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| 1 | Transient numerical and physical modelling of temperature profile evolution in |
|----|--|
| 2 | stabilised rammed earth walls |
| 3 | |
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| 10 | |
| 11 | Abstract |
| 12 | Three established stabilised rammed earth (SRE) mix types (433, 613, 703) were |
| 13 | identified for analysis, in the form of 300mm thick test walls, by being subjected to |
| 14 | different static air temperature and relative humidity differentials. The predictive |
| 15 | numerical model outputs from WUFI Pro v4.1 hygrothermal simulations displayed |
| 16 | good accuracy when validated against experimental data from physical modelling |
| 17 | conducted using test walls in a climatic simulation chamber. The wall temperature |
| 18 | profile evolution and resultant steady state gradients were very similar regardless of |
| 19 | mix type indicating that the majority of the wall remained relatively dry. Unless liquid |
| 20 | water is present, the thermal resistance and heat capacity of these materials does not |
| 21 | change sufficiently to make significant differences to temperature profile evolution |
| 22 | regardless of soil mix type. Little scope exists to intelligently modify the ability of |
| 23 | SRE walls to absorb and store heat energy simply by manipulation of particle size |
| 24 | distribution (PSD) and the resultant bulk density/void ratio relationships, under these |
| 25 | conditions. Only the outer layers of the walls appear to interact with moisture in the |
| 26 | air, and the predicted transient responses indicate that significant potential exists to |

| 27 | | intelligently modify the ability of SRE walls to absorb, store and release moisture |
|----|--------------|--|
| 28 | | vapour from the surrounding air simply by manipulation of PSD and the resultant bulk |
| 29 | | density/void ratio relationships. |
| 30 | | |
| 31 | | Keywords: transient thermal modelling; stabilised rammed earth; hygrothermal |
| 32 | | properties; climatic simulation chamber, temperature buffering; WUFI |
| 33 | | |
| 34 | Nome | enclature |
| 35 | D_{arphi} | liquid conduction coefficient |
| 36 | Н | enthalpy (J) |
| 37 | H_{vap} | enthalpy of vaporisation (J) |
| 38 | p_{sat} | saturation vapour pressure (Pa) |
| 39 | t | time (s) |
| 40 | Т | temperature (°C) |
| 41 | W | specific moisture content (kg/m ³) |
| 42 | φ | relative humidity (decimal) |
| 43 | λ | thermal conductivity (W/m K) |
| 44 | δ_{p} | water vapour permeability (kg/m s Pa) |
| 45 | | |
| | | |
| 46 | 1. I | ntroduction |

SRE (soil-based) materials have a good potential to buffer air temperature and relative
humidity fluctuations in response to climatic variables in a controlled environment, e.g. inside
an occupied building, industrial premises, or for the archiving/storage of sensitive media [1,
2]. The passive buffering of relative humidity inside earth buildings has been reported [3] and
the role of other absorbent building materials measured [4, 5]. It is hypothesised that the

functional properties controlling this behaviour are a product of controllable material characteristics in earth materials and that these can be optimised to suit the application. In order to begin to understand this requires a transient hygrothermal approach for predictive numerical modelling, which therefore requires validation by coupled physical modelling. One must consider both the climatic conditions and the material properties, both of which dynamically change as a function of time.

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59 The authors have previously shown that whilst the dry-state thermal conductivity for 60 compacted earth material types appears to vary little, their moisture-dependent thermal 61 conductivity varies significantly due to the wide range of possible internal pore structures. As 62 a result, the moisture-dependent volumetric heat capacity can experience even greater 63 fluctuations [1, 6]. The authors have also previously found that (by analogy) the reverse is 64 true for moisture, where the sorption isotherms between possible SRE types varies little, but 65 that liquid water sorptivity/desorptivity, and also water vapour permeability, can vary over a 66 significantly large range. Since temperature gradients induce mass transfer inside the material, 67 and the thermal properties are moisture content-dependent, one can appreciate the fully 68 transient nature of the coupled heat & mass transport phenomena associated with material 69 behaviour in relation to air temperature and relative humidity buffering. The diagram in figure 70 1 illustrates hygrothermal behaviour in relation to the wall of a building [7]. In addition, phase 71 change of moisture transporting within the material has to be considered in relation to the heat 72 flux associated with its enthalpy of vaporisation.

This paper describes how a transient hygrothermal numerical model was used to simulate the behaviour of walls, made from three contrasting SRE material types, in response to changes in adjacent environmental conditions. These simulations were replicated as a full-scale physical model by constructing the said walls in a climatic simulation chamber and imposing realistic

| 78 | indoor/outdoor environments either side of the walls. The objective of the modelling exercises |
|-----|--|
| 79 | was to validate the numerical predictions for temperature profile evolution by assessing the |
| 80 | hygrothermal behaviour of the materials. |
| 81 | |
| 82 | 2. Transient numerical modelling of heat & mass transport/storage |
| 83 | When considering simultaneous transient modelling of heat & mass transport/storage in |
| 84 | porous media the thermodynamic behaviour is referred to as hygrothermal. Transient |
| 85 | hygrothermal simulation tools include the following transport and storage phenomena: |
| 86 | 6 |
| 87 | • heat storage in dry, unsaturated and saturated porous media |
| 88 | • dry and moisture-dependent thermal conductivity (heat transport) |
| 89 | • latent heat transport as a result of vapour diffusion (including phase change due |
| 90 | to vapour evaporation/condensation) |
| 91 | • water (mass) storage by water vapour sorption and liquid capillarity |
| 92 | • water vapour transport by diffusion |
| 93 | • liquid transport by surface diffusion and capillary conduction |
| 94 | |
| 95 | Numerous models exist for the definition of these phenomena (see [8] for a good summary). |
| 96 | Note that the benchmark standard BS EN 15026:2007 assumes that there is no total pressure |
| 97 | difference across the component under consideration and air movement is ignored [9]. The |
| 98 | well-established WUFI [®] model [10, 11] uses two coupled equations; one for heat transport |
| 99 | (Eq 1) and the other for mass transport (Eq 2). They are solved simultaneously and |
| 100 | numerically using an implicit finite volume method of discretisation with a tridiagonal matrix |
| 101 | algorithm (known as the Thomas algorithm). |
| 102 | |

103 $\frac{\partial w}{\partial \varphi} \cdot \frac{\partial \varphi}{\partial t} = \nabla \cdot \left(D_{\varphi} \nabla \varphi + \delta_{p} \nabla (\varphi \, p_{sat}) \right)$ (Eq. 1)

104

105
$$\frac{\partial H}{\partial T} \cdot \frac{\partial T}{\partial t} = \nabla \cdot (\lambda \nabla T) + H_{vap} \nabla \cdot (\delta_p \nabla (\varphi \, p_{sat}))$$
(Eq. 2)

106

107 In equation 1, the left side of the moisture balance terms represents water storage which is proportional to the derivative of the water retention curve $(\partial w/\partial \varphi)$, i.e. defined by the sorption 108 isotherm. The divergence of liquid and vapour flow is computed using the transport terms on 109 the right side of equation 1. The partial vapour pressure differential is the motivational force 110 for vapour diffusion, and is strongly temperature dependent since $p_{sat} \approx \exp(T)$. Liquid flow, 111 112 on the other hand, is dominated by capillary forces which are chiefly a function of relative 113 humidity φ (Kelvin equation). Note that the WUFI model ignores the influence of temperature 114 on capillary-induced liquid flow. In equation 2, the sensible heat flow is simply represented 115 by the divergence of heat conduction, whilst the divergence of vapour flow multiplied by the 116 enthalpy of vaporisation represents the latent heat term on the right hand side. The derivative of total enthalpy, on the left hand side of equation 2, represents energy storage and contains 117 118 the heat capacity of the dry material plus the enthalpy of absorbed water, which is itself 119 phase-dependent (i.e. solid, liquid or vapour).

120

The hygrothermal material properties for each of the three SRE material types are taken from published data by the authors [1] and were used as the input parameters for the WUFI Pro simulations. As with most porous civil engineering materials (e.g. concrete, brick, soil) SRE is not homogenous because the pore size distribution and tortuosity vary greatly within the material. The conventional, accepted approach to measuring coefficients related to transport processes is to test a representative sample of the material and use this output as the volume averaged coefficient for that material, e.g. thermal conductivity. Obviously, no one individual

128 part of the material has this property because it has effectively been statistically weighted, but

129 across a representative area at full scale it is valid. The higher the sample population during

130 testing, the greater the accuracy of the mean value. The required number of samples needed to

131 achieve this, as detailed in the relevant BS EN ISO standards, was used for the testing

- 132 conducted by the authors for this work [15].
- 133

134 Both in the numerical model (WUFI Pro) and the physical model (climate chamber tests), the

135 indoor and outdoor initial conditions for the simulation were taken as 21°C and 45% relative

humidity. At time, t = 0 the outside climatic set points were adjusted to 8°C and 70% RH.

137 Further set point changes were introduced at 48 hours and 72 hours, when temperatures were

138 reduced to 0°C and -8°C respectively whilst maintaining a constant 70% RH. The simulations

139 ran for a total of 96 hours. The surface resistances for heat transfer and vapour diffusion were

140 given typical values of $0.125m^2$ K/W and $45.45x10^6$ m² s Pa/kg respectively. These values

141 were the same for both sides of the test walls to suit the conditions found in the climatic

142 simulation chamber experiments.

143

144 **3.** Physical modelling in the climatic simulation chamber

The simulation chamber itself is composed of two self-contained halves called the 'design' 145 146 side and the 'climate side' that join together on either side of the test specimen. The 147 dimensions of each chamber are 4m long, 3m wide and 2.6m in height. The normal operating temperature range is $+20^{\circ}$ C to -15° C ($\pm 5^{\circ}$ C) depending on the internal conditions specified 148 149 [12]. A schematic diagram illustrating the basic operation of the climatic simulation chamber 150 is shown in Figure 2. Full-scale test components (e.g. walls) can be constructed inside the 151 climatic simulation chamber following normal construction practices, and realistic climatic 152 effects (on both sides of the walls) including various weather conditions can be accurately 153 simulated and monitored under controlled laboratory conditions [13, 14]. The design side of

154 the simulation chamber represents the interior conditions of a building and is typically 155 configured to maintain standard indoor room conditions of $20^{\circ}C \pm 1^{\circ}$ and 45% RH $\pm 5\%$. The 156 climate side of the simulation chamber creates realistic sequences of different external 157 weather conditions that can run in a fixed mode, sequence mode, or cyclic mode. The 158 advantage of this is that the start and finish temperatures can be specified, as well as the rates of change of other weather components such as air pressure, relative humidity and rainfall. 159 160 161 The 300mm-thick SRE test walls were constructed inside the climatic simulation chamber on top of a concrete plinth, as described in previous work published by Hall [14]. The walls were 162 163 made using the 433, 613 and 703 mix types detailed in previous studies [1, 6, 14, 15]. The 164 aggregates and silty clay, along with the mix types, were specified and controlled to be 165 precisely the same as those used for the small representative test specimens. Prior to 166 compaction the soils were mixed to their optimum moisture content and placed in layers 167 150mm thick inside oiled proprietary formwork and compacted using an Atlas Copco RAM30 168 pneumatic tamper. The test walls were separated from one another by a 100mm thick timberframe incorporating the formwork end boards. Following their completion, the test walls were 169 170 allowed to cure for a minimum period of 28 days in laboratory conditions at $22^{\circ}C \pm 1^{\circ}$ and 171 40% RH ±5%. The wall edges were sealed with phenolic resin-coated plywood and caulked 172 with silicone sealant. The remaining height above the test walls was completed with timber 173 frame walling and covered with 1200g damp proof membrane sealed with black cloth tape. 174 The resultant dimensions for the exposed test face of each wall were 500mm wide by 900mm 175 high (area = $0.45m^2$). 176

An array of electronic sensors was retrofitted to each of the four rammed earth test walls by
drilling a small hole from the inside of the wall to the required depth and then carefully
inserting the sensor using metal rod marked at different depths. Once in place the sensor hole

180 was capped and sealed using silicone caulking. In each wall, six type-T copper/constantan

181 thermocouples (protected by hollow plastic tubing) were installed to depths of 25mm, 50mm,

182 75mm, 100mm, 125mm, and 150mm. In addition, armoured thermocouples were mounted

183 onto both the internal and external wall faces.

184

185 The simulation parameters involved creating various fixed temperature & humidity gradients

across the test walls. This was achieved in the climate chamber by maintaining a difference in

187 temperature/humidity between the design side and the climate side of the chamber for a 24-

188 hour period. All of this testing was performed in the absence of any rainfall or pressure

189 differential. The indoor (design side) conditions were maintained at 20°C ±1° and 40% RH

190 $\pm 5\%$ to represent a comfortable indoor living environment. The outdoor conditions (climate

side) were kept at a constantly high level of relative humidity: 75% ±5% to represent a damp,

192 temperate climate. The test run lasted for a total period of four days and included three

193 different outdoor temperature set points. On days 1 and 2 the 'outdoor' conditions were set to

194 8°C 75% RH, on day 3 they were set to 0°C 75% RH, and on day 4 they were set to -8°C 75%

195 RH, during which snowfall began to occur. During all four days of the test run the sensor

196 array was used for recording the performance of the test walls.

197

198 4. Analysis of simulated temperature and moisture profile evolution

The predictive numerical model outputs from WUFI Pro simulations were compared with experimental data from the physical model using the climatic simulation chamber. The temperature of the inside surface, mid-point and outside surface of each wall are plotted against elapsed time in Figures 3, 4 and 5, for each of the test walls. It can be seen that the simulation mainly predicts the temperatures to a good level of accuracy in relation to the recorded data from the climatic simulation tests.

206 The temperature profile evolution, as a function of time, was calculated for the three walls and 207 representative values at 0, 2, 6, 12, 24, 48, 72 and 96 hours were plotted on the graphs in 208 Figures 6, 7, and 8. It is notable that the temperature profiles do not become linear (i.e. 209 apparent steady state conditions) until around 48 hours after the first temperature set points 210 were initiated, and then at 72 and 96 hours respectively in response to the second and third 211 temperature set point initiations. This enforces the important point that steady state heat loss 212 assumptions are (in the absence of static temperature gradients) inappropriate for simulating 213 the thermal behaviour under the varying environmental conditions that occur in nature. The 214 small variations in volumetric heat capacity of the three soil mix types tested here appeared to 215 make little difference to the time-dependent evolution of the apparent steady state temperature 216 profiles. This suggests that little scope exists to intelligently modify the ability of SRE walls 217 to absorb and store heat energy simply by manipulation of PSD and the resultant bulk 218 density/void ratio relationships.

219

The apparent steady state temperature depth profiles appeared to be remarkably similar to one another for each soil mix type. This is consistent with previous findings for dry-state thermal conductivity on these soil mix types [1], and hence the thermal resistance of each wall is very similar indicating that the majority of the wall remained relatively dry. The presence of significant quantities capillary-domain water can cause large increases in the thermal conductivity of the material, which is significantly different between soil mix types according to their void characteristics.

227

The change across three external climate set points (8° C 75% RH; 0° C 75% RH; and - 8° C 75% RH) presented a situation where the partial vapour pressure, and hence absolute moisture content, of the air on one side of the walls was significantly reduced in each case, as illustrated by the psychrometric chart in Figure 9. Figures 10, 11 and 12 show the transient

232 simulation results for relative humidity (of the internal pore structure) and moisture content of 233 each test wall at 48, 72 and 96 hour increments. It is apparent that only the internal and 234 external outer layers (approx. 5cm thick) were involved in the interaction with changing 235 humidity over a daily period. One can appreciate the drying appears to occur on the external 236 side when the temperature (and hence the air moisture content at 75% RH) is sufficiently low, 237 and the absorption that occurs on the internal side as a result of the vapour pressure 238 differential across the wall. Interestingly, there appears to be a large disparity between the 239 three soil mix types in terms of i) the mass of absorbed water in the wall core, and ii) the rate 240 of change in moisture content and relative humidity in the outer wall layers. This suggests that significant potential exists to intelligently modify the ability of SRE walls to absorb, store and 241 242 release moisture vapour from the surrounding air simply by manipulation of PSD and the 243 resultant bulk density/void ratio relationships. This merits further investigation into 244 optimisation of the moisture buffering capacity of SRE materials and possible applications. 245 246 Some small discrepancies appeared between numerically and physically modelled

temperature data, which could be explained by a number of specific issues. Due to a brief start 247 248 up period prior to the beginning of the climate chamber simulations, a gradual decrease in the 249 outside wall surface temperatures had already begun whereas for the computer simulation an 250 instantaneous temperature drop from 21°C to 8°C was assumed. The climate side and design 251 side air temperatures within the simulation chamber were not steady state throughout the test 252 period, reflected by the small periodic fluctuation in the recorded wall surface temperatures 253 (i.e. on/off cycling of the control plant). Also, some temperature stratification could 254 reasonably be expected due to imperfect mixing of the air in the chamber and the induced 255 temperature step changes did not occur instantaneously, as they did in the model.

256

257 Previous research found that the macro-scale properties of dry density and porosity of large 258 scale SRE test walls could be matched very closely to small Proctor test specimens by 259 accurately controlling PSD and optimum moisture content, regardless of varying compaction 260 input energy. However, other scale effects such as surface finish, compaction layer thickness 261 and degree of homogeneity could reasonably cause disparity between functional hygrothermal 262 properties of the SRE test walls compared to the 1 litre test specimens used to determine the input parameters for the WUFI Pro simulations. Whilst the degree of accuracy in 263 264 hygrothermally modelling temperature profiles in SRE materials is acceptably accurate, the 265 opportunities for further improvements outlined above require much further research.

266

267 **5. Conclusions**

The numerically modelled data from WUFI Pro v4.1 has been validated to a good level accuracy against the physically modelled experimental data from the climatic simulation chamber. Experimentally determined hygrothermal properties for SRE materials can be inputted to WUFI Pro and used to accurately simulate transient behaviour of full sized test walls in response to changes in climatic conditions as a function of time.

273

274 The temperature profile evolution and resultant steady state gradients, in each test wall, were 275 very similar regardless of soil mix type indicating that the majority of the wall remained 276 relatively dry. This is further supported by the predicted liquid and relative humidity content 277 and distribution within each test wall. From previous research [1, 6] it is known that unless 278 liquid water is present, the thermal resistance and volumetric heat capacity of these materials 279 does not change sufficiently to make significant differences to temperature profile evolution 280 regardless of soil mix type. Therefore, there appears to be little scope to intelligently modify 281 the ability of SRE walls to absorb and store heat energy simply by manipulation of PSD and 282 the resultant bulk density/void ratio relationships, under these conditions.

283

284 Only the outer layers of the walls appear to interact with moisture in the air. The predicted 285 transient response of material moisture content indicate that significant potential exists to 286 intelligently modify the ability of SRE walls to absorb, store and release moisture vapour 287 from the surrounding air simply by manipulation of PSD and the resultant bulk density/void 288 ratio relationships. The WUFI Pro model appears to show that the relationship between 289 thermal and hygric (hygrothermal) functional properties must be simultaneously balanced in 290 order to control the moisture sorption/desorption rates and storage capacity that govern air 291 temperature and relative humidity buffering. Future research must attempt to scale up the 292 simulation so that whole building modelling and real weather data can be included, and 293 seasonal or annual timeframes can be modelled. Liquid water transport will also be studied so 294 that rain fall absorption can be simulated, which will necessitate modelling over periods of 295 many months. The potential of SRE walls to offer improved thermal comfort and operational 296 energy savings from air conditioning inside buildings is still to be quantified. This work has 297 identified the use of a hygrothermal approach to tackle this problem and has proven that data 298 from numerical and physical models can be accurately validated under controlled climatic 299 scenarios.

300

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304

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345 Figure Captions

- 346 Figure 1: Hygrothermal behaviour illustrating the relevant fluxes acting on the wall of a
- 347 building [4]
- 348 Figure 2: Schematic cross-sectional diagram of the climatic simulation chamber [12]
- 349 Figure 3: Comparison between numerically and physically modelled temperature depth
- 350 profiles for the 433 mix type
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- 358 Figure 9: A psychrometric chart to illustrate the change in environmental conditions in
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- 361 response to the changes in outdoor temperature and RH set points
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- 363 response to the changes in outdoor temperature and RH set points
- 364 Figure 12: Transient liquid water and RH inside the pore structure of the 703 mix type in
- 365 response to the changes in outdoor temperature and RH set points





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391 Figure 2







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Acceleration



Figure 2

Figure 6



Figure 7



Figure 8

