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Behavior of beam web panel under opposite patch loading

O. Mezghanni a,b,d,*, J. Averseng ^c, A. Bouchaïr ^{a,b}, H. Smaoui ^{d,e}

^a Clermont Université, Université Blaise Pascal, Institut Pascal, BP 10448, F-63000 Clermont-Ferrand, France

e Salman Ibn Abdulaziz University, College of Engineering, Saudi Arabia

Elastic buckling is studied for a panel with various boundary conditions including simple supports, fixed supports and elastic restraints. The panel is subjected to opposite patch loading. Following a review of existing work on the effects of localized compression, also known as patch loading, a study is conducted to take into account the restraints provided by the flanges of the I beam in a realistic manner. This study is based on a finite element model implemented in the CAST3M software. A new equation is proposed to calculate the buckling critical coefficient for a beam web panel considering the rotational stiffness provided by the flanges. The model is then applied to longitudinally stiffened web panels which are subjected to opposite patch loading. A parametric analysis is performed to determine the transition from a global buckling mode to a local buckling mode where the sub-panels on each side of the stiffener behave separately. The numerical results show that the flexural rigidity of the stiffener is the appropriate parameter that governs the buckling mode. From these results, a formula is proposed to calculate the buckling critical coefficient of stiffened web panels.

Keywords

Elastic buckling; Opposite patch loading; Finite element model; Buckling critical coefficient; Flexural rigidity

1. Introduction

In steel structures, the connections represent critical points in the structure because of their mechanical and geometrical discontinuities. Fig. 1 shows the distribution of internal forces in a beam-to-column connection which is subject to bending with a double sided configuration. The internal tensile forces transmitted by the bolt rows (N1 to N4), are balanced by a compression force F_c. The web panel loaded in

⁎ [Corresponding](http://dx.doi.org/10.1016/j.jcsr.2012.12.018) author at: Université de Tunis El Manar, Ecole Nationale d'Ingénieurs de Tunis, LR11ES16, LMOED, 1002, Tunis, Tunisia. Tel.: +216 25 807 531.

^b CNRS, UMR 6602, Institut Pascal, F-63171 Aubière, France

^c LMGC, Université Montpellier 2, CC 048, place Eugène Bataillon, 34790 Montpellier, France

^d Université de Tunis El Manar, Ecole Nationale d'Ingénieurs de Tunis, LR11ES16, LMOED, 1002, Tunis, Tunisia

Fig 1. Distribution of internal forces in beam-to-column joint.

compression is more or less restrained by the beam flanges surrounding it. In large size joints, connecting elements of welded plate girders, this zone of web, generally with a high aspect ratio, may develop elastic or elastic–plastic instabilities under compression. This zone can be modeled as a perfect plate that is subject to boundary conditions and loading that represent the joint in a realistic way.

To assess the analytical formulae available in the literature and determine their domain of validity a numerical model is developed by using the finite element software CAST3M [1]. These numerical models are built first for "idealized" plates with an available analytical solution. Then, the models are extended to the case of a steel I beam with the web loaded in its plane. It should be noted that the boundary conditions created by the flanges in the real joint are described by elastic restraints on the web plate edges. Thus, the study is concerned with the elastic instabilities of plates and web panels of steel I beams. It can be considered as a first step covering the case of joint panels with high slenderness that have a dominant behavior in elastic buckling. Actually, in the approaches of EN1993-1-5 [16], whether dominated by a plastic yield mechanism or local elastic buckling the strength of the web panel with or without stiffeners is governed by the dimensionless slenderness ratio $\overline{\lambda}$ that takes as an input parameter the elastic critical load. The present work provides the elastic critical load for panels under elastic restraints, with or without stiffeners. Thus, the determination of the critical elastic load can be considered as a preliminary to the plastic analysis.

2. Web panel under opposite patch loading

Several studies proposed analytical models to calculate the elastic critical load of compressed panels with various boundary conditions and loadings. This concerns the web panels of beams or columns loaded in transverse compression where the panel can generally be assimilated to a perfect plate (Fig. 2). Among the available models, those based on the theoretical studies of Sommerfield [2] and Timoshenko [3] are common. They employ an energy approach to determine the elastic critical load of a plate loaded in double compression by two concentrated forces applied in the middle of two opposite edges. Timoshenko and Gere considered two boundary conditions: simple supports on the four edges or two clamped at the loaded edges and the other two simply supported.

The elastic buckling force F_{cr} of a rectangular plate was proposed by Timoshenko and Gere [4] under the general form of Eq. (1).

$$
F_{cr} = k_{cr} \frac{\pi^2 E t_W^3}{12(1 - v^2) h_w}.
$$
\n(1)

In this general equation, k_{cr} represents the elastic buckling coefficient of the plate. It includes the geometrical parameters, the restraint boundary conditions and the load conditions. The parameters h_w , t_w , E and ν are the height and the thickness of the plate, the modulus of elasticity and the Poisson's ratio of the material, respectively. Given the influence of the geometrical characteristics and the boundary conditions on the elastic buckling coefficient k_{cr} and as a consequence on the critical load F_{cr} , this study is concerned with the coefficient k_{cr} to determine the critical load of a perfect plate. According to Timoshenko, for a rectangular plate ($a \gt\gt h_w$) loaded in double compression by two equal concentrated forces applied at the middle of two opposite sides, the buckling coefficient k_{cr} is equal to $4/\pi$ for the case of a plate that is simply supported on its four edges and $8/\pi$ for the plate with the two loaded opposite sides clamped and the two others simply supported.

Other investigations, performed mainly by Legget [5], showed that the solution given by Timoshenko [3] may lead to considerable errors in certain cases. Thus, he proposed another approach based on the representation of the concentrated load by a Fourier series. This led to values of buckling coefficients with reasonable accuracy. Yamaki [6] developed this energetic method to obtain solutions of buckling coefficients with improved accuracy.

Leissa and Ayoub [7] and Deolasi and Datta [8] used the finite element method to model a simply supported plate and calculate its buckling critical load for various aspect ratios. Deolasi and Datta established a comparison between buckling critical loads which were obtained by using the finite element model and those given by Yamaki.

Khan and Walker [9] studied the configuration of a simply supported plate studied by Timoshenko but considering a distributed load applied over a finite length (Fig. 2). They proposed a diagram to calculate the

Fig. 2. A simply supported plate subjected to opposite patch loading.

buckling critical loads for various aspect ratios a/h_w and loading length ratios s_s/h_w . Furthermore, Protte [10] used an energy approach to determine the buckling critical load for different values of a/h_w and s_s/h_w , showing an agreement with the results presented by Khan and Walker and Legget. Finally, the same problem was approached by Lagerqvist [11] using a numerical model. He established a series of results for the buckling coefficient considering different ratios s_s/h_w ranging from 0 to 0.6 and with $a/h_w = 1$, 2 and 4, $t_w = 4$ mm and $h_w = 1000$ mm.

To highlight the rotational restraint made by the flanges on the web panel of the beam, Alfutov [12] and Khan and Johns [13] studied the buckling behavior of a plate with elastic rotational restraint and a local load on one edge by using energy methods. They considered that the applied load is balanced by a parabolic tangential stress distribution in the edges of the plate perpendicular to the direction of loading. By using the same stress distribution and a displacement field of sinusoidal type, Robert and Shahabian [14] presented solutions for the buckling coefficient of the beam web panel based on a Galerkin discretization method. Finally, Lagerqvist [11] and Ren and Tong [15] studied the case of a beam web panel under patch loading to obtain the critical load by using finite element modeling.

Furthermore, Lagerqvist [11] studied the influence of the flanges on the critical load of the web panel which is subject to opposite patch loading (Fig. 3). In the model, the load was applied along a length s_s in the plane of the web and the loaded nodes were free to move only in the direction of the applied load, labeled 2 in Fig. 3. At the end sections of the beam, in both the flanges and the web, the displacements in the direction of the load (direction 2) and in the out of plane direction (direction 1) and the rotation around the longitudinal axis (6th degree of freedom) were restrained. A parametric study was performed with respect to three parameters: β, a/h_w and s_s/h_w. The coefficient β (β = b_f t³/h_w t₃³) represented the restraint on the web panel edges due to the rotational stiffness of the flanges. It is interpreted as the ratio between the torsion stiffness of the flanges and the bending stiffness of the web panel. The parameters a/h_w and s_s/h_w represent the aspect ratio and the load length factor. The analysis was performed by varying the three parameters in the following intervals: $β = 1$ to 128, $a/h_w = 1$ to 4 and $s_s/h_w=0$ to 1. Thus, the loading cases covered the range from a concentrated force to a uniformly distributed load along the whole length of the panel. The numerical results led to Eq. (2) for the buckling coefficient:

$$
k_{cr}=(1+(s_s/2h_w))\Big(3.4+1.8{(h_w/a)}^2+0.1\sqrt[4]{\beta}\Big). \hspace{1.5cm} (2)
$$

Fig. 3. Model adopted by Lagerqvist (web with flanges).

It may be noted that Eq. (2) proposed by Lagerqvist was adopted in Eurocode 3, part 1.5 [16] in a simplified form. The simplification considers that the influence of the flanges is constant and neglects the influence of the loading length, yielding Eq. (3):

$$
k_{cr} = 3.5 + 2(h_w/a)^2.
$$
 (3)

When β is small, meaning that the rotational restraint due to the flanges is low, the web panel behaves as a simply supported plate. On the contrary, when β becomes high, the web panel behaves as a plate with fully restrained supports. However, Eq. (2) already gives high values of buckling coefficient k_{cr} when β is small, which does not correspond to the behavior of a simply supported plate. Similarly, when β increases to infinity, Eq. (2) leads to infinite values which do not reflect the behavior of the plates with fully restrained edges. This observation led us to rely on a numerical model to examine the behavior of a web panel which is subject to opposite patch loading, taking into account the restraint provided by the flanges in a more realistic way. This model will be the reference to assess Eqs. (2) and (3) proposed by Lagerqvist and by the Eurocode 3.

3. Influence of the longitudinal stiffening

In this part, the web panel that was subject to opposite patch loading and was analyzed previously is considered with reinforcement by longitudinal stiffeners (Fig. 4). The addition of a stiffener increases the buckling critical load of the panel for a minor extra cost, through its contribution to the bending deformation in the buckling mode of the stiffened web. This type of stiffener is generally of an open section (plate, L type, …) or a closed section (U or trapeze,…). The study is limited to the case of a stiffener with an open asymmetric section.

The stiffeners are characterized by the following two dimensionless factors:

- **•** The relative bending stiffness: $\gamma_s = E I_{st}/(h_w D)$, and
- **•** The relative torsional stiffness: $\Phi_s = G K_{st}/(h_w D)$, where $D = E t_w^3$ (12 (1 – v^2)) is the bending stiffness of the web panel.

Fig. 4. Longitudinal stiffened web with flanges and the effective cross-section of longitudinal stiffeners according to EN1993-1-5 [14].

According to the EN1993-1-5 (6.4) [16], I_{st} is the moment of inertia, around the y-axis parallel to the web panel, of a combined section of the stiffener and a part of the web having a width equal to 30 times the thickness of the plate (Fig. 4).

Several studies have been conducted on the case of a web panel that was stiffened longitudinally and was subjected to patch loading but, to our knowledge, no studies have treated the case of opposite patch loading. The former include Graves Smith and Gierlinski [17], Skaloud [18] and Graciano [19]. These authors were primarily concerned with determining the optimal relative rigidity γ^t of the stiffener, which is the value, beyond which the stiffener no longer contributes to the panel resistance. In this limit case, the resistance of the panel is controlled by the sub-panels, separated by the stiffener, which behave independently.

Furthermore, they studied the optimum position of the stiffener for which the panel resistance is maximum. The charts of Klöppel, Scheer and Möller [20,21] were established to determine γ^t for various configurations of loading but not including the case of opposite patch loading. The recommendations of the ECCS [22] do not provide equations for γ^t for the case of opposite patch loading. In the present study, a finite element model is developed to calculate the buckling coefficient of a web panel that was stiffened longitudinally and was subjected to opposite patch loading. This model also enables us to calculate the optimum stiffness and position of the stiffener for this case.

4. Numerical modeling of panel buckling

A numerical model is developed to study the behavior of a simply supported or clamped plate and a web panel which is subject to opposite patch loading. The loading is applied over a limited length along two opposed sides of the plate or the two flanges of the beam in the case of the web panel. The influence of the parameters used by Lagerqvist [11] on the buckling coefficient of the panels is analyzed. These parameters are a/h_w , s_s/h_w and β . The latter, used for the web panels with flanges, accounts for the rotational restraints due to the flanges. These three parameters are varied in the following intervals: $β=1$ to 128, a/h_w = 1 to 4 and s_s/h_w = 0 to 0.5.

The numerical approach is based on the calculation of the eigenmodes of elastic instability of the plates by using a finite element software (CAST3M). It makes it possible to obtain directly the buckling critical load of the plates loaded in the opposite patch loading with various boundary conditions (simply supported or clamped and partially restrained due to the beam flanges). In these models, elastic behavior is assumed, with Young's modulus $E=210$ GPa and Poisson's ratio $v=0.3$. Panels are meshed by using triangular thin shell elements (DKT). Each node has six degrees of freedom (numbered 1 to 6) (Fig. 5), and the mesh density is chosen to achieve the convergence of the solution with sufficient accuracy.

Fig. 6. Elastic buckling coefficient k_{crs} of a simply supported plate for different aspect ratios. Effect of the (ss/hw) ratio.

4.1. Plate simply supported on four edges

In the present paper, the numbers 1, 2, 3 and 4, 5, 6 refer to the degrees of freedom in translation in the x, y and z directions and the rotations around the x, y and z axes, respectively (Fig. 3).

To validate the model, its results are compared with the existing solutions taken from the literature. For this case, the degree of freedom 1 of the horizontal edges (the loaded ones) is fixed. The degrees of freedom 1, 2 and 6 are fixed in the vertical edges (unloaded) of the plate.

Various calculations are made on rectangular plates having various aspect ratios: $a/h_w = 1$ to 4 and $s_s/h_w = 0$ to 0.5. Fig. 6 shows the evolution of the buckling coefficient k_{crs} , which was obtained from the results of the numerical model, with respect to the aspect ratio a/h_w for various values of the coefficient s_s/h_w . It can be observed that, for a given loading length, the buckling coefficient decreases for aspect ratios below 2.5, then it exhibits a minor increase that is maximum near 3 and then stabilizes above an aspect ratio of 3.5. For the same aspect ratio a/h_w , an increase in the loading length gives higher values of the buckling coefficient. The buckling coefficient remains nearly constant for aspect ratios higher than 2.5.

Table 1 displays the values of the buckling coefficient k_{crs} which were obtained from the numerical model developed in the present study and those determined by Legget, Khan, Protte and Lagerqvist. It can be observed that the results of the numerical model are very close to those given by the solutions of these authors. Given that the model

Fig. 5. Finite element mesh used for plates and girder.

Table 1 Buckling coefficient k_{crs} for a simply supported plate.

s_s/h_w	0		0.2			0.4			
a/h _w			4		2	4			4
Numerical model			2.61 1.52 1.49 2.74 1.54			1.49	2.98	1.61	155
Legget $[5]$		2.46 1.51	1.46						
Khan and Walker [9]	$2.56 -$			2.72			2.88		
Protte [10]	2.56	1.50	\sim	2.64			2.88	$\overline{}$	
Lagerqvist [11]	2.47	151	1.46	2.55			2.78		

is coherent with the results obtained by these existing formulae, it is used as a basis to establish an equation for the buckling coefficient k_{crs} of a simply supported plate which is subjected to opposite patch loading. For that purpose, a parametric study is performed for $a/h_w=1$ to 4 and $s_s/h_w=0$ to 0.5. By applying a linear regression to the results of 48 cases, Eq. (4) is obtained.

$$
k_{\rm crs} = 1.22 + 1.33(h_w/a)^2 + 0.79(s_s/h_w)^2.
$$
 (4)

This equation estimates k_{crs} with an error less than 5% in comparison with the results of the numerical model. This constitutes an improvement with respect to the existing equations.

4.2. Plate with clamped edges

Boundary conditions with elastic rotational stiffness on the edges of the plate allow the representation of the restraint on the web due to the beam flanges. For an I beam with thick flanges, the rotational stiffness at the web edges is high. This gives a condition of clamped edge to the web-flange connection. However, the vertical edges (the unloaded ones) of the web panel remain simply supported. In the present paper, a plate with these boundary conditions is called clamped plate.

To model these boundary conditions, the degrees of freedom 1 and 6 are blocked for the horizontal edges and 1 and 2 are blocked for the vertical edges of the plate.

The evolution of the buckling coefficient k_{crf} , given by the numerical model, is shown in Fig. 7 for the studied values of the aspect ratio a/h_w

Fig. 7. Elastic buckling coefficient k_{crf} of a clamped plate for different aspect ratios. Effect of the (s_s/h_w) ratio.

and the loading length ratio s_s/h_w . As in the case of a simply supported plate, the buckling coefficient increases with the loading length. For a given loading length the buckling coefficient decreases for the low aspect ratios to reach a minimum at the aspect ratios between 1.6 and 1.8 and then it increases to stabilize above an aspect ratio of 3. For all combinations of parameters a/h_w and s_s/h_w the buckling coefficient is found to be larger, as expected, for the clamped plate than for the simply supported plate.

For the clamped plate, there is no equation in the literature for the calculation of the buckling coefficient k_{crf} . By applying a linear regression to the results of 48 cases, (Eq. (5)) is derived for the buckling coefficient of a clamped plate which is subjected to opposite patch loading.

$$
k_{\rm crf} = 3.96 + 0.66 (h_w/a)^2 + 2.13 (s_s/h_w)^2. \tag{5}
$$

The error between the values given by Eq. (5) and the numerical model does not exceed 2%.

4.3. Web panel of I beam

This section concerns the behavior of a web panel that is subjected to opposite patch loading and taking into account the elastic restraint due to the flanges. A finite element model is built, similar to Lagerqvist's, except that the displacements and the rotations at the loaded nodes (Fig. 3) are released. The purpose of this change in boundary conditions is to allow finite values of the rotational stiffness due to the flanges. The load is applied to a subset of nodes corresponding to a length s_s of the web-flange intersections. The degrees of freedom 1, 2 and 6 of the nodes on the left and the right edges of the flanges and the web are restrained.

4.3.1. Parametric study

To analyze and evaluate the influence of various parameters, the evolution of the buckling coefficient k_{cr} is determined from the results of the numerical model and Eqs. (2) and (3) proposed by Lagerqvist and the Eurocode 3 part 1.5, respectively. In a preliminary step of the study, the load length factor β is varied from 1 to 128 with the values of a/h_w and s_s/h_w fixed (Fig. 8).

According to these evolutions, with low values of β, Eq. (2) proposed by Lagerqvist gives higher, i.e., less conservative, values of the buckling coefficient k_{cr} than those given by the numerical model. For high values of k_{cr} the equation of Lagerqvist is closer to the numerical values but remains non conservative all over the domain of variation of the coefficient β. As for Eq. (3) proposed by the Eurocode 3, it does not take into account the influence of β on the value of k_{cr} .

It can be observed (Fig. 8) that, as β increases, the buckling coefficient becomes higher than that of the simply supported plate and converges towards the case of a plate with clamped edges. The conditions of clamped supports are reached with the flange thickness higher than four times that of the web panel ($t_f \geq 4t_w$).

Fig. 9 shows the evolutions of the buckling coefficient k_{cr} with respect to the aspect ratio a/h_w for fixed values of β and s_s/h_w, which were obtained from the numerical model of the web panel and Eqs. (2) and (3). It can be observed that the values given by the analytical formulae are systematically higher than those given by the numerical model which confirms their non conservative character.

Fig. 10 shows the evolutions of the buckling coefficient k_{cr} with respect to the factors s_s/h_w for fixed values of β and h_w/a . Over the domain of variation of s_s/h_w and for a low value of β (case b) Eqs. (2) and (3) are generally non conservative in comparison with the numerical model. For high values of β (case a), these equations produce closer results in comparison with the numerical model.

This parametric study relative to the dominant parameters β , a/h_w et s_s/h_w influencing the buckling coefficient k_{cr} shows that Eq. (2) proposed by Lagerqvist is non conservative in comparison with the

Fig. 8. Buckling coefficient k_{cr} versus the coefficient $\beta^{0.05}$.

numerical results taken as a reference. Finally, the Eurocode 3 does not involve the parameters $β$ and s_s/h_w despite their significant influence. This led to the idea of using the results of the numerical model to establish a more realistic analytical equation for the buckling coeffi $cient$ k_{cr} .

4.3.2. New equations for the buckling coefficient k_{cr}

A parametric study is conducted to determine the influence of the parameters β , a/h_w and s_s/h_w. An analytical equation is then derived by regression analysis to calculate the buckling coefficient of a web panel which is subjected to opposite patch loading, considering the real conditions at the panel edges.

Two formulae are proposed (Eqs. (6.a) and (6.b)) for the calculation of the buckling critical coefficient depending on the aspect ratio of the web panel. It can be observed that when $β$ is close to zero, the web panel behaves as a simply supported panel and when $β$ is high it does

as a plate with clamped edges. As for the influence of the loading length factor
$$
s_s/h_w
$$
 it was already considered in the calculation of the buckling coefficients k_{crs} and k_{crf} defined by Eqs. (4) and (5), respectively. Finally, it remains to account for the influence of the aspect ratio a/h_w to calculate the buckling coefficient k_{cr} of the web panel:

• For
$$
1.0 \le a/h_w \le 1.1
$$

\n
$$
k_{cr} = (k_{crs} + k_{crf} \lambda \beta)/(1 + \beta)
$$
\n
$$
(6.a)
$$

with

$$
\lambda = 0.178 \left(\frac{a}{h_w} \right)^2 - 1.139 \left(\frac{a}{h_w} \right) + 2.541 \quad 1 \le \beta \le 1.34
$$

$$
\lambda = 0.148(a/h_w)^2 - 0.950(a/h_w) + 2.118 \quad 1.34 < \beta \le 128
$$

Fig. 9. Buckling coefficient k_{cr} versus the aspect ratios a/h_w.

Fig. 10. Buckling coefficient k_{cr} versus the coefficient s_s/h_w .

$$
\bullet \ \ \text{For} \ 1.1 \!<\! a/h_w \!\leq\! 4.0
$$

$$
k_{cr} = (k_{crs} + k_{crf} \psi \beta)/(1 + \psi \beta) \tag{6.b}
$$

and

$$
\psi = 0.086(a/h_w)^2 - 0.550(a/h_w) + 1.225 \quad 1 \le \beta \le 3.91
$$

$$
\psi = 0.380(a/h_w)^2 - 2.437(a/h_w) + 5.436 \quad 3.91 < \beta \le 128.
$$

The factors λ and ψ represent the influence of the aspect ratio of the web panel on the buckling coefficient k_{cr} . The parameter k_{crs} is the buckling coefficient for a simply supported plate with opposite patch loading which is calculated according to Eq. (4). The parameter k_{crf} is the buckling coefficient of a panel with clamped supports at the loaded edges and simple supports at the two other edges. This coefficient is given by Eq. (5).

The buckling coefficients of a web panel which were obtained for various values of (a/h_w), s_s and β by means of the numerical model and Eqs. (6.a) and (6.b) are given in Table 2. In this Table, the difference (error) between the results of the numerical model and those of Eqs. (2) , (3) and $(6a)$ and $(6b)$ is also reported. It can be noted that Eq. (2), proposed by Lagerqvist, and Eq. (3) proposed in the Eurocode 3 estimate k_{cr} with differences of 51% and 42%, respectively. However, Eqs. (6.a) and (6.b) estimate k_{cr} with an error of 10% only, which reflects a reasonable accuracy considering the simplicity of the equation with regard to the complexity of the problem.

Table 2

Comparison between the buckling coefficients obtained using FEM and the equations of the other authors.

FEM (CAST3M) $h_w = 1000$ $t_w = 4$, $b_f = 250$			Eqs. $(6.a)$ and $(6.b)$		Deviation (%)											
								$(\mathbf{k_{FEM}}^{\mathrm{a}}\!-\!\mathbf{k_{6}})/\mathbf{k_{6}}^{\mathrm{b}}$ FEM and Eqs. $(6.a)$ and $(6.b)$			$(k_{\text{FEM}} - k_{\text{lager}})/k_{\text{lager}}^c$ FEM and model of Lagerqvist			$(k_{FEM} - k_{EC3})/k_{EC3}$ ^d FEM and model of EC3		
S_{S}	β	a/h_w a/h_w			a/h_w			a/h_w			a/h_w					
			$\overline{2}$	4		$\overline{2}$	4		2	4		$\overline{2}$	$\overline{4}$		2	4
0.0		4.83	2.57	2.11	4.92	2.37	2.07	1.95	-7.61	-1.73	-8.87	-34.94	-41.59	-12.18	-35.75	-41.79
	3.91	5.33	3.55	2.91	5.36	3.22	2.95	0.60	-9.37	1.29	-0.20	-11.04	-20.34	-3.09	-11.25	-19.72
	16.00	5.55	4.13	3.83	5.87	4.05	3.91	5.84	-1.94	2.07	2.78	1.98	3.16	0.91	3.25	5.66
	54	5.71	4.33	4.24	6.02	4.10	3.97	5.39	-5.26	-6.29	4.37	5.07	12.06	3.82	8.25	16.97
	128	5.84	4.41	4.39	6.05	4.12	3.99	3.67	-6.68	-9.12	5.49	5.34	14.06	6.18	10.25	21.10
0.2	6.35	4.96	2.60	2.13	5.01	2.42	2.12	0.96	-6.80	-0.45	-14.92	-40.16	-46.40	-9.82	-35.00	-41.24
	10.00	5.45	3.58	2.94	5.46	3.28	3.01	0.14	-8.28	2.45	-7.23	-18.44	-26.84	-0.91	-10.50	-18.90
	16.00	5.66	4.17	3.86	5.98	4.13	3.99	5.68	-0.87	3.44	-4.72	-6.40	-5.48	2.91	4.25	6.48
	24.00	5.79	4.36	4.27	6.13	4.19	4.06	5.84	-3.97	-4.96	-3.79	-3.82	2.60	5.27	9.00	17.79
	32.00	5.91	4.43	4.42	6.17	4.20	4.07	4.33	-5.18	-7.82	-2.95	-3.80	4.40	7.45	10.75	21.93
0.5	6.35	5.65	2.73	2.21	5.44	2.68	2.37	-3.65	-1.86	7.09	-14.71	-44.71	-51.06	2.73	-31.75	-39.03
	10.00	6.20	3.79	3.07	5.96	3.63	3.35	-3.87	-4.18	9.10	-7.13	-24.02	-32.77	12.73	-5.25	-15.31
	16.00	6.41	4.42	4.07	6.55	4.57	4.43	2.11	3.46	8.86	-5.04	-12.69	-12.30	16.55	10.50	12.28
	24.00	6.51	4.61	4.52	6.71	4.63	4.50	3.06	0.47	-0.39	-4.81	-10.51	-4.43	18.36	15.25	24.69
	32.00	6.60	4.68	4.66	6.75	4.65	4.52	2.29	-0.71	-2.99	-4.63	-10.57	-3.14	20.00	17.00	28.55

^a Obtained from finite element model.
^b Eqs. (6.a) and (6.b).

Eqs. $(6.a)$ and $(6.b)$.

^c Equation of Lagerqvist.

 d Equation of Eurocode 3 part 1-5.

Fig. 11. Influence of the relative flexural rigidity γ_s of the stiffener on k_f for girder.

4.4. Case of longitudinally stiffened web panel

In this part, the influence of a longitudinal stiffener on the buckling coefficient k_f is analyzed for a web panel that is subjected to opposite patch loading. The web panel is stiffened by an asymmetric open section stiffener (Fig. 4).

4.4.1. Parametric study

The web panel numerical model, described in the preceding sections, is considered now with the same boundary conditions and a longitudinal stiffener added. The stiffener is modeled according to the geometry presented in Fig. 4 with dimensions $h_w=1000$ mm, a = 1000, 2000 and 4000 mm and t_w = 4 mm.

The degrees of freedom 1, 5 and 6 are fixed at the end cross sections of the stiffener. The evolution of the buckling coefficient k_f as a function of the bending stiffness of the stiffener γ_s is shown in Fig. 11 for fixed values of $b_1/h_w=0.2$, $s_s/h_w=0.3$, $a/h_w=1$ and $\beta=2$. The dimension $b₁$ is the height of the upper sub-panel (Fig. 4). It can be seen that the buckling coefficient k_f increases with γ_s and reaches a plateau corresponding to the limit buckling mode with double waves along the height of the web, due to the prevention of out of plane displacements at the stiffener position (Fig. 12).

The torsional rigidity of open section stiffeners is being generally negligible and the study will be restricted to the influence of their relative bending stiffness.

Fig. 13 shows the variations of the buckling coefficient k_f versus the parameter b_1/h_w for $a/h_w=1$, 2 and 4, $s_s/h_w=0$, 0.3 and 0.5 and $\beta = 2$. It is noted that among all the considered parameter combinations, the maximum buckling coefficient is reached when the stiffener is placed at mid-height of the panel (i.e., $b_1=h_w/2$).

The evolution of the buckling coefficient k_f versus the relative bending stiffness γ_s is presented in Fig. 14 for $a/h_w = 1$, 2 and 4, for $b_1/h_w = 0.5$, $s_s/h_w = 0.3$ and $\beta = 2$. It shows that the buckling coefficient increases quickly and then stabilizes from a certain value defined as the optimal flexural rigidity γ^t . It is also noted from the plots that this optimal flexural stiffness increases with the web panel length.

In Fig. 15, the evolution of k_f versus γ_s is shown for the two aspect ratios $a/h_w = 1$ and 4 of the panel, the loading lengths: $s_s/h_w = 0$, 0.3 and 0.5, $\beta = 2$, and $b_1/h_w = 0.5$. These results show that, for a fixed aspect ratio, the loading length has no influence on the optimal flexural stiffness γ^t .

Finally, the evolution of k_f versus γ_s is presented in Fig. 16 for different positions of the stiffener ($0.3 \le b_1/h_w \le 0.5$) and two values of the aspect ratio (a/h_w = 1 and 4). It can be seen that for a/h_w = 1 and b_1 between 0.3 h_w and 0.5 h_w the optimal stiffness γ^t can be clearly identified. However, this value is difficult to identify when $a/h_w = 4$ because the smoothness of the curve and the decrease of b_1/h_w after a maximum is reached. Therefore, a bilinear model is chosen to approximate the evolution of the buckling coefficient k_f

Fig. 12. Evolution of the instability mode versus γ_s .

Fig. 13. Buckling coefficient k_f versus b₁/h_w for various aspect ratios. Effect of the (s_s/h_w) ratio.

(Fig. 16). The first line increases quickly for $\gamma_s \leq \gamma^t$ and the second line describes the slow increase when $\gamma_s > \gamma^t$. The optimal rigidity γ^t is then determined from the intersection of the two lines (Fig. 17). The values of the optimal rigidity are given in Table 3 for different values of the aspect ratio.

From this study an empirical model is obtained. Table 3 shows that the optimal rigidity is mainly influenced by the aspect ratio of the loaded panel (b_1/h_w). A parametric study is conducted with $a/h_w=$ 1 to 4 and $b_1/h_w = 0.3$ to 0.5. Finally, by applying a linear regression to the results of 30 cases, Eq. (7) is proposed to calculate the optimal rigidity of the stiffener.

$$
\gamma^t = 3.37 (a/h_w)^{2.08} + 0.4 (b_1/a)^{-1.92}.
$$
 (7)

Fig. 14. Buckling coefficient k_f versus γ_s for various aspect ratios.

4.4.2. Analytical value of the buckling coefficient k_f

The addition of a longitudinal stiffener creates a higher order mode and therefore an increase in the panel resistance. The simple Eq. (8) is proposed to evaluate the buckling coefficient k_f of the longitudinally stiffened web panel, which is subjected to opposite patch loading.

$$
k_f = k_{cr} + k_{st}.\tag{8}
$$

Here, k_{cr} is the buckling coefficient of an unstiffened web panel, resulting from Eqs. (6.a) and (6.b). The parameter k_{st} represents the contribution of the longitudinal stiffener to the buckling resistance of the panel additive.

From the study of longitudinally stiffened web panel, it follows that the buckling coefficient k_{st} depends on the relative flexural stiffness γ_s of the longitudinal stiffener and the aspect ratio of the loaded panel (b_1/a) . A parametric study is therefore established to assess the influence of the parameters γ_s , a/h_w and b₁/a on k_{st}. The analysis, carried out for the following intervals: γ_s = 0.19 to 461, a/h_w = 1 to 4 and $b_1/a = 0.075$ to 0.5, led to the empirical model (Eqs. (9-a) and (9-b)) for calculating the buckling coefficient k_{st} .

• For $0 \leq \gamma_s \leq \gamma^t$

$$
k_{st} = (\gamma_s/20) + 2.45(b_1/a) + (\gamma_s/50)(b_1/a) - 0.06
$$
 (9-a)

• For $\gamma_s > \gamma^t$

$$
k_{st}=(\gamma_s/250)+0.29(b_1/a)-(\gamma_s/125)(b_1/a)+1.391. \hspace{20pt}(9-b)
$$

Table 4 reports the deviation between the values of the buckling coefficient k_f which was calculated by using the numerical model

Fig. 15. Buckling coefficient kf versus γ_s for various s_s/h_w ratios.

Fig. 16. Buckling coefficient k_f versus γ_s for various b₁/h_w ratios.

and the analytical model (Eq. (8)). It shows that the coefficient k_f is analytically with a maximum error of 14% in comparison with the numerical model. This error can be considered as acceptable for an

Fig. 17. Determination of transition rigidities γ^t .

analytical model that is general enough to account for the complex phenomena of buckling while covering a wide range of cases.

5. Conclusion

The present study addresses the buckling of the I beam web panels which are subjected to opposite patch loading considering the restraints due to the flanges in a more realistic way than proposed by the European codes. A numerical model is developed and its results are exploited to derive an empirical analytical equation for the buckling

Table 4 Comparison of buckling coefficient k_{FEM} obtained from the FEM and Eq. (8).

a/h_w	$\gamma_{\rm s}$		b_1/h_w						
			0.3	0.4	0.5				
				$({\rm k_{FEM}}-{\rm k_8}^{\rm b})/{\rm k_{FEM}}^{\rm a}$ (%)					
$\mathbf{1}$	$\gamma_s \! \leq \! \gamma^t$	0.19	$\overline{7}$	9	10				
		1.01	$\boldsymbol{9}$	11	10				
		1.85	9	10	9				
		5.17	7	7	5				
	$\gamma_s\!>\!\gamma^t$	10.33	$\mathbf{1}$	3	$\overline{4}$				
		24.62	$\mathbf{1}$	$\overline{\mathbf{4}}$	6				
		40.17	$\mathbf{1}$	$\overline{4}$	7				
		60.70	$\mathbf{1}$	$\overline{4}$	$\overline{7}$				
		86.75	\overline{c}	$\overline{4}$	7				
		157.25	3	$\overline{4}$	8				
		255.22	5	3	9				
		460.88	9	$\mathbf{1}$	10				
$\overline{2}$	$\gamma_s \! \leq \! \gamma^t$	0.19	$\bf{0}$	3	6				
		1.01	3	3	$\overline{1}$				
		1.85	5	$\overline{7}$	6				
		5.17	8	14	14				
		10.33	8	11	13				
		24.62	$\mathbf{1}$	13	14				
	$\gamma_s\!>\!\gamma^t$	40.17	6	13	14				
		60.70	7	12	13				
		86.75	6	10	13				
		157.25	3	11	12				
		255.22	$\overline{2}$	10	11				
		460.88	11	$\mathbf{1}$	$\boldsymbol{9}$				
$\overline{4}$	$\gamma_s \!\leq\! \gamma^t$	0.19	8	10	12				
		1.01	7	8	$\overline{9}$				
		1.85	$\overline{7}$	6	7				
		5.17	$\overline{7}$	$\overline{4}$	$\overline{4}$				
		10.33	10	6	$\overline{4}$				
		24.62	14	13	9				
		60.70	12	13	14				
		86.75	13	13	12				
	$\gamma_s\!>\!\gamma^t$	157.25	11	5	11				
		255.22	12	\overline{c}	12				
		460.88	12	8	$\mathbf{0}$				

^a Obtained from finite element model.

critical coefficient of the beam web panel. The rotational rigidity provided by the flanges on web panel edges is accurately accounted for in this new equation. The approach is extended to the case of a web panel which was reinforced with a longitudinal stiffener and was subjected to opposite patch loading. By using the results of the numerical model, the optimal position and rigidity of the stiffener are identified. The contribution of the stiffener to the buckling resistance of the panel is determined and a general analytical model is proposed to estimate the buckling critical coefficient k_f of a stiffened web panel which is subjected to opposite patch loading.

In a future work, this study is to be extended by performing elastic– plastic finite element analyses and carrying out validation experiments on web panels that would be subjected to opposite patch loading with and without stiffeners.

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^b Eq. (8).