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On the numerical modeling and optimization of a bottom-referenced heave-buoy array of wave energy converters

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Abstract

Compact arrays of small wave absorbers have been proposed as an advantageous solution for the extraction of wave energy when compared to a big isolated point absorber. Numerous challenges are associated with the numerical modeling of such devices, notably the computation of the hydrodynamic interactions among the large number of floats of which they are composed. Efficient calculation of the first-order linear hydrodynamic coefficients requires dedicated numerical tools, as their direct computation using standard boundary element method (BEM) solvers is precluded. In this paper, the Direct Matrix Method interaction theory by Kagemoto and Yue (1986) is used as an acceleration technique to evaluate the performance of a generic wave energy converter (WEC) inspired by the Wavestar *SC-concept* and to perform layout optimization. We show that there exists an optimum number of floats for a given device footprint. Exceeding this number results in a "saturation" of the power increase, which is undesirable for the economic viability of the device. As in previous studies on multiple absorber WECs, significant differences were observed in energy production among floats, due to hydrodynamic interactions.

Keywords: Multi-body WEC, Interaction Theory, Boundary Element Method, Optimization

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1. Introduction

A great variety of technologies to extract power from ocean waves have been proposed, some of which are currently under development. These wave energy converters (WECs) may be classified by several methods (Falcão, 2010), for example on the basis of size: devices whose characteristic length is much smaller than the wave-length of the incoming waves are referred to as point absorbers, and have been the object of numerous studies. Their responses are characterized by a resonant peak over a narrow band of frequencies of the incident wave spectra, and control strategies may be applied to increase their energy absorption (Falnes, 2001).

Another category, often referred to as multi-body WECs, consists of a group of multiple closely-spaced point absorbers attached to a common fixed or floating support structure. Within this category, several configurations have been proposed, including the FO^3 platform (Taghipour and Moan, 2008), the Manchester Bobber (Weller et al., 2010) and the Wavestar (Hansen and Kramer, 2011). The former two consist of a square lattice of floats linked to a common supporting structure through a Power Take-Off (PTO) system. In contrast, floats in the latter are distributed with a linear arrangement and connected to both sides of a fixed bridge structure through rigid arms.

Inspired by the FO^3 device, Garnaud and Mei (2009) analyzed the performance of compact square and circular arrays of cylindrical point absorbers and compared them to a bigger float having an equivalent displacement. They found that, unlike the large buoy, the circular array of multiple point absorbers had good efficiency over a broad range of frequencies. They made use of the method of homogenization, which offers great savings in computational time, and is valid when both the device size and the separating distance between units is small in comparison to the incident wave length.

A different acceleration technique, a mode expansion method (Newman, 1994), was used by Taghipour and Moan (2008) to study the FO^3 device. They evaluated both the response of the floating rig supporting 21 floats and the

wave energy absorption capabilities of the WEC. For this particular configuration, they found that the power produced was independent of the mean wave direction for short-crested ocean waves. In addition, they observed significant differences in power production between floats.

35 A comparison of two FO^3 -type WECs, one with 21 aligned buoys and the other with a staggered grid configuration of twelve buoys, was performed by De Backer et al. (2010). Calculations were undertaken in the frequency domain and the hydrodynamic coefficients were calculated using the Boundary Element Method (BEM) code WAMIT. They observed that the 21-unit configuration
40 was able to produce only 25% more power than the 12-unit configuration. A similar result was observed in experiments carried out by Garnaud and Mei (2009) in which an increase in the density of floats for tight configurations led to a relatively small increase in capture width. The work of De Backer et al. (2010) addressed the impact of constraints and several PTO optimization
45 strategies. It was found that the former reduced the power production of the arrays whereas the application of individual optimization led to a significant increase in energy capture when compared to other less sophisticated strategies. The same conclusion was reached by Nambiar et al. (2015) after a study of three buoys of the Wavestar prototype that compared different types of resistive and
50 reactive PTO control strategies using a dedicated time domain model including PTO damping force constraints.

Different versions of the Wavestar multi-body WEC device have been presented in Hansen et al. (2013). In the present paper, as we wish to illustrate the interest of the Direct Matrix Method when dealing with large groups of floating
55 bodies, we choose the 60-float *SC-concept* as a working example. The objectives are i) to examine the power capture of a generic bottom-referenced heave-buoy array (BR-HBA) inspired by this WEC, and ii) to conduct an optimization of both its layout and the size of the floats.

The study is carried out in the frequency domain using linear potential flow
60 theory. No constraints nor sophisticated Power Take-Off tuning strategies have been considered herein and, as in De Backer et al. (2010), the effect of diffracted

waves from the supporting piles of the structure has not been addressed. Therefore, results should be regarded as preliminary estimates of the power generation potential of this type of technology.

65 In the following sections, a detailed description of the system is provided and the numerical modeling in the frequency domain is detailed, with particular emphasis on the procedure used for efficient computation of the hydrodynamic coefficients of the floats in the array. Some results are then presented, detailing the response of both an individual and a small cluster of three floats. Follow-
70 ing the analysis of individual units, relevant layout configurations derived from optimization studies on the reference 60-unit configuration are analyzed in detail. Finally, results concerning the impact of float size on power capture are presented.

2. Methodology

75 2.1. Description of the System

The bottom-referenced heave-buoy array WEC studied herein is composed of 60 hemispherical floats regularly distributed along both sides of each of the three arms of a fixed bridge structure (see Figure 1). Each individual float is rigidly connected to an arm mounted on the supporting frame by means of
80 a hinge joint. In our modeling, the hydraulic Power Take-Off (PTO), which transforms the rotation into electrical power in the real device, is replaced by a basic linear damper.

A global Cartesian reference system (X, Y, Z) is used to define the ambient incident wave propagation angle (β) with respect to the multi-body WEC. In
85 addition, a local Cartesian reference system (x, y, z) centered at each float is used to redefine the incident wave angle with respect to each individual unit. Figure 1 shows a schematic of the system, and the main parameters are specified in Table 1.

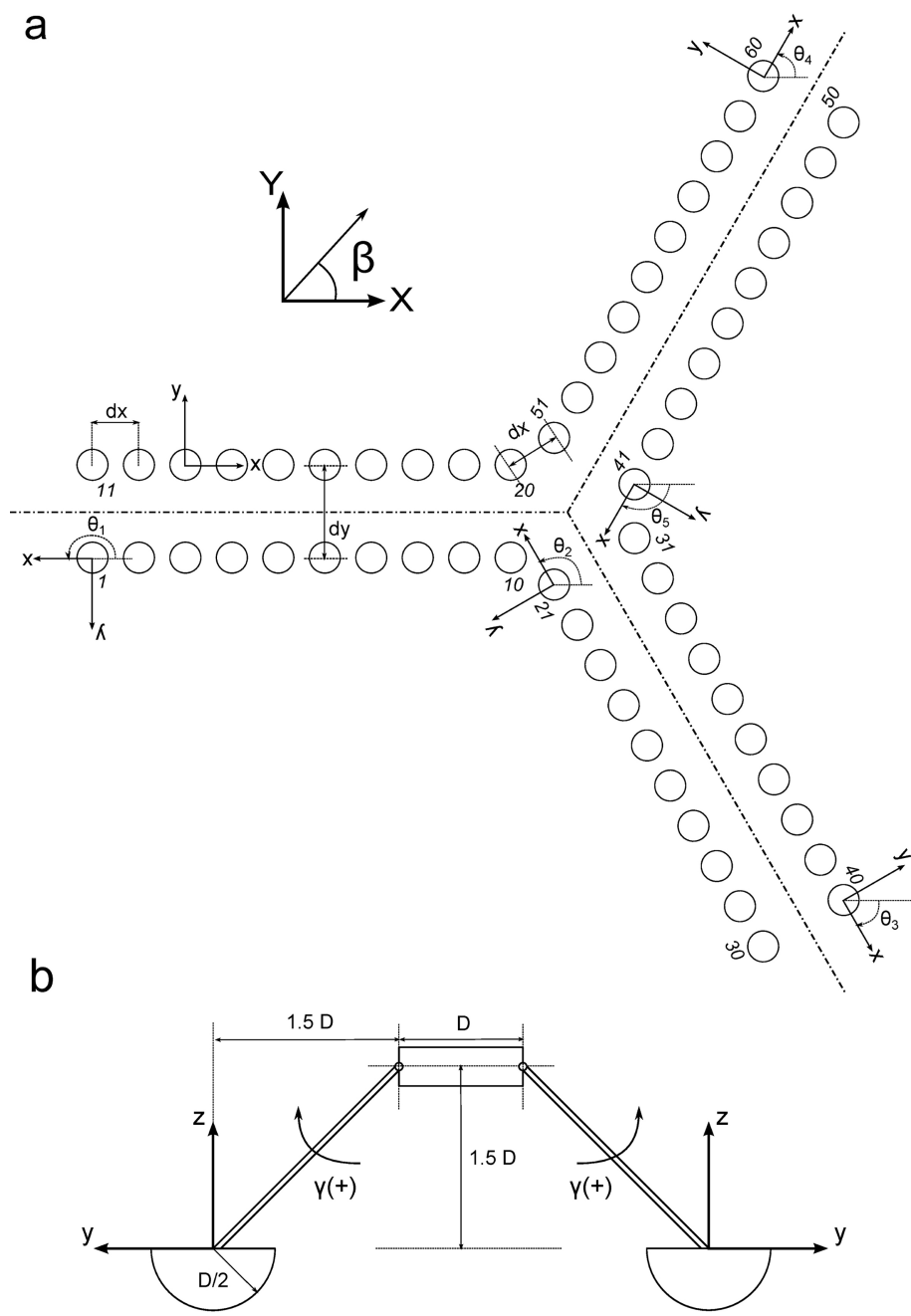


Figure 1: Top (a) and Side (b) schematic views of the bottom-fixed heave-buoy array Wave Energy Converter.

Parameter	Value
dx	7.2 m
dy	24 m
D	6 m
γ_{max}	0.28 rad
θ_1	π rad
θ_2	$2\pi/3$ rad
θ_3	$-\pi/3$ rad
θ_4	$\pi/3$ rad
θ_5	$-2\pi/3$ rad

Table 1: Main parameters of the bottom-fixed heave-buoy array Wave Energy Converter.

2.2. Equation of Motion

The linear first-order equation of motion of a single hemispherical point absorber float can be written as:

$$(J + A)\ddot{\gamma} + (B + B_{pto})\dot{\gamma} + K^h\gamma = M^{ex} \quad (1)$$

90 where γ is the angle of rotation along the bearing axis, J the inertia of the float, A and B the radiation hydrodynamic coefficients of added-inertia and damping moment respectively, B_{pto} the damping moment of the PTO system, K^h the hydrostatic stiffness and M^{ex} the excitation moment.

Assuming that the rigid arm connecting the float to the bearing is weightless, the hydrostatic stiffness coefficient K^h expressed with respect to the axis of rotation can be computed as (Babarit et al., 2012):

$$K^h = K_B^{h,roll} + \rho g V (z_B - z_A) - mg(z_G - z_A) + K_B^{h,heave}(y_B - y_A)^2 \quad (2)$$

95 where $K_B^{h,roll}$ and $K_B^{h,heave}$ are the hydrostatic stiffness related to the roll and heave motions, respectively, along the axis passing through the center of buoyancy of the float, ρ the water density, g the gravity acceleration, V the volume of the float, (x_B, y_B, z_B) the coordinates of the center of buoyancy, (x_G, y_G, z_G)

Parameter	Expression	Value
V	$2/3\pi \frac{D^3}{8}$	56.55 m^3
$K_B^{h,heave}$	$\rho g \pi \frac{D^2}{4}$	$284305 \text{ Kg} \cdot \text{m}/\text{s}^2$
$K_B^{h,roll}$	$\rho g \pi 6/24 \frac{R^4}{16}$	$639687 \text{ Kg} \cdot \text{m}/\text{s}^2$
(x^G, y^G, z^G)	$(0, 0, -\frac{3}{8} \frac{D}{2})$	$(0,0,-1.125) \text{ m}$
(x^B, y^B, z^B)	$(0, 0, -\frac{3}{8} \frac{D}{2})$	$(0,0,-1.125) \text{ m}$
(x^A, y^A, z^A)	$(0, -1.5D, 1.5D)$	$(0,-9,9) \text{ m}$
J	$\frac{83}{320} \rho V \frac{D^2}{4} + \rho V d^2$	$1.08 \cdot 10^7 \text{ Kg} \cdot \text{m}^2$
d	$\sqrt{(1.5D)^2 + (1.5D + \frac{3}{8} \frac{D}{2})^2}$	13.55 m

Table 2: Main parameters of an hemispheric float.

the coordinates of the center of gravity and (x_A, y_A, z_A) the coordinates of the bearing. Table 2 summarizes the values of the parameters for an hemispheric float of the configuration shown in Figure 1.

Equation (1) can be generalized to include the motion of all the multi-body WEC floats:

$$(\mathbf{J} + \mathbf{A})\ddot{\Gamma} + (\mathbf{B} + \mathbf{B}_{pto})\dot{\Gamma} + \mathbf{K}^h \Gamma = \mathbf{M}^{ex} \quad (3)$$

where Γ is the vector of rotations, \mathbf{J} is the diagonal inertia matrix of the system, \mathbf{A} and \mathbf{B} are the matrices of hydrodynamic added-inertia and radiation damping moment coefficients respectively, \mathbf{B}_{pto} is the diagonal matrix of PTO damping moments, \mathbf{K}^h is the matrix of hydrostatic stiffness and \mathbf{M}^{ex} the vector of excitation moments. All the matrices have dimensions $(N_b \times N_b)$, where N_b is the total number of floats.

2.3. Computation of the Hydrodynamic Coefficients

The use of standard Boundary Element Method (BEM) solvers to evaluate the hydrodynamic coefficient matrices for large arrays of bodies, such as the bottom-referenced heave-buoy array WEC, is associated with very high computational costs. This hampers analysis of such systems and precludes the use

of layout optimization, which requires constant recomputation of the hydrodynamic coefficients to account for modifications to the position of the floats.

To avoid the limitations imposed by the use of standard BEM solvers in the
 115 current study, the hydrodynamic coefficients were evaluated using the implementation of the Direct Matrix Method Interaction Theory (IT) by Kagemoto and Yue (1986), described in Fàbregas Flavià et al. (submitted for publication). As opposed to standard BEM solvers, in which the multiple-scattering problem is solved by treating all the bodies in the array simultaneously, in the Direct
 120 Matrix Method the diffraction/radiation boundary conditions are first imposed on an isolated float and then combined with an interaction theory to take into account the effect of the neighbouring devices. As in the present case, where all the floats have the same geometry, the boundary value problem (BVP) needs to be solved only once, thus leading to an additional gain in computational speed.

125 The transfer from the diffraction/radiation problem of an isolated geometry to the BVP of the whole array is achieved by expressing the wave fields in a base of partial cylindrical wave functions. This enables the waves diffracted and radiated by a float to be mathematically characterized in terms of two hydrodynamic operators known as Diffraction Transfer Matrix (DTM) and Radiation
 130 Characteristics(RC). The advantage of this transformation is that the number of cylindrical modes required to represent the perturbation of the wave field by an arbitrary geometry is significantly smaller than the number of panels required to discretize its wetted surface. The reduction in the number of unknowns associated to an individual float enables a drastic reduction of the computational
 135 time for the whole array, as shown in section 3.4.

2.4. Performance evaluation

The total average annual power generated by a float j in the multi-body WEC (P_y^j) can be computed by summing up the contribution from each of the wave climate sea states as:

$$P_y^j = \sum_{i=1}^{N_s} O_i(H_s, T_p) \cdot P_i^j(H_s, T_p) \quad (4)$$

where P_y^j is the total average annual power produced by float j , N_s is the number of sea states considered, (H_s, T_p) are the significant wave height and the peak period of the sea state, O_i its probability of occurrence and P_i^j the power produced by unit j in the i th sea state.

Under the assumptions of linear potential flow theory, i.e. linearity and ideal fluid characteristics, the power generated by a float in a given sea state can be evaluated using the following expression:

$$P_i^j(H_s, T_p) = \int_0^{2\pi} \int_0^\infty 2 S_i(\omega, \beta) p^j(\omega, \beta) d\omega d\beta \quad (5)$$

where $S_i(\omega, \theta)$ is the directional wave spectrum and $p^j(\omega, \theta)$ the power function of body j defined as:

$$p^j(\omega, \beta) = \frac{1}{2} B_{pto} \omega^2 \Gamma^j(\omega, \beta)^2 \quad (6)$$

where B_{pto} is the Power Take-Off (PTO) damping and $\Gamma^j(\omega, \beta)$ is the response amplitude operator (RAO) of the productive degree of freedom of the hemispheric float obtained by solving the equation of motion of the system (3).

The total average annual power (P_y) produced by all units is obtained simply as:

$$P_y = \sum_{j=1}^{N_b} P_i^j(H_s, T_p) \quad (7)$$

The effect of the hydrodynamic interactions among floats in the multi-body WEC on the power generation is quantified using the interaction factor, generally referred to as q-factor, defined as the ratio between the power produced by the float in the array and the power it would produce if isolated:

$$q_i^j = \frac{P_i^j}{P_i^{j,isol}} \quad (8)$$

where q_i^j is the interaction factor of float j in the i th sea state and $P_i^{j,isol}$ the power that an isolated float j would produce in the i th sea state.

To evaluate whether the constraint on the rotation angle of each unit is satisfied, the significant amplitude of rotation of float j , γ_s^j , can be computed

as (De Backer et al., 2010):

$$\gamma_s = 2\sqrt{\int_0^\infty \int_0^{2\pi} S_\gamma^j(f, \beta) df d\beta} \quad (9)$$

150 where $S_\gamma^j(f, \beta)$ is the rotation spectrum of float j evaluated as:

$$S_\gamma^j(f, \beta) = \frac{\Gamma^j(f, \beta)^2}{2df d\beta} \quad (10)$$

2.5. Wave Climate

A total of eleven sea states (Table 3) representing 80% of the wave conditions at Hanstholm (Hansen and Kramer, 2011) were used for the computations. It was considered that the other 20% fall outside of the range of operation of the
155 multi-body WEC, i.e. production is stopped when $H_s < 0.75m$ and protection mode is activated for cases with $H_s > 2.75m$.

The wave field was modeled as a two-dimensional frequency-direction Bretschneider spectrum with a generalized cosine angular spreading function $D(\beta) = A_1 \cos^m(\beta - \bar{\beta})$ as defined in Holthuijsen (2010) with $m = 20$. The latter is
160 representative of wind seas predominant in the site. The spectrum was discretized using 30 frequencies and five directions making a total of 150 wave components per sea state. The water depth was set to 20m.

3. Results and Discussion

3.1. Individual float response

165 The solution to the equation of motion (1) of an individual articulated hemispherical float is shown in Figure 2 together with the power extracted, the latter computed using equation (6). The response of the float shows the typical features of a point absorber, namely a steady response at low frequencies, an increased motion at the resonant frequency which is greatly reduced when reach-
170 ing the higher frequency zone. A particularity of the arm-float system studied herein is that, in spite of the axisymmetry of the float, its response is highly dependent on the incident angle of the waves. This is because the components

Seastate	$H_s(m)$	$T_p(s)$	$Prob(\%)$
1	0.75	4.10	19.2
2	0.75	5.27	11.4
3	0.75	6.44	2.21
4	1.25	4.10	6.84
5	1.25	5.27	13.0
6	1.25	6.44	2.96
7	1.75	5.27	9.58
8	1.75	6.44	3.05
9	2.25	5.27	3.34
10	2.25	6.44	4.6
11	2.75	6.44	3.89

Table 3: Wave climate used in the simulations.

of the excitation force in both y and z directions contribute to the moment along the axis of rotation (x). An incident wave with $\beta = 90^\circ$ will generate y and z force components which will produce rotation moments acting in the same direction. In contrast, at $\beta = 270^\circ$ the rotation moments will act in opposite directions. From Figure 2 it can be observed that the maximum response is achieved for an incident wave angle of $\beta = 90^\circ$, which corresponds to the situation where the moments of rotation generated by the forces in y and z direction are aligned. The incident angle for which the minimum response occurs also depends on the balance between the magnitudes of the y and z forces.

Both the power and the response of the float are shown for two different values of B_{pto} , indicated as B_{pto_c} and B_{pto} on the graphs. The former is the value that maximises the response allowed (γ_{max}) at the resonant frequency and for an incident wave angle of $\beta = 90^\circ$. The latter has been tuned to reduce the float motion to 20% of the critical value at the same conditions.

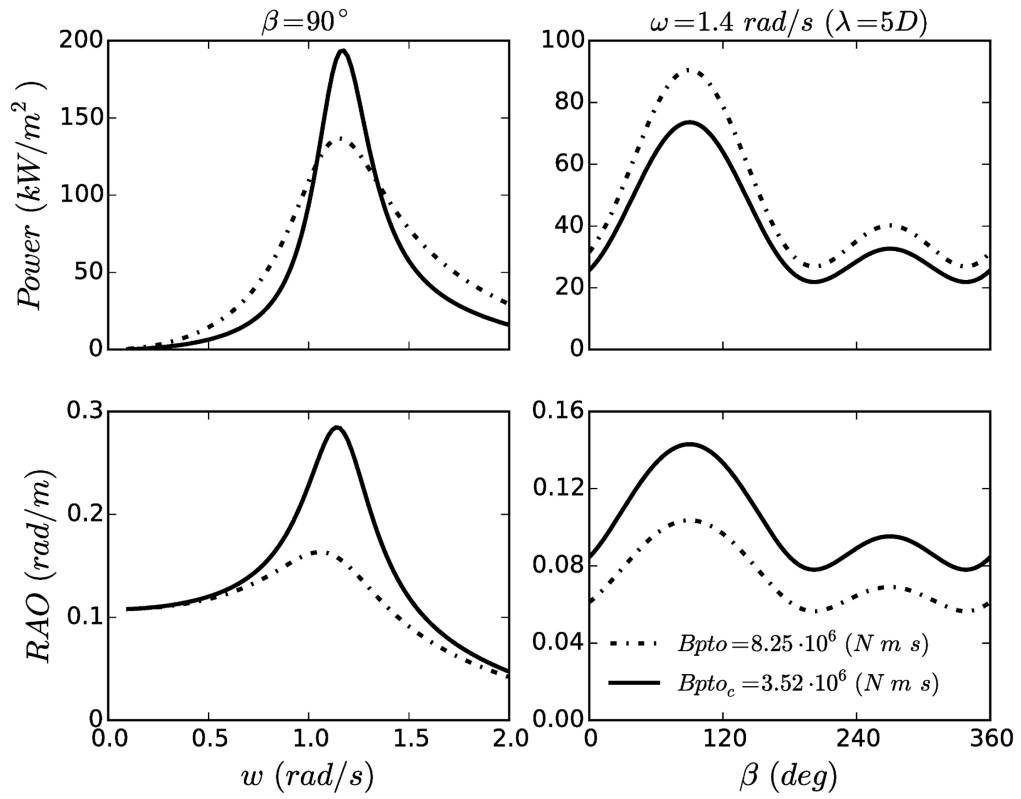


Figure 2: Response Amplitude Operator (RAO) and power function of an individual isolated hemispherical float as a function of the Power Take-Off damping (B_{pto}) and for both a range of incoming wave frequencies and directions.

3.2. Three-float cluster

The presence of adjacent units affects the hydrodynamic forces acting on a float and, as a consequence, its response is different to that where it is in
190 isolation. This is illustrated in Figure 3b which shows a comparison between, on the one hand, the response of an isolated float under the action of regular waves traveling at $\beta = 90^\circ$ (the same displayed in section 3.1 with damping B_{pto}) and; on the other hand, the response of the float when located in the middle of a three-unit group (Figure 3a), representing part of the bottom-referenced heave-
195 buoy array WEC. It can be observed that the peak of the rotation along the bearing axis is reduced and shifted towards lower frequencies. As mentioned in Nambiar et al. (2015), the close proximity of the floats means that hydrodynamic interactions are expected to be very important.

The motion of float-2 was obtained by solving equation (3), for which the
200 matrices of hydrodynamic coefficients were computed using both the standard BEM solver NEMOH (Babarit and Delhommeau, 2015) and the IT. Figure 3c compares the percentage difference between the amplitude of the float response obtained from NEMOH (used as reference) and from the IT using different evanescent mode truncation. As shown in Fàbregas Flavià et al. (submitted
205 for publication), special attention to this truncation is required for cases where bodies are placed in close proximity. Despite being separated by a small distance relative to their radius, the maximum discrepancy of the response amplitude for float-2 when the evanescent mode truncation is set to zero is only 2.5%. A similar result was obtained by Chakrabarti (2001) who observed no significant
210 influence of evanescent mode truncation on the forces acting on two floating modules. Only a small effect on the motions was reported.

The differences in Figure 3c are highly frequency-dependent and, although not shown here, they also vary as a function of the incident wave propagation angle. It is not clear how to extrapolate from this analysis of three floats under
215 regular waves to draw conclusions about the influence of the evanescent mode truncation in a 60-float case study with irregular sea state; therefore, additional sensitivity studies were performed (detailed in section 3.3).

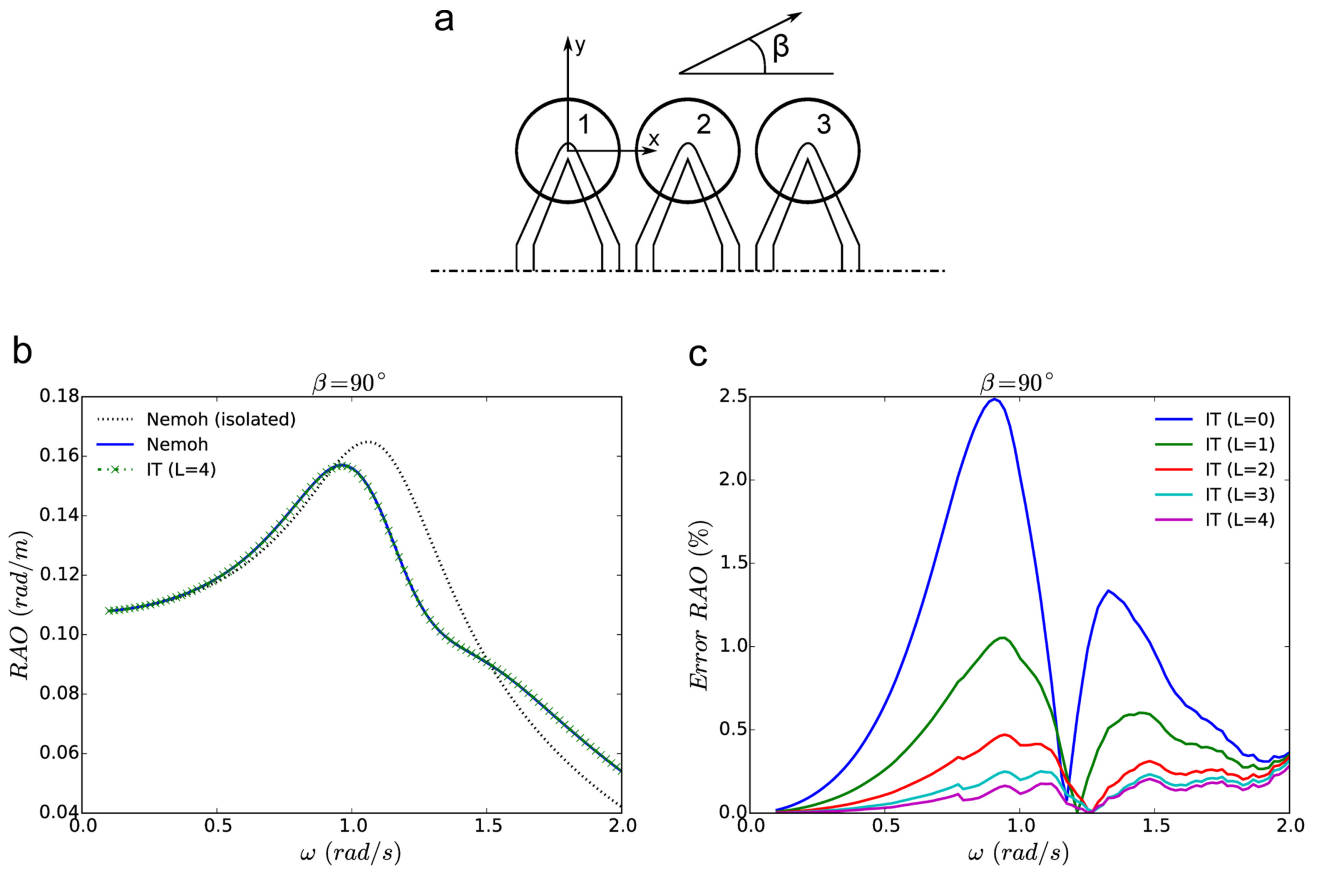


Figure 3: (a) Top view of a section of a three floats WEC; (b) Comparison of the Response Amplitude Operator (RAO) of float 2 computed using both a direct BEM calculation (both when isolated and in array) and with the Direct Matrix Method interaction theory (IT) using 4 evanescent modes (L) and a $\beta = 90^\circ$ wave incidence; (c) relative difference between the (RAO) of float 2 computed using both a direct BEM calculation and with the Direct Matrix Method interaction theory (IT) for different values of the evanescent modes truncation (L) and a wave incidence of $\beta = 90^\circ$.

3.3. 60-float Configuration

This section presents a series of simulations of the bottom-referenced heave-buoy array WEC (Figure 1) installed in a location with the wave climate detailed in Table 3. Both the average annual power production (P_y) of the multi-body WEC and the performance of each individual float were evaluated, the latter defined based on its interaction factor as well as on its significant motion amplitude. In addition, the free-surface disturbance coefficient, defined as the ratio between the actual and the undisturbed incident significant wave height, was calculated to allow for a visualization of the wave field.

For the sake of simplicity, the same value of PTO damping moment was used for all units and all given sea states, and was chosen in such a way as to maximize the average annual power production of the WEC at the reference site. This strategy is referred to as diagonal optimization De Backer et al. (2010) or scalar optimization (Ricci et al., 2007). It is worth noting that other more sophisticated optimization strategies, as shown for instance by De Backer et al. (2010) and Nambiar et al. (2015), could improve the energy yield of the multi-body WEC studied here. For example, for a realistic wave climate, De Backer et al. (2010) observed energy absorption increases of 16% and 18% for each unit of a 12-buoy and 21-buoy multi-body WEC respectively when the control parameters were optimized individually and not diagonally.

Figure 4 shows both the interaction factor of each float and the free-surface disturbance coefficient (H_s/H_s^I) for the most probable sea state ($H_s = 0.75m$, $T_p = 4s$). Results are presented for two main propagation directions ($\beta = 0$ and $\beta = \pi/3$) of the incident wave spectrum. For the former, it can be observed that the interaction factor of the front floats (f_1 and f_{11}) is significantly greater than 1 and gradually decreases as waves travel along the units in branches b_1^{10} and b_{11}^{20} . At floats f_{10} and f_{20} , behind the wake produced by the preceding units, most of the available energy has been captured and the value of the interaction factor is very low. The same occurs at floats f_{21} and f_{51} . An increase in interaction factor is only observed when moving away from the horizontal axis of symmetry of the WEC and towards the end of branches b_{51}^{60} and b_{21}^{30} . Notwithstanding,

the values remain significantly lower than 1. It is in this part of the domain
 250 where the highest disturbance coefficients are observed. In contrast, the wake
 behind the floats significantly affects the units at branches b_{31}^{40} and b_{41}^{50} , which
 have interaction factors close to zero.

For $\beta = \pi/3$ it can be observed that floats in branches b_1^{10} and b_{21}^{30} benefit
 from higher interaction factors than elsewhere, although they do not exceed
 255 unity. In addition, a region with high disturbance coefficients can be clearly
 distinguished in front of the device, as opposed to the wake area behind char-
 acterized by a reduced wave elevation. Only floats $f_{11} - f_{12}$ and $f_{39} - f_{40}$ are
 not shadowed by the units in the front branches for this particular alignment of
 the incident wave field and the WEC.

260 The pattern of interaction factor among the floats is similar for all sea states,
 with the only significant difference being an increase in the power produced by
 the units in branches b_{11}^{20} and b_{31}^{40} for wave conditions with longer peak periods
 propagating with a main direction $\beta = \pi/3$. As the B_{pto} damping moment
 (identically applied to all units) was optimized to maximize the average annual
 265 power extracted, the interaction factors and the significant motions are closely
 related. From the left column of Figure 7, which shows the significant motions
 of each float for the most energetic sea state ($H_s = 2.75m$, $T_p = 6.44s$), it can
 be noted that floats in branches $b_{11}^{20} - b_{31}^{40}$ undergo motions of the same order
 of magnitude as the ones in branches $b_1^{10} - b_{21}^{30}$. In contrast, for $\beta = 0$, the
 270 pattern observed is similar to that for the interaction factors shown in Figure 4.
 Assuming the motions of the floats are governed by a Rayleigh distribution, as
 used in De Backer et al. (2010), and assuming the maximum significant motion
 to be $0.17rad$, it can be predicted that the design condition γ_{max} prescribed
 in Table 1 will be exceeded $\sim 25\%$ of the time when the WEC operates in the
 275 most energetic sea state. This point is further investigated in section 3.6.

The main findings from a sensitivity study of the impact of the evanes-
 cent mode truncation on the average annual power production of the bottom-
 referenced heave-buoy array WEC are summarized in Table 4. The greatest
 discrepancy in power extracted from a sea state, when computed using 2 evanes-

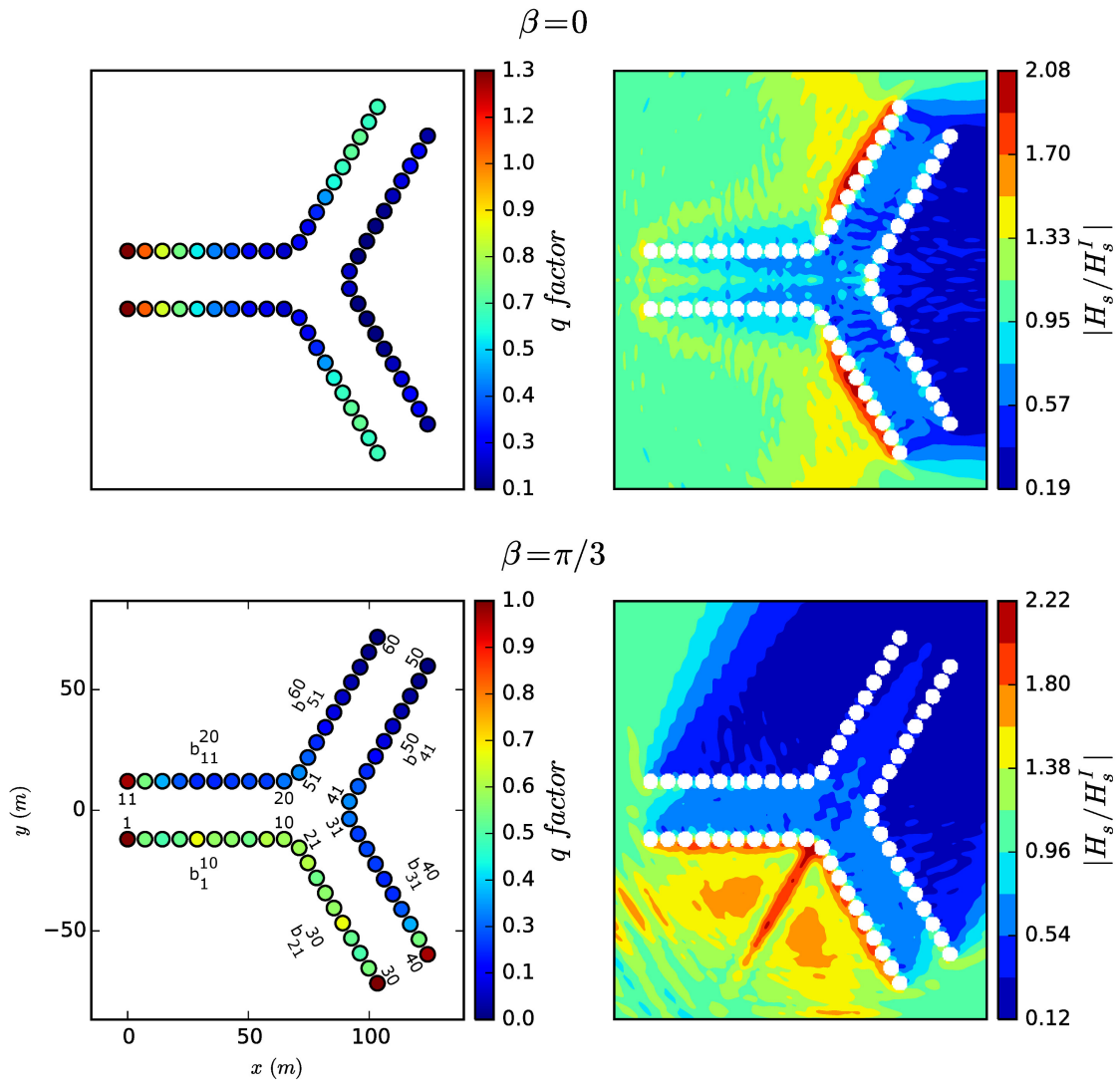


Figure 4: Float interaction factors (q-factor) of the bottom-referenced heave-buoy array WEC and disturbance coefficient (H_s/H_s^I) of the wave field for a sea state with ($H_s = 0.75m$, $T_p = 4s$) and two mean propagation directions (0 and $\pi/3rad$) of the incident wave spectra.

Truncation (n)	0	1	2
$\max(\text{abs}[(P_n^i - P_2^i)/P_2^i])$ (%)	0.55	0.41	Reference

Table 4: Influence of the evanescent modes truncation on the power generated.

cent modes and without accounting for them, is only 0.55%. As the difference is not significant, and given that the lower the truncation used the higher the computational speed of the IT method, the evanescent modes were dispensed with in the calculations presented in the following sections. As shown in Fàbregas Flavià et al. (submitted for publication), calculations of free surface elevation using zero-truncated IT display inaccuracies only in close proximity to the bodies. However, they are not discernible to the naked eye, and are included here for qualitative purposes only.

3.4. Power versus Number of Floats

The underproduction of the majority of the multi-body WEC floats, described in the preceding section, suggests that layout modifications may improve the yield of individual units. The strategy adopted here consists of successively increasing the number of floats on each branch from two to the initial ten while keeping them equally distributed along both sides of the distinctive fixed three-arm bridge structure. At each step, the separating distance between floats was optimized. A minimum and maximum separating distance were also determined: the minimum distance being 7.2m-the separating distance between floats for the original 60-unit WEC-and the maximum distance being the greatest separation possible without exceeding the footprint of the original WEC. The value of the PTO damping moment (B_{pto}) used in the preceding section was preserved, and was the same for all units. As shown in section 3.6, this parameter does not have a significant effect on the results.

Figure 5 shows the results of the optimization process, i.e. the average annual power produced by each configuration and the separating distance between units, for the two main propagation directions of the incident wave spec-

305 tra. With the exception of the 12-float configuration, average annual power is slightly greater when $\beta = \pi/3$; for the 48-float configuration, the difference is only 2.6%. However, for both values of β the change in average annual power as a function of number of floats (N) follows similar trend: it increases linearly for $N \leq 30$; continues to increase nonlinearly until an inflection point is reached
310 at $N = 48$; then decreases towards the average annual power produced by the initial 60-float WEC configuration studied in the preceding section.

For both main propagation directions of the incident wave spectra (β), the optimal separating distance for the 12 and 18-float configurations falls within the bounds imposed, although it is much closer to the upper limit than to the
315 lower. This is also true for the 24-float configuration when $\beta = 0$. For all other cases, the optimal distance is the upper limit, which decreases as the number of units increases until merging with the separating distance ($7.2m$) of the 60-float WEC.

The above observations of average annual power and separating distance
320 clearly show that increasing the number (and hence density) of floats in this particular three-arm structure layout has diminishing returns in terms of power production. Indeed, a remarkable result is that the same average annual power can be obtained with a 60-float and 36-float configuration, the latter being studied in more detail in the following section. Obviously, this has dramatic
325 implications with respect to the global cost of the WEC.

These results are in line with observations by De Backer et al. (2010) who showed differences of only 25% in average annual power production between two multi-body WECs of 21 and 12 floats. However, the size of the floats and their arrangement were not the same for both devices.

330 Table 5 compares the wall clock execution time required to obtain the results in Figure 5 between the IT and standard direct NEMOH BEM calculations. Values are presented based on computations on a Dell¹ machine with two Intel(R)

¹Dell is a registered trademark of Dell, Inc.

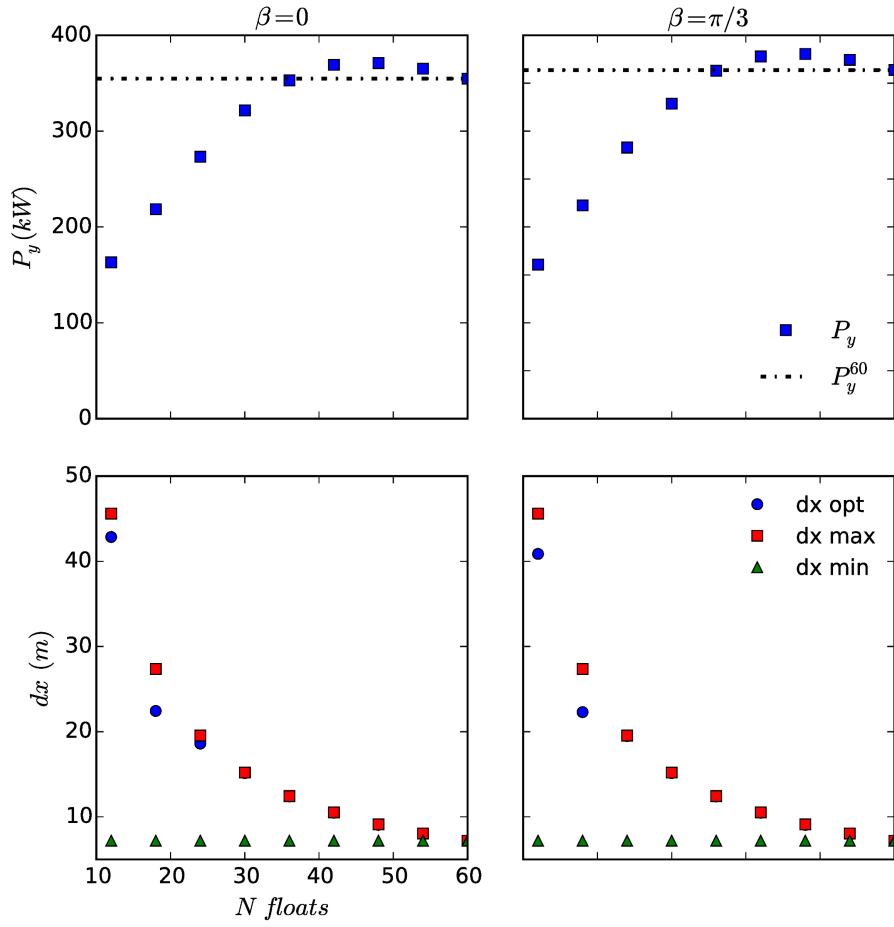


Figure 5: Average annual power (P_y) and separating distance between floats (dx) as a function of the number of units used in the bottom-referenced heave-buoy array WEC for two main propagation directions of the incident wave spectra. The average annual power has been computed using the optimized separating distance (dx_{opt}) between floats for each configuration comprised between the limits (dx_{max}) and (dx_{min}).

N bodies	N function evaluations	IT (hours)	Direct BEM (years)
12	10	0.6	0.1
18	10	1.3	0.3
24	11	2.7	0.9
30	10	3.7	1.6
36	10	5.1	2.7
42	9	6.4	3.8
48	7	6.6	4.4
54	6	7.3	5.4
60	1	1.7	1.2

Table 5: Comparison of wall clock execution time between the IT and direct NEMOH calculations for each of the optimized configurations in Figure 5.

Xeon(R)² 64-bit 2.27GHz processors and 8GB random access memory running the Microsoft Windows 7 Professional³ operating system. The execution time
of the direct BEM simulations has been estimated based on a series of simula-
335 tions on small configurations up to ten floats. The computational advantage of
using the IT over standard BEM solvers to optimize the layout of large clusters
of bodies is clear.

3.5. 36-float Configuration

340 In this section, details of the 36-float bottom-referenced heave-buoy array
WEC simulations are given. Figure 6 shows the interaction factor for each
float and the free-surface disturbance coefficient for the most probable sea state
($H_s = 0.75m$, $T_p = 4s$). Results are presented for the two main propagation
directions ($\beta = 0$ and $\pi/3$) of the incident wave spectrum considered. For
345 the former, it can be observed that the interaction factor of floats f_1 and f_7
is significantly higher than unity and gradually decreases as waves propagate

²Intel Xeon is a registered trademark of Intel Corp.

³Microsoft Windows 7 Professional is a registered trademark of Microsoft Corp.

along branches b_1^6 and b_7^{12} . At floats f_6 and f_{12} , shadowed by the units up front, most of the available energy has been absorbed and the values of the interaction factor are very low. The decreasing trend is reversed at branches b_{31}^{36} and b_{13}^{18} ,
350 where the interaction factor gradually increases from low values at units f_{13} and f_{31} until reaching levels as high as at the front of branches b_1^6 and b_7^{12} for floats f_{29} and f_{35} . This differs from the 60-unit configuration, whose floats at this part of the multi-body WEC had interaction factors significantly less than one (Figure 4). The wake behind branches b_1^6 and b_7^{12} , observed to be a region of
355 low disturbance coefficient, diminishes the power production of floats in b_{25}^{30} and b_{19}^{24} close to the horizontal axis of symmetry of the device. However, it is higher here than for the 60-unit case. The interaction factor increases at the ends of branches b_{25}^{30} and b_{19}^{24} , which benefit from a smaller shadowing effect.

For $\beta = \pi/3$, similar trend is observed as in the 60-float configuration, i.e.
360 floats in branches b_1^6 and b_{13}^{18} have interaction factors significantly higher than the rest. However, in this case they are all greater than unity. In addition, floats in branches b_7^{12} and b_{19}^{24} are less shadowed by units in b_1^6 and b_{13}^{18} . Disturbance coefficients close to unity are observed in this area due to both the reduced number of units and increased spacing between them. In contrast, an area of
365 wave concentration can be distinguished in front of the device as opposed to a region of wave attenuation behind. The range of disturbance coefficients is significantly lower for the 36-float configuration than for the 60-unit tight cluster as the structure is more "transparent" to the incident waves.

As for the 60-float configuration, the pattern of interaction factors among
370 the floats is similar for all sea states, with the only significant difference being an increase in power produced by the units in branches b_7^{12} and b_{19}^{24} for wave conditions with longer peak periods propagating with main direction $\beta = \pi/3$. As mentioned in section 3.3, the interaction factors and the significant motions are closely related. From the right column of Figure 7, which shows the significant
375 motions of each float for the most energetic sea state ($H_s = 2.75m$, $T_p = 6.44s$), it can be observed that the significant motions of floats in branches b_7^{12} and b_{19}^{24} are of the same order of magnitude as those in b_1^6 and b_{13}^{18} . In contrast, for $\beta = 0$,

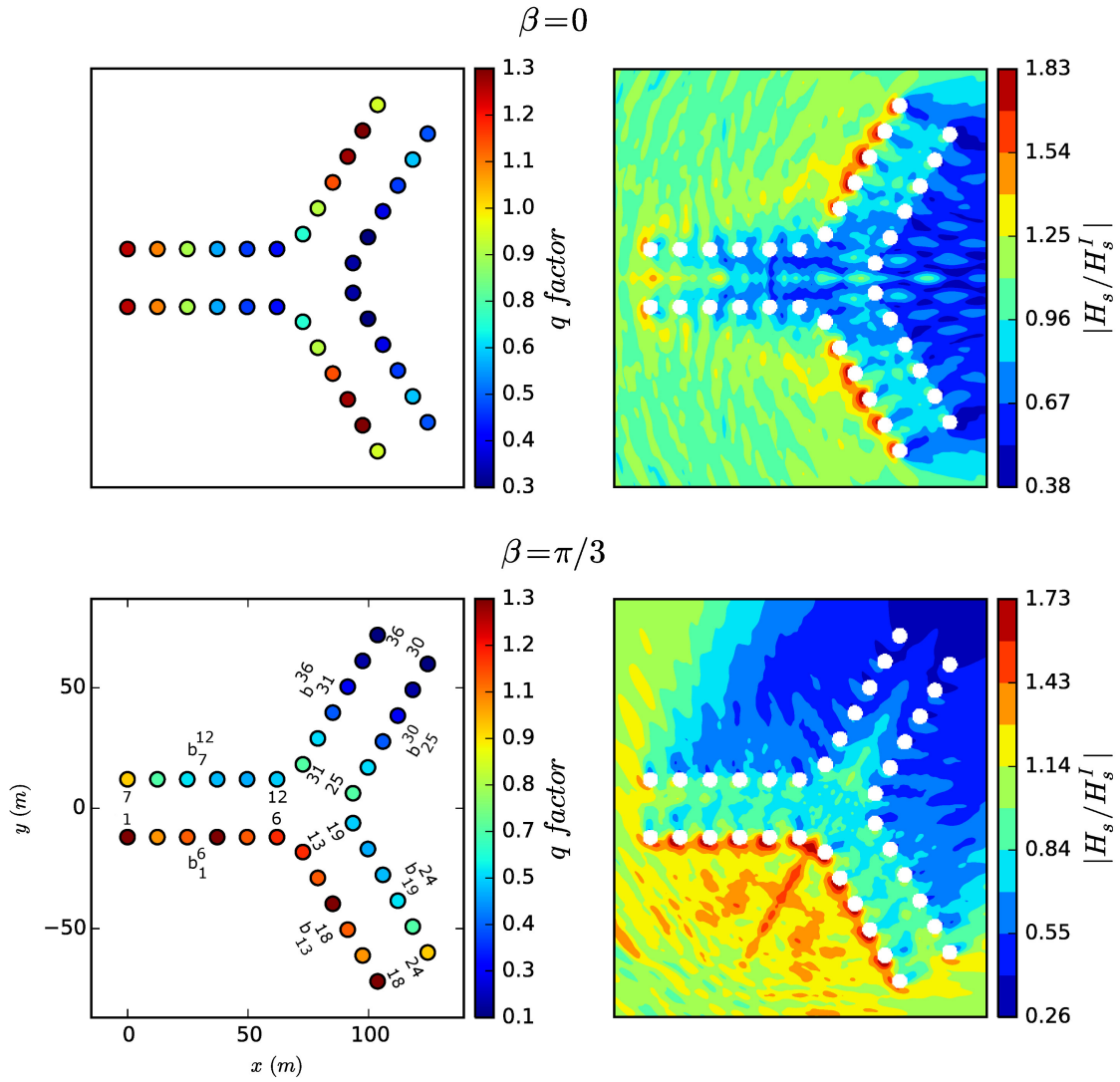


Figure 6: Float interaction factors (q-factor) of the 36-unit bottom-referenced heave-buoy array WEC and disturbance coefficient (H_s/H_s^I) of the wave field for a sea state with ($H_s = 0.75m$, $T_p = 4s$) and two mean propagation directions (0 and $\pi/3 rad$) of the incident wave spectra.

the pattern of significant motions is similar to that of the interaction factors.

For both the 60-float and the 36-float configurations, the highest significant
 380 motion is found to be $\gamma_s = 0.17rad$. This indicates that the similar average
 annual power generated by both configurations is not due to the fact that the
 36-float WEC undergoes significantly higher motions than the 60-float WEC.
 In addition, if the float motions are assumed to be governed by a Rayleigh
 distribution, as in section 3.3, it can be predicted that the design condition
 385 γ_{max} prescribed in Table 1 will be exceeded 25% of the time when the 36-float
 WEC operates in the most energetic sea state - similar to the case of the 60-float
 WEC.

3.6. Radius optimization

In section 3.4, the effect of the number of floats on the average annual power
 390 production of the three-arm bottom-fixed heave-buoy array WEC was inspected.
 The 36-float configuration analyzed in the preceding section was found to gener-
 ate as much power as the initial 60-float WEC. In this section, the impact
 of float size on the total power output of the 36-unit configuration is investi-
 gated. The procedure adopted consists of gradually increasing the radius of
 395 the hemispheres from $2m$ to $5.5m$, the latter being the value that assures that
 the minimum edge-to-edge distance between floats is always greater than in the
 initial 60-float configuration. For each radius, the value of the PTO damping
 moment (B_{pto}), equally applied to all the floats and sea states, is optimized to
 maximize the average annual power output.

Figure 8 shows the average annual power (P_y^{36}) and the PTO damping mo-
 400 ment optimized for each hemisphere radius ($B_{pto,36}^r$). In addition, the average
 annual power computed with the PTO damping moment used in section 3.3,
 which optimizes the power generated by the 60-float configuration ($B_{pto,60}^{r=3m}$),
 is provided for comparison. Results are shown for the two main propagation
 405 directions (β) of the incident wave spectrum.

Average annual power is observed to be a concave function of hemisphere
 radius, with a global maximum observed at $r = 3.5m$, for both values of β ,

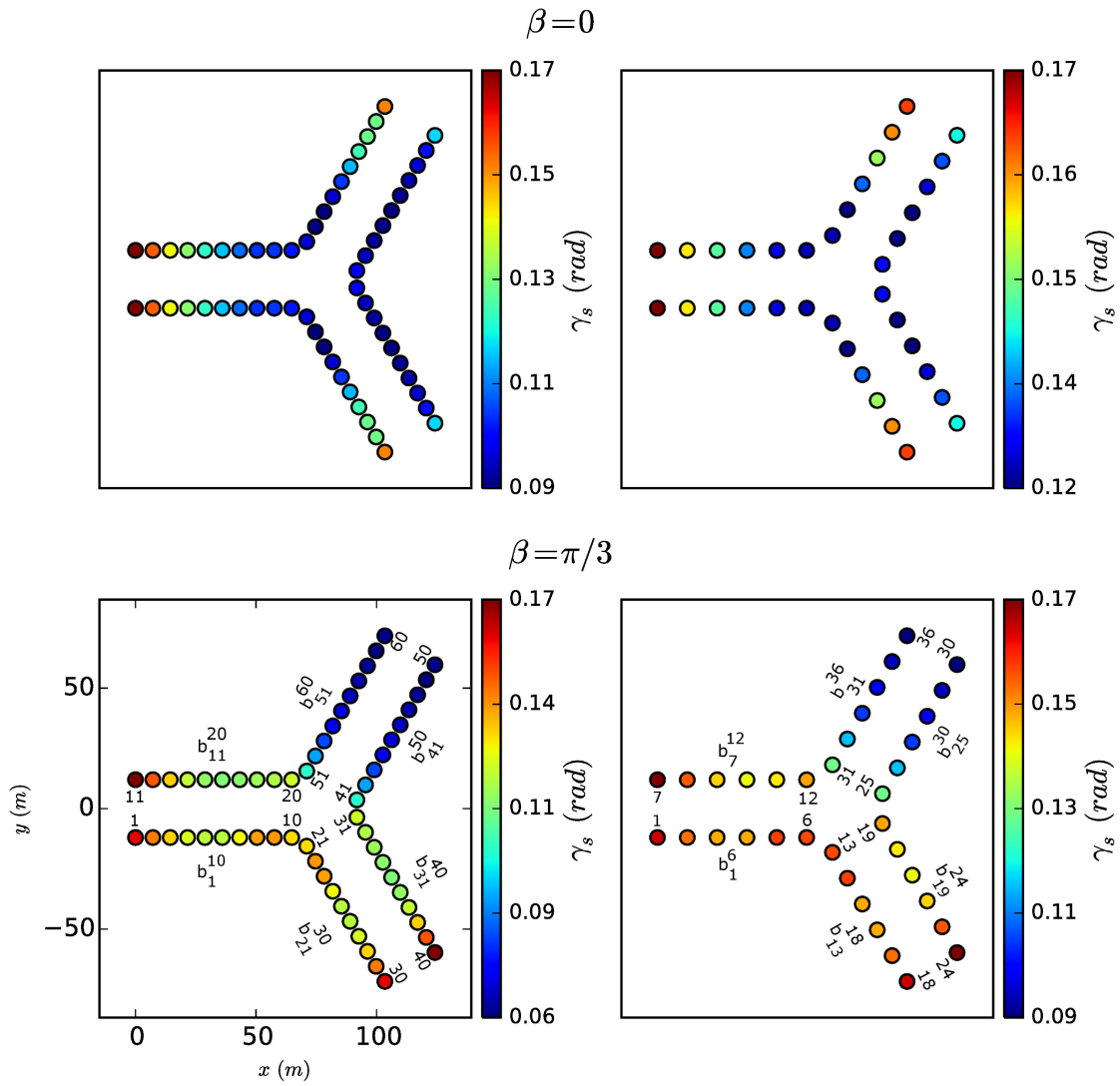


Figure 7: Float significant motions (γ_s) of the 60 and 36-unit bottom-referenced heave-buoy array WEC for the sea state with ($H_s = 2.75m$, $T_p = 6.44s$) and two mean propagation directions (0 and $\pi/3 rad$) of the incident wave spectra.

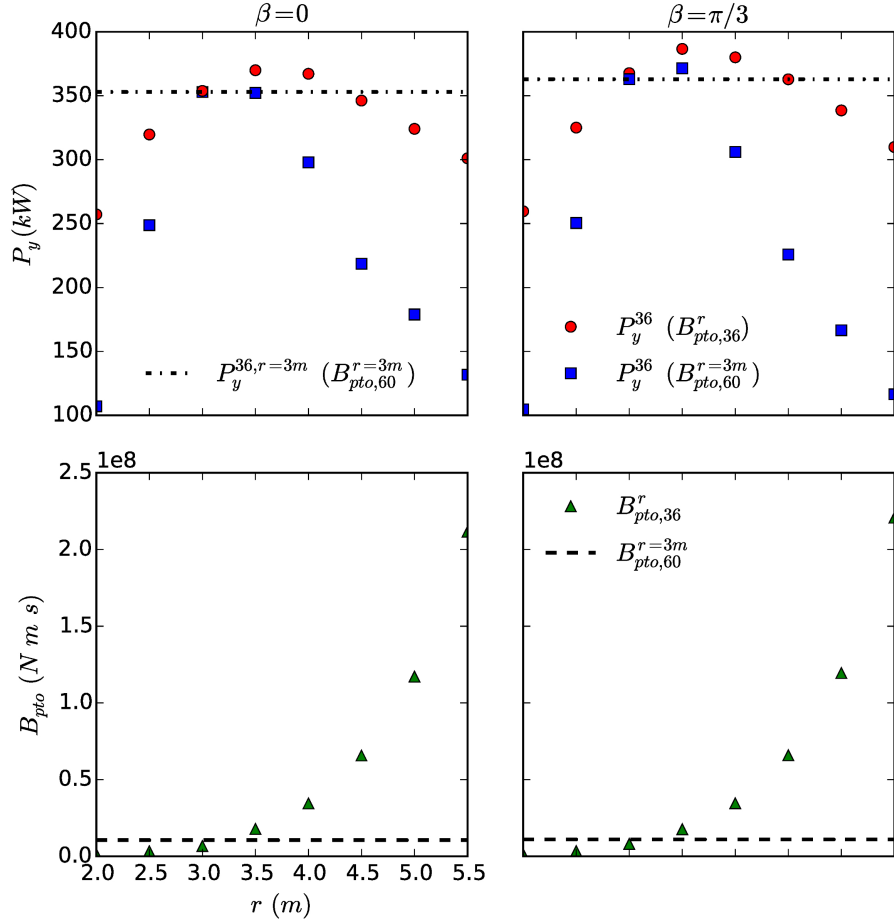


Figure 8: Average annual power (P_y) produced by a 36-unit bottom-referenced heave-buoy array WEC as a function of both the radius of the hemispheric floats and the value of PTO damping (B_{pto}) used for two main propagation directions of the incident wave spectra (β). The values of PTO damping optimized for each float radius of the 36-unit configuration are indicated as $(B_{pto,36}^r)$ whereas $(B_{pto,60}^{r=3m})$ refers to the PTO damping which optimizes the average annual power produced by the 60-unit configuration with $3m$ radius floats.

using the PTO damping moment ($B_{pto,36}^r$) optimized for each float size. The value is 4.6% higher for $\beta = \pi/3$ than for $\beta = 0$. A remarkable result is that almost the same amount of power is produced for configurations with floats of radius $3m$ or $4.5m$, the difference between them being of only 2.3% and 1.4% for $\beta = 0$ and $\pi/3$ respectively. Using the PTO damping moment optimized for the 60-float configuration ($B_{pto,60}^{r=3m}$), a similar concave function is observed; however, the slope of the increasing and decreasing parts of the curve is significantly higher than for ($B_{pto,36}^r$).

It is noteworthy that at a radius of $3m$, for both main propagation directions (β), no significant differences were observed between average annual power computed using the two different values of PTO damping. Using the fact that PTO damping moment is proportional to r^5 , it can be inferred that the principal determinant of its optimization is not the number of floats but their size. When the PTO damping moment optimized for a radius of $3m$ is applied ($B_{pto,60}^{r=3m}$), the average annual power produced in cases $r < 3m$ or $r > 3m$ deviates significantly from its maximum. The value of B_{pto} is too high and the float motions too small when $r < 3m$ and vice versa when $r > 3m$. This can be observed for the case $r = 4.5m$ in Figure 9, which shows the significant motions of each unit of the 36-float configuration for both β propagation directions. When ($B_{pto,60}^{r=3m}$) is used, float motions become significantly higher than when ($B_{pto,36}^{r=4.5m}$) is used. In the latter case, assuming the motions of the floats are governed by a Rayleigh distribution, and the maximum significant motion is $0.1rad$, it can be predicted that the design condition γ_{max} prescribed in Table 1 will be exceeded only $\sim 2\%$ of the time (for specific floats) when the WEC operates in the most energetic sea state. Although not shown here, for the same sea state the design condition is exceeded $\sim 20\%$ of the time for the configuration with radius $3.5m$ and its associated optimized B_{pto} .

An economic assessment should be performed to identify the most advantageous design solution. On the one hand, despite satisfying the motion constraints imposed by the Power Take-Off configuration considered in this study, the use of units of radius $4.5m$ would increase the total submerged volume

by 102% compared to the initial 60-float WEC with hemispheres of radius $3m$.
440 In addition, the cost of the hydraulic rams for the $4.5m$ units would be much
higher than for $3m$ units, as can be inferred from Figure 8, which shows that the
damping provided for the former is ~ 7 times higher than for the latter. On the
other hand, the $3.5m$ radius floats could be selected on the basis that the overall
power is maximized. In that case, the increase in total submerged volume with
445 respect to the initial 60-float configuration would only be 5%; however, it would
be necessary to limit the motion of the units that exceed the mechanical bounds
imposed by the hydraulic rams using other means, such as increasing the B_{pto}
damping. This would both reduce the total power produced and significantly
increase the cost of the PTO units, which in order to be economically viable
450 should not be required to withstand very large control moments.

4. Conclusions

The performance of a generic multi-float bottom-referenced heave-buoy array
WEC has been established in irregular waves with directional spreading. No
significant difference in energy capture was found for the two mean propagation
455 directions of the incident waves considered. This result would have been difficult
to anticipate prior to numerical calculations, as the arrangement of the floats
relative to the propagation direction is not the same.

Similar to other studies on closely spaced point absorbers, important dif-
ferences in energy capture between floats were found. This behaviour has im-
460 portant implications for their structural design as, despite all having the same
hemispheric geometry, they will be acted upon by different loading conditions.

The most remarkable result was found by tuning both the separating distance
and the number of floats of the device. It was observed that if the structure's
footprint is limited to that of the initial 60-float configuration, the energy cap-
465 ture increase due to the addition of new floats "saturates" at 36 floats. Beyond
this number, adding more floats does not significantly increase the power pro-
duction, which in fact decreases such that the mean annual energy capture of

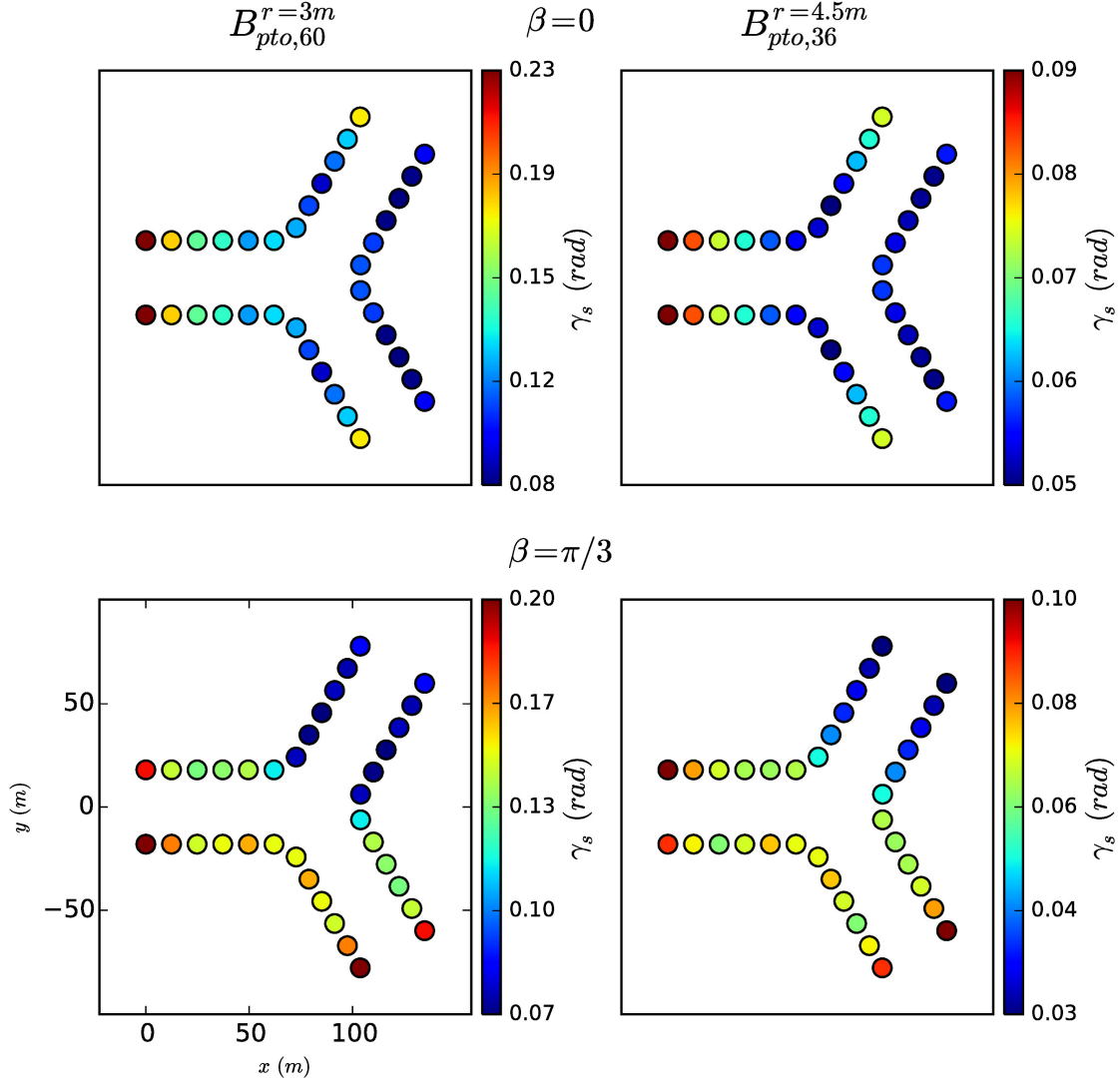


Figure 9: Float significant motions (γ_s) of the 36-unit bottom-referenced heave-buoy array WEC with float radius $4.5m$ for the sea state with ($H_s = 2.75m$, $T_p = 6.44s$) and two mean propagation directions (0 and $\pi/3$ rad) of the incident wave spectra. Results are presented for two different values of PTO damping ($B_{pto,60}^r=3m$) and ($B_{pto,36}^r=4.5m$). The former is optimized to maximize the energy capture of a 60-unit configuration with $3m$ radius floats and the latter of a 36-unit with $4.5m$ radius floats.

the 36 and the 60-unit configurations are the same.

Finally, a sensitivity analysis was performed on the radius of the floats, from
470 which it was found that optimal energy capture is achieved for a float radius of
3.5m.

NOTICE: the authors would like to mention that the data shown in the
figures of this paper can be retrieved by downloading data files from the paper
page on the editor internet site.

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