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### Edited by:

Dr. Efimia Dermesonlouoglou, Dr. Virginia Giannou, Dr. Eleni Gogou & Prof. P. Taoukis National Technical University of Athens, School of Chemical Engineering, Athens, Greece

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#### Oxygen solubility in oils: Original measurement using a non-invasive optical sensor

Marie-Elisabeth Cuvelier<sup>a,b</sup>, Bertrand Broyart<sup>a,b</sup>, Francis Courtois<sup>a,b</sup>, Catherine Bonazzi<sup>a,b</sup>

<sup>a</sup> AgroParisTech, UMR1145 Ingénierie Procédés Aliments, 91300 Massy, France <sup>b</sup> INRA, UMR1145 Ingénierie Procédés Aliments, 91300 Massy, France

#### ABSTRACT

The amount of dissolved oxygen (O2) in oils is one of the major factors that affect the extent of oxidation reactions of poly-unsaturated fatty acids (PUFA). Few data are available in the literature for non-polar media, most part dating from 30 to 50 years, and essentially on carbohydrates and olive oil.

The usual techniques measure the partial pressure of O2 which can be converted into concentration of dissolved O2 only if the Henry law constant is known. The aim of this work was to develop an experimental method to determine the Henry constants for O2 in oils, using a portable optical device (Fibox 3, PreSens, Germany) for easy and non-intrusive partial pressure measurement. The principle is based on the quenching of luminescence using a sensor spot, and the O2 partial pressure can be measured in gazes or liquids through the glass wall of a flask.

The method discussed here is based on a conservation equation written, at constant temperature, on O2 molecules in a closed flask, containing initially an O2-free liquid and an air head-space. The Henry constant and the amount of dissolved O2 in the liquid are then calculated from O2 partial pressure measurements in liquid and gas phase at equilibrium.

The methodology was validated on water in the range of 5-50°C by comparison with published data from Winkler method. It was then applied to non-oxidizable non-polar media (dodecan, miglyol), and vegetable oils.

The results show that oxygen is 4 to 5 times more soluble in vegetable oils than in water. The impact of oil composition was also analysed.

This method makes it possible to quantify the solubility and diffusivity of O2 in liquids and, possibly, in emulsions, and to measure O2 consumption by PUFA oxidation during storage, which are crucial parameters for modelling the extent of oxidation reactions.