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Food Additives and Contaminants



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Abstract

²⁸ Aminoglycoside antibiotics are commonly used in the treatment of bacterial infections in human and veterinary practice. Because of their toxicity, the European Community
³⁰ has established Maximum Residue Limits (MRL) in foodstuffs of animal origin (EEC No 2377/90). In the present work the performance of two new enzyme immunoassays
³² (EIA), *I'screen Gentamicin* and *I'screen Neomycin*, for the quantitative detection of the aminoglycosides gentamicin and neomycin in milk and tissue are described. The
³⁴ validation of these EIAs has been performed in accordance to criteria of the European Decision 657/2002. Assays sensitivity at the MRLs was 95% for milk samples and
³⁶ 100% for tissue samples, while specificity was 100% at 33% and 25% of the MRLs for milk and tissues, respectively. The performance of these EIAs indicates that they can be
³⁸ used as easy screening methods in the analysis of aminoglycosides in milk and tissue samples.

42 Keywords: gentamicin, neomycin, EIA, drug residues

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44 Introduction

46 The aminoglycosides are closely-related antibiotics produced by Streptomyces spp. and Micromonospora spp. (Salisbury 1995). They have similar antibacterial properties, i.e. 48 inhibition of protein synthesis at the 30S ribosomal subunit, and because of their toxicity towards both gram positive and gram negative bacteria (Schenck 1998), are 50 broad spectrum bactericidal antibiotics, widely used in human and veterinary practice. In food-animal production, the most commonly used aminoglycosides are gentamicin, 52 neomycin, streptomycin and dihydrostreptomycin. Since 1970 EU Directives regulated the use of antibiotics as additives in feed (Council Directive 70/524 EEC and following 54 amendments), progressively banning the use of these molecules for auxinic purposes. Aminoglycosides, intended as therapeutics, are preferably administered by injection. In 56 this case, they accumulate in tissues in high and persistent residues. In fact, since they are eliminated by renal filtration, they tend to accumulate in the kidney where they bind 58 to tissue proteins and macromolecules via ionic bonds (Isoherranen and Soback 1999), causing nephrotoxicity (Salisbury 1995). Besides urines and kidney, aminoglycosides 60 can be found in cochlea, in serum, in milk and in other tissues, depending on plasma levels. Antibiotic levels in milk are dependent on a number of physico-chemical 62 parameters, and their concentration is higher in cases of mastitis (Debackere 1995; Saran 1995), following intramammary treatment.

For humans, aminoglycosides in food hold the risk of undesirable health effects, as 66 nephrotoxicity and ototoxicity (Saran 1995). Council Regulation (EEC) No 2377/90 of 26 June 1990 (Woodward 1995) lays down a procedure for the establishment of ⁶⁸ Maximum Residue Limits (MRLs) of veterinary drugs in foodstuffs of animal origin. The wide use of aminoglycosides in veterinary medicine requires therefore suitable ⁷⁰ screening and confirmatory methods for their detection in edible tissues. For the detection of aminoglycosides in food, microbial inhibition assays are widely used as ⁷² screening methods (Schenck 1998), but even if they are simple and relatively cheap, they are time consuming, lack sensitivity (Isoherranen and Soback 1999) and do not ⁷⁴ allow substance identification. On the other hand, chromatographic analysis (LC/MS), is used as confirmatory method (Salisbury 1995), because it provides unequivocal ⁷⁶ identification of the analyte and is aimed at preventing false positive results (Woodward 1995), but it is rather expensive.

In recent years, many enzyme immunoassays (EIA) for the detection of aminoglycoside 80 residues in animal tissues have been developed (Haasnoot et al. 1999; Loomans et al. 2003; Jin et al. 2005; Jin et al. 2006). In order to identify the contaminant following the 82 positive findings from microbiological screening methods, EIAs are very suitable, thanks to their ease of use, sensitivity, rapidity and specificity. Nevertheless, the 84 sensitivity and specificity of quantitative EIA kits for gentamicin and neomycin detection do not always fit with the EU MRLs for these two antibiotics.

The present work describes the performance evaluation of two new quantitative enzyme
immunoassays for the detection of gentamicin and neomycin in milk and tissues,
meeting the need for rapid sample preparation and test implementation, and having the
dosing range around the EU MRLs. The validation of the two EIAs was carried out
according to European Decision 657/2002 for quantitative screening methods.
Therefore, performance characteristics such as detection capability (CCβ), precision,

 specificity and ruggedness were determined. The decision limit (CC α) and recovery for 94 milk and tissue samples in both assays were also investigated.

96 Materials and methods

98 Materials

Gentamicin sulfate salt, neomycin trisulfate salt hydrate, gentamicin solution, neomycin
solution, streptomycin sesquisulfate, kanamycin, bovine serum albumin (BSA),
horseradish peroxidase (HRP), *N*-(3-Dimethylaminopropyl)-*N*'-ethylcarbodiimide
hydrochloride (EDC) were purchased from Sigma.

¹⁰⁴ N-hydroxysulfosuccinimide (sulfo-NHS) was obtained from Pierce. Protein A Sepharose CL-4B was obtained from GE Healthcare Europe Gmbh. The EIA kits
¹⁰⁶ *I'screen Gentamicin* and *I'screen Neomycin* (Tecna Srl, Trieste, Italy) contain all the necessary materials and methods for the assay.

Test samples

Twenty raw milk samples, derived from untreated cows, were kind gifts from AAFVG (Associazione Allevatori del Friuli Venezia Giulia). Twenty tissue samples (ten bovine
and ten swine muscles) were purchased in a supermarket, guaranteed as residue free ("Prodotti con Amore", COOP Italia).

Gentamicin EIA

¹¹⁶ The anti-gentamicin antibody was raised in rabbit by three cycles of immunization with gentamicin-BSA conjugates, obtained using EDC and Sulpho-NHS (Hermanson 1996).

- 118 Microtiter plates were coated with anti-gentamicin antibodies purified on a Protein A Sepharose CL-4B column. The assay design is a direct competitive enzyme
 120 immunoassay, because during the first incubation, standards/samples and gentamicin-HRP-conjugate (obtained by EDC and Sulpho-NHS mediated conjugation procedures,
 122 Hermanson 1996) compete for the antibodies binding sites on the microtiter plate (30 minutes, room temperature). The amount of enzyme conjugate which remains bound
 124 after washings is inversely proportional to the amount of the analyte in standards/samples and is determined by measuring the absorbance after a developing
 126 reaction step of 30 minutes using tetramethyl benzydine (TMB) as chromogenic HRP-substrate. To stop the reaction, a sulphuric acid solution is then added, and the
 128 absorbance is measured at 450 nm by a microplate reader (Sunrise, Tecan).
- 130 All the absorbance values were transformed into relative signal (OD/OD of zero standard = B/B₀). Results were elaborated through the software "Magellan" (Tecan).
 132 The four parameter logistic was chosen as algorithm to fit the calibration curve according to the following formula: y = (A D) / [1+ (x/C)^B] + D, where A is the
 134 maximal absorbance, D is the minimum absorbance, C is the concentration that produces a response halfway between A and D, while B is the slope at the inflection
 136 point of the sigmoidal curve.
- Gentamicin in tissue extracts was determined through ready-to-use buffer standard solutions, while for milk samples a calibration curve in matrix was used. Milk standard
 solutions were freshly prepared at each analysis.

142 Neomycin EIA

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The anti-neomycin antibody was raised in rabbit by three cycles of immunization with 144 neomycin-BSA conjugates, obtained using EDC and Sulpho-NHS (Hermanson 1996). Microtiter plates were coated with anti-neomycin antibodies purified on a Protein A 146 Sepharose CL-4B column. As the gentamicin assay, the *I'screen Neomycin* test kit is a competitive enzyme immunoassay. The assay is carried out in the same way, except that 148 the first incubation is for 20 min and the second for 10 min. Data handling was also performed with the same instrument, the same software, the same curve fitting. Also in 150 this case two different calibration curves for the analysis of milk or meat samples were used, but both curves were freshly prepared at each analysis.

Cross-reactivities determination

154 Calibration curves of different aminoglycosides antibiotics (gentamicin, neomycin, streptomycin, kanamicin) were prepared using the test kit dilution buffers. The cross156 reactivities values were calculated from the calibration curves obtained, according to the following equation: (IC₅₀ of gentamicin or neomycin / IC₅₀ of the tested compound) X
158 100; IC₅₀ is the concentration producing the 50% of the maximal absorbance (B/B₀ = 50%).

Sample preparation

162 Sample preparation was the same for both EIAs. The milk samples were refrigerated and centrifuged at 4°C for 10 minutes at 3000g. The fat was discarded and the skimmed
164 milk was diluted 10 times with the dilution buffer provided by the kit. The tissues samples were extracted according to protocols previously reported (Haasnoot et al.
166 1999; Brown et al. 1988; Fox 1989), with some modifications. Briefly, to 1 g of tissue 4 ml of a 3% trichloroacetic acid solution (TCA) were added. After homogenization for 1

¹⁶⁸ minute, the sample was mixed head over head for 30 minutes, then centrifuged 10 minutes at 2000g at 4°C. The extracts were diluted 2 times with dilution buffer and pH
¹⁷⁰ was adjusted to 7.4 with a 0.1M NaOH solution.

172 Results and discussion

Immunoassays performance

I'screen Gentamicin. Figure 1 shows calibration curves obtained (10 runs) for the gentamicin enzyme immunoassay, i.e. the buffer and the milk calibration curves. In the
176 preliminary work carried out during the development of the assay, no matrix effect was observed for tissue samples when analysed in respect to a calibration curve made from
178 gentamicin in buffer solutions (data not shown), obtaining a specificity of 100% for negative tissue samples. On the contrary, the spiking of milk samples using a buffer
180 calibration curve determined an over-estimation of the analyte content because of matrix interference. Therefore, in order to compensate for matrix effects and to achieve
182 higher specificity, it was necessary to provide two different calibration curves. Table I summarizes the parameters of these calibration curves; limits of detection (LOD),
184 calculated as the zero standard OD minus 3 standard deviations (SD), were so low that spiking ranges could start at a few ng/ml. Slopes and R² values show a high quality of
186 calibration. The low values for standard deviations of LOD, IC₅₀ and R² show the high repeatability of assay results. [Insert Figure 1 and Table I about here]

According to European Commission Regulation No 2377/90 and followings (EC No
190 2377/90; EC No 1960/2000; EC No 868/2002), maximum residue limits of gentamicin (MRL) are 50 μg kg⁻¹ for muscle, 750 μg kg⁻¹ for kidney and 100 μg L⁻¹ for milk. On
192 the basis of LODs reported in Table I, the calibration ranges chosen were 2.5-250 μg L⁻¹

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for the buffer calibration curve and 5-250 μg L⁻¹ for the milk calibration curve. Since
194 sample preparation procedures determine a ten folds dilution factor, these calibration curves allow the analysis of samples contaminated with amounts of gentamicin in the
196 range of 25-2500 μg kg⁻¹ for tissue and 50-2500 μg L⁻¹ for milk. Therefore contamination levels around MRLs can be easily detected without the need of excessive
198 sample dilution, providing an accurate measurement.

The intra-assay precision of *l'screen Gentamicin* (calculated as Coefficient of Variation %, CV) was obtained testing three duplicates of buffer and milk standard solutions. CVs
of the mean absorbances were always less than 5%. The intra-assay and inter-assay dose CVs, evaluated in three runs, were below 10% in between 5 and 100 μg L⁻¹, both for
milk and buffer standard solutions.

206 The gentamicin EIA is highly specific, since cross reactivities against other aminoglycosides (neomycin, streptomycin, kanamycin) are below 0.1%. It is stable after
208 storage at +4°C for 1 year, since after incubation of the kit at 37°C for 1 week, assay performances (OD values and calibration curve IC₅₀) are not significantly changed (data
210 not shown) (Deshpande 1996).

I'screen Neomycin. Figure 2 shows buffer and milk calibration curves obtained for neomycin assay (mean of 10 runs) and Table II summarizes their parameters. As for the
214 gentamicin assay, the milk calibration curve is necessary to compensate matrix effect of milk samples, while tissue samples can be analysed using a buffer calibration curve.
216 The values obtained for LODs, IC₅₀, slope and R² show also for this assay a high quality of calibration, as well as a high repeatability of results in case of buffer calibration,

218 while milk calibration shows similar sensitivity but lower repeatability. [Insert Figure 2 and Table II about here]

According to EU Regulations (EC No 2377/90; EC No 1960/2000; EC No 1181/2002)
222 MRL of neomycin are 500 μg kg⁻¹ for muscle, 5000 μg kg⁻¹ for kidney and 1500 μg L⁻¹ for milk. On the basis of LODs reported in Table II, the calibration ranges chosen were
224 10-1000 ng/ml for the buffer calibration curve and 50-1000 μg L⁻¹ for the milk calibration curve. Considering the ten folds dilution factor of samples (see
226 experimental), these calibration curves allow the detection of amounts of neomycin in the range of 100-10 000 μg kg⁻¹ in tissue and 500-10 000 μg L⁻¹ in milk. The use of two
228 different calibration curves allows therefore the identification of samples contaminated with levels of antibiotic around MRLs; moreover, MRLs were in both cases in the linear
230 part of the calibration curves.

The intra-assay precision of *l'screen Neomycin* was determined testing the standard solutions with three duplicates. CVs of the mean absorbance were always < 10%. The
intra-assay dose CV testing buffer standard solutions was below 10% in between 10 and 100 ng/ml. The intra-assay dose CV testing milk standard solutions was below 5% in
between 100 and 500 µg L⁻¹. Dose inter-assay CVs, evaluated in three different experiments, were less than 15% for buffer standard solutions and less than 20% for
milk standard solutions.

The specificity of the assay was studied by testing other aminoglycoside antibiotics (gentamicin, streptomycin, kanamycin): cross-reactivities were in all cases below 0.1%.
The stability of the reagents was evaluated incubating the test kit at 37°C for one week:

neither the OD values, nor the calibration curve IC₅₀ were significantly different from t₀, 244 meaning that the kit is stable at +4°C after 1 year storage (data not shown) (Deshpande 1996).

Assays Validation

According to European Decision 657/2002, for the validation of *I'screen Gentamicin* and *I'screen Neomycin* the following performance characteristics were determined:
Decision Limit (CCα), specificity, Detection Capability (CCβ), recovery, precision, and ruggedness.

Milk samples. According to EU regulations, a screening method for the detection of veterinary drug residues must guarantee 5% or less false negative results (2002/657/EC). To be cost effective, this method must guarantee that a food sample containing residues at a concentration lower than the MRL should be classified as "negative" (compliant). The cut-off values, i.e. the Limit of Decision (CC α), should be established taking into account both requirements. In order to keep the false non-compliant occurrence at a low rate, CC α values were determined as the B/B₀ value of MRL spiked samples + 1.64 SD.

To calculate the probability of false positive and false negative results, 20 blank samples were employed; these samples were fortified at MRL concentrations (100 μg kg⁻¹ of gentamicin and 1500 μg kg⁻¹ of neomycin), as well as at lower concentrations. Table III shows B/B₀% values for blank and fortified samples, false compliant rates (β errors) and false non-compliant rates (α errors). [Insert Table III about here]

268 At the established Limit of Decision, in *I'screen Gentamicin* no false non-compliant sample was obtained (0% α error) evaluating the blank milk samples, as well as spiked 270 at 33 µg L⁻¹ (0.33 MRL) and at 50 µg L⁻¹ (0.5 MRL), indicating an assay specificity of 100%.

Regarding *I'screen Neomycin*, no false non-compliant were obtained testing blanks or 0.33 MRL spiked samples, but the specificity decreased with samples fortified at 0.66 MRL, generating 50% of false non-compliant results.

Sensitivity evaluated at MRL contamination values for both kits was 95% (5% β error).
The detection capabilities (CCβ) were therefore 100 µg kg⁻¹ for *I'screen Gentamicin* and 1500 µg kg⁻¹ for *I'screen Neomycin*. It can be concluded that both assays had a good diagnostic specificity and a high sensitivity at the MRL.

282 Accuracy was studied by fortification of 20 blank milk samples with four concentrations of both analytes above and below respective MRLs (50, 100, 250 and 284 500 µg L⁻¹ of gentamicin and 500, 100, 1500 and 2000 µg L⁻¹ of neomycin). Results are shown in Figure 3. The correlation obtained between spiked and measured 286 concentrations was quite good for gentamicin (r² = 0.979, S_{y.x} = 32.49 µg L⁻¹), while it was weaker for neomycin (r² = 0.710, S_{y.x} = 398.9 µg L⁻¹). The slope of the linear 288 regression was, on the opposite, close to 1 in case of neomycin (1.10), higher in case of gentamicin (1.27). [Insert Figure 3 about here]

Mean recovery at the MRL was 128±14% for gentamicin and 132±22% for neomycin. 292 Both assays overestimated the true content of analyte, particularly in the lower part of

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dosing ranges, but the bias was higher in case of neomycin: the mean recoveries at each 294 spiking ranged in fact from 128% to 152% for gentamicin, and from 132% to 201% for neomycin.

I'screen Gentamicin precision was calculated as Coefficient of Variation % (CV) of the
intra- (n=3 duplicates) and inter-assay measurements (n=3 days) of a blank sample fortified with amounts of analyte corresponding to 0.5 MRL, MRL, and 5 MRL (50,
100 and 500 μg kg⁻¹). The intra-assay CVs were all below 7% (4.90, 6.84 and 0.25%, respectively). The inter-assay CVs were all below 8% (7.22, 0.45 and 3.57%,
respectively).

³⁰⁴ In the same way was calculated *I'screen Neomycin* precision. A blank sample fortified with amounts of analyte at 0.66 MRL and MRL levels (1000 and 1500 μg kg⁻¹) was
³⁰⁶ tested. The intra-assay CVs were always below 5% (3.50 and 1.93, respectively); interassay CVs were 22.99 for and 18.74 % respectively.

Tissue samples. A successful tissue extraction method should make the tissue-bound 310 aminoglycosides soluble, remove most of the proteins, eliminate other matrix interferences and provide satisfactory and reproducible recoveries. Homogenization of 312 samples with TCA solutions is commonly used to precipitate tissue proteins and to obtain high recoveries of analytes. This method was applied in the analysis of twenty 314 blank muscle samples (ten bovine and ten swine).

Table IV shows B/B_0 %, and α and β errors for both kits. Evaluating the blank muscle

318 samples by the established limits of decision, no false non-compliant occurred by both immunoassays (0% α error). No false non-compliant incurred even testing blanks
320 spiked at 0.25 MRL (12.5 µg kg⁻¹ of gentamicin and 125 µg kg⁻¹ of neomycin) by both kits. The false compliant rate (β error) was 0% testing the samples spiked at the MRLs
322 with both test kits, indicating a 100% sensitivity at the MRLs. Considering the results shown, detection capabilities (CCβ) were 50 µg kg⁻¹ for *I'screen Gentamicin*, and 500
324 µg kg⁻¹ for *I'screen Neomycin*. [Insert Table IV about here]

Accuracy in tissue testing was evaluated in the range 100-1000 μg kg⁻¹ for neomycin and in the range 50-500 μg kg⁻¹ for gentamicin. The correlations between spiked and
measured concentration were quite good for both analytes (r² > 0.95). The slope was close to 1 in case of gentamicin, lower in case of neomycin (see Figure 4). S_{y.x} values
were also quite low: 27.78 and 46.66 μg kg⁻¹ for gentamicin and neomycin, respectively. In case of gentamicin the recovery at the MRL was 160±40%, in case of
neomycin it was 94 ± 9%. [Insert Figure 4 about here]

The precision of *I'screen Gentamicin* and *I'screen Neomycin* assays in tissue testing was studied analysing three times the same fortified muscle sample. Gentamicin was
spiked at MRL (50 μg kg⁻¹) and 2 MRL (100 μg kg⁻¹), obtaining intra assay CVs (n=3 duplicates) of 5.35 and 6.84%, respectively and inter-assay CVs (n=3 days) of 12.33
and 14.56%, respectively. In the same way neomycin was spiked at MRL (500 μg kg⁻¹) and 2 MRL (1000 μg kg⁻¹): intra-assay CVs were 10.44 and 5.51%, respectively and inter-assay CVs were 16.39 and 15.58%, respectively.

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342 Ruggedness. I'screen Gentamicin and I'screen Neomycin ruggedness was determined using the Youden's approach (Youden and Steiner 1975; 2002/657/EC). The method 344 implies the deliberate introduction of minor reasonable simultaneous variations of parameters in the test and the observation of their consequences. In both tests, variations 346 in seven parameters in respect to established procedure were introduced: the enzyme conjugate dilution factor, the enzyme conjugate batch, the assay temperature, the assay ³⁴⁸ incubation time, the development incubation time, the number of washings and the kit storage temperature. According to Youden's approach, the effect of each variation was 350 determined by a set of eight combinations, where the parameters were alternated in their "control mode" (according to the established procedure) and "changed mode". For each 352 parameter, the difference between the mean result obtained in the "control mode" and the mean result obtained in the "changed mode" was determined (D_i) . The analyses $_{354}$ were carried out with a muscle sample, spiked with 100 µg kg⁻¹ of gentamicin and 1000 μ g kg⁻¹ of neomycin. As shown in Table V, the effect of each parameter is given by the 356 calculated difference D_i . The standard deviation of the differences (S_{Di}) for each set of experiments was calculated by the formula:

INSERT S_{Di} FORMULA HERE

When the calculated value for the standard deviation of the differences is significantly
³⁶² larger than the inter-assay precision, the test is considered not to be robust. Furthermore, the application of a *t*-test for each variable gives the opportunity to identify the most
³⁶⁴ disturbing variation factors (Scortichini et al. 2005); the experimental *t* was calculated by the formula:

INSERT *t* FORMULA HERE

where n (n=4) is the number of experiments carried out for each parameter in the 370 "control mode" or in the "changed mode", and CV is the inter-assay precision (n=9) (Forti et al. 2005).

As shown in Table V, the standard deviations of the differences (10.79% for *I'screen* 374 *Gentamicin* and 14.70% for *I'screen Neomycin*) were lower than the inter-assay precisions obtained for the spiked level considered (14.56% and 15.58% respectively), 376 indicating that both EIAs are robust. Moreover, experimental *t* values were always lower than the two-tailed *t* critical value ($t_{crit}=2.3$, $\upsilon=9-1$, 95% confidence level).

378 [Insert Table V about here]

From the results obtained it can be concluded that none of the changes introduced in the considered parameters negatively influenced the results of the tests; however, results
shown in Table V indicate that kits storage temperature is the most critical factor for the performance of *I'screen Gentamicin* and *I'screen Neomycin* and should be strictly
controlled.

386 Conclusions

Immunoassays previously reported in the literature for neomycin and gentamicin 388 detection in milk and meat did not provide data to estimate the percentage of false positive and false negative results at or close to the MRL (Haasnoot et al. 1999; 390 Loomans et al. 2003). It has been shown that commercially available kits are easy to use and very sensitive, but quite inaccurate (Jànosi et al. 2004). Moreover, the approach

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³⁹² employed by test kit manufacturers was not adequate for regulatory controls of registered antimicrobials. In order to determine the appropriate decision limits to be
³⁹⁴ applied, as far as we are aware no validation study was performed. In accordance with the European Decision 657/2002, screening methods have to be sensitive enough to
³⁹⁶ detect 95% of non-compliant samples, but, on the other hand, it is also necessary that false positive rates are kept low. Without an appropriate limit of decision, the rate of
³⁹⁸ false non-compliant samples could be excessive and therefore a high number of confirmatory analyses would be required. Confirmatory analyses for aminoglycosides
⁴⁰⁰ are quite expensive and a very small number of laboratories are accredited to perform it.

- ⁴⁰² From the results presented, we can claim that the two *I'screen* test kits can satisfy both the specificity and the sensitivity requirements. For milk, as well as for meat testing,
 ⁴⁰⁴ CCα have been established close enough to the EU MRLs to minimize false non-compliant results. The α error was actually very low even with food samples
 ⁴⁰⁶ contaminated at concentrations lower than violating levels. At the same time, violating samples, contaminated at the MRL, have been correctly classified as non-compliant in
 ⁴⁰⁸ 95% of milk samples, and in 100% of meat samples.
- ⁴¹⁰ The use of two different calibration curves in the analysis of milk or tissue samples and a moderate dilution factor contribute to the accuracy of the assays, which, at the MRL
 ⁴¹² level, was in the range between 94% and 160%.
- 414 Taking into account the matrices tested and the procedures of their preparation, screening by the test kits here presented meets the quality criteria of EU Decision
 416 657/2002, guaranteeing, at the same time, a low rate of false compliant results. The

performance of these EIA kits indicates that they can be therefore used as easy and cost-418 effective screening methods in the analysis of aminoglycosides in milk and tissue samples.

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 $S_{D_i} = \sqrt{2 \times \sum \left(\frac{D_i^2}{7}\right)}$



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SDi formula to be inserted in the Manuscript at line n. 343

 $t = \frac{\sqrt{n} \times |D_i|}{\sqrt{2} \times \text{CV}}$

t formula to be inserted in the Manuscript at line 351

Parameter	Buffer calibration curve	Milk calibration curve
OD max (zero st.)	1.32 ± 0.23	1.19 ± 0.21
LOD ^a , ng ml ⁻¹	3.02 ± 0.08	6.53 ± 0.11
$[C_{80}, \text{ ng ml}^{-1}]$	8.17 ± 1.18	12.32 ± 2.17
IC_{50} , ng ml ⁻¹	36.60 ± 8.75	64.16 ± 19.26
slope \mathbf{P}^2	-0.953 ± 0.117	$-0.7/4 \pm 0.143$
к ^a L OD: zero standard	0.9995 ± 0.0005	0.9990 ± 0.0000
LOD. Loro Sundare		

Page
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Parameters of neomycin EIA. Reported values are the mean \pm standard deviation relative to 10 calibration curves run on different days

D			
Parameter	Buffer calibration curve	Milk calibration curve	
OD max (zero st.)	1.13 ± 0.19	1.54 ± 0.14	
LOD, ng m l^{-1}	10.20 ± 0.40	48.47 + 3.32	
IC_{00} , ng ml ⁻¹	22.54 ± 1.67	91.35 + 19.35	
IC_{50} , ng ml ⁻¹	9653 ± 10.80	33407 + 8067	
slone	-0.925 ± 0.088	-0.971 ± 0.242	
\mathbf{p}^2	-0.925 ± 0.000	-0.971 ± 0.242 0.0088 + 0.0014	
<u> </u>	0.9998 ± 0.0003	0.00014	

Table III

sample		
1	l'screen Gentamicin	I'screen Neomycin
blanks	106.95 ± 4.11	$9\overline{6.16 \pm 2.82}$
0.33 MRL	$93.81 \pm 3,92$	81.60 ± 3.58
0.5 MRL	85.77 ± 3.70	ND^{a}
0.66 MRL	ND^{a}	69.86 ± 3.25
MRL	76.63 ± 2.53	63.17 ± 4.54
CCα	80.78	70.61
MRL	5	5
blanks	0	0
0.33 MRL	0	0
0.5 MRL	0	ND^{a}
0.66 MRL	ND^{a}	50
	0.33 MRL 0.5 MRL 0.66 MRL MRL blanks 0.33 MRL 0.5 MRL 0.66 MRL ermined	$\begin{array}{c} 0.33 \text{ MRL} & 93.81 \pm 3,92 \\ 0.5 \text{ MRL} & 85.77 \pm 3.70 \\ 0.66 \text{ MRL} & \text{ND}^a \\ \text{MRL} & 76.63 \pm 2.53 \\ \hline \text{CC}\alpha & 80.78 \\ \hline \text{MRL} & 5 \\ \hline \text{blanks} & 0 \\ 0.33 \text{ MRL} & 0 \\ 0.5 \text{ MRL} & 0 \\ 0.66 \text{ MRL} & \text{ND}^a \\ \hline \text{ermined} \end{array}$

Table IV

arameter sample r screen Gentamicin r screen Keonycm 9/B ₀ (%) 0.25 MRL 95.33 ± 2.40 82.64 ± 1.96 MRL 84.04 ± 3.07 67.87 ± 2.07 CCa 89.07 71.26 error (%) MRL 0 0 0.25 MRL 0 0 0 error (%) MRL 0 0 0.25 MRL 0 0 0	B/B_0 values of B_0	t blank and spi	$\frac{1 \text{ ked muscle samples } (n = 1)}{1 \text{ ked muscle samples } (n = 1)}$	20)	
DIARKS 95.35 ± 2.01 93.39 ± 2.90 VB0(%) NRL 84.04 ± 3.07 67.87 ± 2.07 CCa 89.07 71.26 i error (%) MRL 0 0 verror (%) MRL 0 0	Parameter	Sample	<i>I screen Gentamicin</i>	T screen Neomycin	
WB ₀ (%) WL 9:03 ± 2:40 8:26 ± 1:96 WL 8:40 ± 3:07 67:87 ± 2:07 CCa 89:07 71:26 error (%) MRL 0 0 banks 0 0 0.25 MRL 0 0		blanks	98.53 ± 2.61	93.39 ± 2.96	
A error (%) MRL 0 0 t error (%) 0.25 MRL 0 0 0.25 MRL 0 0 0.25 MRL 0 0 0 0 0 0 0 0 0 0 0 0 0 0 0	$B/B_0(\%)$	U.25 MRL	$95,03 \pm 2.40$	82.04 ± 1.90	
error (%) MRL 0 0 0.25 MRL 0 0	• • • •	MKL	84.04 ± 3.07	$0/.8/\pm 2.0/$	
error (%) MRL 0 0 0.25 MRL 0 0	0		89.07	/1.20	
terror (%) 0.25 MRL 0 0	p error (%)	MKL hlopla	0	0	
	α error (%)	DIANKS	0	0	
		0.23 WIKL	0	0	

Table V	
Ruggedness	test results

I'screen Gentamicin		I'screen Neomycin	
Difference (D _i) in %	<i>t</i> - value	Difference (D _i) in %	<i>t</i> - value
recovery (absolute value)	1.07	recovery (absolute value)	0.00
8.30	1.05	9.93	0.90
4.44	0.56	12.45	1.13
0.01	0.00	2.30	0.21
8.89 2.61	1,13	4.92 9 55	0,45
2.01	0.33	0.JJ 10.72	0.78
5.01 14 07	0.58	10.75	0.98
14.97	1.90	10.92	1.34
	Pscreen Gentamic: Difference (D _i) in % recovery (absolute value) 8.30 4.44 0.01 8.89 2.61 3.01 14.97 10.79%	Difference (D _i) in % <i>t</i> - value 8.30 1.05 4.44 0.56 0.01 0.00 8.89 1,13 2.61 0.33 3.01 0.38 14.97 1.90 10.79%	Instruction Instruction



Figure 1. I'screen Gentamicin EIA calibration curves (mean \pm SD, n=10). Two different calibration curves were applied depending on the samples: the milk standard curve in case of milk and the buffer standard curve in case of tissue.

79x55mm (600 x 600 DPI)

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79x55mm (600 x 600 DPI)



Figure 3. Recoveries studies to assess the accuracy of milk samples testing (mean \pm SD, n=20). 81x72mm (600 x 600 DPI)



Figure 4. Recoveries studies to assess the accuracy of muscle samples testing (mean \pm SD, n=20). 79x74mm (600 x 600 DPI)



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Figure Captions

Figure 1. *I'screen Gentamicin* EIA calibration curves (mean \pm SD, n=10).

Two different calibration curves were applied depending on the samples: the milk standard curve in case of milk and the buffer standard curve in case of tissue.

Figure 2. *I'screen Neomycin* EIA calibration curves (mean \pm SD, n=10).

Two different calibration curves were applied depending on the samples: the milk standard curve in case of milk and the buffer standard curve in case of tissue.

Figure 3. Recoveries studies to assess the accuracy of milk samples testing (mean \pm SD, n=20).

Figure 4. Recoveries studies to assess the accuracy of muscle samples testing (mean \pm SD, n=20).