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A global approach for the study of forces developed by a tubular linear moving magnet

J. F. Allias, J. F. Llibre, C. Henaux, Y. Briere, D. Alazard

Abstract -- A global approach for the study of forces developed by a tubular linear moving magnet actuator for a low speed and high force application is described. We used here an easy analytical approach made with the Ampere's law to give the field distribution done by permanent magnets in the airgap. In order to calculate the effort developed by the moving part we used the Laplace force which takes into account the field distribution calculated previously and the current distribution on the stator. The results are validated extensively by comparison with finite element analysis. The analytical field solutions allow the prediction of the thrust force. This facilitates the characterization of tubular machine topologies and provides a basis for comparative studies, design optimization, and machine dynamic modeling.

Index Terms-- Laplace Equations, Linear actuator, Optimization, Permanent Magnet Motor

I. INTRODUCTION

ELECTRICAL systems are more and more reliable and they are worthy of interest for some applications which try to reduce the embedded weight. If we compare with mechanical or hydraulic systems, maintenance and integration are easier thanks to the compactness of the electrical actuators. These advantages push for the development and the multiplication of electrical technologies in embedded systems. This paper deals with the presentation of a linear actuator for an embedded application. The actuator requirements have to provide a high force per unit of mass in a low speed range for a power consumption of 100 (W).

The proposed structure for this application is a tubular linear moving magnet actuator (MMA) which presents all the characteristics of a synchronous permanent magnet machine as in [1]-[2]-[3]. The Fig. 1 shows the chosen structure. The moving part is composed of permanent magnet radially magnetized fixed to a tubular magnetic circuit. The stator is composed of ring shaped coils which are assembled on a smooth magnetic circuit without teeth and slots. Two MMA mounted in parallel are shown in Fig. 1.

Among various linear machine configurations, tubular machines with permanent magnet excitation have a number of distinctive features such as a high force density and excellent control characteristics, which make them an attractive candidate for applications in which dynamic performance and reliability are crucial like in [4]. On the scientific literature as in [1]-[5]-[6]-[7], the analytical

models are based on the Poisson's equation where the magnetic field distribution created by permanent magnets is developed in Fourier series. This kind of equations leads to solutions using the Bessel functions. In the aim of finding the linear force developed, we have to apply the Maxwell stress tensor which gives very precise results in spite of the hardness and the computation time of this model. In [8]-[9]-[10], the magnetic computation is performed using a reluctance magnet network. We found it interesting to use a simplest model based on Gauss's law and Laplace's force that consumes little computation time.

In the first section of this paper we will present this model based on the chosen structure of the machine which respect the set of specifications. In the second section, an optimization process is undertaken to determine the dimensional characteristics of the structure. In the third section, we will compare the theoretical results with the simulation results obtained by finite elements done with the Ansys software. Finally, the last section presents the conclusion and perspectives of the work.

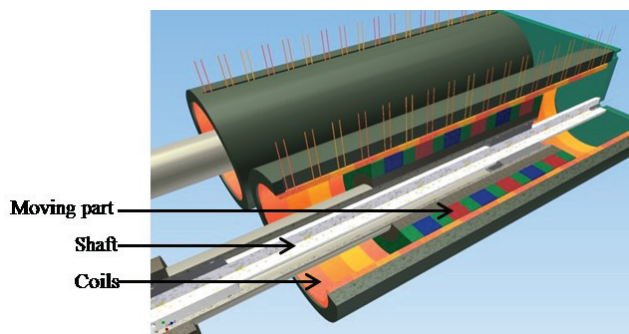


Fig. 1. Tubular moving magnet actuator.

II. PREDIMENSIONING: ANALYTICAL CALCULATION

A. Set of specifications

For this application we have to comply with a set of constraints such as dimensions, duplications, forces, stroke, speed, temperatures and force ripples constraints. The application requires that the system is redundant. Thus two actuators are implemented in parallel, each of them has to develop 55 (N) without ripples for an electric power consumption of 100 (W). These two actuators are embedded in a box of which dimensions are 165*304*304 (mm). So, the volume and the mass of the armature have to be minimized. The stroke of the moving part must be of ∓ 90 (mm) and the maximum speed has to reach 0.5 ($m \cdot s^{-1}$). As we said before, there are also temperature constraints for coils and magnets. Of course, it is important to not exceed the Curie temperature of the magnets which could be the cause of a premature demagnetization and could be highly harmful for the well-functioning of the actuators. A precise study is necessary to dimension the variety of magnets we are going to use like

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Samarium-Cobalt or Neodymium-Iron-Boron. In the same time, the winding temperature does not have to reach 180 (°C).

B. Electromechanical characteristics and shape of the actuator

According to these requirements, the chosen structure is a tubular linear moving magnet actuator. Because the magnets are radially magnetized and the coils are ring shaped without saliency, we can use the Ampere theorem around a contour applied to a half section of the axisymmetric actuator in the $(O, \mathbf{e}_r, \mathbf{e}_z)$ plane and calculate the flux density in the airgap. Then, we are able to calculate the Laplace force on the elementary pattern presented in Fig. 2, whose dimensional characteristics are given in Table I. In order to simplify, we consider only one pole pair of magnets and two coils supplied by opposite continuous currents. The effort determined on the elementary pattern can be generalized over all the structure if we multiply by the number of pairs of poles p . In order to have a constant effort, each coil surface will be divided in three and will receive sinusoidal currents with 120° phase shift, see Fig. 4. We will see later in this paper how we get this effort and his value.

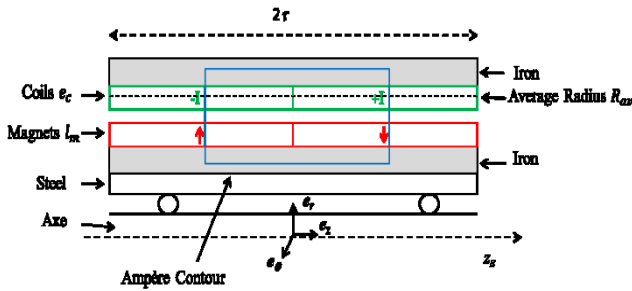


Fig. 2. Elementary pattern and Ampere contour.

TABLE I
DIMENSIONAL CHARACTERISTICS OF THE MACHINE

Name	Definition
l_m	Magnet thickness
r_T	Moving part external radius
e	Airgap thickness
e_c	Coil thickness
$l_e = e + e_c$	Airgap and coil thickness
r_s	Stator external radius
R_{av}	Average radius (half of the coil)
τ	One pole length

The pre-design of the actuator consists in the choice of a simple theoretical model based on the Ampere's law. The linear force produced is given by the Laplace force defines by the following expression:

$$d\mathbf{F}_L = I \cdot d\mathbf{l} \times \mathbf{B} \quad (1)$$

where \mathbf{B} is the pseudo-vector of magnetic field, I the total current in the coil, $d\mathbf{l}$ an infinitesimal part of the current trajectory and $d\mathbf{F}_L$ the infinitesimal Laplace force. To reach the total force applied over the contour we need to integrate around the windings (the angle θ is varying from 0 to 2π).

We also integrate at the middle of the coils at the average radius R_{av} . Thus, we consider a current sheet equivalent to the coil current density. It means that the Laplace force is:

$$\mathbf{F}_L = \int_0^{2\pi} I \cdot R_{av} \cdot d\theta \cdot \mathbf{e}_\theta \times \mathbf{B} \quad (2)$$

The waveform created by the radial magnetization pattern and the displacement of the moving part is considered as strictly sinusoidal as in [11]-[12]-[13]. We can traduce this mathematically by:

$$\mathbf{J}_m(z_T) = \hat{J}_m \cdot \sin\left(\frac{\pi}{\tau}(z_T)\right) \cdot \mathbf{e}_r \quad (3)$$

It is easy to write the following relation between axes:

$$z_T = z_S - z_{TS} \quad (4)$$

where z_S is the fixed axis tied to the stator, z_T is the moving axis tied to the moving part and z_{TS} shows the position of the moving part (Fig. 3) in relation to the stator expressed by:

$$z_{TS} = v \cdot t \quad (5)$$

where v is the linear speed and t the time. \hat{J}_m is the peak value of the residual flux density of the magnet. Finally, we can write:

$$J_m(z_T) = J_m(z_S, z_{TS}) = \hat{J}_m \cdot \sin\left(\frac{\pi}{\tau}(z_S - z_{TS})\right) \quad (6)$$

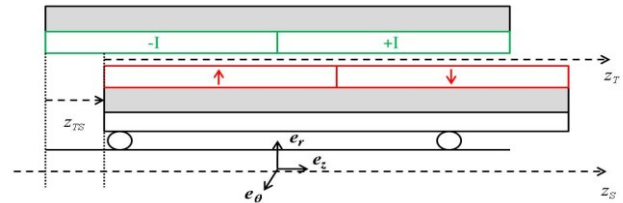


Fig. 3. Representation of axes.

The coils are molded and are tied to the stator at the ends. They have got ring shape around the z_S axis. The stator has no teeth in order to reduce the saliency effect. In the following of this paper we will employ the term slot area which represents the area cross section of the coil supplied by current namely:

$$S_{slot} = e_c \cdot \tau \quad (7)$$

Copper wire is crossed over a current I and we make a difference between the two currents densities J_{coil} and J_{slot} which respectively represent the current densities in a coil and in a slot expressed in $(A \cdot mm^{-2})$. The magneto-motive force nI with n the number of turns per slot is equal to:

$$k_f \cdot J_{coil} \cdot S_{slot} = nI \quad (8)$$

where k_f is the slot fill factor equal to the ratio $\frac{S_{coil}}{S_{slot}}$.

C. Magnetic flux densities

The following assumptions are made. For a magnetic point of view, copper is similar as air. In order to simplify

the calculation, we assume that the iron permittivity is infinite. Then, as the iron flux density has got a finite value, the magnetic excitation in the iron is equal to zero.

Finally, the magnetic flux densities in the air region \mathbf{B}_e and in the magnet region \mathbf{B}_m are defined as in [14] by:

$$\mathbf{B}_e = \mu_0 \cdot \mathbf{H}_e \quad (9)$$

and,

$$\mathbf{B}_m = \mu_m \cdot \mu_0 \cdot \mathbf{H}_m + \hat{\mathbf{J}}_m \quad (10)$$

Our application needs to develop high forces then we are going to use rare earth magnets like Neodymium-Iron-Boron, with $\hat{\mathbf{J}}_m = 1,4 (T)$ or Samarium-Cobalt, with $\hat{\mathbf{J}}_m = 1,1 (T)$. Here, $\mu_0 = 4\pi \cdot 10^{-7} (H \cdot m^{-1})$ and μ_m depends on the magnets and is often between 1,03 and 1,15. From (10), we consider that we are on the linear part of the hysteresis curve.

Then in this linear problem we use the superposition theorem. We will not consider the coils and we can write the Ampere's law:

$$\mathbf{H}_e \cdot \mathbf{l}_e + \mathbf{H}_m \cdot \mathbf{l}_m = 0 \quad (11)$$

The Gauss's law gives:

$$\mathbf{B}_e \cdot \mathbf{S}_e = \mathbf{B}_m \cdot \mathbf{S}_m \quad (12)$$

where \mathbf{S}_e and \mathbf{S}_m are respectively the flux exchange areas in the airgap and in the magnets.

Finally, the magnetic field in the airgap is directly proportional to the residual flux density by a coefficient named K_e which only depends on the dimensions such as:

$$K_e(r) = \frac{1}{\left(\frac{\mathbf{S}_e(r)}{\mathbf{S}_m} + \mu_m \cdot \frac{\mathbf{l}_e(r)}{\mathbf{l}_m} \right)} \quad (13)$$

and,

$$\mathbf{B}_e(r, z_S, z_{TS}) = K_e(r) \cdot \mathbf{J}_m(z_S, z_{TS}) \quad (14)$$

D. Linear stress calculation

To determine the linear stress, the Laplace force is applied at the middle of the coils, at R_{av} radius (the real airgap e is small compared to the coil width e_c). Finally, as the coil is attached to the stator, this effort is the one which is applied to the moving part. By using (2), (8), and (14), the Laplace force depends on z_S and z_{TS} and is given by:

$$\mathbf{F}_L(z_S, z_{TS}) = 2\pi \cdot nI(z_S) \cdot R_{av} \cdot \mathbf{B}_e(R_{av}, z_S, z_{TS}) \quad (15)$$

where, $nI(z_S)$ is given by (8) with:

$$J_{coil}(z_S) = \begin{cases} +J_{coil}, & z_S \in [0, \tau] \\ -J_{coil}, & z_S \in [\tau, 2\tau] \end{cases} \quad (16)$$

Finally, to reach the total force of the linear actuator, with opposite continuous current, in relation of the position of the moving part z_{TS} it is necessary to multiply by the

number of half pairs of poles $2p$ and integrate over a half period of magnets i.e. a pattern of $[0, \tau]$. Due to the symmetry with the supply of the coil by opposite continuous current, the total force of the moving part is:

$$\mathbf{F}_{1ph}(z_{TS}) = 2p \cdot \frac{1}{\tau} \int_0^\tau F_L(z_S, z_{TS}) \cdot dz_S \cdot \mathbf{e}_z \quad (17)$$

After integration we can get the following result:

$$\mathbf{F}_{1ph}(z_{TS}) = 8 \cdot p \cdot nI \cdot R_{av} \cdot K_e \cdot \hat{\mathbf{J}}_m \cdot \cos\left(\frac{\pi}{\tau} \cdot z_{TS}\right) \cdot \mathbf{e}_z \quad (18)$$

Then, with the coils supplied by a three phase sinusoidal current, as we said in **II.B.** the total force reached by the moving part is equal to:

$$\mathbf{F}_{3ph}(z_{TS}) = \frac{3p}{\tau} \cdot \sum_{i=1}^6 \int_{(i-1) \cdot \frac{\tau}{3}}^{i \cdot \frac{\tau}{3}} F_L(z_S, z_{TS})_i dz_S \cdot \mathbf{e}_z \quad (19)$$

Taking into account the symmetries, this gives:

$$\mathbf{F}_{3ph}(z_{TS}) = \frac{6p}{\tau} \cdot \sum_{i=1}^3 \int_{(i-1) \cdot \frac{\tau}{3}}^{i \cdot \frac{\tau}{3}} F_L(z_S, z_{TS})_i dz_S \cdot \mathbf{e}_z \quad (20)$$

where:

$$F_L(z_S, z_{TS})_i = 2\pi \cdot nI_i \cdot R_{av} \cdot \mathbf{B}_e(R_{av}, z_S, z_{TS}) \quad (21)$$

This force depends on nI_i which is explained in (22). The J_{coil_i} current densities vary with i from 1 to 6 in (19) or from 1 to 3 in (20). In (16), we have defined on the two coils which total length is 2τ (corresponding to one pole pair, see Fig. 2), two opposite current densities depending on the z_S axis. With a three phase supply, each slot is divided in three (see Fig. 4) and we define, for the total length 2τ six different current densities as a function of the time and of the z_S axis. These current densities J_{coil_i} , where i represents each of the six slots areas, are shown in Fig. 4.

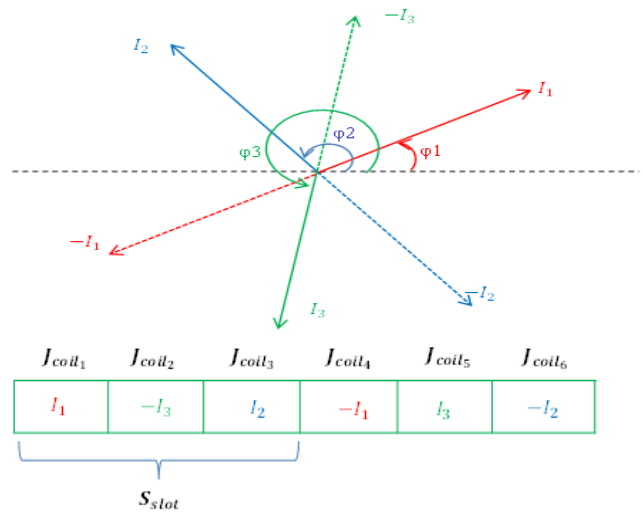


Fig. 4. Three phase supply of the coils.

Each coil is supplied (like in [15]) by:

$$|nI_i| = k_f \cdot \frac{S_{slot}}{3} \cdot |J_{coil_i}| \quad (22)$$

and then,

$$\begin{cases} J_{coil_1}(t) = 3 \cdot \frac{nI_1}{k_f \cdot S_{slot}} \cdot \sin\left(\frac{\pi}{\tau} \cdot z_{TS} + \varphi_1\right) \\ J_{coil_2}(t) = -3 \cdot \frac{nI_3}{k_f \cdot S_{slot}} \cdot \sin\left(\frac{\pi}{\tau} \cdot z_{TS} + \varphi_3\right) \\ J_{coil_3}(t) = 3 \cdot \frac{nI_2}{k_f \cdot S_{slot}} \cdot \sin\left(\frac{\pi}{\tau} \cdot z_{TS} + \varphi_2\right) \end{cases} \quad (23)$$

After calculation, and considering currents with 120° phase shift, we observe that the force with a three phase supply is constant and does not depend on z_{TS} :

$$F_{3ph} = 6 \cdot p \cdot k_f \cdot J_{coil} \cdot S_{slot} \cdot R_{av} \cdot K_e \cdot \hat{J}_m \quad (24)$$

Thus:

$$F_{3ph} = \frac{3}{4} F_{1ph} \quad (25)$$

In order to simplify and to save computation time, the simulations and the optimizations will be performed for a single phase and opposites continuous currents configuration. The specifications required for the linear actuator is to achieve $F_{3ph} = 55$ (N) with a three phase sinusoidal supply which eliminates force ripples. So, for a single phase configuration the dimensioning force to reach is:

$$F_{1ph} = \frac{4}{3} \cdot 55 = 73 \text{ (N)}.$$

III. OPTIMIZATION OF THE STRUCTURE

With the aim of getting the best compromise, we need to optimize the structure of the linear actuator by the method of multi-objective optimization. We realized all the optimization for samarium cobalt magnets ($\hat{J}_m = 1,1$ (T)). Our objectives are to maximize the force and to minimize the mass and the thermal parameter that we will define later. The constraints of our problem are dimensional constraints like the size of the box, magnetic constraints (the value of the magnetic flux density in the iron should not exceed the material saturation). In mathematical terms our optimization problem can be traduced as in [16] by the following expressions:

$$\begin{cases} \min_{x \in \mathbb{R}^n} f(x) \\ g_i(x) \leq 0 \quad \forall i \in \{1, \dots, n_g\} \\ h_j(x) = 0 \quad \forall j \in \{1, \dots, n_h\} \end{cases} \quad (26)$$

where f is the objective function we have to minimize, g and h are respectively the functions which represent the inequality constraints and the equality constraints. The variable fixed is x , n_g and n_h represent respectively the number of inequalities and equalities equations. Here $x \in \mathbb{R}^7$ and represents all the variables of our optimization problem, that is to say for example ($J_{coil}, p, \tau, l_m \dots$).

In our problem, one of the three objectives is the mass of the linear actuator:

$$M(x) = \sum_{i=1}^n \rho_i \cdot \pi \cdot (r_i^2 - r_{i-1}^2) \cdot L_i \quad (27)$$

where L_i and ρ_i are respectively the length and the densities of each layer (iron yokes, magnets, coils...). The number of layers is n and each layer is bounded by the radius r_{i-1} and r_i (with $r_0 = 0$).

One objective is the thermal parameter mentioned above. This parameter is called Th , such as:

$$Th(x) = A(x) \cdot J_{coil} \quad (28)$$

where $A(x)$ is the current density per unit of length, see [17].

We can write the f function like in [16]:

$$f(x) = -\frac{F_{1ph}(x)}{\max(F_{1ph})} + \frac{M(x)}{\min(M)} + \frac{Th(x)}{\min(Th)} \quad (29)$$

There is a set of constraints ($n_g + n_h$) like: flux density saturation constraints and dimensional constraints. But the three main constraints are force, mass and current density:

$$\begin{cases} F_{1ph} \geq 73 \text{ (N)} \\ J_{coil} \leq 10 \text{ (A} \cdot \text{mm}^{-2}\text{)} \\ M \leq 3.75 \text{ (kg)} \end{cases} \quad (30)$$

To realize this optimization we need to make as many calculations as we have objectives. The goal is to find an extremum for each following objective: " $\max(F_{1ph})$ ", " $\min(M)$ " and " $\min(Th)$ ". Finally, we make one more multi-objective calculation. In order to realize this optimization, we used the optimization toolbox of the Matlab software. We also used the *fmincon* function with the *global search* module. We will present our results in the next section.

IV. SIMULATION AND RESULTS

We made the simulations with the Ansys software [18] in quasi-static. It is here a 2D axisymmetric simulation with a triangular meshing. In these simulations a single phase continuous current is set in order to calculate the maximum force reached by the linear actuator. It is also a way to check if the hypothesis of the sinusoidal waveform created by radial magnetization pattern is correct (3).

In order to validate the theoretical model, we have simulated the MMA for further configurations like in [19]-[20]. For each MMA geometry, we tried to choose different configurations by varying the length, the number of poles and the size of each layers. Table II shows the results and relatives errors of three different geometries. The first geometry, called GEOM1, has a short moving part with one pair of pole. In the second geometry, called GEOM2, we conserved the characteristics of the first geometry, the moving part is longer than in the first one. In the third geometry, called GEOM3, we changed the sizes of the moving part and of the external radius r_s . There are also two pairs of pole. F_{simu} is the force calculated thanks to

Ansys software [18] and F_{th} is the peak value of the force calculated using (18) with the help of Matlab software. For these three configurations, the relative error between these efforts is less than 2%. Thereby, we are more confident on the analytical model. We can use it for the optimization process in order to find an optimized structure.

TABLE II
COMPARISON BETWEEN SIMULATIONS AND THEORETICAL MODEL FOR DIFFERENT GEOMETRIES

	F_{simu} (N)	F_{Th} (N)	$\epsilon\%$
GEOM1	32.6	33.04	-1.33
GEOM2	55.99	55	1.8
GEOM3	73.10	72.04	1.47

Table III compares the results of each optimization, that is to say that the second, third and fourth columns represent each mono-objective optimization and the fifth column gives the results of the multi-objective optimization. It should be noted that the fourth and fifth column are the same. It means that the thermal parameter is the most restrictive objective of the optimization.

TABLE III
TABLE OF THE RESULTS OF EACH OPTIMIZATION CALCULATION

	F_{1ph}	M	Th	Multi-objective
l_m (mm)	5.4	5	11.7	11.7
r_T (mm)	24.4	24	30.7	30.7
e_c (mm)	2.58	2.2	2.13	2.13
r_s (mm)	32.5	31.7	38.3	38.3
τ (mm)	38.3	15.3	23.3	23.3
J_{coil} (A.mm ⁻²)	10	10	8.37	8.37
p	1	2	1	1
F_{1ph} (N)	108	73	73	73
M (kg)	3.75	3.17	3.75	3.75
Th (A ² .m ⁻³)	$1.2e^{11}$	$8.23e^{10}$	$3.44e^{10}$	$3.44e^{10}$

Now that we are sure that we have reached an extremum that meets all the constraints, we are able to make a finite element simulation of the optimal structure. To have an idea of the simulated structure in two dimensions, we show on Fig. 5 the 2D flux lines.

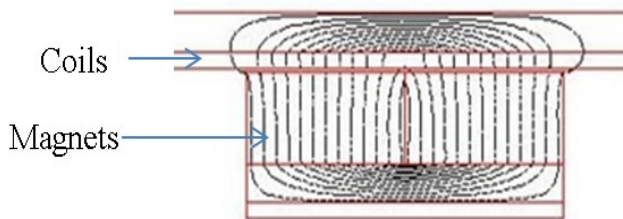


Fig. 5. 2D Flux lines of the simulated MMA structure.

We putted here the Dirichlet conditions on the edges. That means that the vector potential on θ direction (Fig. 2) is equal to zero.

Fig. 6 shows the result of flux density created by permanent magnets radially magnetized in the airgap, took on the half of the coils, with the Ansys software. This curve permits to verify the hypothesis given in (3).

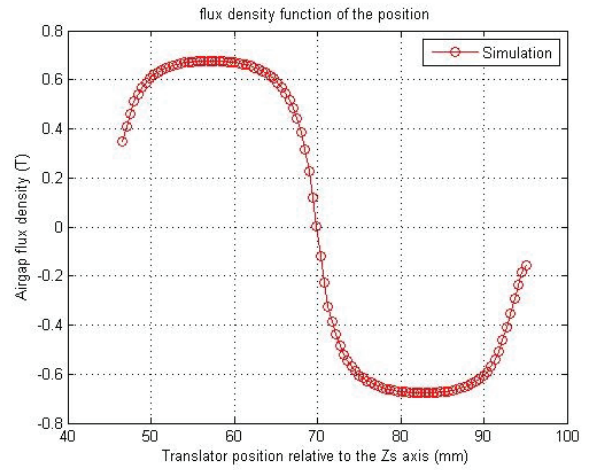


Fig. 6. Flux density created by permanent magnets in function of the position relative to the Zs axis.

Theoretically, when the armature is radially magnetized, the repartition of the flux density in the airgap should be like square or trapezoidal waveform; but when the length of the magnet is short the hypothesis of the sinusoidal waveform created by the PM can be done as we can see on Fig. 6. In order to improve the sinusoidal shape of the waveform we can use the work done in [12] with keeping the pole pitch (2τ) constant. We can now test our analytical model based on the calculation of the force created with single phase and opposite continuous currents. Fig. 7 shows the results of the simulations forces and calculated force.

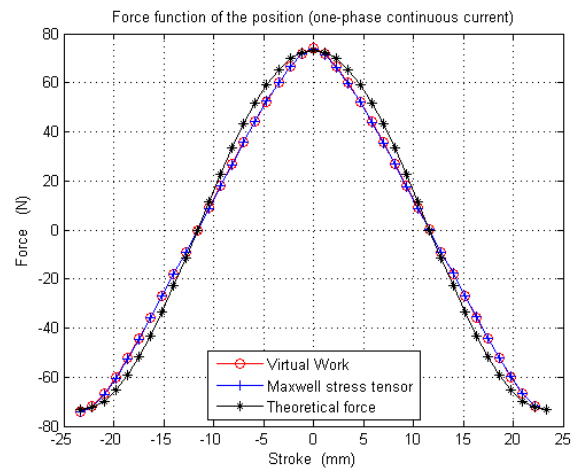


Fig. 7. Force in single phase opposites continuous current in function of the stroke.

The Ansys software [18] allows us to calculate force with two distinctive numerical methods such as “virtual work” and “Maxwell stress tensor”. If the results of these two methods are tied in, as in Fig. 7, it means that the mesh is quite good. Thus, we are able to compare the theoretical curve, with the two other ones which represent the numerical results. About the maximal force, our analytical model seems to give very precise results. We observe a small gap between theoretical force and numerical forces which means that the force felt in single phase, with opposite continuous current, is near from a cosine function as the theoretical result deduced from (18). In order to validate (24), and including the fact that Ansys is a finite element calculation software which only permits to make quasi-static simulations, we decided to recreate a three

phases sinusoidal current supply with continuous currents as in Fig. 8.

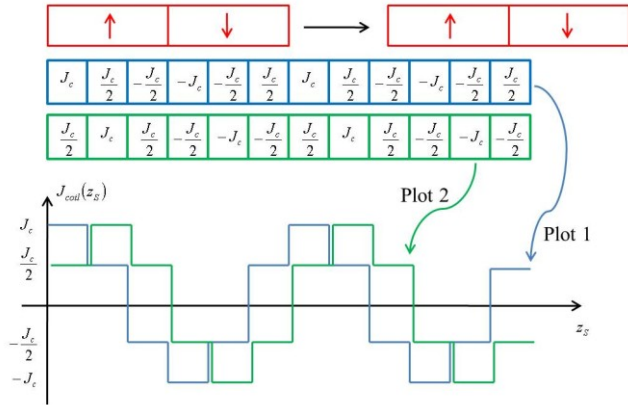


Fig. 8. Creation of a three phases sinusoidal current supply with continuous currents.

On Fig. 8, we see in red the displacement of the moving part relative to the z_g axis. We also see the repartition of continuous currents in each slot to recreate three phases sinusoidal supply. Fig. 9 shows the results of the simulations done with the current repartition given in Fig. 8, when the moving part moves a distance 2λ .

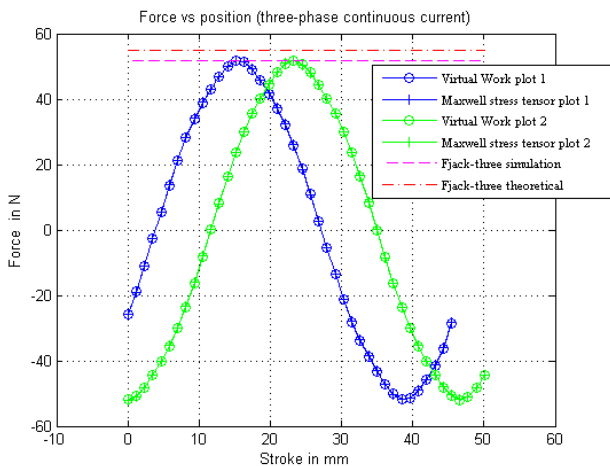


Fig. 9. Forces in three phase continuous current in function of the stroke

The plot 1 in blue and the plot 2 in green of Fig. 9 show the results of the Maxwell stress tensor and virtual work forces developed respectively with the first and second current distribution of Fig. 8. When the actuator will be supplied by a three phase sinusoidal current and field oriented control, the resultant force will be a constant effort (equal to the peak value of the sinusoidal function) represented by the pink curve on Fig. 9. One can observe a difference between the theoretical and simulated forces F_{3ph} which are equal respectively to 51.8 (N) and 55 (N). Thus, the relative difference is equal to 5.8 %. It can be explain by the fact that the Ansys software takes into account the iron magnetic flux density that we did not consider on our analytical model. There is also the fact that we only consider the fundamental waveforms of the current and the flux density in the airgap.

$$F_{3ph-simu} = 51.82 \text{ (N)}$$

and,

$$F_{3ph-theo} = 55 \text{ (N)}$$

Thus, the relative error on the three phase force is :

$$\varepsilon_{\%} = -5.8 \%$$

V. CONCLUSION

In this paper, we have presented an analytical approach of the calculation of force which can be applied to slotless synchronous permanent magnet machines where the waveform created by PM is close to a sinusoidal function. We used it for the dimensioning of a tubular linear moving magnet actuator devoted to an embedded application. A set of constraints have to be met like: total force expected, no force ripples, bulk, mass and thermal limitations. In a first step, we have made a modeling based on an Amperian model of the structure. This model offers the advantages to be faster to solve than Poisson equation and to consume less computation time in a multi-criteria optimization calculation. In a second step, the analytical results and especially the linear effort developed were verified by a 2D finite element analysis. Then, a multi-criteria optimization of the actuator structure based on an objective function assuming a set of constraints has been carried out. This optimization allowed us to give the dimensions of the actuator that almost meets the specifications (5.8% difference between the expected effort and the calculated effort). In our future work, we intend to improve the analytical modeling considering the harmonic orders greater than one for the fields. Moreover, based on this study, a prototype has to be built and experimental tests have to be performed.

VI. REFERENCES

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