Mounia Haddouni *,[†], Vincent Acary^{\Diamond ,[†]</sub>, Stéphane Garreau*, Jean-Daniel Beley* and Bernard Brogliato[†]}

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* ANSYS, Villeurbanne, France
 [◊] INRIA Chile. Las Condes, Santiago de Chile, Chile
 [†] INRIA Rhône-Alpes, Centre de recherche Grenoble, St Ismier, France





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Motivations

High-fidelity dynamical simulation of mechanisms

Nonsmooth multi-body systems with

- Signorini unilateral contact,
- Coulomb friction,
- Newton (or Poisson) impact law,
- clearances in joints.

Industrial context

- Real CAD geometries with edge discontinuities
- Robustness w.r.t large number of events: contact activation and deactivation finite accumulation of impacts stick/slip transitions.

Numerical time integration schemes for nonsmooth multibody systems in the event-driven framework Objectives & Motivations

Motivations

Simulation of Circuit breakers (INRIA/Schneider Electric)



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 Objectives & Motivations - 3/33

Motivations

Simulation of watch chronograph mechanism (INRIA/ANSYS)



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Objectives

- Time-integration methods in an event-driven framework
- Review of D.A.E. integrators with various indices (from 1 to 3).
- Standard comparisons on academical examples
- Performance profiles on industrial benchmarks

Modeling framework

Signorini unilateral contact and impact law



Figure: Signed distance between two bodies A and B at contact γ

Unilateral contact law :

$$0 \leq g(q) \perp \lambda \geq 0. \tag{1}$$

Newton Impact law:

if
$$g(q)\leqslant 0,$$
 then $U^+=-eU^-$ (2)

(日)

U: normal relative velocity ($U = \dot{g}$) e: kinetic coefficient of restitution

Modeling framework (cont.)

Equations of motion

$$\begin{aligned} (\dot{q} = v \\ M(q)\dot{v} = F(q, v, t) + G^{T}(q)\lambda \\ g^{\alpha}(q) = 0, \ \alpha \in \mathbb{B} \\ 0 \leqslant g^{\beta}(q) \perp \lambda^{\beta} \ge 0, \ \beta \in \mathbb{U}, \\ \text{if } g^{\beta}(q) \leqslant 0, \ \text{then } U^{\beta,+} = -eU^{\beta,-} \end{aligned}$$

$$\end{aligned}$$

$$(3)$$

- $g(q) \in \mathbb{R}^m$: vector of constraints
- $\blacktriangleright \ \mathbb{B} \subset \mathbb{N}$ index set of bilateral constraints
- $\blacktriangleright \ \mathbb{U} \subset \mathbb{N}$ index set of unilateral constraints
- $G(q) = \nabla^T g(q) \in \mathbb{R}^{m \times n}$ Jacobian matrix of the constraints
- ▶ $\lambda \in \mathbb{R}^m$ is the Lagrange multipliers vector associated to the constraints.

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Modeling framework (cont.)

Index sets of active constraints

The set of all constraints is denoted by $\textit{I}_0 = \mathbb{B} \cup \mathbb{U}.$ Closed contacts index set:

$$I_1 = \{\gamma \in I_0, g^{\gamma}(q) = 0\}$$

Closed contacts index set for a non trivial period of time:

$$I_2 = \{\gamma \in I_0, \, g^{\gamma}(q) = 0, \, \dot{g}^{\gamma}(q) = 0\}$$

Position based constraints : index-3 differential algebraic equation.

On the period over which I_2 is constant, we solve

$$\begin{cases} \dot{q} = v \\ M(q)\dot{v} = F(q, v, t) + G^{T}(q)\lambda \\ g^{\gamma}(q) = 0, \ \gamma \in I_{2}. \end{cases}$$
(4)

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Modeling framework (cont.)

Lower index differential algebraic equation

Velocity based constraints : index-2 differential algebraic equation. If the constraint $g(\cdot)$ is differentiated once with respect to time, one obtains the following index-2 DAE

$$\begin{cases} \dot{q} = v \\ M(q)\dot{v} = F(q, v, t) + G^{T}(q)\lambda \\ G^{\gamma}(q)v = 0, \ \gamma \in I_{2}. \end{cases}$$
(5)

Acceleration based constraints : index-1 differential algebraic equation. If $g(\cdot)$ is differentiated twice, one gets the index-1 DAE

$$\begin{cases} \dot{q} = v \\ M(q)\dot{v} = F(q, v, t) + G^{T}(q)\lambda \\ G^{\gamma}(q)\dot{v} + \frac{dG^{\gamma}(q)}{dt}v = 0, \ \gamma \in I_{2}. \end{cases}$$
(6)

-Numerical time integration methods

L_Time-stepping vs. Event-driven scheme

Time-stepping schemes

Principle of nonsmooth event capturing methods

1. A unique formulation of the dynamics is considered. For instance, a dynamics in terms of measures.

$$\begin{cases} mdu = dr \\ \dot{q} = u^{+} \\ 0 \leqslant dr \perp \dot{u}^{+} \geqslant 0 \text{ if } q \leqslant 0 \end{cases}$$
(7)

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2. The time-integration is based on a consistent approximation of the equations in terms of measures. For instance,

$$\int_{]t_k,t_{k+1}]} du = \int_{]t_k,t_{k+1}]} du = (u^+(t_{k+1}) - u^+(t_k)) \approx (u_{k+1} - u_k)$$
(8)

1

3. Consistent approximation of measure inclusion.

$$-dr \in N_{\mathcal{K}(t)}(u^{+}(t)) \quad (9) \quad \Rightarrow \qquad \begin{cases} p_{k+1} \approx \int_{]t_k, t_{k+1}]} dr \\ p_{k+1} \in N_{\mathcal{K}(t)}(u_{k+1}) \end{cases}$$
(10)

- Numerical time integration methods

Time-stepping vs. Event-driven scheme

Event-driven schemes

Principle of nonsmooth event tracking methods

Time-decomposition of the dynamics in

- modes, time-intervals in which the dynamics is smooth $(I_1 \text{ and } I_2 \text{ invariant})$,
- discrete *events*, times where the dynamics is nonsmooth (changes in l_1 and/or l_2).

Comments

On the numerical point of view, we need

- detect events with for instance root-finding procedure.
 - Dichotomy and interval arithmetic
 - Newton procedure for C^2 function and polynomials
- ▶ solve the non smooth dynamics at events with a reinitialization rule of the state,
- integrate the smooth dynamics between two events with any DAE solvers associated with a given index formulation.

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- Numerical time integration methods

Time-stepping vs. Event-driven scheme

Comparison

Numerical time-integration methods for Nonsmooth Multibody systems (NSMBS):

Nonsmooth event capturing methods (Time-stepping methods)

- $\oplus \,$ robust, stable and proof of convergence
- \oplus low kinematic level for the constraints
- $\oplus\,$ able to deal with finite accumulation
- \ominus very low order of accuracy even in free flight motions

Nonsmooth event tracking methods (Event-driven methods)

- ⊕ higher order accuracy integration of free flight motions
- \ominus no proof of convergence
- ⊖ sensitivity to numerical thresholds
- ⊖ reformulation of constraints at higher kinematic levels.
- $\ominus\,$ unable to deal with finite accumulation

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- Numerical time integration methods

Mechanical D.A.E. integrators

Index-1 DAE integrators

Using the acceleration based constraints, we have to solve

$$\begin{bmatrix} I & 0 & 0\\ 0 & M(q) & -G^{T}(q)\\ 0 & G(q) & 0 \end{bmatrix} \begin{pmatrix} \dot{q}\\ \dot{v}\\ \lambda \end{pmatrix} = \begin{pmatrix} v\\ F(q,v,t)\\ -\frac{dG(q)}{dt}v \end{pmatrix}$$
(11)

The Lagrange multipliers $\lambda(v, q, t)$ can be obtained for a given q and v by solving

$$\left[G(q)M^{-1}(q)G^{T}(q)\right]\lambda(v,q,t) = -\left[G(q)M^{-1}F(q,v,t) + \frac{dG(q)}{dt}v\right]$$
(12)

The following index-1 DAE

$$\begin{bmatrix} I & 0\\ 0 & M(q) \end{bmatrix} \begin{pmatrix} \dot{q}\\ \dot{v} \end{pmatrix} = \begin{pmatrix} v\\ F(q, v, t) + G^{T}(q) \lambda(v, q, t) \end{pmatrix}$$
(13)

can be numerically solved by a any solver for ODE. We use in the work embedded 4/5 order Runge–Kutta-Fehlberg (RKF45) method.

Numerical time integration methods

Mechanical D.A.E. integrators

Index-2 DAE integrators

Half-explicit method of order 5 (HEM5) [Brasey and Hairer, 1993] 8 stages $T_i = t_n + c_i h$

$$\begin{cases} M(Q_i)\dot{V}_i = F(Q_i, V_i, T_i) + G^T(Q_i)\Lambda_i \\ \dot{Q}_i = V_i \\ G(Q_i)V_i = 0, \end{cases}$$
(14)

At each stage, we solve
$$Q_i = q_n + h \sum_{j < i} a_{ij} \dot{Q}_j$$
, $V_i = v_n + h \sum_{j < i} a_{ij} \dot{V}_j$.

$$\begin{pmatrix} M(Q_i) & -G^T(Q_i) \\ G(Q_{i+1}) & 0 \end{pmatrix} \begin{pmatrix} \dot{V}_i \\ \Lambda_i \end{pmatrix} = \begin{pmatrix} F(Q_i, V_i, T_i) \\ r_i \end{pmatrix},$$
(15)
where $r_i = -\frac{G(Q_{i+1})}{ha_{i+1,i}} (v_n + h \sum_{i=1}^{i-1} a_{i+1,j} \dot{V}_j)$.

Comments

• Exact enforcement velocity constraints $G(Q_i)V_i = 0, \forall i = 1...8$.

i=1

- Λ_i is NOT an approximation of $\lambda(T_i)$
- non symmetric matrix solver.

-Numerical time integration methods

Mechanical D.A.E. integrators

Index-2 DAE integrators

Partitioned half-explicit method of order 5/6 (PHEM56) [Murua, 1997]

6 stages

$$\begin{aligned}
\dot{Q}_i &= V_i \\
M(Q_i, \tau_i) \dot{V}_i &= F(Q_i, V_i, \tau_i) + G^T(\bar{Q}_i, \tau_i) \Lambda_i \\
G(\bar{Q}_i, \bar{\tau}_i) \bar{V}_i &= 0,
\end{aligned}$$
(14)

where

$$Q_{i} = q_{n} + h \sum_{j < i} a_{ij} V_{j}, \quad V_{i} = v_{n} + h \sum_{j < i} a_{ij} \dot{V}_{j}$$

$$\bar{Q}_{i} = q_{n} + h \sum_{j \leq i} \bar{a}_{ij} V_{j}, \quad \bar{V}_{i} = v_{n} + h \sum_{j \leq i} \bar{a}_{ij} \dot{V}_{j}$$

$$\tau_{i} = t_{n} + c_{i} h, \qquad \bar{\tau}_{i} = t_{n} + \bar{c}_{i} h.$$
(15)

At each stage, we solve

$$\begin{pmatrix} M(Q_i,\tau_i) & -G^{\mathsf{T}}(Q_i,\tau_i) \\ G(\bar{Q}_i,\bar{\tau}_i) & 0 \end{pmatrix} \begin{pmatrix} \dot{V}_i \\ \Lambda_i \end{pmatrix} = \begin{pmatrix} F(Q_i,V_i,\tau_i) \\ r_i \end{pmatrix}$$
(16)

with
$$r_i = -\frac{G(\bar{Q}_i, \bar{\tau}_i)}{h\bar{a}_{i,i}}(v_n + h\sum_{j=1}^{i-1}\bar{a}_{i,j}\dot{V}_j)$$

-Numerical time integration methods

Mechanical D.A.E. integrators

Index-3 DAE integrators

The generalized- α cheme. (Géradin & Cardona 1989, Brüls & Arnold 2007) Collocation of the dynamics at time t_{n+1}

$$M\ddot{q}_{n+1} = F(q_{n+1}, \dot{q}_{n+1}, t_{n+1}) + G^{T}(q_{n+1})\lambda_{n+1}$$
(17)

 α -schemes approximations:

$$\begin{cases} q_{n+1} = q_n + h\dot{q}_n + h^2(\frac{1}{2} - \beta)a_n + h^2\beta a_{n+1} \\ \dot{q}_{n+1} = \dot{q}_n + h(1 - \gamma) + h\gamma a_{n+1} \\ (1 - \alpha_m)a_{n+1} + \alpha_m a_n = (1 - \alpha_f)\ddot{q}_{n+1} + \alpha_f \ddot{q}_n. \end{cases}$$
(18)

Newton's iterations to reduce the dynamical and the constraint residuals

$$\begin{cases} R_q = M(q,t)\ddot{q} - F(q,\dot{q},t) - G^T(q)\lambda\\ R_\lambda = g(q) \quad \text{or} \quad R_\lambda = G(q)\dot{q} \end{cases}$$
(19)

Comments

Enforcement of the constraints at the Newton tolerance:

$$g(q_{n+1}) = 0$$
 or $G(q_{n+1})\dot{q}_{n+1}$

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-Numerical time integration methods

Mechanical D.A.E. integrators

Time step size control strategy

General formula

$$h_{\rm opt} = {\rm safe} \left(\frac{{\rm tol} \ h}{{\rm err}} \right)^{1/p} h.$$
(20)

with ${\rm err}$ a practical error estimation, and ${\rm tol}$ the user defined tolerance.

• For the generalized- α scheme (p = 2) (Géradin & Cardona 1989) :

$$\operatorname{err} = q_{n+1} - q_n - \frac{1}{h} \dot{q}_n - \frac{h^2}{3} \ddot{q}_n - \frac{h^2}{6} \ddot{q}_{n+1} + \mathcal{O}(h^4). \tag{21}$$

For the HEM5 scheme (p = 5):

$$\begin{aligned} \operatorname{err}_{1} &= \|q_{n+1} - Q_{8}\|_{s} = O(h^{4}), \\ \operatorname{err}_{2} &= \|q_{n+1} - q_{n} - h(\frac{5}{2}Q_{7} - \frac{3}{2}Q_{8})\|_{s} = O(h^{3}), \\ \operatorname{err} &= \frac{\operatorname{err}_{1}^{2}}{\operatorname{err}_{1} + 0.01 \operatorname{err}_{2}} = O(h^{5}) \end{aligned}$$

$$(22)$$

▶ For the RK-Fehlberg scheme: $err = ||y_{5^{th}order} - y_{4^{th}order}||$ and p = 4.

-Numerical time integration methods

Mechanical D.A.E. integrators

Projection on the constrained manifolds

1. Projection on position constraint:

 Q_n the position obtained at time t_n . The projected position q_n is obtained by

$$\begin{cases} M(Q_n)(q_n - Q_n) + G^T(Q_n)\Lambda = 0\\ g(q_n) = 0 \end{cases}$$
(23)

2. Projection on velocity constraint:

 V_n the velocity obtained at time t_n . The projected velocity v_n is obtained by

$$\begin{cases} M(Q_n)(v_n - V_n) + G^T(q_n)\Lambda = 0\\ G(q_n)v_n = 0. \end{cases}$$
(24)

Similar projection techniques can be found in [Shampine, 1986, Hairer and Wanner, 2002, Eich, 1993, Rheinboldt and Simeon, 1995].

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Numerical time integration schemes for nonsmooth multibody systems in the event-driven framework Comparison on academic examples

Academic Examples

Four-bar linkage



$$q = [\varphi_1, \varphi_2, \varphi_3]'$$

$$g_1(q) := l_1 \cos(\varphi_1) + l_2 \cos(\varphi_2) - l_3 \cos(\varphi_3) - d_1 = 0$$

$$g_2(q) := l_1 \sin(\varphi_1) + l_2 \sin(\varphi_2) - l_3 \sin(\varphi_3) = 0$$

Slider-Crank mechanism



$$egin{aligned} q &= \left[lpha_1, \ lpha_2
ight]^T \ g_1(q) &:= l_1 \sin(lpha_1) + l_2 \sin(lpha_2) = 0 \end{aligned}$$

Flexible slider-Crank mechanism (Simeon (1994))



$$q = [\alpha_1, \alpha_2, x, q_1, q_2, q_3, q_4]^T$$

$$g_1(q) := l_1 \sin(\alpha_1) + l_2 \sin(\alpha_2) + q_4 \sin \alpha_2 = 0$$

$$g_2(q) := x - l_1 \cos(\alpha_1) - l_2 \cos(\alpha_2) - q_4 \cos(\alpha_2) = 0$$

$$g_3(q) := \alpha_1 - \Omega t = 0$$
Comparison on academic examples - 17/3

Numerical simulation settings

Solvers : RKF45, HEM5, PHEM56, Index-2 and index-3 generalized- α schemes.

Table:	Parameters	for	time	step	control
--------	------------	-----	------	------	---------

Integration toler- ance (tol)	Minimum time step	Tolerance of Newton's loop	Maximum drift of g andġ	safety factor (<i>s</i>)
$[10^{-10}, 10^{-2}](*)$	10 ⁻⁶ s	10 ⁻¹⁰	10 ⁻²	0.9

(*) We vary the value of tol to compare the computational effort and the drift of the constraints

Slider-crank mechanism. Violation of the constraints



Figure: Slider crank: simulation characteristics

Comparison on academic examples

Work-Precision diagrams



Figure: Work/Precision diagrams for the four-bar linkage, the slider-crank, and the flexible slider-crank

Comparison on academic examples

Work-Precision diagrams





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Industrial Examples

Industrial benchmark libraries

- ▶ Non regression tests of ANSYS Rigid Body Solver RDB.
- Implemented solvers in ANSYS RDB : RK4, HEM5, index-2 generalized- α scheme
- Coordinate projection on the constraints at velocity (if needed) and position levels
- ▶ User required accuracy : tol = 10⁻⁴

		# of DOF		# of joints eq.		# of contacts
Set Id.	# of problems in the set	Max	Min	Max	Min	Max
1	43	19	1	38	2	-
2	25	18	2	22	3	-
3	21	11	2	15	2	7
4	9	31	5	15	4	1

Table: Characteristics of the sets of problems

Industrial Examples

Illustrations of the first set



Figure: Examples from the first set

(a)

Comparison on industrial examples - 22/33

Numerical time integration schemes for nonsmooth multibody systems in the event-driven framework
Comparison on industrial examples

(c) Air piston

Industrial Examples Illustrations of the second set



(d) Subway door

Industrial Examples Illustrations of the third set



Comparison on industrial examples - 24/33

Numerical time integration schemes for nonsmooth multibody systems in the event-driven framework Comparison on industrial examples

Industrial Examples

Illustrations of the fourth set



(a) Beam under gravity in contact with a cylinder

Figure: Example from the fourth set

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Comparison on industrial examples - 25/33

Performance profiles [Dolan and Moré, 2002]

- Given a set of problems \mathcal{P}
- Given a set of solvers \mathcal{S}
- A performance measure for each problem with a solver $t_{p,s}$ (cpu time, flops, ...)
- Compute the performance ratio

$$\tau_{p,s} = \frac{t_{p,s}}{\min_{s \in \mathcal{S}} t_{p,s}} \ge 1$$
(25)

▶ Compute the performance profile $ho_s(au): [1, +\infty]
ightarrow [0, 1]$ for each solver $s \in S$

$$\rho_{s}(\tau) = \frac{1}{|\mathcal{P}|} \left| \left\{ p \in \mathcal{P} \mid \tau_{p,s} \leqslant \tau \right\} \right|$$
(26)

The value of $\rho_s(1)$ is the probability that the solver *s* will win over the rest of the solvers.

Performance profiles on first and second sets



Figure: Performance profile of the first set



Figure: Performance profile of the second set

Performance profiles on third and fourth sets



Figure: Performance profile of the third set

Figure: Performance profile of the fourth set

Comparison on industrial examples

Details on the fourth set



Figure: Average time step, number of iterations of the fourth set

Comments

- The set is mainly composed of flexible linear beams examples.
- Problem 3 is different : a stiff problem.

Comparison on industrial examples - 29/33

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Comparison on industrial examples

A stiff problem: rotor mechanism



Figure: Rotor mechanism

A stiff problem: rotor mechanism

Table: Eccentrically suspended rotating beam: average time step size, simulation time, number of accepted steps and number of rejected steps for different tolerances.

method	tolerance	average h	ts	accepted	rejected
HEM5	10-2	$4.22 \ 10^{-4}$	548.98	34123	1381
	10-4	$4.20 \ 10^{-4}$	549.70	34364	1393
	10 ⁻⁶	$2.40 \ 10^{-4}$	985.79	62255	179
RK4	10 ⁻²	$3.38 \ 10^{-4}$	384.13	41428	2903
	10-4	$3.34 \ 10^{-4}$	376.89	41700	2825
	10 ⁻⁶	$3.37 \ 10^{-4}$	398.29	41562	2876
$lpha$ -scheme, $ ho_{\infty}=0.99$	10-2	$9.61 \ 10^{-2}$	10.55	156	0
	10-4	8.01 10-3	86.32	1869	3
	10-6	$2.35 \ 10^{-3}$	264.80	6371	3
lpha-scheme, $ ho_{\infty}=$ 0.8	10-2	$9.61 \ 10^{-2}$	10.69	156	0
	10-4	$3.16 \ 10^{-2}$	24.42	474	0
	10 ⁻⁶	$6.15 \ 10^{-3}$	109.83	2437	0
lpha-scheme, $ ho_{\infty}=0.5$	10-2	$9.61 \ 10^{-2}$	11.29	156	0
	10-4	$2.74 \ 10^{-2}$	28.72	538	0
	10 ⁻⁶	$5.50 \ 10^{-3}$	123.09	2714	0

Conclusions

Computational effort:

Half explicit solvers (HEM5 and PHEM56) outperforms the other solvers.

Drift :

Index 2 DAE solvers are the best compromise for the constraints drift by controlling drift at the acceleration and position level at order $1\,$

Stiff Dynamics:

Fully implicit solvers (generalized- $\alpha)$ are required to efficiently integrate the dynamics.

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Conclusions - 32/33

- Implementation effort: Half explicit solvers (HEM5 and PHEM56) requires more effort to be implemented:
 - Non symmetric linear system solvers
 - High sensitivity to rank deficiency of the active constraints.

Thank you for your attention.



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