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### Numerical study of gas bubbles collective dynamics in the melt influenced with magnetic field

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#### Abstract

The paper presents numerical study of methane ( $CH_4$ ) bubbles flow through molten tin (Sn) in electromagnetic (EM) field for cylindrical bubble reactor, which produces hydrogen ( $H_2$ ) without carbonic acid ( $CO_2$ ) emission.

Eulerian-Eulerian approach, realized in commercial packages ANSYS CFX and ANSYS Fluent, as well as Boltzmann approach, realized as own code, are used for multiphase flow – liquid metal (continuous phase) and gas bubbles (dispersed phase). Magnetic field is uniform.

Transient distributions of methane flowing in liquid tin, influenced with magnetic field, are discussed.

Key words: bubbles reactor, Euler-Euler approach, Boltzmann approach, multiphase flow, magnetic field, LES

#### Introduction

The production of hydrogen  $H_2$  without generation of carbonic acid  $CO_2$  may be performed with decomposition of methane  $CH_4 \rightarrow C + 2H_2$ . The reasonable rate of this endothermic reaction ( $\Delta h_0 = 74.85 \text{ kJ/mol}$ ) is reached at temperature values above 600°C [1]. The main problem of such process is the decreasing of reactor life. The cause is deposition of carbon particles on the reactor walls and catalyst surface; as the consequence is the pressure drop and increase of thermal resistance.



Fig. 1: Liquid metal bubble column for H<sub>2</sub> production without CO<sub>2</sub> emission.

A possible way to increase efficiency of production and to control the process is the utilization of magnetic field, produced by direct (DC) or alternating (AC) current source, on electrically conductive liquid, when methane bubbles are flowing through it. The mentioned above process is realized with methane-tin cylindrical bubble reactor (CBR) [2], the scheme of installation is shown in Fig. 1 [3]. Main parameters of methane and tin [4] are gathered in Tab. 1.

Previous consideration of single bubble dynamics [5], which covered both models implementation and experimental verification, are continued in current paper with numerical study of bubbles collective dynamics.

#### Multiphase Euler-Euler approach for methane bubbles flow through liquid tin

The systems of hydrodynamic equations for two-phase system of gas and liquid (denoted "g" and "l") consist of continuity, volume conservation and momentum equations according to Euler-Euler approach, which is realized in commercial packages – ANSYS CFX [6] and ANSYS Fluent [7].

The closure of equation system is performed with constrain on the pressure, namely two phases share the same pressure field. Static pressure in liquid depends on height z from the CBR bottom [8] is  $p = p_{op} + g_0 \rho_l (H_{CBR} - z)$  with

operating pressure  $p_{op}$ , gravitational acceleration  $g_0$  and height  $H_{CBR}$  of CBR.

The gas density  $\rho_g$  is derived from ideal gas law  $\rho_g = pM_g/(R_0T)$  with the molar mass of gas phase  $M_g$  and universal gas constant  $R_0 = 8.314 \cdot 10^3 kJ/(kmol \cdot K)$ .

The flow is assumed isothermal at the operation temperature  $T = T_{op}$ . The liquid density is uniform constant.

In momentum equations the following interfacial forces, acting on one phase due to the presence of other phase [6,7], are taken into account: *buoyancy* force; *drag* force; *lift* force; *virtual mass* force; *wall lubrication* force.

The computations for tuning of numerical model show that only *buoyancy* and *drag* forces may be taken into account because changes of distribution of methane volume fraction due to other forces' contribution does not exceeded 5%. The *interphase turbulent dispersion* force is not applicable for Large Eddy Simulation (LES) model of turbulence. This

force may be used along with models of isotropic turbulence such as k- $\omega$  Shear Stress Transport (SST) model.

For computations of two-phase gas-liquid system commercial software packages are used, where the following discretization schemes for momentum, continuity and volume conservation equations are used:

finite element method (FEM) in ANSYS CFX

• volume of fluid (VOF) method in ANSYS Fluent, which is suitable for evaluation of liquid and gas volume fractions.

The test computations for the air-water flow in the rectangle bubble column have been performed. The characteristic ("snake-like") distributions of air volume fraction and velocity vectors field [3,5] are obtained in 2D (mesh ~2 500 elements) and 3D (mesh ~32 500 elements) computations using steady-state or transient SST model of turbulence. The numerical study of the methane-tin flow in CBR have been performed with LES models of turbulence using the

structured 3D mesh (~400 000 elements) with the inflation in vertical direction from the inlet zone to the outlet zone. To ensure the stability of computations for the transient flow regime the time step is chosen in the range 0.001–

0.005 sec, which corresponds to the Courant number value less than the unity. When flow changes in time are extremely fast (magnetic field "switching on"), to gain the computations stability the time step is chosen < 0.0001 sec.

#### A lattice Boltzmann model for numerical simulation of dynamics of bubble flow

The lattice Boltzmann method (LBM) is a relatively recent computational approach based on kinetic theory for solving fluid mechanics and other physical problems [9,10]. In brief, the LBM consists of solving the lattice Boltzmann equation for the evolution of a distribution function  $f(\vec{x}, \vec{v}, t)$  as they move and collide on a lattice. LBM is originated

from the Boltzmann equation:  $\frac{\partial f}{\partial t} + \vec{\xi} \nabla_x f + \vec{a} \nabla_{\xi} f = \Omega(f)$  with velocity  $\vec{\xi}$ , acceleration  $\vec{a}$  and the collision operator

 $\Omega(f)$ . The numerical simulation using the LBM model of the rising process of randomly generated bubbles in rectangular domain with 250×1250 lattice is carried out (Figs. 2, 3), the non-slip boundary conditions are imposed in all directions. The density ratio  $\rho_l/\rho_g$  between the fluid and gas is 1000 and viscosity ratio  $\nu_l/\nu_g$  is 100.





Fig. 2. Rectangular column scheme.

Fig. 3. Randomly generated bubbles in rectangular column  $L_x = 0.5 m$ ,  $L_y = 2.5 m$ :  $\rho_l / \rho_g = 1000$ ;  $v_l / v_g = 100$ : (a) t = 21.5 s; (b) t = 48.0 s; (c) t = 90.0 s.

#### **Electromagnetic force**

In the case of electrically conductive liquid, which flows with velocity  $\vec{v}_l$  in external magnetic field with induction  $\vec{B}$ , the dynamics of two-phase system depends on EM force  $\vec{f}_l^{EM}$ , which is the results of interaction of electrical current, induced by liquid motion, and magnetic field,

$$\vec{f}_l^{EM} = \vec{j}_l \times \vec{B} \qquad \qquad \vec{j}_l = \phi_l \sigma_l^{EM} \left( -\nabla \varphi + \vec{v}_l \times \vec{B} \right)$$
(1)

with volume fractions of liquid  $\phi_l$ , electrical conductivity of liquid  $\sigma_l^{EM}$  and electrical potential  $\varphi$ .

#### **Computations results of methane-tin flow in CBR** Main parameters of installation are gathered in Tab. 2.

Geometrical parameters	Unit	Value	<b>Operational parameters</b>	Unit	Value
Height of column	т	1.15	Gas speed at inlet	m/s	0.05
Filing level of the melt	т	1.05	Gas volume flow	$m^3/s$	$2.0 \cdot 10^{-6}$
Diameter of column	т	0.036	Gas mass flow	kg/s	$7.5 \cdot 10^{-7}$
Diameter of gas inlet	т	0.0072	Induction of magnetic field	Т	0.5
Diameter of gas bubbles	m	0.0001			

Table 2: Geometrical and operational parameters

In the case of *absence of magnetic field* the methane jet has the instantaneous "snake-like" shape in the zone near inlet (Fig. 4(a)). Time-averaged (flow time 40 s has been reached) distribution of methane volume fraction is almost axissymmetrical. Maximum time-averaged speed of methane is  $v_{meth,max}^{aver} \sim 0.33 \text{ m/s}$ , which is ~6.5 times greater than speed in inlet opening  $v_{meth}^{inlet} = 0.05 \text{ m/s}$  (Tab. 3). The instantaneous speed of methane may exceed  $v_{meth,max}^{inst} \sim 1.16 \text{ m/s}$ . The maximum time-averaged  $v_{iin,max}^{aver}$  and instantaneous  $v_{iinst}^{inst}$  velocities of tin are of the same range.

The methane jet is essential only near inlet with the maximum height of the jet penetration only 2.5% of the reactor height  $H_{CBR}$ . The diameter of jet is comparable with the diameter  $D_{inlet}$  of the inlet opening (Tab. 3). Above the inlet zone the distribution of methane is almost uniform.

In the case when the *constant vertical magnetic field* is applied, the impact of Lorentz force (the maximum value  $f_{max}^{EM} \sim 3.3 \cdot 10^5 N/m^3$ , the vectors are located in the horizontal plane and are perpendicular to the magnetic field induction) results in thinning-down of the methane jet (Fig. 4 (b)), which the averaged diameter may be estimated as 10% of the diameter  $D_{inlet}$  of the inlet opening (Tab. 3).

The penetration of extremely thin methane jet is very fast (archived flow time is approximately 3.5 sec) with timeaveraged speed  $v_{meth,max}^{aver} \sim 2.03$  m/s, which is ~40.5 times greater than the methane speed in the inlet opening

 $v_{meth}^{inlet} = 0.05$  m/s (Tab. 3). The height of methane jet penetration is comparable with the reactor height  $H_{CBR}$  (Tab. 3).

In the case of the *constant horizontal magnetic field*, the vectors of Lorentz force (the maximum value  $f_{\text{max}}^{EM} \sim 5.0 \cdot 10^4 N/m^3$ ) are located in the vertical plane. The prevailing direction of Lorentz force is opposite to the tin flow direction, that is, the magnetic field decelerates the flow of tin and as sequence it decelerates the flow of methane. The diameter of methane jet is comparable with the inlet opening diameter  $D_{inlet}$  (Fig. 4 (c), Tab. 3). This thick and straight methane jet penetrates to approximately 40% of the reactor height  $H_{CBR}$  for archived flow time (10 sec) with the time-averaged speed  $v_{meth,max}^{aver} \sim 0.47$  m/s, which is ~9.5 times greater than the methane speed in the inlet opening.

Tuble 5. Completed characteristic parameters of methane till now									
magnetic induction [T]	flow time [s]	$f_{\max}^{EM}$ [N/m <sup>3</sup> ]	V <sup>inst</sup> meth,max [ <i>m</i> /s]	v <sup>aver</sup> meth,max [ <i>m</i> /s]	methane jet average diameter [ <i>m</i> ]	methane jet maximum height [ <i>m</i> ]			
<i>B</i> =0	40	0	1.16	0.33	$\sim 0.35 D_{inlet}$	~0.025 H <sub>CBR</sub>			
$B_z = 0.5$	3.5	$3.3 \cdot 10^5$	3.26	2.03	$\sim 0.1 D_{inlet}$	$\sim H_{CBR}$			
$B_x = 0.5$	10	$5.0 \cdot 10^4$	1.18	0.47	$\sim D_{inlet}$	$\sim 0.4 H_{CBR}$			

Table 3: Computed characteristic parameters of methane-tin flow





#### Conclusions

 $\sqrt{1}$  Two different numerical approaches are developed for studying of methane bubbles collective dynamics interfacing with the liquid tin flow in the cylindrical bubble reactor:

• based on Euler-Euler multi-phase tools of commercial packages ANSYS CFX and ANSYS Fluent with application of k- $\omega$  Shear Stress Transport and/or Large Eddy Simulation models of turbulence;

• based on lattice Boltzmann method (LBM).

 $\sqrt{}$  Computational results for the methane and tin volume fractions and the velocity vectors in high temperature reactor without magnetic field are of a good qualitative agreement with the experimental and predicted results for the water-air two phase system in the rectangular bubble reactors. The further tuning of numerical approaches will be available on the base of the experiment data in gas and liquid metal system.

 $\sqrt{}$  The constant magnetic field is taken into account using simplified approach in order to estimate the impact of Lorentz force on the methane jet penetration into the liquid tin. The obtained results for distributions of the methane volume fraction show that the vertical magnetic field is narrowing the methane jet and consequently accelerates it. The horizontal magnetic field decelerates the jet and keeps the size of its diameter. The methane jets influenced with the magnetic field are straight, in contrast to the "snake-like" distributions of volume fractions and velocity vectors in the case without magnetic field.

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