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Tunable magnetocaloric effect in Gd-based glassy ribbons

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The series of glassy ribbons $Gd_{60}M_{30}In_{10}$ ($M = Mn, Co, Ni, Cu$) was synthesized by melt-spinning. The change of transition element M in these Gd-based metallic glasses was proven to induce huge variations of the Curie temperature T_C , magnetic entropy change peak values ΔS_m^{peak} , and widths at half maximum values of the magnetic entropy change δT . When M is non magnetic ($M = Co, Ni, Cu$), the samples behave similarly: they display high values of ΔS_m^{peak} (between -6.6 and -8.2 J/kg K in a magnetic field variation of 4.6 T), average δT values (between 77 and 120 K) and no magnetic hysteresis. On the contrary, when M carries a magnetic moment ($M = Mn$), some irreversibility appears at low temperature, ΔS_m^{peak} is lower (only 3.1 J/kg K for $\mu_0 H = 4.6$ T) and the magnetic transition is very large ($\delta T = 199$ K for $\mu_0 H = 4.6$ T). These features are explained by some antiparallel coupling between Mn atoms randomly located in the metallic glass. This leads to the occurrence of a cluster-glass behavior at low temperature (35 K), following the ferromagnetic transition observed at 180 K when the temperature is decreased. Also, power law fittings of ΔS_m^{peak} and δT versus $\mu_0 H$ were performed and show that δT is less field dependent than ΔS_m^{peak} . We could then identify an interesting way of improving the refrigeration capacity of the material at low magnetic field. © 2011 American Institute of Physics. [doi:10.1063/1.3632983]

INTRODUCTION

With the increasing need for energy efficient and environmentally friendly technologies, the search for new magnetocaloric materials (MCM) suitable for magnetic refrigeration has grown considerably in the last ten years.^{1–10} This technology exploits the magnetocaloric effect (MCE), which is the adiabatic temperature change (or isothermal magnetic entropy change) of a magnetic material when subjected to a varying magnetic field. In addition to their expected reduced environmental impact, by avoiding the use of gases enhancing the greenhouse effect used in conventional compression-expansion cycles, magnetic refrigerators are expected to reach higher performances.¹¹

A large MCE is associated to a large change in magnetization close to the magnetic ordering temperature of the material. According to the type of magnetic transition that they undergo, two types of MCM can be distinguished. It is either a first order magneto-structural phase transition (FOMT) or a second order magnetic phase transition (SOMT). In FOMT materials, the magnetization shows an abrupt variation at the magnetic ordering temperature and the coincidence of magnetic and structural transitions leads to the so-called giant magnetocaloric effect (GMCE) (of which the compound $Gd_5Si_2Ge_2$ is the most famous example) characterized by a very narrow and large peak of isothermal magnetic entropy

change ΔS_m^{peak} .¹ This is associated to undesirable thermal and magnetic hysteresis that must be reduced to use these materials for magnetic refrigeration. Some very promising works have already been done in that sense.¹² SOMT materials (usually ferromagnetic materials) are characterized by the absence of thermal and magnetic hysteresis, with gradual and continuous magnetization variation at the magnetic ordering temperature. They also display smaller but broader $\Delta S_m(T)$, resulting in competitive refrigerant capacities (RC, defined as the area under $\Delta S_m(T)$ curve with temperatures at half maximum value of the peak as integration boundaries). Pure gadolinium is the typical example of SOMT materials; and because its Curie temperature ($T_C = 293$ K) is close to room temperature and it exhibits a large MCE, it is still today the material of choice to investigate the efficiency of experimental magnetic refrigerators.^{13,14} However, the low abundance, high price and easy corrosion of Gd make it unlikely to be used as such on an industrial production scale. One way of elaborating new MCM is then to work on Gd-based metallic glasses.^{8,15–24} It allows maintaining a high density of magnetic moments and no magnetic hysteresis while decreasing the content of expensive Gd and overcomes the issue of easy corrosion. These materials also display good mechanical properties²⁵ and a low electric resistivity that decreases eddy current losses. By comparing many different studies, it is shown,^{8,15–24} that changing the transition element M of metallic glasses in the Gd-RE-M-Al systems, with RE = Rare Earth, allowed the tuning of the magnetocaloric properties. In the present study, the model

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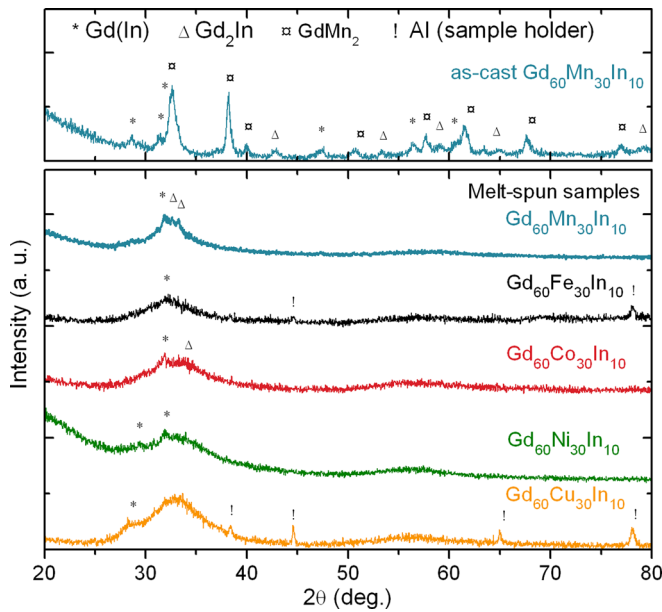


FIG. 1. (Color online) X-ray diffraction patterns of as-cast $Gd_{60}Mn_{30}In_{10}$ (upper part) and melt-spun $Gd_{60}M_{30}In_{10}$, $M = Mn, Fe, Co, Ni,$ and Cu (lower part). The phases are identified by symbols as indicated on top of the patterns.

composition of $Gd_{60}M_{30}In_{10}$ metallic glasses, with $M = Mn, Fe, Co, Ni,$ and Cu , was chosen to study the properties arising from the change of M element. The $Gd_{60}M_{30}In_{10}$ composition was determined on the basis of topologic and thermodynamic criteria described elsewhere^{26,27} to ensure a good glass forming ability. The use of In as p-element instead of Al was proven to slightly increase the Curie temperature of these mid-range T_C glassy ribbons as recently reported for the $Gd_{60}Mn_{30}X_{10}$ composition with $X = Al, Ga$ and In .²⁸

In this paper, we report the structural, magnetic, and magnetocaloric properties of $Gd_{60}M_{30}In_{10}$ glassy ribbons with $M = Mn, Fe, Co, Ni,$ and Cu and discuss the properties of these materials in comparison to those observed previously for samples in the $Gd-RE-M-Al$ systems. In a second part, a particular attention is given to $Gd_{60}Mn_{30}In_{10}$ melt-spun ribbons, which display cluster-glass behavior at low temperature.

EXPERIMENTAL

Alloys with the following nominal compositions (at.%), $Gd_{60}M_{30}In_{10}$ with $M = Mn, Fe, Co, Ni,$ and Cu , were prepared by melting precisely weighted amounts of high purity elements (at least 99.9%) in a levitation furnace. Melting in a water cooled copper crucible, under a purified argon atmosphere was performed several times to ensure a good homogeneity. The weight loss during the overall melting process was less than 0.1 wt.% for each alloy. Glassy ribbons of these as-cast samples were then obtained by single roller melt-spinning technique with a copper wheel velocity between 25 and 30 ms^{-1} , also in a purified argon atmosphere.

The structural properties were checked on both sides of the ribbons by X-ray diffraction (XRD) using a Philips PW

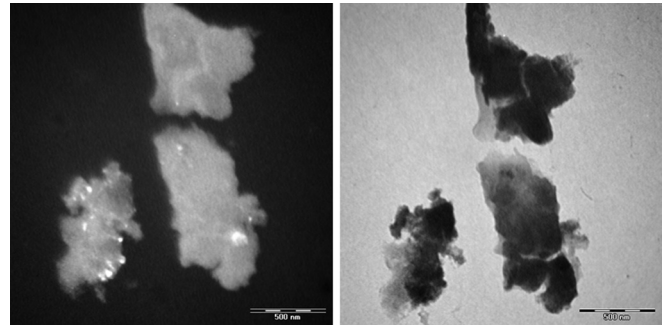


FIG. 2. TEM dark and white field micrographs of a fragment of melt-spun $Gd_{60}Mn_{30}In_{10}$ ribbons showing nanocrystallites embedded in the amorphous matrix.

PANalytical X'Pert MDP with $Cu K\alpha$ radiation. Transmission electron microscopy (TEM) with a JEOL JEM 2000 FX apparatus was also used to observe the nanocrystallites in the melt-spun $Gd_{60}Mn_{30}In_{10}$. dc and ac magnetization measurements were done on ribbons milled in powder, using a QD MPMS (SQUID) in the temperature range of 5–300 K and applied fields up to 4.6 T. Magnetization measurements were performed using the compensated coil technique in pulsed magnetic fields up to 53 T at the LNCMI-Toulouse.

RESULTS AND DISCUSSION

Magnetic and magnetocaloric properties

X-ray powder diffraction investigations performed on $Gd_{60}M_{30}In_{10}$ as-cast samples reveal the presence of several compounds in good agreement with the ternary $Gd-M-In$ ternary phase diagrams. For instance, the upper part of Fig. 1 shows that the as-cast $Gd_{60}Mn_{30}In_{10}$ is composed of three compounds: the solid solution $Gd(In)$,²⁹ the binary phases Gd_2In ,³⁰ and $GdMn_2$ doped by In .³¹

The bottom part of Fig. 1 shows the XRD patterns of melt-spun $Gd_{60}M_{30}In_{10}$ ribbons. The two broad halos centered around $2\theta = 32^\circ$ and 58° , detected on these patterns,

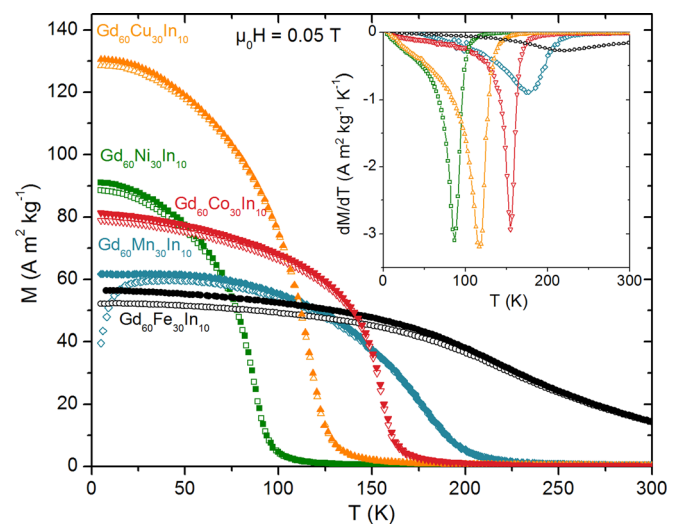


FIG. 3. (Color online) Temperature dependence of the magnetization M (zero-field-cooled (open symbols) and field-cooled (full symbols) measurements) of the $Gd_{60}M_{30}In_{10}$ melt-spun samples, with an applied field of 0.05 T. The inset shows the derivative dM/dT vs T curves.

TABLE I. Curie temperatures T_C , temperatures of peak of magnetic entropy change T_{pk} , maximum of magnetic entropy change ΔS_m^{peak} , full width at half maximum of the magnetic entropy change peak δT , and refrigeration capacity RC of the glassy ribbons and pure Gd at 4.6 T. $\Delta S_{m/Gd}^{peak}$ and $RC_{/Gd}$ are the values of the maximum magnetic entropy change and refrigeration capacity per weight of Gd, respectively.

Composition	T_C (K)	T_{pk} (K)	ΔS_m^{peak} (J/kg K)	$\Delta S_{m/Gd}^{peak}$ (J/kg(Gd) K)	δT (K)	RC (J/kg)	$RC_{/Gd}$ (J/kg(Gd))	Reference
Gd ₆₀ Mn ₃₀ In ₁₀	180	192.5	-3.1	-4.0	199	466	563	This work
Gd ₆₀ Co ₃₀ In ₁₀	159	161	-7.7	-10.1	77	406	616	This work
Gd ₆₀ Ni ₃₀ In ₁₀	86	89.5	-8.2	-10.8	96	602	780	This work
Gd ₆₀ Cu ₃₀ In ₁₀	115	120	-6.6	-8.7	120	598	877	This work
Pure Gd	293	—	-9.2 ^a	-9.2 ^a	73 ^a	503 ^a	503 ^a	34

^a Values obtained by interpolating the data from Ref. 34 for 4.6 T.

are characteristic of amorphous structures. These 2θ positions are comparable to those reported for the Gd₆₀M₃₀Al₁₀ melt-spun samples with $M = Mn$ and Co.^{16,22} But some very small peaks reveal the presence of nanocrystallites of the two Gd-rich phases, Gd(In) and Gd₂In, also evidenced in the as-cast samples. Figure 2 displays TEM bright and dark field micrographs of Gd₆₀Mn₃₀In₁₀ crushed ribbons. The bright field micrograph (on the right side of Fig. 2) shows the pieces of crushed ribbons. Nanocrystallites of size between 10 and 100 nm are then visible in white on the dark field micrograph (on the left of Fig. 2).

Figure 3 shows the temperature dependence of the zero-field-cooled (ZFC) and field-cooled (FC) magnetization M of melt-spun Gd₆₀M₃₀In₁₀ samples, measured with an applied field of 0.05 T. All samples show some irreversibility between ZFC and FC curves and this behavior is much more pronounced in the case of Gd₆₀Mn₃₀In₁₀. A similar result was previously evidenced for the Gd₆₀Mn₃₀Al₁₀ metallic glasses.¹⁶ The large and slow increase in magnetization, visible for each sample with decreasing temperature, is characteristic of a structurally disordered phase and is usually attributed to the ferromagnetic ordering of the clusters constituting the amorphous matrix.³² The Curie temperatures, T_C , of these melt-spun samples are given in Table I and were defined as the extrema of the derivative dM/dT versus T curves presented in the inset of Fig. 3. They range from 86 K

with $M = Ni$, to 180 K with $M = Mn$. It is also worth noticing that no other magnetic transitions attributable to the nanocrystallites detected by X-ray diffraction are visible on the magnetization versus T curves.

Also, even at 300 K, above its $T_C = 200$ K, the magnetization of Gd₆₀Fe₃₀In₁₀ takes a higher value than the expected for a paramagnetic state only (Fig. 3). This feature reveals the probable presence of another magnetic phase with higher T_C in the material.

The huge influence of the transition element M on the metallic glasses T_C is probably connected to the nature of the indirect Ruderman-Kittel-Kasuya-Yosida (RKKY) magnetic interactions that govern the magnetic properties of intermetallics based on rare earth like gadolinium. These interactions depend locally on the Gd-Gd interatomic distances and on the number of conduction electrons; two parameters changing with the nature of M 3d transition metal. We also notice that a comparable evolution of T_C is observed for the Gd₆₀M₃₀Al₁₀ metallic glasses since this temperature is equal to 171, 143, and 80 K for Gd₆₀Mn₃₀Al₁₀,²⁸ Gd₆₀Co₃₀Al₁₀,²² and Gd₅₅Ni₂₅Al₂₀,²⁴ respectively.

Magnetization versus the applied magnetic field $\mu_0 H$ isotherms were measured at 5 K, between -4.6 and 4.6 T on Gd₆₀M₃₀In₁₀ ribbons (Fig. 4). Samples with $M = Co$, Ni and

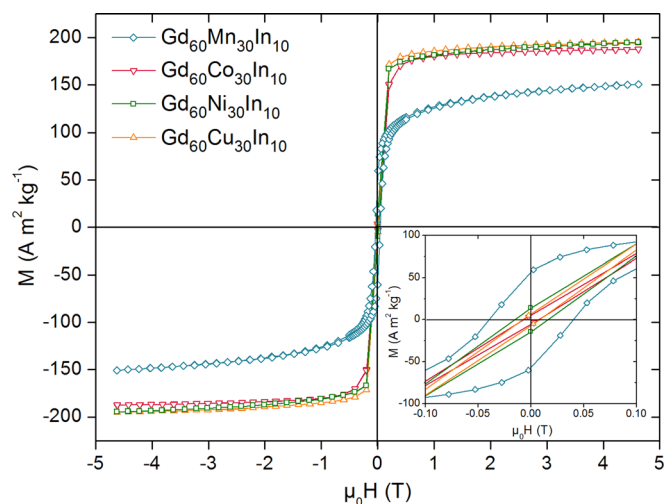


FIG. 4. (Color online) Field dependence between -4.6 and 4.6 T and at 5 K, of the magnetization M of melt-spun ribbons Gd₆₀M₃₀In₁₀, $M = Mn$, Co, Ni, and Cu. The inset presents a zoom showing the coercive field and remanence of the samples.

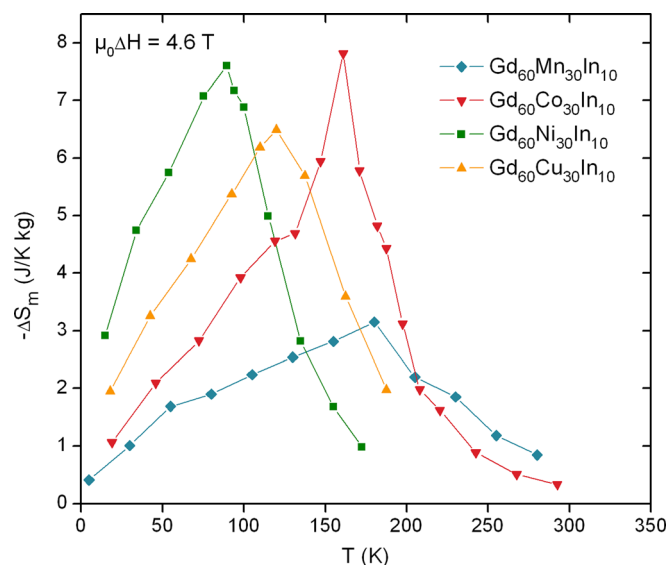


FIG. 5. (Color online) Temperature dependence of the isothermal magnetic entropy change ΔS_m with a magnetic field change of 4.6 T, of melt-spun ribbons Gd₆₀M₃₀In₁₀, $M = Mn$, Co, Ni, and Cu.

Cu do not show any noticeable hysteresis, contrary to $\text{Gd}_{60}\text{Mn}_{30}\text{In}_{10}$ that displays a remanence of $56 \text{ A m}^2 \text{ kg}^{-1}$ and a coercivity of 0.039 T (inset of Fig. 4). Still, its energy loss during cycling of 24.7 J kg^{-1} , is negligible.

Isothermal field dependence of M was measured between 0 and 4.6 T, for various temperatures between 5 and 300 K. These M versus $\mu_0 H$ curves allow calculating the isothermal magnetic entropy change ΔS_m by integrating the Maxwell relationship:³³

$$\Delta S_m = \mu_0 \int_{H_0}^{H_f} \left(\frac{\partial M(T, H)}{\partial T} \right)_H dH.$$

The resulting ΔS_m versus T plots, in a magnetic field variation of 4.6 T, are reported in Fig. 5. All samples show broad peaks centered near their T_C as measured by magnetization measurements. For $\mu_0 H = 4.6 \text{ T}$, the ΔS_m^{peak} values for $M = \text{Co}$, Ni , and Cu , lie between 72% and 89% of that of pure Gd (Ref. 34) and twice as less for $M = \text{Mn}$ (value per total mass of sample). Still, the very large δT values of all samples, and especially for $\text{Gd}_{60}\text{Mn}_{30}\text{In}_{10}$, lead to RC values that compete with pure Gd and are even higher in the cases

of $\text{Gd}_{60}\text{Ni}_{30}\text{In}_{10}$ and $\text{Gd}_{60}\text{Cu}_{30}\text{In}_{10}$ glassy ribbons. Let us notice in Table I, that, if we express these values per mass of Gd, the melt-spun ribbons compare very favorably to pure Gd. When compared per mass of Gd, $\Delta S_m^{\text{peak}}/\text{Gd}$ and RC/Gd for the ribbons are much better than pure Gd but their T_C is smaller.

Figure 6 shows the evolutions of $\Delta S_m^{\text{peak}}/\mu_0 \Delta H$ and $\delta T/\mu_0 \Delta H$ versus T_C with data for Gd-based metallic glasses. As these ΔS_m^{peak} and δT values come from various studies with different magnetic field used, it is necessary to remove this field effect. They are then divided by the applied field $\mu_0 \Delta H$ on Fig. 6. A first observation is that these two values have opposite evolutions with increasing T_C , and this will induce a limit to the achievable RC in these Gd-based metallic glasses. The second noticeable trend is that the metallic glasses with a given M metal have a tendency to regroup themselves. This confirms the huge impact of the M element on the magnetic properties of Gd-RE- M - X metallic glasses, with $RE = \text{rare earth}$, $M = \text{Mn, Fe, Co, Ni, and Cu}$, and $X = \text{Al, In, and Ga}$.

A second order magnetic transition can be described by some critical exponents in the vicinity of its critical

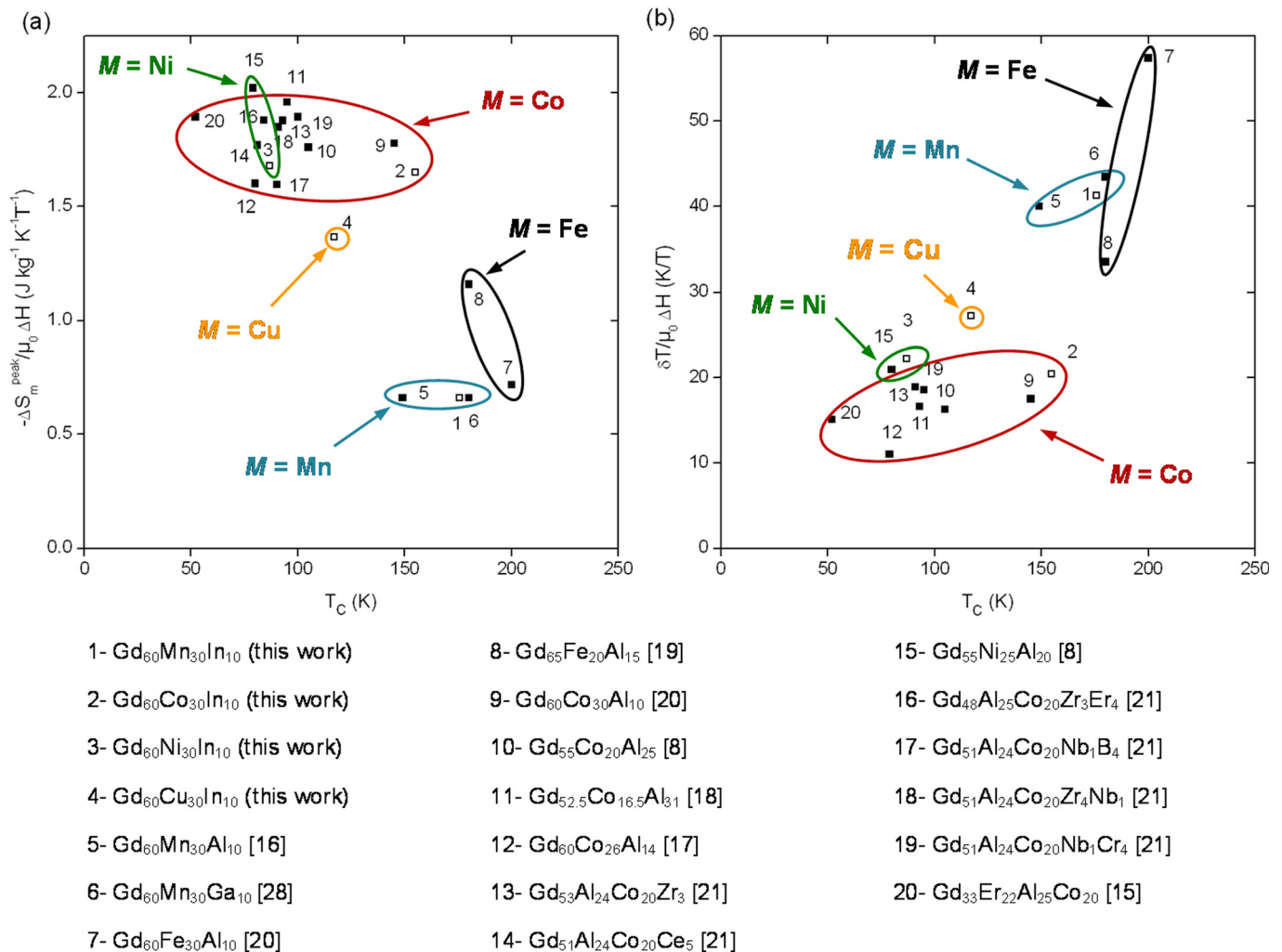


FIG. 6. (Color online) Maximal value of isothermal magnetic entropy change divided by the magnetic field change $-\Delta S_m^{\text{peak}}/\mu_0 \Delta H$ (a) and temperature width at half maximum value of the magnetic entropy change divided by the magnetic field variation $\delta T/\mu_0 \Delta H$ (b) vs T_C of melt-spun ribbons $\text{Gd}_{60}\text{M}_{30}\text{In}_{10}$, $M = \text{Mn, Co, Ni, and Cu}$ (empty squares) and Gd-based metallic glasses from the literature (full squares).

TABLE II. Fitting parameters n and m of $\Delta S_m^{\text{peak}} \propto (\mu_0 H)^n$ and $\delta T \propto (\mu_0 H)^m$ power laws

Composition	n	m	Reference
Gd ₆₀ Mn ₃₀ In ₁₀	0.91	0.22	This work
Gd ₆₀ Co ₃₀ In ₁₀	0.92	0.16	This work
Gd ₆₀ Ni ₃₀ In ₁₀	0.83	0.26	This work
Gd ₆₀ Cu ₃₀ In ₁₀	0.80	0.30	This work
Pure Gd	0.74 ^a	0.47 ^a	34

^a Values obtained by interpolating the data from Ref. 34.

temperature (T_C). These will lead to the establishment of different classes of materials of which magnetic behaviors are governed by power laws with the same critical exponents.³⁵ The power law fittings $\Delta S_m^{\text{peak}} \propto (\mu_0 H)^n$ were performed on the magnetic data of Gd₆₀M₃₀In₁₀. These fittings of the experimental values led to the n exponents shown in Table II. They are different from the 2/3 expected from the mean field model for SOMT materials.³⁶ This model does not apply to these materials. Recently, Franco *et al.* have found, for Fe_xCo_yB_zCuSi₃Al₅Ga₂P₁₀ (Ref. 37) and Fe_{73.2}Pd_{26.8} (Ref. 38) glassy ribbons, field independent n exponents of 0.75 and 0.83, respectively, for the magnetic field dependence of ΔS_m^{peak} . The n exponents of Gd₆₀M₃₀In₁₀ glassy ribbons are larger and lie between 0.80 and 0.92, suggesting that their critical behaviors are different from those of Fe-based amorphous ribbons. They are also different from that of pure Gd as $n = 0.74$ for this material.³⁴

The fittings of $\delta T \propto (\mu_0 H)^m$ were also performed and the very small values of m exponents show that δT is not much dependent on the applied field compared to ΔS_m^{peak} . Figure 7 describes this assumption by showing δT versus $-\Delta S_m^{\text{peak}}$ between 1.4 and 4.6 T, for Gd₆₀M₃₀In₁₀ melt-spun ribbons and pure Gd. The slope of δT versus $-\Delta S_m^{\text{peak}}$ clearly decreases when $\mu_0 \Delta H$ increases. So to improve the RC of a

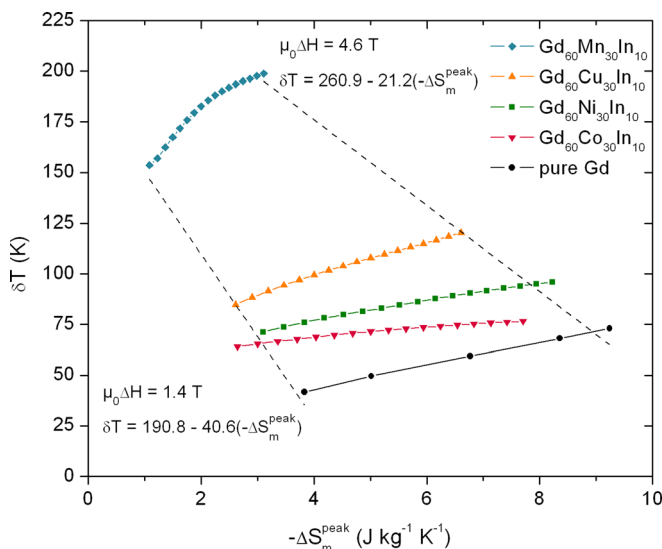


FIG. 7. (Color online) Temperature width at half maximum value of the magnetic entropy change δT vs $-\Delta S_m^{\text{peak}}$, the maximum of isothermal magnetic entropy change, between 1.4 and 4.6 T, for melt-spun ribbons Gd₆₀M₃₀In₁₀ and pure Gd. Dotted lines represent linear fittings of δT vs $-\Delta S_m^{\text{peak}}$ at 1.4 and 4.6 T.

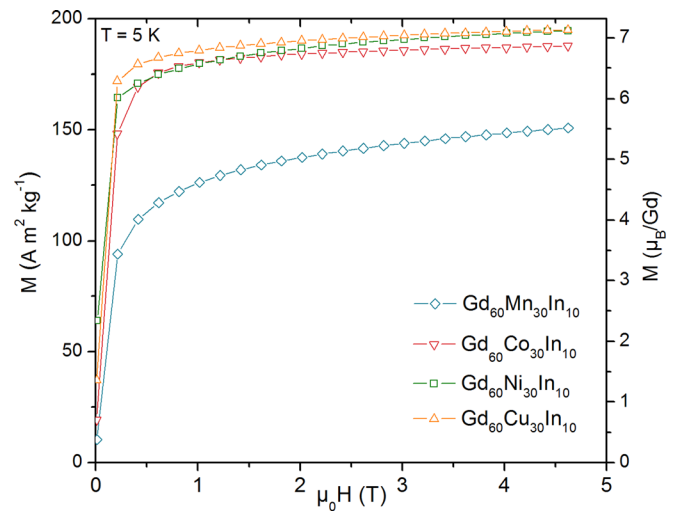


FIG. 8. (Color online) Field dependence of the magnetization M at 5 K, between 0 and 4.6 T of melt-spun Gd₆₀M₃₀In₁₀, $M = \text{Mn, Co, Ni, and Cu}$.

given glassy ribbon with a given ΔS_m^{peak} value, in the low magnetic field range, it appears very valuable to increase δT .

Low temperature cluster-glass behavior of melt-spun Gd₆₀Mn₃₀In₁₀

At 5 K, magnetization versus $\mu_0 H$ curves (Fig. 8) show that Gd₆₀M₃₀In₁₀ samples with $M = \text{Co, Ni, and Cu}$ quickly reach saturation near 7 μ_B/Gd , corresponding to the magnetic moment expected for a ferromagnet based on Gd. The glassy ribbons with $M = \text{Mn}$ behave differently: the increase of magnetization is very low with increasing $\mu_0 H$ and it does not saturate in a field of 4.6 T, the maximum magnetic moment reached being only 5.5 μ_B/Gd . Magnetization measurements at a higher applied field, of 55 T, (Fig. 9) were performed on Gd₆₀Mn₃₀In₁₀ ribbons to verify if any saturation could occur in this material; and on Gd₆₀Co₃₀In₁₀ for comparison. Gd₆₀Co₃₀In₁₀ sample reaches a very fast saturation near 7 μ_B/Gd and thus confirms the previous measurements performed at 4.6 T. Increasing the applied field allowed Gd₆₀Mn₃₀In₁₀ ribbons to attain a maximal value of magnetic moment of 6.9 μ_B/Gd . This higher field constrained the sample to a further order but still, this ordering remains very slow and saturation is not reached.

These observations, in addition to the previously reported low temperature irreversibility of M versus T for Gd₆₀Mn₃₀In₁₀ (Fig. 3), suggest spin-glass-like behavior occurring at low temperature, in this material.^{39,40}

Since the 70th, ac susceptibility measurements are used to study spin-glass-like transitions. Indeed, applying a sinusoidal magnetic field to a magnetic material, at a given frequency, will induce a magnetic answer also sinusoidal. This magnetic answer will be as much out of phase as the relaxation times of the system are long. The real part of ac susceptibility, χ' is in phase with the applied magnetic field whereas the imaginary part χ'' is in quadrature with it. ac susceptibility measurements were performed on both Gd₆₀Mn₃₀In₁₀ and Gd₆₀Co₃₀In₁₀ (Fig. 10) to investigate their different behaviors at low temperature. A dc-field of 100 Oe

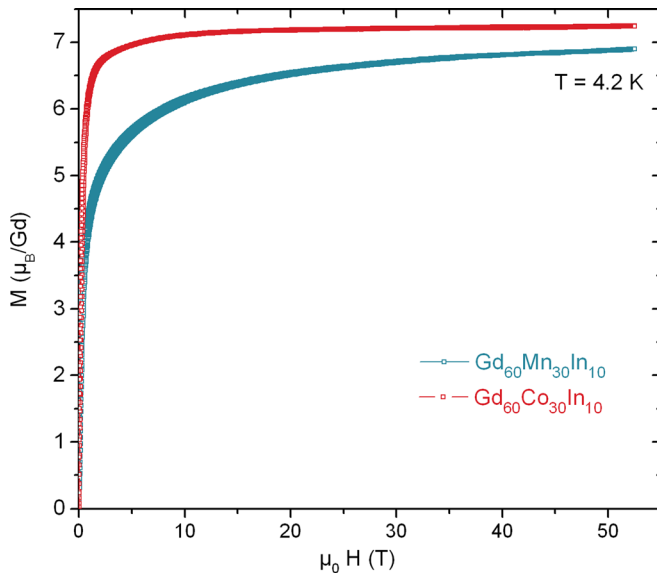


FIG. 9. (Color online) Field dependence of the magnetization M at 4.2 K, between 0 and 55 T of melt-spun $\text{Gd}_{60}\text{Mn}_{30}\text{In}_{10}$ and $\text{Gd}_{60}\text{Co}_{30}\text{In}_{10}$.

was applied and an ac-field of 2 Oe varying with frequencies ranging from 1.25 to 1250 Hz were used, thereby permitting a full determination of the real χ' and imaginary χ'' parts. At 177 K, both χ' and χ'' of $\text{Gd}_{60}\text{Mn}_{30}\text{In}_{10}$ show the ferromagnetic to paramagnetic transition already observed with dc magnetization measurements. When the temperature is further decreased, both the drop of χ' and the occurrence of a peak on χ'' near 27 K are observed. The χ'' part characterizes the dynamics of the system. The apparition of this peak is linked to the establishment of a magnetic order in the material that will dissipate some energy because of the alternating nature of the applied magnetic field. This dissipation gets larger when the frequency is increased. The resulting peak is then the indication of the freezing of magnetic clusters³⁹ in

$\text{Gd}_{60}\text{Mn}_{30}\text{In}_{10}$ (Fig. 10(a)) that will resist to the alternative variation of the field. These features are those of cluster-glass (re-entrant spin-glass) magnetism, characterized by magnetic relaxation phenomena when entering into the low temperature cluster-glass state from a higher temperature ferromagnetic state.⁴⁰

In the case of amorphous materials, the critical slowing down observed close to the re-entrant temperature T_{RSG} presents a difficult quantitative evaluation compared to canonical spin-glasses as it reflects the behavior of several clusters that vary in size and probably in composition. Still, an approximated T_{RSG} of 35 K was determined, according to Mydosh,³⁹ as the maximum slope of the χ'' peak attributed to the cluster glass transition; given that the two peaks of cluster glass and ferromagnetic transitions cannot be well separated on the χ' curve.

All the observations made on the ac susceptibility curves of $\text{Gd}_{60}\text{Mn}_{30}\text{In}_{10}$ suggesting its cluster glass behavior at low temperature are absent of that of $\text{Gd}_{60}\text{Co}_{30}\text{In}_{10}$, only the ferromagnetic ordering at 155 K is visible (Fig. 10(b)). This proves that the cluster-glass behavior is induced by the presence of Mn atoms in the metallic glass. Indeed, at such a concentration of Mn atoms, the statistical chance of one Mn atom being first or second nearest neighbor to another Mn atom is considerable and short range negative interactions between Mn atoms occur, as described by Obi *et al.* in amorphous Mn-Y alloys.⁴¹ Small randomly oriented magnetic clusters then form at low temperature as a result of concentration fluctuation in such a disordered material. This type of spin-glass-like behavior is the first to be shown in a Gd-based metallic glass. Spin glass behavior in rare earth based metallic glasses is usually observed when the rare-earth introduces some random magnetic anisotropy, due to spin-orbit coupling, that pins the magnetic moments according to the local structural anisotropies as in the case of Tb-based^{42,43} and Nd-based⁴⁴ metallic glasses.

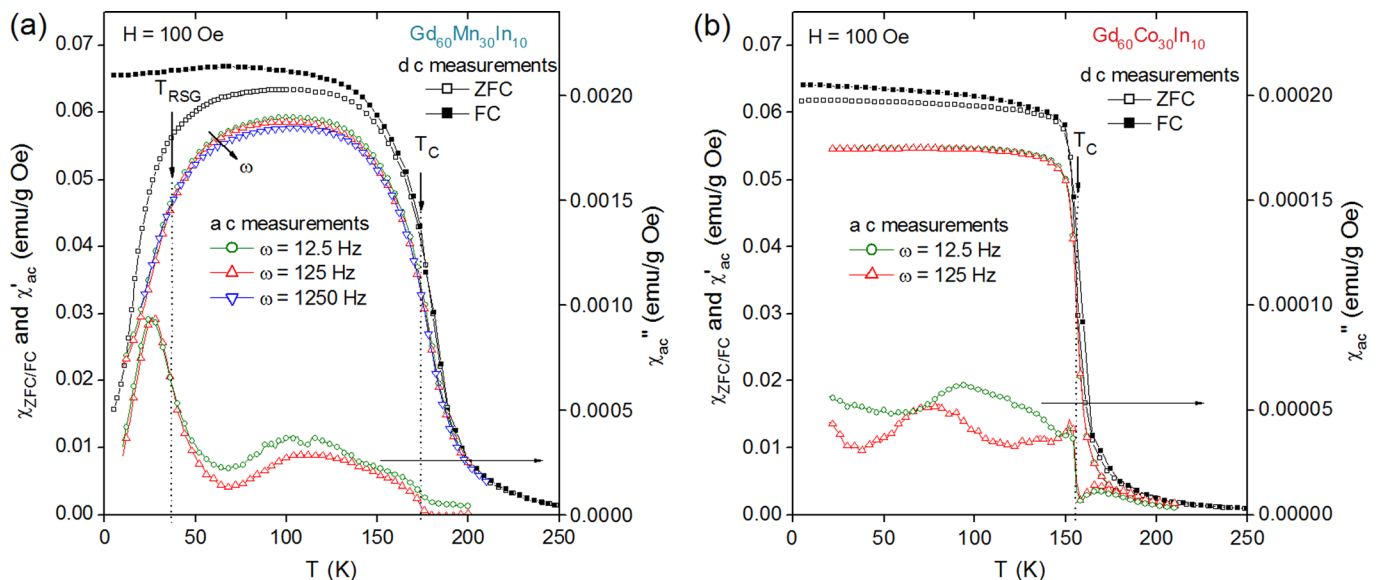


FIG. 10. (Color online) ac susceptibility measurements with a dc-field of 100 Oe and an ac-field change of 2 Oe with frequencies of 12.5, 125, and 1250 Hz, for $\text{Gd}_{60}\text{Mn}_{30}\text{In}_{10}$ (a) and 12.5 and 125 Hz, for $\text{Gd}_{60}\text{Co}_{30}\text{In}_{10}$ (b).

CONCLUSION

The series of glassy ribbons $Gd_{60}M_{30}In_{10}$, $M = Mn, Fe, Co, Ni,$ and Cu was synthesized by single-roller melt spinning. The M element was proven to have a huge impact on the magnetic and magnetocaloric properties of the materials, with T_C ranging between 87 and 180 K. ΔS_m globally decreases with T_C whereas δT increases with T_C , they cannot be both maximized simultaneously and so a choice needs to be made for improving RC. It was also demonstrated that δT is less field dependent than ΔS_m and allows one to reach a higher RC with lower magnetic field change. Unfortunately, this is done at the expense of ΔS_m . Furthermore, materials with higher δT also have higher T_C and are then closer to the temperature domain of room temperature applications. Finally, the particular magnetic features of $Gd_{60}Mn_{30}In_{10}$ were explained by the existence of a cluster-glass behavior at low temperature due to the antiparallel coupling of Mn atoms, inexistence with the other M elements of this study.

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