

EFFECT OF FEEDING SILAGES OR CARROTS AS SUPPLEMENTS TO LAYING HENS ON PRODUCTION PERFORMANCE, NUTRIENT DIGESTIBILITY, GUT STRUCTURE, GUT MICROFLORA AND FEATHER PECKING BEHAVIOUR

Sanna Steenfeldt, Joergen Kjaer, Ricarda Margarete Engberg

▶ To cite this version:

Sanna Steenfeldt, Joergen Kjaer, Ricarda Margarete Engberg. EFFECT OF FEEDING SILAGES OR CARROTS AS SUPPLEMENTS TO LAYING HENS ON PRODUCTION PERFORMANCE, NUTRIENT DIGESTIBILITY, GUT STRUCTURE, GUT MICROFLORA AND FEATHER PECK-ING BEHAVIOUR. British Poultry Science, 2007, 48 (04), pp.454-468. 10.1080/00071660701473857 . hal-00545319

HAL Id: hal-00545319 https://hal.science/hal-00545319

Submitted on 10 Dec 2010

HAL is a multi-disciplinary open access archive for the deposit and dissemination of scientific research documents, whether they are published or not. The documents may come from teaching and research institutions in France or abroad, or from public or private research centers.

L'archive ouverte pluridisciplinaire **HAL**, est destinée au dépôt et à la diffusion de documents scientifiques de niveau recherche, publiés ou non, émanant des établissements d'enseignement et de recherche français ou étrangers, des laboratoires publics ou privés.



EFFECT OF FEEDING SILAGES OR CARROTS AS SUPPLEMENTS TO LAYING HENS ON PRODUCTION PERFORMANCE, NUTRIENT DIGESTIBILITY, GUT STRUCTURE, GUT MICROFLORA AND FEATHER PECKING BEHAVIOUR

Journal:	British Poultry Science		
Manuscript ID:	CBPS-2006-164.R1		
Manuscript Type:	Original Manuscript		
Date Submitted by the Author:	25-Jan-2007		
Complete List of Authors:	Steenfeldt, Sanna; University of Aarhus, Faculty of Agricultural Sciences, Animal Health, Welfare and Nutrition Kjaer, Joergen; Federal Agricultural Research Centre, Institute for Animal Welfare and Animal Husbandry Engberg, Ricarda; University of Aarhus, Faculty of Agricultural Sciences, Animal Health, Welfare and Nutrition		
Keywords:	Feather pecking, Microbiology, Laying hens, Nutrition		



E-mail: br.poultsci@bbsrc.ac.uk URL: http://mc.manuscriptcentral.com/cbps

1	Effect of feeding silages or carrots as supplements to laying hens on production
2	performance, nutrient digestibility, gut structure, gut microflora and feather pecking
3	behaviour
4	
5	S. STEENFELDT, J. B. KJAER ¹ AND R. M. ENGBERG
6	
7	University of Aarhus, Dept. of Animal Health, Welfare and Nutrition, Research Centre
8	Foulum, Tjele, Denmark and ¹ Federal Agricultural Research Centre, Institute for Animal
9	Welfare and Animal Husbandry, Celle, Germany
10	
11	Short title: FORAGING MATERIAL FOR LAYING HENS
12	
13	Correspondence to Sanna Steenfeldt, University of Aarhus, Faculty of Agricultural Sciences,
14	Dept. of Animal Health, Welfare and Nutrition, Research Centre Foulum, P.O. Box 50,
15	DK-8830 Tjele, Denmark.
16	Tel: +45 8999 1147
17	Fax.: +45 8999 1378
18	Sanna.Steenfeldt@agrsci.dk
19	
20	
21	
22	Abstract. 1. An experiment was carried out to examine the suitability of using maize
23	silage, barley-peas silage and carrots as foraging materials for egg-laying hens. Production

E-mail: br.poultsci@bbsrc.ac.uk URL: http://mc.manuscriptcentral.com/cbps

Page 2 of 38

1
2
3
4
5
$^{-}2$ 3 4 5 6 7 8 9 10 1 12 13 14 15 16 17 18 9 20 12 23 24 25 26 7 8 9 33 33 35 36 7 8 9 10 1 12 3 4 15 16 17 18 9 20 12 23 24 25 26 7 8 9 30 1 32 33 34 35 6 7 8 9 10 10 10 10 10 10 10 10 10 10 10 10 10
8
9
10
11
12
14
15
16
17
10
20
21
22
23
24 25
26
27
28
29
30 31
32
33
34
35
30 37
38
39
40
41
42 43
43 44
45
46
47 48
48 49
50
51
52
53 54
54 55
56
57
58
59 60
υU

24	performance, nutrient digestibility, gastrointestinal characteristics, including the
25	composition of the intestinal microflora as well as feather pecking behaviour were the
26	outcome variables.
27	2. The protein content of the foraging material (g/kg DM) was on average 69 g in carrots
28	94 g in maize silage and 125 g in barley-pea silage. The starch content was highest in the
29	maize silage (312 g/kg DM), and the content of NSP varied from 196-390 g/kg, being
30	lowest in carrots. Sugars were just traceable in the silages, whereas carrots contained on
31	average 496 g/kg DM.
32	3. Egg production was highest in hens fed either carrots or maize-silage, whereas hens fed
33	barley-pea silage produced less (219 vs. 208). Although the consumption of foraging
34	material was high (33%, 35% and 48% of the total feed intake on "as fed" basis for maize
35	silage, barley-pea silage and carrots, respectively) only a minor effect on AME_n and
36	apparent digestibility was seen. At 53 weeks of age, hens fed maize silage had AME_n and
37	apparent digestibility values close to the control group (12.61 and 12.82, respectively),
38	whereas access to barley-pea silage and carrots resulted in slightly lower values (12.36 and
39	12.42, respectively). Mortality was reduced dramatically in the three groups given
40	supplements (0.5-2.5%) compared to the control group (15.2%).
41	4. Hens receiving silage had greater relative gizzard weights than the control or carrot-fed
42	groups. At 53 weeks of age, the gizzard-content pH of hens receiving silage was about 0.7-
43	0.9 units lower than that of the control or carrot-fed hens. Hens fed both types of silage had
44	higher concentrations of lactic acid (15.6 vs. 3.2 μ mol/g) and acetic acid (3.6 vs. 6.1
45	$\mu mol/g$) in the gizzard contents than the other two groups. The dietary supplements had a
46	minor effect on the composition of the intestinal microflora of the hens.

British Poultry Science

47	5. Access to all three types of supplements decreased damaging pecking in general (to
48	feathers as well as skin/cloaca), reduced severe feather pecking behaviour and improved
49	the quality of the plumage at 54 weeks of age.
50	6. In conclusion, access to different types of foraging material such as silages and carrots
51	improved animal welfare.
52	INTRODUCTION
53	Non cage housing systems for egg production (single or multiple tier systems with or
54	without access to range area) have expanded markedly in Denmark within the last 15
55	years, due mainly to changes in consumer preference. In Denmark, the market share of
56	organic eggs was 14.1% of all eggs in retail in 2005 (Danish Poultry Council, 2006), a
57	trend which reflects an increased interest and concern related to our environment, animal
58	welfare and product quality. Unfortunately, it has been demonstrated in many cases that
59	egg production in alternative housing systems is facing welfare problems in terms of
60	feather pecking and cannibalism. Outbreaks of feather pecking and cannibalism can be
61	caused by a number of factors such as genetic background of the high productive strains
62	used (Kjaer et al., 2001), dietary deficiencies (Ambrosen and Petersen, 1997) or
63	environmental conditions (Savory, 1995; Kjaer and Sørensen, 2002). The Danish law
64	requires that hens in organic egg production have access to some high-fibre feed
65	ingredients such as silages, straw, grass, sugar beets or carrots. In general, feeding with
66	forage seems to have a positive effect on behaviour, and available foraging material in the
67	housing system motivates the hens to spend more time foraging and less feather pecking
68	(Blokhuis, 1986; Nørgaard-Nielsen et al., 1993; Aerni et al., 2000).
69	Feeding poultry with whole cereals, oat hulls or wood shavings having a
70	large particle size and more structure than pelleted feed stimulates the upper part of the
71	intestinal system and increases gizzard weight and activity (Gabriel et al., 2003; Hetland

1
2
3
4
5
6
7
8
9
10
11
12
13
14
15
16
17
10
10
19
2U 24
$^{\circ}$ 2 3 4 5 6 7 8 9 10 1 12 13 14 5 6 7 8 9 10 1 12 13 14 5 6 7 8 9 10 1 2 2 2 2 2 2 2 2 2 2 2 2 3 3 2 3 3 4 3 5 6 7 8 9 0 1 2 2 2 2 2 2 2 2 2 2 3 3 1 2 3 3 4 3 5 6 7 8 9 0 1 2 2 2 2 2 2 2 2 2 2 2 2 2 3 3 1 2 3 4 3 5 6 7 8 9 0 1 2 2 2 2 2 2 2 2 2 2 2 2 2 2 2 2 2 2
22
23
24
25
26
27
28
29
30
31
32
33
3/
35
26
27
31
38
39
40
41
42
43
44
45
46
47
48
49
50
51
52
52 53
53 54
54 55
56
57
58
59
60

72	and Svihus, 2001; Hetland et al., 2003, Engberg et al., 2004). Furthermore, an increased
73	content of structural components, such as whole grains, is claimed to have a beneficial
74	effect on gastrointestinal health, probably due to increased hydrochloric acid secretion and
75	a fall in gizzard pH, which inhibits acid-sensitive potentially-pathogenic bacteria like
76	Salmonella from entering the lower intestinal tract (Engberg et al., 2004; Bjerrum et al.,
77	2005). Other coarsely-structured feeds may have a comparable effect on the
78	gastrointestinal tract, as shown for maize silage by Idi et al. (2005).
79	The nutritive value of silages to poultry may be minimal, because it has a
80	high content of dietary fibre (non-starch polysaccharides ~ NSP + lignin) which, due to the
81	lack of endogenous fibre-degrading enzymes in the intestine (Scott et al., 1982), is poorly
82	digested by poultry (Longstaff and McNab, 1989; Carré et al., 1990; Steenfeldt et al.,
83	1998; Lazaro et al., 2003). A high intake of soluble NSP can depress performance and the
84	digestibility of other nutrients in broilers (Choct and Annison, 1992a; Steenfeldt, 2001), in
85	part because of increased microbial activity (Choct et al., 1996; Smits et al., 1998;
86	Langhout et al., 1999). In contrast to soluble fibre, the insoluble fibre fraction is not much
87	fermented by the microflora (Choct et al., 1996).
88	Diets with moderate amounts of insoluble fibre can improve starch
89	digestibility in broilers or laying hens (Svihus and Hetland, 2001; Hetland et al., 2002,
90	2003) and reduce pecking at other birds and mortality from cannibalism in layers (Hartini
91	et al., 2003). If the use of foraging material is to be recommended in practice in alternative
92	production systems for laying hens, it is important to know how it may influence different
93	aspects of production. The purpose of the present study was to examine the effect of using
94	different foraging materials as feed supplements to laying hens on egg production, nutrient
95	digestibility, gastrointestinal characteristics including the composition of the intestinal

British Poultry Science

96	microflora, as well as aspects of feather pecking behaviour and plumage condition. In the
97	present investigation maize silage, barley-pea silage and carrots were used as forages.
98	
99	MATERIAL AND METHODS
100	Diet, foraging material and treatments
101	The basal layer diet was formulated to contain the nutrients recommended (NRC, 1994) for
102	commercial layer diets but was based on Danish-grown raw ingredients, with the exception
103	of soyabean meal (Table 1.)
104	Table 1
105	The control group received the layer diet without any supplement, whereas
106	hens in the other three treatments were fed supplemental foraging material, provided as
107	maize-silage, or barley-pea-silage, or carrots. The supplements were given unprocessed
108	(carrots as cleaned, uncooked roots), and the daily amounts were slightly increased during
109	the experimental period in order to achieve an approximate ad libitum intake during the
110	light hours of the day. The layer diet was provided as 3 mm pellets and fed <i>ad libitum</i> over
111	the entire experimental period. The treatments will be referred to as LD (layer diet without
112	supplements), LD+MS (layer diet + maize silage), LD+BS (layer diet + barley-pea silage)
113	and LD+C (layer diet + carrots). The experiment was performed over a period of 238 d,
114	from the age of 20 to 54 weeks.
115	Birds, housing and experimental design
116	A total of 800 ISA Brown pullets were obtained from a commercial company at 16 weeks
117	of age and placed in 16 identical indoor floor pens with 50 birds/pen, each with a floor area
118	of 8.9 m^2 . The hens were not beak trimmed because this process would probably hamper
119	the hens ability to fully exploit the foraging material. In addition, beak trimming is not
120	allowed in organic egg production in Denmark (Danish Ministry of Justice, 1998:

2	
ა ⊿	
3 4 5 6 7 8 9 10	
5	
6	
7	
8	
9	
10	
10 11 12 13 14 15 16	
11	
12	
13	
14	
15	
16 17 18	
17	
18	
10	
19	
20	
20 21 22 23 24 25 26 27 28 29 30 31 32 33 34 35 36 37 38 39	
22	
23	
24	
25	
20	
20	
27	
28	
29	
30	
31	
32	
22	
33	
34	
35	
36	
37	
38	
39	
40	
41	
42	
43	
44	
45	
46	
47	
48	
49 50	
50	
F1	
52	
53	
E /	
54	
54 55 56	
56	
57 58 59	
58	
59	
60	
55	

1

121	Bekendtgørelse nr. 210 af 6/4-1998). The lighting programme was 12L:12D at 16 weeks.
122	Day length was gradually increased by 1 h per week to 16L:8D at 19 weeks. The 16L:8D
123	programme was planned to continue until termination of the experiment at 54 weeks of
124	age. However, a 23L:1D programme was introduced in error when the hens were 27 weeks
125	of age. The mistake was discovered when the hens were 39 weeks; thereafter the light
126	programme was corrected gradually by reducing day length by 1 h per week until a
127	16L:8D programme was reached at 46 weeks and continued for the rest of the experiment.
128	The number of hens was reduced to 43 hens per pen after 5 weeks, when the hens were 23
129	weeks old. The 4 experimental treatments were allocated at random to the 16 floor pens, to
130	provide 4 replicates. The bedding material was wood shavings. The basal diet was given ad
131	<i>libitum</i> in one round feeder (34 cm diameter) and water was supplied by nipple drinkers.
132	Each pen was equipped with 9 single nests in a battery, each 28 cm wide. Adjacent pens
133	were separated by thin wooden walls 160 cm high and with wire mesh above (total 200
134	cm), which allowed auditory contact but prevented visual contact between hens from
135	separate pens and treatments. Supplementation with maize silage or barley-pea silage or
136	carrots started at 20 weeks of age, with fresh material fed each morning in a wooden box
137	(height: 40 cm, length: 50 cm, width: 40 cm). Eggs were collected and recorded from nests
138	every day, and the collection of one day per week was weighed. Feed consumption was
139	recorded every second week. Egg production and feed consumption were calculated on a
140	hen-day basis (taking into account the actual number of hens housed per floor pen at the
141	time of recording). Mortality was noted daily, and body weight was recorded at 25, 39
142	and 54 weeks of age. The experiment complied with the guidelines of the Danish Ministry
143	of Justice with respect to animal experimentation and care of birds under study.
144	Digestibility experiments and calculations

E-mail: br.poultsci@bbsrc.ac.uk URL: http://mc.manuscriptcentral.com/cbps

British Poultry Science

145	At the age of 23 and 53 weeks, respectively, digestibility experiments were performed in
146	battery cages with raised floors, each of the three batteries contained 12 cages (50x50x50
147	cm), each with a feeding trough outside and two water cups inside. Two hens were taken at
148	random from each pen and placed in one cage, representing one replicate. The 4 treatments
149	were assigned at random, each treatment being represented in each battery and on each tier.
150	Supplements were given fresh in small portions, once in the morning and once in the
151	afternoon and after the adaptation period of 7 d, the excreta were collected quantitatively
152	on three consecutive days. Pelleted feed and supplements were weighed separately.
153	Excreta were collected three times per day and stored in closed containers at 20°C,
154	immediately after collection to prevent microbial degradation. In addition, two hens per
155	replicate were fed with the silages or carrots alone without access to layer diet to give an
156	indication of the DC of organic matter and AME of the supplements.
157	The content of polysaccharide residues was calculated as anhydrosugars, and apparent
158	digestibility coefficients were calculated according to the analysed content of nutrients (g/kg
159	DM) in feed (layer diet plus supplements, analysed separately) and in excreta, taking into
160	account the amount of feed eaten (g) and excreta voided (g) on a dry matter basis. The AME_n
161	content was calculated as the difference between gross energy content in feed eaten (layer diet
162	and supplement, separately) and the gross energy in excreta, and corrected to zero N-retention
163	using a value of 34 kJ/g N retained (Hill and Anderson, 1958). N-retention was determined as
164	(N in feed – N in excreta)/g feed intake.
165	Chemical analyses
166	The dry matter (DM) content of the layer diet, foraging material and excreta was determined
167	by drying at 105°C for 8 h. Protein (N x 6.25) was determined by the Kjeldahl method 984.13
168	(AOAC, 1990a) using a Kjell-Foss 16200 autoanalyser and energy by a LECO AC 300

automated calorimeter system 789-500 (LECO, St. Joseph, Michigan, USA). Ash was

Page 8 of 38

8

1	
2 3 4	
4 5	
$\begin{array}{c} 4\\ 5\\ 6\\ 7\\ 8\\ 9\\ 10\\ 112\\ 13\\ 14\\ 15\\ 16\\ 17\\ 18\\ 9\\ 20\\ 22\\ 23\\ 24\\ 25\\ 26\\ 27\\ 28\\ 9\\ 31\\ 32\\ 33\\ 35\\ 67\\ 38\\ 36\\ 78\\ 38\\ 36\\ 78\\ 38\\ 36\\ 78\\ 38\\ 36\\ 78\\ 38\\ 36\\ 78\\ 38\\ 36\\ 78\\ 38\\ 38\\ 38\\ 38\\ 38\\ 38\\ 38\\ 38\\ 38\\ 3$	
8 9	
10 11	
12 13	
14 15	
16 17	
18	
20	
22	
23 24	
25 26	
27 28	
29 30	
31 32	
33 34	
35 36	
37 38	
39 40	
40 41 42	
42 43 44	
45	
46 47	
48 49	
50 51	
52 53	
54 55	
56 57	
58 59	
60	

170	analysed according to method 923.03 (AOAC, 1990b), and fat (hydrochloric acid-fat) was
171	extracted with diethyl ether after acid-hydrolysis (Stoldt, 1952). Amino acids were analysed
172	as described by Mason et al. (1980). The sugars (glucose, fructose and sucrose), and the
173	oligosaccharides (raffinose, stachyose and versbascose) were extracted with 50% (v/v)
174	ethanol at 60°C and quantified by gas-liquid chromatography (GLC) using the method of
175	Bach Knudsen and Li (1991). Starch was analysed by the enzymatic-colorimetric method of
176	Bach Knudsen (1997). Total NSP and their constituent sugars were determined as alditol
177	acetates by gas-liquid chromatography for neutral sugars and by the colorimetric method for
178	uronic acids using a modification of the Uppsala procedure (Theander et al., 1994) as
179	described by Back Knudsen (1997). Cellulose was determined as the difference in glucose
180	content of NSP when the swelling step with 12 M sulphuric acid was included and omitted,
181	respectively, and the content of cellulose, non-cellulosic (NCP) and soluble NSP was
182	calculated as described by Bach Knudsen (1997). Klason lignin was measured gravimetrically
183	as the residue obtained of the treatment with 12 M sulphuric acid (Theander et al., 1994). All
184	analyses were performed in duplicate.
185	Gastrointestinal characteristics and intestinal microflora
185 186	Gastrointestinal characteristics and intestinal microflora At 23 and 53 weeks of age, 5 hens from each pen were killed by cervical dislocation and
186	At 23 and 53 weeks of age, 5 hens from each pen were killed by cervical dislocation and
186 187	At 23 and 53 weeks of age, 5 hens from each pen were killed by cervical dislocation and the contents of the gizzard, jejunum, ileum, caeca and rectum were quantitatively collected
186 187 188	At 23 and 53 weeks of age, 5 hens from each pen were killed by cervical dislocation and the contents of the gizzard, jejunum, ileum, caeca and rectum were quantitatively collected and pooled by segment before further analyses. Jejunum and ileum were defined as the
186 187 188 189	At 23 and 53 weeks of age, 5 hens from each pen were killed by cervical dislocation and the contents of the gizzard, jejunum, ileum, caeca and rectum were quantitatively collected and pooled by segment before further analyses. Jejunum and ileum were defined as the intestinal segments cranial and caudal to the Meckels diverticulum. The weight of the
186 187 188 189 190	At 23 and 53 weeks of age, 5 hens from each pen were killed by cervical dislocation and the contents of the gizzard, jejunum, ileum, caeca and rectum were quantitatively collected and pooled by segment before further analyses. Jejunum and ileum were defined as the intestinal segments cranial and caudal to the Meckels diverticulum. The weight of the contents in gizzard, jejunum, ileum and caeca as well the weight of the empty
186 187 188 189 190 191	At 23 and 53 weeks of age, 5 hens from each pen were killed by cervical dislocation and the contents of the gizzard, jejunum, ileum, caeca and rectum were quantitatively collected and pooled by segment before further analyses. Jejunum and ileum were defined as the intestinal segments cranial and caudal to the Meckels diverticulum. The weight of the contents in gizzard, jejunum, ileum and caeca as well the weight of the empty gastrointestinal segments were measured. The pH-value of the contents in all segments was
186 187 188 189 190 191 192	At 23 and 53 weeks of age, 5 hens from each pen were killed by cervical dislocation and the contents of the gizzard, jejunum, ileum, caeca and rectum were quantitatively collected and pooled by segment before further analyses. Jejunum and ileum were defined as the intestinal segments cranial and caudal to the Meckels diverticulum. The weight of the contents in gizzard, jejunum, ileum and caeca as well the weight of the empty gastrointestinal segments were measured. The pH-value of the contents in all segments was measured with a combined glass/reference electrode (GK 2401C, Radiometer, Denmark),

E-mail: br.poultsci@bbsrc.ac.uk URL: http://mc.manuscriptcentral.com/cbps

British Poultry Science

bacteria and enterococci were enumerated as described by Engberg *et al.* (2004).
Concentrations of short chain fatty acids and lactic acid were analysed (Jensen *et al.*,
197 1995).

198 Behavioural and clinical recordings

Recordings of allo-pecking (pecking of one bird by another) were made at 24, 38 and 53 weeks of age. Every pen was observed for 20 min at each age. All pecks at other chickens were recorded. Each peck was counted, and recorded in groups (events) called bouts. A bout was defined as pecks in a continuous series directed to the same chicken and body part (plumage, beak or feet) and of the same type (see below). The inter-bout interval was 10 s. Pecks were classified: 1) severe feather pecking, 2) gentle feather pecking, 3) aggressive pecking, 4) beak pecking, 5) object pecking and 6) pecking at dust particles on dustbathing birds. The two last categories were rarely seen and discarded from further analyses. The distinction between non-aggressive and aggressive pecks was in most cases quite clear, aggressive pecks being vigorous, directed towards the head region and forcing the receiver to react (escape or fight) (Hoffmeyer, 1969; Wennrich, 1975). At 25, 39 and 54 weeks of age a random sample of 15 birds per pen were individually scored for the condition of plumage and skin, as well as for health status of feet and comb. Body weight was also recorded. Plumage and skin condition were scored individually (Tauson et al., 2005), assigning scores of 1, 2, 3 and 4 points for each character. Higher scores means better health. Plumage condition was scored for each of 5 body parts (neck, breast, back, wings and tail). The sum of these 5 scores ('total score', 5 to 20 points) was also used for analyses. Less than 1% of birds had wounds (skin score of body part less than 4) and therefore these data were discarded from further analysis.

218 Statistical analyses

219	A randomised complete block design was used, a single pen representing the experimental
220	unit (replicate). The results are presented as means and standard error of means (SEM)
221	calculated by standard procedures. Analysis of variance by the general linear model
222	(GLM) procedure (SAS Institute Inc., 1990) was used to determine the significance of
223	treatment and block effects on the dependent variables (production, apparent digestibility,
224	$AME_{n,i}$ intestinal values, feather pecking behaviour and plumage score at 54 weeks of
225	age). Normality of data was tested by a univariate procedure, and the means of the
226	variables were tested for variance homogeneity by Bartlett's test. An outlier test based on
227	externally Studentised residuals was performed. No significant outliers were found in the
228	data, and no effect of block. The LS-Means were calculated and differences regarded as
229	significant at $P < 0.05$. With respect to production, apparent digestibility and AME _n ,
230	differences were classified by the Ryan-Einot-Gabriel-Welsch (REGW) multiple range test
231	(SAS Institute Inc., 1990). The results obtained from measurements in the intestinal
232	content of gizzard, duodenum and jejunum, ileum, caeca and rectum (pH, dry matter and
233	bacterial counts) were analysed separately for each segment. In cases in which the overall
234	effect was significant ($P < 0.05$) means were compared pairwise (pdiff). Data on plumage
235	condition at 25 and 39 weeks of age were tested using the Wilcoxon signed rank test (non-
236	normally distributed data).
237	RESULTS
238	RESULTS
239	Chemical analysis of basal diet and foraging material
240	The silages and carrots were chemically analysed at the beginning of the experiment at 23
241	weeks of age (I) and at the end at 54 weeks of age (II), which represented the periods

- 242 where the digestibility experiments were performed (Table 2).

Table 2

Page 11 of 38

British Poultry Science

244	The analyses were performed at these times to examine any possible changes in chemical
245	composition of the foraging material over time. The silages and carrots used were from the
246	same harvest year (2000). The DM content of the silages was on average 323 g/kg DM
247	(maize I and II) and 221 g/kg DM (barley-pea I and II), respectively, whereas carrots had a
248	DM content as low as 84 and 125 g/kg DM (I and II). Protein content varied from 65 to
249	127 g/kg DM, the lowest values measured in carrots. Fat content was generally low,
250	ranging between 12-32 g/kg DM. Starch content averaged 312 g/kg DM in maize silage
251	and 126 g/kg DM in barley-pea silage, but was not detectable in carrots. Overall, the
252	results of the nutrient analyses in samples from the two periods agreed closely.
253	Only traces of sugars were detected in the silages. In carrots, high
254	concentrations of glucose, fructose and sucrose were measured, constituting 458 g/kg DM
255	in sample I and 533 g/kg DM in sample II. The highest content of total NSP was found in
256	the silages, containing average values of 333 g/kg DM in maize-silage and 376 g/kg DM in
257	barley-pea silage. Cellulose and arabinoxylans (AX), the sum of arabinose and xylose
258	residues, were the dominant NSP residues, constituting approximately 88% and 77% of the
259	total NSP in maize- and barley-pea silage respectively. In barley-pea silage the content of
260	uronic acid averaged 57 g/kg DM. Soluble NSP as a percentage of total NSP averaged 6%
261	in the maize-silage and 12% in the barley-pea silage. The lignin content was high in the
262	silages, with dietary fibre ranging between 403-483g/kg DM. In carrots the dominant NSP
263	residues were uronic acids and glucose monosaccharides, cellulose content averaged 63
264	g/kg DM, total NSP content was 196 and 203 g/kg DM, and in contrast to the silages,
265	soluble NSP was a very high proportion of total NSP, constituting more than 50%. The
266	total dietary fibre content averaged 232g/kg DM. The two silages were similar with respect
267	to the dietary fibre fraction, but differed with regard to protein and starch. The carrots
268	contained less protein than the silages.

269	The protein content of the layer diet was close to that calculated (Table 1).
270	The starch content was 365 g/kg DM and fat was 76 g/kg DM. The ME of the layer diet
271	was 11.79 MJ/kg DM, calculated on the basis of the chemical analyses and close to the ME
272	given in Table 1.
273	Production
274	Average egg weight was not influenced by the use of silages or carrots (Table 3). The
275	number of eggs and total egg mass (kg) per hen was highest in the group given carrots,
276	whereas hens with access to barley-pea silage (LD+BS) produced fewer eggs per hen than
277	the other groups given foraging material ($P < 0.03$).
278	Table 3
279	Rate of lay (%) was highest for hens fed carrots or maize-silage when compared to the
280	control group, whereas hens fed barley-pea-silage produced less ($P < 0.04$). The
281	unintended change in the light programme at 27 weeks of age did not influence
282	production during the remaining part of the experimental period. The consumption
283	of the layer feed was reduced ($P < 0.004$) by supplementation with carrots and barley-pea
284	silage as compared to the LD group. The intake of maize silage, barley-pea silage and
285	carrots was 33%, 35% and 48%, respectively, as a percentage of total feed intake on "as
286	fed" basis. On a dry matter (DM) basis, the figures were 15%, 11% and 8%. Due to the
287	lower DM content of the foraging material the total feed consumption in kg per kg egg
288	produced was higher in the groups given the silages and carrots compared to the LD group
289	on "as fed" basis (P<0.0001). Litter samples were taken at the end of the experiment and
290	the DM content was 78% (LD), 76% (LD+MS), 71% (LD+BS) and 68% (LD+C), where
291	the DM content for the last two groups was lower than for the control ($P < 0.05$).
292	Supplemental foraging material reduced mortality dramatically (P <0.02), (Table 3).
293	Approximately 50% of the mortality recorded in the LD group was cannibalism directed

Page 13 of 38

British Poultry Science

294	against the cloacal region. Body weight was higher in the LD group and in hens fed LD+C
295	at 25 and 39 weeks and at 54 weeks the hens fed LD+C were heavier than all other hens.
296	Digestibility and AME _n
297	The coefficients of total tract apparent digestibility (DC) of different dietary constituents
298	and the apparent metabolisable energy, nitrogen corrected (AME_n) are given in Table 4.
299	<u>Table 4</u>
300	Three weeks after the hens had been introduced to the supplements (23 weeks of age),
301	there was no significant difference between treatments with respect to the DC of organic
302	matter (average 0.749) and fat (average 0.853). The hens digested starch very efficiently in
303	all groups with DC averaging 0.997, however, the DC of starch was lower for hens fed
304	LD+BS compared to the other groups ($P < 0.01$). The DC of total NSP was low, ranging
305	from 0.131 (LD+C) to 0.309 (LD), whereas hens fed with carrots had a significantly lower
306	NSP digestibility as compared to hens fed LD and LD+MS. The N-retention varied from
307	0.412 (LD+C) to 0.521 (LD+MS), (P <0.01). The highest AME _n was seen in hens fed the
308	LD diet and LD+MS, both groups being better than the LD+C (P<0.01), reflecting the
309	generally lower DC obtained in hens fed carrots as supplement at this stage of the
310	experiment.
311	At 53 weeks of age, the DC of organic matter was lowest for the group
312	receiving LD+BS. The DC of fat was significantly lower when hens were fed LD+C as
313	compared to $LD + MS$ (0.804 vs 0.861). No significant difference was observed between
314	groups with respect to DC of starch and total NSP. The overall digestibility of total NSP
315	was low, however, the different residues of NSP were digested to a varying degree (data
316	not shown). The major NSP residues arabinose, xylose and galactose appeared to be
317	digested to some extent in all groups (average DC arabinose: 0.320, xylose: 0.202 and
318	galactose: 0.248). Uronic acids, being an important NSP-residue in carrots were poorly

319	digested in hens fed the LD+C diet with a DC close to zero. In general, all groups digested
320	the soluble part of NSP to a higher extent compared with the insoluble part, being on
321	average 0.334 (S-NSP) and 0.219 (I-NSP) at 23 weeks of age, and 0.392 (S-NSP) and
322	0.208 (I-NSP) at 53 weeks of age (Table 4). The N-retention was found to be in the range
323	of 0.363 (LD+C) to 0.419 (both group LD and LD+BS) with no significant difference. The
324	AME_n varied from 12.1 to 12.8 MJ/kg DM and no significant difference between groups
325	was observed. During the 30 weeks between the two digestibility experiments, the daily
326	intake of the three supplements increased from 31 (MS), 29 (BS) and 45 (C) g/day to 74,
327	50 and 120 g/day, respectively. The results indicate that high supplemental intake of
328	silages or carrots had only minor effects on the apparent digestibility of the dietary
329	constituents and AME_n . The DM content in excreta (Table 4) was lowest in hens fed
330	LD+C. With respect to the digestibility of the supplements fed without the layer diet (data
331	not shown), on average 55 % of organic matter in the foraging material was digested. The
332	AME_n obtained reached an average value of 11 MJ/kg DM. The results indicate that the
333	supplements to some extent contribute with nutrient and energy to the hens.
334	Gastrointestinal characteristics and intestinal microflora
335	Birds receiving supplements of maize silage or barley pea silage had higher relative
336	gizzard weights as compared to the control and birds fed carrots (Table 5).
337	<u>Table 5</u>
338	This difference was evident after three weeks on the experimental diets ($P < 0.05$) and was
339	even more pronounced at 53 weeks of the experiment ($P < 0.001$). No significant
340	differences between the dietary treatments were observed at any of the sampling times with
341	respect to the relative weights of the small intestinal segments and the caeca.
342	The relative weight of gizzard contents (Table 5) was likewise higher in birds receiving
343	silage as compared to the other two dietary groups, ($P < 0.01$ and < 0.001 at 23 and 53

British Poultry Science

344	weeks of age, respectively). There was also a difference between groups regarding the
345	relative weight of contents in the upper small intestine (duodenum/jejunum). At both
346	sampling times, birds fed with LD+MS had the highest, and birds fed solely with LD had
347	the lowest amounts of small intestinal contents ($P < 0.05$ and < 0.01 at 23 and 53 weeks of
348	age, respectively). Following intake of barley-pea silage, the relative weight of the contents
349	in the upper small intestine increased over time to reach values similar to maize silage at
350	53 week of age. A similar picture was observed considering the relative weight of ileal
351	contents (Table 5). At 23 weeks, the relative weight of caecal contents was similar in all
352	dietary groups, whereas at 53 weeks, the amount of caecal digesta tended to be lower ($P =$
353	0.07) in hens receiving supplements of barley pea silage as compared to the other groups.
354	At both sampling times a difference between treatments regarding the percentage of dry
355	matter in the gizzard contents ($P < 0.01$) was observed (Table 5). The dry matter content
356	was lowest in hens supplemented with carrots, and increased slightly when fed with barley
357	pea silage. The highest DM contents in gizzard contents was observed in birds receiving
358	maize silage and in birds fed solely LD (Table 5).
359	The pH in the contents of the gizzard (Table 6) was not different at 23 weeks of age,
360	whereas at 53 weeks of age a decrease of the pH about 0.7-0.9 units was found in birds fed
361	with both types of silages as compared to birds supplemented with carrots or birds
362	receiving no foraging material ($P < 0.05$).
363	<u>Table 6</u>
364	In the upper part of the small intestine, the pH was lower in birds receiving
365	maize silage and carrots as compared to the other groups ($P < 0.01$). At 23 weeks, the pH
366	of the caecal content was not influenced significantly by the dietary treatment, however, at
367	53 weeks, the caecal pH value was about 0.4 units higher in birds fed the LD as compared
368	to the birds supplemented with the different foraging material ($P < 0.05$).

369	Counts of intestinal bacteria were conducted on two occasions (23 weeks and
370	53 weeks of age) and showed that differences between the dietary groups with respect to
371	bacterial composition became more distinct with the progress of the experiment. Because
372	of the large amount of data, only the results obtained at the last sampling are presented
373	(Table 6). No difference between the diets was observed with respect to the number of
374	anaerobic bacteria in the different gastrointestinal segments. Coliform bacteria and lactose
375	negative enterobacteria in the small intestine were more numerous in hens fed with pellets
376	alone as compared to birds supplemented with forages, but these differences were not
377	statistically significant.
378	Lactic acid bacteria in the contents of the small intestine tended to be fewer
379	in the group fed with barley pea silage compared to the other groups. The numbers of
380	enterococci in the gizzard and small intestine of hens receiving only LD were in the range
381	of 0.6 (gizzard) up to 2 log units (small intestine) higher than in birds supplemented with
382	forage (<i>P</i> < 0.05).
383	The concentration of lactic acid (Table 7) was highest in gizzard contents of
384	birds fed both types of silages as compared to hens fed LD+C and LD ($P < 0.01$).
385	<u>Table 7</u>
386	In the upper small intestine the highest lactic acid concentrations were found in
387	small intestinal contents of hens LD+MS followed by LD+BS, LD and LD+C (P <
388	0.02). Birds fed with both types of silages had higher concentrations of acetic acid
389	in the gizzard contents than the other two groups ($P < 0.05$). The amounts of acetic
390	acid found in the contents of the upper small intestine were very low in all groups
391	and did not exceed 1.5 μ mol/g contents. In ileal contents, acetic acid concentration
	and did not exceed 1.5 μ mol/g contents. In ileal contents, acetic acid concentration was lower in birds receiving supplements of carrots than in the other dietary

394	generally tended to be higher in birds fed with maize silage than in the other
395	dietary groups.
396	Feather pecking and plumage condition
397	No effects of treatments were found at 24 and 38 weeks of age. At 53 weeks of age the
398	incidence of feather pecking bouts was significantly higher in the control compared to the
399	groups receiving foraging material (Table 8).
400	<u>Table 8</u>
401	The number of feather pecks was higher in the control compared to hens fed carrots and
402	with hens fed barley-pea silage and maize silage intermediate. These differences were
403	caused by more severe feather pecking in the control than in forage treatments. Gentle
404	feather pecking bouts were higher in control and barley than in the others, whereas gentle
405	feather pecking pecks did not differ significantly amongst treatments. Treatments did not
406	affect aggressive nor beak pecking. Plumage condition deteriorated over time and birds in
407	the control treatment had in general the worst quality, even though this was only
408	statistically significant for the combined score at 54 weeks of age (Table 8). As regards
409	quality of neck, the barley-pea group had a significantly better score at 54 weeks than
410	control hens. Skin quality was in general very good in all treatments and ages (data not
411	shown).
412	
413	DISCUSSION
414	The results show beneficial effects of supplemental feeding of silage and carrots. The hens
415	given access to silages or carrots showed great interest in the supplements after few days of
416	introduction, and the intake of layer diet was reduced in the groups given carrots or barley-
417	pea silage compared to the control. The daily intake of both types of silage was close to 60
418	g per hen, and the intake of carrots exceeded 100 g per hen, illustrating that the supplement

419	constituted a large proportion of the total feed intake on "as feed" basis. The daily intake
420	of essential nutrients necessary for optimal egg-production was sufficient, in spite of a
421	reduced intake of layer diet. Hvidsten and Herstad (1972) reported that silage of barley
422	grain or barley meal could be used to supplement a layer diet with good results on egg
423	production and feed utilisation. Tkalcic et al. (2000) fed ensiled maize grains mixed with a
424	diet based on soyabean meal, meat meal, wheat meal and limestone in order to study the
425	effect on egg-production. They concluded that groups fed diets with 60% of the dry matter
426	intake from ensiled maize silage grain had better laying performance than the control
427	group fed a complete commercial diet, indicating that inclusion of ensiled maize grains
428	instead of dry maize grains had a positive effect on production, in line with the present
429	experiment.
430	The daily protein intake from the layer diet was 22.2 g (LD), 20.3 g
431	(LD+MS), 18.3 g (LD+BS) and 19.5 g (LD+C) per hen. Protein from the supplements
432	contributed further with 1.8 g (LD+MS), 1.6 g (LD+BS) and 0.8 g (LD+C) daily per hen.
433	Based on the calculated methionine content in the layer diet (Table 1), the daily methionine
434	intake per day per hen from the layer diet ranged from 572 mg (LD) to 472 mg (LD+BS)
435	emphasising that methionine intake was sufficient for egg production, as the recommended
436	requirement is 300 mg/hen /day (NRC, 1994). As earlier reported by Hammershøj and
437	Steenfeldt (2005), the content of methionine in maize-silage and carrots is very low,
438	analysed to be 1.30 and 0.84 g/kg DM, respectively, suggesting that the contribution of
439	foraging material to the total dietary essential amino acid concentration is negligible. A
440	major concern in modern animal husbandry, both with regard to commercial and organic
441	productions, is the excretion of nitrogen and phosphorus to the environment. The N-
442	retention was less efficient when hens were fed with carrots as supplements compared to
443	the other groups. Since no difference in N-retention was found between hens fed LD,

British Poultry Science

4	144	LD+MS and LD+BS at any ages, we conclude that the high intake of silages did not
4	45	increase excretion of nitrogen to the environment.
4	146	Dietary fibre (NSP+ lignin) in feed is a complex group of components
4	147	differing widely in chemical composition, physical properties and physiological activity
4	148	(Theander et al., 1989; Bach Knudsen, 1997). The content of dietary fibre was high in the
4	149	foraging material used in the present experiment, especially in the two silages, where the
4	150	insoluble fibre constituted the main part (~ 90% of NSP). In carrots, the soluble fraction
4	151	makes up the bulk of the total NSP. It is known that high amounts of soluble NSP in diets
4	152	can increase intestinal viscosity, often having negative effects in broiler chickens (Bedford
4	153	and Classen, 1992; Choct and Annison, 1992b; Smits et al., 1998; Steenfeldt, 2001).
4	154	However, adult birds seem to be less sensitive to increased intestinal viscosity created by
4	155	soluble NSP in cereal-based diets (Salih et al., 1991; Lázaro et al., 2003). The results from
4	156	the present digestibility experiment indicate that the hens are able to digest a part of the
4	157	total NSP from diets and supplements, in agreement with studies performed with adult
4	158	hens or cockerels (Longstaff and McNab, 1989; Carré et al., 1990; Steenfeldt et al., 1995;
4	159	Lázaro et al., 2003). Furthermore, in the present study the soluble part of NSP was
4	1 60	digested to a higher extent than the insoluble fraction, in agreement with Carré et al.
4	l 61	(1990). It is believed that the main part of the soluble NSP from the supplements are
4	162	fermented during the passage through the intestinal system, especially in the caeca, and
4	1 63	may contribute with energy through production of short chain fatty acids. In an experiment
4	l 64	with broiler chickens Jørgensen et al. (1996), concluded that NSP fermentation contributed
4	l 65	3-4% of the metabolisable energy intake. Longstaff and McNab (1989) fed adult cockerels
4	166	with carrots (freeze-dried and tube-fed) and overall average digestibility of soluble uronic
4	l 67	acids to be 49.9%, whereas the corresponding figure for insoluble uronic acids was minus

111%. It was concluded that polysaccharide digestibility is very difficult to quantify, due

 to differences in polysaccharide solubility, when different fibre sources pass through theintestinal system.

The large amount of supplements eaten by the hens in the present experiment had only minor effects on AME_n and total tract apparent digestibility of the measured nutrients. (Table 4). In some recent studies the inclusion of different insoluble fibre sources (oat hulls, wood shavings, cellulose) in poultry diets had positive effects on starch digestibility in both broilers and laying hens (Hetland and Svihus, 2001; Svihus and Hetland, 2001; Hetland *et al.*, 2003).

Hens fed with carrots had a higher final body weight than the other groups, suggesting that large amounts of easily-fermented components as sugars and soluble NSP contribute some energy to the hens, which confirm the results of Lázaro et al. (2003). In the present study, hens fed with both types of silage developed larger gizzards than hens receiving carrots or no supplementation, due to increased mechanical stimulation by the increased amounts of dietary fibre retained in the gizzard and to a coarser feed structure (Engberg et al., 2002, 2004; Hetland et al., 2003; Idi et al., 2005). In addition, the pH of the gizzard contents was lower in silage-fed birds, suggesting an increased secretion of hydrochloric acid as a response to the coarse structure of the silage (Engberg, et al., 2004; Idi et al., 2005). The relative weight of contents increased both in the gizzard and in the upper part of the small intestine following intake of the silages, which might indicate a prolonged passage time in these segments of the digestive tract. Hetland *et al.* (2004) propose that accumulation of insoluble fibres in the gizzard results in a slower passage rate of especially the fibre fraction. A full gizzard is likely to make the birds feel more satiated resulting in birds appearing more calm, which, in turn, may contribute to a lower feather pecking pressure.

British Poultry Science

493	The composition of the microflora in the digestive tract of the hens was
494	influenced only marginally by the dietary treatments. Coliform bacteria and lactose
495	negative bacteria tended to decrease in small intestinal contents of forage fed birds
496	compared to non-supplemented hens (Table 6). These results are in accordance with earlier
497	findings in broilers, where a coarser feed structure, such as feeding whole wheat, reduced
498	the counts of these gram-negative bacteria compared to pellet feeding (Engberg et al.,
499	2004, Bjerrum et al., 2005). This may be explained by a lower gizzard pH and longer
500	retention time of feed in the gizzard, providing a barrier for acid labile bacteria, including
501	pathogens like E. coli and Salmonella (Bjerrum et al., 2005).
502	With respect to the lactic acid producing bacteria, only the enterococci were
503	significantly influenced in the entire digestive tract, with the highest counts in hens fed the
504	control diet without forage (Table 6). However, the increase of enterococcus counts in
505	control hens was not reflected by the lactic acid concentration, which was highest in the
506	upper digestive tract (gizzard and duodenum jejunum) of hens fed both types of silages.
507	This might be explained by the contribution of lactic acid in addition to the acetic acid
508	already present in both types of silage.
509	The lower pH in the caecal contents of hens given foraging material,
510	compared to the controls, may indicate that forage provides some carbohydrate, which
511	escapes enzymatic hydrolysis in the small intestine and is fermented by the caecal
512	microflora. Although not significant, higher concentrations of acetic, propionic and butyric
513	acid in caecal contents of forage-fed hens (Table 7) may point in this direction. Whether
514	the increased caecal fermentation followed by a pH decrease has a significant beneficial
515	influence on gut health, or following absorption of short chain fatty acids contributes to the
516	energy supply of the bird, is a matter of speculation (Jozefiak et al., 2004).

517	Feeding supplements dramatically reduced mortality in the groups given
518	foraging material (0.5-2.5% vs. 15% in the control). Approximately 50% of the mortality
519	recorded in the LD group was identified as cannibalism directed against the cloacal region.
520	Layer diets deficient in protein or methionine and cystine can increase feather pecking and
521	cannibalism (Ambrosen and Petersen, 1997). However, in the present experiment the layer
522	diet contained sufficient essential nutrients to cover requirements, meaning that deficiency
523	in the layer diet cannot explain the high incidence of this kind of cannibalism. Rather it
524	seems that access to supplemental foraging material decreased damaging pecking in
525	general (to feathers as well as skin/cloaca). This reduction in feather pecking was also seen
526	with pheasant chickens given access to green clover, beech branches or range area
527	(Hoffmeyer, 1969; Kjaer, 2004). In a number of studies with laying hens, access to
528	different kinds of foraging material or dietary insoluble fibre resulted in reduced feather
529	pecking and improved plumage condition (Blokhuis, 1986; Nørgaard-Nielsen et al., 1993;
530	Wechsler and Huber-Eicher, 1998; Aerni et al., 2000; Köhler et al., 2001). In addition, El-
531	Lethey (2000) found improved immune response in groups of laying hens with access to
532	foraging material (long-cut straw) compared to controls fed diets without foraging
533	material, which might indicate lower stress. This corresponds well with the fact that
534	divergent selection on feather pecking (Kjaer et al., 2001) seems to affect a range of
535	immune variables (Buitenhuis et al., 2006). The type of feather pecking in this study was
536	predominantly of the severe kind causing damage to the plumage and even feathers pulled
537	out. Therefore it was quite surprising that so few hens had skin damage. Much pecking was
538	directed to the cloacal region and, in many cases, this led to cannibalism and death of the
539	hen prior to the records of pecking damages at 25, 39 and 54 weeks of age. Hughes and
540	Duncan (1972) suggested that there was a distinction between cannibalistic pecking at the
541	cloacal region (vent pecking) and at other parts of the body. All three types of forage

British Poultry Science

542	reduced severe feather pecking behaviour and increased the quality of the plumage,
543	whereas the effect on gentle, non damaging feather pecking was less clear. The
544	significantly higher total feed consumption of the hens fed silages or carrots could indicate
545	that more time was spent on feeding compared to the control LD, suggesting less time was
546	spent feather pecking in these groups
547	In conclusion, access to three types of foraging material, silages and carrots,
548	had beneficial effects on feather pecking behaviour and mortality. In addition, egg-
549	production was improved indicating that high fibre sources, like the silages and carrots,
550	have some nutritional value. Caution must be taken with regard to the use of carrots,
551	because a high intake increases the water content of the excreta, which in turn may result
552	in wet litter increasing the risk of infection with bacteria and parasites. However, moderate
553	amounts of carrots can be recommended. With regard to production, the use of maize
554	silage as supplement was overall a better choice than the barley-pea silage. The very high
555	content of mainly insoluble NSP, including cellulose, in barley-pea silage was probably the
556	reason for the limited feed intake. The results also showed that the influence of forage
557	supplementation on gastrointestinal characteristics depends on the type of foraging
558	material. In contrast to carrots, silages are fermented feeds and provide large amounts of
559	fibre that stimulate gizzard function. Both silage and carrots seem to stimulate caecal
560	fermentation. On the basis of the present results, the provision of foraging material to
561	laying hens can be recommended, and may benefit some aspects of animal welfare.
562	REFERENCES
563	AMBROSEN, T. & PETERSEN, V.E. (1997) The influence of protein level in the diet on
564	cannibalism and quality of plumage of layers. <i>Poultry Science</i> , 76: 559–563.
565	AERNI, V., EL-LETHEY, H. & WECHSLER, B. (2000) Effect of foraging material and
566	food form on feather pecking in laying hens. British Poultry Science, 41: 16-21.

567	ASSOCIATION OF OFFICIAL ANALYTICAL CHEMISTS (1990a) Method No. 984.13.
568	Chapter 4, p 74 in Official methods of analysis, 15th edn. AOAC, Arlington, VA. 1298
569	pp.
570	ASSOCIATION OF OFFICIAL ANALYTICAL CHEMISTS (1990b) Method No.923.03
571	Chapter 32, p 777 in Official Methods of Analysis, 15th edn. AOAC, Arlington, VA. 1298
572	pp.
573	BACH KNUDSEN, K.E. (1997) Carbohydrate and lignin contents of plant materials used in
574	animal feeding. Animal Feed Science and Technology, 67: 319-338.
575	BACH KNUDSEN, K.E. & LI, B. (1991) Determination of oligosaccharides in protein rich
576	feedstuffs by gas-liquid chromatography and high-performance liquid chromatography.
577	Journal of Agricultural and Food Chemistry, 39: 689-694.
578	BEDFORD, M.R. & CLASSEN, H.L. (1992) Reduction of intestinal viscosity through
579	manipulation of dietary rye and pentosanase concentration is effected through changes in
580	the carbohydrate composition of the intestinal aqeous phase and results in improved rates
581	and food conversion efficiency of broiler chicks. Journal of Nutrition, 122: 560-569.
582	BJERRUM, L., ENGBERG, R.M. & PEDERSEN, K. (2005) The influence of whole
583	wheat feeding on salmonella infection and gut flora composition in broilers. Avian
584	Diseases, 49: 9-15.
585	BLOKHUIS, H.J. (1986) Feather-pecking in poultry: its relation with ground-pecking.
586	Applied Animal Behaviour Science, 16 (1): 63-67.
587	BUITENHUIS, B., KJAER, J.B. & JUUL-MADSEN, H.R. (2006) A comparison of
588	plasma serotonin and tryptophan levels, immunological and hematological parameters
589	between laying hen lines divergently selected on feather pecking behavior. Poultry
590	Science, 85: 1722-1728.

591	CARRÉ, B., DEROUET, L. & LECLERCQ, B. (1990) The digestibility of cell wall
592	polysaccharides from wheat (bran or whole grain), soya bean meal, and white lupin
593	meal in cockerels, muscovy ducks, and rats. Poultry Science, 69: 623-633.
594	CHOCT, M. & ANNISON, G. (1992a) The inhibition of nutrient digestion by wheat
595	pentosans. British Journal of Nutrition, 67: 123-132.
596	CHOCT, M. & ANNISON, G. (1992b) Antinutritive effect of wheat pentosans in broiler
597	chicken: Role of viscosity and gut microflora. British Poultry Science, 33: 821-834.
598	CHOCT, M., HUGHES, R.J., WANG, J., BEDFORD, M., MORGAN, A.J. & ANNISON, G.
599	(1996) Increased small intestine fermentation is partly responsible for the anti-nutritive
600	activity of non-starch polysaccharides in chickens. British Poultry Science, 37: 609-621.
601	DER DANSKE FJERKRÆRÅD / DANISH POULTRY COUNCIL (2006) Beretning
602	2006. pp 128 (In Danish).
603	EL-LETHEY, H., AERNI, V., JUNGI, T.W. & WECHSLER, B. (2000) Stress and feather
604	pecking in laying hens in relation to housing condition. British Poultry Science, 41: 22-
605	28.
606	ENGBERG, R.M., HEDEMANN, M.S. & JENSEN, B.B. (2002) The influence of grinding
607	and pelleting of feed on the microbial composition and activity in the digestive tract of
608	broiler chickens. British Poultry Science, 43: 569-579.
609	ENGBERG, R.M., HEDEMANN, M.S., STEENFELDT, S. & JENSEN, B.B. (2004)
610	Influence of whole wheat and xylanase on broiler performance and microbial
611	composition and activity in the digestive tract. <i>Poultry Science</i> , 83: 925-938.
612	GABRIEL, I., MALLET, S. & LECONTE, M. (2003) Differences in the digestive tract
613	characteristics of broiler chickens fed on complete pelleted diet or on whole wheat
614	added to pelleted protein concentrate. British Poultry Science, 44: 283-290.

- HAMMERSHØJ, M. & STEENFELDT, S. (2005) Effects of blue lupin (*Lupinus angustifolius*) in organic layer diets and supplementation with foraging material on egg
 production and some egg quality parameters. *Poultry Science*, 84: 723-733.
- 618 HARTINI, S., M. CHOCT, HINCH, G.H., & NOLAN, J.V. (2003) Effect of diet

composition, gut microbial status and fibre forms on Cannibalism in Layers. A report

- 620 for the Australian Egg Corporation Limited. AECL Publication No 03/03, URL:
 - 621 http://www.aecl.org/images/UNE-72a.pdf.
- 622 HETLAND, H. & SVIHUS, B. (2001) Effect of oat hulls on performance, gut capacity and
- 623 feed passage time in broiler chickens. *British Poultry Science*, **42:** 354 361.
- 624 HETLAND, H., SVIHUS, B. & OLAISEN, V. (2002) Effect of feeding whole cereals on
- 625 performance, starch digestibility, and duodenal particle size distribution in broiler
 626 chickens. *British Poultry Science*, 43: 416 423.
- 627 HETLAND, H., SVIHUS, B. & KROGDAHL, Å. (2003) Effects of oat hulls and wood
- shavings on digestion in broilers and layers fed diets based on whole or ground wheat. *British Poultry Science*, 44: 275-282.
- 630 HETLAND, H., CHOCT, M. & SVIHUS, B. (2004) Role of insoluble non-starch
- 631 polysaccharides in poultry nutrition. *World's Poultry Science Journal*, **60** (4): 415-422.
- 632 HILL, F.W. & ANDERSON, D.L. (1958) Comparison of metabolizable energy and
- productive energy determinations with growing chicks. *Journal of Nutrition*, 64: 587634 603.
- HOFFMEYER, I. (1969) Feather pecking in pheasants an ethological approach to the
 problem. *Danish Review Game Biology*, 6: 1-36
- 637 HUGHES, B.O. & DUNCAN, I.J.H. (1972) The influence of strain and environmental
- 638 factors upon feather pecking and cannibalism in fowls. *British Poultry Science*, **13**:
- 639 525-547

British Poultry Science

~	_
2	/
-	

640	HVIDSTEN, H. & HERSTAD, O. (1972) Ensiled and dried barley as feed for poultry.
641	Acta Agriculturae Scandinavica, 22: 183-187.
642	IDI, A., PERMIN, A., CHRISTENSEN, J.P, STEENFELDT, S., ENGBERG, R.M. &
643	FINK, M. (2005) Effect of carrots and maize silage on colonization of hens by
644	Ascaridia galli and Salmonella enterica serovar Enteritidis. Helminthologia, 42 (3):
645	121-131.
646	JENSEN, M.T., COX, R.P. & JENSEN, B.B. (1995) Microbial production of skatole in the
647	hind gut of pigs given different diets and its relation to skatole deposition in backfat.
648	Animal Science, 61: 293-304.
649	JÓZEFIAK, D., RUTKOWSKI, A. & MARTIN, S.A. (2004) Carbohydrate fermentation in
650	the avian ceca-A review. Animal Feed Science and Technology, 113: 1-15.
651	JØRGENSEN, H., ZHAO, X., BACH KNUDSEN, K.E. & EGGUM, B.O. (1996) The
652	influence of dietary fibre source and level on the development of the gastrointestinal
653	tract, digestibility and energy metabolism in broiler chickens. British Journal of
654	Nutrition, 75: 379-395.
655	KJAER, J.B. (2004) Effect of stocking density and group size on feather and skin
656	condition of the skin and feathers of pheasant chicks. Veterinary Record, 154(18): 556-
657	558.
658	KJAER, J.B., SØRENSEN, P. & SU, G. (2001) Divergent selection of feather pecking
659	behaviour in laying hens (Gallus gallus domesticus). Applied Animal Behaviour
660	Science, 71: 29-239
661	KJAER, J.B. & SØRENSEN, P. (2002) Feather pecking and cannibalism in free-range
662	laying hens as affected by genotype, level of dietary methionine + cystine, light
663	intensity during rearing and age at access to the range area. Applied Animal Behaviour
664	Science, 76: 21-39.

KÖHLER, B., FÖHLISCH, J., STRUBE, J. & LANGE, K. (2001) Influences of green
forage and lighting conditions on egg quality and hen welfare. *Proceedings of the 6th European Symposium on Poultry welfare*, Zollikofen, Switzerland, pp.309-311.

- 668 LANGHOUT, D.J. (1999) The role of the intestinal flora as affected by NSP in broilers.
- 669 Proceedings of the 12th European Symposium on Poultry Nutrition, Veldhoven, The
 670 Netherlands, pp. 203-212.
- LÁZARO, R., GARCÍA, M., ARANÍBAR, M.J. & MATEOS, G.G. (2003) Effects of
 enzyme addition to wheat-, barley- and rye-based diets on nutrient digestibility and
 performance of laying hens. *British Poultry Science*, 44: 256-265.
- 674 LONGSTAFF, M. & MCNAB, J.M. (1989) Digestion of fibre polysaccharides of pea

675 (*Pisum savitum*) hulls, carrot and cabbage by adult cockerels. *British Journal of*676 *Nutrition*, **62**: 563-577.

- 677 MASON, V.C., BECH-ANDERSEN, S. & RUDEMO, M. (1980) Hydrolysate preparation
- 678 for amino acid determination in feed constituents. *Journal of Animal Physiology and*679 *Animal Nutrition*, 43: 146-164.
- 680 NATIONAL RESEARCH COUNCIL (NRC), (1994) Nutrient Requirements of Poultry.
- 681 (Ninth Revised Edition. Washington, D.C., National Academic Press, USA).
- 682 NØRGAARD-NIELSEN, G., VESTERGAARD, K. & SIMONSEN, H.B. (1993) Effects
- 683 of rearing experience and stimulus enrichment on feather damage in laying hens.
 684 *Applied Animal Behaviour Science*, **38**: 345-352.
- 685 SALIH, M.E., CLASSEN, H.L. and CAMPBELL, G.L. (1991) Response of chickens fed on
- hull-less barley to dietary ß-glucanase of different ages. *Animal Feed Science and Technology*, 33: 139-149.
- 688 SAS INSTITUTE INC. (1990) SAS/STAT Guide for personal computers. SAS Institute Inc.,
- 689 Cary, NC, USA.

British Poultry Science

690	SAVORY, C.J. (1995) Feather pecking and cannibalism. World's Poultry Science Journal,
691	15 (3): 281-286.
692	SCOTT, M.J., NESHEIM, M.C. & YOUNG, R.J. (1982). Nutrition of the chicken, (3rd
693	edn. Cornell University, Ithaca, NY).
694	SMITS, C.H.M., VELDMAN, A., VERKADE, H.J. & BEYNEN, A.C. (1998) The inhibitory
695	effect of carboxymethylcellulose with high viscosity on lipid absorption in broiler
696	chickens coincides with reduced bile salt concentration and raised microbial numbers in
697	the small intestine. Poultry Science, 77: 1534-1539.
698	STEENFELDT, S. (2001) The dietary effect of different wheat cultivars for broiler chickens.
699	British Poultry Science, 42: 595-609.
700	STEENFELDT, S., BACH KNUDSEN, K.E., BØRSTING, C.F. & EGGUM, B.O. (1995)
701	The nutritive value of decorticated mill fractions of wheat. 2. Evaluations with raw and
702	enzyme treated fractions using adult cockerels. Animal Feed Science and Technology,
703	54: 249-265.
704	STEENFELDT, S., HAMMERSHØJ, M., MÜLLERTZ, A. & JENSEN, J.F. (1998) Enzyme
705	supplementation to wheat-based diets for broilers. 2. Effect on apparent metabolisable
706	energy and nutrient digestibility. Animal Feed Science and Technology, 75: 45-64.
707	STOLDT, W. (1952) Vorschlag zur Vereinheitlichung der Fettbestimmung in Lebensmitteln
708	(Suggestion to standardise the determination of fat in foodstuffs). Fetten, Seifen,
709	Anstrichmittel, 54: 206-207.
710	SVIHUS, B. & HETLAND, H. (2001) Ileal starch digestibility in growing broiler chickens
711	fed on a wheat-based diets is improved by mash feeding, dilution with cellulose or
712	whole wheat inclusion. British Poultry Science, 42: 633-637.
713	TAUSON, R., KJAER, J.B., MARIA LEVRINO, G. & CEPERO BRIZ, R. (2005) Applied
714	scoring of integument and health in laying hens. Proceedings of the 7th European

- 715 Symposium on Poultry Welfare, 15-19 June, Lublin, Poland. Polish Academy of
- 716 Sciences, 23(Supp 1): 153-159.

- 717 TKALCIC, E., STEKAR, J.M.A., KOVAC, M. & HOLCMAN, A. (2000) The effect of
- ensiled maize grains on laying of hens. Zbornik Biotehniske fakultete Univerze v
- *Ljubljani, Kmetijstvo Zootehnika,* **76:** 67-81.
- 720 THEANDER, O., WESTERLUND, E.A., ÅMAN, P. & GRAHAM, H. (1989) Plant cell
- walls and monogastric diets. *Animal Feed Science and Technology*, **23**: 205-225.
- 722 THEANDER, O., ÅMAN, P., WESTERLUND, E.A. & GRAHAM, H. (1994)
- 723 Enzymatic/chemical analysis of dietary fiber. *Journal of AOAC International*, 77: 703724 709.
- 725 WECHSLER, B. & HUBER-EICHER, B. (1998) The effect of foraging material and perch
- height on feather pecking and feather damage in laying hens. *Applied Animal Behaviour Science*, 58: 131–141.
 - 728 WENNRICH, G. (1975) Beziehungen zwischen ranghöhe, federpickaktivität und
- 729 aggressivität von haushennen (Gallus domesticus). Archives für Geflügelkunde, 39:
 - 730 167-171.

Ingredients	Diet
Wheat	383
Barley	160
Dat	100
Soyabean meal	136
Fish meal	20
leat-and-bone-meal	37
Animal fat	27
Soyabean oil	20
Calcium carbonate	70
Dicalcium phosphate	5
Sodium chloride	1
Sodium bicarbonate	2.5
Alfalfa meal	32
DL-Methionine (40%)	4
Vitamin and mineral premix ¹	2.5
Calculated content:	
ME, MJ per kg DM 🛛 💦 🚫	11.5
Protein (Nx6.25, g/kg)	174
Lysine (g/kg)	8.3
Methionine (g/kg)	4.4
Aethionine + cystine (g/kg)	7.2
Calcium (g/kg)	33.5
Гotal phosphorus (g/kg)	5.4

Table 1. Composition of the layer diet (g/kg).

¹The vitamin and mineral premix provided per kg of diet: Vitamin A 4.1 mg; Vitamin D₃ 0.08 mg; Vitamin E 30 mg; Vitamin K₃ 2.5 mg; Vitamin B₁; 1 mg; Vitamin B₂, 5 mg; Vitamin B₆, 2.5 mg; D-pantothenic acid 9 mg; Niacin 30 mg; Betaine anhydrate 338 mg; Folic acid 1 mg; Biotin 0.05 mg; Vitamin B₁₂ 0.02 mg; Fe 80 mg; Zn 120 mg; Mn 100 mg; Cu 6 mg; I 0.5; Se 0.3 mg.

Constituents	Layer diet	Maize silage	Barley/pea silage	Carrots
Dry matter	914.4	317.1-328.8	212.1-230.4	83.7-125.2
Ash	126.6	42.4-37.8	73.3-73.2	63.4-53.8
Protein (Nx6.25)	186.9	98.8-89.4	122.5-126.9	72.8-65.0
HCL-fat	75.9	32.4	29.2-28.3	11.6-16.4
Gross energy (MJ/kg DM)	181.0	19.0-18.7	18.3-18.5	16.1-16.7
Starch	364.9	304.8-319.2	123.5-125.6	t
Sugars				
Glucose	0.4	t	t	150.0-155.5
Fructose	1.0	t	0.5	157.5-142.5
Sucrose	15.6	t	t	150.0-234.5
Raffinose	2.2	t	t	t
Stachyose	6.4	t	t	t
Verbascose	t	t	t	t
Cellulose NCP ²	33	171-166	201-180	60-66
Rhamnose	1	t	3-1	4-5
Fucose	t	t	t	1
Arabinose	23	22-21	16	20-11
Xylose	38	11-98	86-77	3
Mannose	4	3	7	4
Galactose	10	8	9	31-16
Glucose	17	13-12	12	3-4
Uronic acid	9	16	56-58	70-94
NSP ³	$133(29)^4$	342(13)-323(28)	390(47)-361(42)	196(112)-203(112)
Lignin	23	75-80	93-103	30-35
DF (NSP+lignin)	156	417-403	483-464	226-238

E-mail: br.poultsci@bbsrc.ac.uk URL: http://mc.manuscriptcentral.com/cbps

Table 2. Chemical composition of layer diet, maize¹- and barley/pea silage¹ and carrots¹ (g/kg DM).

¹Values given represent analyses from the supplement samples taken at hen age 23 (I) and 54 (II) weeks. ²Non-cellulosic polysaccharides.

³Non-starch polysaccharides (NCP+cellulose). ⁴Values in parentheses are the soluble fraction of NCP.

t=trace.

Page 33 of 38

British Poultry Science

	Layer diet (LD)	Layer diet + maize silage (LD+MS)	Layer diet + barley/pea silage (LD+BS)	Layer diet + carrots (LD+C)	SEM ¹	P-value
Egg production, per hen						
Number of eggs	214 ^{ab}	218 ^a	208 ^b	219 ^a	1.61	0.04
Egg mass, kg	13.2 ^{ab}	13.3 ^{ab}	12.8 ^b	13.6 ^a	0.10	0.03
Egg weight, g	61.5	61.1	61.5	61.9	0.16	0.36
Rate of lay. %	89.9 ^{ab}	91.4 ^a	87.2 ^b	92.0 ^a	0.67	0.04
Feed consumption, per hen						
Layer diet, kg	31.0 ^a	28.2 ^{ab}	25.5 ^b	27.2 ^b	0.63	0.004
Layer diet, g/day	130.1 ^a	118.5 ^{ab}	107.3 ^b	114.1 ^b	2.63	0.004
Silage/carrots, kg	-	14.1 ^b	13.8 ^b	25.6^{a}	1.66	0.000
Silage/carrots, g/day	-	59.3 ^b	58.1 ^b	107.6^{a}	6.99	0.000
LD + silage/carrots, g/day	130.1 ^a	177.7 ^b	165.4 ^b	221.7 ^a	8.64	0.000
Silage/carrots, % of total feed intake	-	33.4 ^b	35.1 ^b	48.5 ^a	2.06	0.000
Feed consumption, kg per kg egg						
Layer diet	2.35 ^a	2.12^{ab}	2.00^{b}	2.00^{b}	0.05	0.02
Silage/carrots	-	1.06 ^b	1.08 ^b	1.88^{a}	0.12	0.000
LD + silage/carrots	2.35 ^a	3.18 ^b	3.08 ^b	3.88 ^a	0.15	0.000
Body weight, g						
25 weeks	1750	1742	1718	1726	18.1	0.59
39 weeks	1889 ^a	1796 ^b	1795 ^b	1915 ^a	23.4	0.000
54 weeks	1813 ^b	1787 ^b	1805 ^b	1917 ^a	24.8	0.001
Mortality, % of hens housed	15.3 ^a	1.5 ^b	2.5 ^b	0.5 ^b	2.10	0.02

Table 3. Production body weight and mortality of laying hens fed a layer diet with or without supplements of maize silage barley pea silage

Means in each row followed by different superscript letters ^{a b} differ significantly.

¹Standard error of mean.

E-mail: br.poultsci@bbsrc.ac.uk URL: http://mc.manuscriptcentral.com/cbps

	Layer diet (LD)	Layer diet + maize silage (LD+MS)	Layer diet + barley/pea silage (LD+BS)	Layer diet + carrots (LD+C)	SEM ⁴	<i>P</i> -value
23 weeks of age						
Organic matter	0.763	0.760	0.758	0.734	0.01	0.10
Fat	0.872	0.853	0.847	0.833	0.01	0.31
Starch	0.999 ^a	0.998 ^a	0.992^{b}	0.997^{a}	0.01	0.01
Total NSP ¹	0.309 ^a	0.276 ^{ab}	0.288^{a}	0.131 ^b	0.02	0.03
S-NSP ²	0.414	0.429	0.353	0.381	0.02	0.87
I-NSP ³	0.280^{a}	0.245 ^a	0.273^{a}	0.041 ^b	0.02	0.03
N-retention	0.472^{ab}	0.521 ^a	0.472^{ab}	0.412^{b}	0.02	0.005
AME _n	13.39 ^a	13.41 ^a	13.14 ^{ab}	12.78 ^b	0.09	0.04
DM in excreta	22.39	17.86	19.88	19.14	0.69	0.11
53 weeks of age						
Organic matter	0.721 ^a	0.703^{ab}	0.689 ^b	0.706^{ab}	0.01	0.03
Fat	0.848^{ab}	0.861 ^a	0.848^{ab}	0.804^{b}	0.01	0.03
Starch	0.993	0.994	0.983	0.985	0.01	0.08
Total NSP ¹	0.220	0.239	0.264	0.244	0.01	0.70
S-NSP ²	0.270	0.497	0.543	0.258	0.04	0.34
I-NSP ³	0.206	0.185	0.201	0.240	0.02	0.60
N-retention	0.419	0.400	0.419	0.363	0.02	0.74
AME _n	12.82	12.61	12.36	12.42	0.08	0.19
DM in excreta	22.31	20.06	21.06	17.00	0.82	0.11

Table 4. Apparent metabolisable energy (MJ/kg DM), coefficients of total tract apparent digestibility and nitrogen retention in laying hens fed a layer diet

Means in each row followed by different superscript letters ^{a, b} differ significantly. ¹Non-starch polysaccharides (NCP+cellulose). ²Soluble NSP. ³Insoluble NSP.

⁴Standard error of mean.

Table 5. Relative weights of digestive tract segments and their contents and dry matter content in gastrointestinal contents of hens fed with or without supplements of maize silage, barley pea silage or carrots at 23 and 53 weeks of age.

	Layer diet (LD)	Layer diet + maize silage (LD+MS)	Layer diet + barley/pea silage (LD+BS)	Layer diet + carrots (LD+C)	SEM ¹	<i>P</i> -value
	Re	lative segment	weight, g/kg	BW		
23 weeks						
Gizzard	20.62 ^b	24.72 ^a	24.87 ^a	22.51 ^{ab}	1.06	0.04
Duodenum/jejunum	20.14	20.86	19.93	19.97	0.60	0.68
Ileum	7.56	8.53	8.60	8.67	0.52	0.42
Caeca	4.51	4.50	4.57	4.73	0.38	0.97
53 weeks						
Gizzard	16.3 ^b	30.5 ^a	33.0 ^a	19.0 ^b	1.21	0.00
Duodenum/jejunum	16.3	16.1	15.2	15.7	0.64	0.67
Ileum	6.50	7.98	7.35	7.05	0.44	0.17
Caeca	4.67	4.14	4.11	4.30	0.38	0.71
Relative weight of contents, g/kg BW						
23 weeks				5 2 11		
Gizzard	8.35 ^b	11.69 ^a	11.27 ^a	9.89 ^{ab}	0.60	0.0
Duodenum/jejunum	7.20 °	9.69 ^a	7.64^{bc}	9.26 ^{ab}	0.63	0.0
Ileum	5.64 ^b	6.71 ^{ab}	5.74 ^b	7.54 ^a	0.05	0.0
Caeca	3.26	3.24	3.64	3.40	0.40	0.8
53 weeks						
Gizzard	8.2 ^b	14.0 ^a	15.9 ^a	8.3 ^b	0.67	0.0
Duodenum/jejunum	9.8 °	14.9 ^a	13.5 ^{ab}	11.2^{bc}	0.76	0.0
Ileum	5.50	7.59	6.55	6.58	0.65	0.2
Caeca	3.80	3.18	2.21	3.78	0.43	0.0
		Dry matter	content, %			
23 weeks		<i>.</i>	,			
Gizzard	34.13 ^a	34.02 ^a	29.24 ^b	24.19 ^c	1.59	0.00
Duodenum/jejunum	19.00 ^a	18.72 ^a	18.39 ^a	15.81 ^b	0.70	0.03
Ileum	22.88	20.87	21.83	19.47	0.82	0.07
Caeca	22.79	22.53	23.68	21.53	0.95	0.48
Colon/rectum	25.36	24.11	23.80	23.60	0.75	0.38
53 weeks						
Gizzard	33.56 ^a	29.46 ^b	23.96 [°]	21.71 ^c	1.09	0.00
Duodenum/jejunum	21.29 ^a	18.66 ^b	18.54 ^b	19.20 ^b	0.49	0.01
Ileum	29.76	19.88	20.17	19.87	3.69	0.21
Caeca	28.56	26.14	25.02	24.16	1.31	0.15
Colon/rectum	22.44	20.98 superscript lette	19.23	20.32	0.91	0.14

¹Standard error of mean.

_ 3 ⊿	
$\begin{array}{c} 4\\5\\6\\7\\8\\9\\10\\11\\2\\31\\4\\15\\16\\17\\8\\19\\20\\22\\23\\24\\25\\26\\27\\28\\9\\30\\1\\32\\33\\4\\5\\36\\37\\8\\9\\40\end{array}$	
6 7	
8 9	
10	
11 12	
13 14	
15	
16 17	
18 19	
20	
21 22	
23 24	
25	
26 27	
28 29	
30	
32	
33 34	
35 36	
37	
38 39	
40 41	
42	
43 44	
45 46	
47	
48 49	
50 51	
52	
51 52 53 54 55	
55 56	
57	
56 57 58 59	
60	

Table 6. Counts of total anaerobic bacteria, coliform bacteria, lactose negative enterobacteria,lactic acid bacteria, enterococci (log cfu/g digesta) and pH in the digestive tract of hens fed with orwithout supplements of maize silage, barley pea silage or carrots.

	Layer diet (LD)	Layer diet + maize silage (LD+MS)	Layer diet + barley/pea silage (LD+BS)	Layer diet + carrots (LD+C)	SEM ¹	P-value
Anaerobic bacteria						
Gizzard	7.68	7.15	7.54	7.54	0.25	0.49
Duodenum/jejunum	8.52	8.06	8.23	7.97	0.26	0.50
Ileum	8.59	8.51	8.77	8.52	0.14	0.52
Caeca	10.06	9.79	9.95	10.21	0.13	0.21
Colon/rectum	9.15	8.76	8.96	8.84	0.18	0.48
Coliform bacteria						
Gizzard	4.54	3.72	4.22	4.14	0.32	0.38
Duodenum/jejunum	5.73	4.28	5.13	4.90	0.44	0.19
Ileum	7.29	7.07	6.59	6.42	0.27	0.17
Caeca	7.39	7.15	7.28	7.31	0.17	0.78
Colon/rectum	7.08	7.48	7.24	7.10	0.27	0.71
Lactose negative enterobacteria						
Gizzard	3.76	3.43	3.47	3.46	0.18	0.54
Duodenum/jejunum	4.67^{a}	3.06 ^b	3.85 ^a	3.85 ^a	0.34	0.04
Ileum	6.40	5.76	5.46	5.82	0.26	0.19
Caeca	6.06	5.92	5.52	6.08	0.28	0.50
Colon/rectum	6.18	5.91	5.65	6.08	0.25	0.47
Lactic acid bacteria						
Gizzard	7.63	7.49	7.49	7.69	0.41	0.98
Duodenum/jejunum	8.47	8.38	7.99	8.43	0.20	0.32
Ileum	8.96	8.73	8.46	8.79	0.16	0.23
Caeca	9.53	9.43	9.56	9.68	0.10	0.40
Colon/rectum	8.93	8.84	8.60	9.15	0.13	0.06
Enterococci						
Gizzard	5.64 ^a	3.89 ^b	4.04 ^b	5.05 ^a	0.27	0.002
Duodenum/jejunum	6.85 ^a	4.70 ^c	4.70 ^c	5.74 ^b	0.27	0.001
Ileum	7.72 ^a	6.49 ^b	6.01 ^b	6.55 ^b	0.32	0.02
Caeca	7.96	7.43	6.97	7.95	0.25	0.05
Colon/rectum	7.41	6.85	6.82	7.16	0.29	0.44
pH						
Gizzard	4.82 ^a	3.91 ^b	3.90 ^b	4.64 ^a	0.21	0.02
Duodenum/jejunum	6.27 ^a	5.92 ^b	6.22 ^a	6.08^{ab}	0.06	0.01
Ileum	7.48	7.44	7.57	7.17	0.18	0.47
Caeca	6.53 ^a	6.18 ^b	6.14 ^b	6.14 ^b	0.10	0.04
Colon/rectum	7.19	7.14	7.21	7.17	0.26	0.99

¹Standard error of mean.

Table 7. Concentrations of lactic - and acetic acid in the digestive tract and caecal concentrationsof butyric and propionic acid (µmol/g digesta) of hens fed with or without supplements of eithermaize silage, barley pea silage or carrots.

	Layer diet (LD)	Layer diet + maize silage (LD+MS)	Layer diet + barley/pea silage (LD+BS)	Layer diet + carrots (LD+C)	SEM	<i>P</i> -value
Lactic acid						
Gizzard	4.7 ^b	16.9 ^a	14.3 ^a	1.6 ^b	2.81	0.01
Duodenum/jejunum	16.4 ^b	25.0 ^a	19.6 ^{ab}	13.5 ^b	2.08	0.01
Ileum	13.9	22.3	12.8	17.5	3.83	0.34
Colon/rectum	13.5	16.6	14.1	17.0	3.65	0.84
Acetic acid						
Gizzard	3.5 ^b	5.9 ^a	6.2 ^a	3.6 ^b	0.71	0.03
Duodenum/jejunum	1.5	0.2	1.3	0.7	0.65	0.41
Ileum	9.7 ^a	11.5 ^a	9.7 ^a	6.8 ^b	0.82	0.01
Colon/rectum	26.1	24.5	24.0	25.0	4.43	0.99
Caeca						
Acetic acid	70.0	91.5	77.0	74.3	7.30	0.24
Propionic acid	25.0	32.0	27.0	27.3	2.67	0.35
Butyric acid	13.6	17.1	16.5	18.8	2.06	0.39

Means in each row followed by different superscript letters ^{a b} differ significantly. ¹Standard error of mean.

3
4
5
6
0
1
8
9
10
11
12
13
14
15
16
10
17
18
19
20
21
22
4 5 6 7 8 9 10 1 12 3 4 5 6 7 8 9 10 1 12 3 4 5 6 7 8 9 10 1 12 3 4 5 6 7 8 9 10 1 12 3 4 5 6 7 8 9 10 1 12 3 4 5 6 7 8 9 0 1 2 2 2 3 4 5 6 7 8 9 0 1 2 3 3 3 4 5 6 7 8 9 0 1 1 2 3 4 5 6 7 8 9 0 1 2 2 2 3 4 5 6 7 8 9 0 1 2 3 3 4 5 6 7 8 9 0 1 2 3 3 4 5 6 7 8 9 0 1 2 3 4 5 6 7 8 9 0 1 2 3 4 5 6 7 8 9 0 1 2 3 4 5 6 7 8 9 0 1 2 3 3 4 5 6 7 8 9 0 1 2 3 4 5 6 7 8 9 0 1 2 3 4 5 6 7 8 9 0 1 2 3 4 5 6 7 8 9 0 1 2 3 4 5 6 7 8 9 0 1 2 3 4 5 6 7 8 9 0 1 2 3 3 4 5 6 7 8 9 0 1 2 3 4 5 6 7 8 9 0 1 2 3 4 5 6 7 8 9 0 1 2 3 3 4 5 6 7 8 9 0 1 2 3 3 4 5 6 7 8 9 0 1 2 3 3 4 5 6 7 8 9 0 1 2 3 4 5 6 7 8 9 0 1 2 3 3 4 5 6 7 8 9 0 1 2 3 3 4 5 6 7 8 9 0 1 2 3 3 4 5 6 7 8 9 0 1 2 3 3 4 5 6 7 8 9 0 1 2 3 3 4 5 6 7 8 9 0 1 2 3 3 4 5 6 7 8 9 0 1 2 3 3 4 5 6 7 8 9 0 1 2 3 3 3 3 3 3 3 3 3 3 3 3 3 3 3 3 3 3
24
25
26
27
20
20
29
30
31
32
33
34
35
36
37
38
30
10
40
41
42
43
44
45
46
45 46 47 48
48
49
50
51
52
52
03 E /
04 57
55
50 51 52 53 54 55 56 57 58 59
57
58
59
~~

1 2

Table 8. Allo-pecking at 53 week of age (LSmeans of bouts/pecks per bird per hour) and
plumage condition at 54 weeks of age of hens fed with or without supplements of either maize
silage, barley pea silage or carrots.

	Layer diet (LD)	Layer diet + maize silage (LD+MS)	Layer diet + barley/pea silage (LD+BS)	Layer diet + carrots (LD+C)	SEM ³
Feather pecking					
-Total, bouts	0.92 ^a	0.21 ^b	0.44 ^b	0.20^{b}	0.09
-Total, pecks	1.58 ^a	0.57^{ab}	0.95^{ab}	0.36 ^b	0.15
-Severe, bouts	0.56 ^a	0.01^{b}	0.03^{b}	0.07^{b}	0.08
-Severe, pecks	0.60^{a}	0.03 ^b	0.04^{b}	0.09^{b}	0.08
-Gentle, bouts	0.36 ^a	0.20^{b}	0.42^{a}	0.13 ^b	0.04
-Gentle, pecks	0.98	0.54	0.91	0.27	0.15
Aggressive pecking					
-Bouts	0.21	0.18	0.19	0.23	0.02
-Pecks	0.22	0.21	0.21	0.24	0.02
Beak pecking					
-Bouts	0.25	0.23	0.10	0.17	0.04
-Pecks	0.98	0.78	0.32	0.51	0.17
Plumage condition ¹					
-Total score ²	13.9 ^b	18.3 ^a	19.2 ^a	16.3 ^{ab}	1.24
Separate body parts					
-Neck	3.2	3.8	3.9	3.6	0.19
-Breast	2.4	3.1	3.5	3.1	0.26
-Back	2.4	3.8	4.0	3.0	0.38
-Wings	2.4	3.8	3.9	3.6	0.21
-Tail Means in each row foll	2.6	3.8	3.9	3.1	0.33

Means in each row followed by different superscript letters ^{a b} differ significantly (P < 0.05).

¹Maximum of 4 points for perfect plumage, minimum of 1 point for a very poor plumage. ²Total score is the sum of body part scores, max. 20 and min. 5 points.

³Standard error of mean.