

Piezomagnetic behavior of Fe-Al-B alloys

Cristina Bormio-Nunes, Olivier Hubert

To cite this version:

Cristina Bormio-Nunes, Olivier Hubert. Piezomagnetic behavior of Fe-Al-B alloys. Journal of Magnetism and Magnetic Materials, 2015, 393, pp.404-418. $10.1016/j.jmmm.2015.05.091$. hal-01560721

HAL Id: hal-01560721 <https://hal.science/hal-01560721>

Submitted on 11 Jul 2017

HAL is a multi-disciplinary open access archive for the deposit and dissemination of scientific research documents, whether they are published or not. The documents may come from teaching and research institutions in France or abroad, or from public or private research centers.

L'archive ouverte pluridisciplinaire **HAL**, est destinée au dépôt et à la diffusion de documents scientifiques de niveau recherche, publiés ou non, émanant des établissements d'enseignement et de recherche français ou étrangers, des laboratoires publics ou privés.

Piezomagnetic behavior of Fe-Al-B alloys

Cristina BORMIO-NUNES^{a,*}, Olivier HUBERT^b

^aEscola de Engenharia de Lorena - Universidade de São Paulo - Lorena-SP, Brasil b LMT-Cachan (ENS-Cachan / CNRS UMR 8535 / Université Paris Saclay), 61 avenue du président Wilson, 94235 CACHAN Cedex, France

Abstract

For the first time, the piezomagnetic behavior of polycrystalline Fe-Al-B alloys is accessed. Piezomagnetic factors of up to 4.0 kA.m⁻¹/MPa were reached for an interval of applied compressive stresses between 0 to -140 MPa. The experimental results together with a powerfull multiscale and biphasic modeling allowed the general understanding of the magnetostrictive and piezomagnetic behaviors of these materials. The magnetic and mechanical localizations as well as homogeneous stresses were considered in the modeling and are associated to the intrinsic presence of the $Fe₂B$ phase. The interplay of the magnetocrystalline anisotropy, initial susceptibility, saturation magnetostriction and texture were quantified by the model and compared to the experimental results. An improvement of the piezomagnetic factor to 15 kA.m[−]¹ /MPa is predicted, for an alloy containing 20% of aluminum, by getting an adequate texture near < 100 $>$ directions.

Keywords: iron-boron alloys, iron-aluminum alloys, piezomagnetism, magnetostriction, biphasic model, magnetomechanics

Preprint submitted to Journal of Alloys and Compounds April 4, 2015

[∗]Corresponding author - cristina@demar.eel.usp.br

1. Introduction

 For devices that utilize magnetomechanical behavior for their operation, it is necessary to have materials that present large coupling between mechan- ical and some magnetic properties. Specifically, the variation of the magne-5 tization M with respect to the applied uniaxial stress σ (*i.e.* $dM/d\sigma$) should be high for an appropriate sensitivity [1]. The coupling leads to the thermo-⁷ dynamic condition that $\mu_0 dM/d\sigma = d\lambda/dH$ [2]: λ is the magnetostriction $\frac{1}{8}$ "measured" in the magnetic measurement direction, H is the magnetic field 9 and typical desirable $d\lambda/dH$ values are greater than 1.0 nm/A [1], which is ¹⁰ equivalent to 0.83 kA.m⁻¹/MPa for $dM/d\sigma$.

 Rare earth elements (Tb, Dy) are often used as secondary elements in al- loys that are employed as magnetic sensors or actuators, because they excep- tionally enhance the magnetomechanical properties of these materials. For example, Terfenol D presents very high magnetostriction values, typically 1000 ppm at room temperature [3, 4]. The sensitivity of the magnetostric- tion and magnetization to the application of mechanical stresses, called the magnetomechanical or piezomagnetic behavior is very high for these mate- rials. The variation rate of deformation to the applied field measured at a 20 compression of -9 MPa is 16 nm/A for a bias field of 22 kA/m [4]. Likewise, the sensitivity of the magnetization with respect to the applied stress estimated from the data in [4] is $\sim 15 \text{ kA.m}^{-1}/\text{MPa}$ for an absolute maximum compression value of -25 MPa and 120 kA/m bias field. However, due to the increase of price and limited availability of these rare earth elements, the development of rare earth free alloys is relevant.

²⁷ Fe-Al alloys demonstrated to be interesting candidates [5]. Fe-Al binary ²⁸ alloys are monophasic for aluminum contents lower than 17% (atomic) and ²⁹ in this range only the α -phase occurs that is a disordered bcc phase with A2 structure. α -phase of pure iron has saturation magnetization of 1.7×10^6 30 A/m and a anisotropy constant $K_1 = 4.8 \times 10^4$ J.m⁻³ (cubic symmetry). ³² Both properties decrease monotonically with increasing aluminum content 33 until 17%. In the range $17 <$ % Al $<$ 30 a partial ordering can take place de-³⁴ pending on the cooling rate of the material and the ordered Fe₃Al phase with 35 D03 structure can coexist with the α -phase [6, 7]. Fe₃Al phase is also fer-³⁶ romagnetic and has a saturation magnetization of 8.03×10^5 A/m and Curie ₃₇ temperature $T_C = 440$ °C [8]. The anisotropy constant K₁ decreases from ³⁸ 2.3×10^4 J.m⁻³ for \sim 17% Al to zero for 22% Al. From 22% Al to 30% Al, ³⁹ K₁ < 0 and has a minimum of -0.9×10^4 J.m⁻³ for 26% Al [6]. K₁ is null for ⁴⁰ 30% of Al [6].

41

 Recently an important increase of the Fe-Al alloys magnetostriction has been observed due to the addition of boron [9]. The introduction of boron to Fe-Al alloys leads to a two or three phases alloy depending on the aluminum content. The boron added to Fe-Al alloys is not soluble in the cubic lattices, ⁴⁶ but causes the formation of the Fe₂B phase [9]. The as cast microstructure of Fe-Al-B alloys is a dendritic solidified structure in which the dendrites are the Fe-Al cubic phases and the inter-dendritic region is a micro-constituent com- posed of Fe-Al and Fe2B phases. A subsequent annealing generates spheroid $\frac{1}{50}$ shaped particles of the Fe₂B phase distributed through the Fe-Al matrix [10].

26

 $_{51}$ Fe₂B is also a ferromagnetic phase, which structural, magnetic and magne- tostrictive properties are detailed in Appendix A [11, 12]. This material exhibits a positive longitudinal magnetostriction and leads to an enhance- ment of magnetic and magnetostrictive behavior of the composite formed by Fe-Al matrix and Fe₂B phase.

 The influence of boron content has been extensively discussed in a previ- ous work [10]. In the present work, Fe-Al-B were chosen such that the boron atomic fraction was kept constant. The study comprises of four alloys Fe-Al- B alloys, three with fixed B content with composition in the range of 14 < 60% Al $\lt 22$ (at.%) and one sample without aluminum. Magneto-mechanical measurements and microstructure assessment are the tools used to quantify Fe-Al-B alloys piezomagnetic performance. Multiscale modeling consider- ing biphasic material allowed the understanding of the magnetostrictive and piezomagnetic behavior.

2. Expected role of Fe₂B phase in Fe-Al-B ternary alloy

2.1. Composite effect

 ϵ_7 The influence of the Fe₂B phase inside the Fe-Al matrix can be understood as a composite effect. Indeed the presence of two different phases creates a local perturbation called demagnetizing field in magnetism and residual stress π in mechanics [13]. In this condition, the local fields are not generally the same as the mean fields. Their calculation requires a mathematical operation τ_2 called localization. A medium composed of i phases of volume fraction f_i is τ_3 considered. The local magnetic field applied to the phase i is a complex ⁷⁴ function of macroscopic field \vec{H} and the properties of the mean medium. In τ ⁵ the case of spheroidal inclusion [14], the field is demonstrated as homogeneous ⁷⁶ on each phase. Considering on the other hand a linear susceptibility of τ average medium χ_m , the local magnetic field in the phase i is given by:

$$
\vec{H}_i = \vec{H} + \frac{1}{3 + 2\chi_m} (\vec{M} - \vec{M}_i) = \vec{H} + \vec{H}_i^d
$$
 (1)

where \vec{M} is the average magnetization, \vec{M}_i is the local magnetization. \vec{H}_{i}^{d} is the so called demagnetizing field acting on phase i. The extension to ⁸⁰ nonlinear behavior involves to use the sequent susceptibility for the definition 81 of χ_m .

$$
\chi_m = \|\vec{M}\| / \|\vec{H}\| \tag{2}
$$

⁸² Averaging operations lead to

$$
\vec{H} = \langle f_i \vec{H}_i \rangle \quad \text{and} \quad \vec{M} = \langle f_i \vec{M}_i \rangle \tag{3}
$$

 The solution of Eshelby's problem is the basis of the modelling of hetero- geneous media's behavior in mechanics. Its formulation has been extended by Hill considering a deformable matrix [15]. Equation 4 gives the stress field ⁸⁶ within the inclusion i submitted to a macroscopic stress σ . ϵ_i is the total 87 strain tensor of the inclusion considered. ϵ is the average total strain tensor over the volume.

$$
\boldsymbol{\sigma}_i = \boldsymbol{\sigma} + \mathbb{C}^{\star}(\boldsymbol{\epsilon} - \boldsymbol{\epsilon}_i) = \boldsymbol{\sigma} + \boldsymbol{\sigma}_i^r \tag{4}
$$

⁸⁹ \mathbb{C}^* is the Hill's constraint tensor depending on the distribution and shape ⁹⁰ of inclusions and on the stiffness properties of materials. σ_i^r is the so called residual stress tensor acting on inclusion i. If homogeneous isotropic elas-92 tic properties (Young's modulus E and Poisson's ratio ν) and additivity of deformation (total deformation = elastic deformation + magnetostrictive de-formation) are considered, equation 4 can be simplified in:

$$
\boldsymbol{\sigma}_i = \boldsymbol{\sigma} + \frac{E(7-5\nu)}{15(1-\nu^2)} (\boldsymbol{\epsilon}^{\mu} - \boldsymbol{\epsilon}_i^{\mu})
$$
\n(5)

where ϵ_i^{μ} where ϵ_i^{μ} and ϵ^{μ} denote the local and average magnetostriction strain ⁹⁶ tensor respectively.

⁹⁷ Averaging operations lead to:

$$
\sigma = \langle f_i \sigma_i \rangle \quad \text{and} \quad \epsilon^{\mu} = \langle f_i \epsilon_i^{\mu} \rangle \tag{6}
$$

98 2.2. Application to α phase $- Fe_2B$ phase composite

99 This approach is applied to α phase $-$ Fe₂B phase microstructure with f_{α} 100 and f_{Fe_2B} the volume fractions of α phase and Fe₂B phase respectively. The $_{101}$ problem is next simplified in a 1D problem (all quantities measured along x ¹⁰² axis for example), the average magnetic and magnetization fields verify:

$$
H = f_{\alpha}H_{\alpha} + f_{Fe_2B}H_{Fe_2B}
$$
\n⁽⁷⁾

and

$$
M = f_{\alpha}M_{\alpha} + f_{Fe_2B}M_{Fe_2B}
$$
 (8)

 Γ ¹⁰³ The average uniaxial stress and longitudinal magnetostriction strain (λ) ¹⁰⁴ verify:

$$
\sigma = f_{\alpha}\sigma_{\alpha} + f_{Fe_2B}\sigma_{Fe_2B} \tag{9}
$$

$$
\lambda = f_{\alpha}\lambda_{\alpha} + f_{Fe_2B}\lambda_{Fe_2B} \tag{10}
$$

 $\frac{1}{105}$ The magnetic field inside the α phase is given by:

$$
H_{\alpha} = H + \frac{1}{3 + 2\chi_m} (M - M_{\alpha})
$$
\n(11)

¹⁰⁶ Because Fe2B phase is very soft (until magnetic rotation out of the easy 107 axis - see Appendix A), $M_{Fe_2B} > M$ so that, due to averaging, $M_\alpha < M$. 108 The magnetic field in the α phase is consequently higher than the average 109 magnetic field $(H_{\alpha} > H)$, enhancing both magnetization and magnetostric-¹¹⁰ tion.

111

 $_{112}$ The stress field inside the α phase is given by:

$$
\sigma_{\alpha} = \sigma + \frac{E(7 - 5\nu)}{15(1 - \nu^2)} (\lambda - \lambda_{\alpha})
$$
\n(12)

¹¹³ Due to soft magnetic properties of Fe2B phase, longitudinal magnetostric- $_{114}$ tion is higher than average magnetostriction at low magnetization level (λ_{Fe_2B}) 115 λ), so that, due to averaging, $\lambda_{\alpha} < \lambda$. The stress field in the α phase is 116 consequently higher than the average stress field $(\sigma_{\alpha} > \sigma)$. Considering an 117 unloaded specimen $(\sigma=0)$, a positive stress is created inside the matrix coun- $_{118}$ terbalanced by a negative stress field in the Fe₂B phase. The longitudinal 119 magnetostriction being positive for α -phase, the positive residual stress leads ¹²⁰ to enhanced magnetization and magnetostriction properties as well.

121

¹²² This simplified approach allows to explain in few words the composite ¹²³ effect that occurs for Fe-Al-B alloys. It must nevertheless be nuanced be cause of the non-linearity of both magnetic and magnetostrictive behaviors, multiaxiality of stress and texture effects (isotropic distribution of phase is assumed). An experimental approach is required to underline these limits.

127 3. Experimental Methods

 The alloys were produced by arc melting in argon atmosphere and re- melted in a high vacuum furnace inside an alumina tube of 25 mm of di- ameter. The bars obtained had around 110 mm of length and 280 g (figure 1). Plates of thickness of 3 mm were cut from the center in the longitudinal direction of the bars by electro erosion. The plates were annealed in inert at- mosphere at 1100° C during 24 h and quenched in water. These plates are the samples studied in this work and had their microstructure and piezomagnetic behavior analyzed.

 The microstructure of the samples were characterized by scanning elec- tron microscopy: imaging by secondary electrons, composition by EDX and crystallographic texture by EBSD. The samples preparation for SEM obser- vation consists of mechanical and subsequent electro polishing. The EBSD measurements were made in areas of just about 1.2 mm² in both sides of the plates, at the positions where the strain gauges were glued. The anhysteretic piezomagnetic behavior measurement set up acquires the magnetization (M) 143 and longitudinal magnetostriction (λ) under different levels of applied stress varying the magnetic field. For each applied magnetic field, the sample is demagnetized [16]. The active ranges of stresses and magnetic field are -140 $_{146}$ $\leq \sigma \leq 50$ MPa and $0 < H < 17$ kA/m, respectively.

Figure 1: Typical Fe-Al-B alloy bar of 25 mm in diameter and 110 mm in length

 The system consists in a sample plate positioned inside a primary cylin- drical coil having 85 turns. Two soft ferrite U-yokes close the magnetic circuit and one strain gauge is glued in each side of the plate to acquire the magne- tostriction using also a Wheatstone bridge. To measure the magnetization, a pick up coil of 50 turns is wound in the central region of the plates close to the position of the strain gages. Hydraulic jaws of the tensile-compressive machine used to apply the stress grab the system by the sample. The con- centration of boron was determined by atomic absorption in a spectrometer PerkinElmer, model Analyst 800, with an integrated system of graphite fur-nace and flame. Samples of ∼ 0.1 g were analyzed.

4. Experimental results and related modeling

4.1. Microstructure characterization and associated analytical modeling

 Figure 2 shows the typical microstructure obtained for the annealed Fe- Al-B alloys. In figure 2 (a) it is possible to verify that the fingerprint of the dendritic solidified microstructure is still present even after the anneal- ing. The Fe2B lamellas localized in the interdendritic microconstituent (not shown) in the as cast alloys consolidated into a bulk phase as shown in more details in figures 2(b) and (c). The matrix is the Fe-Al binary alloy as dis- $_{166}$ cussed previously, but the Fe₂B phase did not form exactly the same spheroid shaped particles as in the previous studies [10]. This may be related to the difference in mass of the samples and thus to different thermal conditions. The mass of the samples in the previous study were 4 g, while it was close to 30 g in the present study.

 The measured EDS aluminum content of the matrix of each of the three alloys in atomic percentage and the respective standard deviation are 14.5 $174 \pm 0.2\%$, $20.2 \pm 0.5\%$ and $22 \pm 0.4\%$. From now on, we are going to label 175 the samples of these alloys as $A1 - 14Al$, $A2 - 20Al$ and $A3 - 22Al$ and the 176 one without aluminum (x=0) $A0 - FeB$. Chemical analyses demonstrate that the mean quantity of boron in the samples is 1.6% and the aluminum contents agree with EDS measurements.

 The volume fraction of the phase Fe₂B was evaluated by image analyses and also from EBSD results (associated to low confidence index - CI). The values obtained are very close to 13%. This result is consistent with chemical ¹⁸³ analyses.

Figure 2: SEM secondary electrons images of the typical microstructure obtained for the Fe-Al-B and Fe-B annealed alloys.

¹⁸⁴ Figure 3 shows a typical result obtained from EBSD measurement (A1 − ¹⁸⁵ 14Al sample - IPF along X direction), illustrating the large grain size and

 $_{186}$ indexing errors associated to the Fe₂B phase.

Figure 3: Inverse pole figures (IPF) obtained for the alloy $A1 - 14Al$ giving the crystallographic direction in the direction of measurement (X) . Above are two areas analyzed in one side of the plate and below the other two areas of the other side.

187 EBSD data are composed of Euler angles (ϕ_1, θ, ϕ_2) giving the angular ¹⁸⁸ position of a point i (x_i, y_i, z_i) inside the global frame (X, Y, Z) where X ¹⁸⁹ indicates the direction of magnetic and mechanical loading. It is possible to ¹⁹⁰ calculate the loading direction inside the crystal frame at each EBSD point

Figure 4: Loading direction \vec{X}_i^r placed inside the standard triangle defined $\langle 100 \rangle$, \langle $110 >$ and $\lt 111 >$ crystallographic directions after permutation and associated spherical angles.

¹⁹¹ *i* (becoming \vec{X}_i) of dominant α -phase (Fe₂B phase is not considered). This ¹⁹² direction can be expressed inside the standard triangle defined between [100], ¹⁹³ [110] and [111] crystallographic directions (figure 4) thanks to appropriate ¹⁹⁴ permutation operations since the cubic symmetry is considered for the matrix ¹⁹⁵ [17]. The corresponding rotated vectors \vec{X}_i^r are averaged over the points i ¹⁹⁶ leading to an averaging direction $\langle \vec{X}^r \rangle$:

$$
\langle \vec{X}^r \rangle = \frac{1}{N} \sum_{i=1}^N \vec{X}_i^r \tag{13}
$$

197 The closest associated Miller index $\langle uvw \rangle$ to $\langle \vec{X}^r \rangle$ direction is ¹⁹⁸ finally estimated. The average orientation results are shown in Table 1 for ¹⁹⁹ all samples.

²⁰⁰ As explained in [18], the behavior of an isotropic polycrystal is necessar-

Table 1: Average orientation of the α phase calculated from EBSD results of Fe-Al-B and Fe-B samples.

Sample	$\mid A0 - FeB \mid A1 - 14Al \mid A2 - 20Al \mid A3 - 22Al \mid$			
Average orientation $\vert \langle 421 \rangle$		$<$ 321 $>$	$<$ 420 $>$	$<$ 421 $>$

 ily given by a loading along a specific direction inside the standard triangle. Because behaviors are not linear, this direction is not the average direction and may change with stress or magnetic field level. Nevertheless it is possi- ble, as first approximation, to consider that an isotropic behavior is roughly obtained when the loading is corresponding to the average direction of the standard triangle. In case of cubic symmetry, this direction is defined by $_{207}$ spherical angles $(\phi_X, \theta_X) = (38.81^\circ, 77.54^\circ)$, that is close to < 431 > di-208 rection. Samples $A0 - FeB$, $A1 - 14Al$ and $A3 - 22Al$ may exhibit some ₂₀₉ barely isotropic behavior since their orientations are close to $<$ 431 $>$. Sam-210 ple $A2 - 20Al$ should exhibit on the contrary a dominant effect of < 100 direction.

212

 A theoretical estimation of the magnetostriction without application of external stresses and using the average orientation results is possible after several approximations. Assumptions concern equiprobable initial distribu- tion of domains, homogeneous magnetic and stress fields within the sample. The approach to saturation is on the other hand considered as only depend- $_{218}$ ing on anisotropy strength of the material. Indeed α phase could present a $_{219}$ low magnetocrystalline constant K_1 that would lead to concomitant rotation

Figure 5: Possible positions of magnetization vector at a position i for high and low magnetocrystalline constant strengths.

 220 and domain wall motion. For high K_1 values, the domain wall motion occurs ²²¹ before rotation and actually in the present case the rotation is supposed to ²²² be unachieved.

223

 Figure 5 shows the two possible positions of magnetization vector at a 225 given EBSD point i belonging to the α -phase matrix. These two situations correspond to two different magnetization states under applied field associ-ated with two possible magnetocrystalline constant strengths.

²²⁸ For both situations, two estimations of average longitudinal magnetostric-229 tion strain λ are made: $\lambda = \lambda_s$ the saturation magnetostriction if K₁ is "low"; ²³⁰ $\lambda = \lambda_{max}$ the maximal magnetostriction if K₁ is high. Each EBSD position i ²³¹ is defined by its Euler angles $(\phi_1^i, \theta^i, \phi_2^i)$ in the macroscopic frame (X, Y, Z) as shown in figure 5. The magnetic field is applied along X axis. At satu- $_{233}$ ration or considering a low K_1 situation, the magnetization at high field is considered to be aligned with the magnetic field direction. Direction cosines 235 of the magnetization can be deduced because the direction X is known. For a "high" K₁ situation, the magnetic field is supposed not strong enough so that the magnetization direction remains in the direction of one of the three easy axes of the cubic symmetry. The selected direction is obtained by min- imizing the angle β , which gives the closest direction to the applied field $_{240}$ direction X. In both cases, magnetostriction tensor is calculated at each po-²⁴¹ sition *i*. Equations (14) and (15) give this tensor for low and high K_1 values, respectively.

$$
\epsilon_{\mu}^{i} = \frac{3}{2} \begin{pmatrix} \lambda_{100}^{\alpha} (\gamma_{1}^{2} - \frac{1}{3}) & \lambda_{111}^{\alpha} \gamma_{1} \gamma_{2} & \lambda_{111}^{\alpha} \gamma_{1} \gamma_{3} \\ \lambda_{111}^{\alpha} \gamma_{1} \gamma_{2} & \lambda_{100}^{\alpha} (\gamma_{2}^{2} - \frac{1}{3}) & \lambda_{111}^{\alpha} \gamma_{2} \gamma_{3} \\ \lambda_{111}^{\alpha} \gamma_{1} \gamma_{3} & \lambda_{111}^{\alpha} \gamma_{2} \gamma_{3} & \lambda_{100}^{\alpha} (\gamma_{3}^{2} - \frac{1}{3}) \end{pmatrix}
$$
(14)

$$
\epsilon_{\mu}^{i} = \begin{pmatrix} \lambda_{100}^{\alpha} & 0 & 0 \\ 0 & -\frac{\lambda_{100}^{\alpha}}{2} & 0 \\ 0 & 0 & -\frac{\lambda_{100}^{\alpha}}{2} \end{pmatrix}
$$
(15)

²⁴³ λ_{100}^{α} and λ_{111}^{α} are the independent magnetostriction constants of the α ²⁴⁴ phase cubic single crystal in the directions $< 100 >$ and $< 111 >$. γ_j for j $_{245}$ =1, 2 and 3 are the direction cosines of the magnetization as illustrated in ²⁴⁶ figure 5.

²⁴⁷ As discussed in Appendix A Fe2B phase exhibits an easy magnetization ²⁴⁸ plane that leads in a first approximation to an enhancement of both magnetic ²⁴⁹ and magnetostrictive properties. This effect is isotropic since the distribu tion of Fe2B phase is considered as isotropic. The averaging operations are made in the framework of homogeneous stress hypothesis: over the EBSD measurement points i first, then considering Fe₂B phase of volume fraction $_2$ ₂₅₃ f , as indicated in equations (16) and (17).

$$
\epsilon_{\mu}^{\alpha} = \epsilon_{\mu}^{i} > \tag{16}
$$

$$
\epsilon_{\mu} = f \epsilon_{\mu}^{Fe_2 B} + (1 - f) \epsilon_{\mu}^{\alpha} \tag{17}
$$

The isotropic distribution of $Fe₂B$ with high intensity uniaxial anisotropy implies that (see Appendix A for detailed calculations) :

$$
\epsilon_{\mu}^{Fe_2B} = \frac{1}{2} \begin{pmatrix} \lambda_{100}^{Fe_2B} & 0 & 0\\ 0 & -\frac{\lambda_{100}^{Fe_2B}}{2} & 0\\ 0 & 0 & -\frac{\lambda_{100}^{Fe_2B}}{2} \end{pmatrix}
$$
 (18)

²⁵⁴ leading to the final expression of average magnetostriction strain tensor ²⁵⁵ ϵ_{μ} . Therefore, an estimation of average magnetostriction strain ϵ_{μ} is obtained ²⁵⁶ by using the expression of ϵ^i_μ from equation (14) in the definition of ϵ^α_μ for ²⁵⁷ low K₁. For high K₁ the expression of ϵ^i_μ from equation (15) is used. The ²⁵⁸ magnetostriction strain measured in the direction of applied field is finally ²⁵⁹ given by:

$$
\lambda = f \frac{\lambda_{100}^{Fe_2 B}}{2} + (1 - f)^t \vec{X} \epsilon_\mu^\alpha \vec{X}
$$
\n(19)

²⁶⁰ Some hypotheses were made concerning the crystallographic ordering of ²⁶¹ the Fe-Al matrix. The A2 structure (disordered α phase) is chosen as the 262 matrix of samples $A1 - 14Al$ and $A2 - 20Al$. For the matrix of sample $A3 -$

²⁶³ 22Al, a mix of A2 and D03 structures (ordered phase) with the proportion ²⁶⁴ 1:1 is chosen. The physical constants of Fe₂B phase are $\lambda_{100}^{Fe_2B} = 20$ ppm [9]. ²⁶⁵ The volume fraction of Fe₂B already previously presented is $f = 0.13$. Table 266 2 shows the values of the Fe-Al matrix physical constants $(\lambda_{100}^{\alpha}, \lambda_{111}^{\alpha}, K_1 \; [6])$, ²⁶⁷ as well as the theoretical and experimental values of the magnetostriction ²⁶⁸ measured in the direction of the applied magnetic field.

Table 2: Physical constants of the Fe-Al matrix [6] complemented by theoretical and experimental parallel magnetostriction measured in the direction of the applied magnetic field (shown in the last two columns).

Sample \setminus Param.	Structure	λ_{100}^{α}	λ_{111}^{α}	K_1	$\lambda^{calc.}$	$\lambda^{exp.}$
Unit		ppm	ppm	$\mathrm{kJ.m^{-3}}$	ppm	ppm
$A0 - FeB$	A2	21	-21	48 (high)	8.6	5.8
$A1 - 14Al$	A2	80	-3	31.3 (high)	21.8	17.3
$A2 - 20Al$	A2	79	4	15.5 (high)	32	25
$A3 - 22Al$	A2/DO3	76/84	7/26	$11.5/0$ (high/low)	33.5	34.2

 A relatively good agreement is obtained between theoretical and exper- imental magnetostriction, meaning that orientations are representative of $_{271}$ samples. We suppose that except considering a < 100 $>$ oriented sample, the Fe-Al-B alloys of the present work are not good candidate for actuation. The piezomagnetic behavior (magnetization vs stress) may be more interest- ing since the performance of such application would depend not only on the magnetostriction magnitude but also on the sensitivity of magnetostriction

276 to magnetic field $(d\lambda/dH)$.

²⁷⁷ 4.2. Magnetic and piezomagnetic behavior

 F_{278} Figure 6 shows the measured curves M vs. H for fixed values of stress 279 σ for the four samples. The stress magnitude used for $A0 - FeB$ sample ²⁸⁰ is lower than for others samples due to its much lower yield stress. As ex-281 pected, the magnetization of the sample $A3-22Al$ is smaller than $A2-20Al$ 282 that is smaller than $A1 - 14Al$ and finally to $A0 - FeB$, due to the increase ²⁸³ of aluminum content, a nonmagnetic element. It must be noticed that the $_{284}$ occurrence of the Fe₃Al (D03) phase would cooperate also to decrease the 285 saturation magnetization in sample $A3 - 22Al$ [19].

 The values of the initial susceptibility are about 1500, 800, 600 and 500 for $_{287}$ the correspondingly samples $A0-FeB$, $A1-14Al$, $A2-20Al$ and $A3-22Al$. This trend seems in contradiction with the decreasing of magnetocrystalline $_{289}$ constant K_1 with increasing aluminum content. It is on the contrary in ac- cordance with a lower mobility of domain wall due to an increased pinning effect. Indeed magnetostriction is strongly enhanced with aluminum content that increases the magnetoelastic interactions (NB: the reduction of magne- tostriction is a well known technique employed to increase the permeability $_{294}$ of materials - such for permalloys - [20]).

295 The M vs. σ curves at constant H for each alloy were built from the ²⁹⁶ data of figure 6 for six fixed values of magnetic field in the range of 1-15 $kA.m^{-1}$ and are depicted in figure 7. Subsequently, from these M vs. σ ²⁹⁸ curves the respective sensitivity $dM/d\sigma_{H}$ is calculated and figure 8 displays ²⁹⁹ the associated plots for each sample at the same values of fixed applied field.

Figure 6: Magnetization as a function of the applied magnetic field for fixed values of stresses for all samples.

Figure 7: Magnetization as a function of applied stress σ for all samples at fixed values of magnetic field, $(1 \leq H \leq 15 \text{ kA/m}).$

Figure 8: Piezomagnetic sensitivity $dM/d\sigma|_H$ vs. σ for all samples at fixed values of magnetic field, (1 $\leq H \leq$ 15 kA/m).

³⁰⁰ By covering all the compression range from 0 to -140 MPa and with sensous sitivity greater than 1.0 $kA.m^{-1}/MPa$, there are some different possibilities ³⁰² for using the Fe-Al-B alloys as force sensors. Two of them are described ³⁰³ next. For a compression sensor that should work in constant bias field, for 304 all the three alloys, the best bias field is 5.0 kA.m^{-1} . Among them, sample ³⁰⁵ A2−20Al exhibits the largest sensitivity for the entire compression range, be- 1.8 and 2.6 kA.m⁻¹/MPa, for a magnetization variation range of about 330 kA.m^{-1} . Although sample $A1 - 14Al$ has a maximum sensitivity at -30 308 MPa, *i.e.* 3.9 kA.m⁻¹/MPa. Its sensitivity decreases to 0.5 kA.m⁻¹/MPa at ³⁰⁹ -140 MPa.

³¹⁰ A dispositive constructed for varying bias field would employ the interval of $2.0 \leq H \leq 10$ kA.m⁻¹ and in this case, the best alloy would be $A1 - 14Al$, 312 with sensitivity in the range of 2.2 to 3.9 kA.m⁻¹/MPa for a magnetization 313 variation range of about 710 kA.m⁻¹. Although Terfenol-D has a very high sensitivity of $\sim 15 \text{ kA.m}^{-1}/\text{MPa}$ [4], this material application is restricted to ³¹⁵ a maximum compression of -25 MPa due to its brittleness. In addition, the $_{316}$ bias field is close to 120 kA.m⁻¹ that is one order of magnitude higher than ³¹⁷ the optimal bias field obtained for Fe-Al-B alloys.

 Results are interesting and some applicability can arise. It is nevertheless not $_{319}$ fully understood why alloy $A1 - 14Al$ exhibits a higher piezomagnetic sensi- tivity peak than $A2-20Al$ or $A3-22Al$ although its magnetostriction level is the lowest. Many parameters like saturation magnetization level, anisotropy constant, magnetostriction constants, crystallographic texture, and interac- tion between matrix and Fe₂B phase must be considered. On the other hand, an increasing of piezomagnetic behavior may be surely reached by a better ³²⁵ choice of crystallographic texture for example. A modeling involving these ³²⁶ parameters is presented hereafter.

327

³²⁸ 4.3. Multidomain modeling

³²⁹ A two-scale reversible modeling of the magneto-mechanical behavior of ³³⁰ each phase is proposed mixing the propositions of [18] and [21]. This model ³³¹ comes from a simplification of the so-called multiscale model [14] where only ³³² domain and grain scales are considered. Even if cubic symmetry is consid-³³³ ered, easy directions are not defined a priori allowing a statistical descrip- 334 tion of domain distribution (N domains are considered) and avoiding energy 335 minimization. At each domain ϕ of direction $\vec{\gamma}_{\phi} = \gamma_i \vec{e}_i$ corresponds a magnetization vector $\vec{M}_{\phi} = M_s \vec{\gamma}_{\phi}$, and a magnetostriction tensor ϵ^{μ}_{ϕ} 336 netization vector $M_{\phi} = M_s \vec{\gamma}_{\phi}$, and a magnetostriction tensor ϵ^{μ}_{ϕ} (previously ³³⁷ defined by equation (14)). This single crystal is considered as submitted to ass a magnetic field H and/or uniaxial stress σ applied in direction \vec{X} (see table 339 1) defined by angles ϕ_X and θ_X of the spherical frame (figure 4). It is consid-340 ered that the contribution to the free energy of a magnetic domain W_{ϕ} are ³⁴¹ the magnetostatic energy W_{ϕ}^{H} , the magnetocrystalline energy W_{ϕ}^{K} and the 342 magnetoelastic energy W_{ϕ}^{σ} (20).

$$
W_{\phi}^{H} = -\mu_0 \vec{H}.\vec{M}_{\phi} \qquad W_{\phi}^{\sigma} = -\sigma : \epsilon_{\phi}^{\mu} \qquad W_{\phi}^{K} = K_1((\gamma_1 \gamma_2)^2 + (\gamma_2 \gamma_3)^2 + (\gamma_1 \gamma_3)^2)
$$
\n(20)

³⁴³ The volume fraction f_{ϕ} of a domain is calculated as function of the free ³⁴⁴ energies using the statistical Boltzmann formula (21):

$$
f_{\phi} = \frac{\exp(-A_s \cdot W_{\phi})}{\int_{\phi} \exp(-A_s \cdot W_{\phi}) d\phi}
$$
 (21)

 A_s is a parameter related to the initial susceptibility χ_0 of the magneti-³⁴⁶ zation curve:

$$
A_s = \frac{3\chi_0}{\mu_0 M_s^2} \tag{22}
$$

By employing f_{ϕ} it is possible to calculate the average magnetization $M(H, \sigma)$ and magnetostriction $\lambda(H, \sigma)$ in the direction of applied field/stress by using equations (14) and (23).

$$
\vec{M} = \frac{1}{N} \int_{\phi} f_{\phi} \, \vec{M}_{\phi} \, d\phi \qquad \epsilon^{\mu} = \frac{1}{N} \int_{\phi} f_{\phi} \epsilon^{\mu}_{\phi} \, d\phi \qquad M = \vec{M} . \vec{X} \qquad \lambda_{//} = {}^{t} \vec{X} . \epsilon^{\mu} . \vec{X} . \tag{23}
$$

³⁴⁷ Moreover the following conditions have been used for calculations:

• The possible directions $\vec{\gamma}_{\phi}$ are described through the mesh of a unit ³⁴⁹ radius sphere. A N=34635 points mesh has been used in the present ³⁵⁰ study.

³⁵¹ • Both materials are modeled. Self consistent localization rules are given ³⁵² in section 2.1. Final results are given in term of average behavior. ³⁵³ Effect of localization is quickly addressed hereafter.

 \bullet EBSD did not allow the measurement of Fe₂B phase orientations. An ³⁵⁵ isotropic distribution of this second phase has been assumed. Uniaxial ³⁵⁶ anisotropy condition allows to consider this phase, in the magnetic field σ range tested in this study, as a soft isotropic crystal $(K_1=0)$, exhibiting

³⁵⁸ a saturation magnetization of $M_s^{'Fe_2B} = \frac{\pi}{4} M_s^{Fe_2B}$, a saturation magnetization tostriction $\lambda_s^{'Fe_2B} = \frac{1}{2}$ tostriction $\lambda_s^{'Fe_2B} = \frac{1}{2} \lambda_s^{Fe_2B}$ and a magnetic susceptibility $\chi_0^{Fe_2B} = 8000$ ³⁶⁰ (see Appendix A for detailed calculations).

 \bullet The material parameters used for the modeling of α phase strongly de- α ₃₆₂ pend on aluminum content. K₁, λ_{100}^{α} , λ_{111}^{α} have already been defined. 363 The aluminum content allows a direct and theoretical estimation of M_s 364 $(M_s^{\alpha} = (1 - at\%Al/100)M_s^{Fe})$. A mix (1:1) of A2 and DO3 structures ³⁶⁵ has been considered for sample $A3 - 22Al \alpha$ phase (mixture rule of ³⁶⁶ all physical constants including saturation magnetization).These pa- α ₃₆₇ cannoters are complemented by initial susceptibility χ_0^{α} which has been ³⁶⁸ estimated for each phase independently to fit properly the experimen-³⁶⁹ tal magnetization measurements. Table 3 gathers the various physical ³⁷⁰ constants used in the modeling.

³⁷¹ • The magnetic parameters are complemented by Young's modulus and Poisson's ratio mechanical parameters used to express the mechanical localization. Young's modulus and Poisson's ratio of pure iron have been chosen (see Table 3).

³⁷⁵ • As already underlined, direction \vec{X} can be restricted to the standard triangle due to cubic symmetry. The average crystallographic direction is considered first (see table 1). Figure 9 shows the magnetostrictive behavior predicted by the model along the longitudinal direction when ³⁷⁹ this direction is considered. A discrepancy is clearly observed between saturation values from experiments (table 2 - figure 10a) and model. This discrepancy can be explained by the fact the average behavior is not obtained along the average direction. The loading direction has consequently been optimized in regards to magnetostriction experimen- tal values. Table 4 gathers the old and new spherical angles used in the modeling of all samples. This optimization leads to small angle 386 variations (except for sample $A2 - 20Al$) or no angle variation (sample $A3-22Al$, enough to improve the modeling results of magnetostrictive behavior as illustrated in figure 9 to be compared to figure 10. This direction is kept constant for all loading levels.

Phase \setminus Param.	K_1	λ_{100}	λ_{111}	M_{s}	χ_0	Ε	ν
Units	$\mathrm{kJ.m^{-3}}$	ppm	ppm	10^5 A.m ⁻¹		GPa	
α - A0 – FeB	48	21	-21	17.1	1000	200	0.3
α - A1 - 14Al	35.5	80	-3	14.7	700	200	0.3
$\alpha - A2 - 20Al$	15.5	79	$\overline{4}$	13.7	500	200	0.3
$\alpha - A3 - 22Al$	5.25	80	16.5	10.7	400	200	0.3
Fe ₂ B	θ	10	10	9.4	8000	200	0.3

Table 3: Parameters used in the modeling of α and Fe₂B phases.

³⁹⁰ 4.4. Modeling results

³⁹¹ Influence of aluminum content

 Figures 11 to 13 show the result of modeling for magnetization curves under stress, magnetization vs stress at different magnetic field levels (same set of values than for experiments), and piezomagnetic sensitivity vs stress at the same magnetic field levels. It can be observed that the model reproduces

Sample	ϕ_X av.		θ_X av. ϕ_X opt. θ_X opt.	
$A0 - FeB$	28	77	31	75
$A1 - 14Al$	36	73	38	70
$A2-20Al$	23	82	34	76
$A3 - 22Al$	28	76	28	76

Table 4: Spherical angles (\degree) corresponding to loading direction \vec{X} : average directions (corresponding to Miller index reported in table 1) compared to optimized directions.

Figure 9: Initial modeling of magnetostriction in the direction of applied field.

Figure 10: (a) Experimental measurement of the longitudinal magnetostriction of samples A0 to A3; (b) new modeling of magnetostriction after optimization of applied field direction taking account of behaviors non-linearity.

 accurately all behaviors. Experimental and modeled values of piezomagnetic sensitivity are in accordance. The stress and magnetic levels where maximum piezomagnetic sensitivity is reached are in accordance too. It is nevertheless 399 observed that $A2 - 20Al$ and $A3 - 22Al$ samples lead to the highest sensi- tivity in contradiction with experiments where the maximum sensitivity was reached for $A1 - 14Al$ sample. Such result could be improved by a better choice of initial susceptibility values for phases. Indeed due to a miss of experimental data the initial susceptibility of Fe₂B phase remains unknown, like initial susceptibility of α phase for all samples. This choice is crucial $\frac{405}{405}$ since initial susceptibility enter in the expression of A_s parameter that de- fines the sensitivity to field and to stress through their energy expression. Moreover the calculated values of samples A0 and A1 that exhibit a A2 α phase are much closer to experimental results than samples A2 and A3. It seems clear that due to uncertainty on ordered Fe3Al phase quantity and to its influence on domain wall mobility, initial susceptibility of alloys A2 and A3 matrix is not a confident parameter.

Effect of Fe₂B phase

 Figure 14 illustrates the modeled magnetic and magnetostrictive behaviors $_{415}$ of both phases and average medium for $A1 - 14Al$ sample. This figure il- lustrates the localization phenomenon. Due to the high initial susceptibility of Fe₂B phase, the composite initial susceptibility is higher than the suscep-⁴¹⁸ tibility of the pure α phase. On the contrary, the high uniaxial anisotropy ₄₁₉ and low saturation magnetization of Fe₂B phase lead to a global decrease of magnetic performances of the composite at magnetic field higher than 2 μ_{21} kA/m comparing to pure α -phase. Due to the low magnitude of Fe₂B phase magnetostriction, the magnetostriction magnitude of the composite is usu- $\frac{423}{423}$ ally lower than the magnetostriction magnitude of pure α phase. This point seems in contradiction with results obtained in [9] and [10]. The variations that have been observed were probably related to variations in the samples texture.

 Figure 15a and 15b allow the comparison of modeled piezomagnetic sen-428 sitivity of $A1-14Al \alpha$ phase only, $A1-14Al$ sample considering localization, and $A1 - 14Al$ sample considering homogeneous stress and field for two dif-430 ferent magnetic field levels $(1 \text{ kA/m} \text{ and } 2 \text{ kA/m})$. These figures show on the one hand that localization always improve the sensitivity comparing to the homogeneous fields condition. This enhancement effect due to localization

Figure 11: Modeling results: magnetization as a function of the applied magnetic field for fixed values of stresses for all samples ($\sigma \in [50, 0, -15, -30, -50]$ MPa for $A0 - FeB$ sample; $\sigma \in [50, 0, -15, -30, -50, -80, -110, -140]$ MPa for A1 to A3 samples).

Figure 12: Modeling results: magnetization as a function of applied stress σ for the all samples at fixed values of magnetic field, (1 $\leq H \leq$ 15 kA/m).

Figure 13: Modeling results: piezomagnetic sensitivity $dM/d\sigma$ H vs. σ for all samples at fixed values of magnetic field, (1 $\leq H \leq$ 15 kA/m).

Figure 14: Modeled magnetic and magnetostrictive behaviors of both phases and average medium for $A1 - 14Al$ sample.

 phenomenon explains the recent interest of scientific community for compos- ite alloys. These figures show on the other hand, comparing to pure α phase, that improvement is strongly magnetic field dependent. Indeed, at 2kA/m μ_{436} magnetic field level, Fe₂B phase saturates. The pure α phase exhibits now a higher sensitivity than the composite. This effect combined with the reduc- tion of susceptibility of α phase with increasing aluminum content explain the existence of an optimum combination of aluminum/boron content and magnetic field level.

Towards an optimization of piezomagnetic sensitivity

 Improvement of piezomagnetic sensitivity is theoretically possible by choos- ing the appropriate aluminum/ boron content and texture for the material matrix. The model can help to reach this goal. Since sensitivity is related to variation of magnetostriction with field, the basic idea would be to choose the

Figure 15: Modeled piezomagnetic sensitivity at two magnetic field level of: $A1 - 14Al \alpha$ phase only, $A1 - 14Al$ sample considering localization, and $A1 - 14Al$ sample considering homogeneous stress and field.

 composition leading to highest piezomagnetic effect and the crystallographic direction exhibiting the highest magnetostriction strain. By adjusting the field, it would be possible to create an improved Fe-Al-B alloys for sensor application. Alloy with 20%Al content is considered. Magnetostriction is high along the < 100 > direction. We select this direction and model the piezomagnetic response in figure 16 for various magnetic field levels in a range $_{452}$ of -100MPa to 50MPa. Maximal sensitivity level is about 15 kA/m/MPa. This value is 3 times higher than the value obtained for $A2 - 20Al$ sample exhibiting a less favorable orientation. Development of directional solidified samples seems relevant for a future application of these materials.

Figure 16: Modeled piezomagnetic sensitivity of ideal \langle 100 > oriented (Fe – $20\%Al)_{98.4}B_{1.6}$ alloy at different magnetic field levels.

5. conclusion

 $_{457}$ Fe-Al-B alloy with 14% of aluminum and 1.6% of boron has a maximum ⁴⁵⁸ sensitivity value for sensor performance of 4.0 kA.m⁻¹/MPa at -35 MPa for 2 459 kA/m . For the interval from 0 to -100 MPa the minimum sensitivity is about $1.5 \text{ kA.m}^{-1}/\text{MPa}$. Although the sensitivity is smaller compared to Terfenol D, the range of applied stresses is much higher and the applied field is much smaller [4]. The microstructure of Fe-Al alloys with low quantities of boron $\frac{463}{463}$ addition contains the Fe₂B phase. This phase does not degrade the sensing behavior of these materials, because Fe₂B has a high magnitude of the sat- uration magnetization [11]. Moreover, it enhances the sensing behavior due to both strong magnetic and mechanical localization effects by the increase of the initial susceptibility of the 14% of aluminum alloy at fields lower than 2.0 kA/m. Despite magnetostriction is strongly enhanced by an increase in aluminum content and magnetocrystalline anisotropy is lowered, the piezo- magnetic behavior is not strongly improved. This can be explained by a lower permeability associated with enhanced magneto mechanical pinning effect. This effect is added to the fact that higher Al contents alloys have also low saturation magnetization magnitudes. An improvement of the piezomagnetic f_{474} factor to 15 kA.m⁻¹/MPa is predicted, for the alloy with 20% of aluminum, by getting an adequate texture near < 100 $>$ directions. This would also favor the actuation behavior of the material. Discrepancies between experi- ments and modeling are due to many modeling approximations at different levels, representativeness of bulk texture from surface EBSD measurements, magnetostatic surface effects that are significant for high grain size materials. Moreover, for alloys with aluminum contents higher than 17% the existence ⁴⁸¹ of ordering complicates the analyses. More studies are needed to better un-482 derstand the effect of Fe₂B on the piezomagnetic behavior of these alloys.

⁴⁸³ 6. acknowledgements

⁴⁸⁴ Financial supports from FAPESP under grant 2011/21258-0 and CAPES ⁴⁸⁵ BEX under grant 10560/13-0 are gratefully acknowledged and also Prof. 486 Hélcio J. Izário Fo. for the chemical analyses.

⁴⁸⁷ References

- 488 [1] D.C. Jiles, C.C.H. Lo, *Sensors and Actuators*, \bf{A} **106** (2003), pp. 3-7.
- ⁴⁸⁹ [2] C. Gourdin,L. Hirsinger, G. Barbier, R. Billardon, Journal of Magnetism 490 and Magnetic Materials, 177-181 (1998), pp. 201-202.
- $_{491}$ [3] X.Bai, C.Jiang, *Journal of Rare Earths*, **28** (1) (2010), pp. 104-108.
- $_{492}$ [4] D. Kendall and A. R. Piercy, *Journal of Applied Physics*, **76** (1994), pp. ⁴⁹³ 7148-7150.
- $_{494}$ [5] R. Grössinger, R. Turtelli, N. Mehmood, *IEEE Transactions on Mag* $netics, 44 (11) (2008), pp. 3001-3004.$
- $_{496}$ [6] R. C. Hall, *Journal of Applied Physics*, **30** (1959), pp. 816-819.
- ⁴⁹⁷ [7] N. Mehmood, R. SatoTurtelli, R. Grössinger, M. Kriegisch, *Journal of* 498 *Magnetism and Magnetic Materials*, 322 (2010), pp. 1609-1612.
- ⁴⁹⁹ [8] L.-S. Hsu, G.Y. Guo, Y.-K. Wang, Nuclear Instruments and Methods in ⁵⁰⁰ Physics Research B, 199 (2003), pp. 200-204.
- [9] C.Bormio-Nunes, C.T. Santos, M. B. S. Dias, M. Doerr, S. Granovsky, 502 M. Loewenhaupt, *Journal of Alloys and Compounds*, **539** (2012), pp. 226-232.
- [10] C. Bormio-Nunes, M.B. Dias, L. Ghivelder, Journal of Alloys and Com- $_{505}$ pounds, 574 (2013), pp. 467-471.
- [11] W. Coene, F. Hakkens, R. Coehoorn, D.B. de Mooij, C. de Waard, J. Fidler and R. Grssinger, Journal of Magnetism and Magnetic Materials, 96 (1991), pp.189-196.
- [12] A. Iga, Y. Tawara and A. Yanase, J. Phys. Soc. Japan, 21 (1966), 404.
- [13] F. Mballa-Mballa, O.Hubert, S.Lazreg, P.Meilland, Multidomain mod- elling of the magneto-mechanical behaviour of dual-phase steels, pro- ceedings of the 18th World Conference on Nondestructive Testing (WC-NDT), 16-20 April 2012, Durban, South Africa.
- [14] L. Daniel, O. Hubert, N. Buiron, R. Billardon. Journal of the Mechanics and Physic of Solids, 56 (2008), pp.1018-1042
- [15] R. Hill, Journal of the Mechanics and Physic of Solids, 13 (1965), pp.89- 101.
- [16] O.Hubert, K.J.Rizzo, Journal of Magnetism and Magnetic Materials, 320 (2008) , $e979-e982$.
- [17] X. Wang, O. Hubert, S. He, F.S. Mballa-Mballa, Y. Huang, Journal of Superconductivity and Novel Magnetism, 27 (9) (2014), pp. 2049-2058.
- [18] S. Lazreg, O. Hubert, *Journal of Applied Physics*, **9**, 07E508 (2011).
- [19] J. M. Cook and S. Pavlovic, *Journal of Applied Physics*, **50** (1979), pp. 7710-7712.
- [20] E. Du Trémolet de Lacheisserie, D.Gignoux, M.Schlenker, Magnetism-I, Springer Science & Business Media, 2005.
- [21] L. Daniel, N. Galopin, *European Physical Journal Applied Physics*, 42 (2008), pp.153-159.

Appendix A. Magnetic and magnetostrictive behavior of Fe₂B phase

 The Fe₂B phase is a tetragonal phase with CuAl₂ (C-16) prototype struc- ture. Even if it is not a well known material, it is possible to find some partial informations about its physical constants, magnetic and magnetostrictive be- μ ₅₃₃ havior in references [9, 11, 12] It is a ferromagnetic material with $T_C^{Fe_2B}$ = 742[°]C. The anisotropy constant (uniaxial anisotropy) is high reaching K₁= $_{535}$ 4.27 × 10⁵ J.m⁻³ at room temperature and goes to zero at 251°C [12]. Due to uniaxial anisotropy Fe₂B exhibits an easy (001) plane. The magnetization behavior of isotropic polycrystalline Fe₂B is reported in figure A.17a exhibit- μ ing a saturation magnetization of 1.2×10^6 A/m [11]. The magnetostrictive $_{539}$ behavior of isotropic polycrystalline Fe₂B is reported in figure A.17b [9] (the demagnetizing field due to form effect - cubic sample - has not been removed explaining the high magnetic field level required to create a significant mag- netostriction strain). The saturation magnetostriction is estimated to be 20 ppm. The magnetostriction is supposed isotropic at the grain scale in the paper. It is a strong hypothesis than cannot be verified.

Figure A.17: (a) Magnetization curve of $Fe₂B$ as reported in [11]; Magnetostriction behavior of $Fe₂B$ as reported in [9].

 545 Coene *et al.* [11] reported in figure A.17a a very sharp increase of M at ⁵⁴⁶ low field. This can be understood by a simple magnetization rotation model ⁵⁴⁷ in the easy plane.

⁵⁴⁸ Appendix A.1. Theoretical estimation of magnetization behavior

An isotropic distribution of $Fe₂B$ grains is considered. This means that quadratic \vec{c} −axis is regularly distributed in a unit radius sphere. \vec{c} −axis is given using spherical parameters α_1 and β by:

$$
\vec{c} = \begin{pmatrix} \cos \alpha_1 \\ \cos \beta \sin \alpha_1 \\ \sin \beta \sin \alpha_1 \end{pmatrix} \tag{A.1}
$$

⁵⁴⁹ The magnetization vectors are for the same reason regularly distributed in-⁵⁵⁰ side the easy plane of particles. This point is illustrated in figure A.18a: the ⁵⁵¹ average magnetization is null.

552

⁵⁵³ The in-plane magneto-crystalline anisotropy is probably very low in accor- 554 dance with experimental data. A weak magnetic field H applied in direction \vec{x} is consequently enough to select the most favorable direction in the easy ⁵⁵⁶ plane with respect to the magnetic field direction. The selected vector is $\vec{555}$ denoted \vec{u} . It belongs to the ($\vec{c}-a$ xis, \vec{x}) plane so that:

$$
\vec{u} = \begin{pmatrix} \cos(\pi/2 - \alpha_1) \\ -\cos\beta\sin(\pi/2 - \alpha_1) \\ \sin\beta\sin(\pi/2 - \alpha_1) \end{pmatrix} = \begin{pmatrix} \sin\alpha_1 \\ -\cos\beta\cos\alpha_1 \\ -\sin\beta\cos\alpha_1 \end{pmatrix}
$$
(A.2)

 558 This point is illustrated in figure A.18b. At the saturation \vec{u} rotates 559 progressively in direction to \vec{x} . The average magnetization is the saturation ⁵⁶⁰ magnetization.

 $\frac{561}{100}$ For all conditions, calculating an average \vec{u} direction denoted $\langle \vec{u} \rangle$ leads 562 to calculate the associated magnetization supposing that each \vec{u} defines one ⁵⁶³ magnetization direction.

⁵⁶⁴ • without magnetic field, it is obvious that the average magnetization is ⁵⁶⁵ null.

 \bullet under a moderate magnetic field, average $\langle \vec{u} \rangle$ direction can be cal-⁵⁶⁷ culated following:

$$
\langle \vec{u} \rangle = \frac{1}{2\pi} \int_0^{2\pi} \int_0^{\pi/2} \vec{u} \sin\alpha_1 \, d\alpha_1 \, d\beta = \frac{1}{2\pi} \int_0^{2\pi} \int_0^{\pi/2} \sin^2\alpha_1 \, d\alpha_1 \, d\beta \, \vec{x}
$$
\n(A.3)

Figure A.18: Illustration of magnetization distribution at different magnetization levels: (a) without magnetic field, multiple directions are regularly distributed inside the easy plane; (b) under low magnetic field, one unique direction inside easy plane is selected before rotation; (c) high magnetic field leads to a magnetization rotation.

we obtain:

$$
\langle \vec{u} \rangle = \pi / 4 \vec{x} \tag{A.4}
$$

The magnetization is given by:

$$
\frac{M}{M_s} = \frac{\pi}{4} \approx 0.785\tag{A.5}
$$

568 This result is in accordance with the results of Coene *et al.* [11].

• at saturation, the following result is obviously

$$
\langle \vec{u} \rangle = \vec{u} = \vec{x} \quad \text{and} \quad \frac{M}{M_s} = 1 \tag{A.6}
$$

⁵⁶⁹ This magnetization can be achieved with a field high enough to over-⁵⁷⁰ come the uniaxial anisotropy (about 2T following Coene's results [11])

⁵⁷¹ Appendix A.2. Theoretical estimation of magnetostriction

 A theoretical estimation of magnetostriction is possible following the pro- cedure used for the magnetization, using the descriptions in figure A.18. At zero applied field, the magnetization vectors are regularly distributed inside the easy plane of particles, the average magnetostriction is null. As discussed above, a weak magnetic field H applied in direction \vec{x} is enough to select the most favorable direction in the plane with respect to the magnetic field di- rection. The selected vector is \vec{u} given by equation (A.3). The components 579 of \vec{u} are the direction cosines γ_i of the magnetization. They are used in the definition of the magnetostriction tensor for isotropic conditions (as supposed for $Fe₂B$):

$$
\epsilon_{\mu}^{\vec{u}} = \frac{3}{2}\lambda_s \begin{pmatrix} (\gamma_1^2 - \frac{1}{3}) & \gamma_1 \gamma_2 & \gamma_1 \gamma_3 \\ \gamma_1 \gamma_2 & (\gamma_2^2 - \frac{1}{3}) & \gamma_2 \gamma_3 \\ \gamma_1 \gamma_3 & \gamma_2 \gamma_3 & (\gamma_3^2 - \frac{1}{3}) \end{pmatrix}
$$
 (A.7)

⁵⁸² An average magnetostriction tensor is calculated now so that:

$$
\langle \epsilon_{\mu}^{\vec{u}} \rangle = \frac{1}{2\pi} \int_0^{2\pi} \int_0^{\pi/2} \epsilon_{\mu}^{\vec{u}} \sin \alpha_1 \, d\alpha_1 d\beta \tag{A.8}
$$

⁵⁸³ After few calculations the following result is obtained:

$$
\langle \boldsymbol{\epsilon}_{\mu}^{\vec{u}} \rangle = \begin{pmatrix} \frac{\lambda_{s}}{2} & 0 & 0\\ 0 & -\frac{\lambda_{s}}{4} & 0\\ 0 & 0 & -\frac{\lambda_{s}}{4} \end{pmatrix}
$$
(A.9)

 \sim so that the longitudinal magnetostriction reaches $\lambda_s/2$ at very low field 585 for a magnetization of about 0.785 M_s .

⁵⁸⁶ At the saturation, \vec{u} rotates progressively in direction to \vec{x} . The average 587 magnetostriction is the saturation magnetostriction λ_s itself. This is reached ⁵⁸⁸ for a very high magnetic field level.

⁵⁸⁹ Appendix A.3. Consequence in term of modeling for present paper

 The magnetic field level used in the experiments presented in the paper is not enough to begin the rotation mechanism. For simplicity reasons, the in easy plane rotation mechanism has only been considered for the modeling of magnetic and magnetostrictive behaviors of the Fe₂B phase (see section 4.3). Fe₂B phase has been considered as an isotropic very soft phase $(K_1=0;$ χ_0 =8000) with apparent saturation magnetization $M_s^{'Fe_2B}$ = $(\pi/4)M_s^{Fe_2B}$ = 9× 10^{-5} A.m⁻¹ and apparent saturation magnetostriction $\lambda_s^{'Fe_2B} = \frac{1}{2}$ ⁵⁹⁶ 10^{-5} A.m⁻¹ and apparent saturation magnetostriction $\lambda_s^{'Fe_2B} = \frac{1}{2} \lambda_s^{Fe_2B} = 10$ ppm. Figures A.19a and A.19b show the obtained modeled magnetization and magnetostrictive behaviors in the magnetic field range of the work pre- sented in the paper. These modeling are in accordance the few available experimental data for this material.

Figure A.19: Modeled magnetization and magnetostrictive behavior of Fe₂B phase in the magnetic field range of the work presented in the paper - to be compared to experimental results reported in figures A.17a and A.17b (a cubic form effect is considered to define the applied magnetic field in figure (b).