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# Characterization of Nd<sub>2</sub>AlO<sub>3</sub>N and Sm<sub>2</sub>AlO<sub>3</sub>N oxynitrides synthesized by carbothermal reduction and nitridation

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#### **Abstract**

The Nd<sub>2</sub>AlO<sub>3</sub>N and Sm<sub>2</sub>AlO<sub>3</sub>N oxynitrides with the K<sub>2</sub>NiF<sub>4</sub>-type structure have been prepared from oxide mixture at 1250 °C using the carbothermal reduction and nitridation route (CRN). Optimization of the process is discussed to prevent surface oxidation of the oxynitrides during the synthesis. The absorption of Nd<sub>2</sub>AlO<sub>3</sub>N and Sm<sub>2</sub>AlO<sub>3</sub>N, orange and yellow respectively, has been characterized by diffuse reflectance as well as their thermal stability versus oxidation by thermogravimetric analyses.

#### 1. Introduction

Over the recent years, a great interest has been shown for multinary oxynitrides containing main group elements especially in the fields of phosphors [1] or visible light-driven photocatalysts [2] and [3]. However, if a tremendous work has been done on nitridosilicates and nitridoaluminosilicates based materials, very little is known about multinary (oxy)nitride systems based on aluminum (ex:  $R_2AlO_3N$  [4],  $BaAl_{11}O_{16}N$  [5]), gallium (ex:  $La_2GaN_3$ [6]) or phosphorus (ex:  $Zn_2PO_3N$  [7]). The  $R_2AlO_3N$  system with  $R = La \rightarrow Eu$  has already been studied by Marchand previously [4]. These compounds which were air stable and told yellow have been prepared by heating  $R_2O_3/AlN$  mixtures in a sealed nickel ampoule under  $N_2$  at

1350 °C. Several heating cycle were necessary to achieve a nearly pure sample. These oxynitrides exhibit a  $K_2NiF_4$ -type structure which correspond to the n=1 member of the Ruddlesden–Popper series  $A_{n+1}M_nX_{3n+1}$  [8]. A neutron diffraction study performed by Marchand has evidenced an oxygen/nitrogen ordering within the anionic sub network with the nitrogen atom occupying an apical position of the  $AlO_5N$  octahedra resulting in a lower symmetry of the cell, i.e. S.G.  $(K_2NiF_4) = I4/mmm \rightarrow S.G.$   $(R_2AlO_3N) = I4/mm$ , as illustrated in Fig. 1 [9].

However, one major limitation is the synthetic process which is not cost efficient and only permit small quantities to be prepared at once. In this work, we have successfully investigated an alternative and easier synthetic approach: the carbothermal reduction and nitridation route (CRN [10]) which allows to prepare larger quantities starting from cheaper precursors, i.e. oxides.

### 2. Experimental

Neodymium and Samarium sesquioxides (Nd<sub>2</sub>O<sub>3</sub>, Sm<sub>2</sub>O<sub>3</sub>, 99.99%, Alfa Aesar), aluminum oxide (Al<sub>2</sub>O<sub>3</sub>, Degussa) and carbon graphite powder (325 mesh, Alpha Product) were used as starting materials and mixed thoroughly in isopropanol using an agate mortar. The masses are determined according to the following reaction formula:

$$2R_2O_3 + Al_2O_3 + 3C + N_2 \rightarrow 2R_2AlO_3N + 3CO$$
 (R = Nd or Sm) Equation (1)

The slurry is dried at 60 °C for a couple of hours in an oven and the resulting powder placed into an alumina boat and heated at temperatures between 1000 °C and 1350 °C by 10 h cycles. In this reaction, carbon acts as a reducer and oxygen is progressively removed from the sample as carbon monoxide; the product becomes then more reactive and reacts with nitrogen

to form the oxynitride. In order to limit any oxidation of the product or any parasitic consumption of the carbon graphite by oxygen or moisture traces from the nitrogen gas (99.995%, Air Liquide), a very simple device has been setted up. As described in Fig. 2, active carbon chunks (Carbio) are set in the alumina boat in front of the reacting mixture and an alumina plate is used to cover the boat. With this device, the nitrogen reacting with the mixture has to previously flow through the active carbon which react as a getter to eliminate oxygen and moisture impurities from the gas.

XRD powder patterns were recorded using a Philips PW3710 diffractometer operating with Cu  $K_{\alpha}$  radiation ( $\lambda=1.5418$  Å). X'PERT softwares – Data Collector and Graphics and Identify – were used, respectively, for recording, analysis, and phase matching of the patterns.

Nitrogen contents were determined with a LECO TC-600 Analyzer using the inert gas fusion method in which nitrogen was detected by thermal conductivity.

Diffuse reflectance spectra were collected using a Varian Cary 100 Scan spectrometer equipped with the Varian WinUV software and the integrating sphere Labsphere (DRC-CA-30I). Prior to measurements, the absolute reflectance of the samples was calibrated with a certified "spectralon" standard (Labsphere Cie). Experimental data were collected within the 250–800 nm range with 1 nm step and 0.5 s integration time.

Thermal stability of the products was determined from thermogravimetric experiments conducted at  $10~^{\circ}\text{C min}^{-1}$  and performed with a TA instruments SDT 2960. The overall accuracy of this instrument is expected to be within  $\pm 2~^{\circ}\text{C}$ .

#### 3. Results and discussion

Here, we have studied the potential of the CRN route for the synthesis of R<sub>2</sub>AlO<sub>3</sub>N with R = La, Nd, Sm and Gd. Firstly, we have focused our attention on the preparation of the Nd<sub>2</sub>AlO<sub>3</sub>N compound in order to optimize the process. Prior attempts were carried out by heating stoichiometric amounts, i.e. according to Eq. (1), of Nd<sub>2</sub>O<sub>3</sub>, Al<sub>2</sub>O<sub>3</sub> and carbon graphite in an aluminum boat under N<sub>2</sub> as illustrated in the upper part of Fig. 1. Optimum reaction temperature has been determined to be 1250 °C. Below 1200 °C, the only phases observed are Nd<sub>2</sub>O<sub>3</sub> and NdAlO<sub>3</sub>; at 1200 °C, only very small amounts of the targeted compound can be obtained; at 1300 °C and higher, no improvement of the reaction yield is noticed. As described in Fig. 2, in order to reduce the observed surface oxidation due to some oxygen or moisture traces in the inlet gas, the experiment setup has been simply improved as explained in the experimental section. In addition, the amount of graphite has been doubled compared to Eq. (1). This new setup allows to strongly improve the yield of the reaction. As shown on the powder XRD patterns in Fig. 3, orange Nd<sub>2</sub>AlO<sub>3</sub>N can be obtained after only three cycles of 10 h. Small impurities of Nd<sub>2</sub>O<sub>3</sub> are still present in the product but further heating cycles do not improve the purity of the sample. The same process with R = Sm leads to yellow-green Sm<sub>2</sub>AlO<sub>3</sub>N with no oxide impurity noticeable on the XRD patterns (Fig. 3). Attempts carried with R = La and Gd do not lead to the targeted oxynitrides but only mixtures of oxides. In the case of gadolinium, the result is consistent with the previous report and is probably due to the size of  $Gd^{3+}$  which is not compatible with the  $K_2NiF_4$  structure in  $R_2AlO_3N$  system [4]. Nitrogen concentration measurements lead to 3.76 wt.% and 3.41 wt.% for Nd<sub>2</sub>AlO<sub>3</sub>N and Sm<sub>2</sub>AlO<sub>3</sub>N, respectively, which are in good agreement with the calculated values, i.e. 3.71 wt.% (Nd) and 3.59 wt.% (Sm).

Diffuse reflectance analyses performed on Nd<sub>2</sub>AlO<sub>3</sub>N and Sm<sub>2</sub>AlO<sub>3</sub>N reveal a valence band to conduction band type absorption at about 525 nm and 485 nm, respectively, which correspond to yellow and orange products (Fig. 4). Additionally in the case of Nd<sub>2</sub>AlO<sub>3</sub>N, the typical 4f–4f electronic transitions are observable on the diffuse reflectance spectra. This is in accordance with the experimental data as the Nd-containing oxynitride is an orange powder and the yellow–green color of the Sm-containing oxynitride can be seen as a mixture of a yellow sample and a very small amount of residual carbon. This result slightly differs from the literature as Nd<sub>2</sub>AlO<sub>3</sub>N was described as yellow by Marchand [4].

Thermal analyses carried under air on  $Sm_2AlO_3N$  show that oxidation starts at 600 °C and is rapid from 700 °C to 800 °C as illustrated in Fig. 5. The product of the oxidation has been analyzed by XRD and is a mixture of  $Sm_4Al_2O_9$  with small amounts of  $SmAlO_3$  and  $Sm_2O_3$ . If we only consider " $Sm_2AlO_{4.5}$ " ( $Sm_4Al_2O_9$ ) as the final product, the theoretical weight gain for the oxidation reaction is 2.56%, but the DTA curve indicates that the initial weight gain between  $T_1$  and  $T_2$  is about 5.14%, then a small plateau is observed from  $T_2$  to  $T_3$  and finally the curve lowers down towards the final oxidation product. Such phenomenon is similar to what Le Gendre et al. reported for the so-called "intermediate phases" observed in several oxynitride systems [11] and [12]. Such phases are described as oxides with  $N_2$  retention within the structure. Thus here, the intermediate product can be formulated as  $Sm_2AlO_{4.5}(N_2)_x$  where nitrogen content is estimated from the DTA curve as x = 0.34.

### 4. Conclusion

The main advantage of the CRN process is to significantly simplify the preparation of  $R_2AlO_3N$  oxynitrides (R = Nd and Sm) as they were previously prepared from mixture of rare-earth oxide and aluminum nitride under pressure of nitrogen in sealed metal tubes.

Diffuse reflectance spectra show that those oxynitrides exhibit a wide absorption band extending towards the visible and resulting in the coloration of the powder:  $Nd_2AlO_3N$  and  $Sm_2AlO_3N$  are orange and yellow, respectively. Thermogravimetric analyses reveal that  $Sm_2AlO_3N$  has a quite good thermal stability as oxidation only occurs from 600 °C and that its oxidation leads to an "intermediate phase" with possible  $N_2$  retention.

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#### **Figures**

Figure 1 : Crystal structure of Nd<sub>2</sub>AlO<sub>3</sub>N [9].

Figure 2 : Scheme of the apparatus used for the carbothermal reduction and nitridation for the synthesis of  $Nd_2AlO_3N$  and  $Sm_2AlO_3N$ .

Figure 3 : XRD patterns of Nd<sub>2</sub>AlO<sub>3</sub>N and Sm<sub>2</sub>AlO<sub>3</sub>N at 1250 °C.

Figure 4 : Diffuse reflectance spectra of Nd<sub>2</sub>AlO<sub>3</sub>N (black line) and Sm<sub>2</sub>AlO<sub>3</sub>N (grey line).

Figure 5: DTA/TGA curve of Sm<sub>2</sub>AlO<sub>3</sub>N.

Figure 1

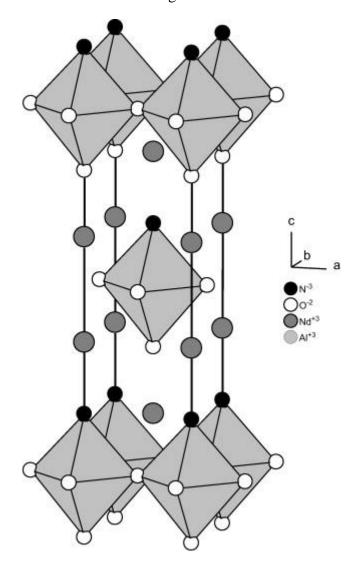


Figure 2

#### Regular apparatus

Nd<sub>2</sub>O<sub>3</sub> + Al<sub>2</sub>O<sub>3</sub> + C

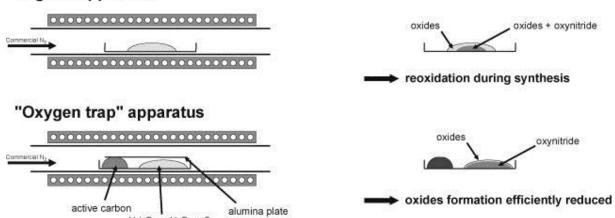


Figure 3

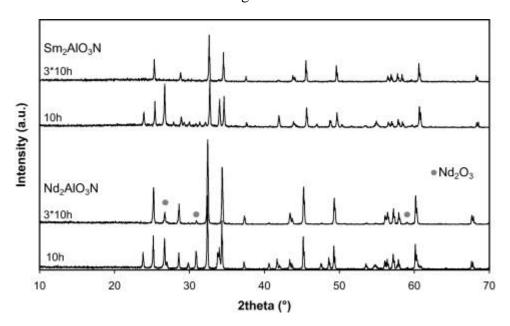


Figure 4

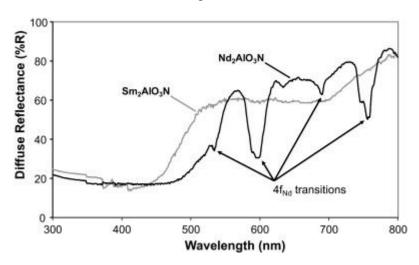


Figure 5

