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# STRENGTH OF INFLATABLE FABRIC BEAMS AT HIGH PRESSURE

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## ABSTRACT

Inflatable structures made of modern textile materials can be inflated at high pressure in order to be used as strong building elements. The aim of the paper is to present results from research on the mechanics of highly inflated structures. Experimental, analytical and numerical studies on the behavior of inflatable fabric beams are displayed. We will first describe experimental studies on two kinds of inflatable prototypes: flat panels and tubes. Experiments show that their behavior is a linear combination of yarns and beams shapes. The usual theory of collapse analysis is then applied to the computation of wrinkling loads of these fabric beams. The second section of the paper is devoted to build a new inflatable beam theory and to show that the compliance of the inflatable beams is the sum of the beam compliance and of the yarn compliance. A new inflatable beam finite element is developed in the third section and used to compute deflections of hyperstatic beams. Our first results on the buckling of inflatable panels are displayed in the last section. Comparisons between experimental and analytical results are shown and show that this new theory on the mechanical strength of inflatable structures at high pressure is satisfactory.

## INTRODUCTION

This paper presents results from research on the mechanics of inflatable structures at high pressure. Such structures are not new and a lot of inflatable structures are used by the industry: temporary buildings, boats, pools, space antennas, life jackets, etc. Moreover they have many interesting properties: they are light, easily folding and present reversible behavior after failure (they come back to their initial position after unloading). Inflation causes tension pre-stress in the walls and in the yarns of the structures. This pre-stress is proportional to the pressure and ensures an important mechanical strength. Generally, the inflation pressure is lower than  $10^5$  Pa because the structures are built with

low strength materials. Development of new types of structures making full use of performance characteristics of modern textile materials will be possible by means of an available theory of their behavior when pressure reaches more than  $10^6$  Pa.

A high pressure in inflatable structures is interesting from the following point of view: wrinkling and/or limit load is proportional to the applied pressure<sup>1</sup>. We must therefore use a high pressure if we want a good mechanical strength of inflatable structures.

Unfortunately there is few results on the deflections of inflatable structures. Comer and Levy<sup>2</sup>, and more recently Main & all<sup>3</sup> have studied inflatable fabric tubes and calculated the deflections of cantilever structures by using the usual beam theory. We will show that these studies should be improved. The obvious reason is that in a beam theory, the values of the deflections depend only on the flexural rigidity of the beam. Pressure doesn't appear in the beam solution, and it seems clear that an inflated beam at an extremely low pressure has very large deflections. Deflection values are close to experimental ones when the pressure is low, but go far from reality at high pressure<sup>4</sup>. Moreover in a yarn theory deflections are independent of the material constitutive law and this is irregular. We will show that in fact the deflections of inflatable structures are a linear set of yarn and beam deflections. Given that these deflections are inversely proportional to the constitutive law and to the applied pressure, we have a second reason to inflate highly the structures and to use high performance materials.

In the first section of the paper we will describe experimental work and show that inflatable beams cannot be viewed as ordinary plates or beams, because their deformation pattern is quite different. Experiments show that they behave like yarns when the pressure is low, like yarns and beams at high pressure, and once again like yarns or mechanisms when the applied load reaches the collapse load. Moreover experimental work shows that the section's rotation of the beam is not orthogonal to the average fiber and implies that an usual beam theory can't be used to calculate deflections of inflatable beams when the pressure is high.

The first experimental results are used in the second section in order to make an analogy between the usual theory of limit analysis of plastic beams, and the particular behavior of inflated beams when the collapse load is reached. We will show that a suitable definition of the limit bending momentum allows the use of classical results in limit analysis.

A new inflated beam theory is constructed in the third section in order to provide simple analytical formulas for deflection values of cantilever inflated beams. Equilibrium equations are written in the deformed state of the beam to take the geometrical stiffness and the following forces into account, and a Timoshenko's beam theory is used. We will show that the deflection of the beam is simply the sum of the theoretical deflections given by the beam and the yarn theories.

In the fourth section of this paper, we will build an inflatable beam finite element, able to give good values of the displacement field for hyperstatic beams or in structures made of inflatable beams. The inflatable beam theory implies that the compliance matrix of a cantilever inflated beam is simply obtained by adding the usual matrixes of yarns and beams. This matrix is then used to calculate the stiffness matrix of the free finite element by applying the usual theory of the equilibrium finite element method. This new element is then implemented in a finite element software. We will then compare results obtained with this new finite element to experimental, analytical and numerical results. All these comparisons prove the accuracy of this theory on the mechanical strength of inflatable beams at high pressure and the efficiency of this inflatable finite element.

Our first results on the buckling of an inflated panel are displayed in the last section. Obviously, an extension of the theory will be necessary in order to predict buckling occurring in compression loads.

## **EXPERIMENTAL STUDY ON INFLATABLE PANELS AND TUBES**

### **Experimental results on inflatable panels**

The tested panels are prototypes constructed by Tissavel Inc. They are made of two parallel-coated woven fabrics connected by yarns and a cross section of these panels is shown Figure 1. The yarns density is enough to ensure the flatness of the fabric structure. Yarns are made of high strength polyester: its membrane modulus is about of 650000 N/m

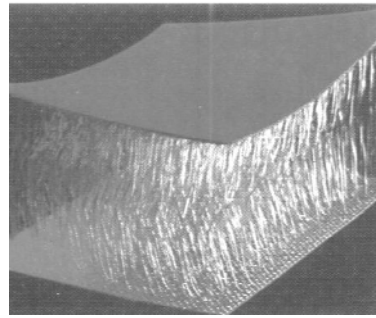


Figure 1. Cross section of the panels

The panel's behavior depends on the inflation pressure  $p$  that leads the fabrics and the yarns to be prestressed and then to support local compression loads. Experimental study has been realised for two kinds of boundary conditions: simply supported panels and panels clamped at their two ends. Panels are loaded by a concentrated force  $F$  applied at the mid span of the beam. The width and height are named  $b$ ,  $h$  and  $l$  is the half span of the beam. The typical shape of an inflated panel is shown figure 2.

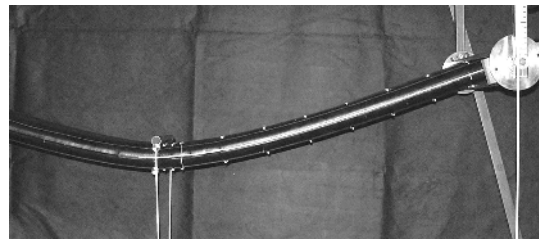


Figure 2. Deformed pattern of a simply supported inflated panel.

For such deformations, when the pressure is low, large straight parts appear between points of loading. When the pressure is higher, straight parts are shorter and a wider curved zone appears. The panel has therefore a behavior that is similar to that of a tensioned yarn when the pressure is low and to that of a beam when the pressure is high, and once again to that of a yarn (or a mechanism) when the applied load reaches the collapse load. Experimental deflection curves for low and high values of the inflation pressure are shown figure 3.

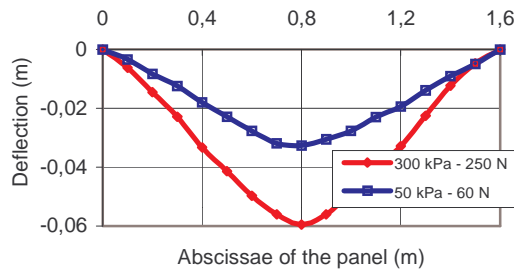


Figure 3. Deflection curves for low and high pressure on a Clamped-Clamped panel

### Experimental results on inflatable tubes

Tubes are also prototypes made of Ferrari's pre-stressed fabrics. High characteristics fabrics are also used: the membrane modulus is 300000 N/m.

Experimental study has also been realized for two kinds of boundary conditions: simply supported tubes and clamped tubes. The radius of the tube is named R. Typical shape of simply supported tubes is shown figure 4.

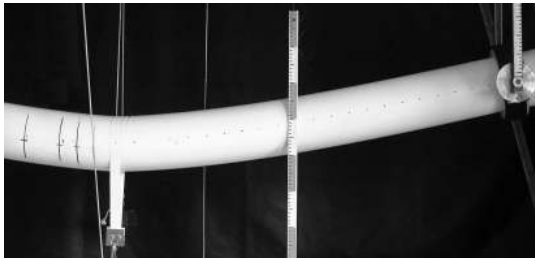


Figure 4. Deformed pattern of a simply supported inflated tube

Similar statements can be done on the bended shapes of the tubes, but with less straight parts between points of loading. In fact, for panels, the influence of shear stresses along the sides can be neglected regarding the stiffness of the two pre-stressed membranes at the top and bottom of the panel. This is not true for inflated tubes; shear stresses play an important role in the behavior of the beam. Experimental deflection curves for low and high values of the inflation pressure are shown figure 5.

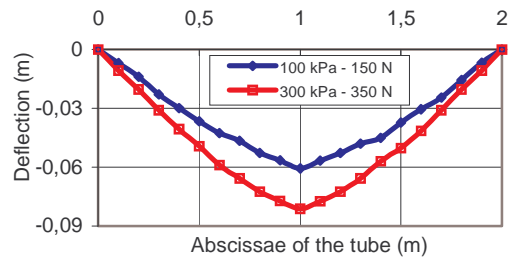


Figure 5. Deflection curves of a simply supported tube for low and high pressure

All these experimental results prove that inflatable beams behave successively like yarns or beams, and that their deformation pattern depends mainly on the inflation pressure and on the applied load.

### WRINKLING AND COLLAPSE LOADS

Two kinds of results are interesting values from an engineering point of view: results on the wrinkling or collapse loads, and values of the deflections for a given load. We will begin with the first kind of results because these values can simply be obtained from the theory of shakedown analysis of beams: the deformation pattern of the inflated beam near its wrinkling / collapse load looks like a "Wrinkling load" phenomenon defined when the local resultant stress in the fabric begins to cancel in a side of the beam. Collapse load is defined when the structure becomes a mechanism. An important property of inflatable structures is due to the fact that this collapse is reversible: after unloading, inflatable structures come back to their initial position.

Shakedown analysis of plastic beams is well known<sup>5</sup>. When plasticity appears on the inner or outer fibers of a simply supported beam loaded at its mid span, the load  $F_0$  is given by:

$$F_0 = \frac{4M_0}{l} \quad (1)$$

Where  $M_0$  is the maximum elastic momentum (also equal to the momentum which gives the beginning of the plastic process) and  $l$  is the length of the beam.

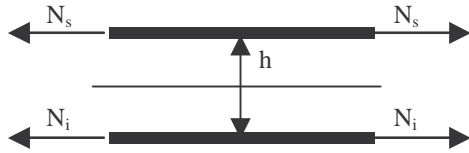
When the load is increased, a plastic zone grows until a plastic hinge appears and the section of the beam is entirely plastified. The collapse load  $F_1$  is given by the same formula by replacing  $M_0$  by the total or plastic bending momentum  $M_1$ .

$$F_1 = \frac{4M_1}{1} \quad (2)$$

In the case of our inflated fabric beams, we can make the analogy between the beginning of plasticity and the apparition of an area where the stresses in the fabric cancels. Development of the plastic area is analogous to the expansion of a pneumatic hinge, and when the external load equals the collapse load, the pneumatic hinge has no strength. The beam becomes a mechanism and the collapse load is reached. The main difference between plasticity and the mechanical behavior of inflatable beam provides from the fact that plasticity gives residual strains and that shakedown is reversible for inflatable structures: they come back to their initial position after unloading.

### Wrinkling and collapse loads of panels

Following results depend on the definition of the bending moments  $M_0$  and  $M_1$ . Let's consider a small element of the panel.  $N_i$  and  $N_s$  denote the resultant stress respectively in the lower and upper membrane.



The bending momentum results mainly from the difference between the stresses in the two membranes,

$$M = \frac{h}{2}(N_i - N_s) \quad (3)$$

and these stresses are equilibrated by the internal pressure.

$$N_s + N_i = \frac{pb^2h}{b+h} \quad (4)$$

The wrinkling load is obtained when one of the resultant stresses cancels, for instance  $N_s = 0$ . The first bending momentum is therefore equal to:

$$M_0 = \frac{pb^2h^2}{2(b+h)} \quad (5)$$

The second bending momentum is defined when the pneumatic hinge is entirely unwrapped. One of the resultant stress is therefore equal to the whole load due to the internal pressure and we have:

$$M_1 = \frac{pbh^2}{2} \quad (6)$$

Collapse loads can therefore be easily obtained by using the theory of limit analysis. In the case of our two experiments on hyperstatic beams, the collapse loads are respectively given by<sup>5</sup>. For a simply supported – clamped beam, we have:

$$F_1 = \frac{6M_1}{1} \quad (7)$$

and for a clamped-clamped beam:

$$F_1 = \frac{8M_1}{1} \quad (8)$$

Comparisons between experimental and theoretical results are given in Table 1, for three kinds of boundary conditions.

One can see that errors between experimental and theoretical results are lower than 25% for wrinkling load and below 18% for collapse load. The wrinkling load is identified as a beginning of non-linearity on the load displacement curve of the panel response under static load.

Table 1: Wrinkling/collapse load on panel with various boundary conditions

Load case	Wrinkling/collapse		50 kPa	100 kPa	150 kPa	200 kPa	250 kPa	300 kPa
Isostatic Simply supported	F <sub>0</sub>	Th.	30	59	89	119	148	178
		Exp. Error	25 20%	48 23%	78 14%	97 23%	118 25%	148 20%
	F <sub>1</sub>	Th.	38	76	1134	151	189	227
		Exp. Error	42 11%	85 11%	120 5,5%	172 12%	200 5,5%	252 10%
Hyperstatic Simply supported – Clamped	F <sub>0</sub>	Th.	40	86	133	178	216	256
		Exp. Error	38 5%	90 4%	120 11%	150 18%	200 8%	250 2%
	F <sub>1</sub>	Th.	57	113	170	227	284	340
		Exp. Error	57 1%	125 11%	180 5,5%	235 3,5%	275 3%	315 8%
Hyperstatic Clamped – Clamped	F <sub>0</sub>	Th.	60	120	180	240	300	360
		Exp. Error	58 3%	110 9	145 24	192 25%	248 20%	310 16%
	F <sub>1</sub>	Th.	76	151	227	302	378	453
		Exp. Error	82 8%	185 18%	265 14%	350 14%	430 12%	490 7,5%

**Wrinkling and collapse loads of tubes**

Tubes have already been studied by Comer and Levy<sup>2</sup>. The wrinkling load is always obtained when the resultant stress cancels on the upper or the lower generative of the tube. They have defined the collapse load when the whole resultant stress cancels on one of these generatives which gives the following formula for the second bending momentum:

$$M_1 = p\pi R^3 \tag{9}$$

The collapse load of a simply supported inflatable tube is therefore given by:

$$F = \frac{4p\pi R^3}{1} \tag{10}$$

A comparison between this theoretical formula and experimental results is shown Table 2. Errors can increase up to 42%.

Table 2: Collapse load on tube with various boundary conditions

Load case	Definition	50 kPa	100 kPa	150 kPa	200 kPa	250 kPa	300 kPa
Isostatic Simply supported	F <sub>1</sub> theoretical	82	165	247	329	412	494
	Experiment	68	122	175	248	292	356
	Error	21%	35%	41%	33%	42%	39%
Hyperstatic Simply supported – Clamped	F <sub>1</sub> theoretical	123	247	370	494	617	741
	Experiment	96	190	300	375	500	580
	Error	31%	30%	23%	32%	23%	28%
Hyperstatic Clamped – Clamped	F <sub>1</sub> theoretical	165	330	494	659	823	988
	Experiment	140	269	389	470	632	758
	Error	18%	22%	27%	40%	30%	30%

Our experiments have established that in fact the collapse load of inflatable tubes appears when the resultant stress vanish about a generative parallel to the neutral fibre of the tube. We will suppose that this collapse load is obtained when the stress distribution has the following shape:

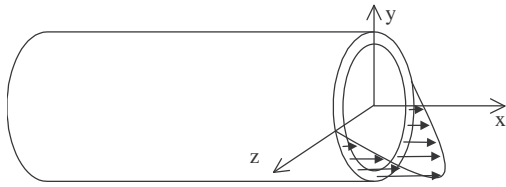


Figure 6. Stress distribution in a tube at its collapse load

$$M_I = \frac{p\pi^2 R^3}{4} \quad (11)$$

With this new value of the bending momentum and the usual formulas for the collapse load of the two kinds of isostatic and hyperstatic bending on a tube, we have now a very good correlation between experimental and theoretical results for collapse loads as shown in Table 3.

This hypothesis has only experimental foundations and must be improved by theory. With this assumption, the second bending momentum is given by:

Table 3: Collapse load on tube with various boundary conditions

Load case	Definition	50 kPa	100 kPa	150 kPa	200 kPa	250 kPa	300 kPa
Isostatic Simply supported	F <sub>1</sub> theoretical	65	129	194	259	323	388
	Experiment	68	122	175	248	292	356
	Error	5%	6%	11%	4%	11%	9%
Hyperstatic Simply supported – Clamped	F <sub>1</sub> theoretical	97	194	292	388	485	582
	Experiment	96	190	300	375	500	580
	Error	1%	2%	3%	3,5%	3%	1%
Hyperstatic Clamped - Clamped	F <sub>1</sub> theoretical	129	259	388	517	647	776
	Experiment	140	269	389	470	632	758
	Error	8%	4%	1%	10%	2,5%	2,5%

The analogy between collapse plastic analysis of beams and the theoretical results obtained on collapse loads of inflatable beams compared to experimental results proves that one can use the usual “plastic” theory to compute collapse loads for inflatable beams at high pressure. It is well known that the two theorems of collapse analysis lead to optimisation problems which can be easily solved nowadays<sup>5</sup>. We can therefore use all these results to compute collapse loads of complex structures made of inflatable beams.

### DEFLECTIONS

Let's now consider the results on the deflections. Main & all have compared experimental values of the deflections of inflatable cantilever tubes with those given by a usual Bernoulli beam theory<sup>3</sup>. Their results are strong in the scale of applied loads and pressure, and also for the kind of material with low constitutive law used for their experiments. When the inflation pressure is increased, geometrical stiffness and following forces must be taken into account in the theoretical solution giving the values of the deflections

for this kind of beams. The obvious reason is that in a usual beam theory, the values of the deflections depend only on the flexural rigidity of the beam.

The pressure doesn't appear in the usual beam solution, and it seems clear that an inflated fabric beam at an extremely low pressure has very large deflections. We have tried to apply a yarn theory to our inflatable beams, and in this case the result is in reverse order: the deflection values are close to experimental ones when the pressure is low, but go far from reality at high pressure<sup>4</sup>. Moreover in a yarn theory deflections are independent of the material constitutive law and this is irregular. We will show that in fact the deflections of inflatable structures are a linear set of yarn and beam deflections.

Let's come back on the main results of Reference<sup>6</sup>. Equilibrium equations are written in the deformed state of the beam to take into account the geometrical stiffness and the following forces, and a Timoshenko's beam theory is used because sections of the beams don't satisfy to the usual Bernoulli beam theory.

The pressure effects are supposed to be replaced by forces normally applied to the membranes, because they



are in fact following forces. The angle between the membranes and the horizontal axis is named  $\theta$ .  $N_i$  and

$N_s$  denote the resultant stress respectively in the lower and upper membrane.  $T$  is the shearing stress.

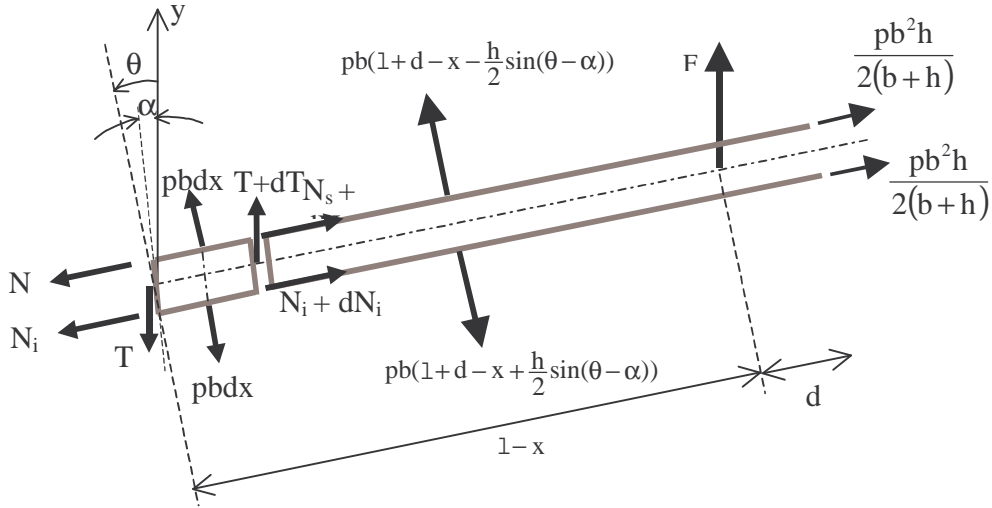


Figure 7. Loads on an inflatable panel element

Equilibrium equations imply:

$$N_s + N_i = \frac{pb^2h}{b+h} \quad (11)$$

$$T = F - pbh(\theta - \alpha) \quad (12)$$

$$F(1-x) + \frac{h}{2}(N_s - N_i) = 0 \quad (13)$$

The horizontal displacement  $u(x)$  and the deflection  $v(x)$  are only functions of  $x$ . The local strains  $\epsilon_i(x)$  and  $\epsilon_s(x)$  in the two membranes are therefore:

$$\epsilon_i(x) = u_{,x} + \frac{h}{2}\alpha_{,x} \quad (18)$$

$$\epsilon_s(x) = u_{,x} - \frac{h}{2}\alpha_{,x} \quad (19)$$

For these inflatable panels, the shear stress can be neglected with respect to the influence of the normal stress<sup>6</sup>. The stresses in the membranes are:

$$N_i(x) = \frac{pb^2h}{2(b+h)} - \frac{F}{h}(1-x) \quad (14)$$

$$N_s(x) = \frac{pb^2h}{2(b+h)} + \frac{F}{h}(1-x) \quad (15)$$

Resultant stresses are obtained from the constitutive law of the fabric and are given by:

$$N_i(x) = \frac{pb^2h}{2(b+h)} + \frac{E^*bh}{2}\alpha_{,x} \quad (20)$$

and

$$N_s(x) = \frac{pb^2h}{2(b+h)} - \frac{E^*bh}{2}\alpha_{,x} \quad (21)$$

where  $E^*$  is the membrane modulus (product of the Young modulus  $E$  by the thickness  $e$  of the fabric). The comparison between formulas (14), (15) and (16) gives:

$$\frac{d\alpha}{dx} = \frac{2F}{E^*bh^2}(1-x) \quad (22)$$

Experiments have shown that the panel behave like a Timoshenko beam: if  $P$  is a point of the neutral fibre and if  $Q$  is a point of the lower or the upper membranes, the displacements are given by the following relations:

$$\vec{u}(P) = u(x)\vec{e}_x + v(x)\vec{e}_y \quad (16)$$

$$\vec{u}(Q) = \vec{u}(P) + \vec{\Omega} \wedge \vec{PQ} \quad \text{with} \quad \vec{\Omega} = \alpha_{,x}\vec{e}_z \quad (17)$$

The boundary conditions at the clamped end give the closed form of the deflection, where  $I^*$  is equal to the second moment of area divided by the thickness:



$$v(x) = \frac{F}{pbh}x + \frac{2F}{E^*bh^2} \left( \frac{1}{2}x^2 - \frac{x^3}{6} \right) = \frac{F}{pbh}x + \frac{F}{E^*I^*} \left( \frac{1}{2}x^2 - \frac{x^3}{6} \right) \quad (23)$$

This is nothing but the sum between the tight yarn and the beam deflections. In an other word, the compliance of the inflatable panel is the sum of the yarn compliance and of the beam compliance.

Figure 8 shows comparisons between theoretical and experimental results for a simply supported panel. Other results can be found in Reference<sup>6</sup>.

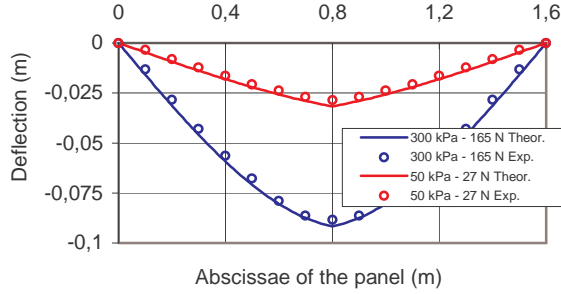


Figure 8. theoretical and experimental deflections for a simply supported panel

In the case of cantilever or simply supported tubes, the analytical solution is more complex to be established because the shearing stress can't be neglected. The first results are displayed in <sup>7</sup> and an example is given Figure 9.

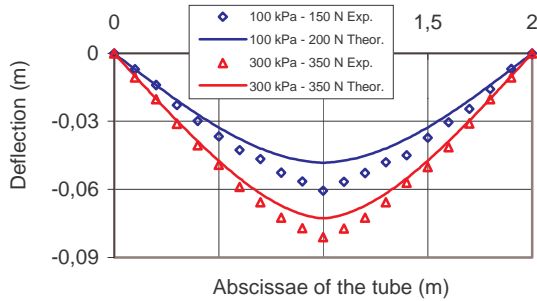


Figure 9. Theoretical and experimental deflections for a simply supported tube

### AN INFLATABLE FABRIC PANEL FINITE ELEMENT

Analytical results on the deflections are only relative to isostatic inflatable beams. This section of the paper is devoted to construct an inflatable beam finite element able to give good values of the displacement field for hyperstatic beams and also for structures made of inflatable beams. Let's begin by establishing the compliance matrix of a cantilever-inflated beam<sup>8</sup>.  $V$  and  $F$  denote the total displacement and load vectors:

$$V^T = [v_1 \alpha_1 v_2 \alpha_2]; F^T = [F_1 \Gamma_1 F_2 \Gamma_2] \quad (24)$$

The definition of nodal unknowns is usual:  $v_i$  and  $\alpha_i$  denote displacement and rotation at node  $i$ , and  $F_i$  and  $\Gamma_i$  denote load and torque at the same node. When this beam is a cantilever inflatable beam submitted to a load  $F_2$  and a torque  $\Gamma_2$  at node 2, it's flexibility matrix  $\xi$  is simply obtained by adding the usual matrixes of beam and yarn:

$$\begin{bmatrix} v_2 \\ \alpha_2 \end{bmatrix} = \xi \begin{bmatrix} F_2 \\ \Gamma_2 \end{bmatrix} = \begin{bmatrix} \frac{1^3}{3E^*I^*} + \frac{p1}{S} & \frac{1^2}{2E^*I^*} \\ \frac{1^2}{2E^*I^*} & \frac{1}{E^*I^*} \end{bmatrix} \begin{bmatrix} F_2 \\ \Gamma_2 \end{bmatrix} \quad (25)$$

The usual theory of the force finite element method shows that the stiffness matrix  $K$  of the free finite displacement element is obtained from the stiffness matrix of the reduced isostatic finite element  $K_r$  (the inverse of the flexibility matrix  $\xi$ ) by using the following equations:

$$K = BK_r B^T; K_r = \xi^{-1} \quad (26)$$

where  $B$  is the equilibrium matrix. The free stiffness matrix of the inflatable fabric beam element is therefore<sup>8</sup>:

$$K = \frac{12E^*I^*pS}{1^2(12E^*I^* + pS1^2)} \begin{bmatrix} \frac{1}{E^*I^*} & \frac{1^2}{2E^*I^*} & \frac{1}{E^*I^*} & \frac{1^2}{2E^*I^*} \\ \frac{1^2}{2E^*I^*} & \frac{1^3}{3E^*I^*} + \frac{1}{pS} & \frac{1^2}{2E^*I^*} & \frac{1^3}{6E^*I^*} + \frac{1}{pS} \\ \frac{1}{E^*I^*} & \frac{1^2}{2E^*I^*} & \frac{1}{E^*I^*} & \frac{1^2}{2E^*I^*} \\ \frac{1^2}{2E^*I^*} & \frac{1^3}{6E^*I^*} + \frac{1}{pS} & \frac{1^2}{2E^*I^*} & \frac{1^3}{3E^*I^*} + \frac{1}{pS} \end{bmatrix} \quad (27)$$

One can notice that this stiffness matrix depends on the internal pressure of the inflatable beam. This new element is then implemented in a finite element software. After solving the displacement problem, the resultant stresses in the membranes are calculated by formulas (20 and (21). A comparison between finite element and experimental results is shown figure 10 for a clamped – clamped panel. One can see a very good agreement between the two solutions.

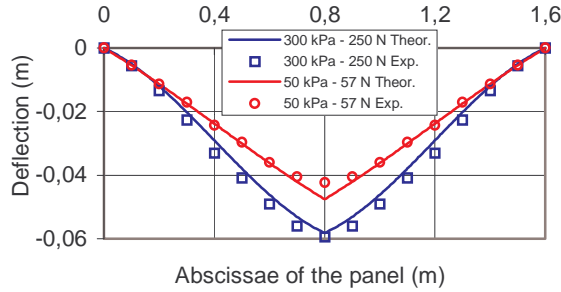


Figure 10. Finite element and experimental deflection for a clamped – clamped panel

A tube finite element has also been developed, but the final solution requires special developments because the flexibility matrix of the cantilever beam isn't symmetric and leads to a non symmetric final finite element. Results on the deflections of hyperstatic tubes can be found in Reference<sup>7</sup>.

### **BUCKLING OF INFLATABLE FABRIC PANELS**

The last section relates to the buckling of inflatable beams. No relevant References have been found on buckling of inflatable structures. The first theoretical developments look promising. In the meantime, some experiments have been conducted on the inflatable panel which has been used for the previous bending studies. The influence of two parameters has been analyzed: the pressure and the free length of a clamped – clamped panel.

Theoretical analysis of the clamped-clamped panel is done by the finite element method. The panel is discretized into two finite elements. We suppose that the global stiffness matrix is given by adding the matrix of our inflatable finite element to the usual matrix of buckling problems<sup>9</sup>:

$$K_f = -\frac{F}{30l} \begin{bmatrix} 36 & 3l & -36 & 3l \\ 3l & 4l^2 & -3l & l^2 \\ -36 & -3l & 36 & -3l \\ 3l & l^2 & -3l & 4l^2 \end{bmatrix} \quad (28)$$

The first buckling load for the panel is solution of the following equation:

$$\det(K+K_f)=0 \quad (29)$$

Where K and K<sub>f</sub> are the reduced assembled matrices of the panel discretized into two finite elements. The first buckling load is finally given by:

$$F=40 \frac{E^* I^* p b h}{48 E^* I^* + p b h l^2} \quad (30)$$

The experiments have been run on a clamped-clamped panel with a free length of 1 meter. The pressure of inflation has been increased from 0 to 300 kPa by steps of 50kPa. Then the maximum load has been measured. The failure criteria is again a wrinkling of one side of the panel which leads to a complete bending shape. The Figure 11 shows the evolution of the maximum load versus pressure.

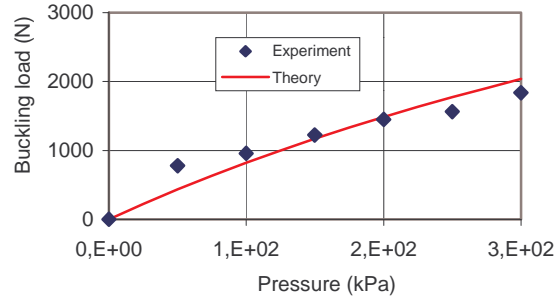


Figure 11. Evolution of the strength of a clamped-clamped inflated panel under pure compression.

The comparison between experimental and theoretical results are satisfactory especially for high pressures. The Figure 12 below shows the influence of the free length on the buckling load. The slope of experimental response and the one of theoretical are not corresponding, but the average remains the same.

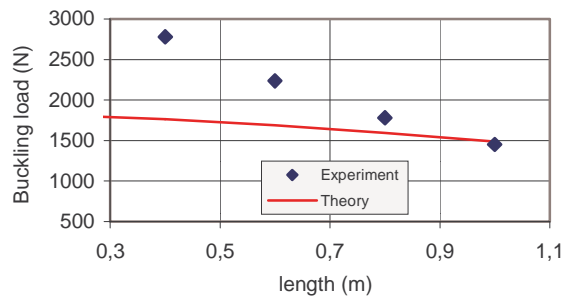


Figure 12. Influence of the free length of a clamped-clamped inflatable panel on the buckling load.

### CONCLUSION

Development of new types of structures making full use of performance characteristics of modern textile materials is now possible because theory of their behavior is available when the pressure reaches several hundreds of kPa. It's useful to use modern textile materials with high mechanical characteristics for imagining the apprehension of inflatable beams at high pressure. The paper deals with the first experimental and analytical results on the modeling of the behavior of inflatable fabric beams. The main results are relative to the collapse loads and the deflections under bending loads. Equilibrium equations are written in the deformed state to take into account the geometrical stiffness and the following forces. A Timoshenko's beam theory must be used because sections of the panels don't satisfy to the usual Bernoulli beam theory. Collapse loads are obtained from equilibrium equations. Inflatable beams cannot be viewed as ordinary beams, because their deformation pattern is a set of tensioned yarn and beam behavior. A new inflatable panel theory has been developed and comparisons between experimental and theoretical results prove the accuracy of this theory on the mechanical strength of inflatable panels at high pressure. Results on the deflections of inflatable tubes can be found in Reference<sup>7</sup>. The first results on the buckling loads of inflatable panels are also displayed. Development of new types of structures making full use of performance characteristics of modern textile materials is possible because that theory of their behavior is now available when the pressure reaches several hundreds of kPa. It is also possible to foresee the building of light, easily transportable and extremely strong fabric structures. One has now also to work on the reliability of such structures in order to prove that they can be used by industry

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