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## VARIABLE RELUCTANCE ROTATING SHAFT SENSOR FOR D.C. BRUSHLESS VERNIER RELUCTANCE MOTOR

**B.MULTON, M.GEOFFROY, P.F. DESESQUELLES**

Laboratoire d'Electricité Signaux et Robotique (L.E.Si.R.) URA CNRS D1375

Ecole Normale Supérieure de Cachan

61 , avenue du président WILSON

F 94 235 CACHAN Cédex

### 1-INTRODUCTION

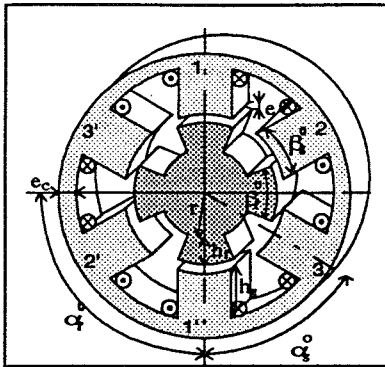
Today switched reluctance motors have a growing number of applications, which go from mass-production low-cost drives [2,3] (domestic appliances, car industry ...) to high efficiency drives [4,5,6] (aeronautics). The main reasons for this growth are that those electromagnetic structures are easy to build, which gives them great robustness, and also that since the supply is done through unidirectional current, the running safety is increased [6]. As those motors are brushless and self-commutated, the position of the rotor has to be known. It can be given by a direct sensor or an indirect sensor [7,8]. Direct sensors of optoelectronic technology or of Hall effect can be used for low-cost applications sensors of the resolver type are used for high efficiency applications but their cost is excessive compared to the motor's price, especially for low powers (<1kW). Regarding indirect sensors, they allow cost reduction and the suppression of shaft mechanical coupling, but there are still drawbacks in return, for instance at the start, at high speed, or again according to the kind of control used (P.W.M or full wave modulation). In this paper, we suggest a third solution which consists in integrating the sensor into the motor. The structure of the motor is used to make a specific position sensor : a short pile of laminations similar to those of the motor's is put at the end of the active electromagnetic structure. The motor's and the sensor's stators are then assembled and put in a crank case, and both rotors are put on the same shaft. That constitutes an "integrated" sensor, which prevents the problem of mechanical coupling and its numerous consequences. Note that this solution is worthwhile for small motors only, because it seems inconceivable to build huge sensors for larger motors. Variable reluctance integrated sensors have already been built but their designers tried to reproduce the functioning of two-phase sine resolvers [9]. The main constraint is then to optimize the tothing shape in order to get sinusoidal permeance waves that permitted the use of "Resolver to Digital Converter" integrated circuits. In that case, the tothing of the sensor's magnetic circuit has to be different from the motor's. In this article, we suggest to determine the characteristics of the motor's magnetic circuit that permit to get signals required for self commutation. We will in particular show the great influence iron permeability can have on these characteristics.

### 2-PRINCIPLE OF THE VERNIER RELUCTANCE POSITION SENSOR

Figure 1 shows the electromagnetic structure of a motor and of its Vernier reluctance sensor. The structure represented is of the 6-4 type (6 poles for the stator and 3 phases, 4 poles for the rotor). The figure defines the main size parameters of the structure [10]. With the directions of the excitation ampere-turns of each phase that are indicated in figure 1, the flux equations for each phase can be written as follows :

$$\begin{aligned}\varphi_1 &= P_1(\theta).ni_1 + M_{21}(\theta)ni_2 + M_{31}(\theta).ni_3 \\ \varphi_2 &= P_2(\theta).ni_1 + M_{12}(\theta)ni_1 + M_{32}(\theta).ni_3 \\ \varphi_3 &= P_3(\theta).ni_1 + M_{13}(\theta)ni_1 + M_{23}(\theta).ni_2\end{aligned}\tag{2.1}$$

$ni_i$  are the excitation ampere-turns for each phase ( $i = 1$  to 3).  $P_i$  are the self permeances and  $M_{ij}$  the mutual permeances. Both  $P_i$  and  $M_{ij}$  are functions of the electrical angle  $\theta$ , which is linked to the mechanical angle  $\theta_m$  by :  $\theta = N_r \cdot \theta_m$



In our example, the working principle of the three-phase sensor consists in supplying all the phases connected in series with the same middle-frequency (around 10 kHz) alternating current. In these conditions, when the ampere-turns of the three phases equal  $n_i$ , the previous equation system (2.1) can be written as follows :

$$\begin{aligned} \varphi_1 &= (P_1(\theta) + M_{21}(\theta) + M_{31}(\theta)) \cdot n_i = P_{11}(\theta) \cdot n_i \\ \varphi_2 &= (P_2(\theta) + M_{12}(\theta) + M_{32}(\theta)) \cdot n_i = P_{22}(\theta) \cdot n_i \\ \varphi_3 &= (P_3(\theta) + M_{13}(\theta) + M_{23}(\theta)) \cdot n_i = P_{33}(\theta) \cdot n_i \end{aligned} \quad (2.2)$$

Figure -1- : Electromagnetic structure of the sensor (6-4 type) Main size parameters

Each self permeance is dephased of  $2\pi/3$  in relation to the others and the mutual permeances respect a certain symmetry in order that :

$$M_{31}(\theta) = M_{21}(2\pi - \theta) \quad (2.3)$$

Therefore, it is impossible that the three permeances  $P_{11}$ ,  $P_{22}$  and  $P_{33}$  are made to be identical functions dephased of  $2\pi/3$  in relation to one another. That phenomenon of dissymetry is a typical feature of certain Vernier structures. However, the low values of the mutual permeances in comparison with the self permeances (see §3), as well as adequate current directions for the three phases, allow the reduction of dissymetry, which then goes unnoticed. This assumption will be justified by finite element field computation in Chapter 3 and by experiments in Chapter 4.

Figure 2 describes the principle of excitation and of electronic processing of the sensor's signals. Each phase winding is made up of two coils without dispersion. One of them is supplied with a sine excitation current while the other is used for detection and gives an induced voltage at the excitation frequency. The voltage amplitude is modulated by the position as well as by the speed. Indeed the induced voltage equation is composed of two terms whose amplitudes are respectively proportional to the permeance  $P_{ii}(\theta)$  (image of the position) and to the rotation speed (formula 2.7):

- let the excitation current be :

$$i = I_M \sin(\Omega_0 t) \quad (2.4)$$

- the induced voltage at the terminals of the phase 1 is :

$$u_1 = n_2 \cdot \frac{d(P_{11}(\theta) \cdot n_1 i)}{d\theta} \cdot \omega \quad (2.5)$$

- the electric angular frequency equals :

$$\omega = N_R \cdot \Omega \quad (2.6)$$

in which  $N_R$  is the number of rotor teeth ( 4 in this case ) and  $\Omega$  is the rotation speed.

At steady state, equation (2.5) can be written as follows :

$$u_1 = n_2 \cdot n_1 \cdot I_M \sin(\Omega_0 t) \cdot \omega \cdot \frac{d(P_{11}(\theta))}{d\theta} + n_2 \cdot n_1 \cdot P_{11}(\theta) \cdot \Omega_0 \cdot I_M \cdot \cos(\Omega_0 t) \quad (2.7)$$

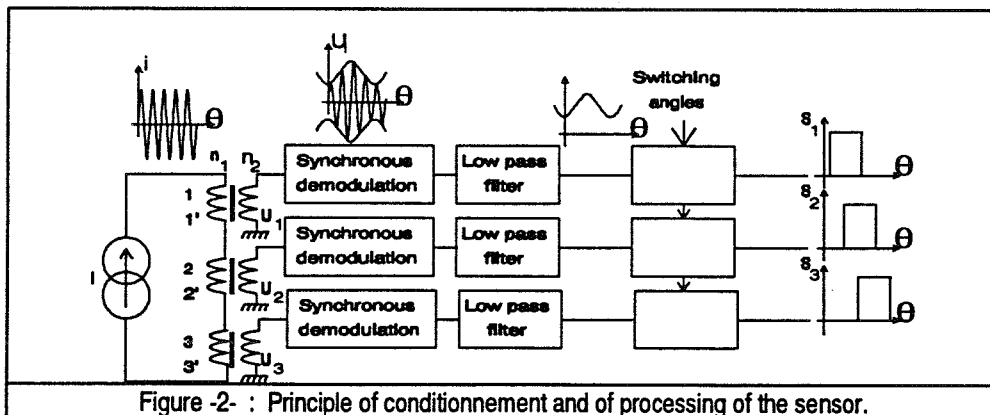


Figure -2- : Principle of conditionnement and of processing of the sensor.

The speed term can be left out if the speed remains under a certain limit that depends on the excitation frequency and the shape of the permeance wave according to (2.7).

In that case, a simple envelop detection can be enough to demodulate the induced voltage. In order to be free from the speed effect, a synchronous detection can turn out to be necessary. Beside, a second synchronous detection permits speed detection but that is not of interest in this article.

### 3 . ELECTROMAGNETIC STUDY OF THE SENSOR

We suggest to study the sensor by using a two-dimensional analytical calculation, which will be then compared with finite element numerical computation. Under the assumption that no saturation affects the sensor's magnetic circuit and that, self-permeances can be calculated. Mechanical angles are represented with the  $^\circ$  exponent so that electrical angles are given by  $\theta = N_p \cdot \theta^\circ$ .

For each phase, the permeance linearly increases with the overlapping angle of the stator's and the rotor's teeth. Its minimum value  $P_0$  is obtained at the unaligned position and its maximum value  $P_c$  at the aligned position. Since the field distribution obtained for the unaligned position is rather complex, the value of  $P_0$  has to be obtained

by a finite element method. [11] showed that there are very few influential parameters : they are the  $\frac{h_r}{S_r}$  and the  $\frac{S_r}{W_s}$  ratios, in which  $W_s$  is the rotor booth's width,  $S_r$  the peak-to-peak rotor width at the air-gap level, and  $h_r$  the rotor tooth's height. As for the value of  $P_c$ , it can easily be calculated from the precise knowledge of the flux course if the air-gap is small. In this structure the flux path inside iron is long, moreover, at that low magnetic excitation level, the amplitude of iron permeability is rather small ( $\mu_r=1000$  or so for 4% silicon iron). For these reasons, the magnetic drop in the laminations has to be taken into account and the expression of  $P_c$  becomes :

$$P_c = \left( \frac{2 \cdot e}{\mu_0 \cdot W_s \cdot l} + R_{FE} \right)^{-1} \quad (3.1)$$

$R_{FE}$  is the total iron reluctance when the flux course in the stator's and rotor's teeth and in the yokes is taken into

account :

$$R_{FE} = \frac{1}{\mu_0 \cdot \mu_r \cdot l} \left[ \frac{\pi \cdot (2 \cdot R_{ext} - e_c)}{4 \cdot e_c} + \frac{2 \cdot h_s}{W_s} + \frac{2 \cdot r}{W_r} \right] \quad (3.2)$$

where  $R_{ext}$  is the exterior radius and  $w_r$  is the rotor pole width.

In order to validate this study, we have designed and built a prototype, whose size characteristics are as follows ( see Figure 1) :  $r=16\text{mm}$ ;  $h_s=11\text{mm}$ ;  $h_r=5.9\text{mm}$ ;  $e_c=4\text{mm}$ ;  $e=0.01\text{mm}$ ;  $\beta_r=0.5$ ;  $\beta_s=0.75$

where  $\beta_s = \frac{\beta_s^\circ}{\alpha_s}$  and  $\beta_r = \frac{\beta_r^\circ}{\alpha_r}$  are the reduced pole angles.

With a magnetic circuit made of silicon iron (laminations 0.1mm ;  $\mu_r = 1000$ ), we obtained

$$P_0 = 36\text{nH} \quad \text{and} \quad P_c = 0.21\mu\text{H}$$

With a value of 1000 for  $\mu_r$  (which corresponds to high excitation fields before saturation) the calculated value of  $P_c$  would have been 0.38  $\mu\text{H}$ , and if the field circulation in iron had been left out,  $P_c$  would have equalled 0.48  $\mu\text{H}$ . The value of  $\mu_r$  is consequently influential and cannot be omitted, although it is often done [9].

The idealized shape of the permeance wave is represented by a trapezoidal form. According to our analytical model, we suppose that, between the two extreme values of the permeance, the function  $P(\theta)$  remains constant at the unaligned position as long as a rotor tooth is not facing a stator tooth, that is during an electrical angle equal to :

$$\theta_{p0} = 2\pi \cdot \left[ (1 - \beta_r) \cdot \beta_s \cdot \frac{N_r}{N_s} \right] \quad (3.3)$$

Then the permeance linearly increases from  $P_0$  to  $P_c$  during an electrical angle  $D\theta_p$  :

$$D\theta_p = 2\pi \cdot \beta_s \cdot \frac{N_r}{N_s} \quad (3.4)$$

Finally, if the stator tooth angle  $\beta_s^\circ$  is inferior to the rotor tooth angle  $\beta_r^\circ$ , which is usually the case in switched reluctance motors [1], the permeance remains constant as long as the opposite surface is continuous, that is during an electrical angle  $\theta_{p0}$  equal to :

$$\theta_{p0} = 2\pi \cdot \left[ \beta_r \cdot \beta_s \cdot \frac{N_r}{N_s} \right] \quad (3.5)$$

A two-dimensional finite element computation allows to accurately calculate the mutual permeances  $M_{ij}$  and to underscore the great importance of the relative permeability  $\mu_r$ . Indeed for a rather high value of  $\mu_r$  (4000),

interphase coupling effects are nearly insignificant. On the contrary, if  $\mu_r$  equals 1000 (that is about for a low excitation level), coupling effects are considerable, and in particular they modify the shape of the total permeance  $P_{ii}$  (which includes the mutual permeances) and its peak-to-peak amplitude (see figures 3 and 5). The values of  $P_0$  and  $P_c$  obtained through finite element computation are respectively equal to 44nH (for any value of  $\mu_r$ ), and 0.38 $\mu$ H ( $\mu_r=4000$ ), 0.24 $\mu$ H ( $\mu_r=1000$ ), which is very close to what has been obtained with the previous method. Figure 3 shows a comparison between the two calculation methods of  $P_i$  in the particular case when the permeance wave has a triangular shape ( $\theta_{po}=0$ ,  $\theta_{pc}=0$ ,  $D\theta_p=\pi$ ). This figure also shows the great influence the relative permeability can have on the shape of the self permeance wave and of the mutual permeance wave.

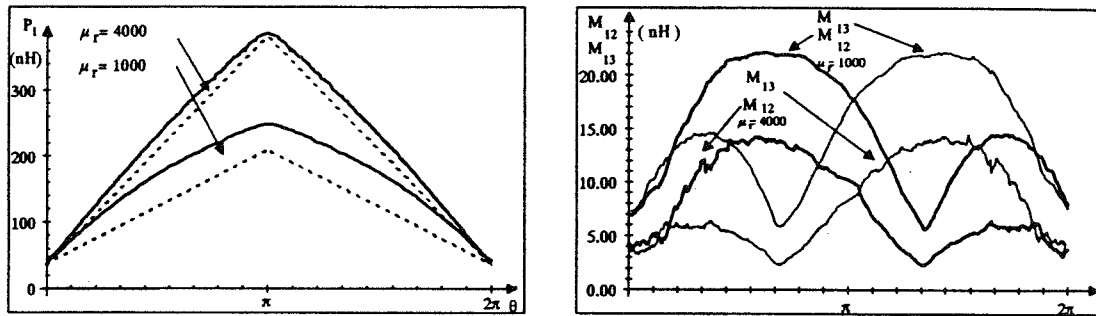


Figure -3- : Calculated wave shapes of the self permeance  $P_1$  (dotted line for the analytical computation; continuous line for the finite element method) and ( on the right ) the mutual permeances  $M_{12}$  and  $M_{13}$  for  $\mu_r=1000$  and  $\mu_r=4000$

In practice, it was previously said that the three phases were connected in series and supplied with a unique current. Consequently the effective permeances are the  $P_{ii}$  defined by (2.2). The permeances have been calculated with the finite element method in the running conditions and figure 4 compares two field distributions, one obtained with single-phase supply, the other with a three-phase unique current.

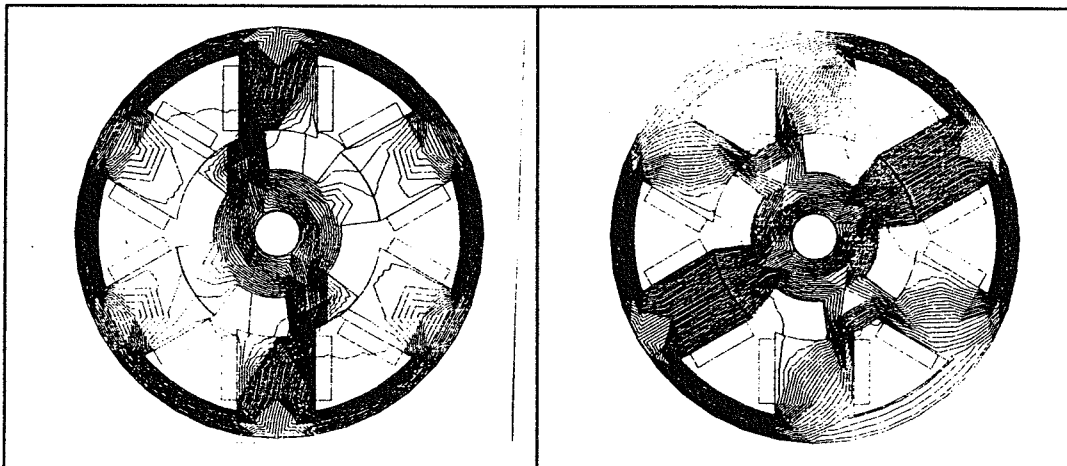


Figure -4- : Two dimensional field distributions for single-phase current (on the left) and three-phase series circuit (on the right)

We have compared the function  $P_{11}(\theta)$  with the sum ( $P_1(\theta) + M_{21}(\theta) + M_{31}(\theta)$ ) and noticed that the mutual permeances have an insignificant influence on the shape of the permeance wave only if the permeability is high enough ( $>4000$ ). On the contrary, for smaller values of  $\mu_r$  (1000 or less), the total permeance wave is very twisted and has a reduced amplitude. Figure 5 shows a comparison between the  $P_{ii}$  waveform calculated (with  $\mu_r=500$ ) and the  $P_{ii}$  measured. The latter have been calculated with the induced voltage values measured after synchronous demodulation (with 46 turns per phase (excitation and detection windings), an excitation current of 20 mA of

amplitude  $I_m$  at a frequency of 10 kHz). From the extreme values of the induced voltage amplitude, the values of the total permeances  $P_o$  and  $P_c$  at unaligned and aligned positions have been calculated. They respectively equal  $0,194 \mu\text{H}$  and  $80 \text{ nH}$ . Considering the unaccurate knowledge on the value of  $\mu_r$ , the value of  $P_c$  has been rather well determined. On the contrary, the value of  $P_o$ , which has been calculated with the two-dimensional finite element method, has been underestimated with an error of -45% in comparison with the measurement. A difference in amplitude at the aligned position has been noticed for one of the three total permeances. It may be explained by the difference in lamination permeability according to the flux direction compared to the lamination direction.

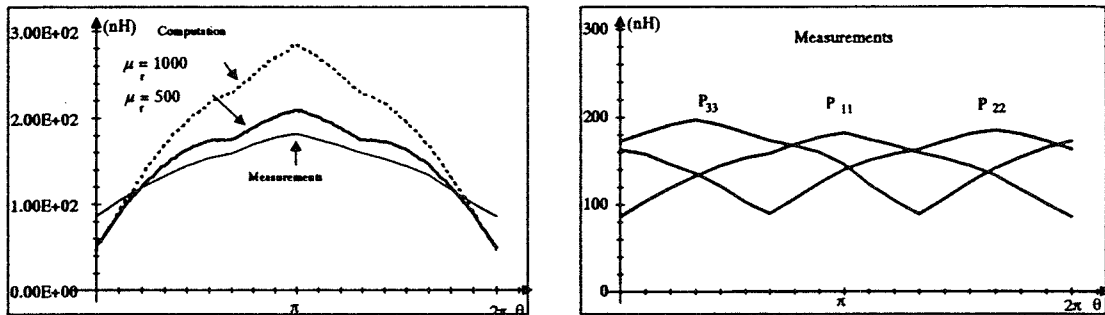


Figure 5 : Comparison between the functions  $P_{ij}(\theta)$  measured and calculated ( with  $\mu_r=1000$  and  $\mu_r = 500$  ).

#### 4) THREE-DIMENSIONAL ANALYSIS

A three-dimensional finite element computation of the structure has been carried out and figure 7 shows the results of these calculations. The resulting inductance matrix gives the permeance of phase 1 (opposition) as :  $P_o = \sum L_{1j} = 120 \text{ nH}$ .

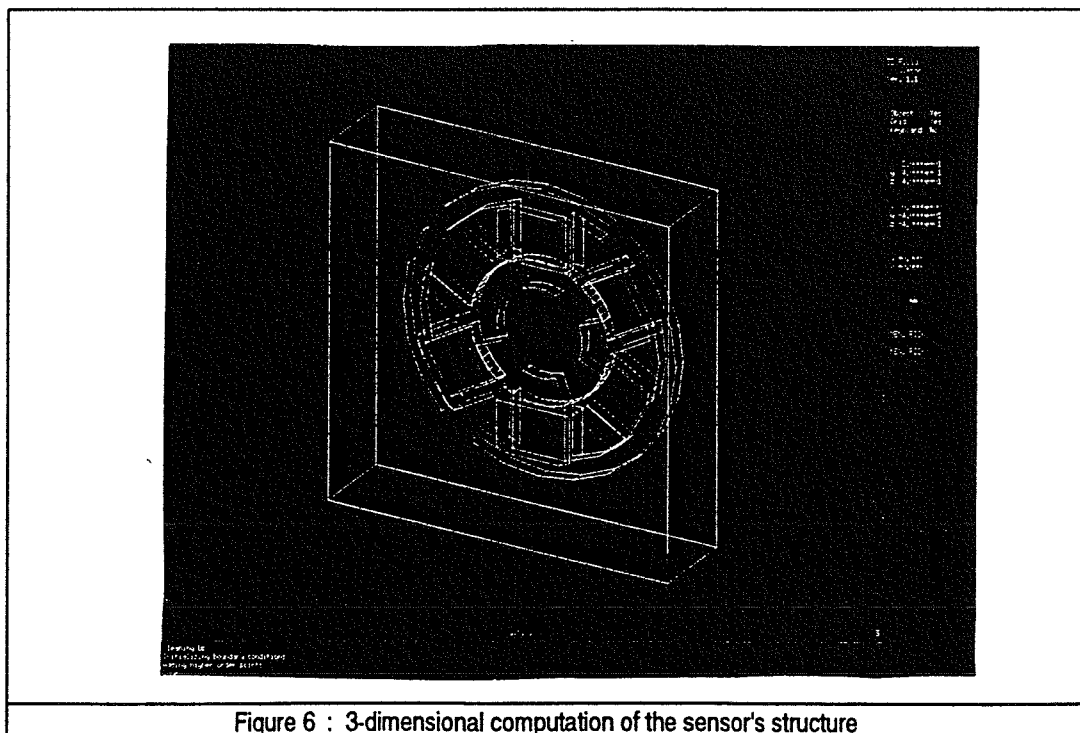


Figure 6 : 3-dimensional computation of the sensor's structure

inductance matrix

	b1	b1a	b2	b2a	b3	b3a
b1	9.09e-08	2.62e-09	-1.21e-08	2.58e-08	-1.21e-08	2.58e-08
b1a	2.62e-09	9.18e-08	2.61e-08	-1.22e-08	2.61e-08	-1.22e-08
b2	-1.21e-08	2.61e-08	2.27e-07	3.83e-08	-4.99e-08	7.99e-08
b2a	2.58e-08	-1.22e-08	3.83e-08	2.26e-07	7.99e-08	-4.99e-08
b3	-1.21e-08	2.61e-08	-4.99e-08	7.99e-08	2.27e-07	3.83e-08
b3a	2.58e-08	-1.22e-08	7.99e-08	-4.99e-08	3.83e-08	2.27e-07

3D calculation is not quite as reliable as 2D calculation. So we do not pay much attention to the exact value (120nH calculated versus 85 mesured); but this shows that end effects can not be neglected in the opposition position.

## 5) CONCLUSION

In this article, we have presented a low-cost position sensor aimed at the self-commutation of small variable reluctance motors which uses the electromagnetic structure of the motor itself on a small width. A two-dimensional magnetic study has shown that the relative permeability of the magnetic amplitude had a considerable importance on the amplitude of the permeance wave (even for high values of  $\mu_r$ ), and on its shape if  $\mu_r$  is small (lower 1000), which is the case when the excitation field is low. Moreover, interphase coupling effects cannot be left out as it has often been done before. The value of  $\mu_r$  can absolutely not be supposed to be infinite and the main consequence is that the permeance wave is defined by the whole structure and not only by tooth shape.

Finally, the experiment of the prototype of a sensor has enabled us to verify our calculations. Differences between measurement and 2-dimensional calculations have been explained by end-effects that cannot be omitted for a short device and three-dimensional calculations have confirmed this assumption. Therefore, accurate predetermination of the characteristics of this very simple sensor requires precise electromagnetic computation and a good knowledge of the laminations permeability at low excitation level.

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