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Reactive Leidenfrost droplets

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Abstract – We experimentally investigate the reactivity of Leidenfrost droplets with their supporting substrates. Several organic liquids are put into contact with a copper substrate heated above their Leidenfrost temperature. As the liquid evaporates, the gaseous flow cleans the superficial copper oxide formed at the substrate surface and the reaction maintains a native copper spot below the evaporating droplet. The copper spot can reach several times the droplet size for the most reactive organic compounds. This study shows an interesting coupling between the physics of the Leidenfrost effect and the mechanics of reactive flows. Different applications are proposed such as drop motion tracking and vapor flow monitoring.

In spite of its discovery more than two centuries ago [1], the Leidenfrost effect is still the subject of numerous applied and fundamental researches. One can note the recent studies concerning the effect of an electric [2] or a magnetic field [3] on theses droplets and the studies concerning the directed motion on structured surfaces [4, 5]. The unexpected take-off of sub-millimetric Leidenfrost droplets has been also examined [6] and different theoretical analysis are now proposed to understand this phenomenon [7, 8].

Linking the Leidenfrost effect and chemistry has re-10 cently brought out the possibility to use droplets in cale-11 faction as micro-reactors giving rise to a new nanofab-12 rication method [9]. Already in his seminal paper [10], 13 Boutigny dedicated a whole chapter to the specific chem-14 ical properties of Leidenfrost droplets. He made experi-15 ments with acid droplets that react strongly with metallic 16 substrates. While he expected an increase of the oxida-17 tion rate as the temperature was increased, the reactiv-18 ity suddenly dropped when the temperature reached the 19 Leidenfrost temperature of the acid due to the vanishing 20 contact between the acid and the substrate. 21

In this letter we present a first attempt to induce a 22 chemical interaction between a Leidenfrost droplet and 23 the substrate on which it is standing. We experimentally 24 show that the vapor escaping from a Leidenfrost droplet 25 can react with the supporting substrate. To summarize, 26 27 above a critical temperature, the vapor flow acts as a reducing agent and reacts with the copper substrate initially 28 superficially oxidized. This leads to the formation of a 29

native copper spot that persists as long as the droplet is not evaporated. This effect was observed for several organic liquids and the critical reaction temperatures are measured. A redox mechanism is proposed and the observations are related to the reducing properties of the liquid. The spot size is comparable to the one of the droplet but can become very large with chemical compounds such as ethylene glycol. Finally, applications are given such as the surface cleaning, the tracking of a droplet on an inclined substrate and the monitoring of the vapor flow on a textured surface.

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Experiments. -

The experimental set-up consists of a hot plate on which a copper substrate is deposited. The copper substrate is sandblasted before any experiment to ensure an homogeneous surface roughness. The substrate temperature is measured and controlled through a PT100 temperature sensor coupled to the heating system. The temperature in our range (200-500°C) is sufficiently high for an oxide copper film to form on the native copper substrate. For instance, it takes a few minutes for the oxide to form on a copper substrate heated at T = 380°C. Images are taken using a high speed camera at a frame rate standing between 5 and 1000 frames per second. Drops are deposited on the substrate and they levitate on their own vapor. They are maintained in place through the contact with a small capillary (Fig. 1).

Several organic liquids are tested: ethanol, isobutanol, isopropyl alcohol, tert-butyl alcohol, ethylene glycol and



Fig. 1: (Color on-line) Evaporation of an ethanol Leidenfrost droplet of radius R standing on a copper substate. The substrate is initially oxidized and appears dark. The radius of the native copper spot below the droplet is denoted $R_{\rm Cu}$.

acetone. For almost all of them, from the Leidenfrost tem-59 perature to a higher critical temperature the droplet lev-60 itates on the substrate without any visible effect on the 61 substrate. Above this critical temperature, a reaction is 62 observed and a spot of native copper of radius R_{Cu} appears 63 below the droplet of radius R (Fig. 1). We note that the 64 reaction is different from a complete copper-catalyzed ox-65 idation [11]: it does not emit any radiation in the visible 66 range and is not inhibited by working under oxygen-free 67 conditions (nitrogen atmosphere). As expected due to the 68 droplet evaporation, R decreases with time (insert of Fig. 69 2). We observe that $R_{\rm Cu}$ decreases too. This suggests that 70 $R_{\rm Cu}$ results from an equilibrium between the copper oxida-71 tion rate occurring naturally and the copper oxide reduc-72 tion rate due to the reactive Leidenfrost vapor flow. Col-73 ored fringes found in the vicinity of the native copper spot 74 give an indication about the copper oxide film thickness 75 resulting from the equilibrium between the two reactions 76 (Figs. 1 and 4). Once the droplet is totally evaporated, the 77 native copper spot disappears and the superficial copper 78 oxide layer covers all the substrate again. Working under 79 oxygen-free conditions prevents the substrate re-oxidation 80 and maintains the native copper aspect where the reaction 81 occurred. This point is illustrated in one movie given in 82



Fig. 2: (Color on-line) Ratio $R_{\rm Cu}/R$ as a function of R for droplets of ethanol (green diamonds), isobutanol (red squares), isopropyl alcohol (black dots) and ethylene glycol (blue triangles). The temperature of the substate is fixed at 380°C. Insert: R as a function of time for the same dataset. The origin of time is taken arbitrarily as the first measurement time.

the supplementary material (Movie1.avi): under nitrogen atmosphere a cross is drawn by guiding an ethanol drop with the capillary. The cross remains as long as the nitrogen flux is maintained. When the latter is removed, the substrate is re-oxidized and the colored fringes are momentarily observed before the cross totally disappears.

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To quantify the phenomenon we measure both R and $R_{\rm Cu}$ as a function of time (insert of Fig. 2) for experiments performed on different liquids and for a substrate heated at a fixed temperature $T = 380^{\circ}{\rm C}$. We plot in Fig. 2 $R_{\rm Cu}/R$ as a function of R. The value of this ratio strongly depends on the liquid used. The larger ratios are obtained for ethylene glycol (Fig. 3) while the lower values are observed for ethanol and isobutanol droplets. For two liquids (ethylene glycol and isopropyl alcohol) the ratio $R_{\rm Cu}/R$ is a decreasing function of R while for the two other liquids (ethanol and isobutanol) this ratio seems to be quite constant.

The critical reaction temperature T_c defined above 101 strongly depends on the liquid. To measure T_c we slowly 102 increase the temperature of the substrate until the reac-103 tion is observed. During this procedure droplets of the 104 same size, roughly 1 mm in radius, are deposited on the 105 substrate. The critical temperature measurements are re-106 ported in Table 1. T_c is always smaller than 300°C for 107 the primary and secondary alcohols : we found between 108 200 and 250°C for ethanol, isobutanol and isopropyl alco-109 hol, and the critical temperature for the ethylene glycol 110 is smaller than 250°C and could not be measured since 111 the Leidenfrost effect begin to disappear below this tem-112 perature. For the tert-butyl alcohol and the acetone, the 113 reaction initiates at larger temperatures and develops over 114 a temperature range $[T_c^{min}T_c^{max}]$. At T_c^{min} , the reaction is 115



Fig. 3: (Color on-line) Evaporation of an ethylene glycol Leidenfrost droplet.

¹¹⁶ initiated but only a tiny spot is observed that corresponds ¹¹⁷ to the colored fringes of the oxide film. Only for the tem-¹¹⁸ peratures larger than T_c^{max} the reaction is strong enough ¹¹⁹ for the native copper of the substrate to be observed.

Redox mechanism. -

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We propose a heterogeneous redox mechanism to ac-121 count for the chemical reaction. Copper oxides form 122 redox couples with native copper (redox potentials 123 $E^{0}(Cu^{+}/Cu_{(s)}) = +0.52$ V and $E^{0}(Cu^{2+}/Cu_{(s)}) =$ 124 +0.34 V), while primary and secondary alcohols are re-125 ducing agents with redox potentials around -0.20 V in 126 standard conditions. The copper oxides-alcohols reactions 127 are thermodynamically favored (but slow) at 25°C and we 128 expect a larger reaction rate for increasing temperatures, 129 which we observe. 130

Modeling the ratio R_{Cu}/R and the different values mea-131 sured between the several chemical compounds is beyond 132 the scope of the article. This is not obvious because it 133 would require to precisely describe the exact shape of the 134 flow field around the droplet and its chemical composition, 135 a difficult task due to the mixing of the reactive vapor with 136 the surrounding air. We have measured the evaporation 137 rates for the alcohols analyzed in Fig. 2 (Tab. 1). We 138 noticed that the largest copper spots were obtained for 139 the least volatile chemical compound. This suggests that 140 the reactivity with the substrate is probably the impor-141 tant parameter to understand the differences between the 142 several organic species. 143

Inorganic redox species. Metal oxides may be used as oxygen carriers for the controlled redox reactions of simple organic species [11] to their possibility of chemical looping combustion with a view to achieve the sequestration of the produced carbon dioxide (see [12, 13] for a review and current developments). Actually, the copper surface is a mix of copper(I) oxide (Cu_20) and copper(II) oxide (Cu0) that can produce some *adsorbed* oxygen species as:

$$\operatorname{Cu}_{x}\mathbf{0} \rightleftharpoons x \operatorname{Cu} + \frac{1}{2}\mathbf{0}_{2}, \ 1 \le x \le 2.$$
 (1)

Oxidizing the organic species. None of our tested compounds may carry out a direct spontaneous oxidation by gaseous O_2 . So, in all cases, we consider only the first possible reaction of the species by the adsorbed oxygen, since we expect the partial pressure of the formed species to vanish under the action of the natural convection. After that first reaction, a layer of copper is formed on the surface.

For a primary alcohol $R_1-CH_2-OH~(R_1=CH_3:$ ethanol, $R_1=(CH_3)_2-CH:$ isobutanol, $R_1=HO-CH_2-:$ ethylene glycol), we have the formation of an aldehyde function as

$$\mathbf{R}_1 - \mathbf{CH}_2 - \mathbf{OH} + \mathbf{Cu}_x \mathbf{0} \to x\mathbf{Cu} + \mathbf{R}_1 - \mathbf{COH} + \mathbf{H}_2\mathbf{0}.$$
 (2)

The loss of one molecule of water make this reaction very irreversible.

Analogously, for a secondary alcohol $R_1'-(\texttt{CHOH})-R_2'$ $(R_1'=R_2'=\texttt{CH}_3\text{: isopropyl alcohol}),$ we have the corresponding formation of a ketone function as

$$\mathbf{R}_1' - (\mathtt{CHOH}) - \mathbf{R}_2' + \mathtt{Cu}_x \mathbf{O} \rightarrow x \mathtt{Cu} + \mathbf{R}_1' - \mathtt{CO} - \mathbf{R}_2' + \mathtt{H}_2 \mathbf{O}. \hspace{0.2cm} (3)$$

Unfortunately, the produced quantities are too small to allow specific characterizations, and devising a setup to trap the emitted vapour is far beyond the scope of this article. Moreover all the classical tests for carbonyl compounds would not stand the high temperature copper vicinity. For terbutanol and acetone, an oxidation occurred but at much higher temperature, with indicates that some minor or major organic skeleton changes are involved. Indeed, we could think of a possible dehydration/oxidation of terbutanol into epoxy-isobutylene, or the oxidation of the acetone a la Bayer-Villiger into methyl-ethyloate. Nonetheless, the temperature increase is quite significant, which indicates that the following generic oxidative degradation occurs

$$\begin{pmatrix} \mathbf{C}_{n+m}\mathbf{H}_{y}\mathbf{0}_{z} + p\mathbf{C}\mathbf{u}_{x}\mathbf{0} \to n\mathbf{C}\mathbf{0}_{2} + m\mathbf{C}\mathbf{0} + \frac{y}{2}\mathbf{H}_{2}\mathbf{0} + px\mathbf{C}\mathbf{u} \\ p = 2n + m + \frac{y}{2} - z \end{cases}$$

$$(4)$$

Copper oxides regeneration. If some dioxygen is available, the fresh copper layer shall be readily oxidized by the inverse reaction of (1)

$$x\mathbf{C}\mathbf{u} + \frac{1}{2}\mathbf{0}_2 \rightleftharpoons \mathbf{C}\mathbf{u}_x\mathbf{0}.$$
 (5)

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For usual metal or metal-oxide catalyzed reactions we expect the released enthalpy to overheat the solid substrate (up to a glowing state), but here the heat is dissipated by convection. Inversely, if no oxygen is present, then the copper should remain visible, up to its diffusion inside the oxide layer.

Applications. -

As seen previously, the reactive Leidenfrost effect emphasizes a simple way to clean locally, at the drop scale, the surface of a substrate (Movie1.avi in the supplementary material). This effect might be used to track droplet trajectories as well. As an example we followed the motion of an ethanol droplet on an inclined copper substrate

Chemical compound	Leidenfrost T (°C)	T_c (°C)	Evaporation rate (mol/s)
ethanol CH_3CH_2OH (I)	136 ± 5	245 ± 5	$(5.5 \pm 0.5).10^{-5}$
isobutanol $(CH_3)_2CHCH_2OH$ (I)	167 ± 5	245 ± 5	$(5.1 \pm 0.7).10^{-5}$
ethylene glycol $HOCH_2CH_2OH$ (I&I)	240 ± 5	≤ 250	$(3.1 \pm 0.2).10^{-5}$
isopropyl alcohol CH ₃ CHOHCH ₃ (II)	138 ± 5	205 ± 5	$(6.5 \pm 0.7).10^{-5}$
tert-butyl alcohol $HOC(CH_3)_3$ (III)	140 ± 5	465 - 485	
acetone $(CH_3)_2CO$	120 ± 5	300 - 385	

Table 1: Leidenfrost temperatures, critical reaction temperatures T_c and evaporation rates for several chemical compounds. I/II/III refer to primary/secondary/tertiary alcohols respectively. Evaporation rates are obtained from the data of Fig. 2 around a radius R = 2mm and assuming spherical droplets: for each chemical compound, the volumetric flow rate is converted into the amount of substance flow rate using the molar mass of the compound and its liquid density at the boiling temperature.



Fig. 4: (Color on-line) Motion of an ethanol Leidenfrost droplet on an inclined plane. The time interval between each picture is of 100 ms. The average sliding velocity between the first and last images is of 50 mm/s while the persistence time of the chemical pattern is of a few seconds.

heated at $T = 450^{\circ}$ C. The inclination of the substrate is of 158 a few degrees and we use a high speed camera at a frame 159 rate of 1000 fps. Six pictures taken during the motion 160 are represented in Fig. 4. The trajectory is given by the 161 native copper tail. This latter is re-oxidized far from the 162 droplet as evidenced by the colored fringes. In the sup-163 plementary material we show one movie illustrating the 164 splash of an ethanol droplet (Movie2.avi). The reactive 165 Leindenfrost effect permits to visualize the bouncing of 166 the satellite droplets. 167

Another application deals with the vapor flow monitoring. Linke et al. have shown that Leidenfrost droplets are self-propelled on ratchet-like substrates in the direction perpendicular to the ratchet features (in the positive



Fig. 5: (Color on-line) Ethanol Leidenfrost droplet standing on a textured copper substrate. The white arrow indicates the direction of the driving force, or equivalently, of the drop motion if the drop is not held by the capillary. Insert : sketch of the ratchet surface.

x direction in Fig. 5) [4]. The origin of the driving force 172 has been intensively studied in the recent years and several 173 theoretical analyses have been proposed. In all of them the 174 role of the rectified vapor flow by the asymmetric teeth of 175 the ratchet is emphasized [14, 15]. To observe this, we 176 manufactured a textured copper substrate as sketched in 177 the inset of Fig. 5 with the values $\lambda = 1.2 \text{ mm}$ and $\delta = 0.2$ 178 mm. An ethanol droplet is deposited on the substrate and 179 is maintained by a capillary to prevent its motion. We 180 observe that the native copper spot is not isotropic but 181 extends more significantly in the direction of the ratchet 182 features (perpendicular to the driving force direction x). 183 This is coherent with the hypothesis that most of the flow 184 is evacuated in the direction perpendicular to the one of 185 the driving force [15]. 186

Conclusion, perspectives. -

In this article, we have observed and characterized a reactive Leidenfrost effect and some applications. This phenomenon opens a new route to couple thermodynamics, hydrodynamics, capillarity and chemical reactions. In our case it deals with organic liquid droplets standing on a copper substrate. We can easily imagine that such effect

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¹⁹⁴ could occur with any liquid/solid in a Leidenfrost state ¹⁹⁵ generating a reactive vapor flow over a reacting substrate.

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