotropy implies that (see Appendix A for detailed calculations) :

$$\boldsymbol{\epsilon}_{\mu}^{Fe_{2}B} = \frac{1}{2} \begin{pmatrix} \lambda_{100}^{Fe_{2}B} & 0 & 0\\ 0 & -\frac{\lambda_{100}^{Fe_{2}B}}{2} & 0\\ 0 & 0 & -\frac{\lambda_{100}^{Fe_{2}B}}{2} \end{pmatrix}$$
(18)

leading to the final expression of average magnetostriction strain tensor ϵ_{μ} . Therefore, an estimation of average magnetostriction strain ϵ_{μ} is obtained by using the expression of ϵ^{i}_{μ} from equation (14) in the definition of ϵ^{α}_{μ} for low K₁. For high K₁ the expression of ϵ^{i}_{μ} from equation (15) is used. The magnetostriction strain measured in the direction of applied field is finally given by:

$$\lambda = f \frac{\lambda_{100}^{Fe_2 B}}{2} + (1 - f)^t \vec{X} \boldsymbol{\epsilon}^{\alpha}_{\mu} \vec{X}$$
⁽¹⁹⁾

Some hypotheses were made concerning the crystallographic ordering of the Fe-Al matrix. The A2 structure (disordered α phase) is chosen as the matrix of samples A1 - 14Al and A2 - 20Al. For the matrix of sample A3 - ²⁶³ 22*Al*, a mix of A2 and D03 structures (ordered phase) with the proportion ²⁶⁴ 1:1 is chosen. The physical constants of Fe₂B phase are $\lambda_{100}^{Fe_2B} = 20$ ppm [9]. ²⁶⁵ The volume fraction of Fe₂B already previously presented is f = 0.13. Table ²⁶⁶ 2 shows the values of the Fe-Al matrix physical constants ($\lambda_{100}^{\alpha}, \lambda_{111}^{\alpha}, K_1$ [6]), ²⁶⁷ as well as the theoretical and experimental values of the magnetostriction ²⁶⁸ measured in the direction of the applied magnetic field.

Table 2: Physical constants of the Fe-Al matrix [6] complemented by theoretical and experimental parallel magnetostriction measured in the direction of the applied magnetic field (shown in the last two columns).

Sample \setminus Param.	Structure	λ^{lpha}_{100}	λ^{lpha}_{111}	K ₁	$\lambda^{calc.}$	$\lambda^{exp.}$
Unit	-	ppm	ppm	$kJ.m^{-3}$	ppm	ppm
A0 - FeB	A2	21	-21	48 (high)	8.6	5.8
A1 - 14Al	A2	80	-3	31.3 (high)	21.8	17.3
A2 - 20Al	A2	79	4	15.5 (high)	32	25
A3 - 22Al	A2/DO3	76/84	7/26	11.5/0 (high/low)	33.5	34.2

A relatively good agreement is obtained between theoretical and experimental magnetostriction, meaning that orientations are representative of samples. We suppose that except considering a < 100 > oriented sample, the Fe-Al-B alloys of the present work are not good candidate for actuation. The piezomagnetic behavior (magnetization vs stress) may be more interesting since the performance of such application would depend not only on the magnetostriction magnitude but also on the sensitivity of magnetostriction

to magnetic field $(d\lambda/dH)$.

277 4.2. Magnetic and piezomagnetic behavior

Figure 6 shows the measured curves M vs. H for fixed values of stress 278 σ for the four samples. The stress magnitude used for A0 - FeB sample 279 is lower than for others samples due to its much lower yield stress. As ex-280 pected, the magnetization of the sample A3 - 22Al is smaller than A2 - 20Al28 that is smaller than A1 - 14Al and finally to A0 - FeB, due to the increase 282 of aluminum content, a nonmagnetic element. It must be noticed that the 283 occurrence of the Fe_3Al (D03) phase would cooperate also to decrease the 284 saturation magnetization in sample A3 - 22Al [19]. 285

The values of the initial susceptibility are about 1500, 800, 600 and 500 for 286 the correspondingly samples A0 - FeB, A1 - 14Al, A2 - 20Al and A3 - 22Al. 28 This trend seems in contradiction with the decreasing of magnetocrystalline 288 constant K_1 with increasing aluminum content. It is on the contrary in ac-289 cordance with a lower mobility of domain wall due to an increased pinning 290 effect. Indeed magnetostriction is strongly enhanced with aluminum content 29 that increases the magnetoelastic interactions (NB: the reduction of magne-292 tostriction is a well known technique employed to increase the permeability 293 of materials - such for permalloys - [20]). 294

The $M vs. \sigma$ curves at constant H for each alloy were built from the data of figure 6 for six fixed values of magnetic field in the range of 1-15 $kA.m^{-1}$ and are depicted in figure 7. Subsequently, from these $M vs. \sigma$ curves the respective sensitivity $dM/d\sigma|_{H}$ is calculated and figure 8 displays the associated plots for each sample at the same values of fixed applied field.



Figure 6: Magnetization as a function of the applied magnetic field for fixed values of stresses for all samples.



Figure 7: Magnetization as a function of applied stress σ for all samples at fixed values of magnetic field, (1 $\leq H \leq$ 15 kA/m).



Figure 8: Piezomagnetic sensitivity $dM/d\sigma|_H vs. \sigma$ for all samples at fixed values of magnetic field, $(1 \le H \le 15 \text{ kA/m}).$

By covering all the compression range from 0 to -140 MPa and with sen-300 sitivity greater than 1.0 kA.m⁻¹/MPa, there are some different possibilities 301 for using the Fe-Al-B alloys as force sensors. Two of them are described 302 next. For a compression sensor that should work in constant bias field, for 303 all the three alloys, the best bias field is $5.0 \text{ kA}.\text{m}^{-1}$. Among them, sample 304 A2-20Al exhibits the largest sensitivity for the entire compression range, be-305 tween 1.8 and 2.6 kA.m⁻¹/MPa, for a magnetization variation range of about 306 330 kA.m⁻¹. Although sample A1 - 14Al has a maximum sensitivity at -30 30 MPa, *i.e.* 3.9 kA.m⁻¹/MPa. Its sensitivity decreases to 0.5 kA.m⁻¹/MPa at 308 -140 MPa. 309

A dispositive constructed for varying bias field would employ the interval of 310 $2.0 \leq H \leq 10 \text{ kA.m}^{-1}$ and in this case, the best alloy would be A1 - 14Al, 31: with sensitivity in the range of 2.2 to $3.9 \text{ kA}.\text{m}^{-1}/\text{MPa}$ for a magnetization 312 variation range of about 710 kA.m⁻¹. Although Terfenol-D has a very high 313 sensitivity of $\sim 15 \text{ kA.m}^{-1}/\text{MPa}$ [4], this material application is restricted to 314 a maximum compression of -25 MPa due to its brittleness. In addition, the 315 bias field is close to 120 kA.m⁻¹ that is one order of magnitude higher than 316 the optimal bias field obtained for Fe-Al-B alloys. 317

Results are interesting and some applicability can arise. It is nevertheless not fully understood why alloy A1 - 14Al exhibits a higher piezomagnetic sensitivity peak than A2 - 20Al or A3 - 22Al although its magnetostriction level is the lowest. Many parameters like saturation magnetization level, anisotropy constant, magnetostriction constants, crystallographic texture, and interaction between matrix and Fe₂B phase must be considered. On the other hand, an increasing of piezomagnetic behavior may be surely reached by a better choice of crystallographic texture for example. A modeling involving these
parameters is presented hereafter.

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328 4.3. Multidomain modeling

A two-scale reversible modeling of the magneto-mechanical behavior of 329 each phase is proposed mixing the propositions of [18] and [21]. This model 330 comes from a simplification of the so-called multiscale model [14] where only 33 domain and grain scales are considered. Even if cubic symmetry is consid-332 ered, easy directions are not defined a priori allowing a statistical descrip-333 tion of domain distribution (N domains are considered) and avoiding energy 334 minimization. At each domain ϕ of direction $\vec{\gamma}_{\phi} = \gamma_i \vec{e}_i$ corresponds a mag-33! netization vector $\vec{M}_{\phi} = M_s \, \vec{\gamma}_{\phi}$, and a magnetostriction tensor $\boldsymbol{\epsilon}^{\mu}_{\phi}$ (previously 336 defined by equation (14)). This single crystal is considered as submitted to 33 a magnetic field H and/or uniaxial stress σ applied in direction \vec{X} (see table 338 1) defined by angles ϕ_X and θ_X of the spherical frame (figure 4). It is consid-339 ered that the contribution to the free energy of a magnetic domain W_{ϕ} are 340 the magnetostatic energy W_{ϕ}^{H} , the magnetocrystalline energy W_{ϕ}^{K} and the 34: magnetoelastic energy W^{σ}_{ϕ} (20). 342

$$W_{\phi}^{H} = -\mu_{0}\vec{H}.\vec{M}_{\phi} \qquad W_{\phi}^{\sigma} = -\boldsymbol{\sigma}: \boldsymbol{\epsilon}_{\phi}^{\mu} \qquad W_{\phi}^{K} = K_{1}((\gamma_{1}\gamma_{2})^{2} + (\gamma_{2}\gamma_{3})^{2} + (\gamma_{1}\gamma_{3})^{2})$$
(20)

The volume fraction f_{ϕ} of a domain is calculated as function of the free energies using the statistical Boltzmann formula (21):

$$f_{\phi} = \frac{\exp\left(-A_s.W_{\phi}\right)}{\int_{\phi} \exp\left(-A_s.W_{\phi}\right) d\phi}$$
(21)

 A_s is a parameter related to the initial susceptibility χ_0 of the magnetization curve:

$$A_s = \frac{3\chi_0}{\mu_0 M_s^2} \tag{22}$$

By employing f_{ϕ} it is possible to calculate the average magnetization $M(H, \sigma)$ and magnetostriction $\lambda(H, \sigma)$ in the direction of applied field/stress by using equations (14) and (23).

$$\vec{M} = \frac{1}{N} \int_{\phi} f_{\phi} \, \vec{M}_{\phi} \, d\phi \qquad \epsilon^{\mu} = \frac{1}{N} \int_{\phi} f_{\phi} \epsilon^{\mu}_{\phi} \, d\phi \qquad M = \vec{M} \cdot \vec{X} \qquad \lambda_{//} = {}^{t} \vec{X} \cdot \epsilon^{\mu} \cdot \vec{X}$$
(23)

³⁴⁷ Moreover the following conditions have been used for calculations:

• The possible directions $\vec{\gamma}_{\phi}$ are described through the mesh of a unit radius sphere. A N=34635 points mesh has been used in the present study.

 Both materials are modeled. Self consistent localization rules are given in section 2.1. Final results are given in term of average behavior.
 Effect of localization is quickly addressed hereafter.

• EBSD did not allow the measurement of Fe₂B phase orientations. An isotropic distribution of this second phase has been assumed. Uniaxial anisotropy condition allows to consider this phase, in the magnetic field range tested in this study, as a soft isotropic crystal (K₁=0), exhibiting a saturation magnetization of $M_s'^{Fe_2B} = \frac{\pi}{4} M_s^{Fe_2B}$, a saturation magnetostriction $\lambda_s'^{Fe_2B} = \frac{1}{2} \lambda_s^{Fe_2B}$ and a magnetic susceptibility $\chi_0^{Fe_2B} = 8000$ (see Appendix A for detailed calculations).

• The material parameters used for the modeling of α phase strongly de-361 pend on aluminum content. K₁, λ_{100}^{α} , λ_{111}^{α} have already been defined. 362 The aluminum content allows a direct and theoretical estimation of M_s 363 $(M_s^{\alpha} = (1 - at\% Al/100)M_s^{Fe})$. A mix (1:1) of A2 and DO3 structures 364 has been considered for sample $A3 - 22Al \alpha$ phase (mixture rule of 365 all physical constants including saturation magnetization). These pa-366 rameters are complemented by initial susceptibility χ_0^{α} which has been 367 estimated for each phase independently to fit properly the experimen-368 tal magnetization measurements. Table 3 gathers the various physical 369 constants used in the modeling. 370

The magnetic parameters are complemented by Young's modulus and Poisson's ratio mechanical parameters used to express the mechanical localization. Young's modulus and Poisson's ratio of pure iron have been chosen (see Table 3).

• As already underlined, direction \vec{X} can be restricted to the standard triangle due to cubic symmetry. The average crystallographic direction is considered first (see table 1). Figure 9 shows the magnetostrictive behavior predicted by the model along the longitudinal direction when this direction is considered. A discrepancy is clearly observed between saturation values from experiments (table 2 - figure 10a) and model. This discrepancy can be explained by the fact the average behavior

is not obtained along the average direction. The loading direction has 382 consequently been optimized in regards to magnetostriction experimen-383 tal values. Table 4 gathers the old and new spherical angles used in 384 the modeling of all samples. This optimization leads to small angle 385 variations (except for sample A2 - 20Al) or no angle variation (sample 386 A3-22Al, enough to improve the modeling results of magnetostrictive 387 behavior as illustrated in figure 9 to be compared to figure 10. This 388 direction is kept constant for all loading levels. 389

Phase \setminus Param.	K ₁	λ_{100}	λ_{111}	M_s	χ_0	Е	ν
Units	kJ.m ⁻³	ppm	ppm	$10^5 \mathrm{A.m^{-1}}$	-	GPa	-
α - $A0 - FeB$	48	21	-21	17.1	1000	200	0.3
α - $A1 - 14Al$	35.5	80	-3	14.7	700	200	0.3
α - $A2 - 20Al$	15.5	79	4	13.7	500	200	0.3
α - $A3 - 22Al$	5.25	80	16.5	10.7	400	200	0.3
Fe_2B	0	10	10	9.4	8000	200	0.3

Table 3: Parameters used in the modeling of α and Fe₂B phases.

390 4.4. Modeling results

³⁹¹ Influence of aluminum content

Figures 11 to 13 show the result of modeling for magnetization curves under stress, magnetization vs stress at different magnetic field levels (same set of values than for experiments), and piezomagnetic sensitivity vs stress at the same magnetic field levels. It can be observed that the model reproduces

Sample	ϕ_X av.	θ_X av.	ϕ_X opt.	θ_X opt.
A0 - FeB	28	77	31	75
A1 - 14Al	36	73	38	70
A2 - 20Al	23	82	34	76
A3 - 22Al	28	76	28	76

Table 4: Spherical angles (°) corresponding to loading direction \vec{X} : average directions (corresponding to Miller index reported in table 1) compared to optimized directions.



Figure 9: Initial modeling of magnetostriction in the direction of applied field.



Figure 10: (a) Experimental measurement of the longitudinal magnetostriction of samples A0 to A3; (b) new modeling of magnetostriction after optimization of applied field direction taking account of behaviors non-linearity.

accurately all behaviors. Experimental and modeled values of piezomagnetic 396 sensitivity are in accordance. The stress and magnetic levels where maximum 397 piezomagnetic sensitivity is reached are in accordance too. It is nevertheless 398 observed that A2 - 20Al and A3 - 22Al samples lead to the highest sensi-399 tivity in contradiction with experiments where the maximum sensitivity was 400 reached for A1 - 14Al sample. Such result could be improved by a better 401 choice of initial susceptibility values for phases. Indeed due to a miss of 402 experimental data the initial susceptibility of Fe₂B phase remains unknown, 403 like initial susceptibility of α phase for all samples. This choice is crucial 404 since initial susceptibility enter in the expression of A_s parameter that de-405 fines the sensitivity to field and to stress through their energy expression. 406 Moreover the calculated values of samples A0 and A1 that exhibit a A2 α 407

⁴⁰⁸ phase are much closer to experimental results than samples A2 and A3. It ⁴⁰⁹ seems clear that due to uncertainty on ordered Fe₃Al phase quantity and to ⁴¹⁰ its influence on domain wall mobility, initial susceptibility of alloys A2 and ⁴¹¹ A3 matrix is not a confident parameter.

412

413

Effect of Fe_2B phase

Figure 14 illustrates the modeled magnetic and magnetostrictive behaviors 414 of both phases and average medium for A1 - 14Al sample. This figure il-415 lustrates the localization phenomenon. Due to the high initial susceptibility 416 of Fe_2B phase, the composite initial susceptibility is higher than the suscep-41 tibility of the pure α phase. On the contrary, the high uniaxial anisotropy 418 and low saturation magnetization of Fe_2B phase lead to a global decrease 419 of magnetic performances of the composite at magnetic field higher than 2 420 kA/m comparing to pure α -phase. Due to the low magnitude of Fe₂B phase 421 magnetostriction, the magnetostriction magnitude of the composite is usu-422 ally lower than the magnetostriction magnitude of pure α phase. This point 423 seems in contradiction with results obtained in [9] and [10]. The variations 424 that have been observed were probably related to variations in the samples 425 texture. 426

Figure 15a and 15b allow the comparison of modeled piezomagnetic sensitivity of $A1 - 14Al \alpha$ phase only, A1 - 14Al sample considering localization, and A1 - 14Al sample considering homogeneous stress and field for two different magnetic field levels (1 kA/m and 2 kA/m). These figures show on the one hand that localization always improve the sensitivity comparing to the homogeneous fields condition. This enhancement effect due to localization



Figure 11: Modeling results: magnetization as a function of the applied magnetic field for fixed values of stresses for all samples ($\sigma \in [50, 0, -15, -30, -50]$ MPa for A0 - FeB sample; $\sigma \in [50, 0, -15, -30, -50, -80, -110, -140]$ MPa for A1 to A3 samples).



Figure 12: Modeling results: magnetization as a function of applied stress σ for the all samples at fixed values of magnetic field, $(1 \le H \le 15 \text{ kA/m})$.



Figure 13: Modeling results: piezomagnetic sensitivity $dM/d\sigma | H vs. \sigma$ for all samples at fixed values of magnetic field, $(1 \le H \le 15 \text{ kA/m})$.



Figure 14: Modeled magnetic and magnetostrictive behaviors of both phases and average medium for A1 - 14Al sample.

phenomenon explains the recent interest of scientific community for compos-433 ite alloys. These figures show on the other hand, comparing to pure α phase, 434 that improvement is strongly magnetic field dependent. Indeed, at 2kA/m 435 magnetic field level, Fe₂B phase saturates. The pure α phase exhibits now a 436 higher sensitivity than the composite. This effect combined with the reduc-437 tion of susceptibility of α phase with increasing aluminum content explain 438 the existence of an optimum combination of aluminum/boron content and 439 magnetic field level. 440

441 Towards an optimization of piezomagnetic sensitivity

Improvement of piezomagnetic sensitivity is theoretically possible by choosing the appropriate aluminum/ boron content and texture for the material matrix. The model can help to reach this goal. Since sensitivity is related to variation of magnetostriction with field, the basic idea would be to choose the



Figure 15: Modeled piezomagnetic sensitivity at two magnetic field level of: $A1 - 14Al \alpha$ phase only, A1 - 14Al sample considering localization, and A1 - 14Al sample considering homogeneous stress and field.

composition leading to highest piezomagnetic effect and the crystallographic 446 direction exhibiting the highest magnetostriction strain. By adjusting the 447 field, it would be possible to create an improved Fe-Al-B alloys for sensor 448 application. Alloy with 20% Al content is considered. Magnetostriction is 449 high along the < 100 > direction. We select this direction and model the 450 piezomagnetic response in figure 16 for various magnetic field levels in a range 451 of -100MPa to 50MPa. Maximal sensitivity level is about 15 kA/m/MPa. 452 This value is 3 times higher than the value obtained for A2 - 20Al sample 453 exhibiting a less favorable orientation. Development of directional solidified 454 samples seems relevant for a future application of these materials. 455



Figure 16: Modeled piezomagnetic sensitivity of ideal < 100 > oriented (Fe $- 20\% Al)_{98.4}B_{1.6}$ alloy at different magnetic field levels.

456 5. conclusion

Fe-Al-B alloy with 14% of aluminum and 1.6% of boron has a maximum 457 sensitivity value for sensor performance of 4.0 kA.m⁻¹/MPa at -35 MPa for 2 458 kA/m. For the interval from 0 to -100 MPa the minimum sensitivity is about 459 $1.5 \text{ kA.m}^{-1}/\text{MPa}$. Although the sensitivity is smaller compared to Terfenol 460 D, the range of applied stresses is much higher and the applied field is much 461 smaller [4]. The microstructure of Fe-Al alloys with low quantities of boron 462 addition contains the Fe_2B phase. This phase does not degrade the sensing 463 behavior of these materials, because Fe₂B has a high magnitude of the sat-464 uration magnetization [11]. Moreover, it enhances the sensing behavior due 465 to both strong magnetic and mechanical localization effects by the increase 466 of the initial susceptibility of the 14% of aluminum alloy at fields lower than 467 2.0 kA/m. Despite magnetostriction is strongly enhanced by an increase in 468 aluminum content and magnetocrystalline anisotropy is lowered, the piezo-469 magnetic behavior is not strongly improved. This can be explained by a lower 470 permeability associated with enhanced magneto mechanical pinning effect. 471 This effect is added to the fact that higher Al contents alloys have also low 472 saturation magnetization magnitudes. An improvement of the piezomagnetic 473 factor to 15 kA.m⁻¹/MPa is predicted, for the alloy with 20% of aluminum, 474 by getting an adequate texture near < 100 > directions. This would also 475 favor the actuation behavior of the material. Discrepancies between experi-476 ments and modeling are due to many modeling approximations at different 477 levels, representativeness of bulk texture from surface EBSD measurements, 478 magnetostatic surface effects that are significant for high grain size materials. 470 Moreover, for alloys with aluminum contents higher than 17% the existence 480

⁴⁸¹ of ordering complicates the analyses. More studies are needed to better un⁴⁸² derstand the effect of Fe₂B on the piezomagnetic behavior of these alloys.

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⁵²⁹ Appendix A. Magnetic and magnetostrictive behavior of Fe₂B phase

The Fe_2B phase is a tetragonal phase with $CuAl_2$ (C-16) prototype struc-530 ture. Even if it is not a well known material, it is possible to find some partial 531 informations about its physical constants, magnetic and magnetostrictive be-532 havior in references [9, 11, 12] It is a ferromagnetic material with $T_C^{Fe_2B} =$ 533 742°C. The anisotropy constant (uniaxial anisotropy) is high reaching K_1 =-534 4.27×10^5 J.m⁻³ at room temperature and goes to zero at 251°C [12]. Due 535 to uniaxial anisotropy Fe_2B exhibits an easy (001) plane. The magnetization 536 behavior of isotropic polycrystalline Fe_2B is reported in figure A.17a exhibit-53 ing a saturation magnetization of 1.2×10^6 A/m [11]. The magnetostrictive 538 behavior of isotropic polycrystalline Fe_2B is reported in figure A.17b [9] (the 539 demagnetizing field due to form effect - cubic sample - has not been removed 540 explaining the high magnetic field level required to create a significant mag-54 netostriction strain). The saturation magnetostriction is estimated to be 20 542 ppm. The magnetostriction is supposed isotropic at the grain scale in the 543 paper. It is a strong hypothesis than cannot be verified. 544



Figure A.17: (a) Magnetization curve of Fe_2B as reported in [11]; Magnetostriction behavior of Fe_2B as reported in [9].

Coene *et al.* [11] reported in figure A.17a a very sharp increase of M at low field. This can be understood by a simple magnetization rotation model in the easy plane.

548 Appendix A.1. Theoretical estimation of magnetization behavior

An isotropic distribution of Fe₂B grains is considered. This means that quadratic \vec{c} -axis is regularly distributed in a unit radius sphere. \vec{c} -axis is given using spherical parameters α_1 and β by:

$$\vec{c} = \begin{pmatrix} \cos\alpha_1 \\ \cos\beta\sin\alpha_1 \\ \sin\beta\sin\alpha_1 \end{pmatrix}$$
(A.1)

The magnetization vectors are for the same reason regularly distributed inside the easy plane of particles. This point is illustrated in figure A.18a: the ⁵⁵¹ average magnetization is null.

552

The in-plane magneto-crystalline anisotropy is probably very low in accordance with experimental data. A weak magnetic field H applied in direction \vec{x} is consequently enough to select the most favorable direction in the easy plane with respect to the magnetic field direction. The selected vector is denoted \vec{u} . It belongs to the $(\vec{c}-axis, \vec{x})$ plane so that:

$$\vec{u} = \begin{pmatrix} \cos(\pi/2 - \alpha_1) \\ -\cos\beta\sin(\pi/2 - \alpha_1) \\ \sin\beta\sin(\pi/2 - \alpha_1) \end{pmatrix} = \begin{pmatrix} \sin\alpha_1 \\ -\cos\beta\cos\alpha_1 \\ -\sin\beta\cos\alpha_1 \end{pmatrix}$$
(A.2)

This point is illustrated in figure A.18b. At the saturation \vec{u} rotates progressively in direction to \vec{x} . The average magnetization is the saturation magnetization.

For all conditions, calculating an average \vec{u} direction denoted $\langle \vec{u} \rangle$ leads to calculate the associated magnetization supposing that each \vec{u} defines one magnetization direction.

without magnetic field, it is obvious that the average magnetization is
 null.

• under a moderate magnetic field, average $\langle \vec{u} \rangle$ direction can be calculated following:

$$\langle \vec{u} \rangle = \frac{1}{2\pi} \int_{0}^{2\pi} \int_{0}^{\pi/2} \vec{u} \sin\alpha_1 \, d\alpha_1 d\beta = \frac{1}{2\pi} \int_{0}^{2\pi} \int_{0}^{\pi/2} \sin^2\alpha_1 \, d\alpha_1 d\beta \, \vec{x}$$
(A.3)



Figure A.18: Illustration of magnetization distribution at different magnetization levels: (a) without magnetic field, multiple directions are regularly distributed inside the easy plane; (b) under low magnetic field, one unique direction inside easy plane is selected before rotation; (c) high magnetic field leads to a magnetization rotation.

we obtain:

$$\langle \vec{u} \rangle = \pi/4 \, \vec{x}$$
 (A.4)

The magnetization is given by:

$$\frac{M}{M_s} = \frac{\pi}{4} \approx 0.785 \tag{A.5}$$

568

This result is in accordance with the results of Coene *et al.* [11].

• at saturation, the following result is obviously

$$\langle \vec{u} \rangle = \vec{u} = \vec{x}$$
 and $\frac{M}{M_s} = 1$ (A.6)

This magnetization can be achieved with a field high enough to overcome the uniaxial anisotropy (about 2T following Coene's results [11])

571 Appendix A.2. Theoretical estimation of magnetostriction

A theoretical estimation of magnetostriction is possible following the pro-572 cedure used for the magnetization, using the descriptions in figure A.18. At 573 zero applied field, the magnetization vectors are regularly distributed inside 574 the easy plane of particles, the average magnetostriction is null. As discussed 575 above, a weak magnetic field H applied in direction \vec{x} is enough to select the 576 most favorable direction in the plane with respect to the magnetic field di-577 rection. The selected vector is \vec{u} given by equation (A.3). The components 578 of \vec{u} are the direction cosines γ_i of the magnetization. They are used in the 579 definition of the magnetostriction tensor for isotropic conditions (as supposed 580 for Fe_2B): 581

$$\boldsymbol{\epsilon}_{\mu}^{\vec{u}} = \frac{3}{2} \lambda_s \begin{pmatrix} (\gamma_1^2 - \frac{1}{3}) & \gamma_1 \gamma_2 & \gamma_1 \gamma_3 \\ \gamma_1 \gamma_2 & (\gamma_2^2 - \frac{1}{3}) & \gamma_2 \gamma_3 \\ \gamma_1 \gamma_3 & \gamma_2 \gamma_3 & (\gamma_3^2 - \frac{1}{3}) \end{pmatrix}$$
(A.7)

582

An average magnetostriction tensor is calculated now so that:

$$\langle \boldsymbol{\epsilon}_{\mu}^{\vec{u}} \rangle = \frac{1}{2\pi} \int_{0}^{2\pi} \int_{0}^{\pi/2} \boldsymbol{\epsilon}_{\mu}^{\vec{u}} \sin\alpha_1 \, d\alpha_1 d\beta \tag{A.8}$$

583

After few calculations the following result is obtained:

$$<\epsilon_{\mu}^{\vec{u}}>=\begin{pmatrix} \frac{\lambda_{s}}{2} & 0 & 0\\ 0 & -\frac{\lambda_{s}}{4} & 0\\ 0 & 0 & -\frac{\lambda_{s}}{4} \end{pmatrix}$$
 (A.9)

so that the longitudinal magnetostriction reaches $\lambda_s/2$ at very low field for a magnetization of about 0.785 M_s .

At the saturation, \vec{u} rotates progressively in direction to \vec{x} . The average magnetostriction is the saturation magnetostriction λ_s itself. This is reached for a very high magnetic field level.

589 Appendix A.3. Consequence in term of modeling for present paper

The magnetic field level used in the experiments presented in the paper 590 is not enough to begin the rotation mechanism. For simplicity reasons, the 591 in easy plane rotation mechanism has only been considered for the modeling 592 of magnetic and magnetostrictive behaviors of the Fe₂B phase (see section 593 4.3). Fe₂B phase has been considered as an isotropic very soft phase ($K_1=0$; 594 $\chi_0{=}8000)$ with apparent saturation magnetization $\mathbf{M}_s^{'Fe_2B}{=}(\pi/4)\mathbf{M}_s^{Fe_2B}{=}9{\times}$ 595 10^{-5} A.m⁻¹ and apparent saturation magnetostriction $\lambda_s'^{Fe_2B} = \frac{1}{2}\lambda_s^{Fe_2B} = 10$ 596 ppm. Figures A.19a and A.19b show the obtained modeled magnetization 597 and magnetostrictive behaviors in the magnetic field range of the work pre-598 sented in the paper. These modeling are in accordance the few available 599 experimental data for this material. 600



Figure A.19: Modeled magnetization and magnetostrictive behavior of Fe_2B phase in the magnetic field range of the work presented in the paper - to be compared to experimental results reported in figures A.17a and A.17b (a cubic form effect is considered to define the applied magnetic field in figure (b).