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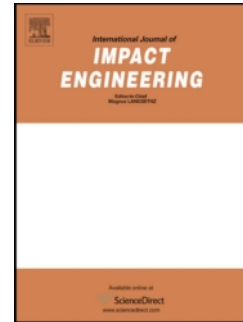
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# Modeling of concrete behavior under high strain rates with inertially retarded damage

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## Abstract

The paper proposes a novel approach to model the influence of high strain rates on the behavior of quasi-brittle materials like concrete. It is based on gradient continuum damage, where the gradient part is extended with an inertia of damage. This causes a retardation of damage due to the fact that micro-cracks cannot spread out arbitrarily fast. The application is demonstrated with uniaxial tensile wave propagation and for a plane stress case. Increasing strain rates lead to an expansion of the linear stress-strain behavior with stresses exceeding the quasistatic material strength.

*Key words:* Concrete; Strain rate influence; Retarded damage; Gradient damage

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## 1 Introduction

2 The increase of concrete strength under high strain rates is important for extraor-  
3 dinary design situations, e.g., impact of vehicles and airplanes or blast waves from

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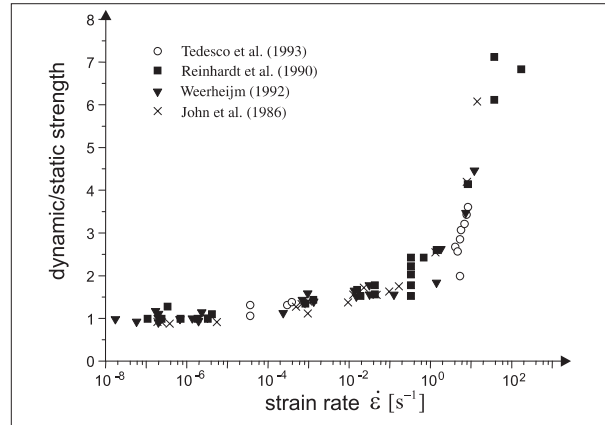


Fig. 1. Concrete tensile strength increase [3]

4 explosions or contact detonations upon concrete structures like bridges, offshore  
 5 structures, tanks, chemical factories, power plants. A number of experimental in-  
 6 vestigations have been performed to study this effect, which can be observed for  
 7 the compressive strength [1], and more pronounced for the tensile strength [2], see  
 8 Fig. 1. Even in experiments it may become difficult to distinguish material behavior  
 9 from structural system behavior, especially in the high dynamic range. Thus, iner-  
 10 tial lateral confinement has been argued as a reason for strength increase. But this  
 11 particular influence seems to play a role only for extremely high strain rates larger  
 12 than  $200 \text{ s}^{-1}$  [4].

13 Generally, experiments should measure material properties and the influence of the  
 14 experimental setup should be minimized as far as possible. Due to its heterogeneous  
 15 structure this requirement is difficult to fulfill for concrete. A widely accepted ex-  
 16 perimental method is given with the Split-Hopkinson-bar [5], which up to now  
 17 seems to be the most reliable measurement technique for material behavior under  
 18 strain rates up to a range of  $10^3 \text{ s}^{-1}$  [6]. Extensive SHB investigations for concrete  
 19 were performed, e.g., by [7–13]. Reliable results from experimental investigations  
 20 are the basis for constitutive laws. A wide range of models have been proposed for  
 21 concrete, which can be classified as microscopic, mesoscopic and macroscopic in a

22 first approach. While microscopic and mesoscopic models distinguish the concrete  
23 constituents in different orders of resolution, macroscopic models assume a homo-  
24 geneous material. This allows the application of the methods of classical contin-  
25 uum mechanics and makes macroscopic models suitable for calculations of whole  
26 structures. The macroscopic approach will be used in the following. Constitutive  
27 laws for high strain rates are generally formulated as extensions of laws for the  
28 quasistatic case. Following basic concepts have been proposed:

- 29 – Quasistatic failure surfaces are enlarged depending on the strain rate [14,15].  
30 The enlargement factor is calibrated according to results of experimental in-  
31 vestigations. This proposal is empirical and does not include a physical back-  
32 ground.
- 33 – Elastoplastic stress-strain relations are extended with rate dependent viscous  
34 parts, see, for instance [16,17], which temporarily leads to stresses beyond  
35 quasistatic failure conditions. This can physically be motivated by the resis-  
36 tance of a rapid movement of fluid phases within the microstructure of con-  
37 crete. Beneath describing strain rate influence, this approach also leads to a  
38 problem regularization in the softening range of the material behavior.
- 39 – Consideration of the damage rate in damage evolution laws [18]. This leads  
40 to a delay effect for damage. The influence of this approach on strains and  
41 stresses has not been investigated in detail up to now.

42 All these approaches are directly coupled to rates of strains or stresses, i.e. a po-  
43 tential dynamic stress increase vanishes in the instant of strain or stress maximum  
44 values. This particular model behavior seems not to be fully reasonable. An alter-  
45 native bases on the assumption that the activation of damage is retarded by inertial  
46 effects arising with micro-cracking. [19] implement this basic approach with a local  
47 dynamic relaxation for damage, which is derived from rheological models includ-

48 ing micro-mass elements. This decouples stresses from strain rates to some extent  
49 and leads to increasing dynamic stresses also for vanishing strain rates, but some  
50 complexity arises with the selection of the relaxation function and its parameters.  
51 The basic concept is also used in this paper, but will be simplified to a large extent.  
52 The formulation uses isotropic strain-based damage combined with a gradient part  
53 to include nonlocal damage. This serves for two purposes, (1) a problem regular-  
54 ization can be achieved and the hyperbolicity of the dynamic problem is preserved  
55 [20], and (2) the tight relation between damage and strain is resolved, which is  
56 used to assign damage with some type of inertia as a novel approach. This inertial  
57 part retards damage under high strain rates and temporarily leads to higher stresses  
58 compared to the quasistatic case.

59 In Section 2, a triaxial isotropic damage law is defined with a strain-based for-  
60 mulation. Regarding regularization, this law is extended with nonlocal damage in  
61 Section 3. This is performed with gradient continuum damage, and additionally ex-  
62 tended with a damage inertia part. Thus, nonlocal damage is introduced as a vari-  
63 able on the system level leading to a specific dynamic finite element formulation,  
64 which is described in Section 4. The properties of gradient damage are discussed  
65 for the uniaxial tension bar under quasistatic loading in Section 5. Altogether, the  
66 basis is prepared for the investigation of wave propagation problems. This is at first  
67 performed for the uniaxial tension bar in Section 6, with load histories correspond-  
68 ing to constant strain rates in a range of  $0.5 - 50 \text{ s}^{-1}$ . Especially the influence of the  
69 damage inertia parameter will be discussed. A two-dimensional application prob-  
70 lem is demonstrated in Section 7. The paper is concluded in Section 8 by pointing  
71 out the potential for applications and further developments.

72 **2 A constitutive law for concrete based on damage**

73 A constitutive law based on isotropic damage

74 
$$\boldsymbol{\sigma} = (1 - D) \mathbf{E} \cdot \boldsymbol{\epsilon} \quad (1)$$

75 is chosen for the following, with a scalar damage measure  $D$ , the stress vector  $\boldsymbol{\sigma}$ ,

76 the strain vector  $\boldsymbol{\epsilon}$  and the elasticity matrix

77 
$$\mathbf{E} = \frac{E(1 - \nu)}{(1 + \nu)(1 - 2\nu)} \begin{bmatrix} 1 & \frac{\nu}{1-\nu} & \frac{\nu}{1-\nu} & 0 & 0 & 0 \\ \frac{\nu}{1-\nu} & 1 & \frac{\nu}{1-\nu} & 0 & 0 & 0 \\ \frac{\nu}{1-\nu} & \frac{\nu}{1-\nu} & 1 & 0 & 0 & 0 \\ 0 & 0 & 0 & \frac{1-2\nu}{2(1-\nu)} & 0 & 0 \\ 0 & 0 & 0 & 0 & \frac{1-2\nu}{2(1-\nu)} & 0 \\ 0 & 0 & 0 & 0 & 0 & \frac{1-2\nu}{2(1-\nu)} \end{bmatrix}, \quad (2)$$

78 with Young's modulus  $E$  and Poisson's ratio  $\nu$ . The values  $E$ ,  $\nu$  are constant, while

79 the damage  $D$  depends on the loading history and has a range  $0 \leq D \leq 1$ . A widely

80 accepted approach for damage evolution of quasi-brittle materials like concrete is

81 based on a Weibull distribution of micro defects [21]. This leads to a form

82 
$$D(\kappa) = \begin{cases} 0 & \kappa < e_0 \\ 1 - e^{-\left(\frac{\kappa - e_0}{e_d}\right)^{g_d}} & \kappa \geq e_0 \end{cases} \quad (3)$$

83 introducing an equivalent damage strain  $\kappa$ , which is variable, and three material

84 constants  $e_d$ ,  $e_0$ ,  $g_d$ . It is assumed that the equivalent damage strain  $\kappa$  amounts to

85 the longitudinal elastic strain in uniaxial compression. So, in uniaxial compression  
 86 with monotonically increasing absolute values of strains, Eq. (1) reduces to

$$87 \quad \sigma = \begin{cases} E \epsilon & |\epsilon| < e_0 \\ e^{-\left(\frac{|\epsilon|-e_0}{e_d}\right)^{g_d}} E \epsilon & |\epsilon| \geq e_0 \end{cases} \quad (4)$$

88 with the longitudinal stress  $\sigma$  and the longitudinal strain  $\epsilon$ . From this relation the  
 89 material parameters  $e_d$ ,  $e_0$ ,  $g_d$  can be derived from well-known stress-strain rela-  
 90 tions for uniaxial compression, see e.g. [14]. Corresponding values of the material  
 91 parameters are given in Table 1 for typical concrete grades.

92 Multiaxial loading states can be described by a relation combining the equivalent  
 93 damage strain  $\kappa$  with the multiaxial strain state  $\epsilon$ . Here a strength failure condition  
 94 is chosen according to [22], which is transformed from stress space into strain space  
 95 and finally generalized into a damage function  $F$  [23]

$$96 \quad F(\epsilon, \kappa) = a_1 J_\epsilon + \kappa \left[ a_2 \sqrt{J_\epsilon} + a_3 \epsilon_1 + a_4 I_\epsilon \right] - \kappa^2 = 0 \quad (5)$$

97 with the second invariant  $J_\epsilon$  of the strain deviator, the first invariant  $I_\epsilon$  of the strain  
 98 tensor, the largest (signed) principal strain  $\epsilon_1$  and four material constants  $a_1 \dots a_4$ .  
 99 The parameters  $a_1 \dots a_4$  are obtained considering uniaxial and multiaxial special  
 100 cases, which ensures the above-mentioned equivalence of the damage strain and  
 101 the longitudinal elastic strain in uniaxial compression. Finally, the formalism is  
 102 completed with Kuhn-Tucker conditions

$$103 \quad F \leq 0, \quad \dot{D} \geq 0, \quad \dot{D} F = 0 \quad (6)$$

104 with the rate  $\dot{D}$  of damage. Values  $\dot{D} > 0$ ,  $F = 0$ ,  $\dot{F} = 0$  indicate loading with  
 105 increasing damage, while  $\dot{D} = 0$ ,  $F \leq 0$  indicate all other states with constant



106 damage. In case of loading the consistency condition  $\dot{F} = 0$  leads to

$$107 \quad \mathbf{n}^T \cdot \dot{\boldsymbol{\epsilon}} - H \dot{\kappa} = 0 \quad (7)$$

108 with

$$109 \quad \mathbf{n} = \frac{\partial F}{\partial \boldsymbol{\epsilon}} = \left( a_1 + a_2 \frac{\kappa}{2\sqrt{J_\epsilon}} \right) \boldsymbol{\epsilon}^{dev} + \kappa (a_3 \mathbf{d}_1 \otimes \mathbf{d}_1 + a_4 \mathbf{I}) \quad (8)$$

$$H = -\frac{\partial F}{\partial \kappa} = a_2 \sqrt{J_\epsilon} + a_3 \epsilon_1 + a_4 I_\epsilon - 2\kappa$$

110 with the direction  $\mathbf{d}_1$  of the largest principal strain  $\epsilon_1$ , the dyadic product  $\otimes$ , and  
 111 the 2nd order unit tensor  $\mathbf{I}$ . The four material constants  $a_1 \dots a_4$  describe the shape  
 112 of a damage surface in the principal strain space, which can be transformed into  
 113 a surface in the principal stress space with Eq. (1). Increasing damage and the  
 114 expansion of the damage surface is ruled by increasing values  $\kappa$ , see Eqns. (3), (5).  
 115 The equivalent damage strain  $\kappa$  has a distinct value  $\kappa_1$ , which marks the strength  
 116 of the material. Strength corresponds to maximum stress values, e.g. the uniaxial  
 117 compressive strength  $f_c$  under uniaxial loading with a longitudinal strain  $\epsilon_{c1}$  and  
 118  $\kappa_1 = |\epsilon_{c1}|$  by definition. Values  $\dot{\kappa} > 0$ ,  $\kappa < \kappa_1$  indicate the hardening range with  
 119 expanding surfaces of damage and the corresponding principal stress, while  $\dot{\kappa} >$   
 120  $0$ ,  $\kappa > \kappa_1$  indicate the softening range with expanding surfaces of damage and  
 121 contracting surfaces of the corresponding principal stress. The intermediate state  
 122  $\kappa = \kappa_1$  gives the strength or failure state, respectively. Certain strength states, like  
 123 the uniaxial compressive strength, the uniaxial tensile strength, the biaxial strength  
 124 and the triaxial strength with a given confining pressure, can be used to determine  
 125 the values of the parameters  $a_1 \dots a_4$  in Eq. (5). The values for the chosen concrete  
 126 grades are given in Table 1.

127 Basically, the formulation is fully three-dimensional. In this paper the uniaxial ten-  
 128 sile case will be investigated in the context of uniaxial stress propagation under  
 129 high strain rates. Let  $\epsilon_1$  be the longitudinal strain. So lateral strains are given by  
 130  $\epsilon_2 = \epsilon_3 = -\nu \epsilon_1$  with Eq. (1). Hence, the damage function Eq. (5) leads to

$$131 \quad F = a_1 \frac{(1 + \nu)^2 \epsilon_1^2}{3} + \kappa \left( a_2 \frac{1 + \nu}{\sqrt{3}} + a_3 + a_4 (1 - 2\nu) \right) \epsilon_1 - \kappa^2 \quad (9)$$

132 With  $F = 0$ , this can be solved for the positive value of  $\kappa$  to give the equiva-  
 133 lent damage strain for uniaxial tension depending on the monotonically increasing  
 134 longitudinal tensile strain

$$135 \quad \kappa = b \epsilon_1 \quad (10)$$

136 with a constant value  $b$ , which can be derived from the constant material parameters  
 137  $\nu, a_1 \dots a_4$ . Thus, in analogy to Eq. (4) the stress-strain relation for the uniaxial  
 138 tension case with monotonic loading is given by

$$139 \quad \sigma = \begin{cases} E \epsilon_1 & \epsilon_1 < e_0/b \\ e^{-\left(\frac{b\epsilon_1 - e_0}{e_d}\right)^{g_d}} E \epsilon_1 & \epsilon_1 \geq e_0/b \end{cases} \quad (11)$$

140 Computed stress-strain curves for tension are shown in Fig. 2. It can be seen that  
 141 the tensile behavior is characterized by a limited tensile strength followed by a soft-  
 142 ening branch. From a phenomenological point of view softening is connected with  
 143 localization, i.e. narrow bands with very high strains, which leads to a fundamental  
 144 mesh sensitivity of numerical calculations [24]. A number of concepts have been  
 145 proposed to resolve localization zones and to reach mesh objective results or a reg-  
 146 ularization, respectively. From these concepts gradient continuum damage will be  
 147 used in the following.

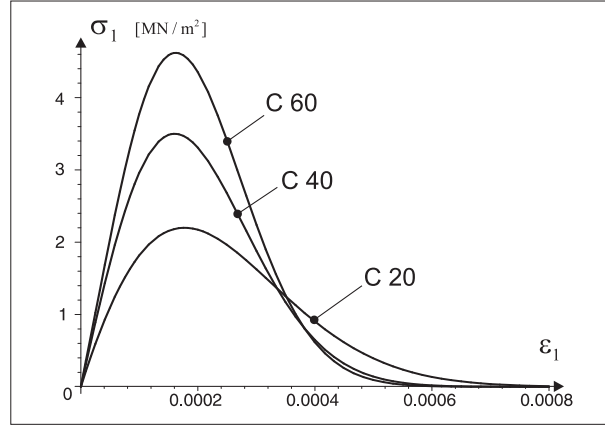


Fig. 2. Uniaxial quasistatic tensile stress-strain relations

### 148 3 Gradient based damage extended with inertia

149 Under ongoing loading concrete shows a quasi-brittle behavior due to its hetero-  
 150 geneous structure, i.e. a development of micro-cracks evolving into macro-cracks  
 151 within a so-called process zone. The final formation of macro-cracks consumes a  
 152 considerable amount of energy, which leads to a size effect and may contribute to  
 153 a ductile behavior of whole structures. The size of the process zone or the measure  
 154 of crack energy corresponds to the extent of the material heterogeneity. Regarding  
 155 concrete, heterogeneity in the mesoscopic scale is a matter of aggregates binded by  
 156 a cement matrix. This leads to a non-locality of actions in the homogenized macro-  
 157 scopic scale, where in case of damage a given spatial coordinate  $\mathbf{x}$  is assigned a  
 158 nonlocal value  $\bar{\kappa}$  of the equivalent damage strain  $\kappa$  in a neighborhood of  $\mathbf{x}$

$$159 \quad \bar{\kappa}(\mathbf{x}) = \frac{1}{S} \int g(\mathbf{s}) \kappa(\mathbf{x} + \mathbf{s}) dV \quad (12)$$

160 with the variable spatial coordinate  $\mathbf{s}$  and a weighting function

$$161 \quad g(\mathbf{s}) = e^{-\frac{\mathbf{s}^2}{2R^2}}, \quad S = \int g(\mathbf{s}) dV. \quad (13)$$

162 Generally, the weighting function  $g$  is bell-shaped, for alternative forms see [25].  
 163 The interaction range  $R$  determines the decay of weighting for a given value  $s$ ,  
 164 large values lead to a large range of the weighting function, small values to a small  
 165 range.  $R$  introduces a length scale in the material model, which is assumed as a  
 166 material constant. Its determination will be discussed in Section 5.

167 The approach Eq. (12) reduces local extreme values of  $\kappa$  while broadening their  
 168 base. In contrast, constant values  $\kappa$  lead to the same values  $\bar{\kappa}$ . The integral form  
 169 Eq. (12) can be transformed into a differential regularization equation

$$170 \quad \bar{\kappa}(\mathbf{x}) - c \Delta \bar{\kappa}(\mathbf{x}) = \kappa(\mathbf{x}), \quad c = \frac{R^2}{2} \quad (14)$$

171 with the Laplace operator  $\Delta$ , where higher order terms have been neglected [26].  
 172 This partial differential equation of second order in the nonlocal equivalent damage  
 173 strain  $\bar{\kappa}$  forms the base of gradient continuum damage [27]. Let us assume a given  
 174 strain field so that Eq. (5) provides a field  $\kappa(\mathbf{x})$  for the local equivalent damage  
 175 strain. Then Eq. (14) serves to determine the nonlocal field  $\bar{\kappa}(\mathbf{x})$ . These nonlocal  
 176 values are used for the constitutive law instead of the local values, as  $\kappa$  is replaced  
 177 by  $\bar{\kappa}$  in Eq. (3). This approach enforces a finite width of the localization zone in-  
 178 dependent of meshing, where larger values of the interaction range  $R$  lead to an  
 179 increasing localization zone width.

180 Up to now, gradient continuum damage has been discussed with respect to regu-  
 181 larization, where Eq. (14) introduces the nonlocal equivalent damage strain  $\bar{\kappa}$  as  
 182 a further basic unknown beneath the field of displacements  $\mathbf{u}$ . All other variable  
 183 parameters can be derived from  $\bar{\kappa}$ ,  $\mathbf{u}$ , but these two remain in a set of differen-  
 184 tial equations or their weak counterparts. Now we assume that a rapid change of  
 185 damage is joined with inertial effects like the rapid change of displacements with a

186 mass inertia. In other words, the material stiffness or compliance, respectively, will  
 187 be influenced by an increment of the damage measure only after a certain delay  
 188 of time. This is based on the idea, that micro-cracks cannot spread out arbitrarily  
 189 fast as a movement of internal crack faces is involved, i.e. a movement of masses  
 190 on a microscopic scale. Hence one can conclude that inertia effects in concrete on  
 191 microlevel mainly determine its strain rate dependent phenomenological properties  
 192 on macrolevel [19]. Thus, Eq. (14) is extended by

$$193 \quad m_{\kappa} \ddot{\bar{\kappa}}(\mathbf{x}) + \bar{\kappa}(\mathbf{x}) - c \Delta \bar{\kappa}(\mathbf{x}) = \kappa(\mathbf{x}) \quad (15)$$

194 with the acceleration  $\ddot{\bar{\kappa}}$  of  $\bar{\kappa}$  and a novel damage inertia  $m_{\kappa}$ . With the formulation  
 195 of Eq. (15), the proposed damage approach may be regarded as nonlocal in time  
 196 and place [28]. This will be demonstrated in Sections 5 and 6. The parameter  $m_{\kappa}$   
 197 is assumed to be a material constant. A major item of this paper is to investigate  
 198 the influence of this parameter on the material behavior under high strain rates. For  
 199 uniaxial wave propagation this will be performed in a parametric study in Section 6.

## 200 4 Discretization

201 The dynamically extended gradient damage approach shall be incorporated in the  
 202 finite element method. To begin with, Eq. (15) has to be transformed into a weak  
 203 form. The standard way starts with

$$204 \quad \int_V \delta \bar{\kappa} [\kappa - m_{\kappa} \ddot{\bar{\kappa}} - \bar{\kappa} + c \Delta \bar{\kappa}] dV = \quad (16)$$

$$\int_V \delta \bar{\kappa} \kappa dV - \int_V m_{\kappa} \delta \bar{\kappa} \ddot{\bar{\kappa}} dV - \int_V \delta \bar{\kappa} \bar{\kappa} dV + \int_V c \delta \bar{\kappa} \Delta \bar{\kappa} dV = 0$$

205 with a test function  $\delta\bar{\kappa}$ . The product rule of differentiation leads to

$$206 \quad \delta\bar{\kappa} \Delta\bar{\kappa} = \operatorname{div}(\delta\bar{\kappa} \nabla\bar{\kappa}) - \nabla\delta\bar{\kappa} \cdot \nabla\bar{\kappa} \quad (17)$$

207 with the scalar product  $\cdot$ , the divergence operator  $\operatorname{div}$  and the nabla operator  $\nabla$ .

208 Using the Gauss theorem we have

$$209 \quad \int_V \operatorname{div}(\delta\bar{\kappa} \nabla\bar{\kappa}) dV = \int_A \delta\bar{\kappa} \mathbf{n} \cdot \nabla\bar{\kappa} dA \quad (18)$$

210 with the outer surface normal  $\mathbf{n}$ . Thus, Eq. (16) can be written in a form

$$211 \quad \begin{aligned} \int_V m_\kappa \delta\bar{\kappa} \ddot{\bar{\kappa}} dV + \int_V \delta\bar{\kappa} \bar{\kappa} dV + \int_V c \nabla\delta\bar{\kappa} \cdot \nabla\bar{\kappa} dV \\ = \int_V \delta\bar{\kappa} \kappa dV + \int_A c \delta\bar{\kappa} \mathbf{n} \cdot \nabla\bar{\kappa} dA \end{aligned} \quad (19)$$

212 This form is suited for a discretization with respect to the nonlocal equivalent dam-  
 213 age strain  $\bar{\kappa}$  while the local value  $\kappa$  is given. The surface integral part remains to  
 214 be discussed. Additional boundary conditions for the nonlocal equivalent damage  
 215 strain are required, i.e. either  $\bar{\kappa}$  or the normal derivative  $\mathbf{n} \cdot \nabla\bar{\kappa}$  have to be specified  
 216 in every point of the surface  $A$ . Let us assume, that  $\bar{\kappa}$  can be prescribed along a part  
 217  $A_\kappa$  of the whole surface  $A$  and that  $\delta\bar{\kappa} = 0$  can be set along  $A_\kappa$ . Furthermore, we  
 218 consider cases with strains localizing in narrow bands with orientations that near  
 219 the surface are approximately perpendicular to the boundary with the normal  $\mathbf{n}$ . As  
 220 any major damage gradients  $\nabla\bar{\kappa}$  arise perpendicularly to the band of localization,  
 221 the condition  $\mathbf{n} \cdot \nabla\bar{\kappa} = 0$  can be set along the remaining part of  $A$  where  $\bar{\kappa}$  is not  
 222 prescribed [26]. Finally, Eq. (19) is simplified with

$$223 \quad \int_V m_\kappa \delta\bar{\kappa} \ddot{\bar{\kappa}} dV + \int_V \delta\bar{\kappa} \bar{\kappa} dV + \int_V c \nabla\delta\bar{\kappa} \cdot \nabla\bar{\kappa} dV = \int_V \delta\bar{\kappa} \kappa dV \quad (20)$$

224 which will be used in the following and has to be combined with the constitutive  
 225 law. First of all, the local  $\kappa$  in Eq. (3) is replaced by the nonlocal  $\bar{\kappa}$

$$226 \quad D(\bar{\kappa}) = 1 - e^{-\left(\frac{\bar{\kappa}-e_0}{e_d}\right)^{g_d}}, \quad \bar{\kappa} \geq e_0 \quad (21)$$

227 and we obtain the increment of damage  $dD$  depending on the increment  $d\bar{\kappa}$  of the  
 228 nonlocal equivalent damage

$$229 \quad dD = \frac{dD}{d\bar{\kappa}} d\bar{\kappa} = \frac{1}{h} d\bar{\kappa}, \quad \frac{1}{h} = \frac{g_d \left(\frac{\bar{\kappa}-e_0}{e_d}\right)^{g_d}}{\bar{\kappa} - e_0} e^{-\left(\frac{\bar{\kappa}-e_0}{e_d}\right)^{g_d}} \quad (22)$$

230 With Eq. (1), the stress increment is given by

$$231 \quad d\boldsymbol{\sigma} = (1 - D) \mathbf{E} \cdot d\boldsymbol{\epsilon} - dD \mathbf{E} \cdot \boldsymbol{\epsilon} = (1 - D) \mathbf{E} \cdot d\boldsymbol{\epsilon} - \frac{d\bar{\kappa}}{h} \boldsymbol{\sigma}_{el} \quad (23)$$

$$\boldsymbol{\sigma}_{el} = \mathbf{E} \cdot \boldsymbol{\epsilon}$$

232 This completes the material and gradient damage parts. Equilibrium of forces has  
 233 the condition

$$234 \quad \int_V \delta \mathbf{u} \cdot \ddot{\mathbf{u}} \rho dV + \int_V \delta \boldsymbol{\epsilon} \cdot \boldsymbol{\sigma} dV = \int_V \delta \mathbf{u} \cdot \mathbf{b} dV + \int_{A_t} \delta \mathbf{u} \cdot \mathbf{t} dA \quad (24)$$

235 with the acceleration  $\ddot{\mathbf{u}}$ , the specific mass  $\rho$ , body forces  $\mathbf{b}$  and surface tractions  $\mathbf{t}$ .

236 Both weak forms Eqns. (20,24) are discretized by

$$237 \quad \mathbf{u} = \mathbf{N}_u \cdot \mathbf{u}_I, \quad \bar{\kappa} = \mathbf{N}_\kappa \cdot \bar{\kappa}_I \quad (25)$$

238 with the matrices  $\mathbf{N}_u$ ,  $\mathbf{N}_\kappa$  of form functions and the vectors  $\mathbf{u}_I$ ,  $\bar{\kappa}_I$  of nodal values  
 239 of displacement and nonlocal equivalent damage strain. The spatial derivatives and  
 240 their increments are given by

$$241 \quad \boldsymbol{\epsilon} = \mathbf{B}_u \cdot \mathbf{u}_I, \quad d\boldsymbol{\epsilon} = \mathbf{B}_u \cdot d\mathbf{u}_I, \quad \nabla \bar{\kappa} = \mathbf{B}_\kappa \cdot \bar{\kappa}_I, \quad d \nabla \bar{\kappa} = \mathbf{B}_\kappa \cdot d\bar{\kappa}_I \quad (26)$$

242 The test functions  $\delta \mathbf{u}$ ,  $\delta \bar{\kappa}$  are discretized in the same way. Using Eqns. (25,26)  
 243 together with the weak forms Eqns. (20,24) leads to

$$244 \quad \mathbf{M} \cdot \ddot{\mathbf{a}} = \mathbf{f} - \mathbf{r} \quad (27)$$

245 with

$$246 \quad \mathbf{a} = \begin{pmatrix} \mathbf{u}_I \\ \bar{\kappa}_I \end{pmatrix} \quad (28)$$

247 with the nodal nonlocal equivalent damage strains as global unknowns beneath the  
 248 nodal displacements and

$$249 \quad \mathbf{M} = \begin{bmatrix} \mathbf{M}_u & 0 \\ 0 & \mathbf{M}_\kappa \end{bmatrix}, \quad \mathbf{r} = \begin{pmatrix} \mathbf{r}_u \\ \mathbf{r}_\kappa \end{pmatrix}, \quad \mathbf{f} = \begin{pmatrix} \mathbf{f}_u \\ \mathbf{f}_\kappa \end{pmatrix} \quad (29)$$

250 and

$$251 \quad \begin{aligned} \mathbf{M}_u &= \int_V \mathbf{N}_u^T \cdot \mathbf{N}_u \rho dV, & \mathbf{M}_\kappa &= \int_V \mathbf{N}_\kappa^T \cdot \mathbf{N}_\kappa m_\kappa dV \\ \mathbf{r}_u &= \int_V \mathbf{B}_u^T \cdot \boldsymbol{\sigma} dV, & \mathbf{r}_\kappa &= \int_V (\mathbf{N}_\kappa^T \bar{\kappa} + \mathbf{B}_\kappa^T \cdot \nabla \bar{\kappa} c) dV \\ \mathbf{f}_u &= \int_V \mathbf{N}_u^T \cdot \mathbf{b} dV + \int_{A_t} \mathbf{N}_u^T \cdot \mathbf{t} dA, & \mathbf{f}_\kappa &= \int_V \mathbf{N}_\kappa^T \kappa dV \end{aligned} \quad (30)$$

252 Eq. (27) forms a system of nonlinear ordinary differential equations of 2nd order in  
 253 time  $t$ . The  $u$ -part and the  $\kappa$ -part are coupled by the damage  $D$  in the stress  $\boldsymbol{\sigma}$ , see  
 254 Eqns. (1,21), and by the local equivalent damage strain  $\kappa$  in the damage function  $F$ ,  
 255 see Eq. (5). Explicit or implicit time integration schemes can be used to determine



256 a during time. Implicit schemes require a tangent stiffness matrix

$$257 \quad \mathbf{K} = - \left( \frac{\partial \mathbf{f}}{\partial \mathbf{a}} - \frac{\partial \mathbf{r}}{\partial \mathbf{a}} \right) = \begin{bmatrix} \frac{\partial \mathbf{r}_u}{\partial \mathbf{u}_I} & \frac{\partial \mathbf{r}_u}{\partial \boldsymbol{\kappa}_I} \\ -\frac{\partial \mathbf{f}_\kappa}{\partial \mathbf{u}_I} & \frac{\partial \mathbf{f}_\kappa}{\partial \boldsymbol{\kappa}_I} \end{bmatrix} = \begin{bmatrix} \mathbf{K}_{uu} & \mathbf{K}_{u\kappa} \\ \mathbf{K}_{\kappa u} & \mathbf{K}_{\kappa\kappa} \end{bmatrix} \quad (31)$$

258 From Eqns. (30)<sub>3</sub>, (23) and  $d\kappa = \mathbf{n}^T \cdot d\boldsymbol{\epsilon}/H$ , see Eq. (7), we have

$$\begin{aligned} \mathbf{K}_{uu} &= \int_V (1 - D) \mathbf{B}_u^T \cdot \mathbf{E} \cdot \mathbf{B}_u \, dV \\ \mathbf{K}_{u\kappa} &= - \int_V \frac{1}{h} \mathbf{B}_u^T \cdot \boldsymbol{\sigma}_{el} \cdot \mathbf{N}_\kappa \, dV \\ \mathbf{K}_{\kappa u} &= - \int_V \frac{1}{H} \mathbf{N}_\kappa^T \cdot \mathbf{n}^T \cdot \mathbf{B}_u \, dV \\ \mathbf{K}_{\kappa\kappa} &= \int_V \left( \mathbf{N}_\kappa^T \cdot \mathbf{N}_\kappa + \mathbf{B}_\kappa^T \cdot \mathbf{B}_\kappa c \right) \, dV \end{aligned} \quad (32)$$

260 for the loading case, while  $\mathbf{K}_{u\kappa} = 0$  for unloading. It can be seen that  $\mathbf{K}$  is un-  
261 symmetric, but this generally occurs for damage formulations not derived from  
262 potentials with the principle of maximum dissipation.

## 263 5 The uniaxial tension bar under quasistatic loading

264 It remains to determine the value of the interaction range  $R$ . We consider that lo-  
265 calization ends up in macro cracking and dissipation of crack energy. With a con-  
266 tinuum approach crack energy for uniaxial tension results from

$$267 \quad G_f = \int_0^{d_w} g(\epsilon) \, dw \quad (33)$$

268 with the localization zone width  $d_w$ , its variable  $w$  and a specific crack energy

$$269 \quad g(\epsilon) = \int_{\epsilon_{ct}}^{\epsilon} \sigma(\epsilon') d\epsilon', \quad \epsilon \geq \epsilon_{ct} \quad (34)$$

270 where the integration starts from concrete tensile strength with a strain  $\epsilon_{ct}$  and  $\sigma(\epsilon)$   
 271 is given by Eq. (11). The crack energy  $G_f$  is assumed to be a material property. Its  
 272 value is, within a certain range, independent from the other material parameters.  
 273 Typical values are given in Table 1. In contrast, the specific crack energy  $g$  results  
 274 from integration of the decreasing branch of the stress-strain curve, see Fig. 2, and  
 275 fully depends on the other material parameters.

276 Obviously there should be a relation between the interaction range  $R$  and the lo-  
 277 calization zone width  $d_w$ . This relation can be determined with an inverse analysis  
 278 by a parameter study performed on a uniaxial tension bar under quasistatic load-  
 279 ing. The tension bar system is shown in Fig. 3, where the length is chosen with  
 $L = 0.5$  m. The displacement is fixed at the left side, while the right side displac-

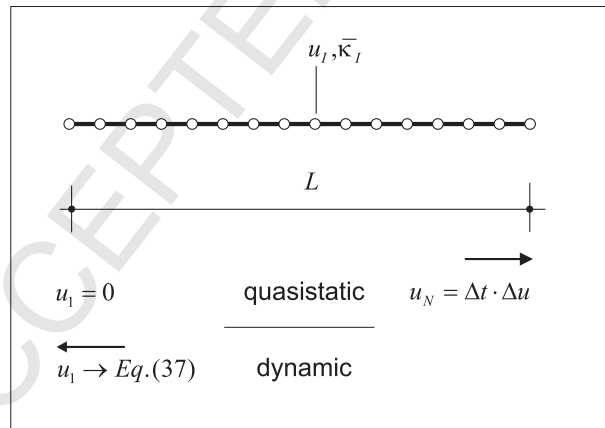


Fig. 3. Tension bar system

280

281 ment is prescribed. A concrete grade C 40 according to Table 1 is used as material.

282 Damage boundary conditions are prescribed with  $\bar{\kappa} = 0$  for both end nodes, which

283 may be regarded as a model for a bar with a slightly higher strength at the lateral

284 parts. This leads to a failure in exactly one point in the central part even in case  
 285 of a homogeneous stress. A number of 500 uniaxial bar elements with two nodes  
 286 and a linear approach is chosen, both for  $\mathbf{u}$  and  $\bar{\kappa}$ . Finer discretizations do not lead  
 287 to a significant change of results. As the quasistatic behavior is examined, the in-  
 288 ertial part  $\mathbf{M}$  is neglected in Eq. (27). The prescribed right side displacement is  
 289 incrementally applied with an arc length control, while an equilibrium iteration is  
 290 performed with the Newton-Raphson method within each load increment. A com-  
 291 puted load displacement curve is shown in Fig. 4, where a value  $R = 0.03$  m is  
 chosen. As a typical characteristic of softening materials a snap-back behavior oc-

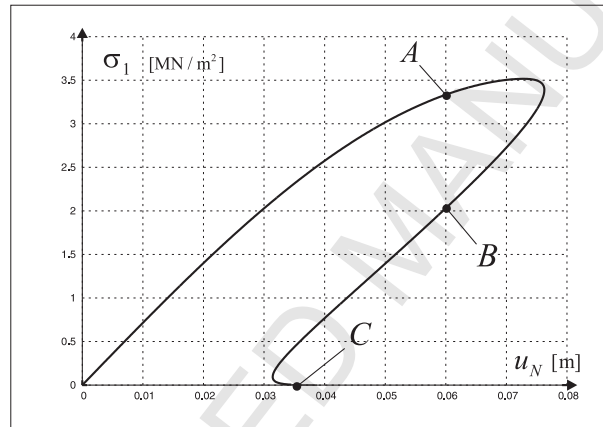


Fig. 4. Load-displacement curve of tension bar under quasistatic loading

292  
 293 curs, but due to the regularization this is independent from the discretization and  
 294 mesh objectivity is preserved. The strain distribution along the bar for two stages  
 295 of the load displacement curve, stage  $A$  before and stage  $B$  after the peak load, is  
 296 shown in Fig. 5. While strain is nearly constant in stage  $A$ , a localization zone with  
 297 a very high strain develops in stage  $B$ . The crack energy is determined for the final  
 298 stage  $C$  of the load-displacement curve, when the localized section reaches a strain  
 299 with zero stress on the softening branch of the stress-strain curve, see Fig. (2). The  
 300 localization zone width is determined with the condition that its strains are larger  
 301 than the strain  $\epsilon_{ct}$  of the tensile strength  $f_{ct}$ . Moreover, the continuous variations

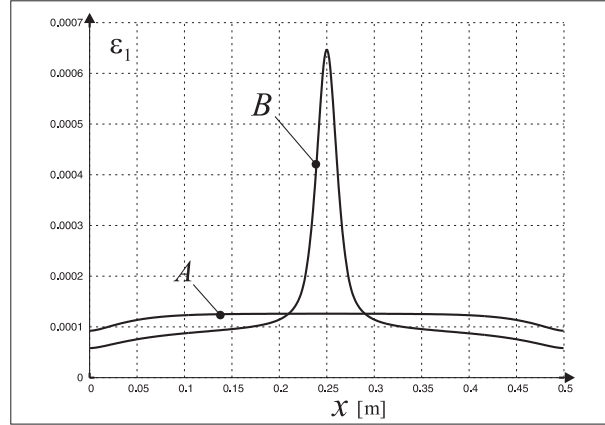


Fig. 5. Strain distributions along tension bar under quasistatic loading

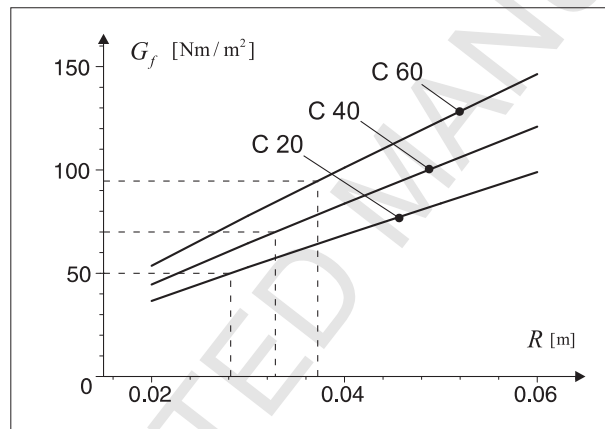


Fig. 6. Computed crack energy depending on interaction range  $R$

302 of  $\epsilon$  and of the specific crack energy  $g(\epsilon)$  within the localization zone are regarded  
 303 for the numerical integration of the crack energy  $G_f$  with Eq. (33). The computed  
 304 value of  $G_f$  depending on the assumed value of  $R$  is shown in Fig. 6 for all con-  
 305 crete grades of Table 1. Approximately, a linear increase of the crack energy is  
 306 given with increasing interaction range. It has to be pointed out that this particular  
 307 relation depends on the course of the stress-strain curve in the softening range, see  
 308 Fig. 2. A value  $R = 0.03$  m is chosen for the following investigations.

## 309 6 Application for uniaxial wave propagation

310 For the linear elastic case uniaxial wave propagation is described by

$$311 \quad E \frac{\partial^2 u}{\partial x^2} = \rho \frac{\partial^2 u}{\partial t^2} \quad (35)$$

312 with the displacement  $u$ , Young's modulus  $E$  and the specific mass  $\rho$ . A bar is  
313 considered, which is loaded from its left side  $x = 0$ . A solution of Eq. (35) is then  
314 given by

$$315 \quad u(x, t) = f(z), \quad z = \langle ct - x \rangle, \quad c = \sqrt{\frac{E}{\rho}} \quad (36)$$

316 with an arbitrary function  $f(z)$  and Mc-Auley brackets  $\langle \cdot \rangle$ :  $\langle a \rangle = a$  if  $a > 0$ ,  $\langle a \rangle = 0$   
317 otherwise. Eq. (36) describes a wave starting at the left side for  $t = 0$  and moving  
318 to the right side with a speed  $c$ . A constant strain rate  $\dot{\epsilon}_0$  is reached with a particular  
319 form

$$320 \quad u(x, t) = -\frac{\dot{\epsilon}_0}{2c} \langle ct - x \rangle^2 \quad (37)$$

321 with a prescribed displacement on the left side

$$322 \quad u(0, t) = -\frac{1}{2} \dot{\epsilon}_0 ct^2, \quad t \geq 0 \quad (38)$$

323 leading to a tensile wave and a strain

$$324 \quad \epsilon(x, t) = \frac{\dot{\epsilon}_0}{c} \langle ct - x \rangle, \quad \dot{\epsilon}(x, t) = \dot{\epsilon}_0 \quad (39)$$

325 A concrete C40 is chosen for a reference case, with  $E = 36\,000 \text{ MN/m}^2$ ,  $\rho =$   
326  $2.4 \cdot 10^{-3} \text{ MN s}^2/\text{m}^4$ . This leads to a wave speed  $c = 3\,873 \text{ m/s}$  for a linear elas-  
327 tic behavior and results in a stress wave propagation as shown in Fig. 7. With

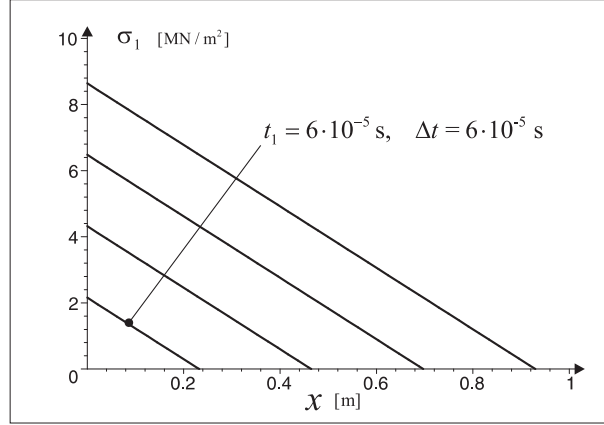


Fig. 7. Linear elastic wave propagation

328  $\dot{\epsilon}_0 = 1 \text{ s}^{-1}$  a value of the concrete's quasistatic tensile strength  $f_{ct} = 3.5 \text{ MN/m}^2$   
 329 is reached after a time  $t = 0.97 \cdot 10^{-4} \text{ s}$ , and the stress wave has preceded to a  
 330 point  $x = 0.38 \text{ m}$ . Hence, for the following studies a bar length  $L = 1.0 \text{ m}$  is  
 331 chosen, with a range of nominal strain rates  $0.5 \text{ s}^{-1} \leq \dot{\epsilon}_0 \leq 50 \text{ s}^{-1}$ . As the qua-  
 332 sstatic tensile strength is by far exceeded within this parameter range, the non-  
 333 linear material behavior is regarded together with the gradient damage. Again, the  
 334 discretization is chosen with 500 uniaxial bar elements with two nodes and a lin-  
 335 ear approach, and again finer discretizations do not lead to a significant change  
 336 of results. As to the boundary conditions, the displacement of the left point of  
 337 loading is prescribed according to Eq. (38). Damage boundary conditions are as-  
 338 sumed with  $\mathbf{n} \cdot \nabla \bar{\kappa} = \partial \bar{\kappa} / \partial x = 0$  on both sides. The implicit Newmark  $\beta$ -method  
 339 with a Rayleigh damping  $\mathbf{C} = \alpha_1 \mathbf{M} + \alpha_2 \mathbf{K}$  is used for time integration, with  
 340  $\alpha_1 = 1 \cdot 10^{-6}$ ,  $\alpha_2 = 5 \cdot 10^{-6}$  and a time step  $\Delta t = 1 \cdot 10^{-6} \text{ s}$ . This prevents high  
 341 frequency oscillations of the computed velocities and strain rates, while the influ-  
 342 ence on absolute values of stress and strain remains below 1% compared to the  
 343 undamped case.

344 For the reference case the nominal strain rate is chosen with  $\dot{\epsilon}_0 = 5 \text{ s}^{-1}$  and the  
 345 damage inertia, see Eq. (15), with  $m_{\bar{\kappa}} = 2 \cdot 10^{-9} \text{ s}^2$ . The computed stress distribu-

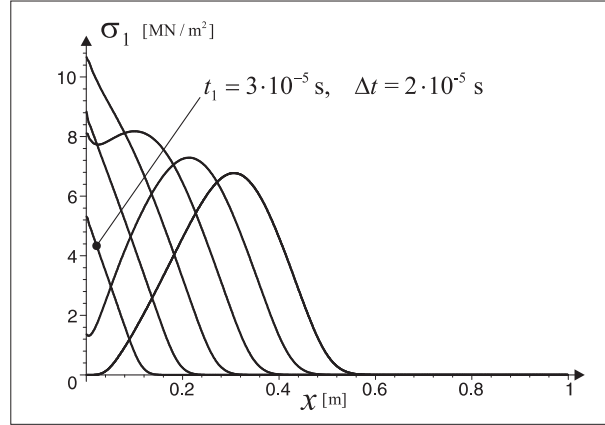


Fig. 8. Reference case: stresses along the bar

346 tions along the bar are shown in Fig. 8 for different time steps, with a beginning  
 347  $t_1 = 3 \cdot 10^{-5}$  s and an interval  $\Delta t = 2 \cdot 10^{-5}$  s. This starts with an elastic behavior  
 348 leading to stresses with a maximum value of  $10.66 \text{ MN/m}^2$ , which is temporarily  
 349 much higher than the quasistatic tensile strength of  $3.5 \text{ MN/m}^2$ . Initiated from the  
 350 loading point a decrease of stresses follows in later stages, while the displacement  
 of the loading point is continuously determined by Eq. (38). In the following pe-

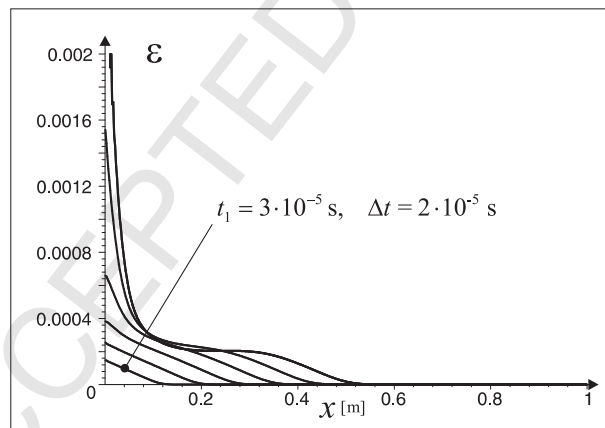


Fig. 9. Reference case: strains

351  
 352 riod the stress drops to zero in the left part while still propagating along the bar.  
 353 Accompanying results for the same time steps with their distribution along the bar  
 354 length are given for strains, Fig. 9, strain rates, Fig. 10, and damage, Fig. 11. In the  
 355 early stages without major damage a linear behavior can be seen for strains with

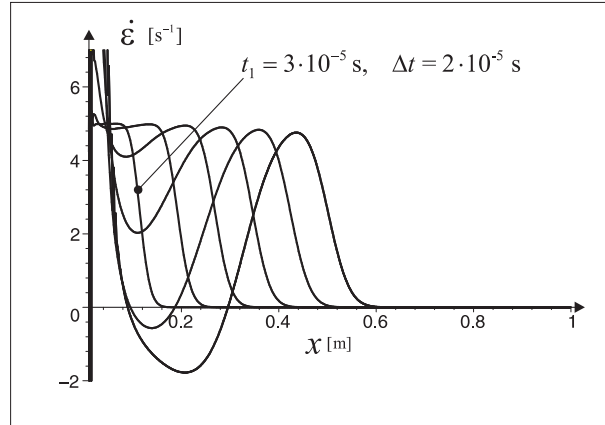


Fig. 10. Reference case: strain rates

356 constant strain rates. After exceeding the maximum stresses in later stages damage rapidly grows. As the decrease of stresses corresponds to increasing strains in

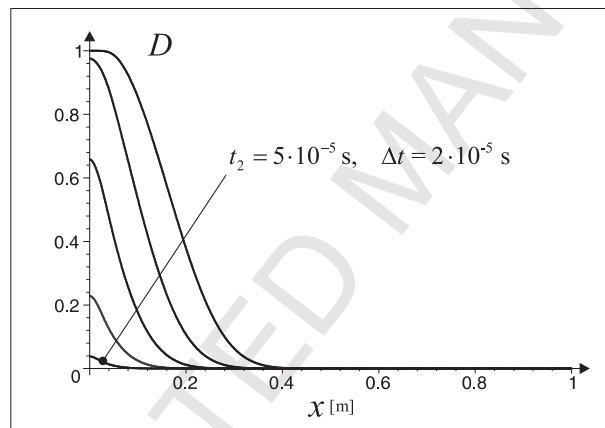


Fig. 11. Reference case: damage

357

358 the softening range, strains strongly grow in the loading point. Corresponding to  
 359 this behavior, the strain rates within the bar are not maintained in the softening  
 360 range. Finally, stress-strain relations can be determined for high strain rates. For  
 361 this purpose, the values of stresses and strains are evaluated for the particular place  
 362 in the bar, at which the strain rate nearly remains constant for each time step. This  
 363 place can be obtained from Fig. 10 and is assumed to exist for all prescribed dis-  
 364 placements according to Eq. (38). In the reference case, an approximately constant  
 365 strain rate  $\dot{\epsilon} = 5 \text{ s}^{-1}$  can be observed for  $x \approx 0.05 \text{ m}$ . In Fig. 12, the corresponding



366 stress-strain relation is contrasted with the curve obtained for quasistatic loading.

Inertially retarded damage principally cannot change the material behavior in un-

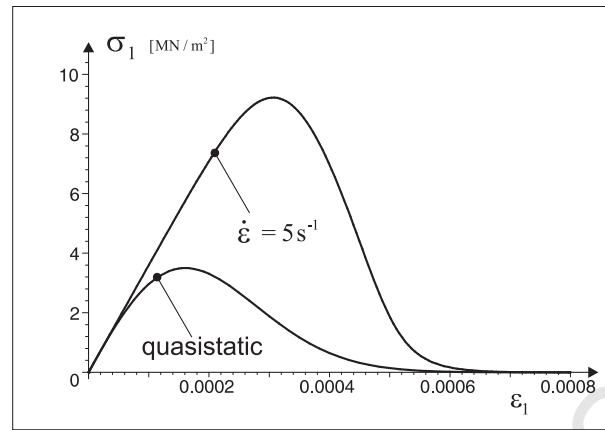


Fig. 12. Reference case: stress-strain relations

367

368 damaged states. Thus, both curves share the same initial course and have the same  
 369 initial Young's modulus, irrespective of the strain rate. This behavior is confirmed  
 370 by most experimental investigations [1]. Furthermore, it can be observed that a lin-  
 371 ear stress-strain behavior extends much farther compared to the quasistatic case,  
 372 i.e. much higher stresses are reached with moderately higher strains.

373 Basically, the same results occur with the variation of both the nominal strain rate  
 374 and the damage inertia. The maximum stress reached during the loading history is  
 375 of particular interest. Fig. 13 shows the maximum stress values depending on the  
 376 nominal strain rate  $\dot{\epsilon}_0$  for several values of the damage inertia  $m_{\kappa}$ . Again a concrete  
 377 grade C 40 is used, and the computed maximum stress values are related to the qua-  
 378 sistatic tensile strength  $f_{ct} = 3.5 \text{ MN/m}^2$ . Experimental data from Fig. 1 are also  
 379 shown together with the computed curves. It can be seen, that the retarded dam-  
 380 age model in principal agrees with the experimentally observed behavior. Com-  
 381 puted strength increase seems to be underestimated for low nominal strain rates  
 382  $\dot{\epsilon}_0 < 2 \text{ s}^{-1}$ . This indicates that movement of fluid phases and the viscosity have  
 383 a larger influence in this range, which is not covered by the present approach and

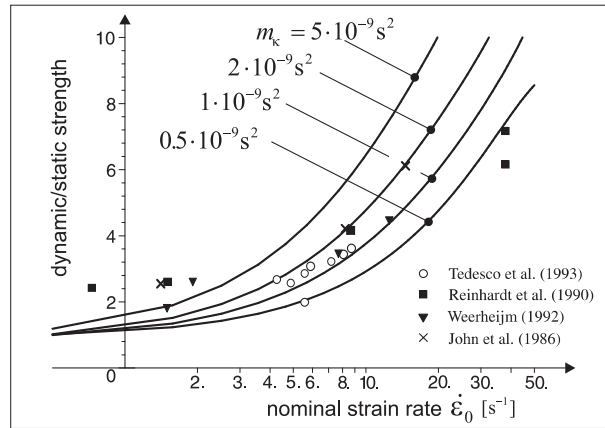
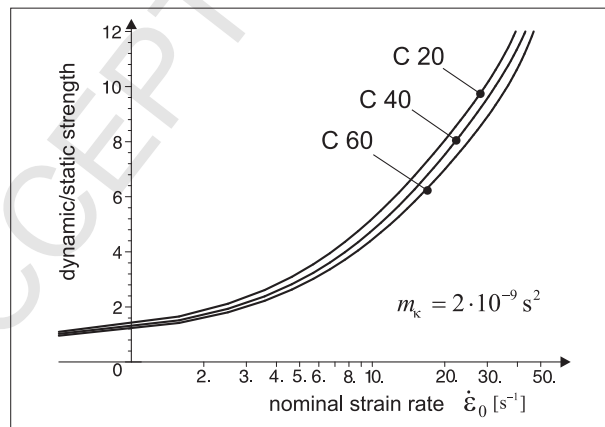


Fig. 13. Tensile strength C 40 depending on nominal strain rate and damage inertia  
 384 suggests a combination of both. Experimental data for larger nominal strain rates  
 385  $\dot{\epsilon}_0 > 20 \text{ s}^{-1}$  are rare. Furthermore, all investigations show that actual strain rates do  
 386 not have constant values in real situations.

387 Up to now, the value of  $m_{\kappa}$  can only be estimated with an inverse analysis such  
 388 that computed values fit to experimentally observed data. Following the previous  
 389 parameter study, values near  $2 \cdot 10^{-9} \text{ s}^2$  give the best agreement for a concrete grade  
 390 C 40. This value is also chosen for further computations, which are performed for  
 the concrete grades C 20 and C 60. This leads to similar results. Fig. 14 shows the



391 Fig. 14. Tensile strength all concrete grades depending on nominal strain rate  
 392 strength increase, which is related to the quasistatic tensile strength, varying with  
 393 the nominal strain rate for all investigated concrete grades. Principally the same

394 behavior is given for all concrete grades, where lower grades have a slightly higher  
395 relative strength increase compared to higher grades with the same damage inertia.

396 Uniaxial tensile wave propagation with continuously increasing strains has been  
397 investigated in this study, whereas the influences of kinematic boundary conditions  
398 and reflections are not considered. Thus, a very special but basic case has been dis-  
399 cussed, which has been chosen to point out the principal behavior of a model with  
400 inertially retarded damage. Other uniaxial cases can be investigated with the same  
401 method. Loading histories with high peak values but limited duration might be of  
402 particular interest, furthermore stress waves reflected at free and fixed boundaries.  
403 All these investigations exceed the scope of this paper and have to be discussed  
404 in further work. As the proposed formulation basing on Eqns. (1,15,21) can im-  
405 mediately be used for plane stress, plane strain, axially symmetric or fully triaxial  
406 situations, a plane problem is additionally examined in the following.

## 407 **7 Application for a plane stress problem**

408 A simple beam under impact loading is numerically investigated in the following.  
409 The geometry, boundary conditions and loading are shown in Fig. 15. Plane stress  
410 conditions are assumed. The load shape is given with a half-sine, whereby the du-  
411 ration is fixed with  $10^{-4}$  s and the magnitude  $P$  is variable. A concrete grade C 40  
412 is chosen for this problem with an initial modulus of elasticity  $E = 36\,000$  MN/m<sup>2</sup>  
413 and a specific mass  $\rho = 2.4 \cdot 10^{-3}$  MN s<sup>2</sup>/m<sup>4</sup>. The largest natural period according  
414 to the beam theory is  $T = 0.0147$  s. With a tensile strength of  $f_{ct} = 3.5$  MN/m<sup>2</sup> the  
415 static load capacity amounts to  $P_{stat} = 0.094$  MN. The system's symmetry is uti-  
416 lized for the discretization, whereby 1074 nodes and 1000 four-node quadrilaterals  
417 are chosen. The implicit Newmark  $\beta$ -method is again used for time integration. The

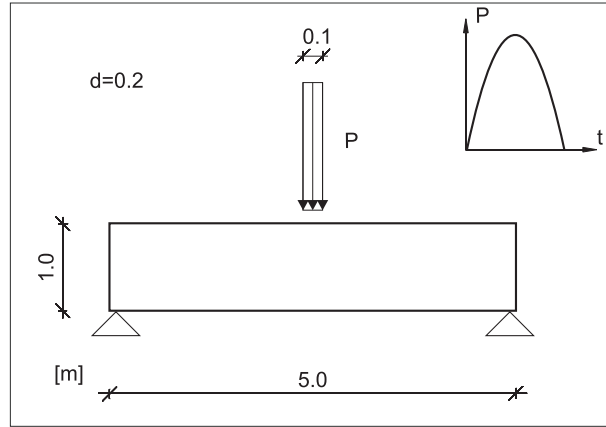


Fig. 15. Impact beam system

418 very short load duration allows load magnitudes far beyond the static load capacity  
 419 due to inertial effects. Thus, the immediate area of load contact at the central upper  
 420 beam edge plays a central role. System failure occurs as a local failure with a total  
 421 destruction of this area, i.e. a damage parameter  $D = 1$ . Global failure, i.e. beam  
 422 bending with an overall utilization of cross-sections, is not relevant in this case.

423 As a first case a damage inertia  $m_{\kappa} = 2 \cdot 10^{-9} \text{ s}^2$  is assumed, see Fig. 13. In a com-  
 424 putation series the dynamic load carrying capacity, i.e. the maximum magnitude  
 425 of the short time load without failure, is determined with  $P = 5.70 \text{ MN}$ . Corre-  
 426 sponding vertical displacement-time curves are given in Fig. 16, where  $A$  marks  
 427 the central node at the top side, and  $B$  marks the central node at the bottom side.  
 428 As long as the loading acts on the beam, a vertical compression takes place, with  
 429 lateral tensile strain rates in the magnitude of  $20 \text{ s}^{-1}$ . The loading stage is followed  
 430 by a beam type oscillation with nearly the same displacements of corresponding top  
 431 and bottom nodes. A displacement reversal occurs at a time  $t = 0.0038 \text{ s}$ , which  
 432 corresponds to a quarter of the largest natural period. Computation is stopped at  
 433  $t = 0.005 \text{ s}$ , but system oscillation goes on infinitely. Maximum damage values  
 434 occurring in the impact area within the dynamic load duration are plotted in Fig. 17  
 435 for the above-mentioned computation series with varying load magnitudes. Dam-

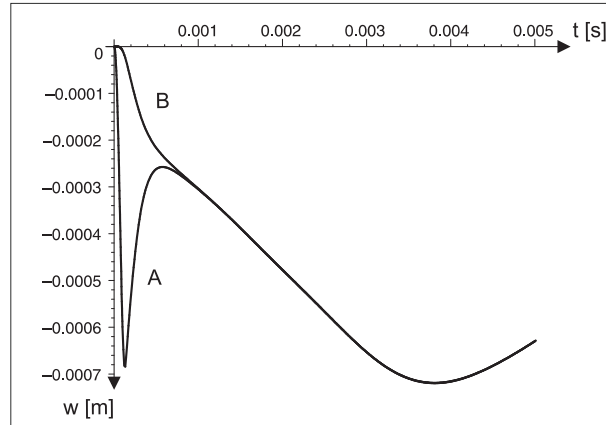


Fig. 16. Impact beam vertical displacements

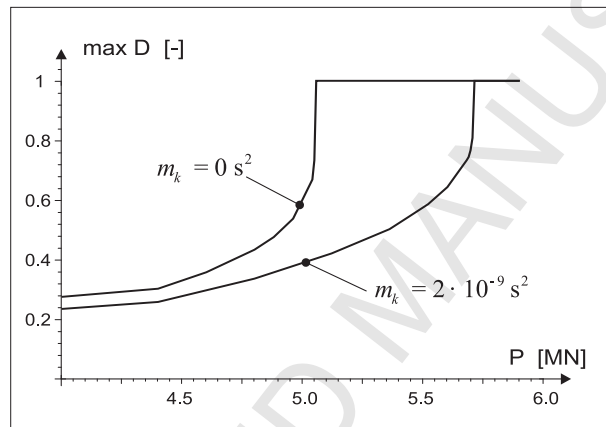


Fig. 17. Max. damage in the impact area during dynamic load duration

436 age values at the end of the load duration will not grow during the free oscillation.

437 To determine the influence of the damage inertia an alternative computation series  
 438 is performed with a value  $m_k = 0$ . A system failure as described above occurs with  
 439 dynamic load magnitude of  $P = 5.05$  MN. Again the maximum damage values  
 440 within the load duration are given in Fig. 17 depending on the varying load magni-  
 441 tudes of the computation series. The computed load increase due to damage inertia  
 442 is 0.65 MN in this particular case, which makes 7 times the static load carrying  
 443 capacity. This roughly corresponds to the tensile strength increase factor of Fig. 13  
 444 with a strain rate in the magnitude of  $20 \text{ s}^{-1}$ . It should be clear, that these rough  
 445 estimations need further elaboration and validation, but this exceeds the scope of

446 this paper. Another aspect concerns a comparison with experimental results. This  
447 is a problem in high speed dynamics of structural members. No testing facilities  
448 are available to generate predefined load shapes in the magnitude of meganewtons  
449 within fractions of milliseconds, as it is necessary to extract the strain rate effect.

## 450 **8 Summary and Conclusions**

451 The continuum based damage approach generally has proven to be suitable for the  
452 description of concrete behavior. A major characteristic of this approach is given  
453 with softening, which is connected with localization phenomena. Thus, continuum  
454 models have to be regularized, which can be done with gradient continuum dam-  
455 age. This introduces nonlocal damage as a further variable beneath displacements  
456 or strains, respectively. The relation between nonlocal damage and strains is ruled  
457 by a differential regularization equation. Its usual form can be extended with an  
458 inertial term, which inserts acceleration and inertia of nonlocal damage. Damage  
459 inertia in a first approach is assumed as a material constant. The extended regu-  
460 larization equation can be incorporated in finite element methods and solved with  
461 standard methods. The application is demonstrated with uniaxial tensile stress wave  
462 propagation, where the applied loading corresponds to constant strain rates. The  
463 maximum values of the computed stresses by far exceed the quasistatic strength,  
464 depending on the nominal strain rate and the assumed value of damage inertia. As  
465 constant strain rate conditions lead to continuously increasing strains, the dynamic  
466 stress increase beyond the quasistatic strength has only a limited duration and is  
467 not a sustainable effect for this particular type of loading. Moreover a beam un-  
468 der impact loading has been investigated as an example for a plane stress problem.  
469 Compared to the case without retarded damage an increase of the load leading to

470 the destruction of the impact area has been computed when damage inertia was  
471 active.

472 A further field remains with the experimental validation, where uniaxial Split-  
473 Hopkinson-Bar experiments seem to be most reliable. Nevertheless, special consid-  
474 erations have to be undertaken for concrete specimen, in particular questions remain  
475 with the specimen size. It has to be as small as possible to avoid dispersion effects  
476 due to lateral deformations and to have a homogenous deformation state. But this  
477 is limited by the heterogeneity of concrete, which requires at least 2-3 times the  
478 largest aggregate size as specimen diameter. The size restriction could be released,  
479 if experimental results are combined with computational simulations. Thus, the in-  
480 fluence of a variable specimen length and diameter on the experimental results can  
481 also be used to validate the simulation model, as the two-dimensional numerical  
482 model allows to consider dispersion effects and nonhomogenous states. A first val-  
483 idation point concerns the question, whether a simple concept with damage inertia  
484 as a material constant holds or has to be extended. Furthermore, combinations of  
485 inertially retarded damage with e.g. viscoelasticity and viscoplasticity have to be  
486 regarded to cover a broader range of strain rates.

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548 **List of Tables**

549 1 Material parameters (concrete grades see [14]) 33

concrete grade	C20	C40	C60
Young's modulus $E$ [MN/m <sup>2</sup> ]	30 000	36 000	41 000
Poisson's ratio $\nu$	0.20	0.20	0.20
compressive strength $f_c$ [MN/m <sup>2</sup> ]	25	50	70
strain $\epsilon_c$ at compressive strength	$-2.2 \cdot 10^{-3}$	$-2.5 \cdot 10^{-3}$	$-2.7 \cdot 10^{-3}$
tensile strength $f_{ct}$ [MN/m <sup>2</sup> ]	2.2	3.5	4.6
crack energy $G_f$ [Nm/m <sup>2</sup> ]	50	70	95
damage exponent $g_d$	2.0	2.0	2.0
damage parameter $e_0$	$-1.54 \cdot 10^{-3}$	$-6.77 \cdot 10^{-6}$	$6.58 \cdot 10^{-4}$
damage parameter $e_d$	$3.79 \cdot 10^{-3}$	$3.25 \cdot 10^{-3}$	$2.98 \cdot 10^{-3}$
parameter $a_1$	2.2587	3.1819	3.4522
parameter $a_2$	0.5334	-0.3419	-0.6140
parameter $a_3$	8.7041	11.7710	12.6965
parameter $a_4$	3.6576	4.4077	4.6183

Table 1

Material parameters (concrete grades see [14])