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Co-evolution of firms, industries and networks in space

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Abstract

The cluster literature suffers from a number of shortcomings: (1) it often neglects that cluster firms are heterogeneous in terms of capabilities; (2) it tends to overemphasize the importance of geographical proximity and underestimates the role of networks; (3) it hardly addresses the origins and evolution of clusters. We propose a theoretical framework that brings together literature on clusters, industrial dynamics, the evolutionary theory of the firm and network theory. We describe how clusters co-evolve with: (1) the industry they adhere to; (2) the capabilities of the firms they contain; and (3) the industry-wide knowledge network they are part of.

Key words: cluster evolution, network dynamics, industrial dynamics, evolutionary economic geography

Anne L.J. Ter Wal & Ron A. Boschma
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La coévolution géographique des entreprises, des industries et des réseaux.

La documentation sur les grappes souffre d'un nombre de points faibles: (1) elle ne tient compte du fait que les grappes d'entreprises sont hétérogènes en termes de leurs capacités: (2) elle a tendance à souligner l'importance de la proximité géographique et à ne pas donner assez d'importance au rôle des réseaux; (3) elle aborde à peine les origines et l'évolution des grappes. On propose un cadre théorique qui réunit la documentation sur les grappes, la dynamique industrielle, la théorie évolutionniste des entreprises et le théorie des réseaux. On présente comment les grappes évoluent simultanément avec: (1) l'industrie à laquelle elles s'adhèrent; (2) les capacités des entreprises concernées; (3) le réseau de connaissance à l'échelle industrielle dont elles font partie.

Evolution des grappes / Dynamique des réseaux / Dynamique industrielle / Géographie économique évolutionniste

Koevolution von Firmen, Branchen und Netzwerken im Raum

Die Literatur über Cluster leidet unter einer Anzahl von Mängeln: (1) Es wird oft vernachlässigt, dass Cluster-Firmen hinsichtlich ihrer Fähigkeiten heterogen sind; (2) die Bedeutung der geografischen Nähe wird in der Regel zu stark betont, während die Rolle von Netzwerken unterschätzt wird; (3) auf den Ursprung und die Evolution von Clustern wird kaum eingegangen. Wir schlagen einen theoretischen Rahmen vor, in dem die Literatur über Cluster mit der Literatur über Branchendynamik, die evolutionäre Theorie der Firma und die Netzwerktheorie zusammengebracht wird. Wir beschreiben, wie sich Cluster gemeinsam mit den folgenden Faktoren weiterentwickeln: (1) der Branche, der sie angehören; (2) den Fähigkeiten der in ihnen enthaltenen Firmen; und (3) dem branchenweiten Wissensnetzwerk, dem sie angehören.

Key words:
 Evolution von Clustern
 Netzwerkdynamik
 Branchendynamik
 Evolutionäre Wirtschaftsgeografie

Coevolución de empresas, industrias y redes en el espacio

La literatura de aglomeración adolece de varias deficiencias: (1) ignora con frecuencia que las empresas de aglomeración son heterogéneas en lo que afecta a las capacidades; (2) tiende a poner demasiado énfasis en la importancia de la proximidad geográfica y subestima el papel de las redes; (3) apenas considera los orígenes y la evolución de las aglomeraciones. Nosotros proponemos una estructura teórica que agrupe la literatura sobre aglomeraciones, dinámicas industriales, la teoría evolucionaria de empresas y la teoría de redes. Describimos cómo se desarrollan las aglomeraciones con: (1) la industria a la que pertenecen; (2) las capacidades de las empresas contenidas en ellas; y (3) la red de conocimiento industrial de la que forman parte.

Key words:
 Evolución de aglomeraciones
 Dinámicas de redes
 Dinámicas industriales

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Geografía económica evolucionaria

JEL codes: B52, O18, R00, R11

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1. INTRODUCTION

Since the 1980s, concepts like industrial districts, clusters, learning regions and regional innovation systems have conceived regions as drivers of innovation. Broadly speaking, the cluster literature claims that firms in a cluster benefit from knowledge externalities, because geographical proximity facilitates (tacit) knowledge-sharing, because cluster firms participate in extensive local networks, and because they belong to the same institutional environment. However, this way of conceptualising and analysing clusters has become subject to increased criticism. Until recently, economic geographers did not pay too much attention to the fact that firms in a cluster differ widely in terms of size, power and absorptive capacity. In addition, the role of geographical proximity in patterns of knowledge exchange tends to be overemphasized, whereas the effect of networks – by definition an a-spatial concept – tends to be underestimated (BOSCHMA and TER WAL 2007). Finally, most studies analyse clusters from a static perspective, while questions like where clusters initially emerge, and why and how clusters and the advantages associated to them change over time are largely ignored.

While addressing these shortcomings, we propose an exploratory theoretical framework on the evolution of spatial clustering in an industry. This framework is grounded in an evolutionary economic geography approach that tackles questions in economic geography with theoretical insights and concepts derived from evolutionary economics (see BOSCHMA and LAMBOUY 1999). In this particular application to the evolution of spatial clustering, we argue that the evolution of patterns of clustering within an industry is part of wider co-evolutionary processes. These processes involve, beside the clusters themselves, the evolution of the industry's constituent firms at the micro level, of the industry as a whole at the macro-level, and of the

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3 patterns of knowledge-based interaction, as expressed in the industry network. In
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5 sketching this framework, we link the geography literature on clusters to the
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7 evolutionary theory of the firm, the industrial dynamics literature and network theory.
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10 In section 2, we give a short review of the literature on clusters. In section 3,
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12 we present insights from the evolutionary theory of the firm that explain how firms
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14 internally differ – in particular in terms of dynamic capabilities. Subsequently, in
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16 section 4, we combine the evolutionary theory of the firm with the literature on
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18 networks and explain how firm capabilities and their network positions are related
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20 through a bidirectional causality. We argue what implications differences in firm
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22 capabilities might have for the role firms play in cluster-based knowledge interaction
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24 and for the position firms have in the industry network. In section 5, we take a
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26 dynamic perspective and relate the evolution of networks to industry dynamics. We
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28 explain how networks evolve through the various life cycle stages of the industry and
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30 what role the bidirectional causality between firm heterogeneity and network position
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32 plays in this process. At the same time, we devote attention to the implications of the
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34 evolution of firm heterogeneity, networks and industries for the evolution of spatial
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36 clustering in an industry, making the final step towards an evolutionary economic
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38 geography approach to spatial clustering.
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48 **2. REVIEW OF THE LITERATURE ON CLUSTERS**

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50 When we refer to clusters, we have in mind the extensive literature on clusters,
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52 industrial districts, innovative milieux, regional innovation systems and learning
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54 regions published in economic geography since the 1980s. While we acknowledge
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56 that these concepts differ to some extent, they all stress the importance of local
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58 processes of collective learning, based on a high degree of embeddedness in
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3 clusters, in combination with the tacit nature of knowledge (ASHEIM 1996; COOKE
4
5 2001). The extensive literature on clusters has put emphasis on four mechanisms of
6
7 inter-firm knowledge flows which contribute to their strongly localised character.
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10 The first mechanism concerns a high level of informal interaction within
11
12 cluster-based communities of entrepreneurs and technicians (DAHL and PEDERSEN
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14 2004; GRABHER and IBERT 2006). Clusters are characterised by a high level of
15
16 embeddedness that is expressed in a cohesive and rather closed social environment
17
18 in which entrepreneurs and employees exchange knowledge through informal social
19
20 networks. In addition, due to the specialised nature of clusters, most of the relevant
21
22 knowledge is highly tacit and therefore difficult to transfer over large distances.
23
24 Hence, all firms in a cluster have access to more or less the same knowledge and
25
26 hence can profit from that accordingly (ASHEIM and GERTLER 2004). This knowledge
27
28 is inaccessible to firms beyond the boundaries of the cluster: the social distance as
29
30 well as the cognitive distance (that, in case of clusters, may coincide with
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32 geographical distance) make that the cluster's knowledge does not reach firms
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34 outside the cluster or cannot be properly understood (BOSCHMA and LAMBOUY 2002).
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41 The second mechanism concerns direct inter-firm links in cooperation
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43 networks. Because of the high-level of embeddedness, direct cooperation links
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45 between firms are likely to be strongly localized within the boundaries of the cluster.
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47 The presence of a social community of engineers and entrepreneurs that is
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49 interlinked through an informal social network, does not only lead to implicit
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51 knowledge exchange on individual bases, it also leads to more explicit acts of
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53 collective learning taking place in local cooperative networks (CREVOISIER 2004).
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57 Thirdly, knowledge spills over from one firm to another through labour mobility.
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59 Next to knowledge flowing through formal and informal networks, appointing new
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3 employees is an important way to get access to external knowledge. This is
4 especially relevant for acquiring knowledge in fields a firm is not already active in
5 (SONG et al. 2003). Since mobile labour is inclined to stay in their home region, these
6 knowledge flows tend to be geographically localized (ALMEIDA and KOGUT 1999;
7 MALMBERG and POWER 2005).

8
9
10 Finally, the creation of spin-offs can be considered a mechanism of knowledge
11 transfer that tends to be strongly localized (DAHL et al. 2003). Spin-off firms inherit
12 knowledge and experience from their parent company (KLEPPER and SLEEPER 2005).
13 Since spin-offs are strongly inclined to establish their firms in close geographical
14 proximity to their mother company (KLEPPER 2001; SORENSEN 2003), these
15 knowledge flows tend to be geographically localized as well.

16
17 This broad literature on clusters is consistent in the view that inter-firm mobility
18 of high-skilled workers and spin-offs, formal and informal forms of collaboration, and
19 other forms of knowledge exchange are factors that have contributed to the success
20 of clusters (BRESCHI and MALERBA 2001). Because of the four inter-firm knowledge
21 transfer mechanisms, the cluster literature puts a strong premium on the
22 geographical concentration of knowledge flows between firms within clusters.
23 Consequently, clusters are put forward as key drivers of innovation (MALMBERG and
24 MASKELL 2002). However, in stressing that flows of knowledge in clusters are highly
25 concentrated in space, this literature tends to overlook three crucial issues.

26
27 First, many cluster studies, particularly within the economic geography
28 tradition, do not pay close attention to the fact that firms are highly heterogeneous in
29 terms of capabilities, strategies and routines (NELSON and WINTER 1982). In that
30 literature, clusters matter, and not so much firms. The performance of firms is largely
31 attributed to their location in the cluster, because of the localized character of

1
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3 knowledge transfer in clusters. Cluster firms are supposed to outperform non-cluster
4 firms, although that is hardly ever put to the test. But more importantly, the
5 capabilities of firms are most likely to differ within clusters, with major consequences
6 for their performance. Therefore, it would be wrong to treat cluster firms as being the
7 same, and to relate their performance almost directly to their location, without
8 controlling for firm-specific features¹.
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11 The second shortcoming in many of the cluster studies is that the role of
12 geographical proximity is overemphasised. When it comes to cooperation networks,
13 many studies on clusters implicitly assume that knowledge stemming from non-local
14 sources is of inferior importance for firm competitiveness (ASHEIM and ISAKSEN 2002).
15 More recently, it is more and more acknowledged that extra-cluster linkages are
16 important for innovation (OINAS and MALECKI 2002) and might even be crucial for
17 cluster firms to avoid lock-in (BATHELT et al. 2004). However, at the level of the
18 cluster, there is little empirical evidence that clusters with strong local knowledge
19 dynamics and a high degree of integration in global networks outperform other
20 clusters in terms of growth (KRAFFT 2004). At the same time, social networks are
21 assumed to be disclosed by the cluster boundaries and labour mobility flows to be
22 essentially local. The degree to which these flows might cross over regional
23 boundaries is often not addressed either in qualitative or quantitative studies on
24 clusters. In other words, most of the cluster literature argues from the idea that it is
25 the local environment of the cluster that affects the behaviour and performance of its
26 constituent firms. If networks matter, their effects are believed to operate at the
27 cluster level. However, networks are by definition a-spatial entities and, therefore,
28 each of the four knowledge transfer mechanisms can be best conceptualized as
29 mechanisms that are possibly, but not necessarily, of a local nature. Like HENDRY
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3 and BROWN (2006) showed in their study of German clusters, firms may take
4 advantage from being connected to a network – irrespective of where their partners
5 are located – rather than from being located in a cluster.
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10 The third drawback of the cluster literature is that most studies are static,
11 notable exceptions being MAGGIONI (2002), BRENNER (2004) and MENZEL and
12 FORNAHL (2007). This implies that the question as to where clusters come from and
13 to why they emerged as they did received little or no attention from geographers. In
14 addition, only limited attention has been paid to how clusters and inter-firm networks
15 and clusters evolve, and whether the advantages that are associated to geographical
16 clustering persist over time.
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29 **3. VARIETY ACROSS FIRMS IN CLUSTERS**

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31 Above, we argued that heterogeneity of firms within a cluster is largely neglected in
32 many cluster studies. Evolutionary economic theory offers valuable concepts and
33 ideas to enrich the cluster literature by paying more attention to how firms differ
34 internally and how these differences matter for the roles and positions of cluster firms
35 in knowledge networks. Highlighting the variety across of firms is the first step
36 towards an evolutionary approach to geographical clusters.
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45 The starting point here is the argument of NELSON and WINTER (1982) that
46 firms largely differ in their capabilities, strategies and routines. Differences in skills of
47 individual organization members and firm strategies will, in turn, lead to the
48 development of differences in routines and – at a more aggregate level – in firm
49 capabilities. Routines and capabilities of firms are highly idiosyncratic and hence a
50 source of competitive advantage. Important is the distinction between a firm's
51 capability to carry out highly frequent and strongly routinized daily tasks and its
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3 capability to change and develop these operational routines and capabilities (DOSI et
4 al. 2000). According to this line of reasoning, a distinction should be made between
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6 substantive capabilities – defined as the ability to solve a problem – and higher order
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8 dynamic capabilities – constituting a firm’s ability to change the way a firm solves
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10 problems (ZAHRA et al. 2006). The latter – dynamic capabilities – can be considered
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12 the drivers behind the creation or continuation of long-term competitive advantage
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14 (HENDERSON and COCKBURN 1994). A firm has to make strategic decisions how to
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16 allocate its scarce resources over the commercial exploitation of its existing
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18 knowledge on the one hand and the exploration of alternatives on the other. Whereas
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20 for the first, the returns are more certain and immediate, the latter is accompanied by
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22 much more risk and uncertainty, but at the same time necessary in the long run to
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24 cope with future market and technology developments (MARCH 1991).
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32 The concept of dynamic capabilities fulfils an important role in extending our
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34 explanation of divergent patterns of performance of cluster firms (TEECE et al. 1997).
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36 ZOLLO and WINTER (1999; 2002) perceive dynamic capabilities as a firm’s ability to
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38 replace or adapt a firm’s routinized activities of production by more effective
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40 operational routines. This implies that dynamic capabilities are a structural firm
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42 characteristic that conceals in a firm’s ability to introduce innovations in a relatively
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44 stable way over time. In other words, dynamic capabilities give way to replicable
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46 processes of change that are encapsulated in a firm’s routines. In our framework,
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48 dynamic capabilities perform three different functions in the evolution of firms.
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53 The first – and most general – type of dynamic capability is absorptive
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55 capacity. The external environment of a firm provides stimuli for a firm to change its
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57 focus and to reconfigure its resource base in order to keep up competition. One
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59 potential and important way to do so is by use of the external knowledge a firm
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3 obtains through its network linkages. Such external knowledge might contain
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5 important information how to redirect the development of a firm away from its
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7 evolution along existing paths, causing a more path-breaking change in its
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9 development (EISENHARDT and MARTIN 2000). However, some firms will be better
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11 able to build collaborative ties than others and some firms will be better to take
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13 advantage of these ties once established. In other words, a firm's absorptive
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15 capacity, defined as a firm's ability to absorb, understand and exploit external
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17 knowledge (COHEN and LEVINTHAL 1990) is a highly relevant dimension of firm
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19 heterogeneity that is especially relevant for the evolutionary analysis of cluster firms.
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21 Although there is still much debate on how the concepts of absorptive capacity and
22
23 dynamic capabilities are related (FOSS et al. 2006), we follow ZAHRA and GEORGE
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25 (2002) in recognizing absorptive capacity as a dynamic capability, with distinct
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27 cognitive and organizational dimensions.
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34 The second role dynamic capabilities play in our framework of clustering can
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36 be considered a further specification of the first. Whereas absorptive capacity as a
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38 dynamic capability concerns the effective absorption and application of external
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40 knowledge in general, particularly firms that are able to change their network position
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42 potentially create a competitive advantage over other firms. As the technology base
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44 of the industry evolves, a fixed position in a dense part of the network in combination
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46 with the absence of weak links to other, more distant parts of the network lead to a
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48 decay of newness of information and knowledge that reaches the firm (GRABHER
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50 1993). The heterogeneity – or variety across firms – decreases through long-lasting
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52 relationships among these firms (NOOTEBOOM 2000). Eventually stability in network
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54 position carries the risk of cognitive lock-in among the group of interlinked firms. In
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56 such situations it is important for firms to reposition themselves in the network. For
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3 instance, firms can get access to novel knowledge by bridging structural holes (BURT
4 2004; AHUJA 2000a) that connect prior unconnected or weakly connected parts of a
5 network (GLÜCKLER 2007). A higher-order dynamic capability enables a firm to make
6 this type of network change and hence to create new sources of external knowledge
7 and a source of new variety across firms.
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15 This network change might in turn have implications for the pattern of spatial
16 clustering of an industry. As to the extent that the new inter-firm relationships are
17 local in comparison to the prior relationships, the need to be spatially proximate is
18 likely to change along. If the new relationships are increasingly of a non-local nature,
19 concentration of the industry in specific clusters might diminish, whereas an increase
20 of local interaction might have the opposite effect.
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29 A third dynamic capability, with special relevance to the cluster concept,
30 concerns the ability of a firm to replicate its effective routines to new locations (KOGUT
31 and ZANDER 1992; FRENKEN and BOSCHMA 2007). This can take place either when a
32 firm moves entirely to a new location, when part of the firm's activity is relocated, or
33 when it starts a subsidiary in another place, for instance to serve a new market.
34 These acts of relocation directly affect the pattern of spatial clustering of an industry,
35 either reinforcing or diminishing the extent to which an industry is clustered in space.
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48 **4. FIRM VARIETY, NETWORKS AND CLUSTERS**

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50 In this section, we set out which role networks play in clusters and critically assess
51 the role of geographical proximity in the patterns of interaction in which cluster firms
52 are involved. In doing so, we take a dynamic perspective, overcoming the
53 predominantly static nature of most cluster studies. We argue that variety across
54 firms in terms of capabilities drives the evolution of networks through time.
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3 In cluster studies, the cluster environment and the spatially bounded
4 knowledge dynamics are conceived as the most important forces making clusters
5 and their constituent firms performing well. In order to be an innovative firm, it matters
6 where you are located. However, we stated earlier that inter-firm interaction is not
7 necessarily confined to the cluster area. Therefore, the local nature of knowledge
8 exchange between firms in clusters – being the result of social networks, direct
9 cooperation, labour mobility or spin-off relations – cannot be assumed beforehand.
10 That is not to deny that each of these four types of inter-firm knowledge transfer
11 mechanisms may have a certain bias to be local due to geographical proximity, but
12 this will vary across regions, across industries and across time.
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27 With respect to the time dimension, the literature on how networks emerge
28 and evolve throughout the evolution of an industry is still weakly developed (MALERBA
29 2006). To begin with, one needs to specify the determinants of matching in a
30 network. AHUJA (2000b), for instance, argues that the formation of strategic alliances
31 depends on the interplay between inducements and opportunities of the firms
32 involved. On the one hand, firms with superior capabilities to create new technology,
33 products and processes and successfully commercialize them are attractive partners
34 for other firms to start a strategic alliance with. On the other, these firms themselves
35 may not have strong incentives to engage in alliances with firms with inferior
36 capabilities. Whereas firms having a strong knowledge base – and superior dynamic
37 capabilities – are attractive to be connected too, firms with weaker dynamic
38 capabilities might not have any interesting knowledge to offer for others and, at the
39 same time, might not be able to understand knowledge stemming from firms with
40 strong dynamic capabilities (GIULIANI and BELL 2005). Related to this is STUART's
41 (1998) argument that prestigious firms – firms that have built a good reputation
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3 through important technological advances – are desirable partners in collaboration.
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5 As a consequence, they come to be located centrally in knowledge networks,
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7 provided that they are willing to collaborate with less prestigious partners, for
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9 instance against attractive financial terms.
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13 In order to be able to communicate and exchange knowledge effectively, the
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15 technological or cognitive distance between partners should not be too great
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17 (NOOTEBOOM 2000). Likewise LANE and LUBATKIN (1998) introduced the concept of
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19 relative absorptive capacity. They argue that it is the difference in absorptive capacity
20
21 between related firms that determines the extent to which firms can learn from each
22
23 other and hence the probability that a linkage between two firms is formed. GIULIANI
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25 and BELL (2005) showed in their study of a Chilean wine cluster that knowledge
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27 diffusion in that cluster takes place mainly in a core group of firms with high
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29 absorptive capacities, whereas firms with inferior absorptive capacities remain
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31 isolated from the local knowledge network. BOSCHMA and TER WAL (2007) found
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33 evidence in their case study of the Barletta footwear cluster that absorptive capacity
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35 was positively related to the amount of non-local knowledge relationships. A central
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37 network position, in turn, tends to be beneficial for a firm (POWELL et al. 1996).
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39 However, it needs to be acknowledged there might be a limit to the positive effect of
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41 centrality. Being centrally positioned in a dense network can be harmful for a firm,
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43 since it limits the amount of novelty circulating in the network. That is why it is
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45 important for a firm to have a qualitative variety of linkages. Based on
46
47 GRANOVETTER's (1973) theory of the strength of weak ties it is often argued that a
48
49 combination of strong and weak ties ensures an optimal mix of socially embedded
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51 knowledge and novelty (UZZI 1996; GILSING et al. 2007). Small world networks
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53 (WATTS and STROGATZ 1998) are conceived as an efficient network structure that
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3 combines intensive trust-based knowledge exchange in local dense parts of the
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5 network with a sufficient degree of novelty stemming from more sparse distant ties
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8 (VERSPAGEN and DUYSTERS 2004).
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10 The general argument that follows from the above is that a firm's capabilities –
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12 relative to those of potential partners – are a crucial determinant for the formation of
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14 linkages. This implies that a firm's capabilities – as for instance its absorptive
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16 capacity – are bidirectionally linked to firm performance (MALERBA 2006). At the one
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18 hand, firms with a high absorptive capacity are attractive partners to be linked to in a
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20 network and hence are likely to be centrally connected in this network. At the other
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22 hand, a central network position is (to a certain threshold) argued to be positively
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24 related to performance and stimulates the further improvement of a firm's capabilities.
25
26 This, in turn, increases the attractiveness of partner, which might make them even
27
28 more centrally located in the network. In other words, the bidirectional causality
29
30 between firm capabilities and network position provokes a self-reinforcing and path-
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32 dependent process in which firm-internal capabilities and networks co-evolve
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34 throughout the evolution of an industry. As a consequence cause and effect in the
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36 relation between capabilities and network position cannot be disentangled when
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38 looking to it from a static perspective.
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48 **5. EVOLVING FIRMS, NETWORKS AND CLUSTERS ALONG THE INDUSTRY**

49 **LIFE CYCLE**

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52 So, networks co-evolve with firm capabilities: the bidirectional causality between firm
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54 variety and network position spurs the evolution of networks and capabilities along
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56 the life cycle of an industry. In this section, we introduce the literature on industrial
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58 dynamics, putting the co-evolution of firms and networks within the wider evolution of
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3 the industry as a whole. Doing so, we devote particular attention to the geographical
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5 dimension of this co-evolutionary process, as reflected in the pattern of spatial
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7 clustering of an industry. The industry life cycle model, as originally developed by
8
9 ABERNATHY and UTTERBACK (1978) and further elaborated by KLEPPER (1997), serves
10
11 as the basic framework through which the co-evolution of firms, networks and
12
13 clustering is described. In doing so, we extend the use of the industry life cycle in
14
15 economic geography, linking it to network dynamics and the dynamics of a population
16
17 of firm-specific routinesⁱⁱ. We will basically argue that all industries that are subject to
18
19 processes of path dependency and increasing returns have a tendency to cluster
20
21 spatially, no matter what the sources of path dependency (e.g. spinoff dynamics,
22
23 local knowledge accumulation, network dynamics) are (ARTHUR 1994; ELLISON and
24
25 GLAESER 1997; SWANN et al. 1998; BRENNER 2004). We distinguish between four
26
27 stages of the life cycle of an industry, and we sketch how these affect the evolution of
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29 variety across firms in the industry, the network firms adhere to, and the pattern of
30
31 spatial clustering accordingly.
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41 First phase: the introductory stage

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43 A new industry emerges when a number of pioneering firms – which can be either
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45 incumbent firms coming from a related industry or new start-up firms – introduce a
46
47 radical innovation. At that time, the technological regime can be characterized by a
48
49 high uncertainty with respect to the direction of technological development and the
50
51 identification of the main players in the field (STORPER and WALKER 1989; BOSCHMA
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53 and LAMBOUY 1999; NOOTEBOOM and KLEIN WOOLTHUIS 2005). It is unclear which
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55 standards will become dominant in the emerging industry (SUAREZ and UTTERBACK
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57 1995). As a consequence, technological variety is high, and the pioneering firms will
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3 show considerable variety in their capabilities (RIGBY and ESSLETZBICHLER 2006).
4
5 Knowledge and technology are highly tacit and embodied in human capital in the
6
7 introductory stage of its life cycle (COWAN et al. 2004). The technological regime,
8
9 characterized by uncertainty and tacitness, is expected to result in instability and
10
11 volatility at the network level and at the level of spatial clustering.
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15 At the level of the network, the uncertainty associated to technological
16
17 development makes firms eager to rely on inter-firm relationships. At the same time,
18
19 however, the uncertainty and lack of knowledge about who are the main players in
20
21 the field initially lead to a highly unstable network structure. Firms are likely to change
22
23 links regularly by choosing new cooperation partners or attracting engineers
24
25 originating from different companies because of this uncertainty. Thus, preferential
26
27 attachment is not the main driver of network formation at this stage. The choice of
28
29 partners in this process can be based on social networks (who do you know best)
30
31 and chance events (accidental meetings with people who coincidentally happen to
32
33 work on similar issues). Thus, we expect an unstable network in which the firms'
34
35 network positions tend to be normally distributed. This normal distribution is caused
36
37 by the role of social networks and chance factors in partnering decisions.
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44 The same line of reasoning holds for spatial clustering of firms in an emergent
45
46 industry. The initial phase of industry development is characterized by instable
47
48 clustering patterns. The forces towards clustering in later phases are not yet in place
49
50 to exert their full influence. The initial pattern of an industry is mainly dependent on
51
52 where the pioneers of a new industry emerge. Evolutionary entry models (e.g ARTHUR
53
54 1994) argue that new industries grow on the basis of spin-off dynamics and
55
56 processes of imitation. This induces spatial clustering, because spin-off firms tend to
57
58 start their activity in close geographical proximity to their parent company (KLEPPER
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3 2001), and because successful imitation is most likely to take place in close
4 geographical proximity to the pioneering firms. Therefore, spin-offs and imitation
5 behaviour may set in motion an initial process of spatial clustering. Nevertheless, the
6 question in which locations the spin-off and imitation mechanisms result in industrial
7 clustering is to a high degree dependent on chance events. In the purest model of
8 this kind, the role of region-specific features in explaining spatial clustering of an
9 industry is completely ruled out.

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20 More realistic models include region-specific factors as well. Regions may
21 have to fulfil generic conditions like infrastructure, a local labour force and the like, in
22 order to be a potential candidate for the new industry (STORPER and WALKER 1989;
23 BOSCHMA and LAMBOOY 1999). Regions without such generic conditions may have a
24 lower probability to develop the new industry. Moreover, the location of a new
25 industry may also be affected by a region's prior industrial structure. There may be
26 two influences that play a role here. First of all, there is increasing evidence that a
27 new sector tends to grow out of existing, related industries. An example is the
28 automobile sector that initially emerged mainly on the prior industrial structure of
29 bicycle and coach making firms and the spin-offs they generated. The new industry
30 came to be concentrated in regions such as the Coventry/Birmingham area that used
31 to be specialized in those related industries (BOSCHMA and WENTING 2007). Hence,
32 who will be the early players of the new industry, and in which locations they will
33 concentrate might be partially dependent on the geographical pattern of prior regional
34 specializations (HIDALGO et al. 2007). However, which related industries will provoke
35 the emergence of a new industry remains unpredictable beforehand. Secondly, new
36 industries may also emerge out of Jacobs' externalities. Starting from the
37 Schumpeterian idea that innovation basically is a recombination of knowledge and
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3 ideas, it is argued that regions with a diversified industry structure, as opposed to a
4 specialized structure, are most conducive to breed new industries by means of
5 exploiting so-called Jacobs externalities (JACOBS 1969). Some regions will turn out to
6 be better equipped in terms of a diversified structure than othersⁱⁱⁱ. Again, it is
7 unpredictable ex ante which recombinations will lead to the emergence of a new
8 industry and hence which regions exhibit the right mix of prior industrial activity. Due
9 to this uncertainty – and due to the fact that a new industry can emerge either from
10 related industries or from Jacobs' externalities – many regions are a potential
11 candidate to get pioneering entrepreneurial activity within their boundaries. The
12 windows of locational opportunity concerning the emergence of a new industry are
13 open for many regions, as long as some generic conditions are fulfilled (STORPER and
14 WALKER 1989).

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16
17 In conclusion, in the initial phase of industry evolution, chance factors and
18 unpredictable outcomes related to the pioneer's social networks and the region's
19 industrial structure produce unstable and volatile patterns of interaction and firm
20 location. The subsequent growth phase of the industry, however, is more
21 characterized by forces towards stability in the industry knowledge network as well as
22 in the pattern of spatial concentration of the industry.

23 24 25 Second phase: the growth stage

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28 In the second phase of the industry life cycle, a dominant technological design
29 emerges and the market for products in the new industry expands. As a result, the
30 number of active firms in the industry grows rapidly, mainly through imitation
31 behaviour and the formation of spin-off firms attracted by the high rents in an
32 expanding market (UTTERBACK 1994). The increase in the number of firms through
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3 spin-offs and imitation, as well as the development of a dominant design, result in
4 forces towards stability, both at the network level and at the level of spatial clustering.
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8 At the level of the network, a tendency toward the formation of stable core-
9 periphery pattern can be observed, starting from the growth stages of the evolution of
10 an industry. For instance, ORSENIGO et al. (1998) showed that during the life cycle of
11 the industry the network of strategic alliances in biotechnology was characterized by
12 a highly stable core-periphery profile. There are several forces that lead to the
13 establishment of this stable pattern. As new firms enter the industry, the network will
14 grow, and the mechanism of preferential attachment might be a crucial driving force.
15 Preferential attachment describes a process of network growth in which new nodes
16 select one of the existing nodes in the network to connect to. The probability of a
17 node to be selected is proportional to the number of links this node already has. As a
18 consequence, firms that are centrally located in the network initially are likely to
19 become even more central (see BARABASI and ALBERT 1999). The preferential
20 attachment process is nurtured by the following forces.
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38 First, there is a strong first-mover advantage. The preferential attachment
39 process is nurtured by the bidirectional causality between capabilities and network
40 position, as explained in the previous section. Since firms with 'cutting-edge'
41 technology are attractive partners to be linked to, new entrants are inclined to link
42 themselves to central nodes in the network. As a consequence, a fit-get-richer
43 process in the network can be observed. GAY and DOUSSET (2005) found evidence
44 that the firms that are continuously found in the core of the network are firms that
45 hold the key patents within the industry. Early players in an industry tend to establish
46 themselves centrally in the network and are likely to retain this position throughout
47 the evolution of the industry. Continuous flows of entry in the industry and, hence, in
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3 the network do not result in major deformations of this network structure: entry into
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5 the core of the network becomes increasingly difficult for new entrants as the network
6
7 continues to grow (ORSENIGO et al. 1998; GAY and DOUSSET 2005). As a result, the
8
9 variety in firm capabilities between central and peripheral firms is growing. In
10
11 addition, the positive effect of being an early entrant on firm survival (e.g. KLEPPER
12
13 1997) might be partly attributed to the fact that those firms can establish themselves
14
15 early in the network and get a central position through preferential attachment. An
16
17 exception to the rule is possibly formed by spin-off firms. New entrants in the industry
18
19 might be better able to get a more central position in a network when they are a spin-
20
21 off of an existing (core) firm. These firms have inherited successful routines from their
22
23 parents (KLEPPER 1997), and they might have the opportunity to take over part of the
24
25 network linkages of their parent company.
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32 A second force leading to stable core-periphery patterns can be found at the
33
34 exit side of industrial dynamics. Firms with inferior network positions are more likely
35
36 to end their business and to exit the industry (MITCHELL and SINGH 1996).
37
38 Conversely, centrally positioned firms have a higher probability to survive and the
39
40 core-periphery pattern in the network will be reinforced. In order to empirically
41
42 validate this hypothetical relationship, a firm's network position should be included in
43
44 models that aim to explain firm survival probability and industry dynamics. Beside
45
46 time of entry in the industry and entrepreneurial experience (e.g. as a spin-off)
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48 (KLEPPER 1997, 2002), the (evolving) position of a firm in a knowledge network might
49
50 act as an additional explanatory variable for the survival probability of a firm. At the
51
52 same time, the possibility that spin-off firms might take over relationships from their
53
54 parent company might partly account for the higher survival probability that typically
55
56 characterizes spin-off firms.
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3 The stability of the network structure is further stimulated by the fact that the
4 formation of new alliances is largely based on a network of prior alliances (GULATI
5 1995; GULATI and GARGIULO 1999). Prior direct alliances are likely to have led to the
6 formation of trust and effective routines of cooperation. Additionally, the network of
7 prior indirect alliances acts as a channel of information on opportunities for future
8 cooperation and as reputational circuits concerning the reliability of potential future
9 partners.
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19 Orsenigo et al. (2001) argued that the stable core-periphery pattern is also
20 nurtured through the path-dependent nature of technology development. The fact
21 that the core of firms in a network might continue the development of technology
22 along a certain technological path might strongly diminish the probability that
23 competing technologies will establish themselves. Consequently, firms developing
24 these technologies find difficulty to connect themselves to the industry network and
25 eventually might fail to survive. In other words, the emergence of collaborations in the
26 early growth stages of the development of a new technology might lead to dominant
27 standards. During subsequent stages of more incremental change, the early
28 developers of new standards are likely to position themselves in the core of the
29 industry network (SUAREZ and UTTERBACK 1995; SOH and ROBERTS 2003).
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45 With respect to the spatial level, comparable forces towards stability are likely
46 to be observed concerning the industry's spatial pattern. In contrast to the first phase,
47 in which no clear-cut pattern of spatial clustering is established, the growth stage of
48 the industry is characterized by forces towards stability. Several forces that lead to
49 the concentration of firms in clusters can be distinguished.
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57 The first force is closely associated to the growth of the number of firms that
58 characterizes the second stage of the industry life cycle. As explained before, in the
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3 introductory stage, it is quite unpredictable where visionary entrepreneurs emerge
4
5 and where the first successful firms generate other spin-off companies or provoke the
6
7 strongest imitation behaviour. But as soon as they start to develop somewhere, these
8
9 forces towards clustering are complemented by another force based on
10
11 agglomeration advantages (ARTHUR 1994). As soon as clustering occurs somewhere,
12
13 various types of Marshallian externalities may come into being: new infrastructure is
14
15 built to cope with increasing demand, relevant knowledge spillovers become
16
17 increasingly available, the labour market becomes more specialized, specialized
18
19 suppliers emerge after some time, supportive institutions come into being, etc.
20
21 (BOSCHMA and LAMBOUY 1999). These agglomeration advantages make it
22
23 increasingly attractive for new entrants to be located in the emerging cluster and
24
25 hence further stimulate the evolution towards a stable pattern of geographical
26
27 clustering (BRENNER 2004). As a consequence, industrial concentration selectively
28
29 takes place in a number of regions only. The more an industry gets clustered, the
30
31 more difficult it becomes for other regions to localize part of the emerging industry
32
33 within its boundaries. In other words, as clustering proceeds, the 'windows of
34
35 locational opportunity' close for the regions not taking part in the clustering of the new
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37 industry (STORPER and WALKER 1989).
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46 The process of network growth through preferential attachment that generates
47
48 a stable core-periphery network has also a distinct geographical component. During
49
50 the growth stage, many firms enter the industry and want to connect to the industry
51
52 network. The bidirectional relationship between capabilities and network position
53
54 gives way to a process of network growth through preferential attachment, in which
55
56 firms with superior capabilities come to be centrally located in the network. The new
57
58 links that are added to the network might have a relatively strong tendency to be
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3 local, to be concentrated in a cluster. Because uncertainty is still high and the nature
4
5 of knowledge remains considerably tacit, geographical proximity is especially relevant
6
7 for the knowledge exchange between firms (AUDRETSCH and FELDMAN 1996; COWAN
8
9 et al. 2004). Tacit knowledge flows most easily through the mobility of people, which
10
11 is likely to take place locally, or through repeated interaction among people, which is
12
13 eased by geographical proximity as well. In addition to this direct effect, an indirect
14
15 effect of geographical proximity may also stimulate local clustering. The uncertainty
16
17 that is associated to the emergence of a new industry can be partly compensated for
18
19 through social proximity – and the associated presence of trust – which are likely to
20
21 coincide to a considerable degree with geographical proximity.
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27 In conclusion, the growth stage of the industry life cycle coincides with
28
29 stabilizing patterns of interaction in the industry network as well as stabilizing patterns
30
31 of spatial clustering. This does certainly not imply that the evolution of networks and
32
33 the evolution of clusters automatically and completely coincide. Although
34
35 mechanisms of geographical proximity cause a bias of network links to be locally
36
37 concentrated in clusters, dense and stable parts of the network need not show
38
39 overlap with established clusters. As a consequence, in addition to clusters
40
41 characterized by a dense local network structure, there might exist clusters without
42
43 strong local knowledge-based interaction, as well as stable and dense parts of a
44
45 network that are dispersed over various geographical locations.
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53 Third phase: the maturity stage

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55 The growth of an industry is not infinite. At some point, the industry will show
56
57 symptoms of maturity. Market size ceases expanding, the number of new entrants
58
59 will decline rapidly, and the technological potential for further innovation decreases
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3 (KLEPPER 1997). Furthermore, the maturity stage of the industry is characterized by a
4
5 shake-out process. That is to say, there is a massive wave of firm exits, because the
6
7 size of firms matter more, and the nature of competition shifts from an emphasis on
8
9 technology and product innovation to an emphasis on price and cost reduction
10
11 (UTTERBACK 1994).
12
13

14
15 At the level of the industry, the variety across firms declines through a massive
16
17 shake-out. As stated previously, network position might impact positively on firm
18
19 survival. If the (core of the) knowledge network coincides with the main geographical
20
21 clusters of the industry, it is very well possible that, on average, firms in these
22
23 clusters outperform those outside the clusters. For instance, KRAFFT (2004)
24
25 demonstrated that during the recent shake-out in the ICT industry, firms in the ICT-
26
27 business park of Sophia-Antipolis, unlike comparable firms outside the cluster,
28
29 continued to survive. The park as a whole even continued to grow, though at a lower
30
31 speed than before. KRAFFT suggests that strong local knowledge dynamics could
32
33 have been responsible for the fact that a shake-out did not occur in Sophia-Antipolis.
34
35 Building on these ideas, we could hypothesise that clusters that are characterized by
36
37 strong local knowledge dynamics and a high degree of integration in global networks
38
39 outperform other clusters in terms of growth, especially in the shake-out phase.
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46 However, being peripherally positioned in a network or being located outside a
47
48 cluster is not necessarily disadvantageous for a firm. It is certainly true that the more
49
50 stable patterns of interaction among firms that emerged during the growth stage of an
51
52 industry lead to trust-building and provide opportunities for following the lengthy
53
54 trajectories that are needed to develop innovations. However, the tendency of
55
56 stability at the level of networks and clusters – that do not necessarily coincide –
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3 might get some strong downsides as the industry life cycle proceeds towards
4
5 maturity.
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8 First, lengthy interaction among firms in stable networks tends to decrease
9
10 variety in capabilities across firms might result in a situation of cognitive lock-in.
11
12 WUYTS et al. (2005) and COWAN et al. (2006) argued that through collaboration, firms'
13
14 competences will become more similar and the technological distance between the
15
16 two will decrease. This will in turn diminish the opportunities for future learning. In
17
18 addition, firms might get locked in established lines of thinking (GRABHER 1993) when
19
20 networks are stable over a long period of time. It is unlikely that such a situation of
21
22 cognitive lock-in will be perturbed, because virtually no new external knowledge –
23
24 from outside the rigid core structure of the network – comes in due to a lack of
25
26 network change. As a consequence, firms might decide to break up the redundant
27
28 network linkages, which will result in a declining network. In line with this hypothesis,
29
30 DARR and TALMUD (2003) found in the electronics industry that the technological
31
32 dialogue between sellers and buyers was substantially more intense in a sub-sector
33
34 with emergent technologies than in a more mature branch of the industry. However,
35
36 even if relationships among firms endure, the information and knowledge that flow
37
38 through them gets less valuable through time because firms become more similar in
39
40 what they know and in what technologies they possess.
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48 Second, the necessity for explicit forms of inter-firm interaction decreases,
49
50 because knowledge may become more codified in the maturity stage. As the industry
51
52 evolves, its technological regime changes along (DOSI 1988; MALERBA and ORSENIGO
53
54 1996). Whereas technology and knowledge tend to be highly tacit and embodied in
55
56 human capital during the first stage of the industry, they get more codified during the
57
58 growth and particularly the maturity stage (COWAN et al. 2004). At the same time,
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3 uncertainty about how technology will develop decreases (ROBERTSON and LANGLOIS
4
5 1995). As a result, geographical proximity might be less necessary, while congestion
6
7 costs or high rents in the cluster might make cluster firms decide to move to cheaper
8
9 locations (AUDRETSCH and FELDMAN 1996).
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13 As a consequence, the mature character of an industry in terms of a decline of
14
15 innovative activity is not merely due to exhaustion of the technological opportunities
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17 for further innovation, but does also relate to inertness in patterns of interaction
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19 among firms within the industry.
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23 In such a situation of decreasing variety across firms and cognitive lock-in –
24
25 being the result of the shakeout and the fixed patterns of interaction in dense parts of
26
27 the industry network or within local clusters –, firms might need their dynamic
28
29 capabilities to survive in the long run. These dynamic capabilities can be exercised in
30
31 two ways. First, firms can decide to delocalize (part of) their activity to other
32
33 (cheaper) locations in order to avoid congestion costs and high land prices in the
34
35 cluster. In order to effectively replicate their successful routines to the new location,
36
37 firms need dynamic capabilities. The relocation decision of firms directly affects the
38
39 spatial clustering of the industry, leading either to a more dispersed spatial pattern, or
40
41 to the emergence of new clusters. Second, firms need their dynamic capabilities
42
43 when they want to change their network position radically. A new position in the
44
45 industry network, for instance, connecting to a group of firms that are devoted to
46
47 more up-to-date technology, might enable a firm to break through the situation of
48
49 cognitive lock-in (GLÜCKLER 2007). In order to do so, a firm might even decide to
50
51 relocate to another cluster within the industry that does not suffer yet from the
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53 negative spiral of cognitive lock-in.
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3 In short, the maturity stage of the industry life cycle is characterized by a
4 massive shake-out which is highly selective as to which firms exit the industry. Firms
5 with a peripheral network position are more likely to exit the industry than firms in
6 more central network positions and places. The result is that the variety across firms
7 in the industry decreases. A tendency of cognitive lock-in is likely to emerge due to
8 fixed patterns of interaction. This can take place either in dense and stable parts of
9 the industry network, or in clusters with a dense interaction structure. Firms need
10 dynamic capabilities to overcome such a situation of cognitive lock-in, changing
11 either their network position or their location. Cognitively locked-in firms that are not
12 able to do so are likely to be part of the industry's shake-out.
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29 Fourth phase: industry decline or the start of a new cycle

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31 The maturity phase of the industry life cycle coincides with a shake-out process
32 among the population of the industry and with increasing negative effects of the
33 relatively stable core-periphery profile of the industry network. In the fourth phase,
34 two different scenarios are possible.
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41 First, if no radically new technologies are introduced, the industry will
42 eventually decline. The market demand for the industry's products might decrease
43 rapidly, and the innovative potential of the industry may become completely
44 exhausted (UTTERBACK 1994). Eventually, the survivors of the industry are forced to
45 exit the industry when they are not able to diversify to new industrial activities by
46 exercising their dynamic capabilities. For individual firms, a situation of lock-in can
47 also be perturbed through 'relocating' themselves in other more vibrant parts of the
48 network, or in more 'up-to-date' geographical locations by means of their dynamic
49 capabilities. However, this might not be sufficient for breaking the inertness of the
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3 network and the industry at a more aggregate level. These stable patterns can be
4
5 disturbed only through exogenous shocks such as the implementation of new basic
6
7 technologies (BUCKHARDT and BRASS 1990; ORSENIGO et al. 2001).
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10 Second, in case there is an exogenous shock like the development of radical
11
12 technological breakthrough, a new cycle of industry evolution and an associated
13
14 evolution of networks can be provoked. Successive waves of new technologies might
15
16 radically reshape the structure of an industry network (GAY and DOUSSET 2005).
17
18 When such a breakthrough is developed by firms that are peripherally located in the
19
20 network, this shock is an opportunity for them to structurally improve their network
21
22 position (AHUJA 2000b). Experienced firms, on the other hand, might react slowly on
23
24 new challenges in the industry, for instance because of inferior dynamic capabilities
25
26 or cognitive lock-in. As a consequence they might have to pass leadership to new
27
28 pioneers and new entrants (DOSI et al. 2000), and lose their central network position.
29
30 A radical reshuffling of the structure of network might be the result. By contrast, when
31
32 radically new technologies are invented by established firms, the existing structure of
33
34 the network tends to be further reinforced (SOH and ROBERTS 2003). In line with this,
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36 MADHAVAN et al. (1998) distinguish structure-reinforcing and structure-loosening
37
38 exogenous shocks.
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45 The firms causing the exogenous shock are not necessarily located in the
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47 existing clusters of the industry. Where this new activity emerges, is largely
48
49 dependent on chance factors, as in the first phase. Since the pioneering firms
50
51 bringing the new technology are likely to be located outside the current clusters, they
52
53 might not only reshuffle the industry network, but also its spatial pattern. New clusters
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55 of firms with path-breaking technology can emerge outside the traditional core
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57 clusters (STORPER and WALKER 1989): new pioneering firms might emerge at the
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3 technological frontier, the core of the industry network will redirect itself around the
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5 new core of pioneers, and the new firms may set in motion clustering dynamics in
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7 new regions. As explained before, where a new industry emerges is not completely
8
9 random. Viewing radical innovations as recombinations, new industries can emerge
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11 from Jacobs' externalities or related industries. That is to say, either regions with a
12
13 diversified economic structure or regions with related industries might have a higher
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15 probability to function as seedbeds for new industries. Due to the unpredictable
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17 nature of innovation, the question which regions exhibit the right mix can be
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19 answered only ex post.
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25 When a new technological breakthrough is introduced, a new cycle of co-
26
27 evolution of firms, networks, industries and clusters might start. Dependent on the
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29 extent to which the 'new' industry has its roots in the previous one, the new cycle will
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31 involve new players and new clusters. Firms from the old technology that had
32
33 superior dynamic capabilities might have been able to survive and to leap
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35 successfully to the new industry. By contrast, firms with inferior dynamic capabilities
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37 might eventually die, in particular when the new technology completely substitutes
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39 the prior one.
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45 46 **6. CONCLUSION**

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48 In this paper, we argued that most cluster studies suffer from a number of
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50 shortcomings. First, they often neglect that firms in a cluster differ in terms of internal
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52 capabilities. In the context of cluster firms, we have claimed that absorptive capacity
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54 – conceptualized as a dynamic capability that captures the cognitive and
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56 organizational dimensions of absorbing external knowledge effectively – is an
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58 important dimension of this heterogeneity. Second, these studies tend to
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3 overemphasize the role of geographical proximity in patterns of inter-firm knowledge
4 flows. As a consequence, the role of networks is often underestimated. Finally, the
5 majority of cluster studies is static and does not address questions concerning the
6 origins and evolution of clusters. In providing an evolutionary approach to spatial
7 clustering, we made an attempt to overcome these shortcomings, setting up an
8 exploratory theoretical framework on how clusters co-evolve with the industry they
9 adhere to, with the (variety of) capabilities of firms in that industry, and with the
10 industry-wide knowledge network they are part of.
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22 The central idea in the framework we proposed is that the pattern of spatial
23 clustering in an industry co-evolves with three entities: with the firm at the micro level,
24 with the industry and its technological properties at the macro level, and with the
25 network that describes the patterns of interaction among firms of the industry. We
26 made a distinction between various phases of the industry life cycle: the introductory,
27 the growth and the maturity phase. These phases are either followed by structural
28 decline of the industry, or a 'regenerative' phase in which breakthroughs provoke the
29 start of a new cycle. The hypothesized outcomes of this co-evolutionary process are
30 summarized in Table 1.
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Table 1 about here

At the level of the firm, the heterogeneity in capabilities is responsible for divergent
patterns of firm network position and hence firm performance. At the same time, the
evolution of networks and clusters affects the heterogeneity among firms by
increasing or decreasing variety in capabilities. Furthermore, individual firms need
dynamic capabilities in later stages of the industry life cycle, characterized by a

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2
3 considerable risk of cognitive lock-in, in order change their network position or to
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5 relocate and replicate their routines to new – more vibrant – locations.
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8 At the level of the industry, entry and exit dynamics might be selective in the
9
10 extent to which they concern firms in clusters or not. This selectiveness directly
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12 affects the pattern of spatial clustering. In addition, the changing characteristics of the
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14 industry's technological regime throughout the evolution of an industry result in
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16 changes in the necessity and hence the tendency for firms to cluster in space. The
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18 negative effects of clustering might even come to prevail over the positive effects as
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20 the industry evolves towards maturity.
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24 At the level of the network, networks and clusters experience a similar pattern
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26 of evolution throughout the various stages of industry evolution. After initial clustering
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28 induced by spin-off and imitation dynamics, clusters and networks may become
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30 interlinked through the working of a bias in network growth towards the formation of
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32 local linkages. Among other things, this bias is based on the tacit character of
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34 knowledge and the high level of uncertainty during the growth phase. Both factors
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36 make knowledge-based interaction among firms easier in case of geographical
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38 proximity. As a consequence, parts of the industry network tend to become localized
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40 in spatial clusters. However, since this is a probabilistic process, dense parts of the
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42 industry network do not necessarily show complete overlap with the pattern of spatial
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44 clustering. However, since this is a probabilistic process, dense parts of the
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46 industry network do not necessarily show complete overlap with the pattern of spatial
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48 clustering.
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50 It is important to note here that our exploratory evolutionary approach to
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52 clusters needs further development and refinement from a theoretical perspective. In
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54 particular, we are in need for empirical validation of the ideas we suggested.
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56 Therefore, our contribution should be considered mainly as a research agenda,
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58 inviting researchers to tackle the numerous theoretical and empirical challenges.
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3 Further refinement of our theoretical framework is particularly necessary with
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5 respect to the role of institutions. In order to streamline our approach, we did hardly
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7 pay attention to the role of institutions, although we acknowledge institutions play a
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9 crucial role in clustering and network formation over time (MURMANN 2003). Many
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11 research challenges remain in how an institutional set-up – at the level of cities,
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13 regions or nations – develops over time as new industries emerge and others
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15 decline. MASKELL and MALMBERG (2007) suggest that institutions in a region develop
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17 path-dependently, in response to the special requirements of the region's dominating
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19 industry. As industries evolve and new ones emerge, this path-dependency may turn
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21 into inertness, closing the way for alternative paths of development associated to the
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23 emergence of new industries.
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29 The mechanisms underlying our framework on co-evolution of firms,
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31 industries, networks and clusters need thorough empirical testing. Although our
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33 framework is based to a certain extent on prior empirical research, a key challenge
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35 remains to validate the consistency of the framework as a whole, as well as several
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37 mechanisms of co-evolution that underlie it, by means of extensive empirical
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39 research across industries. Doing so, we believe the analysis of cluster evolution
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41 provides a promising and challenging research agenda in evolutionary economic
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43 geography for the years to come.
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Table 1: Co-evolution of firms, industries, networks and clustering

	Firm	Industry			Network	Clustering
	Variety	Number of firms	Technological regime			
			Tacitness	Uncertainty		
1. Introductory stage	High	Low	High	High	Unstable	No clustering
2. Growth stage	Increasing	Increasing	High, but decreasing	High, but decreasing	Towards core-periphery	Emergence of clusters
3. Maturity stage	Decreasing	Decreasing (shake-out)	Low	Low	Network Lock-in	Cluster lock-in
4A Decline	Decreasing	Decreasing	Low	Low	Dissolving network	Disappearing clusters
4B Start of a new cycle	Increasing	Low	High	High	Unstable	No clustering

Notes

ⁱ That is not to say that the cluster literature has treated firms in clusters as completely homogeneous. On the contrary, a major claim of this literature is that clusters enable specialization and an extreme division of labour between cluster firms. This is because clusters provide social, cultural and geographical proximity that all reduce transaction costs, among other things. MASKELL (2001) has extended this view, claiming that clusters also facilitate knowledge sharing between firms with different specialized knowledge bases. Nevertheless, according to this line of reasoning, all cluster firms still benefit from the advantages that the cluster provides. We argue that this is not likely to be the case, due to heterogeneity across cluster firms in terms of capabilities: some cluster firms have better internal capabilities and will do well, whereas others will decline and exit the market (BOSCHMA and LAMBOUY 2002).

ⁱⁱ Economic geography has a long tradition of applying the industry life cycle model. In the 1980s, this model was used to explain why new industries emerged in regions (like the Sunbelt states in the US) that were very different from the regions where more mature industries had developed (NORTON 1979; MARKUSEN 1985; STORPER and WALKER 1989). AUDRETSCH and FELDMAN (1996) extended this model to the geography of innovation, showing evidence that the propensity of innovation activity to cluster spatially is shaped by the characteristics of the life cycle phases.

ⁱⁱⁱ While discussing the potential fortunes of a diversified economy, FRENKEN et al. (2007) claim it makes sense to distinguish between a related variety effect and an unrelated variety effect. Related variety refers to a set of complementary sectors that share capabilities and competences to some degree. Because related sectors can more easily understand and absorb each other's knowledge, inter-industry knowledge flows are more likely to take place between related industries. Accordingly, we expect that regions with a high degree of related variety have a higher probability to generate and develop real novel recombinations. Instead, regions with a high degree of unrelated variety will benefit mainly from a portfolio-effect: when one of its sectors is hit by an economic downturn, this will not negatively affect the other sectors in the region, because they are unrelated.