

# A Fully Ordered Triplite, LiCuSO 4 F

### Meiling Sun, Gwenaelle Rousse, Daniel Alves Dalla Corte, Matthieu Saubanère, Marie-Liesse Doublet, Jean-marie Tarascon

### ▶ To cite this version:

Meiling Sun, Gwenaelle Rousse, Daniel Alves Dalla Corte, Matthieu Saubanère, Marie-Liesse Doublet, et al.. A Fully Ordered Triplite, LiCuSO 4 F. Chemistry of Materials, 2016, 28, pp.1607-1610. 10.1021/acs.chemmater.5b04478 . hal-01396266

## HAL Id: hal-01396266 https://hal.science/hal-01396266

Submitted on 22 Dec 2023

**HAL** is a multi-disciplinary open access archive for the deposit and dissemination of scientific research documents, whether they are published or not. The documents may come from teaching and research institutions in France or abroad, or from public or private research centers. L'archive ouverte pluridisciplinaire **HAL**, est destinée au dépôt et à la diffusion de documents scientifiques de niveau recherche, publiés ou non, émanant des établissements d'enseignement et de recherche français ou étrangers, des laboratoires publics ou privés.



Communication

Subscriber access provided by MONASH UNIVERSITY

## A Fully Ordered Triplite, LiCuSO4F

Meiling Sun, Gwenaelle Rousse, Daniel Dalla Corte, Matthieu Saubanère, Marie-Liesse Doublet, and Jean-Marie Tarascon

Chem. Mater., Just Accepted Manuscript • DOI: 10.1021/acs.chemmater.5b04478 • Publication Date (Web): 24 Feb 2016

### Downloaded from http://pubs.acs.org on February 25, 2016

### **Just Accepted**

"Just Accepted" manuscripts have been peer-reviewed and accepted for publication. They are posted online prior to technical editing, formatting for publication and author proofing. The American Chemical Society provides "Just Accepted" as a free service to the research community to expedite the dissemination of scientific material as soon as possible after acceptance. "Just Accepted" manuscripts appear in full in PDF format accompanied by an HTML abstract. "Just Accepted" manuscripts have been fully peer reviewed, but should not be considered the official version of record. They are accessible to all readers and citable by the Digital Object Identifier (DOI®). "Just Accepted" is an optional service offered to authors. Therefore, the "Just Accepted" Web site may not include all articles that will be published in the journal. After a manuscript is technically edited and formatted, it will be removed from the "Just Accepted" Web site and published as an ASAP article. Note that technical editing may introduce minor changes to the manuscript text and/or graphics which could affect content, and all legal disclaimers and ethical guidelines that apply to the journal pertain. ACS cannot be held responsible for errors or consequences arising from the use of information contained in these "Just Accepted" manuscripts.



Chemistry of Materials is published by the American Chemical Society. 1155 Sixteenth Street N.W., Washington, DC 20036

Published by American Chemical Society. Copyright © American Chemical Society. However, no copyright claim is made to original U.S. Government works, or works produced by employees of any Commonwealth realm Crown government in the course of their duties.

## A Fully Ordered Triplite, LiCuSO₄F

Meiling Sun<sup>a,b</sup>, Gwenaëlle Rousse<sup>a,b,c</sup>, Daniel Dalla Corte<sup>a</sup>, Matthieu Saubanère<sup>c,d</sup>, Marie-Liesse Doublet<sup>c,d</sup> and Jean-Marie Tarascon<sup>a,b,c</sup>\*

<sup>a</sup>FRE 3677 "Chimie du Solide et Energie", Collège de France, 11 Place Marcelin Berthelot, 75231 Paris Cedex 05, France

<sup>b</sup>Sorbonne Universités - UPMC Univ Paris 06, 4 Place Jussieu, F-75005 Paris, France

<sup>c</sup>Réseau sur le Stockage Electrochimique de l'Energie (RS2E), FR CNRS 3459, France

<sup>d</sup>ICGM Institut Charles Gerhardt - CNRS and Université Montpellier, Place Eugène Bataillon, 34095 Montpellier, France

Batteries are a major technological challenge in this new century as they stand as a key way to make a more efficient use of energy. Rechargeable Li-ion batteries, by having the highest energy density of any such device, have emerged as the technology of choice for powering electric vehicles and show great promises for grid applications. For such promises to fully materialize, the quest for new positive electrode materials showing safety, sustainability and cost advantages must continue. Progresses have been recently achieved with the arrival of polyanionic compounds. Among them  $LiFePO_4$  is the most attractive, although its energy density is penalized by the low redox voltage  $(3.45 \text{ V vs. Li}^+/\text{Li}^\circ)$  of the Fe<sup>3+</sup>/Fe<sup>2+</sup> redox couple.

A path to increase this redox voltage, as described earlier by Goodenough et al.<sup>1</sup>, relies on the feasibility to tune the redox potential of polyanionic compounds via the inductive effect. Pursuing chemical substitutions on the anionic sites, a new triplite LiFeSO4F phase showing a redox voltage of 3.9 V vs. Li<sup>+</sup>/Li<sup>o</sup> was recently synthesized.<sup>2</sup> Another way to modify the redox potential of polyanionic compounds consists in changing the nature of the 3dmetal. Recent DFT calculations have indicated that potentials as high as 5.1 V should be achievable for tavorite LiCuSO<sub>4</sub>F.<sup>3</sup> This, combined with our recent finding of a 4.7 V redox activity in Li<sub>2</sub>CuO(SO<sub>4</sub>)<sub>2</sub><sup>4</sup>, was an impetus to further explore the Cu-based fluorosulfate chemistry which so far counts a sole member, the electrochemically inactive tavorite NaCuSO<sub>4</sub>F phase<sup>5</sup>.

Herein we report the synthesis and physical properties of a newly synthesized LiCuSO<sub>4</sub>F phase. Interestingly, we show that this new compound crystallizes in a fullyordered triplite structure with M1 being fully occupied with Cu and M2 with Li. This is, to the best of our knowledge, the first experimental realization of triplite without any site mixing. This ordered triplite phase, whose stability was confirmed by DFT calculations, was characterized for its electrochemical and transport properties.

Anhydrous CuSO<sub>4</sub> (Sigma Aldrich, 99%) and LiF (Sigma Aldrich, 300 mesh) were used as Cu and Li-based precursors for the targeted phase. Stoichiometric amounts of powders were thoroughly ball milled, pressed into a pellet and annealed at 400°C - 415°C in an alumina boat for 8h under argon flow. The recovered pellet, once scrapped to remove a thin greenish film of previously reported Li<sub>2</sub>Cu<sub>2</sub>O(SO<sub>4</sub>)<sub>2</sub>, was grounded for XRD and SEM characterizations. The XRD powder pattern shows sharp reflections reminiscent of a new phase. In agreement to the nominal composition, Cu to S and Cu to F atomic ratios of 1 were confirmed by energy dispersive X-ray analysis and absorption analysis (Supporting Information, Note 1 and Figure S1).

The structure of LiCuSO<sub>4</sub>F was solved from X-ray powder diffraction coupled with neutron powder diffraction. The finely ground yellowish powder was loaded in a 0.7 mm diameter capillary and the sample was measured in transmission mode ( $\lambda$ =0.41374 Å) on the 11-BM beamline at Argonne National Lab. The XRD pattern of the asprepared powder shows the presence of many sharp peaks coexisting with tiny peaks attributed to CuSO<sub>4</sub> and  $Li_2Cu_2O(SO_4)_2$  which were treated with the Rietveld method; all remaining peaks were attributed to LiCuSO<sub>4</sub>F. These could be indexed using the Dicvol program<sup>6</sup> in a Ccentered monoclinic unit cell, with lattice parameters a=12.83164(12) Å, b= 6.13124(6) Å, c= 10.01640(11) Å and  $\beta$  = 117.3549(7)°, ie structural characteristics of triplite. Systematic extinctions are consistent with the  $C_2/c$  space group, which was further confirmed by electron diffraction (Supporting Information, Figure S<sub>2</sub>). The corresponding volume (V= 699.918(12) Å<sup>3</sup>) is suitable to accommodate eight formulae per unit cell. The structure was then refined from Rietveld refinement against high resolution neutron powder diffraction data recorded on the same powder at HRPT, SINQ (PSI, Switzerland) with a wavelength of 1.495 Å (Figure 1), starting from structural models derived from the triplite crystal structure.

The refined structural parameters for LiCuSO<sub>4</sub>F are gathered in Supporting Information, Table S1, and the structure of LiCuSO<sub>4</sub>F is shown in Figure 2. Cu is coordinated to O1, O2, O3, F at distances ranging between 1.88 and 1.98 Å (Figure 2c,d), which gives an almost square



Figure 1. Rietveld refinement of synchrotron and neutron diffraction patterns of LiCuSO<sub>4</sub>F (T=300 K). The red crosses, black continuous line and bottom green line represent the observed, calculated, and difference patterns, respectively. Vertical tick bars mark the Bragg reflections (from top to bottom): purple: LiCuSO<sub>4</sub>F (95%); orange: Li<sub>2</sub>Cu<sub>2</sub>O(SO<sub>4</sub>)<sub>2</sub> (1%); blue: CuSO<sub>4</sub> (3%); red: LiF (1%, seen from neutron diffraction only).

planar coordination as commonly observed for this Jahn-Teller 3d<sup>9</sup> cation. When larger distances are considered, we notice a fifth fluorine ligand at 2.34 Å (Figures 2b,c) and an oxygen atom at 2.62 Å, reminiscent of highly elongated octahedra linked by alternate F-F and O-O edges (Figure 2e). Therefore, if we consider metal-ligands at distances below 2.5 Å, Cu is coordinated by three oxygen and two fluorine atoms to form CuO<sub>3</sub>F<sub>2</sub> square-based pyramid which are linked via F-F edges, leading to  $Cu_2O_6F_2$  dimers (Figure 2a). These  $Cu_2O_6F_2$  entities are connected through SO<sub>4</sub> tetrahedra so as to form layers stacked along [001]\* (Figure 2b). The lithium environment is easier to describe unambiguously as it adopts a similar coordination with distorted LiO<sub>4</sub>F<sub>2</sub> octahedra sharing alternatively F-F and O-O bonds (Figure 2f). Therefore, one-dimensional pathways for Li conduction may occur along [010] in LiCuSO<sub>4</sub>F. It is worth noting that the structure of LiCuSO<sub>4</sub>F is very close to the one observed for Cu<sub>2</sub>PO<sub>4</sub>F<sup>7</sup>, in particular for the copper environment (Supporting Information, Figure S<sub>3</sub>).

This LiCuSO<sub>4</sub>F *triplite* structure differs from those reported for LiFeSO<sub>4</sub>F<sup>2a</sup>, LiMnSO<sub>4</sub>F<sup>2b</sup> and *triplite* minerals  $(Mn,Fe, Mg, Ca)_2PO_4F^8$  that all present a statistical cationic distribution over the two M1 and M2 crystallographic sites (Figure 3b); in the present case, M1 is fully occupied with Cu and M2 with Li, making LiCuSO<sub>4</sub>F the first experimental realization of a fully ordered *triplite* (Figure 3a).

The competitive formation of disordered or ordered triplite phase was evaluated through Density functional



Figure 2. (a) Structure of LiCuSO<sub>4</sub>F along the [010] direction. (b) View of one layer made of  $Cu_2O_6F_2$  dimers and SO<sub>4</sub> tetrahedra. (c) Cu coordination in  $Cu_2O_6F_2$ . (d)  $CuO_3F$  square planes (e)  $CuO_3F_2$  elongated octahedra (f) Chains of edgesharing  $LiO_4F_2$  octahedra. Cu is blue, O is red, F is light green, Li is yellow SO<sub>4</sub> are dark green,

theory calculations (DFT). Two perfectly ordered Li-Cu distributions were first considered in which Cu ions exclusively lies on the M1 sites (noted  $Cu_{M1}$  as experimentally found) and on the M2 sites ( $Cu_{M2}$ , hypothetical structure). Then, 9 different partially disordered Li-Cu orders (noted  $Cu_{M1M2}$ ) were investigated, following the methodology described in ref. [4] (Supporting Information, Figure S4). After full structural relaxations, the perfectly ordered distributions  $Cu_{M1}$  and  $Cu_{M2}$  are found as two different polymorphs with equivalent energies, the latter being only 10 meV/FU higher than the former. This is rationalized in terms of local Cu environments which are

1

2

3

4

5

6

7

8

9

10

11

12

13

14

15

16

17

18

19

20

21

22

23

24

25

26

27

28

29

30

31

32

33

34

35

36

37

38

39

40

41

42

43

44

45

46

47

48

49

50

51

52

53

54

55

56

57 58

59 60



Figure 3. (a) Structure of LiCuSO<sub>4</sub>F compared to (b) *triplite* structure reported for LiFeSO<sub>4</sub>F, LiMnSO<sub>4</sub>F and (Mn, Fe, Mg, Ca)<sub>2</sub>PO<sub>4</sub>F minerals. M is blue, Li is yellow, F is light green, and SO<sub>4</sub> tetrahedra are dark green. (c) Electrostatic energy of the different Li-Cu order test-cases considered for the *triplite* structure (d) T=oK phase stability diagram of Li<sub>x</sub>CuSO<sub>4</sub>F as a function of x from DFT + U calculations (details see Supporting information).



Figure 4. Transport properties of  $\text{LiFeSO}_4\text{F}$  (blue) and  $\text{Li-CuSO}_4\text{F}$  (pink), the filled squares and open circles refer to a.c. and d.c. measurements, respectively; the inset shows impedance spectra (filled circles) and the fit of each spectra (continuous line) of  $\text{LiCuSO}_4\text{F}$  in argon at various temperatures.

very similar in both phases with evidence of the Jahn-Teller distortion expected. Worthwhile mentioning is that we are deviating from the classical square planar distortion owing to the presence of F atoms (CuO<sub>3</sub>F). Given the quite unusual local Cu environment, the dynamical stability of the Cu<sub>M1</sub> polymorph has been checked with phonon band structure calculations (SI, Figure S<sub>5</sub>). Interestingly, the 9 Cu<sub>M1M2</sub> partially disordered phases, having a lower

degree of Jahn-Teller distortion (Supporting Information, Figure S6), lie 60 meV to 200 meV/FU higher in energy than the perfectly ordered Cu<sub>M1</sub> and Cu<sub>M2</sub> distributions. The fact that the energy difference between all these structures is far above the room temperature thermal energy (~25 meV) clearly indicates that configurational entropy associated to cation intermixing is not sufficient to stabilize the disordered polymorphs, suggesting that enthalpy governs the phase stability. Figure 3c displays, for each Cu-Li order, the electrostatic energy computed with a point charge model (using the DFT Bader charges) versus DFT energies. Surprisingly, the higher the electrostatic energy, the lower the corresponding DFT energy is, indicating that the Cu local environment overrules the cation-cation electrostatic energy. For sake of completion, we have also tested the stability of *tavorite* LiCuSO<sub>4</sub>F using the *tavorite* LiFeSO<sub>4</sub>F structure as the starting structure and substitute Fe for Cu, and found that the tavorite polymorph is 76 meV higher versus experimental ordered triplite.

This new phase was tested for its electrochemical activity towards Li by assembling, in an argon dry box, Li- $CuSO_4F/Li$  Swagelok-type cells using a 1M LiPF<sub>6</sub> solution in 1:1:3 EC : PC : DMC electrolyte. The cells were charged to either 4.9 V or 5.2 V at different rates via a VMP system, but no sign of redox activity could be detected in the voltage composition curves (Supporting Information, Figure S7). This means that no Li can be removed from this structure till 5.2V, the voltage at which we found the electrolyte copiously decomposes.

Mindful the crystal structure of LiCuSO<sub>4</sub>F and its electrochemical inactivity, we decided to measure its transport properties. Conductivities (a.c. and d.c.) were measured on a sintered LiCuSO<sub>4</sub>F pellet (synthesized directly at 415°C, Ø 10 mm, compactness 89%) between ionically blocking gold electrodes. The measurement was done under argon at various stabilized temperatures ranging from 100 to 300°C using a Bio-Logic MTZ-35 Impedance Analyzer, in a frequency range of 30 MHz to 0.1 Hz and with an excitation voltage of 100 mV. Figure 4 shows the evolution of the a.c. conductivity of LiCuSO<sub>4</sub>F. An activation energy of 1.11 eV was obtained by fitting the a.c. data with an Arrhenius law and a room temperature a.c. conductivity of  $1.5 \times 10^{-15}$  S cm<sup>-1</sup> was extrapolated. The low frequency tail of the impedance spectra suggests an ionic component to the overall conductivity. To further shed some light on this issue d.c. conductivity measurements were done by applying polarization voltages. An activation energy of Ea=0.9 eV was found with conductivities values slightly higher that the a.c. ones which cumulate both electronic and ionic contribution, hence indicating that the electronic conductivity is dominating. Interestingly, a similar behavior had been found for LiFePO<sub>4</sub> which was explained via a polaronic model (e.g. hopping of localized electrons) and was confirmed by ab-initio calculations.9 Lastly, For meaningful comparison we measured the conductivity of triplite LiFeSO<sub>4</sub>F (sintered

**Chemistry of Materials** 

at 250°C for 1h Ø10 mm, compactness 70%) under similar experimental protocols and found Ea for a.c. and d.c. of LiFeSO<sub>4</sub>F are 0.79 eV and 0.78 eV respectively. The strong electronic contribution to the overall conductivity displayed by these insulating-like polyanionic compounds calls for further investigations of their transport properties.

To further determine whether the observed electrochemical inactivity of triplite LiCuSO<sub>4</sub>F is nested in its poor ionic conductivity or in our limitation to experimentally reach high potentials due to electrolyte instability, we performed DFT calculations. The T=oK DFT phase stability diagram of the  $Li_x CuSO_4 F$  polymorph ( $Cu_{M_1}$ ) in the range x=0 to 1 shows the feasibility to stabilize an intermediate ordered Li<sub>0.5</sub>CuSO<sub>4</sub>F phase (Figure 3d). The electrochemical potentials computed for the two consecutive delithiation processes:  $LiCuSO_4F$  – 0.5Li  $\rightarrow$  $Li_{0.5}CuSO_4F$  and  $Li_{0.5}CuSO_4F - 0.5Li \rightarrow CuSO_4F$  are 5.15 V and 5.40 V, respectively. The atom-projected density of states of the LiCuSO<sub>4</sub>F structure (Supporting Information, Figure S8) shows a dominant contribution of the oxygen electronic levels at the Fermi level, suggesting an oxidation process mostly driven by the oxygen and negligible modification of the Cu<sup>2+</sup> environment upon Li-removal. Combining the electrochemical test and DFT calculations, the removal of 0.5 Li<sup>+</sup> from the LiCuSO<sub>4</sub>F phase should be achievable and reversible at 5.15 V provided that electrolytes, stable against oxidation up to such high voltages, could be developed in the future.

In summary, we have reported the synthesis of a new LiCuSO<sub>4</sub>F phase through a low temperature solid state process which crystallizes in a fully ordered triplite structure, instead of a *tavorite* structure as previously predicted from high-throughput calculations.3 From DFT calculations, we could demonstrate that both ordered  $Cu_{M_1}$  and Cu<sub>M2</sub> triplite LiCuSO<sub>4</sub>F polymorphs are thermodynamically equivalent, and more stable than either "tavorite" or "disordered triplite" polymorphs. The Li/Cu intermixing over the M1 and M2 sites was shown to minimize the Jahn-Teller distortion around the Cu<sup>2+</sup> cations, which prevents Cu-orbital stabilization and leads to less stable distributions despite more favorable electrostatic energies. This indicates that enthalpy governs the formation of an ordered LiCuSO<sub>4</sub>F triplite and contrasts with the entropy-driven formation of LiFeSO<sub>4</sub>F disordered triplite in which all Fe-Li distributions are energetically equivalent (so as the local Fe environment).<sup>10</sup> At this stage a remaining question deals with the inability of DFT calculations to distinguish, thermodynamically-wise, which of the two Cu<sub>M1</sub> and Cu<sub>M2</sub> polymorphs should experimentally form, indicating the importance of kinetics issues (e.g. temperature) that cannot yet be taken into account. Along the same line, we must recall that this triplite Li-CuSO<sub>4</sub>F polymorph was not spotted from high throughput approaches.<sup>5</sup> This highlights the difficulties of periodic approaches to address polymorphism and therefore to identify potentially attractive materials.

DFT calculations have predicted a reversible electrochemical activity of *triplite*  $\text{LiCuSO}_4\text{F}$  towards  $\text{Li}^+/\text{Li}^\circ$  at 5.15 V which could not be confirmed experimentally owing most likely to the lack of suitable electrolytes although we cannot eliminate kinetic issues associated to the poor Li ionic conductivity in  $\text{LiCuSO}_4\text{F}$ . Thus, the attractiveness of this new phase is limited applicationwise. Nevertheless bearing in mind the richness of sulfate-/phosphate-based polyanionic electrodes adopting either the *tavorite* or disordered *triplite* structures, we believe that such a finding will contribute further in the understanding of these technologically important compounds.

### ASSOCIATED CONTENT

#### Supporting Information.

The Supporting Information is available free of charge on the website at <u>http://pubs.acs.org</u>. Experimental details, CIF file of LiCuSO<sub>4</sub>F, Crystallographic table, EDX analysis, ED patterns, DFT calculations and electrochemical curves.

### **AUTHOR INFORMATION**

#### **Corresponding Author**

\* E-mail: <u>jean-marie.tarascon@college-de-france.fr</u> Notes

The authors declare no competing financial interest.

#### ACKNOWLEDGMENT

We thank Artem M. Abakumov and Gustaaf Van Tendeloo for the help on TEM investigation and EDX analysis. Use of the II-BM mail service of the APS at Argonne National Laboratory is greatly acknowledged. We thank Vladimir Pumjakushin for his help in neutron diffraction and PSI-SINQ for neutron beamtime, Benoît Fleutot for improvements on ionic conductivity measurements, and discussions with Nadir Recham.

#### REFERENCES

1. Padhi, A. K.; Manivannan, V.; Goodenough, J. B., Tuning the Position of the Redox Couples in Materials with NASICON Structure by Anionic Substitution. J. Electrochem. Soc. 1998, 145, 1518-1520.

2. Ati, M.; Melot, B. C.; Chotard, J. N.; Rousse, G.; Reynaud, M.; Tarascon, J. M., Synthesis and electrochemical properties of pure LiFeSO<sub>4</sub>F in the triplite structure. Electrochem. Commun. 2011, 13, 1280-1283.

3. Barpanda, P.; Ati, M.; Melot, B. C.; Rousse, G.; Chotard, J. N.; Doublet, M. L.; Sougrati, M. T.; Corr, S. A.; Jumas, J. C.; Tarascon, J. M., A 3.90 V iron-based fluorosulphate material for lithium-ion batteries crystallizing in the triplite structure. Nat. Mater. 2011, 10, 772-779.

4. Liu, L.; Zhang, B.; Huang, X.-j., A 3.9 V polyaniontype cathode material for Li-ion batteries. Prog. Nat. Sci. 2011, 21, 211-215.

5. Tripathi, R.; Popov, G.; Ellis, B. L.; Huq, A.; Nazar, L. F., Lithium metal fluorosulfate polymorphs as positive electrodes for Li-ion batteries: synthetic strategies and effect of cation ordering. Energ. Environ. Sci. 2012, 5, 6238-6246.

6. Mueller, T.; Hautier, G.; Jain, A.; Ceder, G., Evaluation of Tavorite-Structured Cathode Materials for Lithium Ion Batteries Using High-Throughput Computing. Chem. Mater. 2011, 23, 3854-3862.

7. Sun, M.; Rousse, G.; Abakumov, A. M.; Saubanère, M.; Doublet, M.-L.; Rodríguez-Carvajal, J.; Van Tendeloo, G.; Tarascon, J.-M., Li2Cu2O(SO4)2: a Possible Electrode for Sustainable Li-Based Batteries Showing a 4.7 V Redox Activity vs Li+/Lio. Chem. Mater. 2015, 27, 3077-3087.

8. Reynaud, M.; Barpanda, P.; Rousse, G.; Chotard, J.-N.; Melot, B. C.; Recham, N.; Tarascon, J.-M., Synthesis and crystal chemistry of the NaMSO4F family (M = Mg, Fe, Co, Cu, Zn). Solid State Sci. 2012, 14, 15-20.

9. Boultif, A.; Louër, D., Indexing of powder diffraction patterns for low-symmetry lattices by the successive dichotomy method. J. Appl. Crystallogr. 1991, 24, 987-993.

10. Rea, J. R.; Kostiner, E., The crystal structure of copper fluorophosphate, Cu2(PO4)F. Acta Crystallogr., sect. B: Struct. Crystallogr. Cryst. Chem. 1976, 32, 1944-1947.

11. L, W., The crystal structure of triplite, (Mn,Fe)2FPO4. Z. Kristallogr. 1969, 130, 1-14.

Rea, J. R.; Kostiner, E., The crystal structure of manganese fluorophosphate, Mn2(PO4)F. Acta Crystallogr., sect.
B: Struct. Crystallogr. Cryst. Chem. 1972, 28, 2525-2529.

13. Maxisch, T.; Zhou, F.; Ceder, G., Ab initio study of the migration of small polarons in olivine LixFePO4 and their association with lithium ions and vacancies. Phys. Rev. sect. B. 2006, 73, 104301.

14. Ben Yahia, M.; Lemoigno, F.; Rousse, G.; Boucher, F.; Tarascon, J.-M.; Doublet, M.-L., Origin of the 3.6 V to 3.9 V voltage increase in the LiFeSO4F cathodes for Li-ion batteries. Energ. Environ. Sci. 2012, 5, 9584-9594.

