

A COMPARISON OF ESTIMATION METHODS ON THE COVERAGE PROBABILITY OF SATTERTHWAITE CONFIDENCE INTERVALS FOR ASSAY PRECISION WITH UNBALANCED DATA

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A COMPARISON OF ESTIMATION METHODS ON THE COVERAGE PROBABILITY OF SATTERTHWAITE CONFIDENCE INTERVALS FOR ASSAY PRECISION WITH UNBALANCED DATA

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Abstract:	Construction of closed-form confidence intervals on linear combinations of variance components were developed generically for balanced data and studied for simple analysis of variance models. Satterthwaite approach is generalized to unbalanced data and modified to increase its coverage probability. They are applied on measures of precision in combination with (restricted) maximum likelihood and Henderson III Type 1 & 3 estimation. Simulation studies do not show superiority of any of the possible combinations of estimation methods and Satterthwaite approaches on three precision measures. However, the modified Satterthwaite approach with Henderson III Type 3 estimation is often preferred above the other combinations.



A COMPARISON OF ESTIMATION METHODS ON THE COVERAGE

PROBABILITY OF SATTERTHWAITE CONFIDENCE INTERVALS FOR ASSAY

PRECISION WITH UNBALANCED DATA

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Abstract

Construction of closed-form confidence intervals on linear combinations of variance components were developed generically for balanced data and studied mainly for one-way and two-way <u>random effects</u> <u>analysis of variance models. The Satterthwaite approach is easily generalized to unbalanced data</u> and modified to increase its coverage probability. They are applied on <u>measures of</u> assay precision in <u>combination with (restricted) maximum likelihood and Henderson III Type 1 & 3 estimation.</u> Simulations of interlaboratory studies with <u>unbalanced</u> data and <u>with small sample sizes do not show</u> superiority of any of the possible combinations of estimation <u>methods</u> and Satterthwaite approaches on three measures of <u>assay</u> precision. However, the modified Satterthwaite approach with Henderson

III Type 3 estimation is often preferred above the other combinations.

KEY WORDS:

Henderson III Moment Estimators, Likelihood Estimators, Measures of Precision, Satterthwaite, Confidence Intervals, <u>Unbalanced data</u>, Variance Components.

1. INTRODUCTION

Statistical experimentation is frequently used to estimate measures of assay precision, which describe

the variation induced by the measurement or assay processes. For example, method transfer studies

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(or interlaboratory studies) are performed regularly in pharmaceutical industry for biological and (bio)chemical assays to simulate the assay variation within and between laboratories for routine use of these assays. Studies like this focus on the measures of precision "repeatability", "intermediate precision" and "reproducibility", see for instance the international guideline ICH (1996). In statistical terms, measures of precision are defined by specific linear combinations of variance components which represent the random effects of (combinations of) assay sources of variation. The variance components are generally defined through the effects of sources of variation incorporated in the mixed or random effects analysis of variance models used to analyze the experimental data. The linear combinations are often the sum of individual variance components.

The choice of estimation method for the individual variance components in unbalanced designs has been debated in the statistical literature for a long time. Henderson (1953) provided three methods which are based on the moments of particular sets of sums of squares. The moment estimators are not unique because there are different ways of partitioning the sums of squares of sources of variation in unbalanced designs. Henderson's third method is most generally applicable, since it can be applied to any random or mixed effects analysis of variance model. But also for this method there exist different sets of sums of squares. The order of including terms <u>for the</u>, sources of variation in the analysis of variance model determines the different sets of sums of squares, see Searle, Casella and McCulloch (1992) and Littell, Milliken, Stroup, Wolfinger and Schabenberger (2006). All these choices reduce to the same unique set of sums of squares for balanced designs, which then posseses nice properties. Indeed, the sums of squares are mutually independently distributed and they are distributed as multiples of chi-square random variables. In unbalanced designs these properties no longer hold in general.

Restricted maximum likelihood (REML) estimation, is often preferred above other methods of estimation for unbalanced data, see McCulloch and Searle (2001). REML estimation provides an unique set of non-negative variance component estimates, but it does require the (strong) assumption of normality. The argument for REML estimation is for instance supported by Swallow and Monahan (1984). Their simulation study for the one-way (balanced) random effects analysis of variance model

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concludes that the likelihood based estimators have in general similar or smaller biases and mean squared errors than the moment estimators.

Whatever estimation method is applied, it is good statistical practice to construct appropriate confidence intervals on assay precision. Burdick and Graybill (1992) give a nice overview of several generic approaches, but the closed-form approaches are essentially developed for balanced analysis of variance models because they require the nice properties of the sums of squares in balanced designs. Not much attention has yet been given to confidence intervals for measures of precision for unbalanced data, except though for the one-way random effects analysis of variance model, see Li and Li (2005) and Burdick, Quiroz and Iyer (2006), because then the mathematical complexity is Jimited. However, the Satterthwaite approach, described by for instance Satterthwaite (1946), Welch (1956) or Burdick and Graybill (1992), can easily be adapted to general unbalanced designs and it can also be applied to any method of variance component estimation. This original approach can then also be modified to increase its coverage probability and make it possibly conservative, because the original Satterthwaite approach is known to lead to too small coverage probabilities in some cases.

The goal of this article is to study *coverage probabilities* of the <u>original and modified</u> Satterthwaite approach, to confidence intervals on measures of assay precision for unbalanced, data using maximum likelihood, restricted maximum likelihood, Henderson III Type1 and Henderson III Type 3 variance component estimators. Simulation studies are conducted to investigate three measures of precision for a particular three-way classification random effects analysis of variance model. This model is often applied to <u>data of</u> interlaboratory studies, <u>see Nijhuis and Van den Heuvel (2007)</u>. Emphasize is given to experiments with small sample sizes and to situations were individual variance components may be close to zero. A detailed description of the original and modified Satterhwaite approach and a detailed description of the four estimation methods are provided too.

2. GENERAL THEORY

Suppose a random or mixed effects analysis of variance model is used to describe the data from the (unbalanced) experimental (interlaboratory) study to estimate the assay precision. The random effects

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are categorized into an "assay related" group and an "assay unrelated" group of variation sources. The general statistical model is then presented by

(1)
$$y = X\beta + \sum_{i=1}^{n} U_i \gamma_i + \sum_{j=1}^{m} V_j \varepsilon_j,$$

with y the vector of N observations, X an $(N \times p)$ matrix of known constants of rank p, $\beta \ge$ vector of p unknown fixed parameters, U_i an $(N \times q_i)$ matrix of known constants, γ_i a random vector of q_i independent normally distributed "assay unrelated" variables with mean 0 and variance $\sigma_{m+n-i+1}^2$, V_j an $(N \times r_j)$ matrix of known constants, ε_j a random vector of r_j independent normally distributed "assay unrelated" variables with mean 0 and variance matrix of known constants, ε_j a random vector of r_j independent normally distributed "assay related" variables with mean 0 and variance σ_{m-j+1}^2 , and all random vectors mutually independently distributed.

The variance components for the "assay related" group are now defined by σ_1^2 , σ_2^2 ,...., σ_m^2 , with σ_1^2 the "residual" variance component, representing the last term in model (1). The *n* variance components for the "assay unrelated" group are indexed by σ_{m+1}^2 , σ_{m+2}^2 ,...., σ_{m+n}^2 . The order in the indices for the variance components is directly related to the inverse order in the random effects in model (1). For all or most assay precision studies, the contribution in the variation of the observations *y* is firstly determined by "assay unrelated" sources of variation and secondly by "assay related" sources of variation. Indeed, differences between for instance batches will enter the response before it is measured and then it will be (possibly) increased when it is observed with the assay. Within the "assay unrelated" group, a similar reasoning and ordening can often be made, but within the "assay precision.

The "assay related" group may contain random effects that represent interaction effects between "assay related" sources of variation and "assay unrelated" sources of variation, since they are considered to represent assay variation. For instance, the interaction effect between batches and laboratories is considered part of the assay variation, because it will be assumed that batches are homogeneous and their mean levels are constant during the time period of the study. Deleted: by Deleted: . For Deleted: however

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A measure of assay precision is now defined by the linear combination of variance components for the first m_0 random effects in the "assay related" group, i.e.

(2)
$$\gamma_{m_0}^2 = \sum_{q=1}^{m_0} c_q \sigma_q^2$$
, $c_q \ge 0$.

The coefficients in (2) are considered non-negative since we are interested in (part of) the total contribution of assay variation. Moreover, the coefficients are often equal to one, but other choices may be applicable in particular when a "reportable value" is some kind of average from replicated results. For repeatability, m_0 is usually one, while for intermediate precision m_0 is selected in such a way that all sources of variation contributing to the within laboratory variation (intermediate precision) are included in (2). For reproducibility m_0 is equal to m, including all assay related sources of variation. Thus the different measures of assay precision are strictly ordered in size.

2.1 HENDERSON III MOMENT ESTIMATORS

For the terms contained in the analysis of variance model a set of "mean squares" may be defined, see Henderson (1953) or Searle *et al.* (1992). Let M_k be the mean square for the source of variation related to variance component σ_k^2 . A characteristic of the set of mean squares for Henderson's third method is that the expectation (or expected mean square) is of the form

(3)
$$\mathrm{E}(M_k) = \theta_k = \sum_{q=1}^k a_{k,q} \sigma_q^2$$

Here E is the symbol for expectation and $a_{k,1} = 1$, $a_{k,2} \ge 0$,...., $a_{k,k-1} \ge 0$, $a_{k,k} > 0$ are known constants related to the matrices for the random effects in model (1). Due to the order or hierarchy of the terms in the model, the variance components σ_{k+1}^2 , σ_{k+2}^2 ,...., σ_{m+n}^2 are not involved in the expectation of M_k and are therefore not present in (3), see page 104 of Searle *et al.* (1992). For balanced designs and normally distributed observations the statistic $X_k \equiv n_k M_k / \theta_k$ follows a Chi-square distribution with n_k degrees of freedom. The number of degrees of freedom n_k is related to the number of levels q_k or r_k for the source of variation in model (1) for the "assay unrelated" or "assay related" group, respectively.

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Based on the expected mean squares in (3), the variance components can be expressed as linear combinations of the expected mean squares, i.e.

(4)
$$\sigma_k^2 = \sum_{q=1}^k \widetilde{a}_{k,q} \mathbf{E}(M_q),$$

with $\tilde{a}_{k,1}$, $\tilde{a}_{k,2}$,...., $\tilde{a}_{k,k}$ known functions of the constants $a_{1,1}$, $a_{2,1}$, $a_{2,2}$, $a_{3,1}$,..., $a_{3,3}$,...., $a_{m_0,1}$,..., a_{m_0,m_0} . Then the *standard moment estimator* for the variance component σ_k^2 denoted as $\hat{\sigma}_k^2$ is obtained by substituting M_q for the expected mean square $E(M_q)$ in (4).

Substituting the standard moment estimators for the variance components in (2) and using relation (4) we obtain the moment estimator $\hat{\gamma}_{m_0}^2$ for the measure of precision in (2), i.e.

(5)
$$\hat{\gamma}_{m_0}^2 \equiv \sum_{q=1}^{m_0} c_q \hat{\sigma}_q^2 = \sum_{q=1}^{m_0} \widetilde{c}_q M_q$$
,

where \tilde{c}_1 , \tilde{c}_2 ,...., \tilde{c}_{m_0} are known functions of the constants c_1 , c_2 ,...., c_{m_0} and $\tilde{a}_{1,1}$, $\tilde{a}_{2,1}$, $\tilde{a}_{2,2}$,

 $\widetilde{a}_{3,1},...,\widetilde{a}_{3,3},...,\widetilde{a}_{m_0,1},...,\widetilde{a}_{m_0,m_0}$. For balanced designs the constants $\widetilde{c}_1, \widetilde{c}_2,..., \widetilde{c}_{m_0}$ in (4) are non-

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negative when $c_1 = c_2 = ... = c_{m_0} = 1$, but this is not necessarily true for unbalanced situations.

The first moment of the estimator in (5) is of course the true measure of precision in (2), since the estimator is based on the first moments of the mean squares. The variance of the estimator in (5) is of the form

(6)
$$\sigma_{\hat{\gamma}_{m_0}^2}^2 = E(\hat{\gamma}_{m_0}^2 - \gamma_{m_0}^2)^2 = \sum_{q=1}^{m_0} c_q^2 \operatorname{var}(\hat{\sigma}_q^2) + 2\sum_{q=1}^{m_0-1} \sum_{r=q+1}^{m_0} c_q c_r \operatorname{cov}(\hat{\sigma}_q^2, \hat{\sigma}_r^2).$$

which in case the experimental design is balanced reduces to

$$\sigma_{\hat{y}_{m_0}^2}^2 = 2 \cdot \sum_{q=1}^{m_0} \tilde{c}_q^2 \theta_q^2 / n_q$$

This follows from the Chi-square distribution related to the mean squares $\,M_{\rm k}$.

It is well known that, except for the residual variance, the standard moment estimates for individual variance components can become negative for both balanced and unbalanced designs, see for instance Searle *et al.* (1992) and McCulloch and Searle (2001). Although the standard moment estimators are unbiased, they have the disadvantage that different and specifically ordered measures of precision may become incorrectly ordered when the standard moment estimators are used, due to the negative variance component estimates for individual variance components. For example, the estimator in (5) may be less than the standard moment estimator M_1 for the residual variance σ_1^2 . Nijhuis and Van den Heuvel (2007) proposed to use the *adjusted* or *truncated* moment estimators to maintain a proper order in the estimates for the measures of precision.

The adjusted moment estimators are defined by the standard moment estimators truncated to nonnegative variance components estimators. This method of estimation is similar to the (but not exactly the same as) restricted maximum likelihood estimation method, see Subsection 2.2. The estimator for the measure of precision when the adjusted moment estimators are applied becomes

(7)
$$\widetilde{\gamma}_{m_0}^2 \equiv \sum_{q=1}^{m_0} c_q \hat{\sigma}_q^2 \cdot \mathbf{1}_{[0,\infty)} (\hat{\sigma}_q^2),$$

with $\hat{\sigma}_k^2$ the standard moment estimator for the variance component σ_k^2 and $1_A(x)$ the indicator function being 1 if x is an element of set A and zero elsewhere. The adjusted moment estimators will be used for the estimation of measures of precision here as well.

Henderson III moment estimators are not unique. Different ways of positioning the sums of squares are possible. The positioning has much to do with the order in which the statistical terms enter the statistical model (1), see for instance Searle et al. (1992). Although general rules may not be given, for assay precision studies the order of terms in the model is not at all complicated. Recall that the contribution of variation into the observations is induced by the "assay unrelated" sources of variation first and then followed by the "assay related" sources of variation. More specific, the order of terms in the model is usually related to the order in time in which variation may have <u>entered the response</u>. This Henderson III estimation method is referred to the Type 1 estimation method, see Searle *et al.* (1992) and Littell *et al.* (2006). Another way is the Type 3 method, which calculates the additional sum of squares of each term when it would be added to the model as the last term (but remaining the

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 identifiability of the terms of the full model). For this type of estimation the order of terms in model (1) is not relevant at all, see Littell *et al.* (2006). It should be clear that the residual variance component estimator $\hat{\sigma}_1^2$ is the same for both Type 1 and Type 3 estimation method. It is also the only variance component estimator which always follows a Chi-square distribution (when appropriately normalized). It is expected that the Type 3 estimation method is less sensitive to <u>unbalanced</u> data than the Type 1 method, since it is less susceptive to extreme results, in particular for small sample sizes.

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2.2 MAXIMUM LIKELIHOOD BASED ESTIMATORS

Maximum likelihood estimation for random and mixed <u>effects analysis of variance</u> models is an estimation method that <u>determines</u>, the fixed and random model parameters by maximizing the likelihood function for the selected linear model. A disadvantage of maximum likelihood estimation is that the variance component estimators are biased, see McCulloch and Searle (2001). The restricted maximum likelihood (REML) estimation method for estimating variance components in random and mixed effects analysis of variance models is the maximum likelihood estimation method applied to a linear transformation of the observations which do not contain any of the fixed effects anymore (expectation zero), see page 176 of McCulloch and Searle (2001).

For balanced data sets and non-negative standard moment estimates for variance components, the REML estimates are equal to the standard moment estimates, see page 177 of McCulloch and Searle (2001). REML estimates and maximum likelihood estimators though are always non-negative even if (some of) the standard moment estimates are negative. The non-negative estimates are essentially obtained by removing or dropping the appropriate terms from the random or mixed effects analysis of variance model, see Searle *et al.* (1992), page 235. This implies that the restricted maximum likelihood estimators are indeed similar to the *adjusted moment estimators*, with the small distinction that the adjusted moment estimation method does not drop any terms from the model.

Dropping terms from the model is in our opinion a (philosophical) disadvantage of the (restricted) maximum likelihood estimation method, in particular if small sample sizes are used. Indeed, for small sample sizes <u>relevant</u> contributions of variation sources may not <u>necessarily</u> be positively estimated since they <u>could be less in size with respect to the contribution of other sources of variation</u>,

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Eliminating this relevant source of variation on the basis of an observed negative variance component estimate is then actually incorrectly allocating the effect of this source of variation to other sources of variation. Thus a possible consequence of the (restricted) maximum likelihood estimation method is that not only the "truncated" variance component estimators are biased (due to the truncation itself), but also several other variance component estimators which has incorporated the variation of the eliminated sources of variation. This would be the case for both balanced as unbalanced designs. On the other hand, this disadvantage does not imply that the (restricted) maximum likelihood estimation method does not work very well in practice.

Using the likelihood equations (cf. Searle et al. (1992)), the likelihood based estimation method would provide estimators s_1^2 , s_2^2 ,..., $s_{m_0}^2$, which could represent ML or REML estimators, for the variance components σ_1^2 , σ_2^2 ,..., $\sigma_{m_0}^2$. Let $\dot{\gamma}_{m_0}^2$ be the (restricted) maximum likelihood estimator of the measure of precision given by

(8)
$$\dot{\gamma}_{m_0}^2 = \sum_{q=1}^{m_0} c_q s_q^2$$
.

The first moment for the (restricted) maximum likelihood estimator in (8) is not necessarily an unbiased estimator for the true measure of precision. However, asymptotically the (restricted) maximum likelihood estimator in (8) will be unbiased when sample sizes converge to infinity in an appropriate way. The variance of the estimator in (8) is of the same form as (6), i.e.

(9)
$$\sigma_{\dot{\gamma}_{m_0}^2}^2 = E(\dot{\gamma}_{m_0}^2 - \gamma_{m_0}^2)^2 = \sum_{q=1}^{m_0} c_q^2 \operatorname{var}(s_q^2) + 2\sum_{q=1}^{m_0-1} \sum_{r=q+1}^{m_0} c_q c_r \operatorname{cov}(s_q^2, s_r^2)$$

The variances and covariances in (9) are obtained by asymptotics using Fisher's Information matrix or the inverse Hessian matrix, which is defined by the second derivatives of the likelihood function with respect to the model parameters, see Searle et al. (1992) and Littell et al. (2006).

2.3 SATTERTHWAITE APPROACH

The approach of Satterthwaite (1946) is quite simple and is based on an approximation of the estimator as a Chi-square variable. Let T_{m_0} be an arbitrary estimator for the measure of precision in (2) and let $au_{T_{m_0}}$ be its corresponding standard error. The Satterthwaite approach approximates the

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distribution of the estimator T_{m_0} with the distribution of the random variable $E(T_{m_0}) \cdot X/df_S$, where $E(T_{m_0})$ is the expected value of the estimator T_{m_0} , with X a Chi-square distributed variable, and

with df_s the number of degrees of freedom defined by

$$df_{S} = 2 \cdot (E(T_{m_{0}})/\tau_{T_{m_{0}}})^{2}$$

Observe that this number of degrees of freedom makes the first two moments of T_{m_0} and $E(T_{m_0}) \cdot X/df_S$ exactly equal and that the expected value $E(T_{m_0})$ does not necessarily have to be unbiased for the measure of precision $\gamma_{m_0}^2$ in (2). Since the number of degrees of freedom is unknown it should be estimated before it can be used in practice. The usual estimator is

(10) $d\hat{f}_{s} = 2 \cdot (T_{m_{0}}/\hat{\tau}_{T_{m_{0}}})^{2}$,

where $\hat{\tau}_{T_{m_0}}$ is an estimator for the standard error $\tau_{T_{m_0}}$. This approximation can be applied to any estimator and not just to estimators for the measures of precision, but the approximation seems to make sense when the estimator is somewhat related to a Chi-square distributed variable as for measures of precision.

Confidence intervals are now constructed using the standard theory for Chi-square distributed random variables. A $(1-\alpha)100\%$ confidence interval for the measure of precision is defined by

(11)
$$\left| \hat{df}_{s} \cdot T_{m_{0}} / \chi_{\hat{df}_{s}}^{-2} (1 - \alpha/2) \right| ; \hat{df}_{s} \cdot T_{m_{0}} / \chi_{\hat{df}_{s}}^{-2} (\alpha/2) \right|$$

with $\chi_d^{-2}(p)$ is the pth percentile of the Chi-square distribution with d degrees of freedom. The approximate confidence interval in (11) works best when the tails of the distributions of T_{m_0} and $E(T_{m_0}) \cdot X/df_s$ resemble each other.

In the literature, the intuitive interpretation <u>of</u> the number of degrees of freedom has never been <u>connected with Satterthwaite approach</u>, because <u>Satterthwaite approach</u> has only been described as a way of approximating the variance estimator at hand, <u>whatever the outcome of the number of degrees of freedom</u>. But the number of degrees of freedom also indicates the <u>available</u> amount of

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independent information used to estimate a variance component from observations of a normal distribution. Thus for a data set with N observations, the maximum number of degrees of freedom would be N-1. Obviously, the minimum number of degrees of freedom to estimate a variance component would be at least equal to one since it takes at least two observations to estimate a variance component. Thus a consequence of the intuitive interpretation is that the number of degrees of freedom in (10) should be bounded from below by (at least) 1 and from above with (at most) N-1, because the data does not contain any less or any more information than 1 and N-1, respectively.

The literature on Satterthwaite approximation has described its performance and it does not always provide good coverage probabilities for the estimation of linear combinations of variance components, see Burdick and Graybill (1992). The performance becomes less when one or more of the coefficients c_1 , c_2 ,...., c_{m_0} are negative. However, for positive coefficients, the performance is diminished as well when sample sizes and variance components vary substantially in size. Some researchers have tried to improve the Satterthwaite approximation. Ames and Webster (1991) tried to correct the bias in the estimator for the number of degrees of freedom by changing the estimator in (10). They indeed improved the estimator, but their solution was developed for the situation that the estimator in (7) contains only two mean squares ($m_0 = 2$). A generalization of this work seems not straightforward. Zou and McDermott (1999) extended the Satterthwaite approach by including higher order moments of the Chi-square distribution to obtain the best number of degrees of freedom. Their simulation study shows that the coverage probability becomes conservative, which may be positive for some situations. However, the complexity to unbalanced experimental designs will become too high for practical considerations.

The main disadvantage of Satterthwaite's approximation is in our view the use of the "estimate" for the number of degrees of freedom. We believe that the method would perform better when the number of degrees of freedom does not have to be estimated. Practically, this is of course impossible, but it indicates that the variation from the estimator may have a negative effect on the performance of the coverage probability. Thus limiting the variation of the estimator, by using <u>the bounds</u> 1 and

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Henderson III Moment Estimators

For the construction of confidence intervals for the measure of precision in (2) using Henderson III moment estimators, the estimator T_{m_0} in (10) and (11) should first be replaced by the adjusted moment estimator $\tilde{\gamma}_{m_0}^2$ from (7). The first and second moments of this estimator can be established for balanced designs but they become too complicated for unbalanced designs, due to the loss of nice properties of the mean squares. Therefore, we will approximate the standard error by

(12)
$$\sigma_{\tilde{j}_{m_0}^2}^2(\mathbf{l}) = \sum_{q=1}^{m_0} c_q^2 \operatorname{var}(\hat{\sigma}_q^2) \mathbf{1}_{[0,\infty)}(\hat{\sigma}_q^2) + 2 \sum_{q=1}^{m_0-1} \sum_{r=q+1}^{m_0} c_q c_r \operatorname{cov}(\hat{\sigma}_q^2, \hat{\sigma}_r^2) \mathbf{1}_{[0,\infty)}(\hat{\sigma}_q^2) \mathbf{1}_{[0,\infty)}(\hat{\sigma}_r^2),$$

with $\hat{\sigma}_q^2$ the standard moment estimator for the variance component σ_q^2 . The variances and covariances in (12) can be estimated, see Searle *et al.* (1992). The estimates will be denoted by $\hat{v}_{q,r}$ with $v_{q,q} = \operatorname{var}(\hat{\sigma}_q^2)$ and $v_{q,r} = \operatorname{cov}(\hat{\sigma}_q^2, \hat{\sigma}_r^2)$, when $q \neq r$. The estimator for the standard error of the moment estimator $\tilde{\gamma}_{m_0}^2$ in (7) is now denoted by $\hat{\sigma}_{\tilde{\gamma}_{m_0}^2}^2$ (1). This standard error reduces to the usual form in Satterthwaite (1946) for balanced designs, when all variance component estimates are non-negative.

The adjusted moment estimator $\tilde{\gamma}_{m_0}^2$ in (7) is essentially a function of the mean squares M_1 , M_2 ,, M_{m_0} . This means that the number of degrees of freedom for the estimator $\tilde{\gamma}_{m_0}^2$ is at least $\min\{df_1, df_2, ..., df_{m_0}\}$ and at most $df_1 + df_2 + \cdots + df_{m_0}$, with df_k the "number of degrees of freedom" corresponding to the mean square M_k . These bounds indeed indicate the minimum and maximum amount of information present in the mean squares.

Using these constraints and the Satterthwaite approximation, the estimated number of degrees of freedom $d\hat{f}_s$ in (11) should be replaced by,

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(13)
$$d\hat{f}_M(1) = \max \left\{ \min \left\{ df_1, df_2, \dots, df_m \right\}, \min \left\{ df_1 + df_2 + \dots + df_m, 2 \cdot \tilde{\gamma}_{m_0}^4 / \hat{\sigma}_{\tilde{\gamma}_{m_0}}^2(1) \right\} \right\}.$$

It should be noted that Nijhuis and Van den Heuvel (2007) did use a different estimator for the number of degrees of freedom in (13). They replaced $\hat{\sigma}_{\tilde{r}_{m_0}}^2(1)$ in (13) by the estimator $\hat{\sigma}_{\tilde{r}_{m_0}}^2$, which can be obtained by substituting the estimators $\hat{v}_{q,r}$ in (6). The constraints though were still the same because it is a property of the Satterthwaite approximation for balanced designs. It is expected that the estimated number of degrees of freedom in (13) would be lower than or equal to the choice given by Nijhuis and Van den Heuvel (2007). Hence, the approach here will result usually in larger or equal coverage probabilities. We consider this as beneficial, because the literature reports that one of the weaknesses of Satterthwaite approach is that the confidence intervals produces coverage probabilities which are too low in some cases, e.g. Burdick and Graybill (1992).

To accommodate this even further, one could argue that the standard error for the moment estimator $\tilde{\gamma}_{m_0}^2$ in (7) is better approximated by only the first sum in (12), because this term usually dominates the standard error and because the covariances in (12) are expected to be negative as well. Thus an alternative or modified approximate standard error can be defined by

(14)
$$\sigma_{\tilde{\gamma}_{m_0}^2}^2(2) = \sum_{q=1}^{m_0} c_q^2 \operatorname{var}(\hat{\sigma}_q^2) \mathbf{l}_{[0,\infty)}(\hat{\sigma}_q^2)$$

Still using the same constraints as in (13), the modified Satterthwaite approach provides the following number of degrees of freedom

(15) $d\hat{f}_M(2) = \max \left\{ \min \left\{ df_1, df_2, \dots, df_{m_0} \right\}, \min \left\{ df_1 + df_2 + \dots df_{m_0}, 2 \cdot \widetilde{\gamma}_{m_0}^4 / \widehat{\sigma}_{\widetilde{\gamma}_{m_0}}^2(2) \right\} \right\},$

with $\hat{\sigma}_{\tilde{j}_{m_0}^2}^2(2)$ the estimator for $\sigma_{\tilde{j}_{m_0}^2}^2(2)$ in (14), by substituting $\hat{v}_{q,q}$ for $\operatorname{var}(\hat{\sigma}_q^2)$ in (14).

It should be noted that for repeatability ($m_0 = 1$), the lower and upper constraint on the number of degrees of freedom become equal to df_1 , the number of degrees of freedom for the residual variance. Thus the selected Satterthwaite approximation with (13) and (15) both become exact in case the estimator is a true mean square, such as for the residual variance component.

For the Henderson III moment estimators there are now four ways of constructing confidence intervals
for the measure of precision in (2). The two estimation methods Type 1 and Type 3 will be combined
with both, the original and modified Satterthwaite approach, for, constructing standard errors of, the
estimator of the measure of precision, see the number of degrees of freedom in (13) and (15).
Maximum Likelihood Based Estimators
The variances and covariances in (9) can be estimated based on the inverse of the Hessian of the
likelihood function or the Fisher Information matrix, see Searle et al. (1992). If these estimators are
(also) denoted by $\hat{v}_{q,r}$, with $v_{q,q} = \operatorname{var}(s_q^2)$ and $v_{q,r} = \operatorname{cov}(s_q^2, s_r^2)$ when $q \neq r$, then the estimator
for the standard error in (9) for the (restricted) maximum likelihood estimator $\dot{\gamma}_{m_0}^2$ in (8) is then $s_{\dot{\gamma}_{m_0}^2}^2$ (1),

(16)
$$s_{\hat{\gamma}_{m_0}^2}^2(1) = \sum_{q=1}^{m_0} c_q^2 \hat{v}_{q,q} + 2 \sum_{q=1}^{m_0-1} \sum_{r=q+1}^{m_0} c_q c_r \hat{v}_{q,r}.$$

The confidence interval for the measure of precision with the (restricted) maximum likelihood estimator is now obtained by (11), with T_{m_0} replaced by $\dot{\gamma}^2_{m_0}$ and the number of degrees of freedom

 $d\hat{f}$ in (11) replaced by

(17)
$$d\hat{f}_L(1) = \max\left\{1, \min\left\{N-1, 2\cdot\dot{\gamma}_{m_0}^4 \middle| s_{\dot{\gamma}_{m_0}}^2(1)\right\}\right\}$$

Similar to the reasoning for the Henderson III moment estimators, the dominating term in (16) would be the first sum alone. The confidence interval would then be constructed with the modified number of degrees of freedom

(18)
$$d\hat{f}_{L}(2) = \max \left\{ 1, \min \left\{ N - 1, 2 \cdot \dot{\gamma}_{m_{0}}^{4} / s_{\dot{\gamma}_{m_{0}}}^{2}(2) \right\} \right\}$$

with $s_{\dot{j}_{m_0}^2}^2(2)$ given by the modified estimator $s_{\dot{j}_{m_0}^2}^2(2) = c_1^2 \hat{v}_{1,1} + c_2^2 \hat{v}_{2,2} + \dots + c_{m_0}^2 \hat{v}_{m_0,m_0}$.

For the likelihood based estimators, the constraints 1 and N-1 are used instead of "degrees of freedom" which are used for the moment estimators. The likelihood based estimators do not have the

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same interpretation as the moment estimators in unbalanced designs, see Searle *et al.* (1992). Indeed, due to the possibility of dropping terms from the model for variance components which are estimated at zero, changes the "number of degrees of freedom" for the estimation of other variance components. This would also hold for repeatability, i.e. $m_0 = 1$. Another reason is that even the residual variance component estimator, under the assumption that the "full" analysis of variance model would represent the data, does not follow a chi-square distribution in general and the expectation of the estimator may include variance components which are unrelated to the residual variance component. Although it may be possible to narrow the constraints in (17) and (18) with the use of the "number of levels" for each term in the model, we have chosen to use only the boundaries in (17) and (18), which would always be correct in all situations (as described in the beginning of this subsection).

For the likelihood based estimation method there are also four ways to construct confidence intervals for the measure of precision in (2). Both the maximum likelihood and the restricted maximum likelihood method may be used with the original and modified Satterthwaite approach for the standard error, of the estimator of the measure of precision, see the number of degrees of freedom in (17) and (18).

3. SIMULATION STUDY

A simulation study was conducted using SAS[®] software package to investigate the performance of the estimation methods with the original and modified Satterthwaite approach to construct confidence intervals on the measures of assay precision <u>with unbalanced data</u>. The performance measure for the simulation study is the coverage probability for 95% confidence intervals. In line with Jennings (1987) the left tail and right tail probabilities are investigated too, to determine the symmetry or bias of the confidence intervals. Of particular interest is the performance of these methods in small but <u>frequently</u>, applied interlaboratory studies.

The simulated statistical model is a three-way random effects analysis of variance model which was already discussed by Nijhuis and Van den Heuvel (2007) for balanced designs. For unbalanced data the model is described by

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(19) $y_{hijk} = \mu + \alpha_h + \beta_i + (\alpha\beta)_{hi} + \delta_{j(i)} + (\alpha\delta)_{hj(i)} + \varepsilon_{hijk},$		Deleted: a constant
with $h = 1, 2,, H$, $i = 1, 2,, I$, $j = 1, 2,, J$, and $k = 1, 2,, K_{bii}$ and with		Formatted: Font: (Default) Arial, 10 pt, English (U.S.), Lowered by 6 pt
° ""	11	Deleted:
μ the overall mean,		Formatted: Font: (Default) Arial, 10 pt, English (U.S.), Lowered by 6 pt
$\alpha_h :$ the effect of batch $h_{-} \alpha_h \sim N(0, \sigma_6^2)_{-}$		Formatted: Font: (Default) Arial, 10 pt, English (U.S.), Lowered by 6 pt
β_i : the effect of laboratory $i_{\star}, \beta_i \sim N(0, \sigma_5^2)_{\star}$		Formatted: Font: (Default) Arial, 10 pt, English (U.S.), Lowered by 3 pt
$(\alpha\beta)$: the interaction effect of batch k and laboratory $i_{\alpha}(\alpha\beta) = N(0, \sigma^2)$		Formatted: Font: (Default) Arial, 10 pt, English (U.S.), Lowered by 3 pt
$(\alpha \beta)_{hi}$ in the interaction effect of batch n and tabolatory $t_{\perp}(\alpha \beta)_{hi} \sim N(0, 0_{4})_{\pm}$	2	Formatted: Font: (Default) Arial, 10 pt, English (U.S.), Lowered by 6 pt
$\delta_{j(i)}$ the effect of analytical run j within laboratory i , $\delta_{j(i)} \sim N(0, \sigma_3^2)$.	1	Deleted: and
$(\alpha\delta)_{i}$ the interaction effect for batch h with analytical run i within laboratory i.		for batch h , laboratory i , and
		Formatted: Font: (Default) Arial, 10 pt, English (U.S.), Lowered by 7 pt
$(\alpha\delta)_{hj(i)} \sim N(0,\sigma_2^2)$		Deleted: respectively, $\left(lphaeta ight)_{hi}$ and
$\varepsilon_{\rm rest}$ the residual $\varepsilon_{\rm rest} \sim N(0 \sigma^2)$		Deleted: random
		Deleted: s for batch h and laboratory i and
and with all random terms mutually independently distributed, Note that the imbalance of the design is	N.Y.	Deleted: respectively and with
incorporated by the dependency of the repeated number of observations K_{hij} on batch, laboratory		Formatted: Font: (Default) Arial, 10
and run,		Formatted: Font: (Default) Arial, 10 pt. English (U.S.), Lowered by 7 pt
		Deleted:
The five variance components σ_{1}^{2} σ_{2}^{2} σ_{2}^{2} σ_{2}^{2} and σ_{2}^{2} all belong to the "assay related" group		Formatted: Font: (Default) Arial, 10 pt, English (U.S.), Lowered by 7 pt
	、 、	Deleted: It is assumed that α_{i} .
because it is assumed that the batches are homogeneous. The variance component σ_6^2 belongs to		$\beta_i, \delta_{j(i)}, (\alpha\beta)_{hi}, (\alpha\delta)_{hi}$
the "assay unrelated" group, because it quantifies the variation between production batches. The		Deleted: first f
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measures of precision repeatability, intermediate precsion and reproducibility are now defined by		Formatted
Perestability: $y^2 = \sigma^2$		Formatted
$r_1 = 0_1$	1 111	Formatted [5]
(20) Intermediate Precision: $\gamma_{2}^{2} = \sigma_{1}^{2} + \sigma_{2}^{2} + \sigma_{2}^{2}$		Formatted [6]
, <u>, , , , , , , , , , , , , , , , , , </u>		Deleted: and
Reproducibility: $\gamma_5^2 = \sigma_1^2 + \sigma_2^2 + \sigma_3^2 + \sigma_4^2 + \sigma_5^2$.		Deleted: t
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Five "practical cases" of parameter choices for the variance components of the statistical model are	10	Deleted: , respectively,
The product cases of parameter choices for the variance components of the statistical model are		Deleted: (20).
used in the simulation study and they are presented in Table 1. Table 1 also presents the true	- ''	

measures of precision. The variance component for batch was always kept equal to 2 and the

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residual variance is omitted in the table because it is represented by repeatability. Each case represents a possible situation in practice. Case E represents a method with a dominating repeatability. Case D has a dominating lab-to-lab variation. Case B has a dominating run-to-run variation, which could be caused by analysts. Case C represents a dominating interaction between batch and run, indicating that the assay is sensitive to the batches. This case is sometimes observed for biological assays. Case A has all of these effects without being one dominant.

< Table 1 >

The selected sample sizes or experimental designs for the different variation sources used in the simulation study are presented in Table 2. These sample sizes were all combined with the practical cases from Table 1. The last column in Table 2 indicates the total number of test samples in the study to give an impression of the size of the intralaboratory experiment.

< Table 2 >

Unbalanced data in the simulation study is implemented by introducing missing data to the complete statistical model in (19) that has been simulated first. The selected mechanism is "completely missing at random" (cf. Little and Rubin (2003)) at individual results. The missing data is generated with a Bernoulli random variable indicating which result is omitted from the full study. The selected probabilities for introducing missing data were set at 0, 0.1 and 0.2. For each selected probability all combinations of sample sizes in Table 2 with all practical cases in Table 1 were considered. The number of simulation runs for a particular set of input parameter was selected at 10000, i.e. the number of times model (19) is generated. This would result in a standard error of approximately 0.0022 (or 0.22%) for the targeted coverage probability of the simulated confidence intervals.

The coverage probabilities from the simulation study are summarized in Tables 3 to 9. Instead of presenting huge tables of coverage probabilities, only the ranges of coverage probabilities for the different sample sizes or experimental designs are given. Tables 3 and 4 present the results for intermediate precision and reproducibility for balanced data and Tables 5 and 6 present the same information for unbalanced data with 20% missing data. Each table presents the four estimation methods applied with the original (OS) and modified (MS) Satterthwaite approach and the five

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different practical cases (A to E). Repeatability is not presented, because the coverage probabilities were very close to the target of 95%. Tables 7, 8, and 9 present the ranges on the left and right tail probabilities when 10% missing data is generated for repeatability, intermediate precision and reproducibility, respectively. Only the modified Satterthwaite approach is presented, but again the four estimation methods and the five practical cases are included.



CONCLUSIONS 4,

A few generic rules were observed from the simulation study. The original and modified Satterthwaite approaches are generally reasonable close to the target coverage probability of 95%, despite the small sample sizes and the complexity of the structure of the data. The modified Satterthwaite approach showed higher coverage probabilities than the original Satterthwaite approach and in some cases even substantially higher coverages are observed. The maximum likelihood estimation method seems to produce a little bit lower coverage probabilities than the restricted maximum likelihood method. The Henderson III Type 3 method has somewhat larger coverage probabilities than the Henderson III Type 1 method for intermediate precison and reproducibility (for unbalanced data of course). The coverage probabilities for the Henderson III methods reduce with the amount of missing data while the maximum likelihood methods are less affected. Henderson III Type 1 method is affected, most by the imbalance, clearly more than any of the other estimation methods. The likelihood based estimation methods gave left tail probabilities which are mostly underestimated (asymmetry), indicating lower confidence limits that are too low, even for repeatability in some of the simulation cases. The Henderson III estimation methods gave less extreme, asymmetrical coverage probabilities than the likelihood based estimation methods. When the coverage probabilities for the Henderson III

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methods were asymmetrical, the right tail would <u>generally</u> give lower probabilities than the left tail, making the upper confidence limit conservative, except for some particular simulation cases,

For balanced data two sets of simulation cases clearly stand out, namely practical case B for intermediate precision and practical case D for reproducibility. The ML and REML estimation methods do not seem to perform very well, not even when the modified Satterthwaite approach is used, although the modified approach does increase, the coverage probabilities with respect to the original Satterthwaite approach. The modified Satterthwaite approach for the Henderson III Type 1 & 3 estimation methods do seem to give more appropriate coverage probabilities for these practical cases, although the modified Satterthwaite approach shows, too high coverage probabilities for the other simulation cases in general with all estimation methods.

For the intermediate precision in simulation case B and for reproducibility in simulation case D, the likelihood based estimation methods with the modified Satterthwaite approach improve in coverage probability when missing data occurs. Contrary to this, Henderson III Type 3 estimation method reduces in coverage probability for these simulation cases and the coverage probabilities become similar to the coverage probabilities for the REML estimation method when both methods use the modified Satterthwaite approach. For the original Satterthwaite approach though, Henderson III Type 3 estimation method remains better than REML estimation method for these two sets of simulation cases B and D for unbalanced data.

It is quite difficult to make a firm choice between the two Satterthwaite approaches or between any of the estimation methods. However, REML is preferred above ML estimation and Henderson III Type 3 is preferred above Henderson III Type 1 <u>estimation</u>. Thus either REML or Henderson III Type 3 should be selected. We believe that the simulation results give a small preference to Henderson III Type 3 estimation method using the modified Satterthwaite approach. For particular simulation cases it provides similar or better results as any other combination of estimation method with one of the two Satterthwaite approaches and it provides in general higher coverage probabilities then aimed for, which makes it a <u>good but</u> conservative method to construct confidence intervals. Furthermore, it provides somewhat more symmetrical coverage probabilities than the maximum likelihood based

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Table 1:

Choices of model parameter in the simulation study.

Variance Components Case A Case B Case C

Case D

Case E

Batch*Lab		0.3	0.1	0.1	0.1	0.1			
Rull(Lab)	ab)	0.7	1.2	0.2	0.2	0.2			
Reneatability	aD)	0.0	0.1	0.5	0.1	0.1	_		
Intermediate	Precision	1.8	1.8	1.8	0.5	0.5			
Reproducibili	ty	2.7	2.4	2.1	1.9	1.1			
	Colostado	omalos sizos for b	atabaa labarata	rice muse and r	anliantan una	dia tha aircula	tion at u	J. /	
Table 2:	Selected s	amples sizes for b	atches, laborato	ries, runs, and r	eplicates use	d in the simula	ation stud	iy.	
NU b:	mber of atches	Number of	analytical		licates	tost sampler	OT		
	(H)		(J)		(K)	(HIJK)	5		
1	2	2	2		3	24			
2	2	2	3		2	24			
3	3	2	2		2	24			
4	2	2	3		3	36			
5	3	2	2		3	36			
0	3	2	3		2	36	_		
8	<u></u>	<u>2</u>	4		2	48 <u>/</u> 8			
9	3	2	4		3	54			
10	2	3	2		3	36			
11	2	3	3		2	36			
12	3	3	2		2	36			
13	2	3	3		3	54			
14	3	3	2		3	54			
	3	3	3		2	54			
15	5				0	72	1		
15 16	2	3	4		3	72			
15 16 17 18 Table 3:	2 3 3 Ranges of	3 3 coverage probabi	4 4 3 lities for interme	diate precision fr	3 2 3 or interlaborat	72 81 tory studies wi	th,balan	ced	 Deleted: in
15 16 17 18 Table 3:	2 3 3 Ranges of designs.	3 3 coverage probabi	4 4 3 lities for intermed	diate precision <u>f</u>	3 2 3 or interlaborat	72 81 tory studies wi	th,balan	ced	 Deleted: in
15 16 17 17 18 Table 3: CI-Method	2 3 3 Ranges of designs.	3 3 3 coverage probabi Case A 88.67 – 94.04	4 4 3 lities for interment Case B 82 20 – 91.96	diate precision from the case C	3 2 3 or interlaboral Case D 93.04 – 95	72 81 tory studies wi	th balan e E - 95.31	ced	 Deleted: in
15 16 17 18 Table 3: CI-Method REML	2 3 3 Ranges of designs. OS MS	3 3 coverage probabi Case A 88.67 – 94.04 92.38 – 97.70	4 4 3 lities for intermen <u>Case B</u> 82.20 – 91.96 86.03 – 95.34	diate precision fr Case C 90.90 – 94.98 94.24 – 98.15	3 2 3 or interlaborat 93.04 – 95 95.71 – 98	72 81 tory studies wi 0 Cas 5.45 93.18 - 3.44 95.60 -	th balan e E - 95.31 - 98.38	ced_	 Deleted: in
15 16 17 18 Table 3: CI-Method REML	2 3 3 Ranges of designs. OS MS OS	3 3 coverage probabi Case A 88.67 – 94.04 92.38 – 97.70 87.77 – 93.95	4 4 3 lities for intermen <u>Case B</u> 82.20 – 91.96 86.03 – 95.34 81.26 – 91.86	diate precision fr Case C 90.90 – 94.98 94.24 – 98.15 89.83 – 94.95	3 2 3 0r interlaborat Case I 93.04 - 95 95.71 - 98 92.97 - 95	72 81 tory studies wi 0 Cas 5.45 93.18 - 3.44 95.60 - 5. <u>37</u> 93.04 -	e E 95.31 98.38 95.19	ced_	 Deleted: in
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15 16 17 18 Table 3: CI-Method REML ML TYPE 1&3 Table 4: CI-Method REML ML Table 4: CI-Method REML ML TYPE 1&3	2 3 3 Ranges of designs. OS MS OS MS OS MS CS MS OS MS OS MS OS MS OS MS OS MS OS MS OS MS OS MS OS MS OS MS OS MS OS MS OS MS OS MS OS MS OS MS OS MS OS MS OS MS OS MS OS MS OS MS OS MS OS MS OS MS OS MS OS MS OS MS OS MS OS MS OS MS OS MS OS MS OS MS OS MS OS MS OS MS OS MS OS MS OS MS OS MS OS MS OS MS OS MS OS MS OS MS OS MS OS MS OS MS OS MS OS MS OS MS OS MS OS MS OS MS OS MS OS MS OS MS OS MS OS MS OS MS OS MS OS MS OS MS OS MS OS MS OS MS OS MS OS MS OS MS OS MS OS MS OS MS OS MS OS MS OS MS OS MS OS MS OS MS OS MS OS MS OS MS OS MS OS MS OS MS OS MS OS MS OS MS OS MS OS MS OS MS OS MS OS MS OS MS OS MS OS MS OS MS OS MS OS MS OS MS OS MS OS MS OS MS OS MS OS MS OS MS OS MS	3 3 3 coverage probabi Case A 88.67 – 94.04 92.38 – 97.70 87.77 – 93.95 91.84 – 97.73 92.93 – 95.96 94.28 – 98.19 coverage probabil Case A 92.91 – 94.92 95.96 – 98.39 89.67 – 93.41 94.12 – 98.00 95.76 – 99.07	4 4 4 3 lities for interment $Case B$ $82.20 - 91.96$ $86.03 - 95.34$ $81.26 - 91.86$ $85.53 - 95.40$ $87.20 - 94.35$ $90.39 - 96.54$ ities for reproduct Case B $90.35 - 94.85$ $93.20 - 97.32$ $86.98 - 92.97$, $91.41 - 96.61$ $94.51 - 97.26$ $96.38 - 98.58$	diate precision fr Case C 90.90 - 94.98 94.24 - 98.15 89.83 - 94.95 93.67 - 98.16 92.39 - 96.04 93.63 - 98.37 ibility for interlal Case C 95.39 - 96.69 97.52 - 99.14 92.83 - 96.06 96.40 - 98.98 91.35 - 97.92 91.23 - 99.02	3 2 3 2 3 3 Or interlaboral 2 93.04 - 95 95.71 - 98 92.97 - 95 95.61 - 98 96.02 - 98 98.05 - 99 Doratory studi Case ID 78.56 - 88 84.56 - 94 72.68 - 86 81.52 - 93 85.18 - 95 89.98 - 97	72 81 tory studies wi 0 Cas 5.45 93.18 - 3.44 95.60 - 5.37 93.04 - 4.43 95.50 - 3.15 96.19 - 0.02 97.55 - es with balance Cas 3.28 92.75 - 2.29 96.45 - 3.29 95.65 - 3.29 95.65 - 3.29 95.65 - 3.29 95.65 - 3.29 95.65 - 3.29 95.65 - 3.29 95.65 - 3.29 95.65 - 3.29 95.65 - 3.29 95.65 - 3.29 95.65 - 3.29 95.65 - 3.29 95.65 - 3.29 95.65 -	e E 95.31 98.38 95.19 98.37 98.37 99.06 ed desic e E 95.56 98.58 98.83 98.80 98.80 99.48	ns	Deleted: in Deleted: 24 Deleted: 43 Deleted: 05 Deleted: in Deleted: 5 Deleted: 3 Deleted: 91 Deleted: 50
15 16 17 18 Table 3: CI-Method REML ML TYPE 1&3 Table 4: CI-Method REML ML Table 1: CI-Method REML ML TYPE 1&3	2 3 3 Ranges of designs. OS MS OS MS OS MS OS MS OS MS OS MS OS MS OS MS OS MS OS MS OS MS OS MS OS MS OS MS OS MS OS MS OS MS OS MS OS MS OS MS OS MS OS MS OS MS OS MS OS MS OS MS OS MS OS MS OS MS OS MS OS MS OS MS OS MS OS MS OS MS OS MS OS MS OS MS OS MS OS MS OS MS OS MS OS MS OS MS OS MS OS MS OS MS OS MS OS MS OS MS OS MS OS MS OS MS OS MS OS MS OS MS OS MS OS MS OS MS OS MS OS MS OS MS OS MS OS MS OS MS OS MS OS MS OS MS OS MS OS MS OS MS OS MS OS MS OS MS OS MS OS MS OS MS OS MS OS MS OS MS OS MS OS MS OS MS OS MS OS MS OS MS OS MS OS MS OS MS OS MS OS MS OS MS OS MS OS MS OS MS OS MS	3 3 3 coverage probabi Case A 88.67 – 94.04 92.38 – 97.70 87.77 – 93.95 91.84 – 97.73 92.93 – 95.96 94.28 – 98.19 coverage probabil Case A 92.91 – 94.92 95.96 – 98.39 89.67 – 93.41 94.12 – 98.04 94.72 – 98.00 95.76 – 99.07	4 4 3 lities for interment Case B 82.20 – 91.96 86.03 – 95.34 81.26 – 91.86 85.53 – 95.40 87.20 – 94.35 90.39 – 96.54 ities for reproduct Case B 90.35 – 94.85 93.20 – 97.32 86.98 – 92.97, 91.41 – 96.61 94.51 – 97.26 96.38 – 98.58	diate precision fr 90.90 - 94.98 94.24 - 98.15 93.67 - 98.16 92.39 - 96.04 93.63 - 98.37 ibility for interlat Case C 95.39 - 96.69 97.52 - 99.14 92.83 - 96.06 96.40 - 98.98 91.35 - 97.92 91.23 - 99.02	3 2 3 2 3 3 Or interlaboral 3 93.04 - 95 95.71 - 98 95.71 - 98 95.61 - 98 96.02 - 98 98.05 - 98 98.05 - 98 98.05 - 98 boratory studi Case E 78.56 - 88 84,56 - 94 72.68 - 86 81.52 - 93 85.18 - 95 89.98 - 97	72 81 tory studies wi 0 Cas 5.45 93.18 - 3.44 95.60 - 3.7 93.04 - 3.43 95.50 - 9.02 97.55 - es with balance 0 0.02 97.55 - 2.22 96.45 - 3.04 90.69 - 3.29 95.65 - 2.87 96.62 - 7.46 97.55 -	e E 95.31 98.38 95.19 98.37 98.37 99.06 ed desig e E 95.56 98.58 94.85 98.33 98.80 99.48	ns.	Deleted: in Deleted: 24 Deleted: 43 Deleted: 05 Deleted: in Deleted: 11 Deleted: 5 Deleted: 3 Deleted: 91 Deleted: 50 Deleted: 79
15 16 17 18 Table 3: CI-Method REML ML TYPE 1&3 Table 4: CI-Method REML ML TYPE 1&3 TYPE 1&3	2 3 3 Ranges of designs. OS MS OS MS OS MS OS MS OS MS OS MS OS MS OS MS OS MS OS MS OS MS OS MS OS MS OS MS OS MS OS MS OS MS OS MS OS MS OS MS OS MS OS MS OS MS OS MS OS MS OS MS OS MS OS MS OS MS OS MS OS MS OS MS OS MS OS MS OS MS OS MS OS MS OS MS OS MS OS MS OS MS OS MS OS MS OS MS OS MS OS MS OS MS OS MS OS MS OS MS OS MS OS MS OS MS OS MS OS MS OS MS OS MS OS MS OS MS OS MS OS MS OS MS OS MS OS MS OS MS OS MS OS MS OS MS OS MS OS MS OS MS OS MS OS MS OS MS OS MS OS MS OS MS OS MS OS MS OS MS OS MS OS MS OS MS OS MS OS MS OS MS OS MS OS MS OS MS OS MS OS MS OS MS OS MS OS MS OS MS OS MS OS MS OS MS OS MS OS MS OS MS OS MS OS MS OS MS OS MS OS MS OS MS OS MS OS MS OS MS OS MS OS MS OS MS OS MS OS MS OS MS OS MS OS MS OS MS OS MS OS MS OS MS OS MS OS MS OS MS OS MS OS MS OS MS OS MS OS MS OS MS OS MS OS MS OS MS OS MS OS MS OS MS OS MS OS MS OS MS OS MS OS MS OS MS OS MS OS MS OS MS OS MS OS MS OS MS OS MS OS MS OS MS OS MS OS MS OS MS OS MS OS MS OS MS OS MS OS MS OS MS OS MS OS MS OS MS OS MS OS OS MS OS OS MS OS OS MS OS OS MS OS OS OS OS OS OS OS OS OS O	3 3 3 coverage probabi Case A 88.67 – 94.04 92.38 – 97.70 87.77 – 93.95 91.84 – 97.73 92.93 – 95.96 94.28 – 98.19 coverage probabil Case A 92.91 – 94.92 95.96 – 98.39 89.67 – 93.41 94.12 – 98.04 94.72 – 98.00 95.76 – 99.07	4 4 3 Itities for interment Case B 82.20 - 91.96 86.03 - 95.34 81.26 - 91.86 85.53 - 95.40 87.20 - 94.35 90.39 - 96.54 ities for reproduct Case B 90.35 - 94.85 93.20 - 97.32 86.98 - 92.97, 91.41 - 96.61 94.51 - 97.26 96.38 - 98.58	diate precision fr Case C 90.90 – 94.98 94.24 – 98.15 89.83 – 94.95 93.67 – 98.16 92.39 – 96.04 93.63 – 98.37 Sibility for interlal Case C 95.39 – 96.69 97.52 – 99.14 92.83 – 96.06 96.40 – 98.98 91.35 – 97.92 91.23 – 99.02	3 2 3 2 3 3 Case I 93.04 – 95 95.71 – 98 95.71 – 98 92.97 – 95 95.61 – 98 96.02 – 98 98.05 – 99 boratory studi Case I 78.56 – 88 84.56 – 96 81.52 – 93 85.18 – 95 89.98 – 97 89.98 – 97	72 81 tory studies wi 0 Cas 5.45 93.18 - 8.44 95.60 - 5.37 93.04 - 8.43 95.50 - 8.15 96.19 - 9.02 97.55 - es with balance Cas 8.28 92.75 - 2.29 96.45 - 2.29 95.65 - 8.29 95.65 - 8.29 95.65 - 8.29 95.65 - 8.29 95.65 - 8.29 95.55 -	e E 95.31 98.38 95.19 98.37 98.37 99.06 e E 95.56 98.58 94.85 98.33 98.80 99.48	<u>rns</u> .	Deleted: in Deleted: 24 Deleted: 43 Deleted: 05 Deleted: in Deleted: 11 Deleted: 5 Deleted: 3 Deleted: 91 Deleted: 50 Deleted: 79 Deleted: 4
15 16 17 18 Table 3: CI-Method REML ML Type 1&3 CI-Method REML ML Type 1&3 Type 1&3 Type 1&3	2 3 3 Ranges of designs. OS MS OS MS OS MS OS MS OS MS OS MS OS MS OS MS OS MS OS MS OS MS OS MS OS MS OS MS OS MS OS MS OS MS OS MS OS MS OS MS OS MS OS MS OS MS OS MS OS MS OS MS OS MS OS MS OS MS OS MS OS MS OS MS OS MS OS MS OS MS OS MS OS MS OS MS OS MS OS MS OS MS OS MS OS MS OS MS OS MS OS MS OS MS OS MS OS MS OS MS OS MS OS MS OS MS OS MS OS MS OS MS OS MS OS MS OS MS OS MS OS MS OS MS OS MS OS MS OS MS OS MS OS MS OS MS OS MS OS MS OS MS OS MS OS MS OS MS OS MS OS MS OS MS OS MS OS MS OS MS OS MS OS MS OS MS OS MS OS MS OS MS OS MS OS MS OS MS OS MS OS MS OS MS OS MS OS MS OS MS OS MS OS MS OS MS OS MS OS MS OS MS OS MS OS MS OS MS OS MS OS MS OS MS OS MS OS MS OS MS OS MS OS MS OS MS OS MS OS MS OS MS OS MS OS MS OS MS OS MS OS MS OS MS OS MS OS MS OS MS OS MS OS MS OS MS OS MS OS MS OS MS OS MS OS MS OS MS OS MS OS MS OS MS OS MS OS MS OS MS OS MS OS MS OS MS OS MS OS MS OS MS OS MS OS MS OS MS OS MS OS MS OS MS OS MS OS MS OS MS OS MS OS MS OS MS OS MS OS MS OS MS OS MS OS MS OS MS OS MS OS MS OS MS OS MS OS MS OS MS OS OS MS OS OS MS OS OS MS OS OS MS OS OS OS MS OS OS OS OS OS OS OS OS OS O	3 3 3 coverage probabi Case A 88.67 – 94.04 92.38 – 97.70 87.77 – 93.95 91.84 – 97.73 92.93 – 95.96 94.28 – 98.19 coverage probabil Case A 92.91 – 94.92 95.96 – 98.39 89.67 – 93.41 94.12 – 98.00 95.76 – 99.07	4 4 3 lities for interment Case B $82.20 - 91.96$ $86.03 - 95.34$ $81.26 - 91.86$ $85.53 - 95.40$ $87.20 - 94.35$ $90.39 - 96.54$ ities for reproduct Case B $90.35 - 94.85$ $93.20 - 97.32$ $86.98 - 92.97$ $91.41 - 96.61$ $94.51 - 97.26$ $96.38 - 98.58$	diate precision fr Case C 90.90 – 94.98 94.24 – 98.15 89.83 – 94.95 93.67 – 98.16 92.39 – 96.04 93.63 – 98.37 cibility for interlal Case C 95.39 – 96.69 97.52 – 99.14 92.83 – 96.06 94.0 – 98.98 91.35 – 97.92 91.23 – 99.02	3 2 3 or interlaboral 93.04 - 95 95.71 - 98 92.97 - 95 95.61 - 98 96.02 - 98 98.05 - 99 boratory studi Case D 78.56 - 88 84_56 - 94 72.68 - 86 85.18 - 9 <u>5</u> 89.98 - 97	72 81 tory studies wi 0 Cas 5.45 93.18 - 8.44 95.60 - 5.37, 93.04 - 8.43 95.50 - 8.15, 96.19 - 9.02 97.55 - es with balance 0 0 Cas 8.28 92.75 - 2.2 96.45,- 9.04 90.69 - 9.29 95.65 - 8.7, 96.62 - 7.46 97.55 -	e E 95.31 98.38 95.19 98.37 98.37 99.06 e E 95.56 98.58 98.80 99.485 98.33	gns.	Deleted: in Deleted: 24 Deleted: 43 Deleted: 05 Deleted: in Deleted: 11 Deleted: 5 Deleted: 91 Deleted: 91 Deleted: 50 Deleted: 79 Deleted: 4 Deleted: 0

	missing da	ata.					
CI-Method		Case A	Case B	Case C	Case D	Case E	
REML	OS	90.09 - 94.04	83.18 - 92.60	90.74 - 94.91	<u>94.38 – 95.75</u>	93.49 - 95.63	Deleted: 95.75 -
	MS	93.61 - 98.05	87.83 - 96.07	94.38 - 98.65	96.29 - 98.30	95.90 - 98.75	
ML	05	89.25 - 93.93	82.50 - 92.40	89.85 - 94.83	94.23 - 95.76	93.39 - 95.55	
	MS	93.29 - 98.10	87.55 - 96.01	93.90 - 98.64	96.14 - 98.32	95.87 - 98.73	
TYPE 1	MS	00.02 - 95.41	02.47 - 91.00	00.11 - 95.37 96.53 07.74	92.90 - 90.05	92.47 - 90.00	
	05	90.89 - 97.00	85 11 - 92 91	89.43 - 95.61	92.03 - 90.45	92.31 - 96.36	
TYPE 3	MS	91.60 - 97.98	87.17 – 95.45	89.92 - 97.94	94.04 - 98.31	93.24 - 98.55	
Table 6:	Ranges of data.	í coverage probab	ilities for reprodu	cibility <u>for interlat</u>	oratory studies w	<u>vith</u> ,20% missing	Deleted: for
CI-Method		Case A	Case B	Case C	Case D	Case E	
REML	OS	93.30 - 95.54	91.54 - 94.56	95.42 - 97.02	80.74 - 89.95	93.39 - 95.94	
	MS	96.47 - 98.77	94.35 - 97.64	97.69 - 99.28	87.29 – 95.1 <u>4</u>	96.87 - 98.68	Deleted: 5
ML	05	90.41 - 94.28	88.32 - 92.68	93.11 - 96.27	/5.16 - 87.95	91.55 - 95.41	
	MS	95.25 - 98.69	92.90 - 97.13	90.55 - 99.20	05.21 - 95.00	90.20 - 98.53	
TYPE 1	US Me	87 71 09 12	94,01,05,01,05,61	02.41 - 90.77	02.23 - 94.10	90.14 - 97.07	Deleted: 3
	1/13	91 36 07 22	80.62 05.44	02.40 - 91.01 86.06 07.17	04.00 - 90.90 82.03 04.15	90.13 - 90.91	Deleted: 78
TYPE 3	MS	91.50 - 97.55	90 07 - 97 26	86.87 - 97.17	84 16 - 94.15	91.17 - 97.01	
				20.0. 00.10	2 00.10		
Table 7	Ranges of	f left and right tail	probabilities for re	-neatability for int	erlaboratory stud	ies with 10%	Deleted, based on the medifier
	missing da	ata based on the r	nodified Satterthy	vaite method.			Satterthwaite method
CI-Method	Loft	Case A	Case B	Case C	Case D	Case E	Deleted: for
REML	Diabt	2.31 - 2.80	1.00 - 2.31	2.27 - 3.04	1.57 - 2.57	1.74 - 2. <u>39</u>	Deleted: 71
	Loft	2.31 - 2.07	2.33 - 3.34	2.20 - 2.00	2.50 - 5.77	2.53 - 5.02	Delated: 27
ML	Right	2.32 - 2.88	235 - 353	2.20 - 3.01	2.55 - 3.76	1.70 - 2.41	Deleted: 27
	Left	2 31 - 2 76	2.33 = 3.33	2.20 - 2.00	2.00 - 0.10 2 16 - 2 88	2.03 = 3.07 2.16 = 2.76	Deleted: 29
TYPE 1&3	Right	2 23 - 2 82	2.27 - 2.67	2.20 - 2.85	2 24 - 2 66	2.34 - 2.66	
Table 8:	Ranges of 10% miss	i left and right tail i ing data <u>based on</u>	probabilities for in the modified Sat	itermediate precis terthwaite methor	sion <u>for interlabor</u> d.	atory studies with	Deleted: based on the modified Satterthwaite method
Ci-wethod	1				Case D		Deleted: for
	Left		1185 - 14/	1136 1166	0.28 - 0.61	0.28 - 0.53	
REML	Disk	0.50 - 0.85	0.05 10.01	0.03 - 0.00	4 00 4 07	4 00 4 40	
REML	Right	0.50 - 0.85 1.28 - 6.45	2.85 - 12.21	0.97 - 5.36	1.02 - 4.27	1.09 - 4.13	
ML	Right Left	$\begin{array}{r} 0.50 - 0.85 \\ 1.28 - 6.45 \\ 0.40 - 0.87 \\ 1.30 - 6.90 \end{array}$	0.03 = 1.47 2.85 = 12.21 0.68 = 1.50 2.96 = 13.02	0.33 = 0.33 0.97 = 5.36 0.34 = 0.55 1.01 = 5.82	1.02 - 4.27 0.29 - 0.62 1.02 - 4.24	1.09 - 4.13 0.30 - 0.54 1.09 - 4.22	
REML ML	Right Left Right	$\begin{array}{r} 0.50 - 0.85 \\ 1.28 - 6.45 \\ 0.40 - 0.87 \\ 1.30 - 6.90 \\ 1.11 - 5.94 \end{array}$	$\begin{array}{r} 0.03 = 1.47\\ 2.85 = 12.21\\ 0.68 = 1.50\\ 2.96 = 13.02\\ 2.53 = 6.85\end{array}$	$\begin{array}{r} 0.33 = 0.33 \\ 0.97 = 5.36 \\ 0.34 = 0.55 \\ 1.01 = 5.82 \\ 1.20 = 7.84 \end{array}$	1.02 - 4.27 0.29 - 0.62 1.02 - 4.24 0.60 - 4.21	1.09 - 4.13 0.30 - 0.54 1.09 - 4.22 0.77 - 4.70 0.77 - 4.70 0.77 - 4.70 0.77 - 4.70 0.77 - 4.70 0.77 - 4.70 0.77 - 4.70 0.77 - 4.70 0.77 - 4.70 0.77 - 4.70 0.77 - 4.70 0.77 - 4.70 0.77 - 4.70 0.77 - 4.70 0.77 - 4.70 0.77 - 4.70 0.77 - 4.70 0.77 - 4.70 0.77 - 4.70 0.77 - 4.70 0.77 - 4.70 0.77 - 4.70 0.77 - 4.70 0.77 - 4.70 0.77 - 4.70 0.77 - 4.70 0.77 - 4.70 0.77 - 4.70 0.77 - 4.70 0.77 - 4.70 0.77 - 4.70 0.70 - 70 - 70 0.77 - 70 - 70 0.77 - 70 - 70 0.77 - 70 - 70 0.77 - 70 - 70 0.77 - 70 - 70 0.77 - 70 - 70 0.77 - 70 - 70 0.77 - 70 - 70 0.77 - 70 - 70 0.77 - 70 - 70 0.77 - 70 - 70 0.77 - 70 - 70 0.77 - 70 - 70 0.77 - 70 - 70 0.77 - 70 - 70 0.77 - 70 - 70 0.77 - 70 - 70 0.77 - 70 - 70 0.77 - 70 - 70 0.77 - 70 - 70 0.77 - 70 - 70 0.77 - 70 - 70 0.77 - 70 - 70 0.77 - 70 - 70 0.77 - 70 - 70 0.77 - 70 - 70 0.77 - 70 - 70 - 70 0.77 - 70 - 70 - 70 - 70 - 70 - 70 - 70	
REML ML TYPE 1	Right Left Right Left Bight	$\begin{array}{r} 0.30 - 0.85 \\ \hline 1.28 - 6.45 \\ \hline 0.40 - 0.87 \\ \hline 1.30 - 6.90 \\ \hline 1.11 - 5.94 \\ \hline 0.85 - 4.74 \end{array}$	2.85 - 12.21 0.68 - 1.50 2.96 - 13.02 2.53 - 6.85 2.13 - 9.12	$\begin{array}{r} 0.33 = 0.33 \\ 0.97 = 5.36 \\ 0.34 = 0.55 \\ 1.01 = 5.82 \\ 1.20 = 7.84 \\ 0.49 = 4.10 \end{array}$	1.02 - 4.27 0.29 - 0.62 1.02 - 4.24 0.60 - 4.21 0.16 - 1.32	1.09 - 4.13 $0.30 - 0.54$ $1.09 - 4.22$ $0.77 - 4.70$ $0.22 - 1.61$	- Delated: 9 10
REML ML TYPE 1	Right Left Right Left Right Left	$\begin{array}{c} 0.30-0.85\\ 1.28-6.45\\ 0.40-0.87\\ 1.30-6.90\\ 1.11-5.94\\ 0.85-4.74\\ 0.87-3.26\end{array}$	$\begin{array}{r} 2.85 - 1.47\\ 2.85 - 1.221\\ 0.68 - 1.50\\ 2.96 - 13.02\\ 2.53 - 6.85\\ 2.13 - 9.12\\ 1.44 - 3.90\end{array}$	$\begin{array}{c} 0.33 = 0.33 \\ 0.97 = 5.36 \\ 0.34 = 0.55 \\ 1.01 = 5.82 \\ 1.20 = 7.84 \\ 0.49 = 4.10 \\ 1.03 = 4.62 \end{array}$	1.02 - 4.27 0.29 - 0.62 1.02 - 4.24 0.60 - 4.21 0.16 - 1.32 0.53 - 3.50	$ \begin{array}{r} 1.09 - 4.13 \\ 0.30 - 0.54 \\ 1.09 - 4.22 \\ 0.77 - 4.70 \\ 0.22 - 1.61 \\ 0.69 - 4.03 \\ \end{array} $	Deleted: 8.10
REML ML TYPE 1 TYPE 3	Right Left Right Left Right Left Right	$\begin{array}{c} 0.50-0.85\\ 1.28-6.45\\ 0.40-0.87\\ 1.30-6.90\\ 1.11-5.94\\ 0.85-4.74\\ 0.87-3.26\\ 0.87-4.52\\ \end{array}$	$\begin{array}{r} 2.85 - 1.21\\ 2.85 - 12.21\\ 0.68 - 1.50\\ 2.96 - 13.02\\ 2.53 - 6.85\\ 2.13 - 9.12\\ 1.44 - 3.90\\ 2.10 - 9.16\end{array}$	$\begin{array}{r} 0.33 - 0.33 \\ 0.97 - 5.36 \\ 0.34 - 0.55 \\ 1.01 - 5.82 \\ 1.20 - 7.84 \\ 0.49 - 4.10 \\ 1.03 - 4.62 \\ 0.45 - 3.90 \end{array}$	$\begin{array}{c} 1.02-4.27\\ 0.29-0.62\\ 1.02-4.24\\ 0.60-4.21\\ 0.16-1.32\\ 0.53-3.50\\ 0.22-1.34 \end{array}$	$\begin{array}{c} 1.09-4.13\\ 0.30-0.54\\ 1.09-4.22\\ 0.77-4.70\\ 0.22-1.61\\ 0.69-4.03\\ 0.21-1.75\\ \end{array}$	Deleted: 8.10
REML ML TYPE 1 TYPE 3	Right Left Right Left Right Left Right	$\begin{array}{c} 0.50-0.85\\ 1.28-6.45\\ 0.40-0.87\\ 1.30-6.90\\ 1.11-5.94\\ 0.85-4.74\\ 0.87-3.26\\ 0.87-4.52\\ \end{array}$	$\begin{array}{r} 2.85 - 1.21\\ 2.85 - 12.21\\ 0.68 - 1.50\\ 2.96 - 13.02\\ 2.53 - 6.85\\ 2.13 - 9.12\\ 1.44 - 3.90\\ 2.10 - 9.16\end{array}$	$\begin{array}{c} 0.33 \pm 0.33 \\ 0.97 \pm 5.36 \\ 0.34 \pm 0.55 \\ 1.01 \pm 5.82 \\ 1.20 \pm 7.84 \\ 0.49 \pm 4.10 \\ 1.03 \pm 4.62 \\ 0.45 \pm 3.90 \end{array}$	$\begin{array}{c} 1.02-4.27\\ 0.29-0.62\\ 1.02-4.24\\ 0.60-4.21\\ 0.16-1.32\\ 0.53-3.50\\ 0.22-1.34 \end{array}$	$\begin{array}{c} 1.09-4.13\\ 0.30-0.54\\ 1.09-4.22\\ 0.77-4.70\\ 0.22-1.61\\ 0.69-4.03\\ 0.21-1.75\\ \end{array}$	Deleted: 8.10
REML ML TYPE 1 TYPE 3 Table 9:	Right Left Right Left Right Left Right Right	0.30 - 0.85 1.28 - 6.45 0.40 - 0.87 1.30 - 6.90 1.11 - 5.94 0.85 - 4.74 0.87 - 3.26 0.87 - 4.52 left and right tail	2.85 – 12.21 2.85 – 12.21 0.68 – 1.50 2.96 – 13.02 2.53 – 6.85 2.13 – 9.12 1.44 – 3.90 2.10 – 9.16 probabilities for re	0.33 - 0.35 0.97 - 5.36 0.34 - 0.55 1.01 - 5.82 1.20 - 7.84 0.49 - 4.10 1.03 - 4.62 0.45 - 3.90	1.02 - 4.27 0.29 - 0.62 1.02 - 4.24 0.60 - 4.21 0.16 - 1.32 0.53 - 3.50 0.22 - 1.34 nterlaboratory stu	1.09 - 4.13 0.30 - 0.54 1.09 - 4.22 0.77 - 4.70 0.22 - 1.61 0.69 - 4.03 0.21 - 1.75 udies with 10%	Deleted: 8.10 Deleted: based on the modified Satterthwaite method
REML ML TYPE 1 TYPE 3 Table 9: Cl-Method	Right Left Right Left Right Left Right Ranges of missing da	0.50 - 0.85 1.28 - 6.45 0.40 - 0.87 1.30 - 6.90 1.11 - 5.94 0.85 - 4.74 0.87 - 3.26 0.87 - 4.52 ileft and right tail tat based on the r	2.85 – 12.21 2.85 – 12.21 2.96 – 13.02 2.53 – 6.85 2.13 – 9.12, 1.44 – 3.90 2.10 – 9.16 probabilities for re nodified Satterthy Case B	0.97 - 5.36 0.97 - 5.36 0.34 - 0.55 1.01 - 5.82 1.20 - 7.84 0.49 - 4.10 1.03 - 4.62 0.45 - 3.90 eproducibility <u>for i</u> vaite method. Case C	1.02 - 4.27 0.29 - 0.62 1.02 - 4.24 0.60 - 4.21 0.16 - 1.32 0.53 - 3.50 0.22 - 1.34 nterlaboratory stu	1.09 - 4.13 0.30 - 0.54 1.09 - 4.22 0.77 - 4.70 0.22 - 1.61 0.69 - 4.03 0.21 - 1.75 Jdies with 10%	Deleted: 8.10 Deleted: based on the modified Satterthwaite method Deleted: for
REML ML TYPE 1 TYPE 3 Table 9: CI-Method	Right Left Right Left Right Left Right Ranges of missing da	$\begin{array}{c} 0.30 - 0.83 \\ 1.28 - 6.45 \\ 0.40 - 0.87 \\ 1.30 - 6.90 \\ 1.11 - 5.94 \\ 0.85 - 4.74 \\ 0.87 - 3.26 \\ 0.87 - 4.52 \end{array}$ Ieft and right tail at based on the result of t	2.85 - 12.21 0.68 - 1.50 2.96 - 13.02 2.53 - 6.85 2.13 - 9.12 1.44 - 3.90 2.10 - 9.16 probabilities for re nodified Satterthy Case B 0.35 - 0.86	0.97 - 5.36 0.97 - 5.36 0.34 - 0.55 1.01 - 5.82 1.20 - 7.84 0.49 - 4.10 1.03 - 4.62 0.45 - 3.90 eproducibility <u>for i</u> vaite method. Case C 0.12 - 0.39	1.02 - 4.27 0.29 - 0.62 1.02 - 4.24 0.60 - 4.21 0.16 - 1.32 0.53 - 3.50 0.22 - 1.34 nterlaboratory stu Case D 0.68 - 1.05	1.09 - 4.13 0.30 - 0.54 1.09 - 4.22 0.77 - 4.70 0.22 - 1.61 0.69 - 4.03 0.21 - 1.75 Jdies with 10% Case E 0.07 - 0.33	Deleted: 8.10 Deleted: based on the modified Satterthwaite method Deleted: for
REML ML TYPE 1 TYPE 3 Table 9: CI-Method REML	Right Left Right Left Right Left Right Ranges of missing da	$\begin{array}{c} 0.30 - 0.83 \\ 1.28 - 6.45 \\ 0.40 - 0.87 \\ 1.30 - 6.90 \\ 1.11 - 5.94 \\ 0.85 - 4.74 \\ 0.87 - 3.26 \\ 0.87 - 4.52 \end{array}$ Ieft and right tail at based on the r Case A 0.19 - 0.62 \\ 1.22 - 3.44 \\ 1.23 - 4.42 \\ 1.22 - 3.44 \\ 1.23 - 4.42 \\ 1.22 - 3.44 \\ 1.23 - 4.42 \\ 1.22 - 3.44 \\ 1.28 - 1.28 \\ 1.28 - 1.28 \\ 1.28 - 1.28 \\ 1.28 - 1.28 \\ 1.28 - 1.28 \\ 1.28 - 1.28 \\ 1.28 - 1.28 \\ 1.28 - 1.28 \\ 1.28 - 1.28 \\ 1.28 - 1.28 \\ 1.28 - 1.28 \\ 1.28 - 1.28 \\ 1.28 - 1.28 \\ 1.28 - 1.28 \\ 1.28 - 1.28 \\ 1.28 - 1.28 \\ 1.28 - 1.28 \\ 1.28 - 1.28 \\ 1.28 - 1.28 \\ 1.28 - 1.28 \\ 1.28 - 1.28 \\ 1.28 - 1.28 \\ 1.28 - 1.28 \\ 1.28 - 1.28 \\ 1.28 - 1.28 \\ 1.28 - 1.28 \\ 1.28 - 1.28 \\ 1.28 - 1.28 \\ 1.28 - 1.28 \\ 1.28 - 1.28 \\ 1.28 - 1.28 \\ 1.28 - 1.28 \\ 1.28 - 1.28 \\ 1.28 - 1.28 \\ 1.28 - 1.28 \\ 1.28 - 1.28 \\ 1.28 - 1.28 \\ 1.28 - 1.28 \\ 1.28 - 1.28 \\ 1.28 - 1.28 \\ 1.28 - 1.28 \\ 1.28 - 1.28 \\ 1.28 - 1.28 \\ 1.28 - 1.28 \\ 1.28 - 1.28 \\ 1.28 - 1.28 \\ 1.28 - 1.28 \\ 1.28 - 1.28 \\ 1.28 - 1.28 \\ 1.28 - 1.28 \\ 1.28 - 1.28 \\ 1.28 - 1.28 \\ 1.28 - 1.28 \\ 1.28 - 1.28 \\ 1.28 - 1.28 \\ 1.28 - 1.28 \\ 1.28 - 1.28 \\ 1.28 - 1.28 \\ 1.28 - 1.28 \\ 1.28 - 1.28 \\ 1.28 - 1.28 \\ 1.28 - 1.28 \\ 1.28 - 1.28 \\ 1.28 - 1.28 \\ 1.28 - 1.28 \\ 1.28 - 1.28 \\ 1.28 - 1.28 \\ 1.28 - 1.28 \\ 1.28 - 1.28 \\ 1.28 - 1.28 \\ 1.28 - 1.28 \\ 1.28 - 1.28 \\ 1.28 - 1.28 \\ 1.28 - 1.28 \\ 1.28 - 1.28 \\ 1.28 - 1.28 \\ 1.28 - 1.28 \\ 1.28 - 1.28 \\ 1.28 - 1.28 \\ 1.28 - 1.28 \\ 1.28 - 1.28 \\ 1.28 - 1.28 \\ 1.28 - 1.28 \\ 1.28 - 1.28 \\ 1.28 - 1.28 \\ 1.28 - 1.28 \\ 1.28 - 1.28 \\ 1.28 - 1.28 \\ 1.28 - 1.28 \\ 1.28 - 1.28 \\ 1.28 - 1.28 \\ 1.28 - 1.28 \\ 1.28 - 1.28 \\ 1.28 - 1.28 \\ 1.28 - 1.28 \\ 1.28 - 1.28 \\ 1.28 - 1.28 \\ 1.28 - 1.28 \\ 1.28 - 1.28 \\ 1.28 - 1.28 \\ 1.28 - 1.28 \\ 1.28 - 1.28 \\ 1.28 - 1.28 \\ 1.28 - 1.28 \\ 1.28 - 1.28 \\ 1.28 - 1.28 \\ 1.28 - 1.28 \\ 1.28 - 1.28 \\ 1.28 - 1.28 \\ 1.28 - 1.28 \\ 1.28 - 1.28 \\ 1.28 - 1.28 \\ 1.28 - 1.28 \\ 1.28 - 1.28 \\ 1.28 - 1.28 \\ 1.28 - 1.28 \\ 1.28 - 1.28 \\ 1.28 - 1.28 \\ 1.28 - 1.28 \\ 1.28 - 1.28 \\ 1.28 - 1.28 \\ 1.28 - 1.28 \\ 1.28 - 1.28 \\ 1.28 - 1.28 \\ 1.28 - 1.28 \\	2.85 – 12.21 2.85 – 12.21 0.68 – 1.50 2.96 – 13.02 2.53 – 6.85 2.13 – 9.12 1.44 – 3.90 2.10 – 9.16 probabilities for re- nodified Satterthy Case B 0.35 – 0.86 1.93 – 5.77	$\begin{array}{r} 0.33 - 0.33 - 0.33 \\ 0.97 - 5.36 \\ 0.34 - 0.55 \\ 1.01 - 5.82 \\ 1.20 - 7.84 \\ 0.49 - 4.10 \\ 1.03 - 4.62 \\ 0.45 - 3.90 \\ \end{array}$	1.02 - 4.27 0.29 - 0.62 1.02 - 4.24 0.60 - 4.21 0.16 - 1.32 0.53 - 3.50 0.22 - 1.34 nterlaboratory stu Case D 0.68 - 1.05 4.20 - 1.316	1.09 - 4.13 0.30 - 0.54 1.09 - 4.22 0.77 - 4.70 0.22 - 1.61 0.69 - 4.03 0.21 - 1.75 Jdies with 10% Case E 0.07 - 0.33 1.13 - 3.28	Deleted: 8.10 Deleted: based on the modified Satterthwaite method Deleted: for Deleted: 73
REML ML TYPE 1 TYPE 3 Table 9: CI-Method REML	Right Left Right Left Right Left Right Ranges of missing da	$\begin{array}{c} 0.30 - 0.83 \\ 1.28 - 6.45 \\ 0.40 - 0.87 \\ 1.30 - 6.90 \\ 1.11 - 5.94 \\ 0.85 - 4.74 \\ 0.87 - 3.26 \\ 0.87 - 4.52 \\ \hline \end{array}$ left and right tail abased on the r Case A 0.19 - 0.62 \\ 1.22 - 3.44 \\ 0.15 - 0.28 \\ \hline \end{array}	2.85 - 12.21 2.85 - 12.21 0.68 - 1.50 2.96 - 13.02 2.53 - 6.85 2.13 - 9.12 1.44 - 3.90 2.10 - 9.16 probabilities for re- nodified Satterthy Case B 0.35 - 0.86 1.93 - 5.77 0.23 - 0.45	0.93 - 5.36 0.97 - 5.36 0.34 - 0.55 1.01 - 5.82 1.20 - 7.84 0.49 - 4.10 1.03 - 4.62 0.45 - 3.90 producibility for i vaite method. Case C 0.12 - 0.39 0.57 - 2.25 0.14 - 0.35	1.02 - 4.27 0.29 - 0.62 1.02 - 4.24 0.60 - 4.21 0.16 - 1.32 0.53 - 3.50 0.22 - 1.34 nterlaboratory stu Case D 0.68 - 1.05 4.20 - 13.16 0.23 - 0.50	1.09 - 4.13 0.30 - 0.54 1.09 - 4.22 0.77 - 4.70 0.22 - 1.61 0.69 - 4.03 0.21 - 1.75 Jdies with 10% Case E 0.07 - 0.33 1.13 - 3.28 0.07 - 0.28	Deleted: 8.10 Deleted: based on the modified Satterthwaite method Deleted: for Deleted: 73
REML ML TYPE 1 TYPE 3 Table 9: CI-Method REML ML	Right Left Right Left Right Left Right Ranges of missing da Left Right Left Right	$\begin{array}{c} 0.30-0.83\\ 1.28-6.45\\ 0.40-0.87\\ 1.30-6.90\\ 1.11-5.94\\ 0.85-4.74\\ 0.87-3.26\\ 0.87-4.52\\ \hline \\ eft and right tail a based on the r \\ \hline \\ \hline \\ case A\\ 0.19-0.62\\ 1.22-3.44\\ 0.15-0.28\\ 1.48-5.09\\ \hline \end{array}$	$\begin{array}{r} 2.85 - 12.21\\ 2.85 - 12.21\\ 0.68 - 1.50\\ 2.96 - 13.02\\ 2.53 - 6.85\\ 2.13 - 9.12\\ 1.44 - 3.90\\ 2.10 - 9.16\\ \hline \\ probabilities for remodified Satterthy \\ \hline Case B\\ 0.35 - 0.86\\ 1.93 - 5.77\\ 0.23 - 0.45\\ 2.60 - 7.67\\ \hline \end{array}$	0.97 - 5.36 0.97 - 5.36 0.34 - 0.55 1.01 - 5.82 1.20 - 7.84 0.49 - 4.10 1.03 - 4.62 0.45 - 3.90 producibility for i vaite method. Case C 0.12 - 0.39 0.57 - 2.25 0.14 - 0.35 0.77 - 3.21	1.02 - 4.27 $0.29 - 0.62$ $1.02 - 4.24$ $0.60 - 4.21$ $0.16 - 1.32$ $0.53 - 3.50$ $0.22 - 1.34$ nterlaboratory stu Case D $0.68 - 1.05$ $4.20 - 13.16$ $0.23 - 0.50$ $5.12 - 16.26$	1.09 - 4.13 0.30 - 0.54 1.09 - 4.22 0.77 - 4.70 0.22 - 1.61 0.69 - 4.03 0.21 - 1.75 Idies with 10% Case E 0.07 - 0.33 1.13 - 3.28 0.07 - 0.28 1.29 - 4.10	Deleted: 8.10 Deleted: based on the modified Satterthwaite method Deleted: for Deleted: 73
REML ML TYPE 1 TYPE 3 Table 9: CI-Method REML ML	Right Left Right Left Right Left Right Ranges of missing da Left Right Left Right Left Left	$\begin{array}{c} 0.30-0.83\\ 1.28-6.45\\ 0.40-0.87\\ 1.30-6.90\\ 1.11-5.94\\ 0.85-4.74\\ 0.87-3.26\\ 0.87-4.52\\ \hline \\ eft and right tail a based on the r \\ \hline \\$	$\begin{array}{c} \textbf{0.60} = 1.47\\ 2.85 = 12.21\\ 0.68 = 1.50\\ 2.96 = 13.02\\ 2.53 = 6.85\\ 2.13 = 9.12\\ 1.44 = 3.90\\ 2.10 = 9.16\\ \hline \textbf{probabilities for remodified Satterthy}\\ \hline \textbf{Case B}\\ 0.35 = 0.86\\ 1.93 = 5.77\\ 0.23 = 0.45\\ 2.60 = 7.67\\ 1.06 = 6.51\\ \hline mathematical setup se$	0.33 - 0.33 0.97 - 5.36 0.34 - 0.55 1.01 - 5.82 1.20 - 7.84 0.49 - 4.10 1.03 - 4.62 0.45 - 3.90 producibility for i vaite method. Case C 0.12 - 0.39 0.57 - 2.25 0.14 - 0.35 0.77 - 3.21 1.03 - 13.77	1.02 - 4.27 0.29 - 0.62 1.02 - 4.24 0.60 - 4.21 0.16 - 1.32 0.53 - 3.50 0.22 - 1.34 nterlaboratory stu Case D 0.68 - 1.05 4.20 - 13.16 0.23 - 0.50 5.12 - 16.26 0.97 - 4.62	1.09 - 4.13 0.30 - 0.54 1.09 - 4.22 0.77 - 4.70 0.22 - 1.61 0.69 - 4.03 0.21 - 1.75 udies with 10% Case E 0.07 - 0.33 1.13 - 3.28 0.07 - 0.28 1.29 - 4.10 0.27 - 5.65	Deleted: 8.10 Deleted: based on the modified Satterthwaite method Deleted: for Deleted: 73 Deleted: 69
REML ML TYPE 1 TYPE 3 Table 9: CI-Method REML ML TYPE 1	Right Left Right Left Right Left Right Left Right Left Right Left Right Left Right	$\begin{array}{c} 0.30-0.85\\ 1.28-6.45\\ 0.40-0.87\\ 1.30-6.90\\ 1.11-5.94\\ 0.85-4.74\\ 0.87-3.26\\ 0.87-4.52\\ \hline \\ \hline$	$\begin{array}{c} \textbf{0.60} = 1.47\\ 2.85 = 12.21\\ 0.68 = 1.50\\ 2.96 = 13.02\\ 2.53 = 6.85\\ 2.13 = 9.12\\ 1.44 = 3.90\\ 2.10 = 9.16\\ \hline \textbf{probabilities for remodified Satterthy}\\ \hline \textbf{Case B}\\ 0.35 = 0.86\\ 1.93 = 5.77\\ 0.23 = 0.45\\ 2.60 = 7.67\\ 1.06 = 6.51\\ 1.02 = 6.32\\ \hline \textbf{mage starter} \end{array}$	0.33 - 0.33 0.97 - 5.36 0.34 - 0.55 1.01 - 5.82 1.20 - 7.84 0.49 - 4.10 1.03 - 4.62 0.45 - 3.90 producibility for i vaite method. Case C 0.12 - 0.39 0.57 - 2.25 0.14 - 0.35 0.77 - 3.21 1.03 - 13.77 0.17 - 1.57	$\begin{array}{c} 1.02-4.27\\ 0.29-0.62\\ 1.02-4.24\\ 0.60-4.21\\ 0.16-1.32\\ 0.53-3.50\\ 0.22-1.34\\ \hline \end{array}$	1.09 - 4.13 0.30 - 0.54 1.09 - 4.22 0.77 - 4.70 0.22 - 1.61 0.69 - 4.03 0.21 - 1.75 udies with 10% Case E 0.07 - 0.33 1.13 - 3.28 0.07 - 0.28 1.29 - 4.10 0.27 5.65 0.15 - 1.78	Deleted: 8.10 Deleted: based on the modified Satterthwaite method Deleted: for Deleted: 73 Deleted: 69 Deleted: 31
REML ML TYPE 1 TYPE 3 Table 9: CI-Method REML ML TYPE 1	Right Left Right Left Right Left Ranges of missing da Left Right Left Right Left Right Left Right Left	$\begin{array}{c} 0.30-0.85\\ 1.28-6.45\\ 0.40-0.87\\ 1.30-6.90\\ 1.11-5.94\\ 0.85-4.74\\ 0.87-3.26\\ 0.87-4.52\\ \hline \\ \end{tabular}$ f left and right tail tail table tab	$\begin{array}{c} \textbf{0.60} = 1.41\\ 2.85 = 12.21\\ 0.68 = 1.50\\ 2.96 = 13.02\\ 2.53 = 6.85\\ 2.13 = 9.12\\ 1.44 = 3.90\\ 2.10 = 9.16\\ \hline \textbf{probabilities for renodified Satterthy}\\ \hline \textbf{Case B}\\ 0.35 = 0.86\\ 1.93 = 5.77\\ 0.23 = 0.45\\ 2.60 = 7.67\\ 1.06 = 6.51\\ 1.02 = 6.32\\ 0.46 = 3.63\\ \hline \textbf{0.60} = 1.52\\ \hline \textbf{0.60} = 1.52\\$	0.33 - 0.33 0.97 - 5.36 0.34 - 0.55 1.01 - 5.82 1.20 - 7.84 0.49 - 4.10 1.03 - 4.62 0.45 - 3.90 producibility for i vaite method. Case C 0.12 - 0.39 0.57 - 2.25 0.14 - 0.35 0.77 - 3.21 1.03 - 13.77 0.17 - 1.57 0.92 - 9.92	$\begin{array}{c} 1.02-4.27\\ 0.29-0.62\\ 1.02-4.24\\ 0.60-4.21\\ 0.16-1.32\\ 0.53-3.50\\ 0.22-1.34\\ \hline \end{array}$	1.09 - 4.13 0.30 - 0.54 1.09 - 4.22 0.77 - 4.70 0.22 - 1.61 0.69 - 4.03 0.21 - 1.75 udies with 10% Case E 0.07 - 0.33 1.13 - 3.28 0.07 - 0.28 1.29 - 4.10 0.27 - 5.65 0.15 - 1.78 0.28 - 4.70	Deleted: 8.10 Deleted: based on the modified Satterthwaite method Deleted: for Deleted: 73 Deleted: 69 Deleted: 31 Deleted: 64
REML ML TYPE 1 TYPE 3 Table 9: CI-Method REML ML TYPE 1 TYPE 3	Right Left Right Left Right Left Ranges of missing da Left Right Left Right Left Right Left Right	$\begin{array}{c} 0.30-0.85\\ 1.28-6.45\\ 0.40-0.87\\ 1.30-6.90\\ 1.11-5.94\\ 0.85-4.74\\ 0.87-3.26\\ 0.87-4.52\\ \hline \end{array}$ [left and right tail tail based on the r Case A 0.19-0.62 1.22-3.44 0.15-0.28 1.48,-5.09\\ 0.57-7.07\\ 0.40,-4.13\\ 0.33-4.44\\ 0.43-2.85\\ \hline \end{array}	$\begin{array}{c} \textbf{0.60} = 1.41\\ 2.85 = 12.21\\ 0.68 = 1.50\\ 2.96 = 13.02\\ 2.53 = 6.85\\ 2.13 = 9.12\\ 1.44 = 3.90\\ 2.10 = 9.16\\ \hline \textbf{probabilities for rendified Satterthy}\\ \hline \textbf{Case B}\\ 0.35 = 0.86\\ 1.93 = 5.77\\ 0.23 = 0.45\\ 2.60 = 7.67\\ 1.06 = 6.51\\ 1.02 = 6.32\\ 0.46 = 3.63\\ 1.01 = 4.97\\ \hline \textbf{mathematical states}\\ \hline \textbf{mathmatical states}\\ \hline \textbf{mathematical states}\\ \hline \textbf{mathmatical states}\\ \hline mathmatim$	0.33 - 0.33 0.97 - 5.36 0.34 - 0.55 1.01 - 5.82 1.20 - 7.84 0.49 - 4.10 1.03 - 4.62 0.45 - 3.90 eproducibility for i vaite method. Case C 0.12 - 0.39 0.57 - 2.25 0.14 - 0.35 0.77 - 3.21 1.03 - 13.77 0.17 - 1.57 0.92 - 9.92 0.16 - 1.44	$\begin{array}{c} 1.02-4.27\\ 0.29-0.62\\ 1.02-4.24\\ 0.60-4.21\\ 0.16-1.32\\ 0.53-3.50\\ 0.22-1.34\\ \hline \end{array}$	1.09 - 4.13 0.30 - 0.54 1.09 - 4.22 0.77 - 4.70 0.22 - 1.61 0.69 - 4.03 0.21 - 1.75 udies with 10% Case E 0.07 - 0.33 1.13 - 3.28 0.07 - 0.28 1.29 - 4.10 0.27 - 5.65 0.15 - 1.78 0.28 - 4.70 0.22 - 2.10	Deleted: 8.10 Deleted: based on the modified Satterthwaite method Deleted: for Deleted: 73 Deleted: 69 Deleted: 31 Deleted: 64
REML ML TYPE 1 TYPE 3 Table 9: CI-Method REML ML TYPE 1 TYPE 3	Right Left Right Left Right Left Right Ranges of missing da Left Right Left Right Left Right Left Right Left Right	$\begin{array}{c} 0.30-0.85\\ 1.28-6.45\\ 0.40-0.87\\ 1.30-6.90\\ 1.11-5.94\\ 0.85-4.74\\ 0.87-3.26\\ 0.87-4.52\\ \hline \\ eff and right tail at a based on the r bas$	$\begin{array}{c} 0.03 = 1.47\\ 2.85 = 12.21\\ 0.68 = 1.50\\ 2.96 = 13.02\\ 2.53 = 6.85\\ 2.13 = 9.12\\ 1.44 = 3.90\\ 2.10 = 9.16\\ \hline \\ \end{tabular}$	$\begin{array}{c} 0.33 = 0.33 \\ 0.97 = 5.36 \\ 0.34 = 0.55 \\ 1.01 = 5.82 \\ 1.20 = 7.84 \\ 0.49 = 4.10 \\ 1.03 = 4.62 \\ 0.45 = 3.90 \\ \end{array}$	$\begin{array}{c} 1.02-4.27\\ 0.29-0.62\\ 1.02-4.24\\ 0.60-4.21\\ 0.16-1.32\\ 0.53-3.50\\ 0.22-1.34\\ \hline \end{array}$	1.09 - 4.13 0.30 - 0.54 1.09 - 4.22 0.77 - 4.70 0.22 - 1.61 0.69 - 4.03 0.21 - 1.75 dies with 10% Case E 0.07 - 0.33 1.13 - 3.28 0.07 - 0.28 1.29 - 4.10 0.27 - 5.65 0.15 - 1.78 0.28 - 4.70 0.22 - 2.10	Deleted: 8.10 Deleted: based on the modified Satterthwaite method Deleted: for Deleted: 73 Deleted: 69 Deleted: 31 Deleted: 64
REML ML TYPE 1 TYPE 3 Table 9: CI-Method REML ML TYPE 1 TYPE 3	Right Left Right Left Right Left Ranges of missing da Left Right Left Right Left Right Left Right Left Right	$\begin{array}{c} 0.50-0.85\\ 1.28-6.45\\ 0.40-0.87\\ 1.30-6.90\\ 1.11-5.94\\ 0.85-4.74\\ 0.87-3.26\\ 0.87-4.52\\ \hline \end{array}$	$\begin{array}{c} 0.03 = 1.47\\ 2.85 = 12.21\\ 0.68 = 1.50\\ 2.96 = 13.02\\ 2.53 = 6.85\\ 2.13 = 9.12\\ 1.44 = 3.90\\ 2.10 = 9.16\\ \hline \\ probabilities for rend field Satterthy Case B\\ 0.35 = 0.86\\ 1.93 = 5.77\\ 0.23 = 0.45\\ 2.60 = 7.67\\ 1.06 = 6.51\\ 1.02 = 6.32\\ 0.46 = 3.63\\ 1.01 = 4.97\\ \hline \end{array}$	$\begin{array}{c} 0.33 - 0.35 \\ 0.97 - 5.36 \\ 0.34 - 0.55 \\ 1.01 - 5.82 \\ 1.20 - 7.84 \\ 0.49 - 4.10 \\ 1.03 - 4.62 \\ 0.45 - 3.90 \\ \end{array}$	$\begin{array}{c} 1.02-4.27\\ 0.29-0.62\\ 1.02-4.24\\ 0.60-4.21\\ 0.16-1.32\\ 0.53-3.50\\ 0.22-1.34\\ \hline \end{array}$	$\begin{array}{c} 1.09-4.13\\ 0.30-0.54\\ 1.09-4.22\\ 0.77-4.70\\ 0.22-1.61\\ 0.69-4.03\\ 0.21-1.75\\ \hline \end{array}$	Deleted: 8.10 Deleted: based on the modified Satterthwaite method Deleted: for Deleted: 73 Deleted: 69 Deleted: 31 Deleted: 64

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It is assumed that $lpha_{_h}$, $eta_{_i}$, $\delta_{_j}$	$(aeta)_{hi},\;ig(lphaetaig)_{hi},\;ig(lpha\deltaig)_{hj(i)},\; ext{and}\;\;arepsilon_{hijk}$	are all mutually normally and
independently distributed with m	nean zero and variances σ_6^2 ,	σ_5^2 , σ_4^2 , σ_3^2 , σ_2^2 , and σ_1^2 ,
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