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Iron/Caffeine as a Catalytic System for Microwave-Promoted Benzamide **Formation**

Xavier Bantreil,*[a] Pauline Navals,[a] Jean Martinez,[a] and Frédéric Lamaty*[a]

Dedicated to Professor Max Malacria on the occasion of his 65th birthday

Keywords: Homogeneous catalysis / Oxidation / Microwave chemistry / Amides / Iron

The amide bond is an essential unit in many drugs and polymers. The catalyzed oxidation of alcohols and amines is an effective method to form amides with limited undesired waste. Herein, we demonstrate the beneficial effect of microwave activation for this reaction. The benzamides were directly formed from alcohols and amine hydrochloride salts in short reaction times with yields up to 84 % and TOFs (turnover frequencies) up to 33.6 h⁻¹. Among the examined transition metals, only nontoxic and inexpensive FeCl₂·4H₂O together with caffeine as a stabilizing ligand provided a uniquely efficient catalytic system for the transformation. Natural sources of caffeine were also evaluated under the amidation conditions.

Introduction

The amide functional group is present in numerous highly valuable compounds.^[1] Because of its distinct planar structure and polarity, the amide group participates in interactions (e.g., hydrogen bonding or electrostatic interactions) that are closely related to the activity of a compound. Many natural products, peptides, and proteins, as well as non-natural drugs and polymers contain an amide group. Several structures of pharmaceutical compounds that have an amide moiety are depicted in Figure 1. In most cases, the amide functionality in those molecules was introduced by a carboxylic acid that was activated by using a stoichiometric amount of an acylating or coupling agent. Although a wide variety of coupling agents have been developed, [2] most methods generate an excess amount of undesired

and reduce the impact on the environment, chemists have turned their attention to catalysis.[3] Among the most recent techniques, boronic acid catalyzed couplings[4] and metalcatalyzed reactions^[5] have attracted much attention. In particular, since the pioneering works on ruthenium^[6] and rhodium chemistry, [7] the oxidative coupling of alcohols and

Figure 1. Structure of pharmaceutical compounds that feature an amide bond.

amines into the corresponding amides has been widely studied. Much effort has been devoted to finding conditions that employ less expensive and less toxic transition metals than Ru and Rh. In this context, we recently demonstrated that amides could be directly obtained from benzylic alcohols and amines in the presence of tert-butyl hydroperoxide (TBHP) as the oxidant and by using copper as an inexpensive and nontoxic catalyst. [8] Since then, copper nanoparticles, [9] zinc, [10] and iron[11] have been proven to catalyze this domino reaction efficiently. One major improvement of these procedures would be to combine the efficiency of the catalytic system with an activation method such as microwaves. Indeed, although microwave activation has been widely studied and efficiently used in organic synthesis as well as organometallic chemistry, [12] its beneficial

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To develop new methods to efficiently form amide bonds

MeO NH_2 Prazosine Metoclopramide (antihypertensive) (antiemetic agent) OMe OMe Itopride (dyspepsia)

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effects in the oxidation of alcohols into amides have never been witnessed.^[13] Herein, among the transition metals described above, we demonstrated that only iron in combination with a suitable caffeine ligand was able to promote the efficient formation of benzamide upon microwave activation.

Results and Discussion

We began our study of microwave activation by directly adapting the conditions from our last report about benzamide formation.[11c] However, under those reaction conditions, the use of CaCO₃ as the base provoked a fast release of CO₂, which resulted in a sudden and dangerous rise of pressure in the sealed microwave reactor. Such behavior prompted us to turn our attention toward others bases that would be able to mimic the reactivity of calcium carbonate and slowly liberate the free amine in the reaction mixture.[14] To modulate the equilibrium for the deprotonation of the (α) -methylbenzylamine hydrochloride salt $(pK_a =$ 9.83^[15]), a screening of organic bases with different p K_a values was performed (see Figure 2). The use of pyridine (p K_a = 5.14)^[16] afforded the formation of amide **3aa** in 55% isolated yield. By lowering the pK_a value of the base to between 2.84 (3-chloropyridine) and 0.61 (caffeine), thereby reducing the formation of the free amine in the reaction mixture, we observed an increase in the yield to 71%. However, urea and 2-fluoropyridine, with very low pK_a values, proved inefficient. Among the three optimal bases, caffeine, which is less toxic and less expensive, was selected for further studies.

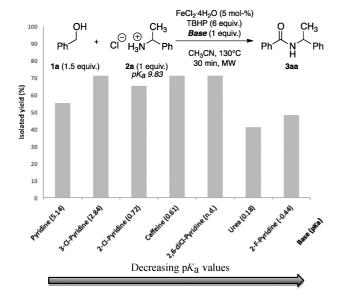


Figure 2. Variation of the base for microwave-assisted formation of **3aa** (MW = microwave).

Copper,^[8] manganese,^[17] zinc,^[10] and iron,^[11a,11c] which were reported to efficiently participate in the formation of benzamides under traditional activation conditions in the presence of TBHP, were subjected to the microwave-acti-

vated reaction (see Table 1, Entries 1–4). Among them, only iron was able to give a satisfactory 71% isolated yield. Several iron(II) and iron(III) salts were then evaluated, which confirmed that FeCl₂·4H₂O was the best candidate (see Table 1, Entries 4–7). Lowering or increasing the catalyst loading did not improve the 71% yield (see Table 1, Entries 8 and 9). Gratifyingly, 3aa could be isolated in 84% yield by using 2 equiv. of 1a (see Table 1, Entry 10). As explained earlier, caffeine was introduced as a very weak base to allow for the slow deprotonation of 2a. However, when a catalytic amount of caffeine was used (10 mol-%, see Table 1, Entry 11), 3aa was isolated in 81% yield, which demonstrates that caffeine might not act as a base but as a possible stabilizing ligand of iron. Such an interaction is well accepted under physiological conditions, as caffeine from drinking tea or coffee is strongly suspected to prevent iron absorption in the human body. [18] The beneficial effect of caffeine was confirmed when the amount was reduced to 5 and 0 mol-%, which resulted in a decrease of yield (see Table 1, Entries 12 and 13). Replacing caffeine with the structurally analogue *N*-methylimidazole simplified (10 mol-%) resulted in a decreased yield of 45%. This confirmed the necessity of the complete bicyclic structure of caffeine for an optimum yield. Such behavior tends to support a simplified mechanism in which the hydrochloride salt of amine A slowly releases free amine A' and hydrochloric acid into the reaction media. In the meantime, alcohol B is oxidized into the corresponding aldehyde C, which consumes the available free amine in the mixture to form hemiaminal D. Upon oxidation, D converts into benzamide E (see Scheme 1). Finally, the best reagents and amounts (see Table 1, Entry 11) were employed, but the reaction was carried out by using traditional heating at 80 °C for 4 h instead (see Table 1, Entry 14). In this case, amide 3aa was isolated in only 18% yield, which attests to the remarkable synergistic effect of microwave activation with the iron/caffeine catalytic system.

Table 1. Variation of the conditions for microwave-assisted formation of $\bf 3aa.^{[a]}$

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Entry	Catalyst [mol-%]	Caffeine [mol-%]	Yield [%][b]	
1	CuSO ₄ (5%)	100	34	
2	MnO_{2} (5%)	100	35	
3	ZnI_2 (5%)	100	n.d. ^[c]	
4	FeCl ₂ ·4H ₂ O (5%)	100	71	
5	FeCl ₃ ·6H ₂ O (5%)	100	43	
6	FeSO ₄ ·7H ₂ O (5%)	100	56	
7	Fe(NO ₃) ₃ ·9H ₂ O (5%)	100	59	
8	FeCl ₂ ·4H ₂ O (1%)	100	48	
9	FeCl ₂ ·4H ₂ O (10%)	100	70	
10	FeCl ₂ ·4H ₂ O (5%)	100	84 ^[d]	
11	FeCl ₂ ·4H ₂ O (5%)	10	81 ^[d]	
12	FeCl ₂ ·4H ₂ O (5%)	5	71 ^[d]	
13	FeCl ₂ ·4H ₂ O (5%)	0	66 ^[d]	
14	FeCl ₂ ·4H ₂ O (5%)	10	18 ^[d,e]	

[a] Reagents and conditions: **2a** (0.5 mmol), **1a** (0.75 mmol), caffeine, TBHP (70% in H₂O, 3.0 mmol), catalyst, CH₃CN (1 mL), 130 °C, MW, 30 min. [b] Isolated yield. [c] Not determined. [d] **1a** (2 equiv.) was used. [e] Under traditional heating for 4 h at 80 °C.

Scheme 1. Proposed mechanism for microwave-promoted amide formation.

An exemplification of this method was then performed by using the iron/caffeine/microwave activation combination (see Scheme 2). Benzamides **3aa**, **3ab**, **3ac**, **3ad**, and **3ae**, which feature oxidizable benzylic positions, were isolated in 48–81% yield. Remarkably, the hydroxy group of phenyl glycinol **2c** remained unchanged during the reaction, which proved the selectivity of the conditions towards the benzylic alcohols.

In addition, no epimerization at the stereogenic centers was observed by using the microwave-promoted conditions. Amide **3aa** was also obtained in 84% yield by using (α)-methylbenzylamine and concentrated HCl to preform **2a** in situ, which proves that this procedure could be applied to

Scheme 2. Scope and limitations for microwave-assisted formation of benzamides. Reagents and conditions: 2a-2k (0.5 mmol), 1a-1g (1.0 mmol), TBHP (70% in H₂O, 3.0 mmol), FeCl₂·4H₂O (0.025 mmol), caffeine (0.05 mmol), CH₃CN (1 mL), 130 °C, MW, 30–45 min. Isolated yields are reported. The TOF (turnover frequency) is reported in h⁻¹ within the brackets (Cy = cyclohexyl). [a] Amine (0.5 mmol) and HCl (12 N, 0.5 mmol) were used.

highly hygroscopic and difficult to handle hydrochloride salts. Alkylamines that contained the butyl, cyclohexyl, or tert-butyl group (i.e., 2f, 2g, and 2h) gave the corresponding amides in 71, 73, and 77% yield, respectively. The beneficial effect of the use of a microwave is highlighted by this last result, as the corresponding yield of 3ah under traditional conditions was only 59%. [11c] Benzoylated morpholine 3ai, dibenzylamine 3aj, and sarcosine methyl ester 3ak were isolated in 64-69% yield. Finally, the aromatic moiety of hydroxy partner 1 was varied and submitted to a reaction with 2a. A chloro substituent did not have an impact on the reaction (e.g., **3ba**, 73% yield; **3da**, 71% yield), whereas a nitro and methoxy group strongly decreased the yield (e.g., 3ca, 3ea, and 3fa, 52-59% yield). Finally, 2-chlorobenzyl alcohol 1g, which is more hindered than 1b and 1d, underwent the reaction to yield amide 3ga in 49% yield. It is important to stress that the TOF values[19] that were obtained as a result of microwave activation (TOF 14.7-33.6 h⁻¹) are significantly higher than those of other reports $(TOF < 11 h^{-1}).^{[11c]}$

Finally, we envisioned that this reaction was possible by using directly natural sources of caffeine, coffee beans, or tea leaves. Indeed, it has already been shown that the formation of Ag, Pd, and Fe nanoparticles with caffeine/polyphenols is possible by using coffee or tea extract.^[20] Thus, Arabica and Robusta coffee beans were evaluated in varying quantities along with water or chloroform as an additive to ensure good extraction of the caffeine (see Table 2, Entries 1–6). However, the yield of **3aa** could not exceed 58%. Using crushed beans did not improve the reaction results (see Table 2, Entry 4). Similar results were obtained with tea leaves (see Table 2, Entry 7). As shown previously (see Table 1, Entry 13), the reaction in the absence of caffeine afforded a 66% yield of 3aa. These data demonstrate that, apart from caffeine, other organic compounds that are contained in the beans might be extracted during the reaction process, and those undesired compounds might react and, hence, consume the reagents or poison the catalyst in the reaction media.

Table 2. Reactions in the presence of coffee beans or tea leaves.^[a]

Ph´	+ Cl H ₃ N Ph CH ₃ CN	, 130 °C Ph	CH ₃ Ph
Entry	Caffeine source	Solvent	Yield [%]
1	Arabica coffee bean (104 mg)	CH ₃ CN	52
2	Robusta coffee bean (97 mg)	CH ₃ CN	53
3	Robusta coffee beans (480 mg)	CH ₃ CN ^[b]	58
4	crushed Robusta beans (480 mg)	CH ₃ CN ^[b]	46
5	Robusta coffee beans (490 mg)	CH ₃ CN/H ₂ O (2:1) ^[b]	10
6	Robusta coffee beans (560 mg)	CH ₃ CN/CHCl ₃ (2:1) ^[b]	30
7	tea leaves (420 mg)	CH ₃ CN ^[b]	53

[a] Reagents and conditions: **2a** (0.5 mmol), **1a** (1.0 mmol), TBHP (3.0 mmol), FeCl₂·4H₂O (0.025 mmol), CH₃CN (1 mL), 130 °C. [b] The volume of the solvent was 1.5 mL.

Conclusions

In summary, we demonstrated that the unique catalytic system that involves iron(II) and caffeine as a stabilizing ligand was compatible with microwave activation to efficiently perform a domino benzamide formation with TOFs up to 33.6 h⁻¹. In only 30 to 45 min, a variety of benzamides were formed directly from alcohols and amine hydrochlorides in yields up to 84%. The importance of microwave irradiation was confirmed when a low yield was obtained by traditional heating. In addition, it was shown that amine hydrochlorides could be formed in situ directly from the corresponding amine and concentrated HCl, thus allowing the use of a wide range of amines, the hydrochloride salts of which would be hygroscopic and difficult to handle.

Experimental Section

General Methods: All reagents were purchased from chemical suppliers and used without further purification. The ¹H and ¹³C NMR spectroscopic data were recorded with Bruker Avance DPX 200 MHz and Bruker Avance AM 300 MHz spectrometers. The chemical shifts were calibrated by using the solvent signals as internal references (CHCl₃, $\delta = 7.26$ ppm for ¹H NMR and CDCl₃, $\delta = 77.16$ ppm for ¹³C NMR; [D₆]DMSO, $\delta = 2.50$ ppm for ¹H NMR and [D₆]DMSO, $\delta = 39.52$ ppm for ¹³C NMR). Analytical high performance liquid chromatography was performed on a Waters Millenium 717 that was equipped with an autosampler and had a variable wavelength diode detector. A Chromolith RP18 column (50×4.6 mm) was employed, and a flow rate of 5 mL min⁻¹ was used with a linear gradient of CH₃CN in water of 0-100% (0.1% TFA) over 4.5 min. Flash chromatography was performed by using prepacked silica columns on a Biotage® IsoleraTM Four system. Reactions were performed in a Biotage® Initiator+ microwave synthesizer. The temperature was measured with an IR sensor on the outer surface of the reaction vial. The general procedures below for the iron-catalyzed synthesis of the amides under microwave activation involve the reaction of (α) -methylbenzylamine·HCl (2a) and benzyl alcohol (1a).

Procedure for Amide Formation by Using a Preformed Amine Hydrochloride: In a microwave reactor (0.5-2.0 mL) were added FeCl₂·4H₂O (5.0 mg, 0.025 mmol, 5 mol-%), caffeine (9.7 mg, 0.05 mmol, 10 mol-%), and (α)-methylbenzylamine·HCl (78.8 mg, 0.5 mmol, 1 equiv.). CH₃CN (1 mL), benzyl alcohol (104 µL, 1.0 mmol, 2 equiv.), and tert-butyl hydroperoxide (70% in H₂O, 140 μL, 2 equiv.) were then added. After stirring at 130 °C for 10 min under microwave irradiation, additional tert-butyl hydroperoxide (70% in H₂O, 2 equiv.) was added, and the mixture was stirred at 130 °C for 10 min. Once again, tert-butyl hydroperoxide (70% in H₂O, 2 equiv.) was added, and the mixture was stirred at 130 °C for 10 min. After cooling to room temp., HCl (1 N solution, 5 mL) and AcOEt (5 mL) were added, and the mixture was extracted with AcOEt (2×5 mL). The combined organic phases were washed with a saturated aqueous solution of NaHCO₃ (10 mL) and brine (10 mL), dried with magnesium sulfate, and concentrated under reduced pressure. The crude mixture was purified by chromatography on a silica gel column (cyclohexane/ethyl acetate).

Procedure for Amide Formation by Using an in-situ-Generated Amine Hydrochloride: In a microwave reactor (0.5-2.0 mL) was added (α) -methylbenzylamine $(64 \mu\text{L}, 0.5 \text{ mmol}, 1 \text{ equiv.})$. CH₃CN

(1 mL) and then HCl (37% solution, 42 μL, 0.5 mmol, 1 equiv.) were added at 0 °C until a white precipitate $[(\alpha)$ -methylbenzylamine·HCl] appeared. FeCl₂·4H₂O (5.0 mg, 0.025 mmol, 5 mol-%), caffeine (9.7 mg, 0.05 mmol, 10 mol-%), benzyl alcohol (104 µL, 1.0 mmol, 2 equiv.), and tert-butyl hydroperoxide (70% in H₂O, 140 μL, 2 equiv.) were then added. After stirring at 130 °C for 10 min under microwave irradiation, additional tert-butyl hydroperoxide (70% in H₂O, 2 equiv.) was added, and the mixture was stirred at 130 °C for 10 min. Once again, tert-butyl hydroperoxide (70% in H₂O, 2 equiv.) was added, and the mixture was stirred at 130 °C for 10 min. After cooling to room temp., HCl 1 N solution, 5 mL) and AcOEt (5 mL) were added, and the mixture was extracted with AcOEt (2 × 5 mL). The combined organic phases were washed with saturated aqueous NaHCO3 solution (10 mL) and brine (10 mL), dried with magnesium sulfate, and concentrated under reduced pressure. The crude mixture was purified by chromatography on a silica gel column (cyclohexane/ethyl acetate).

Characterization of Compounds

(±)-*N*-(α-Methylbenzyl)benzamide (3aa):^[21] ¹H NMR (200 MHz, CDCl₃): δ = 7.90–7.67 (m, 2 H), 7.55–7.18 (m, 8 H), 6.60 (d, J = 6.9 Hz, 1 H), 5.33 (p, J = 7.0 Hz, 1 H), 1.59 (d, J = 6.9 Hz, 3 H) ppm. ¹³C NMR (75 MHz, CDCl₃): δ = 166.7, 143.3, 134.6, 131.4, 128.7, 128.5, 127.3, 127.1, 126.3, 49.2, 21.8 ppm.

N-Benzylbenzamide (3ab):^[22] ¹H NMR (200 MHz, CDCl₃): δ = 7.89–7.70 (m, 2 H), 7.57–7.27 (m, 8 H), 6.67 (s, 1 H), 4.62 (d, J = 5.7 Hz, 2 H) ppm. ¹³C NMR (75 MHz, CDCl₃): δ = 167.5, 138.3, 134.5, 131.6, 128.9, 128.7, 128.0, 127.7, 127.1, 44.2 ppm.

(*S*)-*N*-Benzoylphenylglycinol (3ac): $^{[23]}$ ¹H NMR (300 MHz, [D₆]-DMSO): δ = 8.70 (d, J = 8.0 Hz, 1 H), 7.91 (d, J = 6.8 Hz, 2 H), 7.62–7.43 (m, 3 H), 7.40 (d, J = 7.2 Hz, 2 H), 7.32 (t, J = 7.4 Hz, 2 H), 7.23 (t, J = 7.1 Hz, 1 H), 5.09 (dd, J = 13.6, 7.9 Hz, 1 H), 4.94 (s, 1 H), 3.83–3.57 (m, 2 H) ppm. 13 C NMR (75 MHz, [D₆]-DMSO): δ = 166.2, 141.4, 134.7, 131.2, 128.2, 128.1, 127.4, 127.0, 126.8, 64.6, 56.0 ppm.

(*S*)-*N*-Benzoylphenylalanine (3ad):^[11c] ¹H NMR (200 MHz, CDCl₃): δ = 7.72 (d, J = 6.8 Hz, 2 H), 7.63–7.11 (m, 7 H), 6.94 (s, 1 H), 6.02 (s, 1 H), 5.56 (s, 1 H), 4.91 (dd, J = 13.9, 7.1 Hz, 1 H), 3.21 (qd, J = 13.6, 6.8 Hz, 2 H) ppm. ¹³C NMR (75 MHz, CDCl₃): δ = 173.1, 167.4, 136.7, 133.8, 132.1, 129.5, 129.0, 128.8, 127.4, 127.2, 54.6, 38.5 ppm.

(*S*)-*N*-Benzoylphenylalanine *tert*-Butyl Ester (3ae): $^{[24]}$ ¹H NMR (200 MHz, CDCl₃): δ = 7.70–7.61 (m, 2 H), 7.48–7.06 (m, 8 H), 6.60 (d, J = 7.2 Hz, 1 H), 4.88 (dt, J = 7.4, 5.8 Hz, 1 H), 3.15 (d, J = 5.8 Hz, 2 H), 1.35 (s, 9 H) ppm. ¹³C NMR (75 MHz, CDCl₃): δ = 170.8, 166.8, 136.3, 134.2, 131.7, 129.7, 128.6, 128.5, 127.1, 82.6, 54.0, 38.1, 28.1 ppm.

N-n-Butylbenzamide (3af):^[25] ¹H NMR (200 MHz, CDCl₃): δ = 7.81–7.68 (m, 2 H), 7.52–7.29 (m, 3 H), 6.45 (s, 1 H), 3.51–3.32 (m, 2 H), 1.68–1.46 (m, 2 H), 1.47–1.27 (m, 2 H), 0.92 (t, J = 7.2 Hz, 3 H) ppm. ¹³C NMR (75 MHz, CDCl₃): δ = 167.7, 134.9, 131.3, 128.5, 127.0, 39.9, 31.8, 20.2, 13.8 ppm.

N-Cyclohexylbenzamide (3ag):^[26] ¹H NMR (200 MHz, CDCl₃): δ = 7.87–7.61 (m, 2 H), 7.55–7.29 (m, 3 H), 6.17 (s, 1 H), 4.12–3.78 (m, 1 H), 2.02–1.74 (m, 2 H), 1.68–1.60 (m, 3 H), 1.52–1.05 (m, 5 H) ppm. ¹³C NMR (75 MHz, CDCl₃): δ = 166.8, 135.2, 131.3, 128.5, 127.0, 48.8, 33.3, 25.6, 25.0 ppm.

N-tert-Butylbenzamide (3ah): $^{[27]}$ ¹H NMR (200 MHz, CDCl₃): δ = 7.87–7.58 (m, 2 H), 7.58–7.28 (m, 3 H), 5.97 (s, 1 H), 1.46 (s, 9 H) ppm. 13 C NMR (75 MHz, CDCl₃): δ = 167.0, 136.0, 131.1, 128.5, 126.8, 51.6, 28.9 ppm.

N-Benzoylmorpholine (3ai):^[28] ¹H NMR (200 MHz, CDCl₃): δ = 7.39 (s, 5 H), 4.18–3.09 (m, 8 H) ppm. ¹³C NMR (75 MHz, CDCl₃): δ = 170.5, 135.3, 129.9, 128.6, 127.1, 66.9 ppm.

N,N-Dibenzylbenzamide (3aj):^[24] ¹H NMR (200 MHz, CDCl₃): δ = 7.58–7.44 (m, 2 H), 7.44–7.28 (m, 11 H), 7.17 (s, 2 H), 4.71 (s, 2 H), 4.42 (s, 2 H) ppm. ¹³C NMR (75 MHz, CDCl₃): δ = 172.3, 137.0, 136.5, 136.2, 129.7, 128.9, 128.6, 128.5, 127.7, 127.1, 126.8, 51.6, 46.9 ppm.

N-Benzoylsarcosine Methyl Ester (3ak):^[29] ¹H NMR [200 MHz, CDCl₃; rotamers, 65:35]: δ = 7.55–7.29 (m, 5 H), 4.25 (s, 2 H, 65%), 3.97 (s, 2 H, 35%), 3.75 (s, 3 H), 3.08 (s, 3 H, 35%), 3.01 (s, 3 H, 65%) ppm. ¹³C NMR (75 MHz, CDCl₃): δ = 172.1, 169.6, 135.5, 129.9, 128.7, 128.4, 127.2, 126.6, 53.2, 52.4, 52.2, 49.1, 38.7, 34.4 ppm.

- (±)-*N*-(*p*-Chlorobenzoyl)-α-methylbenzylamine (3ba):^[30] ¹H NMR (200 MHz, CDCl₃): δ = 7.77–7.58 (m, 2 H), 7.45–7.27 (m, 7 H), 6.74 (d, J = 7.4 Hz, 1 H), 5.28 (p, J = 7.0 Hz, 1 H), 1.57 (d, J = 6.9 Hz, 3 H) ppm. ¹³C NMR (75 MHz, CDCl₃): δ = 165.7, 143.1, 137.7, 133.0, 128.8, 128.8, 128.6, 127.6, 126.3, 49.5, 21.8 ppm.
- (±)-*N*-(*p*-Nitrobenzoyl)- α -methylbenzylamine (3ca):^[31] ¹H NMR (200 MHz, CDCl₃): δ = 8.27–8.12 (m, 2 H), 7.94–7.83 (m, 2 H), 7.41–7.27 (m, 5 H), 6.77 (d, *J* = 7.4 Hz, 1 H), 5.30 (p, *J* = 7.0 Hz, 1 H), 1.61 (d, *J* = 6.9 Hz, 3 H) ppm. ¹³C NMR (75 MHz, CDCl₃): δ = 164.8, 149.5, 142.7, 140.2, 128.9, 128.3, 127.8, 126.3, 123.7, 49.8, 21.7 ppm.
- (±)-*N*-(*m*-Chlorobenzoyl)-α-methylbenzylamine (3da):^[32] ¹H NMR (200 MHz, CDCl₃): δ = 7.74 (d, J = 1.6 Hz, 1 H), 7.62 (d, J = 7.6 Hz, 1 H), 7.49–7.17 (m, 7 H), 6.72 (s, 1 H), 5.29 (p, J = 7.0 Hz, 1 H), 1.58 (d, J = 6.9 Hz, 3 H) ppm. ¹³C NMR (75 MHz, CDCl₃): δ = 165.5, 143.0, 136.5, 134.7, 131.5, 129.9, 128.8, 127.6, 127.4, 126.3, 125.2, 49.5, 21.7 ppm.
- (±)-*N*-(*m*-Methoxybenzoyl)-α-methylbenzylamine (3ea):^[8] ¹H NMR (200 MHz, CDCl₃): δ = 7.50–7.15 (m, 8 H), 7.15–6.76 (m, 1 H), 6.57 (d, J = 7.4 Hz, 1 H), 5.31 (p, J = 7.0 Hz, 1 H), 3.80 (s, 3 H), 1.59 (d, J = 6.9 Hz, 3 H) ppm. ¹³C NMR (75 MHz, CDCl₃): δ = 166.6, 159.9, 143.3, 136.1, 129.6, 128.8, 127.5, 126.3, 118.8, 117.7, 112.5, 55.5, 49.4, 21.8 ppm.
- (±)-*N*-(*m*-Nitrobenzoyl)-α-methylbenzylamine (3fa):^[33] ¹H NMR (200 MHz, CDCl₃): δ = 8.57 (t, J = 1.9 Hz, 1 H), 8.29 (ddd, J = 8.2, 2.2, 1.1 Hz, 1 H), 8.22–8.05 (m, 1 H), 7.57 (t, J = 8.0 Hz, 1 H), 7.43–7.23 (m, 5 H), 7.02 (d, J = 7.6 Hz, 1 H), 5.31 (p, J = 7.0 Hz, 1 H), 1.61 (d, J = 6.9 Hz, 3 H) ppm. ¹³C NMR (75 MHz, CDCl₃): δ = 164.4, 148.2, 142.7, 136.2, 133.5, 129.9, 128.9, 127.7, 126.4, 126.1, 121.9, 49.9, 21.7 ppm.
- (±)-*N*-(*o*-Chlorobenzoyl)-α-methylbenzylamine (3ga):^[34] ¹H NMR (200 MHz, CDCl₃): δ = 7.76–7.55 (m, 1 H), 7.55–7.27 (m, 8 H), 6.51 (d, J = 5.2 Hz, 1 H), 5.34 (p, J = 7.0 Hz, 1 H), 1.61 (d, J = 6.9 Hz, 3 H) ppm. ¹³C NMR (75 MHz, CDCl₃): δ = 165.7, 142.9, 135.2, 131.4, 130.7, 130.4, 130.3, 128.8, 127.6, 127.2, 126.4, 49.7, 21.9 ppm.

Supporting Information (see footnote on the first page of this article): ¹H and ¹³C NMR spectra of all compounds and chiral HPLC analysis.

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