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CONVERSION OF PROPANE BY PULSED DIELECTRIC BARRIER DISCHARGES IN AIR

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ABSTRACT. Dielectric barrier discharge reactor has been used to study the effect of voltage, pulse repetition rate and inlet mixture composition on propane conversion. The reactor is powered by a pulsed high voltage supply with amplitudes up to 30 kV and pulses repetition rate varied up to 200 Hz. Injected energy density and dry or wet air conditions play a major role on propane removal efficiency and the species produced (nature and concentrations).

1. INTRODUCTION

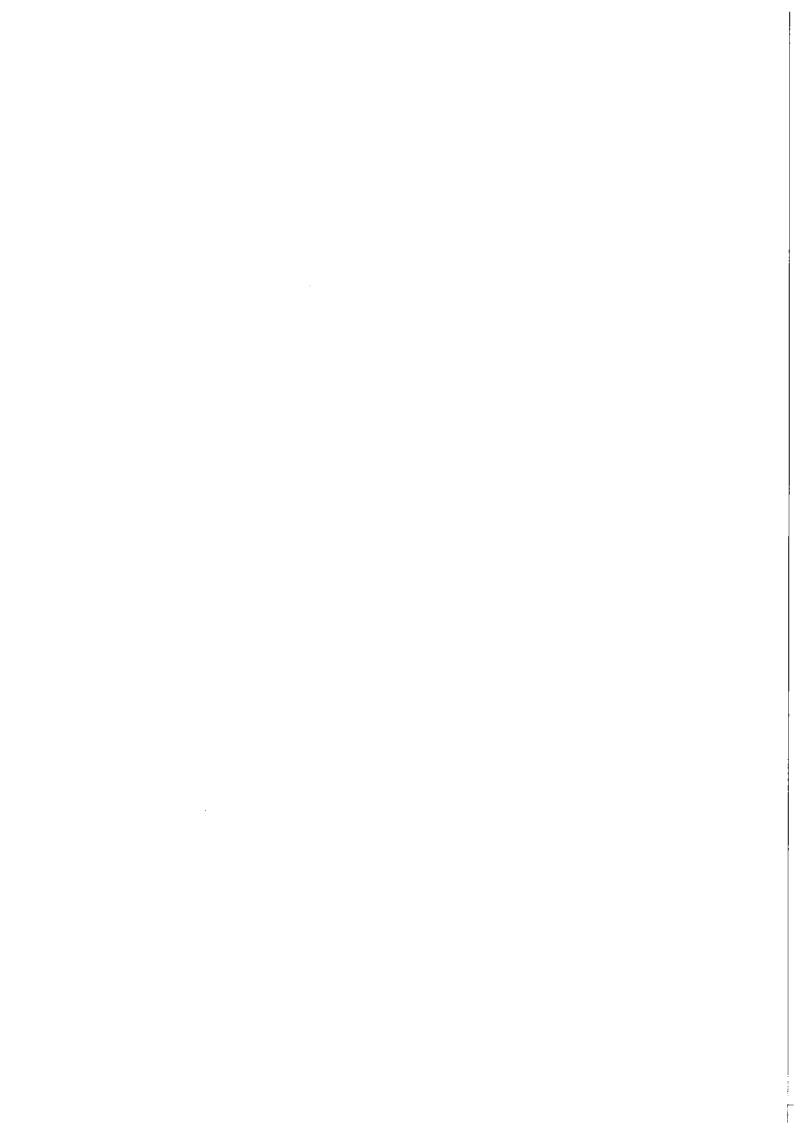
Non-thermal atmospheric pressure plasma processing is being actively studied for the effective removal of volatile organic compounds (VOCs') diluted in air [1-4]. Despite well-established implementations, fundamental knowledge of chemical processes need to be improved: products analysis, mass balance. Propane conversion results in a pulsed dielectric barrier discharge reactor (DBD) are reported in this paper. The aim is to characterize experimentally removal efficiency and the products by varying of voltages and pulse repetition rates.

2. EXPERIMENTAL

The experimental set-up used in this work was described previously [1,5-7]. The composition of the inlet gas mixture was controlled by mass flow controllers and the total flow rate was fixed at 1 L.min^{-1} . The inlet mixtures composition was dry or water saturated air with 1050 ppm of propane at room temperature and atmospheric pressure. The geometry of the DBD reactor was a wire to cylinder type.

The high-voltage generator is composed of two parts: the first one is a bank of ceramic knob storage and transfer capacitors of 4 nF. Each capacitor was connected in a Blumlein-type configuration. The second one was the cable transformer system. The storage capacitors were charged at a voltage (U_{ch}), and commuted with a fast switching element. Then, this high voltage fed the DBD through the cable transformer. A maximum open circuit voltage of six times the charging voltage of each cable was achieved. This pulse generator was able to deliver open circuit voltage up to 150 kV output into 80 ns (FWHM) pulses and short rise time (40 ns). In ours experiments, U_{ch} was between 3.5 and 5 kV and applied high voltage in the plasma reactor reached up to 30 kV (U_{appl}). The pulse repetition rate was adjustable, up to 200 Hz. Applied voltages and current measurements were displayed with an oscilloscope through high voltage and current probes.

Chemical analyses were performed by Fourier Transform Infra Red (FTIR, Nicolet Magna-IR 550 series II). Species quantified are only C₃H₈, CO₂ and CO. In addition of these main



products, by-products such as formaldehyde, acetaldehyde, formic acid, NO_x and C_xH_yNO_z were observed.

3. RESULTS AND DISCUSSION

3.1. Propane conversion

The discharge pulse energy into the plasma was determined with a capacitive circuit and was given by: $Ed = \frac{(0.5 \, C \, U_{ch}^2) \, f}{Q}$ where C is the transfer capacitance of the capacitors

bank, U_{ch} the charging voltage, f the pulse repetition rate and Q the total flow rate. Charging voltages and pulse repetition rates range studied were the following: 3.5 kV, 15-200 Hz; 4.5 kV, 100-200 Hz; and 5 kV, 15-150 Hz. From these values, we reported species concentrations as functions of energy density (Ed). Ed range studied in this work is between 0 and 900 J/L.

In figure 1a, the effect of Ed on propane concentration in dry air is reported. Propane conversion rate increases significantly with increasing Ed. For a given charging voltage, a rise of the frequency implies an enhancement of the C₃H₈ consumption. This is observed too for a given f when U_{ch} increases. C₃H₈ is totally consumed when Ed is higher than 700 J/L. Ed is not the main parameter on the propane removal efficiency: for a given Ed, propane consumption depends on U_{ch} and f. For Ed=700 J/L, we have same conversion rates for U_{ch} equals to 4.5 and 5.0 kV and for pulse repetition rates of 200 and 125 Hz respectively.

Figures 1b and 1c show the influences of Ed and charging voltages on propane conversion rates in wet and dry air conditions. We can observe a similar effect of Ed on propane conversion rate in humid air and dry air: an increase of Ed leads to a rise of the conversion rate. Humid air conditions leads to a beneficial effect on the propane consumption with an increase of the propane conversion rate for the lowest U_{ch} . When the voltage rises, the effect decrease strongly: for 5 kV, a minor effect is observed when F<75 Hz.

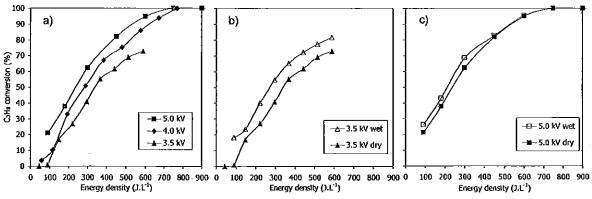
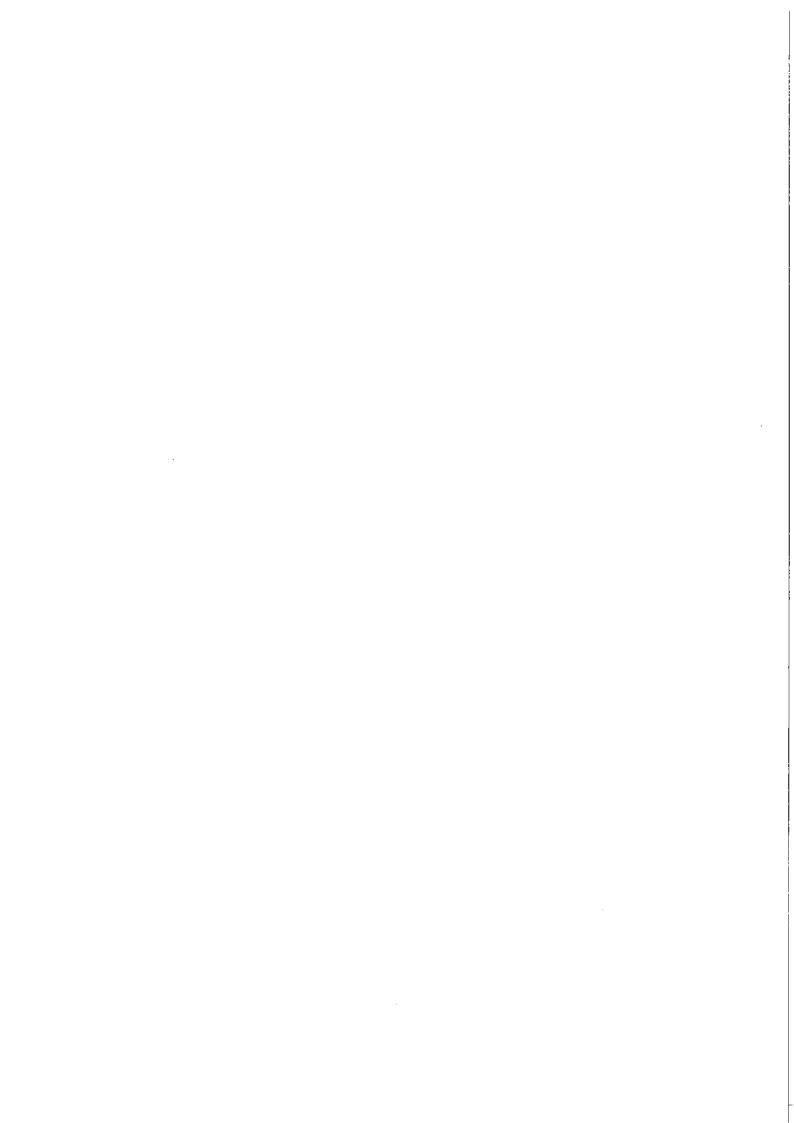


FIGURE 1. C₃H₈ conversion rates as functions of Ed and charging voltages in: a) dry air and b) wet air.

3.2. Species produced

Figures 2 display CO and CO₂ concentrations as functions of Ed for various U_{ch} and f values for propane diluted in dry air (full symbols). CO_x are the main carbon species produced when propane is consumed. An increase of Ed leads to a rise of CO and CO₂ concentrations. For a given Ed, there is a voltage effect between 3.5 and 4.5 kV, species concentrations increase. Between the highest voltages (4.5 and 5.0 kV), none effect of U_{ch} is observed at given Ed. In the lowest Ed range, CO₂ concentrations are higher than CO ones and this range



is varying with U_{ch} : 0-300 J/L for 3.5 kV and 0-180 J/L for 5 kV.

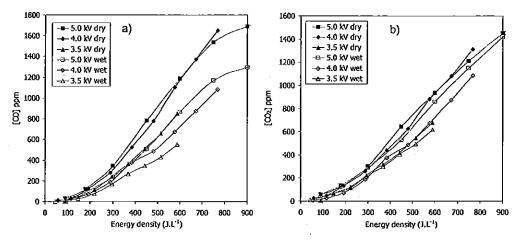


FIGURE 2. Effect of energy density on: a) CO, and b) CO₂ concentrations in dry and wet conditions.

In wet air conditions, CO and CO₂ concentrations increase when Ed rises (figures 2, open symbols). A comparison between results in dry and wet air shows that CO concentration strongly depends on the inlet mixture composition (up to 400 ppm for Ed=700 J/L). An increase of U_{ch} implies same effects on [CO] in dry or wet air conditions. Concerning CO₂ produced, humid air plays a minor role on [CO₂], a light decrease of CO₂ produced appears in wet air conditions (up to 200 ppm for U_{ch}=4 kV).

From non-consumed C_3H_8 , CO and CO_2 concentrations, we calculated $CO+CO_2$ selectivity, S_{CO+CO_2} , and measured carbon concentration, C_M , expressed by: $S_{CO+CO_2}=([CO]+[CO_2])/(inlet total carbon)$ and $[C_M]=3$. $[C_3H_8]+[CO]+[CO_2]$, respectively.

Effects of Ed on S_{CO+CO2} are reported in figure 3a and ones on $[C_M]$ are shown in figures 3b and 3c. For the highest Ed (>700 J/L), CO and CO_2 are only the carbon species produced in dry air: S_{CO+CO2} is close to 100% and C_M is equal to the inlet carbon injected (3150 ppm). In wet air, maximum S_{CO+CO2} is only 80% at 900 J/L. C_M curves show effects of Ed on the species produced and influences of charging voltage.

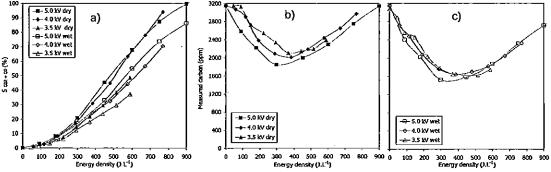
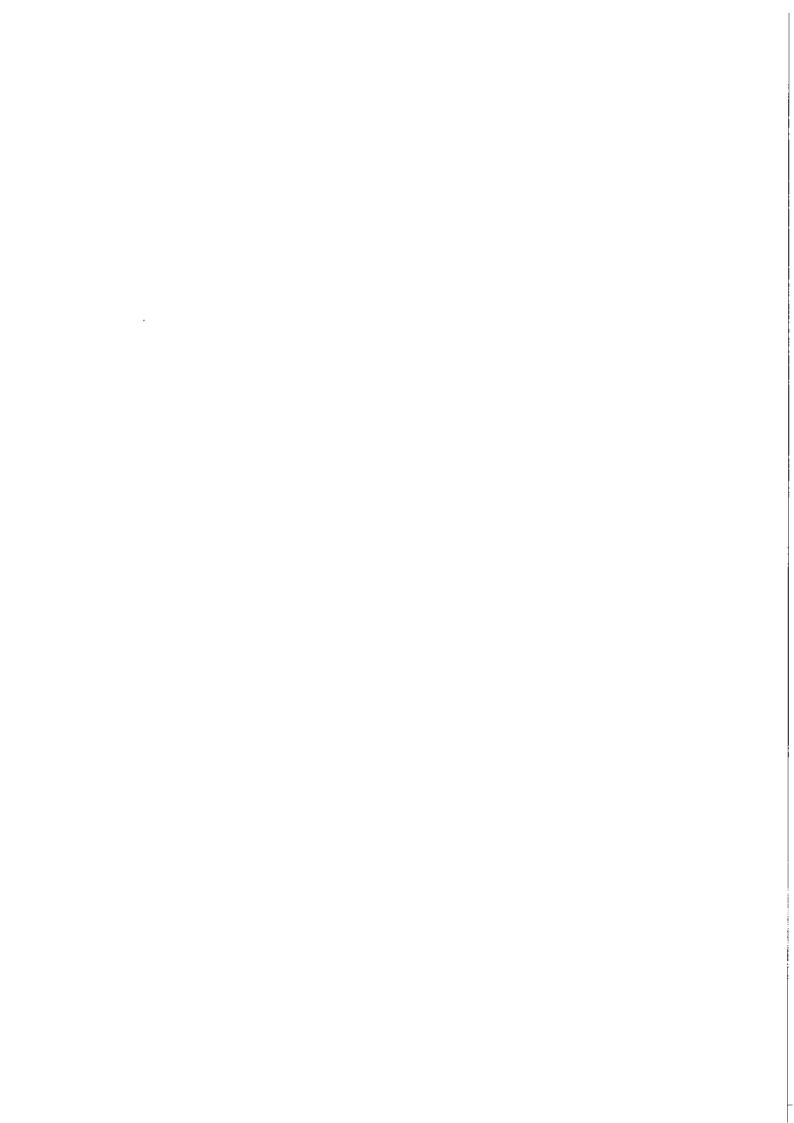


FIGURE 3. Effects of Ed on: a) CO+CO₂ selectivity, b) C_M in dry air and c) C_M in wet air.

 ΔC is defined as the difference between C_M and the initial carbon injected. $\Delta C \neq 0$ means that others carbon species are produced $(C_x H_y O_z)$ and mainly between 150 and 800 J/L. The $C_x H_y O_z$ production is linked to the humidity in air and to U_{ch} for the lowest Ed values. Maximum carbon deficit, ΔC , in dry air is reached at 300 J/L for 5 kV, 350 J/L for 4.0 kV and 375 J/L for 3.5 kV and ΔC is 1300, 1160 and 1050 ppm, respectively. In wet air, ΔC increases



up to 1600 ppm for 5 kV.

 CH_2O areas measured from experimental FTIR spectrum are reported in figures 4. Concentrations of formaldehyde are higher for dry conditions excepted for the lowest charging voltage studied where none influence of the air conditions are observed. In humid air, CH_2O is not promoted excepted for the higher Ed values where S_{CO+CO2} is lower. The trends of CH_2O correspond to the carbon deficit observed in figure 4b. Maximum CH_2O concentrations are reached between 300 and 400 J/L in function of U_{ch} . FTIR spectra show that others $C_xH_vN_wO_z$ species are promoted in wet air conditions.

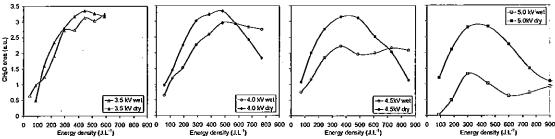


FIGURE 4. Effects of Ed, charging voltages and air conditions on CH2O areas measured by FTIR.

CONCLUSION

This work shows that high propane conversion efficiency can be reached with an energy density equals to 700 J/L and main species produced are CO and CO₂. CO+CO₂ Selectivity reaches 100 % when propane is entirely consumed. Propane diluted in humid air implies a increase of the propane conversion for the lowest charging voltage studied and CO+CO₂ selectivity decreases in favor of $C_xH_vO_z$ species with x > 2.

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