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MINERALOGICAL AND PHYSICO-CHEMICAL CHARACTERIZATIONS OF FERRUGINOUS BEIDELLITE-RICH CLAY FROM AGADIR BASIN (MOROCCO)

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Abstract—The mechanism of formation of detrital, beidellite-rich clay occurring in the Agadir basin (Morocco) is well documented, but its detailed characterization is incomplete which limits its application. The aim of the present study was to provide further details of the mineralogical and physico-chemical characteristics of this clay. Bulk raw clay and its Na⁺-saturated, <2 μm fraction were characterized using chemical, structural, and thermal techniques. Measurements of induced streaming potential (*e.g.* particle charge) and of specific surface area and porous volume are reported. The raw clay contained carbonate and quartz as associated minerals along with phyllosilicates (<2 μm particle size). X-ray diffraction and scanning electron microscopy analyses showed that the <2 μm fraction was dominated by a dioctahedral smectite. Because dehydroxylation of this mineral occurred at 510°C, and because it re-expanded in ethylene glycol after Li⁺-saturation followed by heating at 240°C for 24 h, the mineral was shown to be a beidellite rather than montmorillonite. This assertion was further supported by ²⁷Al and ²⁹Si magic-angle spinning nuclear magnetic resonance spectra showing predominantly negative charges in the tetrahedral sheets due to notable Al-for-Si substitutions. The chemical composition of the <2 μm fraction showed an Fe₂O₃ content which was ~7.52 wt.% greater than those of other beidellite occurrences but not so much that it would be identified as a nontronite. The absence of stretching and bending absorption bands corresponding to characteristic (Fe₂OH) units in mid-infrared spectra and their corresponding fundamental overtones or combination bands in near-infrared spectra supported this notion. The structural formula of the beidellite in the present study was determined to be (Si_{7.51}Al_{0.49})(Al_{2.99}Fe_{0.68}Mg_{0.33})(Ca_{0.03}Na_{0.54}Mg_{0.11})O₂₀(OH)₄, having dioctahedral ferruginous characteristics with almost 60% of the negative charge found in tetrahedral sheets. The cation exchange capacity determined from the structural formula was ~108 meq/100 g. The specific surface area and total pore volume were ~82.2 m²/g and 0.136 cm³/g, respectively. Interestingly, a detrital rather than a hydrothermal-alteration origin, as reported for other beidellite occurrences, explains its natural abundance and emphasizes the great interest in it.

Key Words—Agadir Basin, Beidellite, Clay, Dioctahedral, Ferruginous, Greene-Kelly Test, Hofmann-Klemen Effect, Tetrahedral-octahedral Charge Magnitude.

INTRODUCTION

Smectites are easily modified and so interest continues in developing from them organic-clay hybrid materials (Lagaly *et al.*, 2006), new inorganic heterostructures (Letaïef *et al.*, 2006), polymer and bio-polymer clay nanocomposites (Alexandre and Dubois, 2000; Darder *et al.*, 2005), and other advanced materials for various applications, including adsorption, catalysis, sensors, optical devices, *etc.* (Ruiz-Hitzky *et al.*, 2004). Montmorillonite, especially Wyoming dioctahedral

Al-rich montmorillonite, is the most studied smectite in the world. Beidellite is arguably the most interesting member of the smectite family and is researched for its good acidic behavior (*e.g.* stronger acidity than montmorillonite) in heterogeneous catalytic reactions (Weir and Greene-Kelly, 1962). Because the use of beidellite as a heterogeneous catalyst requires very high phase purity and well controlled chemistry, several studies (Ewell and Insley, 1935; Klopogge *et al.*, 1999a, 1999b; Klopogge, 2006; Plee and Fripiat, 1987; Schutz *et al.*, 1987) have attempted to synthesize beidellite with high chemical purity and adjusted composition. Beidellite is a relatively rare clay mineral in nature (Post *et al.*, 1997), found primarily in veins of hydrothermally altered igneous rocks (Nadeau *et al.*, 1985) and often with associated hydrothermal clay minerals, including kaolin-

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ite, halloysite, dickite, nacrite, montmorillonite, rectorite, tarasovite-like clay, and mainly mixed-layer illite-beidellite (Post *et al.*, 1997; Post and Borer, 2002). Because of the nature of their geological occurrence, beidellitic clay deposits are limited in extent and most of the classic localities are now, unfortunately, depleted (Nadeau *et al.*, 1985). The name beidellite was given by Larsen and Wherry to a clay specimen from Beidell, Colorado, USA (Weir and Greene-Kelly, 1962; Kloprogge, 2006). The other best known and well characterized beidellite deposits are located in Unterrupsroh, Germany (Nadeau *et al.*, 1985) and Black Jack Mine, Idaho, USA (Weir and Greene-Kelly, 1962; Post *et al.*, 1997; Post and Borer, 2002; Woessner, 1989).

A clay deposit from the Agadir basin (Morocco) has been reported (Daoudi *et al.*, 2008), which appears to be rich in beidellite. The present study focuses mainly on the distribution and significance of this smectite, its detrital origin (see below) explaining its great abundance, and its large geographic extent. Both the raw clay and its <2 μm fraction were studied in order to determine their mineralogical, physico-chemical, textural, and structural properties. Knowledge of these properties is vital before considering the clay for use as a low-cost, natural starting material in the development of innovative clay-based materials.

GEOLOGICAL SETTING AND CONTEXT

The sample studied here was taken from the Taghazout locality in the western High Atlas basin

(Morocco) and, hence, it is designated ‘TAG.’ Stratigraphically, the sample came from the upper Cenomanian–lower Turonian sequences, located at Agadir coastal road, 20 km north of Agadir city (Figure 1). These sedimentary series are well exposed in the coastal cliffs and >150 m thick; the series consists of shell beds and interbedded silty, yellowish-green and dark-gray marls indicating a typical facies (Butt, 1982; Stamm and Thein, 1982). In the western High Atlas basin, evolution of the clay assemblage of the upper Cenomanian–Turonian sequences shows very significant geographical and stratigraphical variations (Daoudi and Deconninck, 1994). In the Agadir area, in the thicker and more developed Cretaceous series of the basin, the clay fraction is usually dominated by smectite with small amounts of illite and kaolinite. In the upper part of the series, the clay fraction is characterized by the disappearance of kaolinite and illite and by the development of smectite; the studied sample (TAG) was taken from this level.

The abundance of the smectite (Daoudi *et al.*, 2008), and the fact that this abundance does not appear to be related to the depth of burial in the upper Cenomanian (Daoudi *et al.*, 2010), suggests that the origin and evolution of the smectite were not controlled by post-sedimentary processes. Smectite, which is considered common in open-sea environments and the origin of which is frequently attributed to authigenic and hydrothermal processes, is considered in the present study area to have been largely derived from erosion of continental soils developed on the adjacent areas of the Western High Atlas basin (Meseta and Anti-Atlas landmasses)

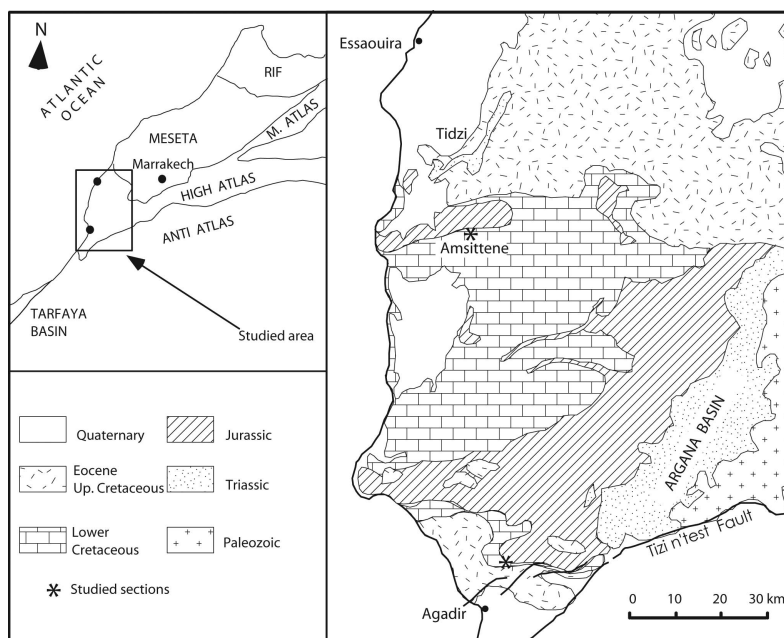


Figure 1. Geographic and geological map of the Agadir basin (Morocco).

(Daoudi *et al.*, 2008). The paleogeographic conditions prevailing during this period were important; the low-relief morphology and tectonic quiescence, as well as the climate, were suitable for the formation of smectite in continental environments. This origin explains the abundance of the smectite deposits and their large geographical extent during this period.

EXPERIMENTAL

Materials and methods

Raw clay (TAG) samples were first crushed and sieved to 50 μm and treated with HCl solution (0.2 N). The almost pure Na^+ -homoionic clay fraction (labeled as Na^+ -TAG) was recovered by a procedure described elsewhere (Rhouta *et al.*, 2008). To remove poorly crystalline Fe-rich impurities, which could be present as Fe oxides and/or gel Fe hydroxide (Goodman *et al.*, 1976), the Na^+ -exchanged $<2 \mu\text{m}$ fraction (Na^+ -TAG) was treated with a dithionite-citrate system buffered with sodium bicarbonate according to the procedure reported by Mehra and Jackson (1956). For this purpose, 1 g of $<2 \mu\text{m}$ fraction powder was dispersed under stirring in a water bath at 80°C in solutions containing a mixture of 40 mL of sodium citrate (0.3 mol/L) and 5 mL of sodium bicarbonate (1 mol/L). Then, 500 mg of sodium dithionite was added to this dispersion which was kept at 80°C under stirring for an additional 15 min. Finally, the clay material was recovered by centrifugation at $604 \times g$ using a Hermle Z300 device (Labortechnik, Wehingen, Germany) for 10 min and washed several times to remove excess reacting compounds. To perform the Greene-Kelly test (Greene-Kelly, 1953a, 1953b, 1955), based on the Hofmann and Klemen (HK) effect (Hofmann and Klemen, 1950), to identify the particular smectite in question, the Li^+ -exchanged clay fraction (designated Li^+ -TAG) was prepared from Na^+ -TAG by exchanging Li^+ for Na^+ . Then, the Li^+ -saturated fraction (Li^+ -TAG) was heat treated at 240°C for 24 h and solvated with ethylene glycol.

Characterization techniques

X-ray diffraction (XRD) patterns were recorded for the raw clay (TAG), the $<2 \mu\text{m}$ Na^+ -saturated fraction (Na^+ -TAG), and the $<2 \mu\text{m}$ Li^+ -saturated fraction (Li^+ -TAG) on oriented flat plates over the range $2-60^\circ 2\theta$ and on randomly oriented powders over the range $60-64^\circ 2\theta$ using a Seifert XRD 3000TT diffractometer ($\text{CuK}\alpha$ radiation), equipped with a diffracted-beam graphite monochromator in Bragg-Brentano configuration. Microstructural examinations and elemental compositions were performed on the Na^+ -exchanged $<2 \mu\text{m}$ fraction (Na^+ -TAG) using a JEOL JSM 6400 scanning electron microscope (SEM) equipped with an energy dispersive X-ray TRACOR analyzer (EDS). For the SEM observations, powdered material was spread on a piece

of double-sided carbon scotch tape and stuck on a sample holder. To ensure electron conduction, the powder was cathodic spray-coated with a thin silver film using an Edwards S150B metallizer. The thermogravimetric (TG) and differential thermal analysis (DTA) thermograms were collected using a Setaram Labsys apparatus on sample masses of ~ 60 mg and at a temperature ramp of 10 K/min from ambient to 1273 K. Solid-state ^{27}Al and ^{29}Si magic-angle spinning nuclear magnetic resonance (MAS-NMR) spectra were collected at room temperature using a Bruker Advance 500 spectrometer, equipped with a 4 mm cross-polarization magic-angle spinning probe fitted with a standard spinning assembly. The ^{27}Al MAS-NMR spectra were obtained at 130.32 MHz, while the ^{29}Si MAS-NMR spectra were recorded at 99.36 MHz. The ^{27}Al chemical shifts were recorded with respect to $[\text{Al}(\text{H}_2\text{O})_6]^{3+}$ as an external reference and the ^{29}Si chemical shifts were referred to tetramethylsilane (TMS). The cation exchange capacity (CEC) values of the raw clay (TAG) and its purified Na^+ -exchanged fraction (Na^+ -TAG) were determined according to two methods: one based on adsorption of hexamine cobalt complex (Mantin and Glaeser, 1960) and the other based on titration of clay particles with Methylene Blue (MB) solution. In the latter, the CEC was obtained at the point of zero charge (PZC) determined from the curve representing the variation of streaming induced potential (SIP) vs. the amount of MB added. The SIP measurements were carried out using a Müteck instrument, model PCD-02 (Müteck GmbH, Herrsching, Germany) (Jada *et al.*, 2006; Bouna *et al.*, 2010). The chemical compositions of the raw clay and its $<2 \mu\text{m}$ Na^+ -saturated fraction were determined by Inductively Coupled Plasma (ICP) by means of a Thermo Electron Series X2 spectrometer (Thermo Fisher, Waltham, Massachusetts, USA) equipped with a Meinhard nebulizer and a SimulScan FTE type detector. Mid-infrared (MIR) spectroscopic studies were undertaken using a Nicolet 5700 spectrometer (CIRIMAT, Toulouse, France) under ambient conditions in the frequency range $400-4000 \text{ cm}^{-1}$ using KBr pellets. The pellets contained a mixture of 2 mg of clay material with 198 mg of KBr ($\sim 1 \text{ wt.}\%$). The near-infrared (NIR) spectra were obtained using a Perkin Elmer Lambda 19 spectrophotometer equipped with an integrating sphere coated with BaSO_4 which was used as a reference. The spectra were acquired on samples deposited on quartz flat plates from 4000 to 8000 cm^{-1} at a resolution of 5 cm^{-1} . The specific surface area was measured from the adsorption-desorption isotherms of N_2 at 77 K using an ASAP 2020 V 3.01 H Adsorption Analyser from Micromeritics (Verneuil en Halatte, France). Prior to the N_2 adsorption-desorption measurements, samples weighing 0.162 g were outgassed at 150°C for 24 h. The specific surface area was determined by the Brunauer-Emmett-Teller (BET) method (Brunauer *et al.*, 1938).

RESULTS AND DISCUSSION

Crystallographic analysis

The XRD patterns of the raw clay (TAG) and its $<2\ \mu\text{m}$ fraction (Na^+ -TAG) showed peaks characteristic of phyllosilicates at 6.04 , 12.30 , and $24.85^\circ 2\theta$ corresponding to lattice spacings (d_{hkl}) of 15.20 , 7.20 , and $3.58\ \text{\AA}$, respectively (Figure 2a). The reflection at $15.20\ \text{\AA}$ was much more intense than those at 7.20 and $3.58\ \text{\AA}$. The $15.20\ \text{\AA}$ basal spacing is typical of smectitic clay saturated with a divalent cation such as Ca^{2+} the hydration shell of which consists of two equivalent layers of water in the usual laboratory conditions of water activity (Brown and Brindley, 1980; Holtzapffel, 1985). The phyllosilicate peaks appeared notably broad with low intensities, indicating poor crystallinity and small average crystallite size. The peaks at $4.27\ \text{\AA}$ ($20.76^\circ 2\theta$) and $3.35\ \text{\AA}$ ($26.58^\circ 2\theta$) suggested the presence of quartz (JCPDS file: 99-101-2545). The peaks at $3.85\ \text{\AA}$ ($23.07^\circ 2\theta$), $3.03\ \text{\AA}$ ($29.44^\circ 2\theta$), $2.49\ \text{\AA}$ ($35.99^\circ 2\theta$), $2.28\ \text{\AA}$ ($39.50^\circ 2\theta$), $2.09\ \text{\AA}$ ($43.19^\circ 2\theta$), $1.91\ \text{\AA}$ ($47.53^\circ 2\theta$), and $1.87\ \text{\AA}$ ($48.54^\circ 2\theta$) were ascribed to calcite $\text{Mg}_{0.03}\text{Ca}_{0.97}\text{CO}_3$ (JCPDS file: 01-089-1304). Calcite was the most abundant associated mineral phase (the total amount of carbonate, quantified by the Bertrand calcimetry method was $\sim 20\pm 5\%$ v/v). In the purified Na^+ -saturated fraction (Figure 2a), the calcite disappeared; some quartz reflections remained but with lower intensities. The phyllosilicate reflections were sharper and more intense. The most intense smectite reflection observed at $15.20\ \text{\AA}$ in the raw clay was reduced to $12.48\ \text{\AA}$ ($6.40^\circ 2\theta$) in the Na^+ -exchanged $<2\ \mu\text{m}$ fraction, indicative of the saturation of interlayer spaces of smectite with Na^+ ions surrounded by the equivalent of a monolayer of water molecules (Brown and Brindley, 1980; Holtzapffel, 1985). The peak positions at 7.20 and $3.58\ \text{\AA}$ remained unchanged indicating that they did not correspond to smectite.

The XRD patterns in the small-angle region, obtained from oriented flat plates of the separated clay fraction (Na^+ -TAG) after saturation with ethylene glycol, revealed that the reflection at $12.48\ \text{\AA}$ expanded to $16.88\ \text{\AA}$, indicating accessibility by polar molecules to the interlamellar space of the clay mineral (Figure 2b). Likewise, heat-treatment at 490°C in air led to the collapse of clay mineral interlamellar spacings from 12.48 to $9.92\ \text{\AA}$ due to the dehydration of interlayer cations (Figure 2b). The amount of collapse ($\sim 2.56\ \text{\AA}$) was consistent with the presence of one equivalent of one water monolayer surrounding Na^+ interlayer cations (Velde, 1995; Holtzapffel, 1985; Brown and Brindley, 1980). These results confirmed the smectitic nature of the $<2\ \mu\text{m}$ Na^+ -TAG fraction (Holtzapffel, 1985). Note that the peak at $7.20\ \text{\AA}$ did not shift upon these two treatments, confirming the presence of a non-swelling phyllosilicate, namely kaolinite, further demonstrated by infrared (IR) spectroscopy. A very small peak (I) at

$\sim 9.98\ \text{\AA}$ ($8.85^\circ 2\theta$) was observed in the glycolated Na^+ -TAG sample (Figure 2b) and, in accord with the geological setting and context described above, corresponded to illite. Semi-quantitative estimations, based on peak-height-ratios (Thorez, 1976; Holtzapffel, 1985;

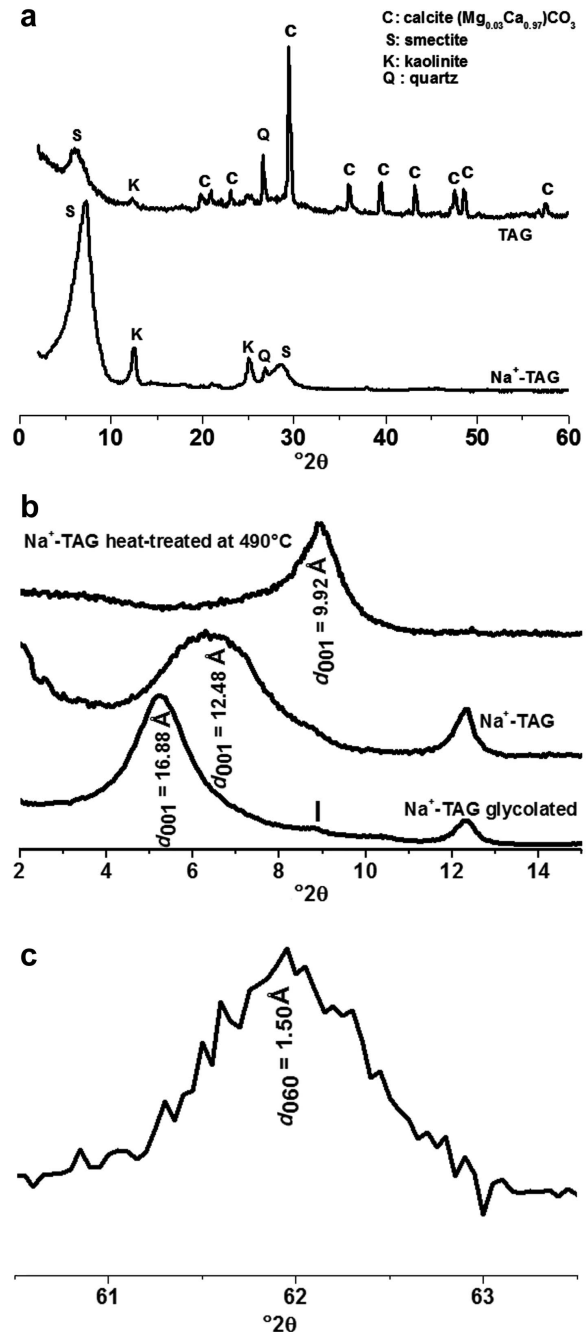


Figure 2. XRD patterns of the raw clay (TAG) and its isolated fine fraction (Na^+ -TAG): (a) before (TAG) and after (Na^+ -TAG) purification; (b) XRD patterns in the small-angle region of the fine clay fraction (Na^+ -TAG) before and after successive different treatments; (c) detail of the Na^+ -TAG pattern in the region of the 060 reflection.

Pevear and Mumpton, 1989; Galhano *et al.*, 1999) of the principal reflections of the different mineral species, deduced from XRD patterns (Figure 2a.), indicated that the mineralogical composition of the Na⁺-TAG sample was roughly estimated at ~98% phyllosilicates and ~2% quartz; for the phyllosilicates fraction, the composition was ~93% beidellite, ~7% kaolinite, and traces of illite.

The XRD pattern recorded over the range 58–66°2θ from randomly oriented air-dried powder of the fine clay fraction (Na⁺-TAG) (Figure 2c) showed a d_{060} reflection at 1.50 Å, yielding a parameter b of ~8.98 Å. This value denoted that the Na⁺-exchanged <2 μm clay fraction (Na⁺-TAG) was a dioctahedral smectite (Brown and Brindley, 1980; Desprairies, 1983; Holtzapfel, 1985; Parthasarathy *et al.*, 2003).

In the dioctahedral sub-group, *i.e.* the montmorillonite-beidellite-nontronite series, the nontronite series is easy to distinguish as it is the Fe-rich end-member (Isphording, 1975; Caillère *et al.*, 1982). The boundary between beidellite and montmorillonite is ambiguous and the term ‘beidellite’ only arose because of a controversy among mineralogists (Weir and Greene-Kelly, 1962). Beidellite is now accepted to be the end member of dioctahedral Al-smectite with an average layer charge of 0.6–0.7, created by the substitution of Si by Al in tetrahedral positions (Nadeau *et al.*, 1985). Montmorillonite represents the Mg-for-Al octahedrally substituted end member of the dioctahedral smectite series (Brown and Brindley, 1980). Thus, the general formula proposed for ideal beidellite is $(0.5 \text{ Ca, Na, K})_x \text{Al}_4(\text{Si}_{8-x}\text{Al}_x)\text{O}_{20}(\text{OH})_4 \cdot n\text{H}_2\text{O}$ (Kloprogge, 2006). Beidellite can be distinguished from montmorillonite by the Greene-Kelly test (Greene-Kelly, 1953a, 1953b, 1955). This test, which utilizes the Hofmann-Klemen effect (Hofmann and Klemen, 1950), consists of Li⁺ saturation of clay minerals followed by heat treatment at 240°C for 24 h. Upon solvation in ethylene glycol, montmorillonite, the negative charge of which is found almost entirely on the octahedral sheet, fails to re-expand. Beidellite and nontronite, however, in which all the negative charge is found on the tetrahedral sheet, do re-expand. The small-angle region of the XRD patterns showed that the pyrophyllite-type structure of the <2 μm fraction of the TAG, characterized by a 9.90 Å basal spacing, after Li⁺-saturation and heating at 240°C re-expanded to 16.70 Å after ethylene-glycol solvation (Figure 3). This result suggested that charge-compensating Li⁺ ions did not move into vacant octahedral sites upon heat-treatment but remained in the interlayer spaces of the clay mineral to neutralize the negative charge originating in the tetrahedral sheets due to cationic substitution. As suggested by Malla and Douglas (1987), the predominant charge of the <2 μm fraction of the TAG was in the tetrahedral sheets so it was likely to be either beidellite or nontronite. Note that the small peak (I) at ~9.98 Å, corresponding to illite, appeared a little better resolved after the glycolation.

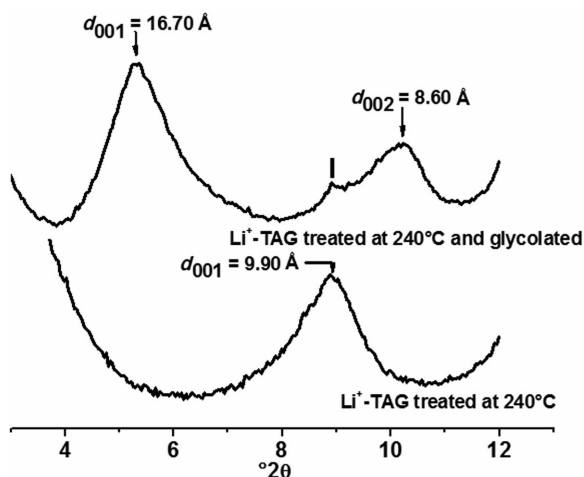


Figure 3. XRD patterns in the small-angle region of the fine clay fraction (Na⁺-TAG) after Li⁺ saturation followed by heating at 240°C for 24 h (Li⁺-TAG 240°C) and solvation in ethylene glycol (Li⁺-TAG 240°C and glycolated).

Structural and microstructural characterization

The average diameter of the smectite plate-like particles is 1–2 μm, as noted by means of SEM (Figure 4); the image showed particles with a petaloid microstructure with irregular outlines, suggesting that they were derived from reworking. These crystals are very similar to smectite originating from soils in warm regions (Paquet, 1970; Trauth, 1977; Chamley, 1989). This confirms the detrital origin of the smectite clay in the Agadir basin, as was suggested by Daoudi *et al.* (2008).

Thermal analysis

The TG-DTA thermograms recorded from the raw clay and the fine clay fraction (Na⁺-TAG) revealed an endothermic effect for the two samples with a maximum at 115°C, associated with a mass loss of ~6.80%

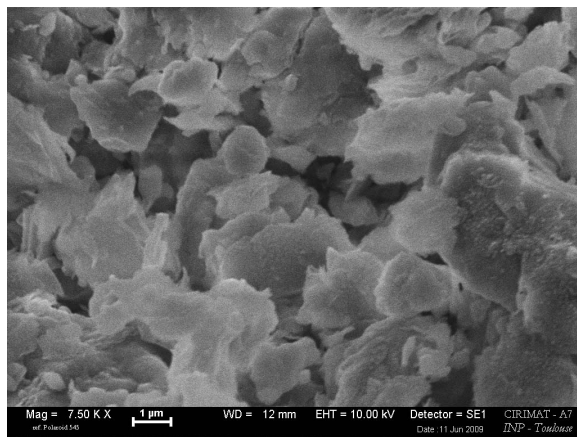


Figure 4. SEM image of raw TAG clay showing the petaloid morphology.

(Figure 5). The peak was attributed to the removal of water physisorbed on the surfaces of particles and/or to dehydration of interlayer cations. Another endothermic peak was observed in the temperature range 300–600°C, with a maximum at ~510°C, and with a corresponding weight loss of ~4.26%. The peak corresponded to the dehydroxylation of structural OH. The dehydroxylation temperature was somewhat lower than those reported for other beidellite occurrences: 560°C (Post *et al.*, 1997) and 595°C (Weir and Greene-Kelly, 1962), probably due to its poorly ordered crystal structure. This result supported the inference from the Greene-Kelly test above which suggested that the <2 µm fraction of the clay investigated here corresponded to beidellite rather than montmorillonite for which dehydroxylation occurs at ~735°C (Post *et al.*, 1997). Another endothermic peak was observed at ~790°C for the TAG only with a corresponding mass loss of ~11.41 wt.% and was assigned to the removal of calcite. The absence of this peak in the Na⁺-exchanged <2 µm fraction confirmed the removal of carbonates by the purification treatment with 0.2 N HCl solution.

The endothermic peaks observed at 870 and 890°C for the raw clay and the <2 µm fraction, respectively, associated with very small mass losses, probably corresponded to the completion of dehydroxylation of the clay minerals. Finally, the exothermic peak, observed for the two samples at ~920°C, close to that reported for beidellite from Black Jake Mine (Post *et al.*, 1997, Weir and Greene-Kelly, 1962), was due to the crystallization of a new anhydrous mineral phase.

²⁷Al and ²⁹Si solid state NMR analysis

The ²⁷Al and ²⁹Si solid state NMR analysis revealed no significant differences between the raw clay and its <2 µm fraction. The ²⁷Al spectrum was similar to that reported for Black Jake beidellite (Woessner, 1989) and

for synthetic beidellite (Kloprogge, 2006); it showed a series of spinning side-bands and two components at 4.2 ppm and 68 ppm corresponding to octahedral and tetrahedral environments of Al, respectively (Figure 6a). The intensities of the corresponding signals yielded a ratio Al_{tet}/(Al_{oct} + Al_{tet}) of ~0.21, which indicated that Al mainly occupied octahedral sites. The peak at 68 ppm again suggested that the <2 µm clay fraction (Na⁺-TAG) corresponded to beidellite rather than to montmorillonite for which such a signal, when detected, was negligible (Woessner, 1989). The ²⁷Al NMR peaks were narrow, indicating a pure, well ordered beidellite (Woessner, 1989).

The ²⁹Si MAS-NMR spectrum was similar to those reported for the Unterrupsroth beidellite (Nadeau *et al.*, 1985) and for synthetic beidellite (Kloprogge, 2006). Two intense, well resolved peaks at -108 and -93 ppm (Figure 6b) were seen. The peak at -108 ppm corresponded to the quartz impurity (Komarneni *et al.*, 1986a) remaining in the purified Na⁺-exchanged fraction (Na⁺-TAG), in good agreement with XRD data (Figure 2a). The peak at -93 ppm was due to the tetrahedral coordination component (Q³-0Al) of Si, *i.e.* with four Si nearest neighbors (Nadeau *et al.*, 1985; Kloprogge, 2006; Komarneni *et al.*, 1986b). This resonance was broad and asymmetric due to a shoulder at -86.7 ppm associated with the component (Q³-1Al), *i.e.* one Al nearest neighbor (Nadeau *et al.*, 1985). This observation further supported the effective substitution of Si by Al in accordance with ²⁷Al MAS-NMR results, those reported for the beidellite from Unterrupsroth (Nadeau *et al.*, 1985), and for synthetic beidellite (Kloprogge, 2006). Again, this observation proved that the <2 µm fraction investigated here could be identified as beidellite rather than montmorillonite for which the ²⁹Si MAS-NMR spectrum shows a single unresolved symmetric peak at a chemical shift of ~-95 ppm,

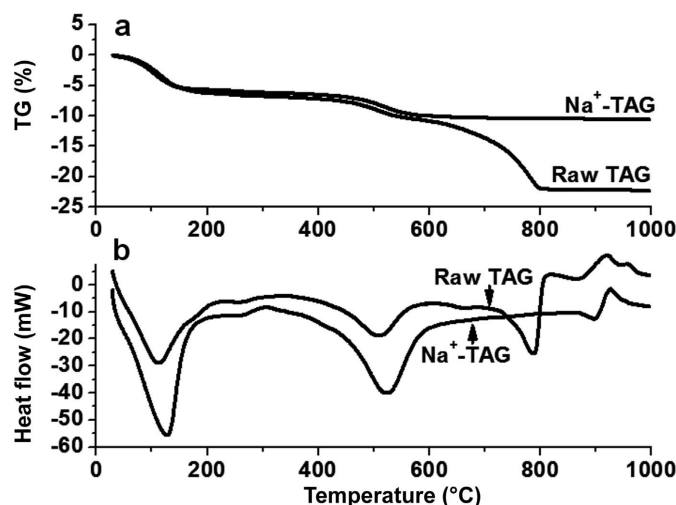


Figure 5. Thermal gravimetry (a) and DTA thermograms (b) of raw clay (TAG) and its fine fraction (Na⁺-TAG).

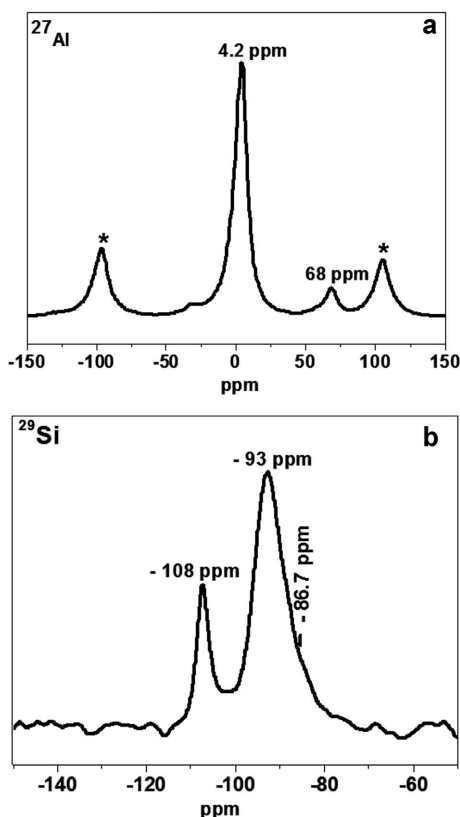


Figure 6. ^{27}Al (a) and ^{29}Si (b) MAS-NMR spectra of the Na^+ -TAG $<2\ \mu\text{m}$ fraction.

corresponding to the component ($\text{Q}^3\text{-0Al}$) without Si-for-Al substitution (Komarneni, 1986a, 1986b).

Cation exchange capacity (CEC) and chemical analysis

The titration curves of the aqueous dispersions of raw clay and of its $<2\ \mu\text{m}$ fraction with methylene blue dye (MB) showed, in both cases, that the starting negative surface charge of the clay mineral were compensated progressively as the amount of MB ($10^{-4}\ \text{M}$) added to aqueous dispersions (20 mg/10 mL) of raw clay, or of its $<2\ \mu\text{m}$ fraction, increased until it became neutral at 8×10^{-3} and 11×10^{-3} mmol MB, respectively (Figure 7). This result indicates a high affinity of the solute for the adsorbents as revealed by the absence of color of any supernatants. Up to these amounts of MB added, the mechanism of cationic dye adsorption onto the clayey particle was mainly achieved by the process of cation exchange. Thus, the CEC values determined from the amount of MB added at the point of zero charge (PZC) were found to be ~ 39 meq/100 g and 58.2 meq/100 g for the TAG raw clay and its purified Na^+ -TAG fine fraction, respectively. The CEC increased as the impurities associated with the clay were removed. The CEC value, determined from the adsorption of cobalt(III)hexamine onto Na^+ -exchanged $<2\ \mu\text{m}$ fraction (Na^+ -TAG), was the same order of magnitude

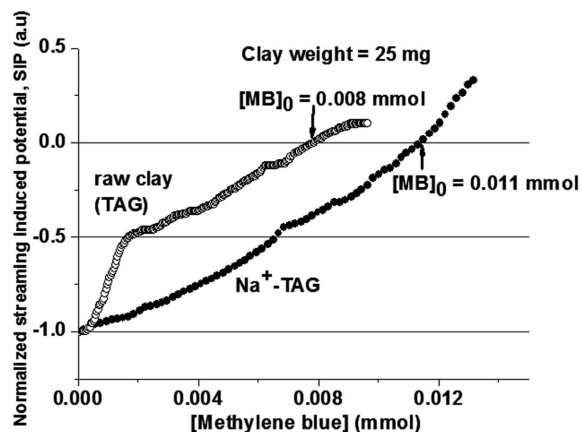


Figure 7. Variation of the streaming-induced potential with methylene blue (MB) concentration for raw clay (TAG) and for the Na^+ -homoionic $<2\ \mu\text{m}$ fraction (Na^+ -TAG) particles in aqueous dispersions.

(59.7 meq/100 g) as that assessed from the titration curve with MB. Beyond the PZC, the excess MB reversed the sign of clay charge from negative to positive (Figure 7), indicating specific adsorption of the cationic dye on the external clay surface, probably as aggregates (dimers, trimers, *etc.*) (Bergmann and O'Konski, 1963; Cenens and Schoonheydt, 1988) or over other active centers, such as Si-OH groups, by hydrogen bonding (Casal *et al.*, 1997). Knowing the surface area of one MB cation ($a_{\text{MB}} = 130\ \text{\AA}^2$) on one hand, and taking into account the values of the PZC determined above on the other hand, the specific surface areas of the raw clay and its purified $<2\ \mu\text{m}$ fraction were found to be ~ 302 and $446\ \text{m}^2/\text{g}$, respectively.

The chemical compositions of the dehydrated bulk TAG raw clay and its $<2\ \mu\text{m}$ fraction (Table 1) showed that the large amount of CaO in the raw clay, corresponding to carbonate (calcite), was eliminated upon purification with HCl solution (0.2 N), as suggested above by XRD analysis (Figure 2a), thermal analysis (Figure 5), and IR spectroscopy (Figure 8a). The smaller concentration of Ca accompanied by the increase in Na concentration in the Na^+ -TAG sample confirmed that the clay interlayer was saturated efficiently by Na^+ ions, in agreement with XRD analysis (Figure 2a). Comparison of the chemical composition of the Na^+ -saturated $<2\ \mu\text{m}$ clay fraction with different dioctahedral smectites showed that the Na^+ -TAG sample was richer in Al compared with montmorillonite and had a smaller Fe_2O_3 content than nontronite. These chemical compositions were in satisfactory agreement with those of beidellite from the Black Jake Mine and Unterrupsroth. Nevertheless, the Na^+ -exchanged $<2\ \mu\text{m}$ fraction investigated here contained significantly more Fe_2O_3 (7.52 wt.%) than beidellite from the other occurrences (0.5 and 0.05% for Black Jake Mine and Unterrupsroth, respectively), while it was closer to that

Table 1. Chemical composition of the raw clay (TAG) and its <2 μm fine fraction (Na⁺-TAG). The results are compared to literature data for other geographical regions: Black Jack Mine (Weir and Greene-Kelly, 1962) and Unterrupstoth (Nadeau *et al.*, 1985).

Samples	TAG	Na ⁺ -TAG	Na ⁺ -TAG Normalized compositions	Cations	Black Jack Mine (Weir and Greene- Kelly, 1962)	Unterrupstoth (Nadeau <i>et al.</i> , 1985)
Oxides	Wt.%	Wt.%	Wt.%	(22 O atoms)	Wt.%	Wt.%
SiO ₂	50.76	58.91	62.82	7.51	59.30	48.98
Al ₂ O ₃	16.93	22.92	24.71	3.48	36.11	24.76
Fe ₂ O ₃	6.45	6.49	7.52	0.68	0.50	0.05
Na ₂ O	0.73	1.96	2.27	0.54	3.98	—
CaO	19.92	0.17	0.2	0.03	0.02	3.62
MgO	2.4	2.14	2.48	0.44	0.10	1.93
K ₂ O	1.28	1.54	—	—	0.11	<0.01
TiO ₂	1.12	1.47	—	—	—	0.01
MnO	—	0.01	—	—	—	—
P ₂ O ₅	—	0.08	—	—	—	—
LOI	—	4.31	—	—	—	—
Total	99.59	100	100	12.68	100.12	79.36

from Florida Mountain (12.6%) (Post and Borer, 2002). Assuming that Ti and K were not contained in beidellite but rather in Ti dioxide and illite impurities, respectively, as mentioned, the compositions of the different elements properly belonging to pure beidellite were normalized with respect to 100%. The chemical formula was deduced from the number of cations calculated on the basis of 22 oxygens (without taking into account H₂O⁺ and H₂O⁻ as the samples were dehydrated) (Rautureau *et al.*, 2004) from the normalized compositions of beidellite. Taking into account the results of ²⁷Al and ²⁹Si solid MAS-NMR (Figure 6), the structural formula of the <2 μm fraction was determined as (Si_{7.51}Al_{0.49})(Al_{2.99}Fe_{0.68}Mg_{0.33})(Ca_{0.03}Na_{0.54}Mg_{0.11})O₂₀(OH)₄. The formula showed that ~60% of negative charge deficit (*i.e.* -0.49 e/unit cell) was located in the tetrahedral sheets with ~40% (*i.e.* -0.33 e/unit cell) in the octahedral sheets, all being compensated by interlayer cations (+0.82 e/unit cell). These results were consistent with those of beidellites from other occurrences that exhibited a predominantly aluminiferous character. The interlayer CEC corresponding to the interlayer charge ξ (+0.82 e/unit cell) exhibited by the structural formula above can be calculated from the following equation 1 (Besson *et al.*, 1990; Mermut and Lagaly, 2001):

$$\text{Interlayer CEC} = 10^5 \times \xi/M \quad (1)$$

where M indicates the molar mass. The value calculated (~108 meq/100 g) was consistent with those reported for dioctahedral smectite in general and for beidellite in particular (Bergaya *et al.*, 1986). However, the value was larger than those measured above from cobalt(III)-hexamine adsorption and from the titration curves with MB. The small value of the CEC measured was probably due to the coexistence with beidellite of kaolinite

characterized by a very small CEC (~1–3 meq/100 g) (Holtzapffel, 1985) and the remaining quartz.

In agreement with Malla and Douglas (1987), the magnitude of the tetrahedral charge given above was >50%, which permitted identification of the <2 μm purified fraction as beidellite. In the Greene-Kelly test, some Li⁺ ions were clearly migrating to the octahedral sheets upon heating of the Li⁺-TAG sample to effectively neutralize the ~40% octahedral charge, while the majority remained in the interlayer spaces to compensate the 60% tetrahedral charge and caused swelling of the clay mineral as shown by XRD (Figure 3). According to Desprairies (1983), the crystallographic b parameter of smectites could be assessed from the sum, S , of cations Fe and Mg per half unit cell located in tetrahedral and octahedral positions in the structural formula:

$$b \text{ (\AA)} = 8.953 + 0.087 S \pm 0.015 \text{ \AA} \quad (2)$$

The value found (9.00 \pm 0.015 \AA) by this method was the same as that determined from the XRD data (8.98 \AA) (Figure 2c).

Infrared spectroscopy

In agreement with XRD analysis (Figure 2a) and thermal analysis (Figure 5), the MIR spectra of the raw clay (TAG) and its <2 μm fraction (Na⁺-TAG) confirmed that the calcite impurities present in the raw clay were removed completely by the purification treatment as shown by the disappearance of the carbonate bands at 1434 and 872 cm^{-1} (Figure 8a). The quartz bands at 797 and 779 cm^{-1} were still observed in the <2 μm fraction but with lower intensities than in the raw clay, in good agreement with the XRD analysis (Figure 2a). The bands at 3622 and 912 cm^{-1} are characteristic of dioctahedral smectites (Caillère *et al.*, 1982) and originate from stretching (ν) and deformation (δ) vibrations, respec-

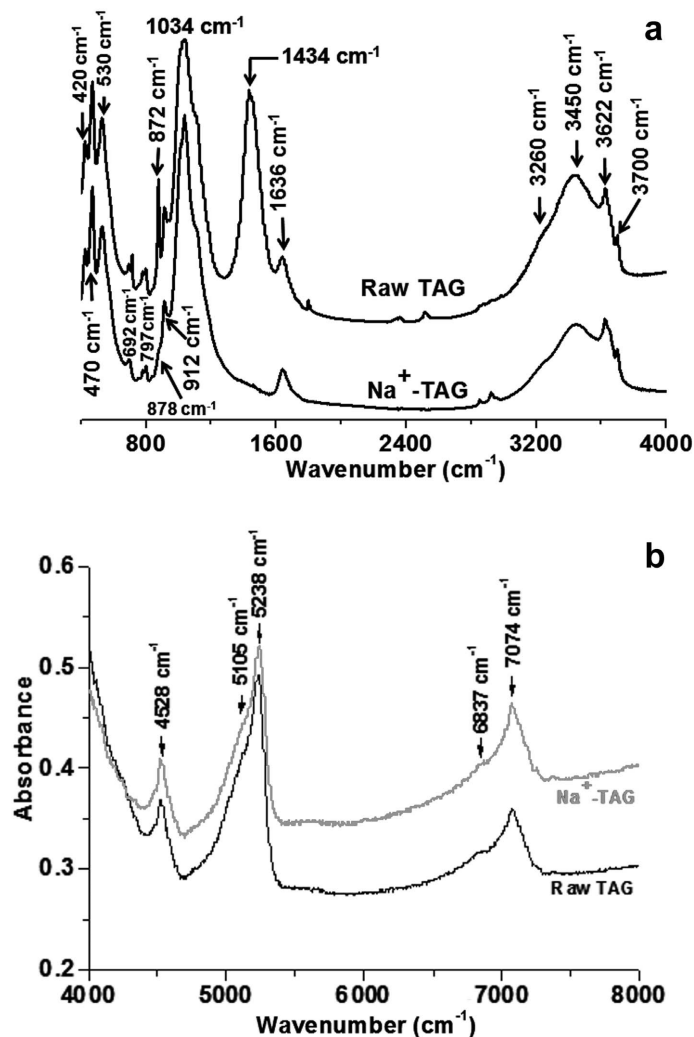


Figure 8. Mid-infrared (a) and near-infrared spectra (b) of clay samples before (TAG) and after the purification treatment (Na⁺-TAG).

tively, of hydroxyls in the [AlAl-OH] configuration (Farmer, 1974). The peak at 912 cm⁻¹ presented a shoulder at ~878 cm⁻¹, which could be ascribed to deformation modes of AlFe(III)OH groups (Russel *et al.*, 1970; Farmer, 1974). The corresponding stretching vibration, generally observed at ~3596 cm⁻¹ (Frost *et al.*, 2002), probably overlapped with the large band centered around 3622 cm⁻¹. Even treatments of the sample for 4 h at 200 and 400°C failed to resolve this absorption band. The presence of structural Fe(III) in an octahedral environment rather than in a tetrahedral environment of the isolated smectite investigated here was further supported by the observation of the stretching vibration band of Si-O at 1034 cm⁻¹, in agreement with Goodman *et al.* (1976). The present authors reported that the position of the Si-O stretching band shifted to lower frequency (~1001 cm⁻¹) as the amount of tetrahedral Fe(III) increased. The absence of a band at ~825 cm⁻¹,

characteristic of deformation vibrations of (Fe(III))₂OH units, suggested that the <2 μm fraction of the TAG clay could not be identified as nontronite (Fialips *et al.*, 2002; Madejová *et al.*, 2009). The band centered at 1636 cm⁻¹ was due to the deformation mode of physically adsorbed water molecules. This band was broad so it probably overlapped bands at 1680 and 1650 cm⁻¹, deformation modes of water coordinated to interlayer cations and water in the hydration sphere of cations, respectively (Frost *et al.*, 2002). The corresponding stretching vibration bands were clearly observed at 3260 and 3450 cm⁻¹, respectively. The intense and sharp bands at 420, 470, and 530 cm⁻¹ were ascribed to SiO deformation. The shoulders observed at 692 and 3700 cm⁻¹ corresponded to kaolinite, in good agreement with XRD analysis (Figure 2a, 2b).

The results above were further supported by NIR analysis. Indeed, NIR spectra of the raw clay (TAG) and

its $<2 \mu\text{m}$ fraction showed three characteristic ranges corresponding to the first overtones of the O–H stretching modes ($2\nu_{\text{OH}}$) ($6500\text{--}7500 \text{ cm}^{-1}$), the combination bands of H_2O ($\nu+\delta$) $_{\text{H}_2\text{O}}$ ($5000\text{--}5500 \text{ cm}^{-1}$), and the stretching-deformation combination of OH ($\nu + \delta$) $_{\text{OH}}$ ($4350\text{--}4700 \text{ cm}^{-1}$) (Frost *et al.*, 2002) (Figure 8b). The appearance of the overtone bands at lower wavenumbers than twice the wavenumber of the fundamental mode (ν_{OH}) was due to the anharmonic character of vibrations (Madejová *et al.*, 2009). In the high-frequency range, the main absorption centered at 7074 cm^{-1} might correspond to $2\nu_{\text{Al}_2\text{OH}}$ ($\nu_{\text{Al}_2\text{OH}} = 3622 \text{ cm}^{-1}$) (Bishop, 2005; Madejová, 2003; Carriati *et al.*, 1981). The band was broad so it probably overlapped contributions of different OH overtones (Madejová *et al.*, 2009) and could also contain contributions of overtones of AlFe(III)OH the absorption of which was reported by Frost *et al.* (2002) to occur at 7070 cm^{-1} ($\nu = 3596 \text{ cm}^{-1}$) for ferruginous smectite. Nevertheless, in agreement with MIR spectroscopy, no contribution of overtones of OH-stretching modes from Fe_2OH entities were observed at lower wavenumbers, *i.e.* $\sim 6965 \text{ cm}^{-1}$ in nontronites (Frost *et al.*, 2002). Thus, the $<2 \mu\text{m}$ fraction of the TAG clay could not be ascribed to nontronite. The shoulder observed at 6837 cm^{-1} could be due instead to $2\nu_{\text{OH}}$ of water ($\nu_{\text{OH}} = 3450 \text{ cm}^{-1}$) coordinated to the clay mineral (Frost *et al.*, 2002; Madejová *et al.*, 2009). The sharp and intense hydroxyl combination band ($\nu + \delta$) $_{\text{OH}}$ at 4528 cm^{-1} could be assigned to Al_2OH ($\nu = 3622 \text{ cm}^{-1}$ and $\delta = 912 \text{ cm}^{-1}$). The position of this hydroxyl combination absorption was greater than that corresponding to (AlFe(III)OH) for ferruginous smectite or that due to Fe_2OH for nontronite (Frost *et al.*, 2002), but close to that corresponding to beidellite (Gates, 2005). Moreover, Post and Noble (1993) suggested a direct linear correlation (Equation 3) between the position of this hydroxyl combination band and Al content for the dioctahedral smectite series, including the montmorillonite and beidellite minerals, which was as follows:

$$\lambda^{-1} (\text{cm}^{-1}) = (5.38 \pm 0.04)(\% \text{Al}_2\text{O}_3) + (4412.8 \pm 0.90) \quad (3)$$

As the wt.% of Al_2O_3 determined above by chemical analysis in the $<2 \mu\text{m}$ Na^+ homoionic fraction ($\text{Na}^+\text{-TAG}$) was $\sim 22.92\%$, the corresponding calculated absorption ($4536.10 \pm 1.80 \text{ cm}^{-1}$) was of the same order of magnitude as that (4528 cm^{-1}) found by NIR analysis. These results suggested that the octahedral positions of the $<2 \mu\text{m}$ fraction of the TAG clay was dominated by Al ions which were partly replaced by Fe(III) ions. In the mid-IR frequency range, the absorption at 5238 cm^{-1} was attributed to water combination bands ($\nu+\delta$) $_{\text{H}_2\text{O}}$ arising from the coordinated water with the deformation frequency of 1680 cm^{-1} while the band at 5105 cm^{-1} arose from the interlayer water with a bending frequency of 1636 cm^{-1} (Frost *et al.*, 2002; Carriati *et al.*, 1981).

Textural properties

The adsorption-desorption isotherms of nitrogen on TAG raw clay and its purified fine fraction ($\text{Na}^+\text{-TAG}$) revealed that they were of type IV, with a hysteresis loop of type H4, according to the classification of the International Union of Pure and Applied Chemistry (IUPAC) (Sing *et al.*, 1985) (Figure 9a). The same isotherm shape was recently reported for natural beidellite from a rock matrix (Australia) (Blain *et al.*, 2011). The type IV isotherm is characteristic of porous adsorbents, with pore sizes in the range $1.5\text{--}100 \text{ nm}$, while a hysteresis loop of type H4 occurs for samples having narrow pore-size distributions. The BET specific surface area (S_0), the micropore surface area (S_{mic}), and the external surface area (S_{ex}) were determined from these isotherms, using the BET equation applied for the relative pressure range $0.02 < P/P_0 < 0.33$. Likewise, the total volume of pores (V_p) as well as the micropore volume (V_{mic}) were assessed from the BET (N_2) adsorption-desorption isotherms according to the BJH (Barett *et al.*, 1951) and the Delon and Dellyes (1967) methods. The overall results gathered in Table 2 showed

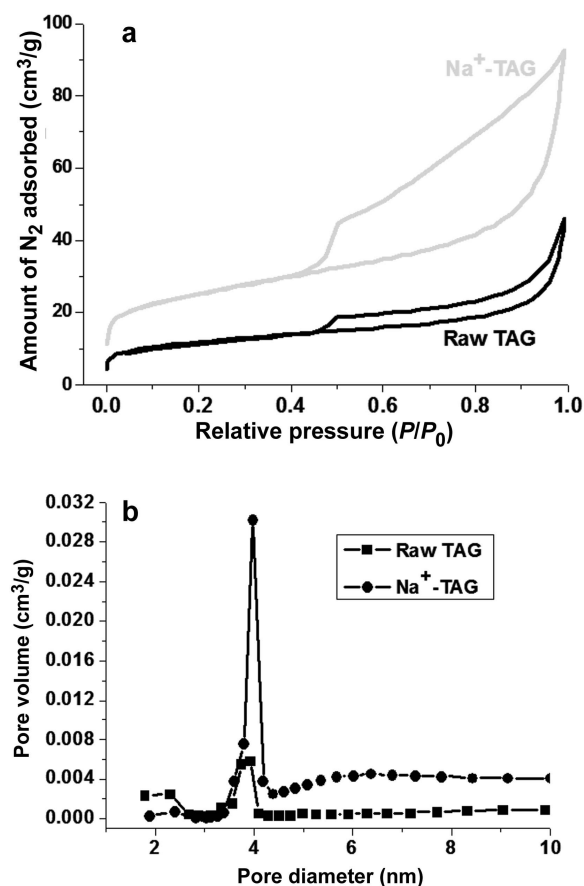


Figure 9. Adsorption-desorption (N_2) isotherms (a) and porosity distribution (b) of the raw clay (TAG) and the separated fine fraction ($\text{Na}^+\text{-TAG}$).

Table 2. BET specific surface area (S_0), average radius of pores (r_p), total pore volume (V_p), microporous volume (V_{mic}), surface area of the micropores (S_{mic}), and external surface area of raw clay (TAG) and its purified <2 μm fraction (Na^+ -TAG) (S_{ext}).

Sample	S_0 (m^2/g)	r_p (\AA)	V_p (cm^3/g)	V_{mic} (cm^3/g)	S_{mic} (m^2/g)	S_{ext} (m^2/g)
Raw TAG	43.86	65	0.071	0.007	13.45	30.41
Na^+ -TAG	82.20	66	0.1357	0.012	24.52	57.68

that, by comparing the raw TAG clay and its purified fraction, the specific surface area and the total pore volume increased dramatically as the impurities were eliminated. The porosity distribution determined from the BET (N_2) adsorption-desorption isotherms according to BJH or the t-plot (deBoer *et al.*, 1966) methods revealed no significant differences. For the two samples, a single and narrow peak centered at 4 nm indicative of the predominant presence of mesopores (Figure 9b) was shown instead. As expected, these specific BET surface areas were considerably smaller than the corresponding specific surface areas, as described above for the PZC from the titration curves with MB (Figure 7), due to the intercalation of the MB cations into the smectite interlayer spaces.

CONCLUSIONS

The present study was devoted to the mineralogical and physico-chemical characterization of clay from the Agadir basin, Morocco, and of its <2 μm fraction. The clay consisted of phyllosilicates along with carbonates (calcite) and quartz impurities. Observations by SEM showed a petaloid microstructure of flat phyllosilicate particles, typical of smectite. This observation was further supported by XRD analysis showing the shifts of the basal reflection d_{001} upon specific glycolation and heat treatments. The b parameter of the unit cell (8.98 \AA), determined by XRD, and the presence of IR bands characteristic of Al_2OH and AlFe(III)OH proved the dioctahedral character of the isolated smectite. The dehydroxylation temperature observed at $\sim 510^\circ\text{C}$ and the re-expansion in ethylene glycol after Li^+ -saturation and heating at 240°C for 24 h proved the beidellite structure of the <2 μm fraction of the clay investigated. In addition, the small Fe_2O_3 and large Al_2O_3 contents on one hand, and the absence of fundamental OH-stretching modes in MIR spectra and in their corresponding first overtones in NIR spectra arising from Fe_2OH units on the other, suggested strongly that the separated <2 μm fraction could not be identified as nontronite. The beidellite exhibited a chemical composition which was slightly different from that of beidellites from other occurrences in that it contained Al and Fe. The MAS-NMR showed predominant Al-for-Si substitution and the structural formula was determined as $(\text{Si}_{7.51}\text{Al}_{0.49})(\text{Al}_{2.99}\text{Fe}_{0.68}\text{Mg}_{0.33})(\text{Ca}_{0.03}\text{Na}_{0.54}\text{Mg}_{0.11})\text{O}_{20}(\text{OH})_4$. The

CEC was ~ 108 meq/100 g whereas it developed a BET surface area of ~ 82.2 m^2/g and exhibited mesopores which were mainly 4 nm in diameter.

The study reported the occurrence of an aluminiferous beidellite-rich clay from Agadir basin the detrital origin of which testified to its great abundance. This in contrast to other beidellites which typically occur in small amounts, generally associated with other clay minerals, in veins of hydrothermally altered igneous rocks. As the beidellitic clay is well known for its catalytic property due to its strong acidity, as well as for its ability to be chemically modified, the study has demonstrated that the Agadir Basin has significant potential for exploitation of its beidellite deposits.

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