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Organo-apatites for lead removal from aqueous solutions: a comparison

between carboxylic acid and aminophosphonate surface modification

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Abstract: Organo-apatites were prepared by in situ incorporation of adipic acid, citric acid and

nitrilotris(methylene)triphosphonic acid. The resulting powders consist of poorly-crystalline

nanosized apatites with organic content in the 2-8 wt % range. All materials exhibit faster

sorption rate and higher sorption capacity for Pb²⁺ in acidic solutions compared to the pure

apatite. This is especially true for carboxylate-modified powders that exhibit the highest-to-date

maximum lead sorption capacity ($\approx 1 \, \mathrm{g.g^{-1}}$). These properties can be correlated with the ability of

introduced organic moieties to modify the acido-basic properties of the material surface and to

form stable complexes with Pb²⁺.

Keywords: hydroxyapatite; heavy metals; trisphosphonates; carboxylic acids

2

1. Introduction

The potentialities of hydroxyapatite (Ca₁₀(PO₄)₆(OH)₂) materials for the treatment of wastewater and contaminated soils is now well-accepted [1,2]. Hydroxyapatite combines the advantage of being available in large amounts (*i.e.* natural phosphate rocks) and environmentally-benign [3]. Moreover, it exhibits a reactive surface towards metal cations and polar organic molecules sorption [4,5]. However, natural apatite powders are often constituted of large grains and therefore suffer from low specific surface area [6,7]. Synthetic apatites can be obtained at the nanoscale but corresponding processes often involve the use of organic solvents or surfactants [8], and the resulting powders exhibit low colloidal stability in water [9].

A particularly promising approach to address these limitations relies on the addition of specific additives to a solution of calcium and phosphate ions with the aim of controlling both the growth of apatite crystals and the chemical nature of the particle surface [10,11]. Two types of additives have been more specifically studied: organo-phosphonates and carboxylic acids. In the first case, phosphate groups of the additive can substitute inorganic phosphates within the apatite structure, while the organic moieties are located on the particle surface [12,13]. For instance, 2-aminoethylphosphoric acid can be used to obtain apatite nanopowders with high colloidal stability in water and cytocompatibility [14] The influence of carboxylic acids on apatite growth was also studied, but the surface properties of the resulting powders were not investigated in details [15].

In this context, we have evaluated here two carboxylic acids, adipic and citric acid, and an organo-phosphonate molecule, nitrilotris(methylene)triphosphonic acid, as potential additives to synthetic apatite in order to prepare modified apatites with high capacity for metal sorption. Carboxylic acids are well-known ligands for divalent metals [18], and we hypothesized that di- or tri-acids should be preferred as at least one of the carboxylic function should be in interaction

with the apatite surface. Accordingly, nitrilotris(methylene)triphosphonic acid has a strong affinity for a wide range of inorganic cations [19], and bears three phosphate groups. Moreover, these three molecules have the advantage of being water soluble, cheap and environmental-friendly [20]. We show here that carboxylic acids can be incorporated in reasonably high amounts and very significantly increase the material sorption rate and efficiency for Pb²⁺, reaching the highest sorption capacity so far reported for apatite-based sorbents. The presence of the aminophosphonate also increases sorption rate and maximum capacity but to a much lower extent, that can be related to the lower amount of possible ligand incorporation. We also show that the presence of the organic functions significantly impact on the acido-basic properties of the materials and therefore on their reactivity towards lead ions

2. Materials and methods

2.1. Chemicals.

Calcium hydroxyde (Ca(OH)₂), ammonium di-hydrogenophosphate (NH₄H₂PO₄) aqueous solution (30 wt%), adipic acid, citric acid, nitrilotris(methylene)triphosphonic acid (NTP) aqueous solution (50 wt%) and lead nitrate Pb(NO₃)₂ were purchased from Aldrich.

2.2 Synthesis of organo-apatite sorbents.

The pure hydroxyapatite (HAp) was prepared by a modified chemical wet method previously reported, based on the neutralization of 1.67 mole of Ca(OH)₂ in aqueous solution (1.67 M) by 1 mole of NH₄H₂PO₄ in aqueous solution [21]. The carboxylate-modified hydroxyapatites were obtained as previously described, by addition of adipic acid (a-HAp) or citric acid (c-HAp) to the Ca(OH)₂ solution in a 0.25:1 molar ratio, before neutralization [17]. The NTP-modified hydroxyapatites were obtained by adaptation of a procedure developed for surface modification

of natural phosphate rocks [22], by adding 0.025 moles (2.5N-HAp) and 0.05 moles (5N-HAp) of NTP to 0.975 mole and 0.950 mole of NH₄H₂PO₄, respectively, before neutralization of the Ca(OH)₂ solution. In all cases, powders were recovered by centrifugation, thoroughly washed with deionized water and was dried overnight at 100°C in an oven.

2.3. Powder characterization.

The crystalline phases were identified using a powder X-ray diffractometer (XRD) (Philips PW131 diffractometer), using the Cu K α radiation. Infrared spectra were recorded from 400 cm⁻¹ to 4000 cm⁻¹ on a Brüker IFS 66v Fourier transform spectrometer using KBr pellets. Transmission electron microscopy (TEM) was performed on a Tecnai Spirit G2 operating at 100 kV. The N_2 adsorption-desorption isotherms for dried powders were obtained by multi-point N_2 gas sorption experiments at 77 K using a Micromeritics ASAP 2010 instrument. The specific surface areas were calculated according to the Brunauer–Emmett–Teller (BET) method using adsorption data in the relative pressure range from 0.05 to 0.25. Thermogravimetry analysis (TGA) was carried out in airflow using a TA Instruments Netzsch STA-409EP apparatus. The thermal measurements were conducted from 30°C to 1000°C with 10°C/min as heating rate. The sample chemical composition was obtained by inductively coupled plasma (ICP) emission spectroscopy (ICPS-7500, Shimadzu, Japan) and by elemental analysis from the CNRS Centre d'Analyse (Vernaison, France).

2.4. Lead sorption experiments and modelling.

Aqueous solutions containing Pb²⁺ ions at various concentrations were prepared from lead nitrate in distilled water. The pH was adjusted to 5 using nitric acid. Lead sorption kinetics were measured in a 500 mL thermostatted reactor at 25°C using 200 mL of lead solution at a 100

mg.mL⁻¹ lead concentration with 400 mg of sorbent. The mixture was stirred at 400 rpm using a mechanical stirrer (EUROSTAR digital IKA) to provide reproducible and homogeneous mixing. Adsorption isotherms were determined similar conditions by mixing 100 mL of metal-containing solution with 200 mg of adsorbent at 25°C. Based on kinetics data, the mixture was stirred for 3 h to allow the adsorption to reach equilibrium. The initial metal concentration was varied from 10 to 2000 mg.L⁻¹. The variation of the pH of the contaminated aqueous solutions during metal adsorption was measured for all adsorbents using a pH meter, with experimental variations in a 2% range. In bot studies, aliquots of the supernatant solution were taken with a 2 mL propylene syringe equipped with a 0.45 μ m filter. The amount of adsorbed lead per gram of adsorbent q_t (in mg.g⁻¹) at time t was calculated as follows (eq. 1):

$$q_t = \frac{C_0 - C_t}{m} V \tag{1}$$

where C_0 and C_t are the metal ion concentration (in mg.L⁻¹) in the liquid phase initially and at any time t respectively, m is the mass of adsorbent (in g) in the solution, and V is the solution volume (in L). All measurements were performed in triplicate and experimental errors were found below 5%. Lead was chemically analyzed by inductively coupled plasma (ICP) emission spectroscopy (ICPS-7500, Shimadzu, Japan).

In order to determine the sorption rate constant, the Lagergren pseudo-first order model was applied to the experimental data [23]. The corresponding equation can be expressed as (eq. 2):

$$\log(q_e - q_t) = \log q_e - \frac{k}{2.303}t\tag{2}$$

where q_e is the amount of adsorbed lead per gram of adsorbent (in mg.g⁻¹) at equilibrium, and k is the pseudo-first order rate constant (in s⁻¹).

Langmuir and Freundlich models are commonly used to study sorption processes [24]. The Langmuir adsorption model is based on the assumption that a maximum uptake exists, corresponding to a saturated monolayer of sorbed molecules on the adsorbent surface. In the case of composite materials, the Freundlich adsorption model is more adapted as it assumes that adsorption occurs on a heterogeneous surface through a multilayer adsorption mechanism. According to the Freundlich model, the adsorbed amount increases with the concentration according to (eq. 3):

$$q_e = q_{e,max} \frac{K_F C_e^{\beta}}{1 + K_F C_e^{\beta}} \tag{3}$$

where K_F is the equilibrium constant of the adsorption reaction and β is the empirical parameter related to the intensity of adsorption, which varies with the heterogeneity of the material. When β values are from 0.1 to 1, the adsorption conditions are favorable.

The fitting procedure of kinetics and isotherm data was performed using the Kaleidagraph software that provide coefficient of determination R^2 .

3. Results and discussion

3.1 Characterization of the organo-apatite powders.

The chemical composition of the NTP-HAp, a-HAp and c-HAp materials was first studied by CHNOS elementary microanalysis technique and ICP-AES (Table 1). The Ca:P molar ratio of all samples was similar and close to 1.60, except for the a-HAp material. The %C and %N indicate that NTP and carboxylic acid incorporation in moderate amounts, as expected from the initial ligand:Ca ratios.

TGA curves for the powders shown in Figure 1. For pure HAp, a continuous weight loss is observed between 100°C and 700°C corresponding to *ca*. 6 wt %, corresponding to loss of

physically adsorbed water (100°C-200°C), structural water and organic traces (200°C-500°C) and CO₂ upon decarbonatation (500-800°C). For carboxylate-modified apatite, the organic degradation is evidenced in the 200-500°C domain, corresponding to *ca.* 4 wt % and 8 wt% for a-HAp and c-HAp, respectively. For NTP, the organic degradation is expected to occur from 300°C to 700°C [25], representing *ca.* 2 wt% and 3 wt % for 2.5N-HAp and 5N-HAp, respectively

XRD patterns of as-prepared materials after drying at 100° C are shown in Figure 2. A poorly crystalline structure is obtained for all products, with typical diffraction peaks at $2\theta \approx 32^{\circ}$, 33° and 34° corresponding to the (211), (112) and (300) planes of the apatite structure (JCPDS No. 09-0432). A significant broadening of these diffraction peaks suggests reduction in apatite crystallinity in the presence of organic molecules, especially for a-HAp and c-HAp.

Infrared spectra of the as-prepared materials are shown in Figure 3. On the pure HAp sample, vibrational bands at *ca.* 3570 cm⁻¹ and 630 cm⁻¹ are assigned to the OH groups, while sharp peaks at *ca.* 1090, 1030, 960, 605 and 565 and 470 cm⁻¹ can be attributed to PO₄ vibration. Vibration bands in the 1400-1450 cm⁻¹ wavenumber range correspond to carbonate ions that could originate from the dissolution of surrounding CO₂ during aqueous precipitation. For a-HAp, the band in the 1600-1650 cm⁻¹ should correspond to d(H-O-H) of adsorbed water, the n_{asym}(COO⁻) vibration is identified near 1550 cm⁻¹ and the n_{sym}(COO⁻) is expected near 1400 cm⁻¹, overlapping with carbonate bands. In the case of c-HAp, because of the higher content in organic acid incorporated, this latter band is clearly visible at 1420 cm⁻¹ together with the asymmetric band shifted to higher wavenumber (*ca.* at 1590 cm⁻¹). In the presence of NTP, one may observe the broadening of PO₄ bands that is related to the structural disorder and the presence of R-PO₃ groups. Weak peaks in the 1400–1450 cm⁻¹ wavenumber range can correspond to organic C-C vibrations although they also overlap with carbonate bands. The

grafting of NTP is also supported by the presence of a wide band in the 2500-3000 cm⁻¹, resulting from the overlap of the C–H, N-C and C-P stretching band of NTP.

TEM studies indicate that the HAp reference powder consists of loose aggregates of nanoplatelets with an average size of 100 nm (Figure 4a). In contrast, all samples obtained with organics consist of aggregated particles, with largest in-plane in the 30 ± 5 nm size range (Figure 4b-e). At high magnification, the crystalline planes of the apatite particles are clearly evidenced (Figure 4f). This decrease in particle size reflects the ability of the organic additives to influence the growth of apatite particles, either by complexation of calcium ions by carboxylates or by partial substitution of phosphate groups within the mineral structure for NTP.

Figure 5 shows the full N_2 adsorption-desorption isotherms of all solids dried at 100° C. These isotherms correspond to mesoporous materials due to inter-particle porosity. As indicated in Table 1, S_{BET} for the pure HAp sample is slightly enhanced in the presence of adipic acid, citric acid and low NTP content, reflecting the decrease in apatite particle size. However, the presence of organic molecules may modify the particle packing within the powder, as suggested by agregates formation observed by TEM, and also block the access of N_2 gas to the porosity, decreasing the powder specific surface area, as observed for 5N-HAp. At this stage, it is important to note that attempts to prepare materials with higher NTP content led to a non-homogeneous powders with low S_{BET} (*i.e.* 90 m².g⁻¹ for 10%N-HAp), that were not investigated further.

3.2 Lead sorption experiments.

The kinetics of the Pb sorption process were first studied at a 100 mg.mL⁻¹ concentration. As shown in Figure 6, the presence of carboxylates and NTP speed up the sorption process, but

no significant effect of the nature of acid structure or NTP amount could be evidenced. When the two systems are compared, the carboxylate-modification appears more efficient in enhancing the sorption rate. The pseudo first-order Lagergren model reveal suitable to reproduce the experimental data ($R^2_{\rm kin} \geq 0.99$). Extracted parameters are gathered in Table 2. They show that, in these conditions, the lead sorption capacity at equilibrium q_e is very similar for all materials, independently of surface modification, but that the sorption rate k is increased by a factor of 4 in the presence of NTP and of ca. 250 in the presence of carboxylate.

Sorption isotherms were then determined and plotted as amount of sorbed lead par g of material as a function of lead concentration in solution at the sorption equilibrium (Figure 7). For carboxylate-modified powders, the experimental maximum capacity was very significantly increased, especially for a-HAp. The experimental maximum capacity also increases markedly from HAp to 2.5N-HAp then moderately with increasing organic content. The Freundlich equation was found suitable to obtain a reasonable curve fitting of the experimental data $(R^2_{iso} \ge$ 0.99) (Table 2). Calculated $q_{e,max}$ values reflect the noticeable increase in sorption capacity upon NTP and carboxylate incorporation, up to 5-fold for a-HAp. When calculated by available surface area, it is worth noting that a clear improvement of sorption capacity is obtained from 2.5N-HAp (2.8 mg.cm⁻³) to 5N-HAp (3.6 mg.cm⁻³). It is important to point out that these values are higher than previously reported data in the literature for natural and synthetic apatites, as well as for other sorbents [26]. Interestingly introduction of carboxylates significantly lower the β value whereas no variation is observed for NTP-modified apatites. This reflects the fact that carboxylate functions have a lower affinity for Pb²⁺ than the apatite surface. In contrast, the Pb²⁺binding functions of NTP are phosphate groups, similarly to reactive groups of apatite.

3.3. Acido-basic properties of organo-apatites.

To clarify the sorption process, the evolution of solution pH was followed during the course of the sorption process. As shown in Fig 8, in the absence of Pb²⁺, the pH of powder suspensions strongly increases from 5 to 7.9 for HAp and more moderately to 7.0 and 6.1 for a-HAp and c-HAp, respectively. The presence of NTP also decreases the equilibrium pH to 7 and 6.3 for 2.5N-HAp and 5N-HAp, respectively. Moreover, the course of pH evolution is also different, with a first period of moderate increase, for 5N-HAp. The increase of pH for pure apatite corresponds to two main processes: protonation of PO₄ groups and surface dissolution leading to calcium, phosphate and hydroxy ions release [27]. The presence of organic ligands can impact these processes by limiting the water access and therefore the reactivity of the apatite surface [28], and by releasing protons. Adipic acid has two acidic functions, with pK_a 4.4 and 5.4, and citric acid has three acidic groups, with pK_a 3.1, 4.8 and 6.4, so that each ligand has one carboxylic group at pH 5 that can be deprotonated during the apatite-induced pH increase. The main forms of NTP at $pH \quad 5 \quad are \quad tri- \quad and \quad tetra-deprotonated \quad forms \quad (i.e. \quad NH[(CH_2PO_3H_2)(CH_2PO_3H)_3)]^{2-} and \quad tetra-deprotonated \quad forms \quad (i.e. \quad NH[(CH_2PO_3H_2)(CH_2PO_3H)_3)]^{2-} and \quad tetra-deprotonated \quad forms \quad (i.e. \quad NH[(CH_2PO_3H_2)(CH_2PO_3H)_3)]^{2-} and \quad tetra-deprotonated \quad forms \quad (i.e. \quad NH[(CH_2PO_3H_2)(CH_2PO_3H)_3)]^{2-} and \quad tetra-deprotonated \quad forms \quad (i.e. \quad NH[(CH_2PO_3H_2)(CH_2PO_3H)_3)]^{2-} and \quad (i.e. \quad NH[(CH_2PO_3H_2)(CH_2PO_3H)_3)^{2-} and \quad (i.e. \quad NH[(CH_2PO_3H_2PO_3H)_3)^{2-} and \quad (i.e. \quad NH[(CH_2PO_3H_2PO_3H)_3)^{2-} and \quad (i.e. \quad NH[(CH_2PO_3H_2PO_3H)_3)^{2-} and \quad (i.e. \quad NH[(CH_2PO_3$ NH[(CH₂PO₃H)₄)]³⁻)²⁹ and two more protons can be lost when pH 7 is reached. Moreover, it was previously demonstrated that the presence of calcium ions can reduce NTP pKa values (i.e. increase deprotonation) via chelation [29]. Hence it can be proposed that the slower pH increase observed for 5N-HAp is due to the predominating effect of NTP deprotonation over apatite protonation.

In the presence of Pb²⁺, the pH evolution is strongly different (Figure 9). For pure HAp, a continuous increase in pH is observed but to a much lesser extent compared to the powder suspension, with a maximum pH of 6. For carboxylate-modified apatite, a rapid decrease in pH is first observed, especially for c-HAp, followed by a slow increase to 5.5 and 5.2 for a-HAp and c-

HAp, respectively. These values are significantly smaller than the equilibrium pHs obtained for the corresponding powder suspension in the absence of lead and than HAp in the presence of lead. In contrast, in the case of NTP, equilibrium pHs are higher than for HAp in the presence of lead and either higher (for 5N-HAp) or smaller (for 2.5N-HAp) than the corresponding powder in lead-free solutions. In agreement with previous reports [4,30], the observed decrease in equilibrium pH for the pure HAp can be attributed to the strong affinity of the apatite surface for Pb²⁺, leading to the precipitation of poorly soluble hydroxypyromorphite (Pb₁₀(PO₄)₆(OH)₂) and hence limiting apatite dissolution. In the case of carboxylates, the instant acidification of the system suggests the formation of Pb²⁺ complexes with carboxylic acids, releasing protons in the solution. The fact that this process is more evident with c-HAp compared to a-HAp can be due to the fact that citric acid bears more COOH groups and that it is present in a larger amount than adipic acid. In the case of NTP, the literature indicates that Pb²⁺ forms stable complexes with diand tri-deprotonated forms of this ligand (i.e. Pb[(H₂O₃ PCH₂)N(CH₂PO₃H)₂] and Pb₂[(O₃PCH₂)N(CH₂PO₃H)₂]) [31]. As indicated above, main NTP forms at pH 5 are tri- and tetra-deprotonated. Therefore, the complexation of Pb2+ by NTP is expected to induce a protonation of the ligand, and therefore an increase in pH. As a result, the pH evolution results from a balance between lead-apatite interactions (decreasing pH) and lead-NTP interactions (increasing pH). The second process is expected to become more predominant as the amount of NTP associated with HAp increases, explaining the observed difference between 2.5N- and 5N-HAp. Noticeably, these results support the recent results obtained by Kang on thiol-modified silica spheres that demonstrated the key importance of the acido-basic properties of the organomineral surface on the material capacity for Pb²⁺ retention [32].

4. Conclusions

In situ incorporation of organic ligands within apatite structures provides a simple method to prepare nano-sized powders with very high sorption capacity for Pb²⁺. Because they can be incorporated in significant amount (up to 8 wt%), carboxylic acids are particularly suitable to achieve such performances. However, their affinity for lead ions is weaker than that of the apatite surface. In contrast, the here-evaluated aminophosphonate exhibits good affinity for Pb²⁺ but they can only be present in small amounts (maximum 3 wt%) using our process. Indeed, lead ions represent a particular case because pure apatite already exhibits a significant affinity for these metals. Hence the potentialities of here-described materials may appear even more clearly for other cations, such as Cd²⁺ and Zn²⁺, that interact less strongly with the mineral phase. In parallel, additives bearing both carboxylate and phosphonate functions may be evaluated in the future to improve further the sorption capacity of these materials. However, these possible improvements will have to be balanced with the benefits of using cheap, non-toxic ligands such as citric acid, adipic acid and NTP.

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Table 1. Main chemical and structural features of pure apatite (HAp) and organo-apatite powders. Calcium-phosphorus atomic ratio (Ca:P), carbon content (%C), nitrogen content (%N), organic content and specific surface area (S_{BET})

	Ca:P ^a	$%C^{b}$	$%N^{b}$	Organic	S_{BET}^{e}	
		(wt%)	(wt %)	(wt%)	$(m^2.g^{-1})$	
HAp	1.60	0.3	-	< 1	140	
a-HAp	1.69	2.7	-	4^{c}	160	
c-HAp	1.61	4.7	-	8 ^c	155	
2.5N-HAp	1.58	0.7	0.15	2^{d}	160	
5N-HAp	1.60	0.8	0.30	3 ^d	125	

 $[^]a$ \pm 0.01, from ICP-AES; b \pm 0.05 wt%, from elemental analysis; c \pm 0.5 wt%, from TGA weight loss in the 200-500°C range, d \pm 0.5 wt%, from TGA weight loss in the 300°-700°C range; e \pm 5 m 2 .g $^{-1}$, from N $_2$ isotherms using the BET model

Table 2. Lead sorption properties pure apatite (HAp) and organo-apatite powders. Sorption at equilibrium (q_e) , sorption pseudo-first order constant (k) and correlation coefficient (R^2_{kin}) from Lagergren pseudo first order modeling of kinetics data (lead concentration = 100 mg.mL⁻¹); maximum capacity $(q_{e,max})$, equilibrium constant (K_F) , interaction parameter (β) and correlation coefficient (R^2_{iso}) from Freundlich modeling of isothermal sorption data.

	q_e	k	R^2_{kin}	$q_{e,max}$	K_F	β	R^2_{iso}
	$(mg.g^{-1})$	(s^{-1})		$(mg.g^{-1})$		-	
HAp	46 ± 2	0.020	0.99	240 ± 10	0.17	0.9 ± 0.2	0.99
		± 0.002			± 0.05		
a-HAp	50 ± 1	$0.500 \pm$	0.99	1200 ± 200	0.20	0.3 ± 0.1	0.99
		0.025			± 0.03		
c-HAp	50 ± 1	0.455	0.99	900 ± 50	0.24	0.3 ± 0.1	0.99
		± 0.025			± 0.03		
2.5N-HAp	47 ± 1	0.078	0.99	440 ± 30	0.11	0.9 ± 0.2	0.99
		± 0.005			± 0.04		
5N-HAp	48 ± 1	0.079	0.99	450 ± 30	0.09	0.6 ± 0.2	0.99
		± 0.044			± 0.04		

Figure captions

- **Figure 1**. Thermogravimetric curves for pure apatite (HAp) and organo-apatites powders
- Figure 2. XRD patterns for pure apatite (HAp) and organo-apatites powders
- **Figure 3**. FTIR spectra for pure apatite (HAp) and organo-apatites powders
- **Figure 4**. TEM images of (a) HAp, (b) a-HAp, (c) c-HAp, (d) 2.5N-HAp, (e) 5N-HAp (scale bar = 100 nm), (f) HRTEM image of 5N-HAp (scale bar = 10 nm)
- Figure 5. N₂-sorption isotherms for pure apatite (HAp) and organo-apatites powders
- **Figure 6**. Kinetics of Pb²⁺ sorption from aqueous solutions (pH 5) by pure apatite (HAp) and organo-apatites powders. Plain lines correspond to the fitting of experimental data using the Lagergren pseudo-first order model
- **Figure 7**. Sorption isotherms of Pb²⁺ from aqueous solutions (pH 5) by pure apatite (HAp) and organo-apatites powders. Plain lines correspond to the fitting of experimental data using the Freundlich model
- **Figure 8**. Time evolution of the pH of pure apatite (HAp) and organo-apatites powder suspensions in aqueous solution (pH 5)
- **Figure 9**. Time evolution of the pH of pure apatite (HAp) and organo-apatites powder suspensions in Pb²⁺-containing aqueous solution (pH 5)

Figure 1

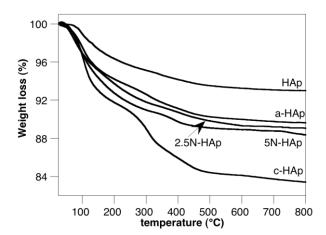


Figure 2

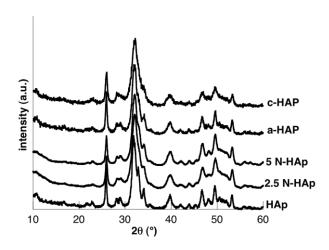


Figure 3

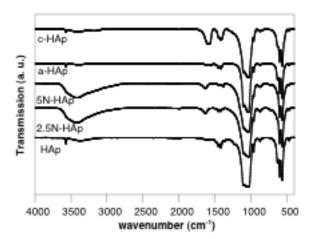


Figure 4

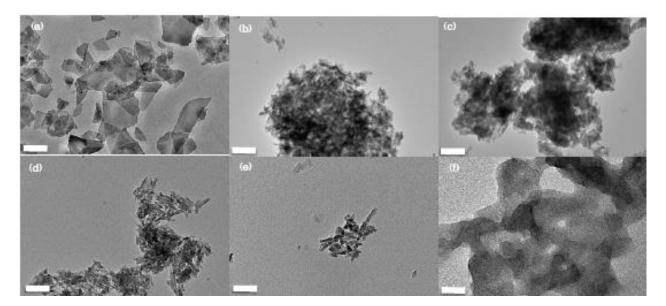


Figure 5

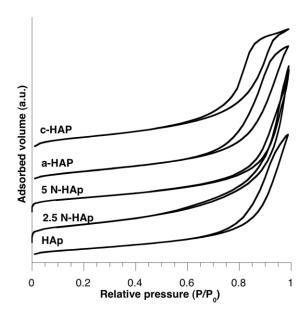


Figure 6

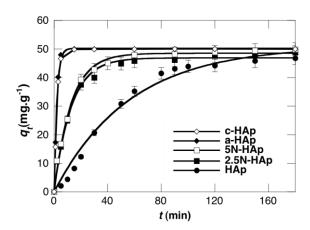


Figure 7

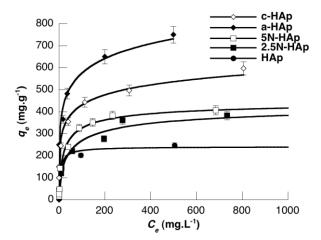


Figure 8

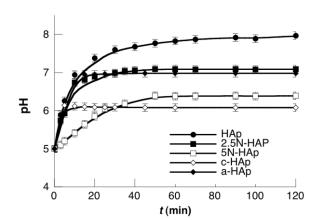


Figure 9

