

Liquid-Fuel Behavior in an Aeronautical Injector Submitted to Thermoacoustic Instabilities

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Experimental Investigation of Liquid Fuel Behavior during Thermo-Acoustic Instability Cycles in an Aeronautical Injector

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The aim of this work is to study the role of the liquid phase in the thermo-acoustic coupling which subsequently leads to combustion instabilities. Experimental investigations were performed on an actual multipoint spray injector geometry used in real aeronautical combustors. A test bench was specifically designed with continuously changeable acoustics conditions; which allows obtaining a stable or an unstable flame for identical flow conditions. Different laser-based visualization techniques were used to analyze the kerosene spray (both liquid and vapor phases) and the heat released from the flame. A phase-averaged data processing of the Planar Laser-Induced Fluorescence (PLIF) images reveals the complex unsteady behavior of the liquid phase and its coupling with pressure fluctuations in the chamber and the heat released from the flame. The origins of the spray fluctuations are also analyzed.

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Σ		Nomenclature
Σ	=	surface of the control system boundary, m ²
Ω	=	volume of the control system, m ³
γ	=	heat capacity ratio
τ	=	characteristic time, s
dA	=	surface integration variable, 1 m ²
dt	=	time integration variable, 1 s
dV	=	volume integration variable, 1 m ³
D _{REF}	=	reference diameter
F	=	Flame Describing Function
FSP	=	Fuel Split Parameter
GER	=	Global Equivalent Ratio
Ι	=	light intensity over camera dynamics, # counts
IEL	=	Inner Exhaust Length, mm
J	=	momentum ratio
$\dot{m}_{_{air}}$	=	air mass flow rate, g/s
$\dot{m}_{f,P}$	=	fuel mass flow rate on the pilot system, g/s
ṁ _{f,MP}	=	fuel mass flow rate on the multipoint system, g/s
p'	=	acoustic pressure, Pa
\overline{p}	=	averaged pressure, Pa
q'	=	unsteady heat release, W/m ³
Ra	=	local Rayleigh index
Т	=	instability cycle period, s
T _{air}	=	air inlet temperature, K
u'	=	acoustic velocity, m/s

C

I. Introduction

OMBUSTION instabilities occurring in industrial-type burners have been identified and studied for many

years [1-8]. The phenomena are also called thermo-acoustic instabilities because they result from a coupling between the acoustic field, pressure and velocity fluctuations (respectively p' and u'), and the unsteady heat release (q') from a flame. For aero-engine applications, recent economical and environmental requirements [9] have led to the development of innovative combustor concepts with shorter length, operating at higher pressure in lean combustion regimes in order to minimize pollutants formation (NOx, soot, *etc.*). In these new combustion chambers, higher air mass flow rate is required for fuel atomization and burning; therefore, less air is available for cooling the combustor walls. Consequently, wall multi-perforation is generally used for cooling, which modifies the acoustic impedance of the walls. Some of these geometric modifications may enhance the onset of combustion instabilities, which generally lead to large cyclic pressure or velocity fluctuations inside the burner. These can generate important heat transfer at the combustor walls or large amplitude vibrations of the burner structure. This can result in the damaging of the combustor or even to its destruction, which is incompatible with safety and durability standards required in the aeronautical industry.

In order to better understand these phenomena and prevent their occurrence, numerous studies (both experimental and numerical) were performed over the years. It started in the early 19th century when Higgins [10] and Rijke [11] presented two experiments involving thermo-acoustic instabilities. Later in that century, Lord Rayleigh [12] proved analytically the existence of such phenomena, and derived a criterion for their onset. Nowadays, combustion instabilities may be observed in a wide range of applications; one of them is rocket propulsion, which saw the work of Crocco and Cheng [13, 14] proposing the first model of acoustic response of the flame. The coupling can be described as a closed loop of interactions, back and forth, between acoustic and heat release, as schematically represented in Fig. 1. It was shown in the works of Putman and Dennis [15, 16], or Nicoud and Poinsot [17] that the flame stability depends on an extended Rayleigh criterion which compares the source term of acoustic energy from the flame with the acoustic fluxes at the boundary surfaces, as shown in Eq. (1). The source term depends on the phase relationship between pressure and heat release oscillations in the combustor which is imposed by the different time delays appearing in the p'-q' coupling.

$$\frac{1}{T} \int_{T} \left\{ \frac{\gamma - 1}{\gamma \ \overline{p}} \bigoplus_{\Omega} p' q' dV - \bigoplus_{\Sigma} p' u' dA \right\} dt > 0$$
⁽¹⁾

In Eq. (1), γ , is the heat capacity ratio, p', u', q' are respectively the pressure, velocity, and heat release rate fluctuations, T, the instability cycle period, \overline{p} , is the average pressure over the system control volume, Ω . Σ , is the system control surface, and finally dV and dA are respectively the volume and surface integration variables.

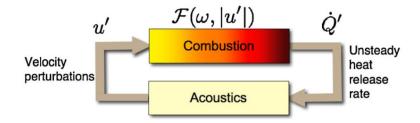


Fig. 1 Principle of thermo-acoustic instabilities: resonant interactions between acoustics and combustion. The flame response is conveniently represented in terms of a describing function F(a, |u'|). [18]

In Fig. 1, one side of the loop (left) shows unsteady heat release producing pressure (or velocity) fluctuations. Many authors studied this and descriptions of the various phenomena involved can be found in Ducruix *et al.* [1] and Lieuwen [2]. Similarly, it was shown in references [3, 4] that pressure fluctuations could arise when entropy or vorticity waves, coming from the unsteady flame or upstream flow, interact with an abrupt modification of the flow cross section (*e.g.* nozzle). Note that in most cases, the Mach number in the combustor being low, the convection of entropy or vorticity waves induces a large time delay between the unsteady heat release, q', and induces pressure fluctuations, p', in comparison to the time scale associated with the direct acoustic perturbation produced by the flame.

On the other side of the loop (right), the production of heat release resulting from p' or u' is not so clear [1] and depends upon the characteristics of the combustion system. A large amount of work has been performed on gasfuelled combustors (premixed or not) in order to describe the phenomena involved and to determine their characteristics in terms of amplitude and time delay, or gain and phase [5-8, 19-24]. In liquid-fuelled combustors, thermo-acoustic instabilities involve additional complex phenomena such as spray atomization / vaporization / combustion and their couplings with turbulence, chemistry, flow instabilities, and acoustics. However, in an industrial-type combustor, all these parameters generally interact with each other, which make it difficult to understand the respective influence of each individual parameter. As a result, experiments are mostly performed on simplified geometries in order to understand the specific phenomena linked to liquid-fuel injection. For example, Eckstein *et al.* [25] analyzed the spray generated by an air-blast system subject to periodic air velocity fluctuations produced by a siren placed upstream of the injector. The authors observed that the droplet size in the spray varied periodically at the same frequency as the velocity excitation. Moreover, they explained that, for a given liquid flow rate, high air velocities produce a large number of small droplets, whereas low air velocities produce a small amount of large droplets. In this way, when combustion instabilities occur, the periodic velocity fluctuations inside the atomizer create a time-varying droplet size distribution, which is transported further downstream to the flame as a droplet wave. During this convection phase, the small-droplet zones produce a larger amount of fuel vapor than the large-droplet zones. As a result, an equivalence ratio wave appears which interacts with the flame to produce a periodic heat release oscillation. In parallel, Giuliani et al. [26] and Gajan et al. [27] studied spray behavior downstream both a simplified liquid-fuelled atomizer and a Dextre-type industrial atomizer in non-reactive conditions. In the first case, droplets were formed from the disintegration of an axisymmetric liquid sheet sheared internally and externally by two co-swirling airflows. In the second case, a prefilming zone was formed before the atomization of the liquid fuel. In both experiments, velocity pulsations were created by a siren placed upstream or downstream of the atomizer. The authors observed the appearance of a droplet density wave transported downstream of the atomization zone. Phase-averaged post-processing method applied to Fraunhofer-Mie scattering or phase Doppler techniques allowed to show that the local droplet density waves were mainly linked to an oscillation of the number of small droplets in the size histogram. By using a one-dimensional model based on the Boussinesq-Basset-Oseen (BBO) transport equation, Giuliani et al. [26] concluded that this phenomenon was due to the influence of the oscillating velocity field on the motion of the small droplets, which segregates them in space and therefore forms droplet concentration waves. Furthermore, they noted that droplets involved had a Stokes number (calculated from the air pulsation period) smaller than 0.2.

Despite much progress has been made to gain insight into the phenomena underlying combustion instabilities, additional detailed experimental studies are yet required to further understand thermo-acoustic instabilities in a realistic liquid-fuelled combustion chamber, and subsequently improve the modeling that is implemented into flow numerical simulations. These experiments need to include full characterization of combustor aerodynamics (velocity field measurements), combustor acoustics (flame transfer function measurements), flame structure and spray properties (measurements of the liquid and vapor phases).

The work presented here had this goal in mind and a large dataset was obtained from various experimental techniques. In this paper, the results will specifically focus on the role of the spray behavior in thermo-acoustic

coupling, thanks to a joint analysis of the temporal evolution of the spatial fuel distribution and flame structure along the instability limit cycle.

II. Test facility

The LOTAR (Liquid-fuelled Onera Thermo-Acoustic Rig) set-up is installed on the ONERA LACOM test bench. The air feeding system deliver a mass flow rate up to 1 kg/s which can be heated up to 900 K by a 1 MW electric heater, at a maximum pressure of 50 bar. The air mass flow rate is measured ($\pm 3.3\%$) with a sonic nozzle located downstream of the electric heater. Liquid kerosene is pressurized in two separate tanks and is supplied to the test rig by means of two lines each equipped with a Coriolis flow controller (0-10 g/s $\pm 0.15\%$). The Global Equivalent Ratio (GER) of the flow is deduced from these different mass flow rates with an uncertainty of $\pm 3.5\%$. In the present case, experiments are performed at atmospheric pressure.

A schematic of the LOTAR set-up is presented in Fig. 2 where air flows from left to right. It is divided into three parts. The first part (on the left hand side) comprises a siren permitting to force the rig acoustics at different frequencies. It is used to excite the flow during the Flame Transfer Function (FTF) measurements. Air then flows into a 1-m-long tube (with 50 mm inner diameter) which is used in order to damp the high velocity fluctuations obtained at the siren outlet and ensure acoustic propagation with plane waves. This pipe is equipped with four microphone taps used for the acoustic characterization, and two intakes to mount a loudspeaker. The second part corresponds to the combustor. It includes a plenum used to mount the injection system (later described) and a water-cooled optical sector equipped with large windows allowing to visualize the flow (spray and flame) and to perform optical measurements right at the outlet of the injection system. The last part is a trombone-like section, composed of a fixed tube and a coaxial movable tube. This allows modifying continuously the Inner Exhaust Length (IEL) defined by the length between the exit plane of the injection system and the exit plane of the movable tube. This length change creates a variation of the natural resonant frequencies of the rig. In order to limit the mechanical constrains due to the high temperature of the exhaust gases, all this section is water-cooled. Similarly to the first part upstream of the combustor, this last part is equipped with microphones taps and loudspeaker intakes.

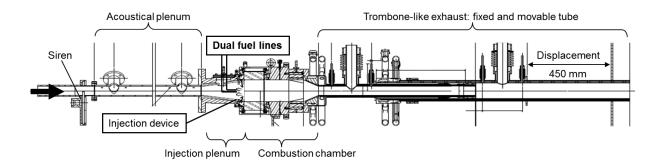


Fig. 2 Schematic of the LOTAR experimental setup.

The injection system developed by SNECMA is schematically represented in Fig. 3. It comprises two injection zones, a pilot zone composed of a pressure atomizer in the center and a multipoint zone at the periphery. In this zone, the liquid fuel is injected through a set of individual jets in crossflow. Axial and radial swirlers permit to induce air flow rotation. A perforated plate allows the creation of a cooling-film at the periphery of the rig section. The distribution of the fuel between the pilot and the multipoint zone is controlled though a Fuel Split Parameter (FSP) corresponding to the percentage of the overall kerosene mass flow rate going through the pilot zone.

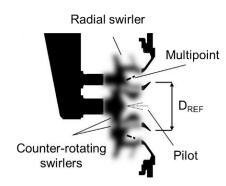


Fig. 3 Schematic of a novel aero-engine injection system used in the experiments.

III. Stability Analysis of the test facility

A. Definition of the stability criteria

As mentioned earlier in this paper, the Rayleigh criterion was extended to include acoustic losses at the system boundaries [15-17], and the formula given in Eq. (1) is well suited for complex combustors. However, the experimental quantification of the various parameters is not straightforward; the measurement of the acoustic losses is very difficult and has to be neglected. Usually, only the first term of this criterion is considered. Samaniego *et al* [28] identified the stability regimes from the analysis of the pressure and flame radiation oscillations. From each signal, a stability map was drawn taking into account a threshold level on the fluctuation amplitude, delimiting the stable/unstable regions. The authors obtained a reasonably good overlapping of the unstable zones deduced from the two signal analysis.

A similar method was used for this study, but the definition of combustion stability is based only on pressure fluctuation measurements. A few preliminary tests showed that combustion instabilities could easily be identified from the spectral analysis of the pressure signal. Three types of Power Spectrum Density (PSD) calculated from signals delivered by the microphone located 266 mm downstream of the combustion chamber are shown in Fig. 4. In this figure, the air mass flow rate and the IEL parameters are kept constant while the GER and the FSP are varied. For the lower equivalence ratio (GER=0.63) the flame was stable and only low intensity peaks appeared at 210 Hz (143 dB_{SPL}) and 596 Hz (129 dB_{SPL}). These two peaks linked to acoustic longitudinal modes of the test rig are also present in the two other spectra with low level (145 dB_{SPL} at 220 Hz and 129 dB_{SPL} at 624 Hz for GER=0.79 and 142 dB_{SPL} at 224 Hz and 130 dB_{SPL} at 664 Hz for GER=1.02). The frequency shifts are due to the change of flame temperature induced by the change of GER. For the two higher equivalence ratios, a new peak with stronger amplitude appears around 170 Hz. The sound level reaches 149 dB_{SPL} and 163 dB_{SPL} for GER=0.79 and 1.02 respectively. Furthermore for GER=1.02 a harmonic frequency at 352 Hz is observed. Therefore, two criteria were used to define the flame stability: the sound pressure level of the resonant peak and the presence of at least one harmonic of the resonant frequency. The amplitude threshold was fixed to 145 dB_{SPL}. Hence, three flame categories were defined. When both criterion are fulfilled, the flame is classified as "Unstable" (e.g. GER = 1.02), when no criterion is satisfied the flame is classified as "Stable" (e.g. GER = 0.69), and finally if only the amplitude criterion is met the flame is identified as "Non-Unstable"(e.g. GER =0.79).

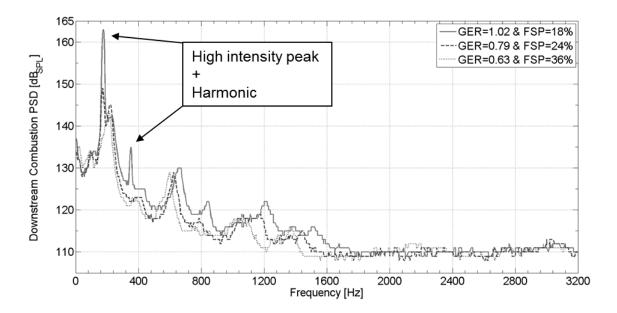


Fig. 4 Preliminary PSD measurements for stability mapping.

B. Stability map

The LOTAR experimental conditions depend on the following adjustable parameters:

- air mass flow rate, \dot{m}_{air} ,
- air inlet temperature, T_{air} ,
- GER (Global Equivalent Ratio),
- FSP (Fuel Split Parameter),
- IEL (Inner Exhaust Length).

Other parameters can be of valuable importance in the occurrence of combustion instabilities, such as pressure [29], but are not investigated in the present study. Moreover, for the purpose of this study, some of the aforementioned parameters were fixed. The air mass flow rate was chosen to be constant at 100 g/s, and the air inlet temperature was set to 473 K. Only the two extreme IEL values (1955 and 2405 mm) were considered. GER was varied from slightly above stoichiometry to extinction value and FSP from 0 to 100%.

Maps were obtained by fixing the fuel mass flow rate of the pilot system, $\dot{m}_{f,P}$, and decreasing the fuel mass flow rate feeding the multipoint system, $\dot{m}_{f,MP}$, so that GER decrease from slightly above stoichiometry to extinction value.

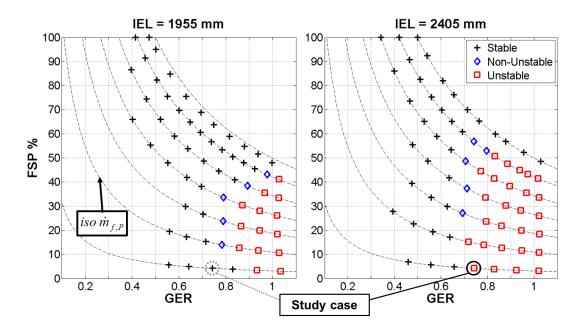


Fig. 5 LOTAR set-up stability map for IEL=1955 and 2405 mm, with $\dot{m}_{air} = 100$ g/s, $T_{air} = 473$ K.

The maps obtained for both IEL values are presented in Fig. 5. The dash lines correspond to constant fuel mass flow rates through the pilot injector. The upper right hand side of the maps does not contain any data due to limitations on the fuel mass flow rate of the pilot supply line. On the left hand side of the maps, extinction limit occurs for GER~0.4 with this air flow condition. It is noticeable that the uppermost line is always stable, which means that instabilities no longer appear if the fuel mass flow rate of the pilot injector is large enough. The unstable cases correspond to the region of higher global equivalent ratios, which is larger for IEL=2405 mm. As a result, for some flow conditions, the flame changes from stable to unstable regime by modifying the IEL value. This occurs for GER=0.76 and FSP=4% which will be referred hereafter as the study case.

In order to verify the difference of flame behavior between the two IEL values, chemiluminescence and planar imaging were obtained with a high-speed Phantom V5 video camera. For the first visualization technique, an interference optical filter (FWHM= 20 nm) centered on the OH* radical emission (at 307 nm) was mounted in front of the UV lens placed on a HiCATT intensifier (gate = $400 \ \mu s$) assembled with the camera. For the second technique, the spray behavior was visualized using a laser sheet delivered by a Quantronix high speed pulsed laser (Nd: YAG at 527 nm, 20 mJ per pulse) which was synchronized with the camera. For both techniques, the camera frequency was tuned to 8 times the combustion instability frequency (i.e. 1440 Hz). An example of a sequence of

instantaneous images recorded for stable and unstable flames is shown in Fig. 6. For the stable case, the flame remains at a fixed position in the combustor. By contrast, for the unstable case, images show simultaneous large spatial variations of the OH* emission and spray behavior corresponding to cyclic arrival of liquid fuel in the chamber. A spray angle calculation performed on both image sequences is plot in Fig. 7. This figure clearly shows that the spray angle remains constant for the stable case. By contrast, for the unstable case, the spray angle exhibits large variations (~ 8°) along the instability cycle, which are well correlated with flame motion back and forth.

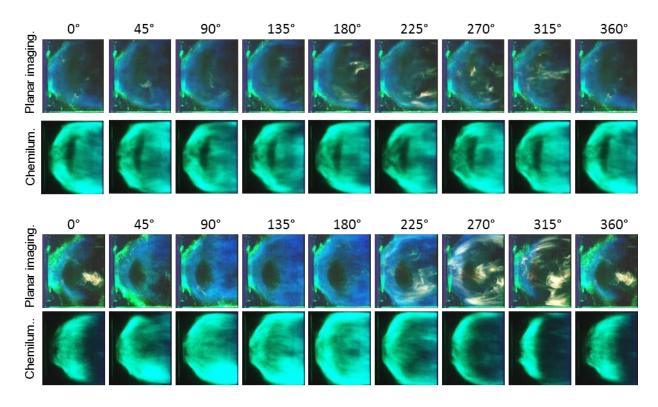


Fig. 6 Temporal sequence of instantaneous high-speed images of the spray planar imaging and the flame OH* chemiluminescence for two flame behaviors : Upper : stable case IEL = 1955 mm ; Lower : unstable case IEL = 2405 mm $(\dot{m}_{ar} = 100 \text{ g/s}; \text{GER} = 0.76; \text{FSP} : 4\%)$

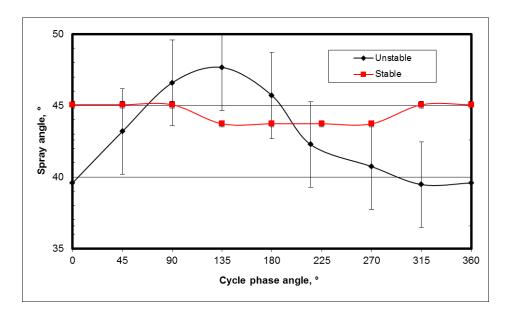


Fig. 7 : Spray angle oscillations during a thermo-acoustic instability cycle.

IV. Simultaneous Planar Laser Induced Fluorescence (PLIF) on Kerosene fuel and OH radical

A. Apparatus and Procedure

Laser-Induced Fluorescence (LIF) is a resonant spectroscopic technique based on the absorption of the incident laser light by molecules, which are promoted to a higher energy level, when the laser wavelength is tuned to a resonance between an excited state and state lower energy [30, 31]. It can be used to measure temperature and/or species molar fraction by means of different strategies (single or multiple excitation scheme, single or multiple detection scheme). While LIF was initially a point-wise measurement technique, it has been extended to instantaneous 2D characterizations by the use of cameras (PLIF). In combustion experiments, PLIF technique has often been applied to map the OH radical in a flame [32, 33]. Recently, this technique was developed to measure the kerosene concentration in sprays [34, 35]. On the LOTAR set-up, spatial distributions of both kerosene fuel and OH radical were simultaneously measured using PLIF.

Measurements of OH radical were performed using a frequency-doubled, Q-switched Nd:YAG laser which pumps a dye laser. The dye laser was frequency doubled to deliver wavelengths in the 280 – 290 nm spectral range. The dye laser was tuned to 282.75 nm to excite the $Q_1(5)$ line of the (1,0) band of the OH ($X^2\Pi - A^2\Sigma^+$) system. Part of the laser beam was directed to the burnt gases of a reference laminar methane/air flame in order to tune the laser wavelength to the aforementioned OH transition. This OH transition was chosen because of its high intensity, its well-isolated spectral feature and its low dependence upon temperature. Laser energy was fixed to 10 mJ. Measurements of kerosene fluorescence used a single-excitation scheme which involves a frequency-quadrupled Nd:YAG laser generating 50 mJ pulses at 266 nm. Energy of both laser beams was monitored during the experiments by means of laser powermeters and fluctuations were of the order of 5%. Time delay between the two laser beams was fixed to 500 ns in order to avoid cross-talk between fluorescence signals of OH and kerosene. This duration is much shorter than the typical flow timescale (~ 1.5 ms), ensuring that images of OH and kerosene fluorescence are representative of the same phenomenon at the time of recording.

Both laser beams were transported via optical mirrors around the LOTAR facility and superimposed with a combination of dichroic mirrors. They were then transformed into two superimposed collimated sheets using a unique set of cylindrical and spherical lenses. The two cylindrical lenses formed a telescope, which spread the beams into collimated sheets. Only the central zone of the laser sheets was used to obtain laser sheet energy profiles as flat as possible, allowing, in a first assumption, proportionality between the fluorescence signals and the probe species concentration. A spherical lens with one-meter focal length finally focused the two sheets to a 150-µm waist located in the center of the combustion chamber, along its vertical axis. The laser sheets propagated through the combustor from top to bottom. With this optical set-up, only axial measurements can be performed. Energy in the laser sheet was maintained to 5 mJ for OH and 25 mJ for kerosene detection, respectively.

Fluorescence from OH radicals was recorded with a 16-bit ICCD camera while another one (Fig. 8) simultaneously recorded fluorescence from kerosene vapor and liquid phases. The camera used for OH visualization had a CCD array of 1024x1024 pixels, a temporal gate of 60 ns, with a framing rate of 4 Hz and used a 105 mm, f/4.5 UV-NIKKOR lens. The cameras used for kerosene detection had a CCD array of 512x512 pixels, a temporal gate of 60 ns, with a framing rate of 4 Hz, and used a 105 mm, f/4.5 UV-NIKKOR lens. The cameras used for kerosene detection had a CCD array of 512x512 pixels, a temporal gate of 60 ns, with a framing rate of 4 Hz, and is equipped with a f=94 mm, achromatic UV lens (Cerco). For OH measurements, the camera had a combination of colored glass filters (WG 295 and UG 5 from Schott) and a custom-made interference filter centered at 310 nm (FWHM = 5.6 nm, 60 % transmission). For kerosene measurements, the camera used a combination of colored glass filters (high-pass and band-pass filters) to collect wavelengths above 320 nm, which corresponds to the fluorescence of di-aromatics molecules only. This way, the cross-talk between fluorescence signals from OH radicals and kerosene was limited. The gain of the intensifiers was tuned in order to use the whole dynamic range of the 16 bit cameras (0-65535 counts) without saturation effect. Each camera was connected to a computer which controlled the device and recorded the images. In order to synchronize all the measurements, the gate-opening signal from the kerosene camera was recorded on the acquisition board of the

LACOM bench (NI-PXI) which simultaneously recorded the pressure signal from the combustion chamber. This acquisition frequency was set to 10 kHz to ensure the retrieval of the phase of each fluorescence image in the instability cycle.

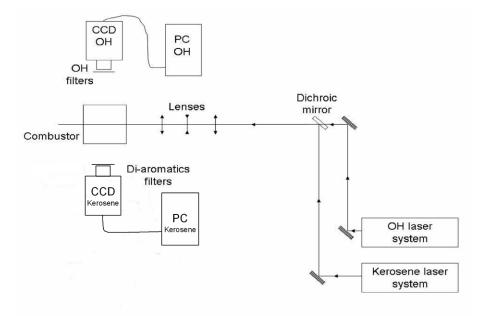


Fig. 8 PLIF apparatus for simultaneous measurements on kerosene and OH radical.

B. Processing Techniques

The PLIF apparatus used for this work allows image recording up to 4 Hz, while the combustion instability frequency is around 180 Hz. In order to extract the temporal sequence of events leading to combustion instabilities, a statistical analysis of experimental data is then needed. The phase-averaged analysis is the most common method to study cyclic phenomena in particular in combustion experiments [5, 36-41]. Nonetheless, a periodical reference signal is needed to perform this analysis. This signal is either a pure periodic wave issued from an excitation signal for forced experiments, or in most self-sustained cases, a pseudo-periodic wave representative of the instability studied (*e.g.* pressure, temperature, light emission...). In this study, the pressure inside of the combustion chamber is chosen as the reference signal. Once the signal is defined, there are two main ways to proceed; the online method, using the 'sample and hold' technique, or the post-processing technique. The first method used by Poinsot *et al.* [5] processes instantaneously the reference signal to find the zero-crossing time, and uses an analogical device to delay the acquisition by a specified time shift. However, any analysis mistake cannot be corrected a posteriori, and variations in the instability frequency cannot be taken into account. These drawbacks are avoided by the second

method [40] which is better suited for self-sustained thermo-acoustic instabilities, for example to obtain the phase of the OH* chemiluminescence measurements by using Hilbert transform [42]. In the present work, the pressure signal is sampled at 10 kHz simultaneously with a TTL signal delivered by the cameras. It is first analyzed using a FFT (Fast Fourier Transform) algorithm to obtain the instability frequency. Then, a band-pass Butterworth filter of second order, with a width of ± 25 Hz around the thermo-acoustic instability frequency, is applied in order to eliminate high and low frequencies. A zero crossing detection with a positive gradient permits to identify the beginning and the ending of each instability cycle. By comparing these events with the TTL signal delivered by the cameras, the phase position in the instability cycle of each acquired image is identified with an accuracy of $\pm 1^\circ$.

In order to extract information about the different phenomena involved in combustion instabilities, raw PLIF images have to be processed. The first step of image processing consists of subtracting the background noise due to laser scattering at the walls, background luminosity due to flame emission, etc. As a result, the signal observed on the background-subtracted PLIF images corresponds only to fluorescence intensity from kerosene or OH radical, although electron noise may also have a marginal contribution, as will be discussed later.

PLIF on kerosene is generally [34, 35] used to observe kerosene vapor in order to determine a local equivalent ratio. However, when droplets are present in the flow, high fluorescence levels are emitted from the liquid phase at the same wavelength that the vapor fluorescence. In a first approximation, the fluorescence signal emitted from droplets is proportional to their volume [43], but depends also on other parameters such as laser intensity, liquid temperature, *etc.* It is, therefore, necessary to apply an intensity threshold level in order to discriminate the liquid and the vapor phases of the fuel on kerosene fluorescence images. The spatial distribution of liquid fuel is determined by considering that all pixels which intensity level is above a given threshold correspond to the liquid phase, while the remaining pixels are set to zero. After analyzing a large set of images, by investigating the gradient of the fluorescence emission around droplets, the threshold is set to 15% of the camera dynamic range, and this threshold must be adjusted to 24% for dense spray. In the current experiments, the differentiation between dense and dilute sprays relies on a fluorescence intensity criterion: an image is considered to show a dense spray when its global intensity is greater than 300x10⁶ counts. This adjustment is necessary because the fluorescence signal from an out-of-focus droplet may be similar to the fluorescence signal generated by the vapor, and there are more out-of-focus droplets in a dense spray. In a similar way, kerosene PLIF images yield information on fuel vapor. The spatial distribution of fuel vapor is determined by considering that all pixels which intensity level is below a given

threshold correspond to the vapor phase, while the remaining pixels are set to zero. In this case, the threshold levels are set to 12% of the camera dynamic range and 18% for a dense spray. The gap between the liquid and vapor thresholds, arbitrarily chosen, facilitates the interpretation of results when image averaging operators are used, by limiting the overlapping between adjacent areas. Finally, both instantaneous thermodynamic states of kerosene can be plotted simultaneously in a same figure by rescaling the result of each processing on 8-bit levels, and attributing these values to one of the three RGB colors. The result of this process is shown in Fig. 9, where the raw image is presented on the left-hand side, while the image on the right-hand side represents the processed data, with the liquid phase in blue and the vapor phase in red.

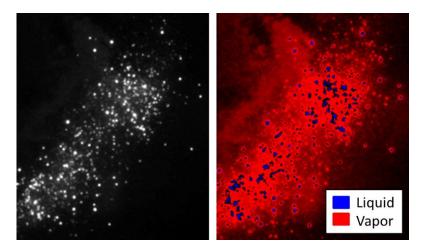


Fig. 9 Threshold processing on a sample image of PLIF on kerosene fuel revealing liquid (blue) and vapor (red) states.

In a similar way, the OH-PLIF images require some processing in order to extract information on flame front structure. In this study, the goal is to use the OH radical fluorescence in order to obtain an equivalent unsteady heat release rate as used in various works [44, 45]. However, to accomplish this, it is important to notice that the OH radical is present in the flame front as well as in the burnt gases. Examination of the OH fluorescence images shows that using threshold level around 40% of the maximum emitted fluorescence signal would remove the OH radical data from the burnt gases region on the OH-PLIF images. Therefore, this threshold is applied to the raw OH-PLIF images, and allow to track OH radical only present in the flame front. This approach is similar to that developed by Yamada *et al.* [46].

Finally, the processed single-shot PLIF images (both kerosene fuel and OH radical) are sorted out into 24 equally-spaced (every 15°) phase bins from 0° to 360° with a tolerance of $\pm 1^{\circ}$, which allows obtaining phase-averaged mean fluorescence image over 100 PLIF images per phase bin (converged statistics).

Although, the current measurements do intend to not relate fluorescence intensity (in counts) to species concentration (in cm⁻³) in a quantitative manner, some words are required on the measurements uncertainty. First of all, as mentioned above, in each pixel of the background-subtracted PLIF images, the electron noise is of the order of a few counts, whereas the fluorescence signal of kerosene can reach values as high as ~ 10000 counts for the vapour phase and ~ 55000 counts for the liquid phase. However, very low concentrations of kerosene vapour can yield fluorescence signals of a few counts (signal-to-noise ratio ~ 1) which cannot be separated from the electron noise. Despite pixels with such low intensity have an extremely marginal contribution to the signal of the PLIF images, a lower threshold level corresponding to 0.02% of the camera dynamic range (i.e. signal-to-noise ratio ~ 3) is applied to each background-subtracted PLIF images (prior to the phase-averaging process) in order to remove this potential minor bias. Pixels with intensity below this threshold level are set to zero. As a result, the images presented in the following are free of noise and are representative of the sole fluorescence from kerosene and OH radical. Second, although laser energy fluctuations are about 5%, single-shot PLIF images are not corrected for these variations which are randomly distributed over time (similarly to the recording of PLIF images along the instability cycle), so that they are likely to cancel out in the phase-averaging process. Nonetheless, in the worst case, the uncertainty on the fluorescence intensity measurements can be estimated as 5%, which has a marginal influence on the temporal evolution of the spatial distribution of fuel and flame front structure along the instability cycle. Of course, if quantitative information on species information was sought, uncertainty on concentration values would be higher.

C. Results and Discussions

In a first step, the unsteady behaviors of the different quantities (liquid, vapor and OH radical) are analyzed separately and then the correlations between them are investigated.

24 phase-averaged images of the spatial distribution of the liquid phase at the outlet of the injection system are presented in a strip view of the instability cycle in Fig. 10. A few conclusions can be drawn from Fig. 10. First, only the fuel injected through the multipoint circuit can be visualized on the images, which indicates that the fuel issued from the pilot circuit is burned immediately at the outlet of the pilot injector (i.e. upstream of the area visualized by PLIF). This result is different from findings of Orain *et al.* [34] obtained in a previous test campaign on the same injection system, where simultaneous fuel patterns generated by both the pilot and the multipoint injector were observed with FSP=50% at a pressure of 9.5 bars. Second, it is noticeable that the spray pattern fluctuates to a large extent, both spatially and in terms of fluorescence intensity, over the instability cycle. In particular, little amount of liquid fuel is observed at phase angles between 210° and 255°. Third, three distinct droplet fluxes are identified in Fig. 10 with their maximal intensity occurring at different phase angles (90°, 105° and 315° for flux 1, 2 and 3 respectively). As can be seen, droplet distribution gradually shifts from flux 1 to flux 2 between 0° and 165°, then to flux 3 at 270°. A close-up is presented in Fig. 11 to show the different trajectories of these three fluxes. At the cycle phase angle of 90° it is possible to observe fluxes 1 and 2 atomizing from, respectively, the inner and outer walls of the radial swirler (Fig. 11a), while the third flux has a trajectory emerging in between these two walls at a cycle phase angle of 315° (Fig. 11b).

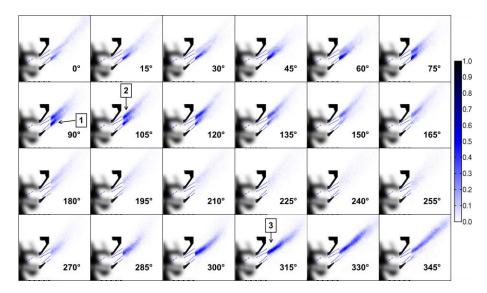


Fig. 10 Temporal sequence of the liquid kerosene spatial distribution during an instability cycle using phase-averaged analysis on PLIF images.

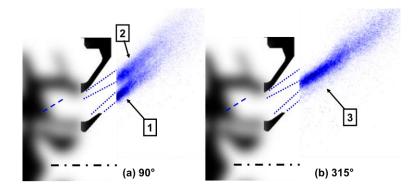


Fig. 11 Liquid kerosene spatial distribution at the outlet of the injection system for cycle phase angles of 90° (a) and 315° (b).

These three cyclic phenomena can be explained by the unsteady behavior of the cross-flow atomizing the liquid jets in the multipoint zone as presented in the schematic scenario in Fig. 12. This behavior is linked with airflow fluctuations inside the injector through the momentum flux ratio, J, defined by the momentum flux of the liquid jet with respect to the momentum flux of the cross-flow. When the momentum flux of the cross-flow is greater than the momentum flux of the liquid jet (J < 1), the atomization process results in the liquid jet and droplets hitting the inner wall of the radial swirler, producing a liquid film which is subsequently atomized at the edge of the diffuser. This phenomenon corresponds to the first spray pattern (flux 1) and has a characteristic time, τ_1 . When the momentum ratio reaches a value large enough, the kerosene jet hits the outer wall of the radial swirler, forming a liquid film which is re-atomized further downstream, as well as generating droplets rebounds at the wall. From the geometry of the injection device used for this study and the data published by Lubarsky et al [47], calculations showed that kerosene fuel impacts the upper wall for liquid jet to air flux ratios above 60. This phenomenon explains the second spray pattern (flux 2) which has a characteristic time, τ_2 . The third spray pattern (flux 3) requires further investigations: it may be that liquid fuel is directly transported to the combustor without hitting the walls of the multipoint circuit, and/or a combination of the two previous flux patterns. This pattern occurs for a momentum ratio between the two extreme conditions defined (1>J>60), and has a characteristic time, τ_3 . The three characteristic times are different and vary due to the diverse convective mechanisms involved in the liquid atomization and transport from its injection point inside of the injector (wall filming or droplet transport) to the combustor. Nevertheless, it is difficult to determine the respective values of τ_1 , τ_2 and τ_3 without droplet velocity measurements inside the multipoint zone.

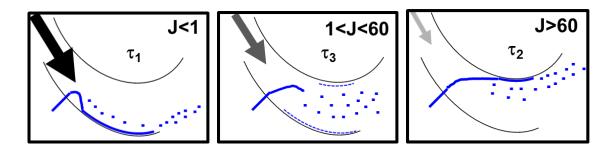


Fig. 12 Schematic scenario of the three different atomization phenomena depending on the momentum ratio between the liquid jet and the cross-flow.

The behavior of the liquid kerosene observed here leads to focus on the multipoint circuit spray because, as mentioned previously, the fuel injected through the pilot system is burned before entering the flow area where PLIF measurements are performed, due to the low FSP (i.e. 4%) used in the current experiments. However, despite this low fuel mass flow rate, it does not mean that the pilot injector is not involved in thermo-acoustic instabilities.

The result of the phase-averaged analysis applied to kerosene vapor and OH radical images are plotted in Figs. 13 and 14 respectively. The 24-image strip of kerosene vapor is similar to that of the liquid phase. The vapor shows highest levels around the liquid phase, and therefore, follows the same cycle. Large fluctuations of the spatial distribution of kerosene vapor are observed in terms of surface covered and trajectory.

By contrast, the OH radical fluorescence does not reveal a corresponding large flame front displacement. Nevertheless a fluctuation of the OH intensity is observed with a maximum around 45° and a minimum value obtained around 225°. This last value corresponds to a phase angle where little amount of fuel is available to burn in the combustor, which indicates that the heat released by the flame (represented by OH fluorescence intensity [48]) is spatially well-correlated with the fuel quantity.

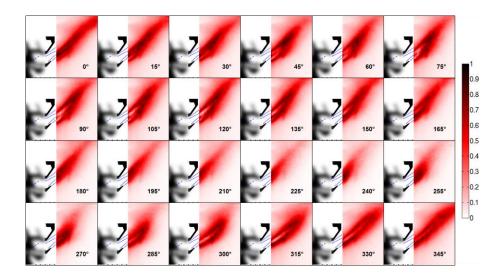


Fig. 13 Temporal sequence of the kerosene vapor spatial distribution during an instability cycle using phase-averaged analysis on PLIF images.

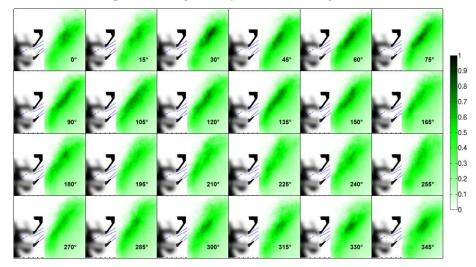


Fig. 14 Temporal sequence of the OH radical spatial distribution during an instability cycle using phaseaveraged analysis on PLIF images.

In order to gain a better understanding of the timing between the different events revealed by the previous analysis, a spatial averaging of each phase-averaged field is performed. In Fig. 15, for each quantity (pressure, liquid, vapor and OH), the intensity fluctuations are normalized by the respective average value calculated over the cycle. The pressure fluctuation in the chamber is represented in this figure to help the phase shift comparison between the various quantities. It can be conveniently seen that the liquid and the vapor signal are in phase. OH signal in the first half of the cycle (*i.e.* up to 225°) is also in phase with kerosene (both liquid and vapor phases), while a phase shift between OH and kerosene signals is observed in the second half (*i.e.* above 225°). Finally, when

comparing these three signals to the pressure signal, it appears that the arrivals of the first and second liquid patterns in the chamber revealed by the phase-averaged images contribute to in-phase oscillations of pressure and heat release, which leads to an amplification of the thermo-acoustic instabilities; while the third liquid pattern could act as a damper.

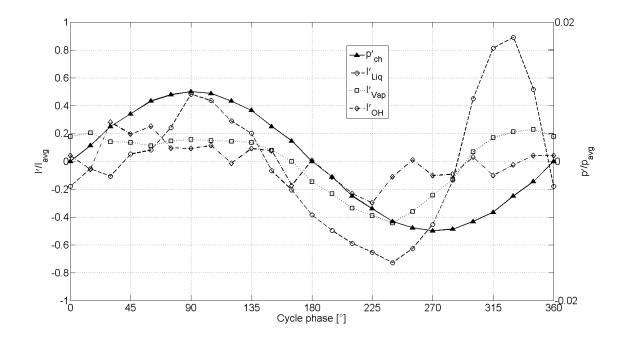


Fig. 15 Temporal sequence of the OH radical and kerosene fluorescence intensities during an instability cycle using phase-averaged analysis on PLIF images.

Finally, the local Rayleigh distribution calculated from Eq. (2) is applied to the OH fluorescence results, similarly to the work of Samaniego et al [28] and Lee *et al.* [44]. The computation of the local values is performed pixel by pixel, and yields the Rayleigh distribution displayed in Fig. 16. For this representation, negative index values are in black, while positives are in red, and neutral in white. Positive local Rayleigh index values mean that the local fluctuation of the unsteady heat release is in phase with the pressure fluctuation, and therefore contributes to the combustion instability. On the other hand, the negative local Rayleigh index values indicate a stabilizing region, contributing to damp the instabilities due to unsteady heat release out of phase with the chamber pressure. A first conclusion which can be drawn from Fig. 16 is that the IRZ (Inner Recirculation Zone), located in the flow region between the combustor longitudinal axis and the flame front (red area), sustains instabilities. Additionally, Fig. 16 reveals the position of the flame during the cycle. The flame angle is smaller during the first half of the

pressure cycle, while this angle is wider during the second half of the pressure cycle, when the unsteady heat release is damping the instability phenomena (black area).

(2)

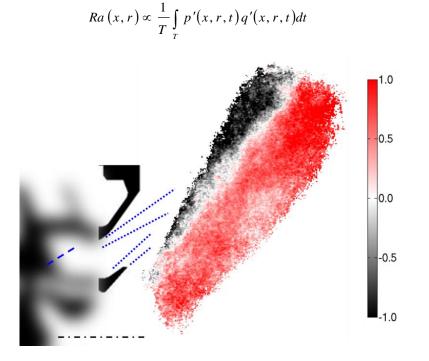


Fig. 16 Spatial distribution of the local Rayleigh index.

V. Conclusion

The experimental analysis presented in this paper on an industrial air blast injection system used in an aeronautical combustion chamber revealed the complex unsteady behavior of the liquid phase and its contribution to amplification of combustion instabilities. In this configuration, the liquid supplied to the injector through pressure atomizer or jet-in cross-flow, interacts with the walls to form liquid films which are convected towards the injector outlet and subsequently re-atomized. When the air mass flow rate fluctuates, the liquid behavior is impacted through modifications of the jet trajectories leading to large oscillations of the spray pattern in the combustion chamber. The time delay between the pressure oscillations and the liquid entering into the combustion chamber is greatly dependent on the elementary process involved in liquid transport and atomization and on the internal geometry of the air blast injector. It also depends on the dynamic response of the different air circuits, which is fixed by this geometry.

In combustion science, the ability to predict the occurrence of combustion instabilities is greatly dependent on the accurate determination of the phase and amplitude relationships between pressure or velocity fluctuations and the heat release from the flame. In many cases, this relationship is experimentally determined through flame transfer function measurements. Different methods are also proposed in the literature to determine this function from modeling or fluid dynamics numerical simulations. For complex geometries such as liquid-fuelled combustors, the method must take into account physical phenomena specific to the dispersed phase (droplets). In particular the spray/wall interaction and the physics of the wall film instabilities may have to be considered. This could be a great challenge for further investigations.

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