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(Special Issue - Wireless Manufacturing) A Review of Localization Algorithms for Distributed Wireless Sensor Networks in Manufacturing

A Review of Localization Algorithms for Distributed Wireless Sensor Networks in Manufacturing

Fiorenzo Franceschini, Maurizio Galetto, Domenico Maisano, Luca Mastrogiacomo

POLITECNICO di TORINO

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Abstract

In Networks (WSN) typically consist of a large number of den
Duc to important advances in integrated circuits and radio techne
nesor networks is more and more widespread for a variety of application, environmental monitori Wireless Sensor Networks (WSN) typically consist of a large number of densely populated sensor nodes. Due to important advances in integrated circuits and radio technologies, the use of distributed sensor networks is more and more widespread for a variety of applications, such as indoor navigation, environmental monitoring, people and objects tracking, logistics, industrial diagnostics, quality control, and other activities in manufacturing. In many cases, such as in objects tracking, knowing the physical location of network nodes is essential. Locating elements of WSNs is not a trivial task. Manual methods are wearisome and may be inaccurate, especially for large-scale networks. Therefore, many self-locating methods – where nodes cooperate with each other without human involvement – have recently been studied and implemented.

The purpose of this work is to analyse the most significant methods for automatic locating of distributed WSNs. The first part of the paper provides a description of the most common criteria to categorize existing network localization algorithms. Then, we suggest a taxonomy which may be an useful tool to help evaluating, comparing, and selecting them. Five of the most representative algorithms are deeply explained and discussed, in order to identify their strong points, and their limitations.

Key words: distributed wireless sensor networks, localization algorithms, wireless networks, algorithm taxonomy, manufacturing.

1. Introduction

A wireless network typically consists of a large number of nodes (e.g. sensor devices) with a dense distribution, equipped with transceivers. Each device can communicate with other devices within its communication range. A wireless network is typically modelled as a graph, where each node represents a physical device. Two nodes are connected by an edge, if and only if, they can directly communicate.

Dramatic advances in integrated circuits and radio technologies have made possible the use of large WSNs for many applications. In particular, the attention towards the utilization of WSNs in manufacturing is growing more and more. Since sensor devices do not need cables and may be easily deployed or moved, they can be practically utilized for a variety of industrial applications. Factory logistics and warehousing, environmental control and monitoring, support for assembly processes, industrial dimensional measuring, real-time surveillance, are only a part of possible applications of WSNs [Pepperl+Fuchs - 2005; Pan *et al.* - 2006; Koumpis *et al.* - 2005; Doss, Chandra - 2005; Franceschini *et al.* - 2006; Intel Corporation - 2005]. While outdoor localization applications are widespread today (see for example the Global Positioning System – GPS), also indoor applications can benefit from knowledge of location [Gotsman, Koren - 2004].

To make these applications feasible, device costs should be low, and the network should be organized without significant human involvement.

The solution of adding a GPS device to all the nodes in a network is not practical, for many reasons. GPS devices cannot work indoors, they are bulky, high-priced, and are inefficient in power consumption, while wireless sensor nodes are required to be small, low-priced, and low-powered [Bulusu, Heidemann, Estrin - 2000].

umpis *et al.* - 2005; Doss, Chandra - 2005; Franceschini *et al.* - 2005; Poss, Chandra - 2005; Franceschini *et al.* 02005]. While outdoor localization applications are widespread lobal Positioning System – GPS), also in In some applications (e.g. indoor navigation, objects tracking, remote diagnostics etc.) mobile nodes calculate their position, making reference to fixed network nodes. So, fixed network nodes should be aware of their respective location. To reach this state $-$ especially for largescale sensor networks — many self-localization methods have been recently studied and implemented. Generally, nodes automatically cooperate, estimating local distances to their neighbours, converging to a consistent coordinate assignment. Nodes work together in a peerto-peer way to build a map of the sensor network.

Received-Signal-Strength (RSS) and *Time-of-Arrival* (ToA) are two common approaches for estimating the distance between nodes within their mutual transmission range [H. Wu, C. Wang and N. Tzeng - 2005]. RSS measures the power of the signal at the receiver and calculates the distance according to the propagation loss model (see **[Error! Reference source](#page-8-0) [not found.](#page-8-0)**). ToA measures the propagation time (Δt) of the received signal (typically radio signal for large distances or ultrasound for small distances) and determines the distance by multiplying it with its own speed. In general, RSS is easier to implement, while ToA may achieve higher accuracy [Patwari, Ash, Kyperountas, Hero III, Moses, Correal - 2005].

Take in Fig. 1

In our technical laboratory at $DISPEA -$ Politecnico di Torino (Italy) — we are developing a metrological application based on a WSN. Such an application requires a reasonable level of accuracy in distance estimates. As a consequence, inter-node distances are measured implementing a ToA technique, with ultrasound transceivers. Considering a speed of sound of around 340 m/s (when temperature and relative humidity of the air are respectively T=20°C and H≈50%), a propagation time $\Delta t = 10$ ms corresponds to a distance $D = v \cdot \Delta t \approx 3.4$ mm between ultrasound transceivers. Let notice that — in the same propagation time (Δt) — a radio signal (speed around 300000 km/s) cover a distance of 3000 km! Limited resolution of timers is the main reason why ultrasound signals are preferable to radio signals for small distance measurements.

For Peritsion (Fig. 2000)
 For Peritsion and action and activities of a dividend product and mathematic and determine their coordinates by triangulation. Usually gnals from at least three neighbours – in particular, coll *Angle of Arrival* (AoA) is another approach for WSNs localization. Usually, sensor nodes receive the signals from at least three neighbours – in particular, collecting the angle information – and determine their coordinates by triangulation according to the angle bearings of incoming signals [Nasipuri, Li - 2002; Niculescu, Nath - 2003]. One potential problem of this approach is the expense of equipment to obtain precise angle estimates [Priyantha, Balakrishnan, Demaine, Teller - 2003].

Due to the greater drawbacks of implementing AoA techniques, in the following discussion we assume RSS or ToA approaches to estimate distances between neighbouring nodes.

1.1. Applications of WSNs in Manufacturing

To give a concrete idea of the potential of WSNs in manufacturing, this section briefly introduces some of the most interesting research issues.

1 - Support for final assembly. Ultrasonic sensors are mounted on power tools – for example screwdrivers – to detect their real position and activate them if they are in the right position, during final assembly [Pepperl+Fuchs - 2005].

2 - Industrial control and monitoring. Sensor devices can be deployed to perform industrial control and monitoring (for instance control of the air conditions of pollution, temperature, and pressure in different areas of the factory) or for emergency responses in case of incidents [Pan *et al.* - 2006; Koumpis *et al.* - 2005; Doss, Chandra - 2005].

3 - Dimensional measuring. Coordinate measurement of large dimension objects, by means of a wireless sensors "constellation" distributed around them. This research project is actually developed at the industrial metrology and quality laboratory of DISPEA – Politecnico di Torino [Franceschini *et al.* - 2006].

4 - Factory logistics and warehousing. A warehouse is an area of the industrial plant in which goods or merchandise are stored. Mobile forklifts generally move along corridors, in order to reach the shelves where goods are stored (see **[Error! Reference source not found.](#page-8-0)**). Forklifts and shelves can be equipped with ultrasound transceivers communicating each other, with the purpose of evaluating mutual distances using a ToA technique [Intel Corporation - 2005]. This type of WSN can be utilized to calculate the position of the forklifts, in order to:

- Indoor Navigation. Mobile forklifts, equipped with wireless transceiver, are automatically guided towards their destination.
- Traffic Monitoring. The physical traffic can be monitored in order to identify the most congested areas or to improve goods distribution [Capkun, Hamdi, Hubaux - 2001].

Take in Fig. 2

2. Scope and method of the review

rds their destination.
 EXECUTE: The physical traffic can be monitored in order to ideas or to improve goods distribution [Capkun, Hamdi, Hubaux -
 Take in Fig. 2
 EXECUTE: This paper is to provide a reference framew The purpose of this paper is to provide a reference framework of the major algorithms for automatic localization of network nodes. We suggest a taxonomy to evaluate and compare them. The first part of the paper provides a description of the most common criteria to categorize network localization algorithms. Subsequently, five of the most representative algorithms are independently described and set in the suggested taxonomy, in order to identify their common features, as well as those that set them apart. Considering the great abundance of algorithms presented in literature, they have been selected owing to their originality and spread. Finally, other network localization algorithms are briefly described. All algorithms are accompanied by explanatory representation schemes.

2.1. Categorization of Network Localization Algorithms

Generally, localization algorithms are designed to be applied to a typical sensor network, consisting of a large number of nodes with a dense distribution. As a consequence, many of them do not fit to small networks, with few distributed nodes. In this latter case, nodes can be manually located.

Localization algorithms can be classified within four categories:

1 - The first categorization is based on the presence (or absence) of nodes with pre-configured coordinates.

Anchor-based algorithms. The location system is implemented by selecting a set of reference nodes ("landmarks", "anchor-nodes") with known coordinates. A localization system, with

"anchor-nodes", has the limitation that it needs another location system (e.g. GPS) to determine the anchor-nodes positions. Furthermore, a large number of anchor-nodes are required, for the resulting position errors to be acceptable [Priyantha, Balakrishnan, Demaine, Teller - 2003].

Anchor-free algorithms. They use local distance measurements among nodes to determine their respective coordinates. They do not assume the availability of nodes with pre-configured coordinates.

2 - The second categorization is based on the way node locations "propagate" in the network.

Incremental algorithms. These algorithms usually start with a set of three or more reference nodes with known coordinates. Other nodes in the network can contact the reference nodes and determine their own coordinates. As an unknown position node obtains a acceptable position estimate, it may serve as a new reference point. This process can be incrementally applied until all nodes in the network have obtained their coordinates.

categorization is based on the way node locations "propagate" in

<u>Forithm</u>s. These algorithms usually start with a set of three or
 Form coordinates. Other nodes in the network can contact the r

their own coordinates. Concurrent algorithms. In this approach, many pairs of sensors communicate and share measurements, in order to achieve localization for all sensors. Rather than solving each sensor position one at time, all sensor positions are simultaneously estimated. Such localization systems not only allow unknown-location devices to make measurements with knownlocation references, but they additionally allow unknown-location devices to make measurements with other unknown-location devices. The additional information gained from these measurements between pairs of unknown-location devices enhances the accuracy and robustness of the localization system. Such systems have been described as "cooperative" [Patwari, Ash, Kyperountas, Hero III, Moses, Correal - 2005].

3 - The third categorization subdivides localization approaches into two broad classes, based on the "granularity" of information acquired by the sensors during communication.

Fine-grained algorithms. Algorithms that use accurate information – such as the *distance* from a reference point based on RSS or ToA measurements – fall into the category of fine-grained localization methods. Typically, they use technologies, such as infrared, ultrasound (US), or radio frequency (RF) signals.

Coarse-grained algorithms. Algorithms that utilize less accurate information, such as *proximity*¹ to a given reference point, are categorized as coarse-grained localization methods.

 \overline{a}

 1 Two devices are considered to be "in proximity" if they can directly communicate.

Coarse-grained algorithms estimate inter-node distances using rough techniques as *hop-count*. In a wireless network, the number of hops is the number of edges traversed by a signal, along the shortest path between the source node and the destination node. For example, in **[Error!](#page-8-0) [Reference source not found.](#page-8-0)** the number of hops between nodes j and n is 2. Hop-count may be used to determine a rough evaluation of inter-node distances [Priyantha, Balakrishnan, Demaine, Teller - 2003].

As expected, fine-grained algorithms are more accurate than coarse-grained. In absence of measurement errors, fine-grained algorithms provide an exact network nodes positioning.

Take in Fig. 3

4 - The fourth categorization is based on computational distribution.

Centralized algorithms. Computing is performed by a single centralized node or network device. All nodes broadcast information to a single computer to solve the localization problem.

Distributed algorithms. Computing is equally distributed among network nodes. Each node receives location information from neighbouring nodes, performs computation, and retransmits the obtained results to them.

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attegorization is based on computational distribution.

<u>Orithms</u>. Computin It is important to note that many of the algorithms discussed in the following sections have never been physically implemented on real sensor networks. Rather, most of them have been studied and developed on the basis of computer simulations. Few algorithms have been practically tested in WSNs. The complexity of such experimentation campaigns is due to the following main aspects: sensor firmware programming, sensor physical allocation, time taken to adjust the network and time for experiments [Patwari, Ash, Kyperountas, Hero III, Moses, Correal - 2005]. Regarding the future, additional effort is needed to test algorithms, in order to practically assess their performance and reliability.

2.2. Taxonomy Description

In this section we propose a taxonomy to benchmark network localization algorithms. Taxonomy is a useful tool for evaluating and comparing algorithms, depending on the network features and peculiarities. In the next section, five of the most representative localization techniques are illustrated and classified in detail.

Evaluation criteria are defined and described in **[Error! Reference source not found.](#page-8-0)**.

Take in Tab. 1

3. Detailed Description of Localization Algorithms

In this section five of the most significant *fine-grained* localization algorithms are described in detail, following the criteria on the taxonomy presented before.

Finally, the descriptions of the algorithms are summarized in a table which may assist a network designer in evaluating and comparing them.

3.1. Assumption Based Coordinates (ABC) algorithm

From is a 2D/3D, *incremental* and *anchor-free* algorithm [Sav. It starts with a node (n₀) assuming that it is located at the order.

The algorithm localizes three (two in 2D networks) other

no, assigning them coordin The ABC algorithm is a 2D/3D, *incremental* and *anchor-free* algorithm [Savarese, Rabaey, Beutel - 2001]. It starts with a node (n_0) assuming that it is located at the origin of a local coordinate system. The algorithm localizes three (two in 2D networks) other nodes² directly connected with n_0 , assigning them coordinates in order to satisfy the inter-node distances. To build such a local coordinate system the following assumptions are considered:

- n_1 is located along the x-axis;
- the direction of the positive *y*-axis is defined by n_2 .
- the direction of the positive \overline{z} -axis is defined by n_3 (see **Error! Reference source not found.**).

Take in Fig. 4

The algorithm proceeds incrementally. Given a new node with unknown position it calculates its coordinates using the distances to four (or more) neighbours with already known coordinates.

In general, the trilateration problem can be formulated as follows. Given a set of nodes n_i with known coordinates (x_i, y_i, z_i) and a set of measured distances D_i , a system of equations needs to be solved to calculate the unknown position of P (u, v, w) [Chen, Cheng, Gudavalli – 2003].

$$
\begin{bmatrix}\n(x_1-u)^2 + (y_1-v)^2 + (z_1-w)^2 \\
(x_2-u)^2 + (y_2-v)^2 + (z_2-w)^2 \\
\vdots \\
(x_n-u)^2 + (y_n-v)^2 + (z_n-w)^2\n\end{bmatrix} =\n\begin{bmatrix}\nD_1^2 \\
D_2^2 \\
\vdots \\
D_n^2\n\end{bmatrix}
$$
\n(1)

If the trilateration problem is over defined (more equations than required to solve the localization problem), it can be solved using a least-mean squares approach [Savvides, Han, Strivastava - 2001].

 \overline{a}

² These nodes (n_1, n_2, n_3) are the first to establish a connection with n_0 .

The accuracy depends heavily on the geometry of the position references, and the accuracy of distance measurements. Errors can propagate through all subsequent trilateration computations, leading to an inaccurate localization of nodes far away from n_0 .

Network Features

ABC is an *anchor-free* algorithm developed both for 2D and 3D network topologies. For widespread networks it can be inaccurate due to error propagation. To be located, in a 3D case each node has to communicate with at least four non-coplanar nodes with already known coordinates (three non-aligned in the 2D case, as shown in **[Error! Reference source not](#page-8-0) [found.](#page-8-0)**).

Take in Fig. 5

Computational Workload

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Fig. 5
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Fake in The position estimation does not require centralized computation. All nodes are not required to communicate their connectivity information to a centralized computer in order to solve the localization problem. Computing is distributed among nodes with each:

- receiving ranging and location information from neighbouring nodes;
- solving a local localization problem;
- transmitting the results to neighbouring nodes.

The computational complexity for each node linearly increases with the number of localized neighbours. Each node performs O(n) computations, n being the number of neighbours already located.

Benefits

The algorithm is relatively simple and does not require complicate calculations. Furthermore, no anchor-nodes are required.

Drawbacks

ABC suffers from error propagation, the results being unsuitable for widespread networks. As with all incremental algorithms, error propagation is cumulative which results in poor coordinate assignment. In particular, positioning accuracy decreases for nodes that are distant from the "origin" node. Because of its incremental nature, the complete graph realization is not guaranteed even if every node of the network has four neighbours [Priyantha - 2003].

If measurements are corrupted by noise, however small, the algorithm can lead to ambiguous or incorrect nodes displacements. **[Error! Reference source not found.](#page-8-0)** shows an example of a possible ambiguity.

As all anchor-free algorithms, ABC will produce a topologically correct map with a random orientation relative to a global coordinate system. In fact, there are an infinite number of network solutions, since the coordinates can be rotated or translated as long as their distances do not change [Gotsman, Koren - 2004].

Possible improvements

A partial solution to error propagation consists in introducing a number of anchor-nodes. Since a global coordinate system is implicitly defined assigning anchor-nodes positions, the problem of network orientation is solved. In addition, the risk of incorrect nodes displacements is reduced. The price to pay for the introduction of anchor-nodes is the *a priori* manual location of them.

3.2. Triangulation via Extended Range and Redundant Association of Intermediate Nodes (TERRAIN) algorithm

TERRAIN algorithm builds on ABC algorithm, but it is anchor-based [Savarese, Rabaey, Beutel - 2001].

Nodes are divided into two categories:

- Anchor-nodes. Reference nodes with known coordinates. To start the algorithm, there must be at least four.
- Regular-nodes. Other nodes, originally with unknown coordinates.

Example 18 To 19 To 19 At first, each anchor-node starts executing an independent ABC algorithm (see **[Error!](#page-8-0) [Reference source not found.](#page-8-0)**). As a consequence, the number of different ABC algorithms, which will propagate within the network, corresponds to the number of *anchor-nodes*. Furthermore, each ABC assumes that the starting anchor-node is located at the origin of a local coordinate system. As explained in the section 3.1, such coordinate system is defined by selecting and localizing the next three regular-nodes. Then the algorithm incrementally proceeds. *Regular-nodes* calculate their coordinates, according to the locally defined system, using the distances to four (or more) already located neighbours.

In order to estimate distances from them, each *regular-node* waits until at least four independent ABC algorithms "propagate" to it from four anchor-nodes. At that time a standard trilateration can be performed. In general TERRAIN is more accurate than ABC [Savarese, Rabaey, Beutel - 2001]. As the number of anchor-nodes increases, the accuracy of position estimates improves.

Take in Fig. 6

A similar approach is presented by Niculescu and Nath, who propose an Ad hoc Positioning System (APS) where at least three landmarks (with GPS receivers) are assumed to be available [Niculescu, Nath - 2001]. Nodes estimate the distance to these landmarks (that may be multiple hops away) according to the number of hop or the route distance obtained by a distance vector algorithm. Node coordinates can be calculated using the trilateration approach.

Network Features

As with the ABC algorithm, the TERRAIN algorithm is developed both for 2D and 3D networks. To be located, each node has to be reached by at least four different ABC algorithms, which start from as many anchor-nodes. The availability of four neighbours is a necessity but still may not be sufficient for a node location.

Computational Workload

The developed algorithm does not require centralized computation. Each single regular node plays the same role:

- receives ranging and location information from neighbouring nodes;
- solves a local optimization problem;
- transmits the obtained results to the neighbouring nodes.

For Alternative and Alternative and Alternative and Alternative interests and the located, each node has to be reached by at least four identical start from as many anchor-nodes. The availability of four iil may not be s The Computational Complexity for each node is evidently higher than ABC. The number of computations performed by each node is estimated to be $O(m \cdot (n+1))$, where n is the number of neighbours and m the number of the ABC algorithms which has reached the node [Kahaner, Moler, Nash - 1988].

Benefits

This method reduces the error propagation, by the use of anchor-nodes and a final refinement process. Compared to ABC, TERRAIN is more accurate [Savarese, Rabaey, Beutel - 2001].

Drawbacks

If measurements are corrupted by noise the algorithm can lead to dramatically incorrect nodes displacements. The method is not able to prevent such ambiguities. Because of its incremental nature, the complete graph realization is not guaranteed.

Possible improvements

A first solution to prevent error propagation is to increase the number of anchor-nodes. A uniform distribution within the sensor network should guarantee low error accumulation. The price to pay is the *a-priori* localization of such nodes. A different kind of approach to improve location accuracy lead to the introduction of an iterative refinement process, where each node

uses the range measurements and the most recently computed coordinates of each neighbour to refine its position. This process iterates several times until the locations of all the nodes converge. Average position errors are lower after this refinement and the iterative algorithm, starting from a reasonable graph realization, should reduce the risk of diverging [Savarese, Rabaey, Beutel - 2001].

3.3. Savvides *et al.* **Localization Algorithm**

This algorithm operates on an ad-hoc network where a small percentage of nodes know their own position (anchor-nodes) [Savvides, Han, Strivastava - 2001].

Before describing the algorithm, we introduce the concept of *beacon* and *unknown node*. Nodes with unknown positions are defined as *unknown nodes*, while localized nodes are called *beacons.* At the beginning only anchor-nodes are considered beacons.

operates on an ad-hoc network where a small percentage of no

mchor-nodes) [Savvides, Han, Strivastava - 2001].

hing the algorithm, we introduce the concept of *beacon* and *i*

known positions are defined as *unknown nod* Unknown nodes measure their distances from an adequate number of neighbouring beacons, and estimate their positions by performing a numeric optimization. The optimization, known as Maximum Likelihood, is obtained taking the Minimum Mean Square Estimate (MMSE) of an Error Function (EF), defined as the difference between the measured distances and the estimated Euclidean distances [Kahaner, Moler, Nash - 1988]:

$$
EF = \frac{\sum_{i=1}^{n} [M_i - E_i]^2}{n}
$$
 being:

 M_i i-th inter-node measured distance (e.g. using RSS or ToA approaches);

- E_i i-th inter-node Euclidean distance, obtained considering the nodes estimated positions;
- n number of neighbouring beacons.

This process of estimation is defined as *atomic multilateration.*

Once an unknown node estimates its position, it becomes a beacon and broadcasts its position to other nearby unknown nodes, enabling them to estimate their locations. In general an unknown node will perform an atomic multilateration as soon as it receives information from at least four non-coplanar beacons (three non-aligned beacons in 2D networks). This process, defined as *iterative multilateration*, incrementally repeats until all the unknown nodes obtain an estimate of their position (see **[Error! Reference source not found.](#page-6-0)**).

The algorithm is fully distributed, or alternatively, can be implemented by a single centralized node. In this latter case, the algorithm starts by estimating the position of the unknown node with the maximum number of beacons, using an atomic multilateration to obtain better accuracy and faster convergence. Similarly when an unknown node estimates its location, it becomes a beacon and this process repeats until the positions of all the nodes (which eventually have four or more neighbouring beacons) are estimated.

Take in Fig. 7

Network Features

This *anchor-based* algorithm is developed both for 2D and 3D networks. In 3D networks, each node must be connected with at least four non-coplanar beacons. In 2D, it must be connected with at least three non-linear beacons. The presence of four neighbours is then a necessary but not a sufficient condition for a new node localization.

Computational Workload

The algorithm can work both in a distributed or centralized manner. In both ways, each node needs an atomic multilateration algorithm to be implemented.

Computational complexity for each node is estimated to linearly increase with the number of neighbouring beacons. Each node performs O(n) computations, n being the number of neighbours.

Benefits

The algorithm is relatively easy to be implemented, and it can be fully distributed.

Drawbacks

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of a sufficient condition for a new node localization.
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can work both in a distributed or centralized manner. In both we
multilateration algorithm The algorithm suffers from error accumulation, providing inaccurate positions for nodes far from anchor-nodes. In the centralized version the error propagation is reduced by first localizing the most connected unknown nodes. Because of its incremental nature, the complete graph realization is not guaranteed. If measurements are corrupted by noise, the algorithm can lead to dramatically incorrect nodes displacements.

Possible improvements

Error propagation can be minimized through an iterative refinement process − for example, a numerical optimization such as mass-spring relaxation (see AFL algorithm) – performed after the nodes location.

3.4. Anchor-Free Localization (AFL) algorithm

AFL is a localization algorithm proposed by Priyantha *et al.* [Priyantha, Balakrishnan, Demaine, Teller - 2003]. The algorithm is concurrent, anchor-free, 2D/3D, and proceeds in two phases.

The first phase goal is to produce a qualitative network nodes graph. Arcs are weighted by considering the number of hops. Authors propose a coarse-grained approach to estimate internode distances using hop-count and radio connectivity, without using accurate ranging information from other technologies (e.g. ultrasound). The first phase of AFL can be considered a typical example of coarse-grained algorithm.

For clarity we describe the algorithm for a 2D network. The 3D network case is a simple extension.

EXAMPLE 10 to the model in the "middle" of the graph (see **Error! Referere** five nodes are elected in five steps using a hop-count teradio connectivity.
 EXAMPLE 10 to maximize $h_{0,1}$ (hop-count between nodes h_0 The algorithm first elects five reference nodes: the first four nodes $(n_1 - n_4)$ are selected on the periphery of the graph and the pair n_1-n_2 is roughly perpendicular to the pair nodes n_3-n_4 . The remaining node (n₅) is elected in the "middle" of the graph (see **Error! Reference source not [found.](#page-6-0)**). These five nodes are elected in five steps using a hop-count technique based exclusively on radio connectivity.

- Step 1. Select an arbitrary node n₀ (see **Error! Reference source not found.**). Then, select the reference node n_1 to maximize $h_{0,1}$ (hop-count between nodes n_0 and n_1 , that is the number of nodes along the shortest radio path between nodes n_0 and n_1).
- Step 2. Select reference node n_2 to maximize $h_{1,2}$ (hop-count between nodes n_1 and n_2).
- Step 3. Select reference node n_3 to minimize $|h_{1,3} h_{2,3}|$ and maximize $h_{1,3} + h_{2,3}$. This step selects a node that is roughly equidistant from n_1 and n_2 (1st condition), and is "far away" from them $(2nd$ condition).
- Step 4. As in the previous step, select reference node n_4 to minimize $|h_{1,4} h_{2,4}|$ and minimize $h_{3,4}$. This optimization selects a node roughly equidistant from nodes n_1 and n_2 , while being furthest from node n₃.
- Step 5. As in the previous step, select reference node n_5 to minimize $lh_{1,5} h_{2,5}$ and maximize $|h_{3,5} - h_{4,5}|$. This optimization selects the node representing the rough "center" of the graph.

Take in Fig. 8

This heuristic approach uses the hop-counts from the chosen reference nodes $(h_{1,i}, h_{2,i}, h_{3,i})$ $h_{4,i}$, $h_{5,i}$) to determine approximate node coordinates. Further details about the heuristic method can be found in the original paper [Priyantha, Balakrishnan, Demaine, Teller - 2003].

The second phase of the AFL algorithm is fine-grained. Inter-node distances are determined using a more accurate measurements technique based on ToA. This is a concurrent phase. Nodes positions are estimated simultaneously by implementing a *mass-spring* optimization. Nodes are interpreted as concentrated masses, linked by springs. The force, that each spring applies to linked nodes, depends on the difference between inter-node estimated distances and actual distances (using the ToA method). The starting estimate of inter-node distances is provided by the first phase of AFL. Nodes are gradually moved in order to minimize spring forces providing a more plausible node configuration.

In more detail, each node (n_i) periodically sends its estimated position (p_i) to all its neighbours. Each node also knows the estimated position of all its neighbours. Using these positions node n_i calculates the estimated distance $(d_{i,j})$ to each neighbour (n_j) . It also knows the distance $(r_{i,j})$, measured using ToA. Let $v_{i,j}$ represent the direction unit vector from p_i (estimated position of i-th node) to p_j (estimated position of j-th node). The force $F_{i,j}$ along the direction $v_{i,j}$ is given by: $F_{i,j} = v_{i,j} (d_{i,j} - r_{i,j})$.

The resultant force on the node n_i is given by: N $i - \sum_i i_{,j}$ $\vec{F}_i = \sum_{j=1} \vec{F}_i$ $\frac{N}{r}$, N being the number of neighbours.

The energy $E_{i,j}$ of nodes n_i and n_j , due to the difference in the measured and estimated distances, is directly proportional to the square of $|F_{i,j}|$. The total energy of node n_i is equal to:

N N 2 i i,j i,j i,j j=1 j=1 E = E (d - r) ∑ ∑[∝] .

The total energy of the system (E) is given by N i $E = \sum_{i=1} E_i$.

given by: $F_{i,j} = v_{i,j}(d_{i,j} - r_{i,j})$.

Force on the node n_i is given by: $\vec{F}_i = \sum_{j=1}^{N} \vec{F}_{i,j}$. N being the number controlly proportional to the square of $|F_{i,j}|$. The total energy of nod
 $\int_{i}^{i} (d_{i,j} - r_{i,j})^2$. In order to reduce its energy (E_i) , each node (n_i) moves, one by one, by an infinitesimal amount in the direction of the resultant force (F_i) . The location of the node is updated and the node broadcasts its new location to its neighbours (see **[Error! Reference source not found.](#page-6-0)**). Whenever a node receives a location update from its neighbours, it recalculates its total force and updates its location.

The mass-spring optimization terminates when the resultant forces (F_i) of nodes decrease to zero.

Take in Fig. 9

A similar approach is presented by Howard *et al.*'s [Howard, Mataric, Sukhatme - 2001]. In their system, robots equipped with odometric equipment (instrument indicating the distance travelled) move through an environment, assigning approximate initial positions to beacons. Then, beacons run a distributed spring-based relaxation procedure.

Gotsman and Koren algorithm is analogous to AFL. It works in two phases. First phase produces a qualitative network nodes graph, while second phase performs an optimization of the network layout [Gotsman, Koren - 2004].

Wu *et al.* propose a self-configurable positioning technique, quite similar to AFL, to built upon two models [Wu, Wang, and Tzeng - 2005]. First, for a given node distribution, the

distance between two nodes (usually multiple hops away) is estimated according to the length of the shortest path. Second, a number of stable nodes are selected to serve as landmarks. Every landmark estimates its distance to other landmarks exchanging obtained distance information. Once a landmark has accumulated a full set of distances between any two landmarks in the network, it may start establishing the coordinates system by minimizing an error objective function. This latter is defined as the difference between the actual distance and the distance measured in the established coordinates system. Other nodes in the network calculate their coordinates by similarly minimizing the error distances from landmarks.

Network Features

AFL is an anchor-free algorithm which applies only to multi-hop networks. In small singlehop networks, where all nodes are connected each other, it fails. The first phase, based on the hop-count, can not be executed. AFL applies to both 2D and 3D networks.

Computational Workload

Formularity Solution is the error distances from land **Fourthment**
 Formularity Solution which applies only to multi-hop networks. **I**
 Formularity and Solution which applies to both 2D and 3D networks.
 Formularity The first phase of AFL is far from being distributed. It can hardly be implemented without a centralized network device which handles information from nodes. The second phase of the algorithm is fully distributed, however, it can be quite slow, since multiple iterations are required [Gotsman, Koren - 2004]. AFL performances have been evaluated by computer simulations, so it is difficult to provide precise data on the computational workload. AFL is more time-consuming than pure incremental algorithms, due to the number of iterations required. During a single iteration of mass-spring optimization, each node performs $O(n)$ computations, *n* being the number of neighbours.

Benefits

AFL is anchor-free and does not require nodes with pre-configured coordinates. As opposed to incremental algorithms, AFL performs much better, even for networks with small connectivity [Priyantha, Balakrishnan, Demaine, Teller - 2003]. Furthermore, AFL error propagation is small.

Drawbacks

Authors do not guarantee the first phase always succeed. It may fail for two reasons:

- 1. location estimation is extremely rough, especially if the sensor network is composed of few nodes;
- 2. in single-hop networks, where all nodes are connected each other, hop-count estimation of inter-node distances does not work.

In general, simulations and practical experiments have demonstrated that a pure *mass-spring* algorithm can produce networks with incorrect layouts, if initial position estimates are not good [Priyantha, Balakrishnan, Demaine, Teller - 2003]. The success of the first phase is fundamental for the whole success of the algorithm. Even if AFL outperforms incremental algorithms, there is not a proof of correctness. AFL may converge to distorted network node configurations. If measurements are corrupted by noise the algorithm can lead to dramatically incorrect nodes displacements.

Possible improvements

Formally
Formally ture improvements are focused on enhancing the first phase
gorithm lacks a method to prevent realization ambiguities are
works, resulting hardly scalable because of the high commu
focuses on a possibl Present and future improvements are focused on enhancing the first phase. In the actual version, the algorithm lacks a method to prevent realization ambiguities and does not fit widespread networks, resulting hardly scalable because of the high communication costs. Research effort focuses on a possible way to realize a completely distributed first phase with such requirements [Gotsman, Koren - 2004].

3.5. Moore *et al.* **Localization Algorithm**

Moore *et al.* propose a robust distributed algorithm for localizing nodes in a WSN in which measurements are corrupted by noise [Moore, Leonard, Rus, Teller - 2004]. In particular, the authors consider how measurement noise can cause incorrect realization of node displacement (see **[Error! Reference source not found.](#page-6-0)**).

The great benefit of the proposed algorithm is to prevent this ambiguity, increasing positioning accuracy compared to a pure incremental algorithm (e.g. Savvides *et al.* algorithm).

Take in Fig. 10

The algorithm is anchor-free, fine-grained, and it has been physically implemented in 2D sensor networks [Moore, Leonard, Rus, Teller - 2004]. Before describing the algorithm, we introduce the concept of *cluster*, and *robust quadrilateral*.

A cluster consists of a node and its single-hop neighbours. A robust quadrilaterals is an additional constraint which permits localization of only those nodes which have a high likelihood of unambiguous realization. According to Moore *et al.*, localization based on robust quadrilaterals attempts to prevent incorrect realizations of ambiguities.

The algorithm proposed is based on three phases (see **[Error! Reference source not found.](#page-6-0)**). In the first phase each node becomes the centre of a cluster and estimates the relative location of neighbours, which can be unambiguously identified. Therefore nodes with ambiguous

locations are not used for further nodes localization. The basic idea of first phase is that missing localization information for a few probably ambiguous nodes is preferential to estimate incorrect information.

This incremental process, called "cluster localization" is based on trilateration, and "robust quadrilaterals".

Take in Fig. 11

The second phase is an optional cluster optimization. It refines the position estimates for each cluster using numerical optimization such as mass-spring relaxation with the full set of measured distance constraints (see AFL algorithm) . This phase reduces and redistributes any accumulated error that results from the incremental approach used in the first phase. It can be omitted if maximum efficiency is desired.

The third phase computes transformations between the local coordinate systems of neighbouring clusters by finding the set of nodes in common between two clusters and solving for the rotation, translation, and possible reflection that best aligns the clusters. This phase is implemented using a "cluster stitching" technique, presented by Horn [Horn - 1987]. When the third phase is complete, any local cluster coordinate systems are reconciled into a unique global coordinate system.

Take in Fig. 12

Example 12 and a state optimization. It remiss the position estimation sumerical optimization such as mass-spring relaxation with the constraints (see AFL algorithm). This phase reduces and reform that results from the i Capkun *et al.* presented an analogous localization method working with clusters. Each node establishes a local coordinate system for a *cluster*, composed by itself and its one-hop neighbours. Clusters are then stitched together to obtain a coordinate assignment for all the nodes, within a general coordinates system [Capkun, Hamdi, Hubaux – 2001]. This technique, unlike that of Moore *et al.*, does not consider how measurement noise can cause incorrect realization of network displacement, and does not prevents this sort of ambiguity [Moore, Leonard, Rus, Teller - 2004].

Network Features

The localization algorithm is anchor-free. It can be applied to single-hop and multi-hop networks. It is not easily scalable to large networks due to the need for centralized computation in cluster "stitching". Until now, it has been implemented only in 2D networks.

Computational Workload

The first phase of the algorithm is based on trilateration, preceded by non-ambiguity testing. The second phase is a mass-spring relaxation, analogous to the AFL, used to refine the

localization of clusters. As a consequence, the algorithm can be quite slow, requiring multiple iterations. These optimizations are performed per cluster and not the network as a whole, thus allowing concurrent processing.

The third phase can hardly be implemented without a centralized network device handling information from clusters which should be stitched together. In this phase, clusters are stitched using a closed form solution for a least-squares problem. Such a problem is relatively complex, with computations required to solve systems of polynomial equations [Horn - 1987]. The third phase has been exclusively evaluated by computer simulation.

As expected, the computational complexity for each cluster grows with respect to the number of neighbours. For each node, the computation depends on the third power $O(n^3)$ of the number of neighbours (n) [Moore, Leonard, Rus, Teller - 2004].

Benefits

The algorithm significantly reduces the amount of error propagation over approaches based on basic trilateration. Simulations show that error on node positioning using incremental methods is more than double those using the Moore *et al.* method [Moore, Leonard, Rus, Teller - 2004].

Drawbacks

The sheen exclusively evaluated by computer simulation.

For each node, the computation depends on the third power

For each node, the computation depends on the third power

Holdours (n) [Moore, Leonard, Rus, Teller - 200 The drawback of Moore's approach is that under conditions of low node connectivity or high measurement noise, the algorithm may be unable to localize a useful number of nodes [Moore, Leonard, Rus, Teller - 2004]. However, for many applications, missing localization information for a known set of nodes is preferential to incorrect information for an unknown set. In 3D networks, computational complexity and data routing dramatically increase.

Possible improvements

When robust quadriterals do not exists or when the connectivity is poor, Moore *et al.* algorithm fails. To get over these difficulties, the algorithm can be enhanced implementing a more effective robustness test, such as the one proposed by Sottile and Spirito (2006).

4. Summary of Localization Algorithms

The previous section provided a detailed description of five more significant *fine-grained* localization algorithms. As early discussed, *fine-grained* algorithms are more accurate than *coarse-grained*. They utilize more accurate inter-node distances, usually obtained through RSS or ToA techniques. These algorithms are suitable for applications where nodes are required to be localized with a fair level of accuracy. In object tracking, for example, accurate localizations of network nodes lead to accurate locating of objects moving within the network. On the other hand, *coarse-grained* algorithms provide a rougher localization of nodes, but they are simpler to be implemented.

In this section, the five localization algorithms are compared according to the taxonomy presented in **[Error! Reference source not found.](#page-6-0)**. Identified criteria can be useful to evaluate and compare different network localization techniques. The aim is to provide a reference scheme to select them, depending on network characteristics (see **[Error! Reference source](#page-6-0) [not found.](#page-6-0)**).

Take in Tab. 2

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ttual research issues related to localization algorithms, there is

veral researchers are trying to develop the existing algorithms in

optimal conditions (for example incomplete connect Considering the actual research issues related to localization algorithms, there is lot of room for improvements. Several researchers are trying to develop the existing algorithms in order to make them work in non optimal conditions (for example incomplete connectivity, presence of moving sensors) [Taylor *et al.* - 2005; Sottile, Spirito - 2006]. Additional effort is being spent to bridge the gap between simulations and real-world localization systems, gathering more data on the real behaviour of sensor nodes, particularly with respect to physical effects like multipath, interference, and obstruction [Langendoen and Reijers - 2003]. Furthermore, other research groups are studying the problem of "directional localization", where each network node not only must be aware its position but also its orientation relative to the network [Akcan *et al.* - 2006].

5. Conclusions

In many applications of WSNs, it is crucial to determine the physical location of nodes. Automatic localization of nodes in wireless networks is a key to enable most of these applications. As an example, we considered a sensor network deployment within a warehouse. Making sensors wireless and self-configurable reduces the high cost of cabling and makes the network more manageable and dynamic.

Numerous network localization algorithms have been recently proposed and developed by many authors. Similarities are present in each different approach [Langendoen, Reijers - 2003; Patwari, Ash, Kyperountas, Hero III, Moses, Correal - 2005]. This paper suggests a new taxonomy to help evaluate, compare, and select network localization algorithms, depending on the network characteristics, and the type of applications.

The paper focused on five *fine-grained* techniques, due to their better accuracy and their better chances of being applied to many contexts (e.g. quality control, indoor navigation, logistics, warehousing, remote diagnostics etc.). Algorithms have been discussed in detail, in order to summarize their characteristics and peculiarities.

Many algorithms have never been tested in practice. Additional effort is needed to test algorithms with practical experiments, and not only through simulations, in order to assess their performance and reliability. Various algorithms are in testing on two specific applications at the industrial metrology and quality laboratory of DISPEA – Politecnico di Torino:

- 1. Innovative techniques for taking coordinate dimensional measurements of objects, using distributed wireless sensors [Franceschini, Galetto, Settineri - 2002].
- 2. Wireless monitoring of systems with changeable configuration (e.g. cranes, mechanical arms, automatic gates etc..) to check their "natural" positions.

cchinations for taking coordinate dimensional measurements of
vireless sensors [Franceschini, Galetto, Settineri - 2002].
onitoring of systems with changeable configuration (e.g. cran
atic gates etc..) to check their "natu Since these applications require a reasonable level of accuracy in inter-node distance estimates, network nodes are equipped with ultrasound transceivers implementing a ToA technique.

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Fig. 1 – Representation scheme of RSS and ToA approaches for distance estimation

Fig. 2 – Schematic layout: industrial warehouse equipped with a network of wireless sensors.

Fig. 3 – Schematic representation of the concept of *hop count* **in a sensor network**

URL: http://mc.manuscriptcentral.com/tandf/tcim Email:ijcim@bath.ac.uk

Fig. 5 – Representation scheme of the trilateration problem in a 2D network

Fig. 6 – Schematic representation of TERRAIN algorithm

Fig. 7 – Schematic representation of Savvides *et al.* **Localization Algorithm [Savvides** *et al.* **- 2001]**

Fig. 8 – First phase of AFL: election of five reference nodes

Fig. 9 – Schematic representation of AFL mass-spring optimization [Priyantha *et al.* **- 2003]**

Fig. 10 – An example of ambiguity: node D is triangulated from the known positions of nodes A, B, and C. Measured distances d_{BD} **and** d_{CD} **constrain the position of D to the two intersections of the dashed circles. Knowing** d_{AD} **disambiguates between these two positions for D, but a little noise in** d_{AD} **(shown as** d'_{AD} **) can lead to a wrong location of node D. Moore** *et al.* **provide an algorithm which reduce the probability of such ambiguities [Moore, Leonard, Rus, Teller - 2004].**

Fig. 11 – In order to prevent ambiguities, such as the one described in Fig. 10, localization is performed using robust quadrilaterals. A quadrilateral is defined *robust* **if it is regular enough; the idea is that ambiguity occurs using "flat" quadrilaterals to solve node position [Moore, Leonard, Rus, Teller - 2004].**

Fig. 12 – Schematic representation of Moore *et al.* **algorithm [Moore, Leonard, Rus, Teller - 2004]**

 \overline{a}

¹ From network theory, *connectivity* between two nodes is defined as the number of connections (edges) in the network allowed to fail before the two nodes (vertices) become disconnected. Network connectivity is defined as the mean value of the network connectivities.

Tab. 2 – Taxonomy of localization algorithms