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► To cite this version:

Lara Leclerc, Wael Rima, Delphine Boudard, Jérémie Pourchez, Valérie Forest, et al.. Size of submicrometric and nanometric particles affect cellular uptake and biological activity of macrophages in vitro. *Inhalation Toxicology*, 2012, 24 (9), pp.580-588. 10.3109/08958378.2012.699984 . hal-00733900

HAL Id: hal-00733900

<https://hal.science/hal-00733900>

Submitted on 20 Sep 2012

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TITLE PAGE

Complete title:

Size of submicrometric and nanometric particles affect cellular uptake and biological activity of macrophages *in vitro*

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Running headline: Nanoparticles size effect

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ABSTRACT AND KEY TERMS

Background: Micrometric and nanometric particles are increasingly used in different fields and may exhibit variable toxicity levels depending on their physicochemical characteristics. The aim of this study was to determine the impact of the size parameter on cellular uptake and biological activity, working with well-characterized fluorescent particles. We focused our attention on macrophages, the main target cells of the respiratory system responsible for the phagocytosis of the particles.

Methods: FITC fluorescent silica particles of variable submicronic sizes (850, 500, 250 and 150 nm) but with similar surface coating (COOH) were tailored and physico-chemically characterized. These particles were then incubated with the RAW 264.7 macrophage cell line. After microscopic observations (SEM, TEM, confocal), a quantitative evaluation of the uptake was carried out. Fluorescence detected after a quenching with trypan blue allows us to distinguish and quantify entirely engulfed fluorescent particles from those just adhering to the cell membrane. Finally, these data were compared to the *in vitro* toxicity assessed in terms of cell damage, inflammation and oxidative stress (evaluated by LDH release, TNF- α and ROS production respectively).

Results and conclusion:

Particles were well characterized (fluorescence, size distribution, zeta potential, agglomeration and surface groups) and easily visualized after cellular uptake using confocal and electron microscopy. The number of internalized particles was precisely evaluated. Size was found to be an important parameter regarding particles uptake and *in vitro* toxicity but this latter strongly depends on the particles doses employed.

Key terms: Uptake quantification, macrophages, fluorescent particles, *in vitro* toxicity.

INTRODUCTION

The toxicological assessment of fine and ultrafine particles (and particularly engineered nanoparticles) currently represents a considerable issue for environmental science, biosciences or nanomedicine (Warheit, 2004; Oberdorster, 2005; Sayes, 2007). In order to improve our knowledge of the biological toxicity and the uptake mechanisms of submicronic particles, it seems of high interest to propose a quantitative assessment of the number of internalized particles into the cells after exposure (Haberzettl, 2007; Clift, 2008). Different particle entry pathways exist in the organism: skin, gastro-intestinal tract, respiratory tract or by injection. We focus our attention especially on the respiratory way and its main target cells: the macrophages. They are the main actors of phagocytosis, a highly conserved complex process, classically defined as the internalization and destruction of particles greater than 0.5 μm in size. Phagocytosis is a receptor-mediated and actin-driven process. It involves actin dynamics including polymerization, bundling, contraction, severing and depolymerization of actin filaments (Aderem, 1999; Fenteany, 2004; Niedergang, 2004, 2005; Ravetch, 2007). Slight physicochemical differences in the particles surface may influence the phagocytic process (Serda, 2009) and they have also been shown to be involved in toxicological processes (Fubini, 1998; Fubini, 2004; Clift, 2008). It appears of great concern to us to establish the relationship between the quantification of the uptake and the biotoxicity of the particles depending on their physicochemical features (size, surface reactivity, etc.).

Different studies have investigated the impact of nanoparticles size on uptake but with various types of particles without fully characterized physico-chemical parameters or agglomeration state (Rejman, 2004). Moreover, little attention has been paid to an accurate quantification process frequently reduced to a simple quantification of fluorescence (Hu, 2007; Su, 2010; Yan, 2010). In most cases, only the parameter of mean fluorescence intensity has been taken into account. Sometimes uptake is just visualized with microscopy techniques

and not quantified at all (Song, 2010). Therefore, the study of particles uptake generally remains qualitative or semi-quantitative.

In this paper, we focused our attention on the impact of particles size on their uptake and toxicity. First, we synthesized silica fluorescent particles with well controlled features (size, surface groups, fluorescence, shape, zeta potential, etc.) of four different sizes (150, 250, 500 and 850 nm). The physicochemical features of these particles were validated in cell free conditions using various techniques: Dynamic Light Scattering (DLS), confocal microscopy, Scanning Electron Microscopy (SEM), Transmission Electron Microscopy (TEM) and zeta potential measurements.

Then the particles were incubated with a macrophage cell line (RAW 264.7) and their uptake and subcellular localization were observed using confocal microscopy and TEM. However, these techniques did not allow for an accurate quantification of the phagocytic process. To propose a quantitative assessment of the number of internalized particles, we used the trypan blue (TB) quenching method in fluorimetry. In addition to its principal function as an exclusion dye of dead cells, TB is known for its ability to "turn off" the green fluorescence emitted by the particles outside the cells. This process allowed us to distinguish internalized particles from those just adhering to the plasma membrane (Hed, 1987; Van Amersfoort, 1994; Thiele, 2001; Nuutila, 2005). Moreover, the toxicity of particles was evaluated regarding several complementary parameters: Tumor Necrosis Factor alpha (TNF- α) production (to assess the inflammatory response), Lactate Dehydrogenase (LDH) release (reflecting the integrity of the cell membrane) and the production of different Reactive Oxygen Species (ROS) (Catelas, 1999; Donaldson, 2002; Bruch, 2004; Sayes, 2007). This part aimed at assessing if the size of the particles had a major impact on the level of toxicity. Thus, the present work exposed an appropriate and precise methodology to investigate the relationship between the particles size, their level of uptake and the induced toxicity.

MATERIAL AND METHODS

Fluorescent silica-based particles

Synthesis

Four types of fluorescent silica-based particles with variable and well-controlled sizes (150, 250, 500 and 850 nm) were synthesized at the laboratory scale (Nano-H, France). The particles were constituted of silica core doped with Fluoresceine isothiocyanate Isomere I ($C_{21}H_{11}NO_5S$, FITC, $\geq 90\%$, Sigma-Aldrich) exhibiting a green fluorescence and grafted by covalently bonds, as described by Van Blaaderen *et al.* and Wang *et al.* (Van Blaaderen, 1992; Wang, 2003). Then a controlled polysiloxane shell (SiO_x) was introduced, by hydrolysis condensation of 3-aminopropyl triethoxysilane ($H_2N(CH_2)_3-Si(OC_2H_5)_3$, APTES, 99%, Sigma-Aldrich) and tetraethyl orthosilicate ($Si(OC_2H_5)_4$, TEOS, $\geq 99\%$, Sigma-Aldrich) using alcohol as solvent in presence of catalytic agent. Finally the particles were stabilized by introducing carboxylic surface groups (COOH) onto the surface using diethylenetriamine pentaacetic dianhydride DTPA-ba (TCI Europe) as reagent. The synthesis was performed as follows: a solution of DTPA-ba was stirred and added to the colloid solution containing nanoparticles at room temperature. Then the final solution was purified by centrifugation and redispersed in ethanol. The particles were then redispersed in water at a desired concentration (particles number/mL).

Particles fluorescence (% m/m SiO_2) was fixed at 3%. Excitation and emission wavelengths of the FITC were 488 nm and 495-550 nm respectively.

Characterization

Dynamic light scattering (DLS) and zeta potential measurement

Measurement of the size distribution of the different submicronic particles and their zeta potential were performed using a Zetasizer Nano S from Malvern instrument (Orsay, France)

in water and in complete culture media (DMEMc, precisely defined in the macrophage cell culture section) after strong vortexing (n=3). Particles agglomeration was also followed in complete culture media after 8 and 24 hours.

Transmission electron microscopy

Transmission electron microscope (TEM) images were obtained using a JEOL 2010F FEG microscope at a 200 kV accelerating voltage. Samples were prepared by dropping sample suspension on a carbon-coated holey film supported on a 3 mm mesh copper grid. Particles mean size was evaluated using “Precipite” Software (© T. Epicier 2005).

Scanning electron microscopy

Scanning electron microscopy (SEM) images of particles were performed using an ESEM XL30-FEI microscope equipped with a thermal field emission gun (FEG).

Fluorescence spectral analysis

Spectral measurements of particles suspensions were acquired with an excitation wavelength of 490 nm and emission fluorescence spectral curves were collected over the 490-800 nm wavelength range (Fluorescence spectrophotometer F-2500, Hitachi).

Cellular assays

Macrophage cell culture and dose of particles

The RAW 264.7 cell line was provided by ATCC Cell Biology Collection (Promochem LGC, Molsheim, France) and derives from mice peritoneal macrophages transformed by the AMLV (Abelson Murine Leukemia Virus). Cells were cultured in Dulbecco's Modified Eagle's Medium (DMEM, Invitrogen), complemented with 10% of fetal calf serum (FCS, Invitrogen), 1% penicillin-streptomycin (penicillin 10 000 units/mL, streptomycin 10 mg/mL; Sigma-Aldrich, Saint-Quentin Fallavier, France) and incubated at 37°C under a 5% carbon dioxide humidified atmosphere.

For each experiment, an arbitrary ratio of 1000 particles for one cell was used and incubated 24 hours with macrophages.

Confocal imaging

Cells were grown in 6 well plates (1 million cells/well in 4 mL) containing coverslips. After a 24 hour exposure to particles, the coverslips were fixed into the wells with 4% paraformaldehyde (PFA) for 10 minutes. The wells were washed with Phosphate Buffered Saline (PBS, VWR, Fontenay-sous-Bois, France) to remove excess particles that did not adhere to cell membrane or were not internalized. Then, actin cytoskeleton was labeled with AlexaFluor® 594 phalloidin (Invitogen; diluted 1:40 in PBS) for 20 min and rinsed with PBS. Finally cell nuclei were stained with 10 μ M of Hoechst 33342 solution (Sigma), during 15 minutes and rinsed with PBS. Coverslips were then stucked to microscope slide using Vectashield HardSet Mounting Medium (Vector, Cliniscience, Montrouge, France).

Analyses were performed using a confocal microscope TCS-SP2 from Leica Microsystems (Leica®, Heidelberg, Germany). Images were obtained from the fluorescence emitted by FITC (ex: 488 nm; em: 495-550 nm), AlexaFluor®594 phalloidin (ex: 581 nm; em: 609 nm) and Hoechst (ex: 355 nm; em: 465 nm).

Transmission Electron Microscopy (TEM)

Cells were grown in 6 well plates (1 million cells/well in 4 mL) containing coverslips and particles were incubated for 24 hours. After washing to remove unfixed or non-internalized particles, cells on coverslips were fixed with a solution of 2% glutaraldehyde / 0.1 M Cacodylate at pH 7.4, washed three times in 0.1 M sodium cacodylate buffer and postfixed in 1% osmium tetroxide. After washing, samples were dehydrated by graded series of ethanol

baths, embedded in Epon and finally cut by ultramicrotomy. Observations were carried out on the 70nm thick samples using a Hitachi H-800 electron microscope operating at 200 kV.

Quantitative uptake assessment

Cells were grown in 96 well plates (100 000 cells per well in 200 μ L of complete culture medium). Medium was replaced by 200 μ L of diluted particles (ratio of 1000 particles/cell) in the test wells. Fluorescence intensity standard curves were simultaneously established for each size of particles and fluorescence was detected using a fluorometer (Fluoroskan Ascent, Thermolabsystems), with 485/538 nm excitation/emission wavelengths.

Measures of fluorescence were performed immediately after particles addition and after 24 hours of incubation (37°C, 5% CO₂) with washing steps and use of trypan blue (TB) (diluted 1:2) for half of the media test wells. Using the standard curves established for each size of particles and as TB is known to quench the fluorescence of particles that are not internalized, this technique allowed to determine precisely the number of particles in contact with cells (internalized and adhering to cell membrane and, by difference, the precise number of internalized particles). Results are expressed as percentage of particles initially introduced remaining in the supernatant, particles adhering to cell membranes and intracellular particles.

Toxicity assessment

For each experiment, cells were prepared in 96-well plates (100 000 cells/well for TNF- α and LDH assays, and 300 000 cells/well for ROS and H₂O₂ parameters) in 25 μ L of complete DMEM. Particles (1000/cell in a volume of 75 μ L of DMEM) were added to the culture and incubated for 24h at 37°C. In each case, control cells were incubated in the same conditions but without particles.

TNF- α production (Quantikine® Mouse TNF- α Immunoassay, R&D Systems), LDH release (CytoTox-ONE™ Homogeneous Membrane Integrity Assay, Promega), oxidative stress (OxiSelect™ ROS Assay Kit, Euromedex) and specific Hydrogen Peroxide (H₂O₂) in **short-term** (90 min) and **long-term** (24h) conditions (De la Harpe, 1985) were analyzed as extensively described in a previous work (Leclerc, 2010).

Statistical analysis

Analysis and graphics were performed on Prism 5.0 software (GraphPad, San Diego, CA). Significance (***) was established with ANOVA test (p<0.05).

RESULTS

Physicochemical characterizations

The physicochemical properties of the particles are summarized in Table 1. All particles contain the same massic percentage of FITC and the same type of surface groups (COOH). This table also shows the silicon concentration of each particle and the number of COOH groups per particle. Physicochemical characterizations in terms of size and zeta potential are compared in Table 2 for particles resuspended either in water or in complete culture media. There is a good correlation between the expected sizes of particles and those measured using DLS and TEM, except for the 150 nm particles that appear bigger in DLS due to agglomeration process. There are slight differences between sizes evaluated by DLS in water or in complete culture media with a noticeable increase in the culture medium. This could be due to the adsorption of some culture media proteins onto particles surface.

Colloidal particles dispersed in a solution are electrically charged due to their ionic characteristics and dipolar attributes. Zeta potential is considered to be the electric potential of the particles. As this electric potential approaches zero, particles tend to aggregate. Zeta potential values always appear negative, but are clearly higher (2 fold) in culture media than in water. This phenomenon may also be due to the adsorption of proteins contained in the culture medium on the particles or to the charge screening generally observed in highly ionized solutions (but further investigations are needed to confirm this hypothesis). Also, the protein corona may inhibit particles surface charge. However these results indicate that the particles are well-dispersed.

Uniformity of particle size and shape was verified using SEM and TEM (Figure 1). Particles appeared spherical, non-agglomerated with well-defined size ranges. Moreover, concerning the agglomeration state, particles size distribution was assessed in complete culture media over time (0, 8 and 24h) as shown on Figure 2. Results indicate that the different sizes of

particles present a remarkable size stability, avoiding agglomeration phenomena even in culture media containing serum.

The fluorescence spectrum of the FITC was also checked for each particles size (Figure 3). A specific fluorescence intensity (arbitrary units) was observed for each type of particles due to the percentage in mass of FITC employed in the particles' synthesis. These variations are normal but important to consider in the rest of the study especially for the fluorescence quantification with the fluorometer. In this case, standard curves for each particle size have to be established.

Qualitative uptake assessment by microscopy

After cellular contacts, particles were imaged using confocal microscopy. As shown on Figure 4, particles of the four sizes were detectable (FITC green labeling). 150 nm particles were less visible but it could be explained by the detection threshold of the microscope (200 nm resolution). However, confocal observations allowed us to distinguish particles localization using stacks sections. In each case, particles were surrounded by the actin cytoskeleton (Phalloidin red labeling) validating their internalization by macrophages. Indeed, F-actin, the major component of cells cytoskeleton, is associated with the phalloidin which labeling allows precise visualization of actin cortex under the cell membrane.

TEM acquisitions were then performed to detect more accurately particles localization in the intracellular compartment (Figure 5). Electron micrographs obtained using an electron beam at 200 kV show that, after incubation at a concentration of 1000 particles/cell, particles are gathered in the cells' vesicles separated from the cytoplasm by a double membrane. Moreover TEM images indicate that particles could be internalized individually or by groups (two, three or more). Micrographs also give some indication about the mechanism of internalization.

Adhesion steps have been visualized in SEM and showed particles absorbed on the cell membrane (data not shown).

Quantitative uptake assessment by fluorometry

Results of the Fluoroskan quantification of uptake are presented on Figure 6 where the amount of particles (expressed as a percentage of particles initially introduced) is reported as a function of their localization: either at the membrane surface, in the intracellular space or remaining in the culture supernatant. The measurement of the total fluorescence of FITC allows us to determine the number of particles internalized and adhering to the cell membranes. Then the accurate quantification of the amount of particles entirely engulfed in the cells was made possible by the use of TB which is known to quench the fluorescence of the particles remaining outside the cells. Finally, the amount of particles that remained in the supernatant was determined by deduction (total number of particles – amount of particles adhering to membranes and internalized – amount of particles entirely internalized within cells).

The 850, 500 and 250 nm particles are internalized at the same rate, respectively 17%, 14% and 12% with a very low percentage of adherent particles (2% or 4%). On the contrary, the smallest ones appeared much more internalized (24%) with a non negligible 10% of adherence.

This methodology allows us also to determine the number of particles internalized per cell (*e.g.*: 148 ± 5 for the 500 nm particles and 265 ± 32 for the 150 nm particles).

Toxicity assessment

Concerning toxicity assessment, results are presented on Figure 7. The dose employed was fixed at 1000 particles per cell. Results showed a size dependent effect from the smallest to

the biggest particles sizes especially for the parameters of TNF- α reflecting inflammation and LDH representative of membranes alterations (Figure 7 A and B). The H₂O₂ production was also assessed for specific **short-term and long-term conditions** (Figure 7 C and D) and finally total ROS production was quantified (Figure 7 E). Effects were not significant regarding total and **short-term H₂O₂** but a slight increase (nmol) was noticed for **long-term H₂O₂** for the biggest particles.

The 850 nm particles appear biologically more active than the others at the dose employed in this study.

DISCUSSION

This study aimed at understanding the relationship between particles' physicochemical features (especially the size), their uptake and toxicity. Fluorescent particles of various submicronic sizes (850, 500, 250 and 150 nm) but exhibiting the same surface coating (COOH) were characterized for sizes and zeta potential by DLS, TEM and their fluorescent spectra were also measured for calibration. Size distributions evaluated by DLS were in agreement with those measured in TEM. Moreover, concerning agglomeration phenomena, no noticeable difference was observed between analyses in water and in complete culture media, the high size stability over time due to the COOH surface functionalization being due to the strong negatives values of zeta potential.

First, the fluorescent particles were well-defined in terms of physicochemical characteristics and were well-dispersed, which is a mandatory step for further toxicological evaluations (Ahsan, 2002; Fubini, 2010; Warheit, 2010). Once characterized, the particles were incubated with macrophages and uptake was qualitatively and quantitatively assessed before the evaluation of the biological activity parameters.

Even if microscopy visualization confirms the efficiency of particles' uptake with a precise localization throughout cells, quantification could not be done precisely and statistically on images (Clift, 2008; Song, 2010). Another technique allowing us to quantify the physical process of internalization is needed. Moreover, it is also important to take into account the proportion of particles adhering to cell membrane (Gratton, 2008). This is the reason why we have developed quantitative approaches for particles uptake with fluorescent detection using a fluorometer with a trypan blue quenching to distinguish entirely engulfed fluorescent particles from those that just adhered to the cell membrane (Leclerc, 2010).

Results indicate that fluorometer analyses are sensitive enough to permit precise uptake quantification. Trypan blue allowed for the distinction between the internalized and adherent

particles and their respective amounts to be expressed as a percentage. Fluorescent quantification indicates that 150 nm particles (the smallest ones) appear more internalized than the others (24%). The native size of these particles is around 70nm and it is the size of the agglomerate that reaches 150nm. For the other sizes, the amount of internalized particles slowly decreases with decreasing size. Taken together the results indicate that the agglomerate morphology may enhance the phagocytosis. This can be due to a charge distribution within the agglomerate that could modify the cell/particle interaction and/or to its significantly lower density (volumic mass) that could favour, for mechanical reasons, its entry through the membrane. It would be interesting in further study to compare the internalization rate of two objects of same size: a bulk one consisting of only one particle and another one consisting of an agglomerate of smaller particles with the aim to observe a difference in the rate or the pathway of internalization. Moreover results should be compared to smaller sizes of particles (at the nanoscale).

Another important aspect visualized on TEM images is that many particles can be internalized in a same vesicle or otherwise can be free in the cytoplasm. For the particle sizes used in this study, phagocytosis is generally the specific pathway employed by phagocytic cells such as macrophages but other internalization pathways could be involved (Aderem, 1999; Castellano, 2001; Etienne-Manneville, 2002; Niedergang, 2004, 2005; Habertzettl, 2007; Lanzetti, 2007; Yeung, 2007; Gratton, 2008). It would be interesting to explore pathways such as energy-dependent phagocytosis, clathrin-mediated endocytosis, caveolae-mediated endocytosis, or macropinocytosis in a further study.

Finally, these quantitative data were correlated to *in vitro* toxicity assessments (TNF- α and LDH release, ROS production). Indeed, toxicity evaluations reported in the literature showed that the doses employed are very important in result interpretation (Oberdorster, 2005; Fubini,

2010). In this study we worked with an equivalent number of particles regardless of the sizes, a metric currently used in uptake studies (Champion, 2008). At this dose, the biggest particles (850 nm) appeared more biologically reactive (higher values *e.g.* for TNF- α as compared to control cells) with a significant size effect. Reproducing analysis with the same volume or the same surface of particles for the different sizes at different doses will be interesting.

This work shows no direct correlation between the number of internalized particles and the biological data of toxicity. Indeed, 150 nm particles are more internalized but their biological effects are not significant for the different parameters evaluated. When working at the 1000 particles/1 cell ratio, the biggest particles (850 nm) are more toxicologically reactive.

This suggests that the inhalation of larger sized particles is pro-inflammatory for macrophages of the alveolar spaces and strongly encouraged the development of nanosized particles for drug delivery systems or diagnosis. Although macrophages are related to other cell types *in vivo* such as pneumocytes which are not taken into account in this *in vitro* study, they remain the major players of the inflammatory response and give us an idea of the biological response to different sizes of particles.

Conclusion

The aim of this study was to analyze the effect of the size of particles on their uptake and the induced toxicity. To that purpose, we coupled imaging analysis, quantification techniques and biological evaluations. This approach confirms that particle size represents a key physicochemical characteristic which has an important impact on uptake but is not directly related to biological activity. It will be interesting to investigate other parameters such as surface charge of particles (Lundqvist et al., 2008).

ACKNOWLEDGEMENTS

We would like to acknowledge the help and support of our collaborators. We are grateful to Nano-H Company for providing the nanoparticles. We also acknowledge the excellent assistance of CT μ (Centre Technique des Microstructures) for cells samples preparation for TEM, CLYM (Centre Lyonnais de Microscopie) and CMES (Centre de Microscopie Electronique Stéphanois) for the access to the different electron microscopes. We are also grateful to Centre de Quantimétrie Cellulaire for the confocal images.

The authors would like to acknowledge the financial support of the Conseil Général de la Loire.

DECLARATION OF INTEREST

The authors report no declarations of interest.

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TABLES WITH CAPTIONS

Expected size (nm)	[Si] M	Wt % FITC	Number of COOH groups / particle
150	2,7	3%	1,89E+07
250	2,5	3%	6,75E+07
500	1,65	3%	2,62E+08
850	2,2	3%	4,90E+08

Table 1: Characteristics of the four types of particles.

Expected size (nm)	Mean size in TEM (nm)	Water		DMEMc	
		Mean size by DLS (nm)	Zêta potential (mV)	Mean size by DLS (nm)	Zêta potential (mV)
150	67 ± 6	139 ± 2	-54,2 ± 0,9	158 ± 3	-23,1 ± 1,4
250	275 ± 26	252 ± 4	-54,5 ± 0,9	279 ± 4	-24,5 ± 1,5
500	446 ± 37	492 ± 6	-65,6 ± 0,3	536 ± 10	-22,6 ± 2,2
850	760 ± 25	847 ± 19	-68,7 ± 0,1	820 ± 10	-17,1 ± 1,6

Table 2: Measurement of particles size and zeta potential. Particles mean size was evaluated on TEM images. Comparison were established between size distributions evaluated by DLS and zeta potential for particles diluted in water or in complete cellular culture medium (DMEMc). **Data are expressed as means ± SE (n=3).**

FIGURE CAPTIONS

Figure 1: TEM (column A) and SEM (column B) imaging of the four types of particles in cell free conditions.

Figure 2: DLS evaluations of particles size in complete culture media (DMEMc) for different times of incubation (0, 8 and 24h) in cell free conditions.

Figure 3: Fluorescence intensity evaluated in arbitrary units for each particle type. Spectral measurements were acquired with a 490 nm excitation wavelength and emission fluorescence spectral curves were collected over the 490-800 nm wavelength range. The four sizes of particles show a specific peak of FITC between 490 and 560 nm.

Figure 4: Confocal microscopy images of macrophages incubated for 24 hours with FITC (green) particles (1000/1 cell) of different sizes (B-E). Control cells (A) were incubated without particles. Phalloidin (F-actin – Red) and Hoechst (cell nuclei – Blue) labelings allowed structures localizations.

Figure 5: Electron microscopy of particles after cellular contacts with RAW 264.7 macrophages for 24 hours. A) and B) 250 nm particles, C) and D) 500 nm particles.

These images show particles internalized within the cells in the cytoplasm gathered in double membrane vacuoles. 500 nm particles seem internalized individually whereas several 250 nm particles are internalized in a same vesicle.

Figure 6: Particles uptake quantification using trypan blue quenching and Fluoroskan analysis. Results are expressed as percentage of particles per compartment: supernatant, adherent to cell membranes, intracellular. Standard curves in number of particles have been established for each size of particles. This figure presents one graphic per size: A) 850 nm, B) 500 nm, C) 250 nm and D) 150 nm. Data represent for each particle size the mean and standard error of n=4. Significance (*) was established with ANOVA test (p<0.05).**

Figure 7: Toxicological analysis of the different sizes of particles (150, 250, 500 and 850 nm) incubated with RAW 264.7 cells for 24 hours. 1000 particles per cell were added to the cultures in these experiments. A) TNF- α production, B) percentage of released LDH, C) and D) H₂O₂ produced in short-term or long-term conditions E) total ROS generated. Data represent means \pm SE of n=4, significance (*) was established with ANOVA test (p<0.05).**