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Sy Dat Le, Philippe Rochard, Jean-Baptiste Briand, Lionel Quétel, Sébastien Claudot, et al.. Coupling Efficiency and Reflectance Analysis of Graded Index Expanded Beam Connectors. *Journal of Lightwave Technology*, 2016, 34 (9), pp.2092-2099. 10.1109/JLT.2016.2525804 . hal-01300833

HAL Id: hal-01300833

<https://hal.science/hal-01300833>

Submitted on 11 Apr 2016

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Coupling Efficiency and Reflectance Analysis of Graded Index Expanded Beam Connectors

Sy Dat Le, Philippe Rochard, J.-B. Briand, Lionel Quétel, Sébastien Claudot, and Monique Thual

Abstract—This article deals with coupling efficiency and reflectance analysis of graded-index expanded-beam connectors. We point out the best conditions to take advantage of expanded beam connectors for relaxing lateral offset tolerances without going down to critical angle misalignments tolerances. The influence of manufacturing defaults and coupling misalignments by lateral offset and tilt angle on coupling efficiency and reflectance are theoretical analyzed, investigated and compared to experimental results. The study explains an interesting reflectance of expanded beam connectors compared to standard single-mode fibers. We demonstrate and explain why we can both obtain high coupling efficiency and low reflectance.

Index Terms— Coupling efficiency, expanded beam, graded index fiber, optical coupling, optical connector, reflectance.

I. INTRODUCTION

DUE to their very small mode field diameter (MFD), around 10 μm at telecommunication wavelength of 1550 nm, standard single mode fiber (SMF) connectors are very sensitive to contaminants, laser power [1], lateral and axial positioning tolerances. The idea to increase the beam at the fiber output to avoid these problems is not new, different methods have been proposed such as thermal diffusion of dopants [2][3], the use of lenses either discrete [4] or spliced to the SMF [5], for physical contact (PC) or free space connection, but it remains of great interest [6]. Free space connection has the advantage of not damaging the optical faces, but it is sensitive to fluid intrusion and reflections are complex to manage. In a previous work [7], we have proposed a physical contact connector easy to fabricate based on a graded index fiber (GIF) section spliced to a SMF that offers all the advantages of a large beam expansion (56 μm of MFD), low insertion loss (IL), high return loss (RL) and low sensitivity to contaminants. We have demonstrated a good fit

between theoretical and experimental evolution of the beam diameter, low IL (< 0.5 dB) at a wavelength of 1550 nm and low sensitivity to contaminants such as water, oil and dust. But the theoretical and principal of studies for neither IL nor RL have been presented.

In this paper we present a theoretical analysis of the coupling efficiency (which leads to IL) and reflectance (linked to the RL) of this kind of connectors based on GIF sections whose end face is either perpendicular or angled to fiber axis. Experimental results also will be presented to compare with theoretical studies.

For this study we benefit from very useful publications developed as soon as 1964 by H. Kogelnik on coupling of optical modes [8], on Gaussian beams propagation through optical systems [9][10], and by other authors on coupling of Gaussian beams [11] and their propagation in graded index media [5][12][13] with or without axial, lateral and angular misalignment.

The novelty of our present work consists first in the analysis of both coupling efficiency and reflectance with and without defaults, such as GIF section length default compared with the optimum one with offset and tilt, second we perform this analysis by two different methods. The first one is analytic and the second one is based on the beam propagation method (BPM) which allows to take into account the truncation of the beam by the cladding during its propagation in the GIF section. The aim is to try to point out the best conditions to achieve a high coupling efficiency and low reflectance.

In a first section we will present the principle of the expanded beam connector and the parameters studied in our analysis, and we will introduce the coupling efficiency and reflectance equations. In a second section we will present our calculations first by an analytical method and second by BPM. Then we will summary and discuss our theoretical results compared with our experimental ones on both misalignment and fabrication tolerances before conclusion.

II. PRINCIPLE AND THEORETICAL CONCEPTS

A. Principle of the expanded beam connector studied

The expanded beam connector consists of introducing a micro-lens at the end of the SMF. For that purpose a GIF section is spliced to a SMF as shown in Fig.1. Thanks to the parabolic transverse index profile of the GIF section, the beam size $2\omega(z)$ and the radius of curvature of the wave front $R(z)$ of the Gaussian beam coming from the SMF has a periodic evolution along the optical axis z when propagating in a length

Manuscript received December 09, 2015; revised January 25, 2016; accepted January 31, 2016. Date of publication Month Date, yyyy. This work was supported in part by the French government R&D funding within the RAPID CODEF project, under grant no. 132906103.

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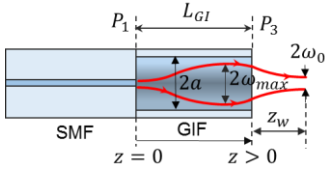


Fig. 1. Principle of the SMF-GIF micro-lens.

of GIF, L_{GI} . The index profile is considered to be a perfect parabolic curve conforming to the relationship:

$$n(r) = n_0(1 - \Delta \frac{r^2}{a^2}) \quad (1),$$

where n_0 is the central refractive index, Δ is the relative index difference between n_0 and n_c (the refractive index of the GIF cladding) defined as $\Delta = (n_0^2 - n_c^2)/(2n_0^2)$, r the radial position in relation to the optical axis and a the core radius of the GIF. The numerical aperture (NA) is $(n_0^2 - n_c^2)^{1/2} = n_0(2\Delta)^{1/2}$.

For an optimum L_{GI} referred as L_{GIopt} , the beam size $2\omega(z)$ in the GIF is enlarged to a maximum $2\omega_{max}$. Then the beam size decreases in the GIF section. The value of L_{GIopt} depends on the GI refractive index profile and its core diameter. Defining the GIF parameter as $g = (2\Delta)^{1/2}/a$, the optimal GIF length is given by $L_{GIopt} = \pi/(2g)$ [14]. In this configuration, as the phase front is plane at the fiber end, the working distance, z_w , (see Fig. 1) is zero and the beam waist ($2\omega_0$) is equal to the maximum beam diameter ($2\omega_{max}$). To produce the large beam connection, each ferule connector contains a GIF section with this length L_{GIopt} spliced to a SMF, so the total length of two GIF sections is $2 \times L_{GIopt}$, as illustrated in Fig. 2. Since the fiber diameter remains 125 μm over the length of the micro-lens, it is suitable to be inserted in a standard connector ferule.

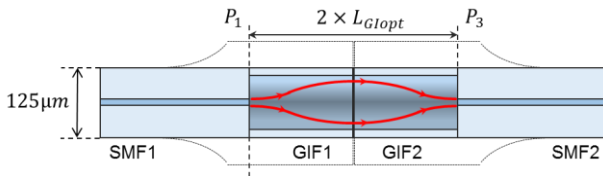


Fig. 2. Principle of the expanded beam connector.

B. Coupling efficiency and Reflectance

We have analyzed the coupling efficiency and reflectance of this kind of connectors when offset and tilt are present in the system as shown in Fig. 3. The lateral offset x_1 and tilt θ_1 between the incident fundamental mode of SMF1 and the

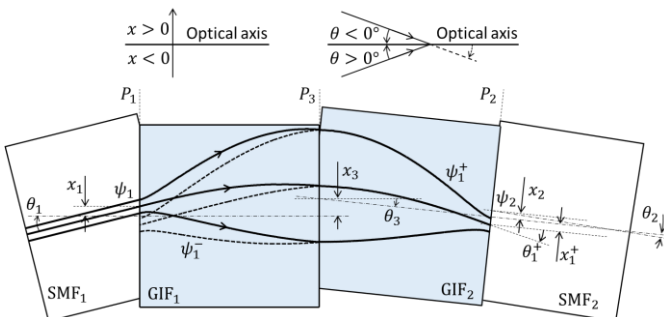


Fig. 3. Tilts and offsets in the connectors

optical axis of GIF1 are defined in the plane P_1 (The plane P_1 is perpendicular to GIF1 axis). The lateral offset x_1^+ and θ_1^+ between the output beam ψ_1^+ of GIF2 and its axis, and the lateral offset x_2 and θ_2 between GIF2 and SMF2 are defined in the plane P_2 , perpendicular to this axis. The lateral offset x_3 and tilt θ_3 between the optical axis of GIF1 and that of GIF2 are defined in the plane P_3 as can also be seen in Fig. 3.

Given that the SMFs are spliced to the GIFs and the GIFs are in contact in the connector, it is assumed that no axial gap is present between the fibers.

The coupling efficiency η_{coup} is defined as the fraction of power coupled from the incoming fundamental mode of SMF1, after propagation forward in a length $2 \times L_{GI}$ of GIFs, to the fundamental mode of SMF2 at the reference plane P_2 . It is given by

$$\eta_{coup} = \frac{|\iint_{-\infty}^{+\infty} \psi_1^+ \cdot \psi_2^* dx dy|^2}{\iint_{-\infty}^{+\infty} \psi_1^+ \cdot \psi_1^{+*} dx dy \iint_{-\infty}^{+\infty} \psi_2 \cdot \psi_2^* dx dy} \quad (2),$$

where ψ_1^+ is the complex field of the beam coming from SMF1 expressed in the plane P_2 after propagation in the GIF1 and GIF2 and ψ_2 the complex field of fundamental mode of SMF2 at the same plane P_2 , and asterisk denotes a complex conjugate.

The reflectance η_{refl} is the fraction of power coupled at the plane P_1 from the incoming fundamental mode of SMF1 after propagating forward in a length L_{GI} of GIF1, reflecting at the GIF1 surface end (plane P_3) and propagating backward in the same length of GIF1 (complex field ψ_1^-), to the fundamental mode of SMF1 (complex field ψ_1). It is given by

$$\eta_{refl} = \frac{|\iint_{-\infty}^{+\infty} \psi_1^- \cdot \psi_1^* dx dy|^2}{\iint_{-\infty}^{+\infty} \psi_1^- \cdot \psi_1^{-*} dx dy \iint_{-\infty}^{+\infty} \psi_1 \cdot \psi_1^* dx dy} \quad (3).$$

C. Analytical method

The complex amplitude of the input field ψ_1 in general case of an offset x_1 and a tilt θ_1 between SMF1 and GIF1 in relation to the optical axis is given by [8]:

$$\psi_1 = \left(\frac{2}{\pi \omega_1} \right)^{\frac{1}{2}} \exp \left\{ -\frac{(x-x_1)^2}{\omega_1^2} - jk\theta_1(x-x_1) \right\} \quad (4),$$

where ω_1 is the mode field radius and $k = 2\pi n_0/\lambda$ is the propagation constant in the media, λ is the wavelength of light in vacuum. In the case of beam propagation in vacuum, the vacuum constant $k_0 = 2\pi/\lambda$ is used instead of the constant k . Note that the additional optical path leading to the phase shift (imaginary part in (4)) due to the tilt is approximated as $\theta_1(x-x_1)$ by assuming tilt angle to be small.

The ABCD matrix of GIF is used to analytically characterize the propagation of a Gaussian beam in GIF1 and GIF2 [10]. The beam ray is calculated at the beam width defined at $1/e^2$ of maximum intensity and determined by the height x and the angle slope θ as

$$\begin{bmatrix} x \\ \theta \end{bmatrix} = \begin{bmatrix} \cos(gz) & \frac{\sin(gz)}{g n_0} \\ -g n_0 \sin(gz) & \cos(gz) \end{bmatrix} \begin{bmatrix} x_1 \\ \theta_1 \end{bmatrix} \quad (5).$$

We have also the q_2 parameter at z position given by

$$q_2 = \frac{Aq_1 + B}{Cq_1 + D} \quad (6),$$

where q_1 is the q -parameter at the input plane P_1 [9]. It is

given by $q_1 = j\pi\omega_1^2/\lambda$ (assuming an input beam from the SMF1 with a plane wave front). The beam size $\omega_1(z)$ and the radius of phase front curvature $R_1(z)$ are calculated from the complex q -parameter as

$$\omega_1(z) = \sqrt{-\frac{\lambda}{\pi \text{Im}(1/q_2)}} \quad (7),$$

$$R_1(z) = \frac{1}{\text{Re}(1/q_2)} \quad (8).$$

The complex field at any plane along z -distance can be formed from $\omega_1(z)$, $R_1(z)$, offset x_1 , and a tilt θ_1 . In this case at the plane P_2 , the complex field ψ_1^+ which has propagated forward (+) from an initial field ψ_1 can be written as

$$\psi_1^+ = \left(\sqrt{\frac{2}{\pi} \frac{1}{\omega_1(z)}} \right)^{\frac{1}{2}} \exp \left\{ -\frac{(x-x_1^+)^2}{\omega_1^2(z)} - jk \frac{(x-x_1^+)^2}{2R_1(z)} - jk\theta_1^+(x-x_1^+) \right\} \quad (9),$$

where $\omega_1(z)$ and $R_1(z)$ are the beam radius and the radius of phase front curvature of the Gaussian beam at the output plane P_2 after a propagation of a distance z in GIF. x_1^+ and θ_1^+ are the offset and tilt of the complex field ψ_1^+ with respect to optical axis of GIF2 as seen in Fig. 3.

By referring to optical axis of GIF2 and considering that the phase front curvature of complex field at one end of SMF2 is infinity, the complex field of ψ_2 can be given by

$$\psi_2 = \left(\sqrt{\frac{2}{\pi} \frac{1}{\omega_2}} \right)^{\frac{1}{2}} \exp \left\{ -\frac{(x-x_2)^2}{\omega_2^2} - jk\theta_2(x-x_2) \right\} \quad (10),$$

where ω_2 is the beam radius of the Gaussian beam of SMF2 at the plane P_2 , x_2 and θ_2 are the offset and tilt respectively between SMF2 and GIF2 optical axis.

The coupling efficiency of complex fields ψ_1^+ and ψ_2 is then calculated by using (2). An analytical expression by using the Gaussian beam approximation [11] could also be applied to this case.

The study on coupling efficiency of expanded beam connectors deals with not only in the plane P_2 but also in the plane P_3 between GIF1 and GIF2. In this case, we consider that two Gaussian beams are injected in GIF1 and GIF2 from SMF1 and SMF2, respectively. At each input plane P_1 and P_2 , the SMF and GIF are positioned at different lateral positions and misalignment angles to examine beams coupling in the plane P_3 . The coupling efficiency is then calculated from two complex fields ψ_1^+ and ψ_2^+ from two initial complex fields ψ_1 and ψ_2 by using the same (2) as above.

The expanded beam connectors experimentally reported in [7] have lower reflectance compared to SMF or multimode fibers. To understand this advantage of SMF-GIFs, the reflectance on GIF surface end of SMF-GIF connectors is theoretically investigated. The GIF-end surface is examined as a plane surface which can be either a perpendicular end or an angled end to GIF optical axis.

The beam rays after being reflected by the surface propagate backward to the input fiber. The reflected complex field ψ_1^- ("-" denotes the backward) is illustrated as dash lines in Fig. 3. The reflectance is then obtained by using the integral equation for two complex fields ψ_1^- and ψ_1 . Referring to GIF1 optical axis, the complex field ψ_1 is displaced of an offset x_1

and tilted of an angle θ_1 . The reflected field ψ_1^- is displaced by an offset x_1^- and a tilt θ_1^- which are obtained by using (5), (6), and (7).

D. Beam Propagation Method

In order to understand beam truncation due to the GIF core-cladding boundary, the propagation of beam is numerically modelled by using beam propagation method (BPM) [12, 15, 16]. The propagation of light through GIFs can be simulated with arbitrary refractive index profiles. The intensity fields in 3D are calculated in order to understand the beam truncation.

The refractive index profile of GIF from (1) can be rewritten as $n(x, y) = n_c + \delta n(x, y)$, where $\delta n(x, y) = n_0 - n_c + \Delta(x^2 + y^2)/a^2$ is a small transverse index variation.

The complex field amplitude ψ_1 at the input plane P_1 ($z = 0$) can be expressed in (x, y) coordinates as

$$\psi_1(x, y, 0) = \left(\sqrt{\frac{2}{\pi} \frac{1}{\omega_1}} \right)^{\frac{1}{2}} \exp \left\{ -\frac{(x-x_1)^2 + (y-y_1)^2}{\omega_1^2} - jk\theta_{1x}(x-x_1) - jk\theta_{1y}(y-y_1) \right\} \quad (11),$$

where x_1 , y_1 are the offsets on x , y axes, θ_{1x} , θ_{1y} are the tilts of initial field with respect to optical axis of GIF1.

The complex field amplitude relating $\psi_1(x, y, z)$ to $\psi_1(x, y, 0)$ can be implemented by the fast Fourier transform (FFT) and inverse FFT (IFFT) algorithms in BPM method. The field is sampled on a $M \times M$ computational grid of a window dimension L . The sampling interval on spatial domain is $\Delta x = \Delta y = L/M$. In spectral domain of (f_x, f_y) coordinates, the field is also sampled by FFT with an interval of $\Delta f_x = \Delta f_y = 2\pi/L$ of a spectral dimension $2\pi M/L$. The total length of the GIF is split into a number of small Δz distances. Propagation is readily handled in the spatial and spectral domains using FFT and IFFT for a small step of Δz .

The field amplitude $\psi(x, y, \Delta z)$ at a small distance of Δz is obtained from the well-known Helmholtz equation. With a small index variation δn , it can be approximately written as

$$\psi(x, y, z + \Delta z) \cong \exp(\hat{D}\Delta z) \exp(\hat{S}\Delta z) \psi(x, y, z) \quad (12).$$

where \hat{D} and \hat{S} are linear differential operator and space-dependent operator, respectively. Here, \hat{D} and \hat{S} are noncommuting operators and they are assumed to be z -independent. The first operator of (12) is the propagation operator. It considers the effect of diffraction between two adjacent planes z and $z + \Delta z$. Its expression in spectral domain is

$$F_D = \text{FFT}[\exp(\hat{D}\Delta z)] = \exp \left[i(k_x^2 + k_y^2) \frac{\Delta z}{2kn(x, y)} \right] \quad (13),$$

where $k_x = 2\pi f_x$ and $k_y = 2\pi f_y$ are the spatial frequencies.

The rest of (12) is expressed in spectral domain by FFT as

$$\begin{aligned} F_S &= \text{FFT}[\exp(\hat{S}\Delta z) \psi(x, y, z)] \\ &= \text{FFT}[\exp(-ik\delta n(x, y)) \psi(x, y, z)] \end{aligned} \quad (14).$$

The field amplitude after propagating a single step Δz is then computed with the well-known IFFT algorithm

$$\psi(x, y, \Delta z) = \text{IFFT}\{F_D \cdot F_S\} \quad (15).$$

The coupling efficiency and the return losses are obtained by applying an integration between two fields using (2) and (3) as in the above discussion. In the calculation of beam

propagation in a GIF, it should take into account the boundary condition of refractive index profile. The beam truncation is not only affected by the refractive index difference of core-cladding boundary but also that of cladding-air border.

III. RESULTS AND DISCUSSION

In order to confirm theoretical studies, the SMF-GIFs are fabricated with the GIF length around L_{Glopt} defined in (4). Fig. 4a illustrates the evolution of beam waist and working distance of the SMF-GIFs with the variation of GIF length L_{GI} at a wavelength of 1550 nm. The analytic and BPM calculations present nearly the same evolution. The maximum theoretical beam waist is about 57 μm for both calculation methods. The calculation also proves that at the GIF length of L_{Glopt} , the beam waist is largest and the working distance is null. The measured MFD with respect to the GIF length compared with theoretical calculation is presented in Fig. 4b. The measurement shows in fact that the MFD is slightly smaller than theoretical calculation. The maximum MFD is measured to be 55 μm . The beam truncation due to cladding-core boundary may cause the beam size reduction [17].

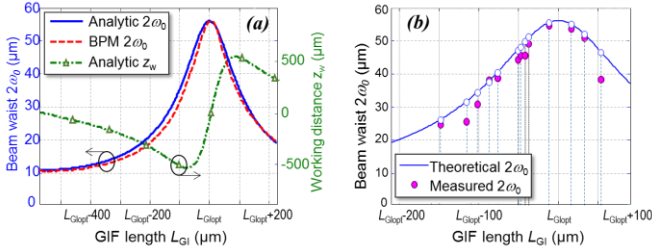


Fig. 4. (a) Analytical and BPM calculation of MFD, and (b) measured MFD of fabricated SMF-GIF connectors compared with theoretical calculation.

The coupling loss (CL) and the return loss (RL) are theoretically and experimentally investigated. For a given MFD of GIF1 and GIF2, they depend on the relative positions between SMF1 and GIF1, between GIF1 and GIF2, and between GIF2 and SMF2, and fiber surface end designs. We will consider the case of identical MFD of GIF1 and GIF2.

A. Misalignment coupling tolerances

Firstly, coupling loss of two identical Gaussian beams with identical MFD is analytically calculated. Since the MFDs are identical the optimum CL is 0 dB if no air gap is present. However, it increases as a function of lateral offset and angular misalignment between the two Gaussian beams depending on the MFD. In fact, the larger MFD, the better lateral tolerances we have. However, larger MFD cause angular sensitivity. The positional tolerances corresponds to the lateral offset and angular misalignment that lead to an excess loss compared to the optimum. Fig. 5 gives a comparison of positional tolerances at 1 dB and 0.25 dB excess loss for the case of coupling two SMFs ($2\omega_1 \sim 10.4 \mu\text{m}$ at 1550 nm) and the case of larger Gaussian beams ($2\omega_1 = 55 \mu\text{m}$ and $2\omega_1 = 180 \mu\text{m}$ at 1550 nm). For 1 dB CL (solid or red curves), 55- μm -Gaussian beams and 180- μm -Gaussian beams taking the advantage of larger beams have significant lateral-offsets of about 13 μm and 43 μm , respectively. Angular misalignment of 55- μm -Gaussian beams

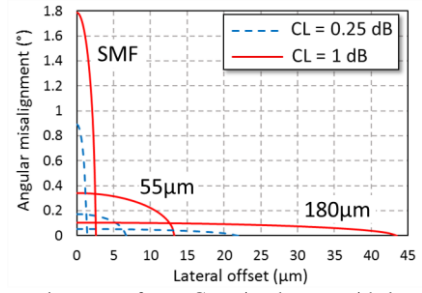


Fig. 5. Coupling tolerances of two Gaussian beams with lateral offset and angular misalignment. Solid or red curves correspond to 1 dB of CL and dash or blue curves correspond to 0.25 dB of CL.

however is critical to 0.35° compared to 1.8° of SMFs. The theoretical calculation shows that expanded-beam connectors should not have an MFD larger than 180 μm . This ensures that CL not exceed 1 dB due to a crucial angle (0.1°), which is the mechanical limitation of standard optical connector fabrication.

Keeping in mind the above theoretical coupling calculation of two Gaussian beams, the 55- μm SMF-GIF connectors are now taken into account. The input beam from the SMF1 is expanded to its maximum at L_{Glopt} before converging at the plane P_2 . The maximum beam-size of this type of connectors takes place at the plane P_3 . It means that at the plane P_3 the connectors may have good lateral tolerances but they also may suffer angular sensitivity. Misalignments at the plane P_3 is examined. In this case, defaults at the plane P_1 and P_2 are neglected (Fig. 6a). The Gaussian beam from SMF1 propagates through GIF1 before being coupled into GIF2, then to SMF2. CL integral calculation is applied at the plane P_2 between arriving complex field ψ_1^+ and a Gaussian field ψ_2^+ of SMF2. Figs. 6b and 6c present CL with respect to lateral offsets and angular misalignments. This coupling simulation of two SMF-GIFs is in accord with the coupling of two Gaussian beams as presented previously in Fig. 5. For example, CL = 1 dB if $x_3 = 13 \mu\text{m}$ and $\theta_3 = 0^\circ$ (Fig. 6a); or if $x_3 = 0 \mu\text{m}$ and $\theta_3 = 0.34^\circ$ (Fig. 6b). CL tolerances of 55 μm connectors were measured with the help of a refractive index liquid to avoid reflection losses. The normalized CLs agree well with the theoretical simulation as seen in Fig. 6.

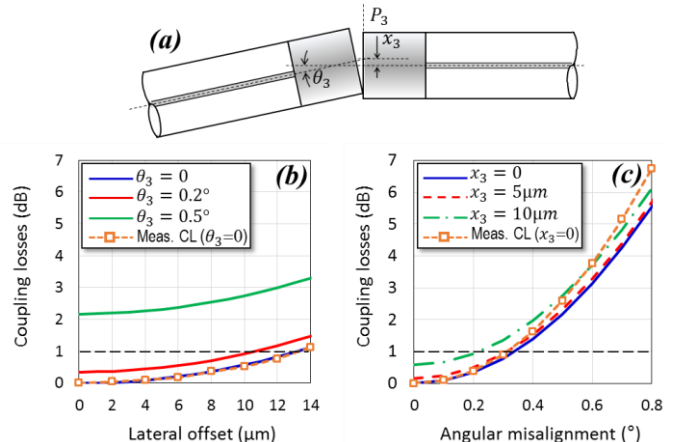


Fig. 6. (a) Misalignment between two SMF-GIF connectors at plane P_3 , CL of two 55 μm SMF-GIF connectors with respect to (b) lateral offsets and (c) angular misalignments at plane P_3 .

B. Fabrication defaults

CL is then investigated with respect to total GIF lengths (GIF1 + GIF2) relating to $2 \times L_{Glopt}$ with lateral and angular defaults due to the fact of fabrication at the plane P_1 (between SMF1 and GIF1) and at the plane P_2 (between SMF2 and GIF2), assuming that misalignments at the plane P_3 are ignored ($x_3 = 0$ and $\theta_3 = 0^\circ$), see Fig. 3. Let's start with a case of no default at the plane P_2 ($x_2 = 0$ and $\theta_2 = 0^\circ$). Reminding that although there is no default at the plane P_2 , the arrived field ψ_1^+ still can be misaligned with SMF2 due to input defaults at the plane P_1 . Fig. 7 presents CL regarding to total GIF lengths $2 \times L_{GI}$ (GIF1+GIF2) as respect to $2 \times L_{Glopt}$ relating to different offsets x_1 and different tilts θ_1 as well as measured CLs. Here, the measured CLs were taken for faultless expectation of fabrication. The blue curve in Fig. 7a presents the ideal case if $x_1 = 0$ and $\theta_1 = 0^\circ$. When SMF1 and GIF1 are concentrically spliced, CL increases with tilts but its variation is identical for the same absolute tilts. As seen in Fig. 7a, the solid red curve ($\theta_1 = -2^\circ$) and the dash green curve ($\theta_1 = 2^\circ$) are overlapped. Fig. 7b is an example of CL with an offset $x_1 = 1 \mu\text{m}$ for different tilts. For a given $2 \times L_{GI}$, CLs are different for different tilts even if tilts are the same absolute value. This could explain the scattering in CL measurement of SMF-GIFs because of unexpected defaults.

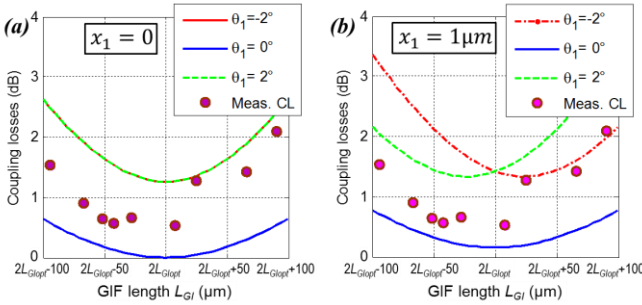


Fig. 7. Coupling losses with respect to total GIF lengths relating to $2 \times L_{Glopt}$ for a fixed offset with different angular misalignments at the input: (a) when SMF1 and GIF1 are concentric ($x_1 = 0$) and (b) when SMF1 and GIF1 is $1 \mu\text{m}$ off axis.

CL is now examined with a fixed angular tilt but the lateral offset is varied. In this case, the splice between GIF2 and SMF2 is also assumed to be perfect ($x_2 = 0$ and $\theta_2 = 0^\circ$). Fig. 8 shows CL regarding to total GIF lengths (GIF1+GIF2) for different lateral offsets x_1 , for $\theta_1 = 0^\circ$ (Fig. 8a), and for $\theta_1 = 1^\circ$ (Fig. 8b). The previously measured CLs in Fig. 7 are also reproduced in Fig. 8. In the case of $\theta_1 = 0^\circ$, CL increases with the increment of lateral offset x_1 .

However at the minimum CLs, the total GIF length is always equal to $2 \times L_{Glopt}$. In the perfect case (offsets and tilts are zeros at all planes), CL is null at the GIF length of $2 \times L_{Glopt}$ as the minimum point on the blue curve in Fig. 8a. Moreover, this curve points out that the fabrication process is very tolerant with respect to a default in L_{GI} length compared to the optimum one, L_{Glopt} . As can be seen on Fig. 8a, an error of $\pm 50 \mu\text{m}$ (very easy to achieve) compared with L_{Glopt} leads to less than 0.2 dB excess loss. However, CL increases to about 0.3 dB when SMF1 and GIF1 are tilted of

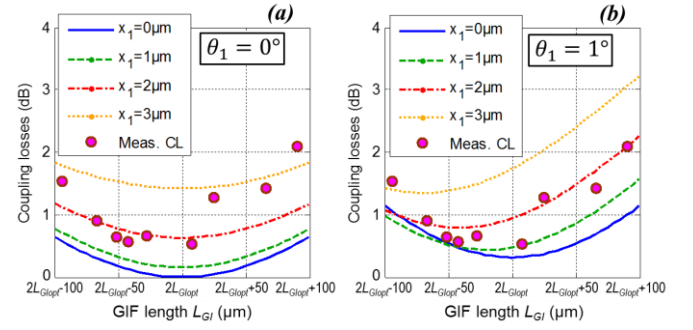


Fig. 8. Coupling losses with respect to total GIF lengths relating to $2 \times L_{Glopt}$ for a fixed tilt with different lateral offsets at the input: (a) for the case of $\theta_1 = 0^\circ$, and (b) for the case of $\theta_1 = 1^\circ$.

1° as seen in Fig. 8b. The offset increase leads to increment of CL. In the case of angular default presence, the minimum CL occurs at a shorter GIF length than $2 \times L_{Glopt}$ if $x_1\theta_1 > 0$ (Fig. 8b) and at longer GIF length than $2 \times L_{Glopt}$ if $x_1\theta_1 < 0$. That is why, for a given GIF length, CL varies quite fast for different offsets in the case of tilt existence.

Defaults at the input (between SMF1 and GIF1) can be fortunately corrected by defaults at the plane P_2 between GIF2 and SMF2. The input defaults can be compensated or not depending on the relative position between GIF2 and SMF2. With input defaults, the beam arriving at the plane P_2 is absolutely off axis as seen in Fig. 9a for an example of $x_1 = 3 \mu\text{m}$ and $\theta_1 = -10^\circ$. However, despite the imperfection at the input, CL can still be diminished if defaults at the plane P_2 counterbalance to those at the plane P_1 . This corresponds to the field with the dotted green curve which is overlapped with the arriving field in red curve (Fig 9b). On the contrary, CL increases due to misalignment between the arriving field ψ_1^+ and the SMF2 field at the plane P_2 (the dash green and solid green curves in Fig 9b, for examples).

Fig. 10 illustrates CL for both cases of default correction and of CL increment due to defaults between GIF2 and SMF2. The example is for input offset default $x_1 = 2 \mu\text{m}$ and angular default $\theta_1 = 2^\circ$. If there is no default between GIF2 and SMF2, minimum CL is equal to 1.6 dB. CL can be canceled if defaults at the plane P_2 are opposite to the input defaults. Here, if $x_2 = -2 \mu\text{m}$ and $\theta_2 = -2^\circ$, the CL is returned to 0 dB (blue curve). However, if defaults at the plane P_2 are the same signs with the inputs, CL considerably increases to 6.8 dB.

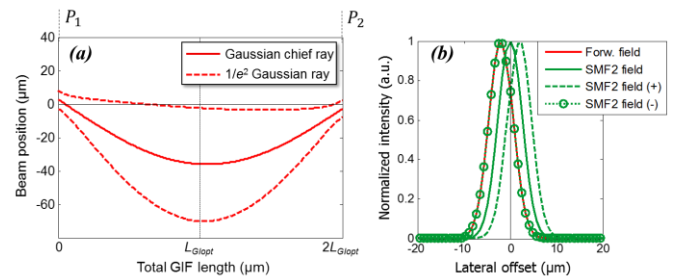


Fig. 9. (a) Beam ray propagation in GIF section with an input offset and a tilt, and (b) field arrives at the plane P_2 (red curve) and SMF2 field without default (green solid curve), with positive defaults (dash red curve), and with negative defaults (dotted green curve).

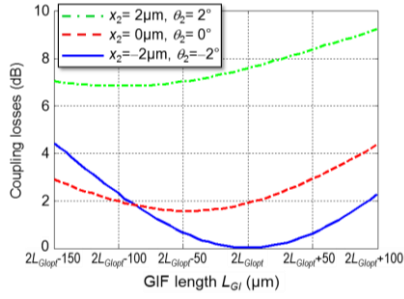


Fig. 10. Coupling loss correction of input defaults for the case of $x_1 = 2 \mu\text{m}$ and $\theta_1 = 2^\circ$ by the defaults at the plane P_2 .

C. Return losses

The reflectance is studied on the GIF1 surface end in contact with air, while the other end is spliced to the SMF1. Along GIF section, beam rays do not propagate parallel to the optical axis but progressively deviate by successive refractions in the parabolic transverse index profile. Reflected rays therefore are bent. In the ideal case of no default between SMF1 and GIF1 and if GIF length equals to L_{G1opt} and if GIF surface is flat and perpendicular to optical axis, the reflected rays will be firstly reflected parallel to optical axis then converged into the SMF1. In this case, the return beam is perfectly coupled back to the SMF1. In any other way, this leads to a bad coupling back to the input SMF1. This explains why the reflectance of SMF-GIF is as low, compared to standard SMFs or multimode fibers, as will be shown below.

Fig. 11 shows calculated RLs for different L_{GI} with an air-gap end perpendicular to the optical axis. The fabricated SMF-GIF connectors with faultless expectation were measured and also shown in both Fig. 11a and Fig. 11b. RL is calculated by taking into account the Fresnel reflection at the GIF1 surface end and loss by re-coupling the return beam into SMF1. The case in Fig. 11a, no lateral offset between SMF1 and GIF1 is considered, but angular misalignment is taken into account. RL varies depending on L_{GI} , but it remains the same for all beams deriving from the input with the same absolute angle ($\theta_1 = -2^\circ$ and $\theta_1 = 2^\circ$ as an example in Fig. 11a). It will be different if an offset appears. Fig 11b shows RL for an example of 1- μm offset between the SMF1 and GIF1. RL varies considerably in regard to L_{GI} when beam is angled. However, at the optimal length L_{G1opt} , for a given offset x_1 , RL is independent to tilts. This can be seen as the intersection of three curves in Fig. 11b. For this example, RL is equal to 15.34 dB referred to 14.7 dB of RL at SMF surface.

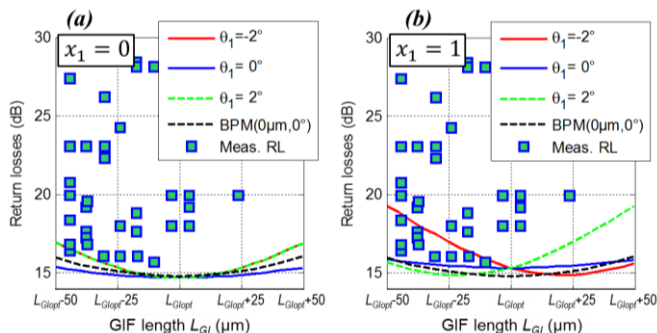


Fig. 11. RL of SMF-GIF to air-gap with respect to L_{GI} for different angular misalignments and different lateral offsets: (a) $x_1 = 0$ and (b) $x_1 = 1 \mu\text{m}$.

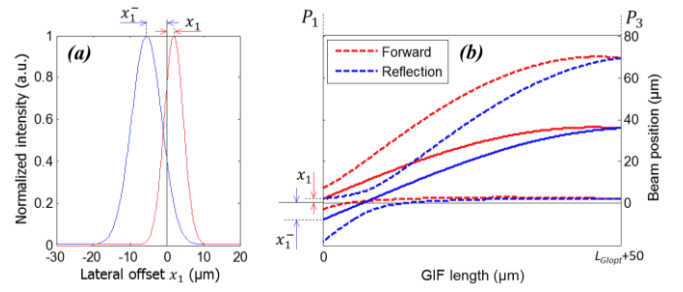


Fig. 12. An example of beam rays reflected at the GIF end surface return to SMF at the plane P_1 : (a) normalized field intensity of initial beam and reflected beam at the plane P_1 and (b) forward (red curves) and reflected (blue curves) beam propagations in GIF section.

In the case of RL, the lateral offset dependence is more critical compare to the angular misalignment (assuming that the GIF surface-end is perpendicular to the optical axis). As shown in Fig. 12, if the input offset is x_1 , the spot, where return chief ray arrives back at the input plane P_1 , depends on the GIF length but will suffer an offset far from SMF1 center of about $2x_1$. So offset defaults always lead to an increment of RL. The tilt of the return beam might be different from the input tilt θ_1 but they provide a good counterbalance to each other. So RL is less sensitive to input tilt. As seen in Fig. 12b, the input beam chief ray (red solid curve) launches in GIF at the beginning position above the optical axis (black horizon solid line). Therefore, the offset x_1 is positive ($x_1 > 0$). However, the return chief ray (blue solid curve) arrives at the plane P_1 with a negative offset ($x_1^- < 0$). The center of the return field and the SMF1 axis are distant from each other of $|x_1| + |x_1^-|$ as seen in Fig 12a.

RL of SMF-GIF connectors is now considered with angled surface end, which is at an angle φ to the normal to the fiber axis as seen in Fig. 13. The theoretical calculation of RL is implemented in the case of air-gap reflection. Theoretical RL of SMFs against surface angles is plotted in Fig. 13a and it is recalled in Fig. 13b as a reference for theoretical RL of 55 μm SMF-GIFs. For SMF, at the typical angle $\varphi = 8^\circ$, theoretical RL is about 53 dB. For 55 μm SMF-GIF, we consider there is no fabrication default, neither GIF length ($L_{GI} = L_{G1opt}$) nor input default at the input plane P_1 ($x_1 = 0$ and $\theta_1 = 0^\circ$). In this case, any angle at surface end of SMF-GIFs always leads to a good RL (high RL) compared to SMFs one. Indeed, in the case of no input default, the chief ray of beam after being

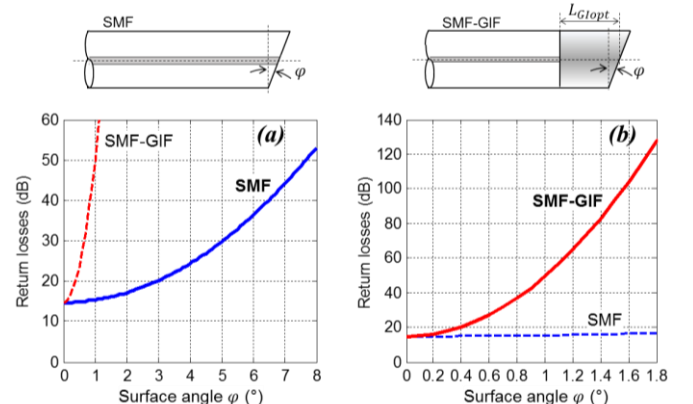


Fig. 13. RL with angled end face relating to surface angle φ of SMF and 55 μm SMF-GIF in comparison: (a) SMF and (b) 55 μm SMF-GIF.

reflected at the GIF end is tilted from the fiber axis of an angle 2φ . This tilt causes lateral and angular misalignments between the reflected beam and SMF core. It leads to a significant increase of RL with the surface angle φ of the SMF-GIF compared with the SMF one as illustrated in both Fig. 13a and Fig. 13b. For example, if the surface angle $\varphi = 1.6^\circ$, RL of an angled SMF-GIF is as high as 100 dB compared to 16.6 dB of 1.6° -angled SMF. This could explain the scattering in RL measurements shown in Fig. 11.

Above calculations of CL and RL are investigated by both analytical method and BPM method. The calculations show that both methods almost give the same results if the maximum beam size diameter ($2\omega_{max}$) of beam in GIF is less than fiber core-radius a . In other words, if the ratio $\rho = \omega_{max}/a$ is less than 0.5 typically [18]. However, if the maximum beam size $2\omega_{max}$ exceeds the core radius or $\rho \geq 0.5$, the beam will be perturbed during propagating in GIF. This perturbation leads to somewhat differences between two methods. The larger ratio ρ , the more different in results we have. This can be explained by beam truncation during propagation in GIF as we can see in Fig. 14. The analytical method is simple and fast. Nevertheless, the BPM method is needed when doing investigation for large beams ($\rho \geq 0.5$) to take into account perturbation.

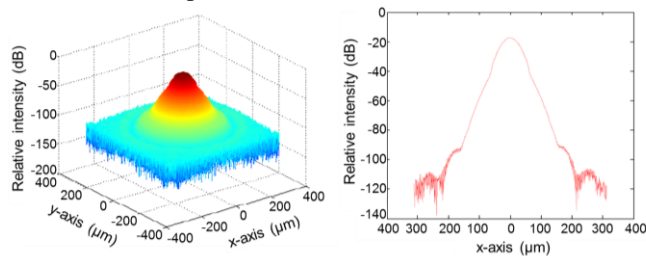


Fig. 14. Beam perturbation after propagating through GIF section. $2\omega_{max} = 55 \mu\text{m}$, $2a = 100 \mu\text{m}$, $\rho = 0.55$.

In summary from the above discussion, defaults at the input plane P_1 or angled surface end of SMF-GIFs always lead to a low reflectance. Good RLs hence can be obtained. Defaults at the input plane P_1 and at the output one P_2 can give a good coupling efficiency in transmission (low CL) if these defaults compensate each other.

IV. CONCLUSION

We have theoretically analyzed and experimentally demonstrated the coupling losses and return losses of GIF-based expanded-beam connectors. We have studied the influence on coupling losses of misalignment positioning and SMF-GIF fabrication defaults. We have pointed out the interest to expand the beam up to a certain limit to relax sensitivity of connectors to lateral offset without decreasing too much the tolerance to angular misalignment. A lateral offset of $2.5 \mu\text{m}$ leads to 1 dB excess CL for SMF connectors whereas it is relaxed to $13 \mu\text{m}$ and $43 \mu\text{m}$ in a connection with $55 \mu\text{m}$ and with $180 \mu\text{m}$ Gaussian beams, respectively. But it shouldn't be larger than $180 \mu\text{m}$ to ensure that excess CL not exceed 1 dB due to critical angle of 0.1° (1.8° for SMFs) which is the mechanical limitation of standard optical

connector fabrication. Then we have studied the CL and RL results with fabrication defaults such as a L_{GI} length different to the optimum one with offset and tilt between SMFs and GIFs. We have pointed out that the fabrication process of SMF-GIF is very tolerant to an error in GIF length since an error of $\pm 50 \mu\text{m}$ leads to less than 0.2 dB excess loss and it remains very tolerant even in the presence of lateral offsets and tilts between SMF and GIF. Moreover we have highlighted the interest of SMF-GIF connectors to improve the RL even with non-angled end face compared to SMF. And an only 1° angled surface end of SMF-GIF leads to the same RL of 53 dB as an 8° angled SMF face. And finally, in this work we have demonstrated and explained why we can both obtain high coupling efficiency and low reflectance with this SMF-GIF technology in expanded-beam connector fabrication.

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