

Improving Availability and Safety of Control Systems by Cooperation between Intelligent Transmitters

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### **Overview**



### I. Introduction

- "intelligent" transmitters
- distributed and networked control systems

#### **II.** Control system with cooperating transmitters

- control system of redundant transmitters
- cooperation between transmitters

#### **III. Modelling and evaluating cooperating transmitters**

- modelling by stochastic and coloured Petri nets
- availability and safety analyses by Monte Carlo simulations

### **IV. Discussion & conclusion**



## I. Introduction

#### Sensor systems are now able to

- collect data from the physical world
- perform internal data processing
- transmit an elaborate signal

#### ... and to perform advanced functionalities such as

- error measurement corrections
- self-adjustment
- self-diagnoses
- online reconfigurations
- digital and bidirectional communication

#### making "Intelligent" transmitters.



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# I. Introduction



### The use of "embedded intelligence" in control systems

- allows the spatial relocation of some operations,
- forming a *distributed control system* (DCS).
- In addition, the use of a real-time communication network
  - allows interconnecting the elements of a DCS,
  - forming a *networked control system* (NCS).

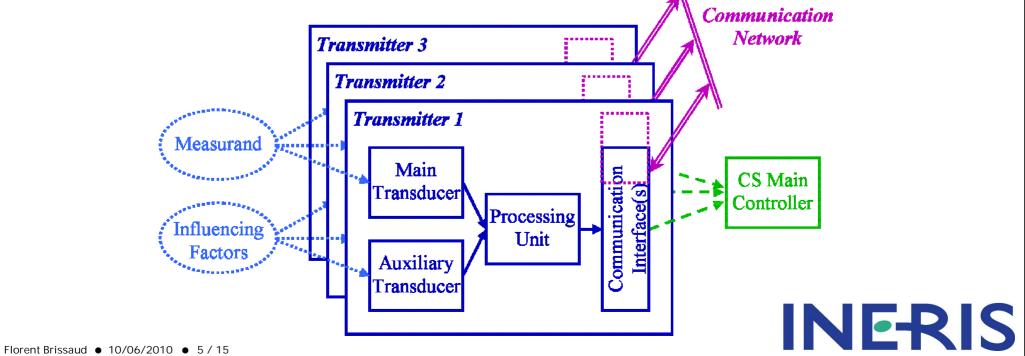
### **Features of an NCS:**

- wiring reduction, lower costs, ease of maintenance, flexibility, ...
- system elements such as transmitters may implement their operations by exchanging information
- what about dependability?



### **Three redundant transmitters**

- monitor measurand and influencing factors by transducers
- perform measurement results by processing units
- transmit signals to a main controller by communication interfaces



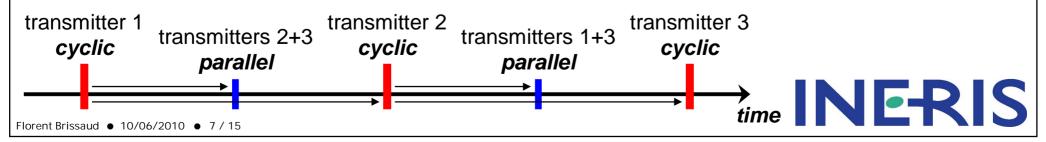
### **Functional states**

- self-diagnoses are available for each transmitter element (main transducer, auxiliary transducer, processing unit)
- each transmitter has three functional states
  - **operating**: transmits right measurement results
  - *detected failure*: transmits an error signal
  - **undetected failure:** transmits wrong measurement results
- the control system has then three functional states, according to the three signals received from the transmitters
  - operating if the majority of non-error signals provide right results
  - *detected failure* if all the received signals are error signals
  - **undetected failure** in the other cases



#### **Communication network between the three transmitters**

- the transmitters are allowed to exchange
  - transmitter *identification*
  - *values* of measurand, influencing factors, and measurement results
  - self-diagnoses for transducers, and processing unit
  - *diagnosis compilation* result (to command error signals)
- the transmitters are triggered according to two demand types
  - **cyclic** demand type: triggered <u>alone</u>, transmits <u>information to the</u> <u>other transmitters</u> and <u>measurement results to the main controller</u>
  - **parallel** demand type: triggered by pair, transmits measurement results to the main controller



#### Procedures to improve CS dependability by cooperation

#### backup algorithm

- only when the transmitter is triggered in a parallel demand type
- if a transducer (main or auxiliary) is self-diagnosed as failed, then <u>replaces the monitoring value</u> (measurand or influencing factors) <u>by the corresponding value from another transmitter</u>

#### contrast algorithm

- only when the transmitter is triggered in a <u>parallel demand type</u>
- <u>replaces the diagnosis compilation</u> by a result obtained <u>by</u> <u>comparisons of the measurement results</u> (if two consecutive measurement results from different transmitters are equal, then the corresponding transmitters are diagnosed as "operating")





- interesting tool for describing and studying dynamic systems
  - places represent objects and conditions
  - tokens specify the values of these objects and conditions
  - transitions model system activities
- stochastic properties
  - transitions are enabled after random delays
  - to model random failures and imperfect self-diagnoses
- coloured properties
  - values are assigned to tokens, and may be changed
  - to model information (measurements, diagnoses) and properties (states of elements, accuracy of information)
- analyses are performed by simulations



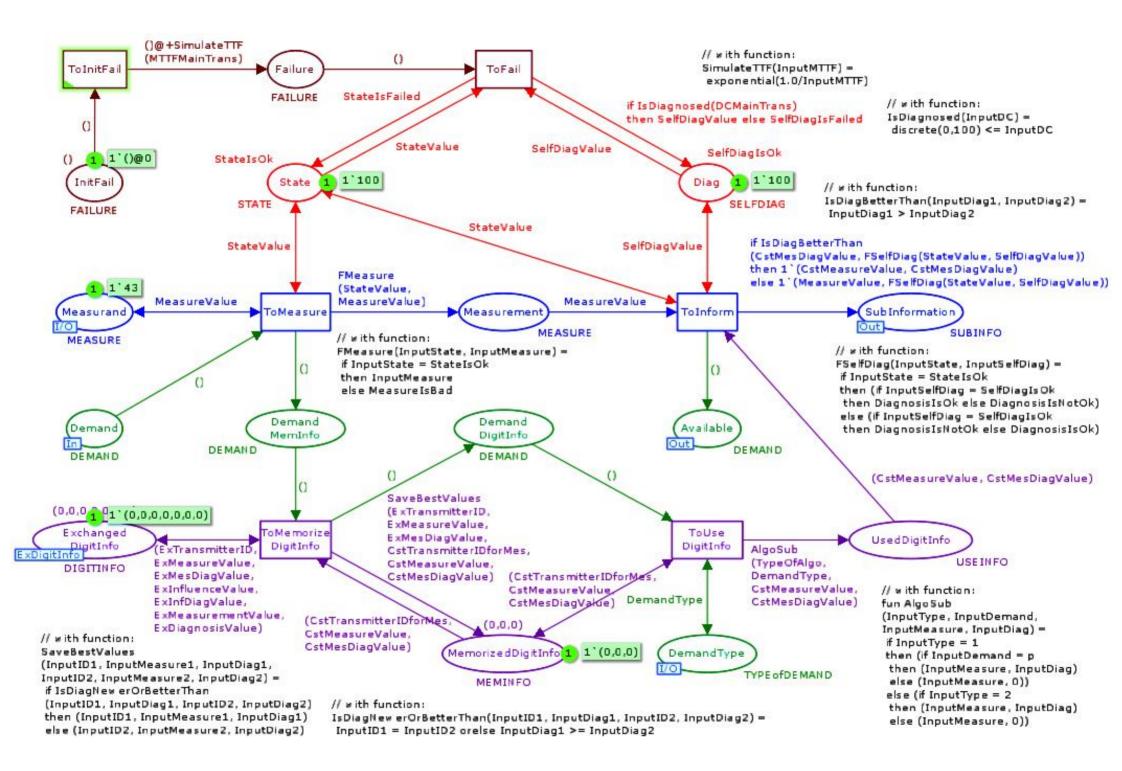
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### **CPN tools**

- free computer tool developed by the University of Arhus
- designed for coloured Petri nets
- expressive semantics for variable and expression definition, including stochastic properties
- ability to model hierarchical Petri nets
- supports analyses by Monte Carlo simulations







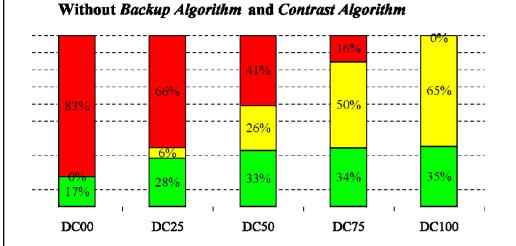
### Availability and safety analyses

- the times to failure of transmitter elements follow exponential distributions with means equal to 5,000 time units
- when a failure occurs, it is detected by self-diagnoses according to a constant probability equal to the *diagnostic coverage* (DC)
- no maintenance action is assumed
- availability
  - average percentage of time that the system is *in operating state* during the first *10,000* time units

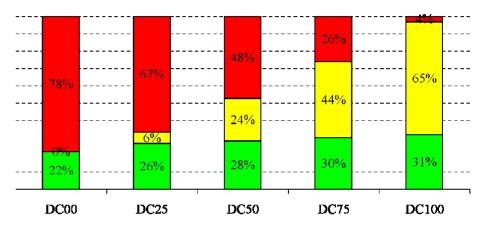
#### safety

 average percentage of time that the system is *not in undetected failure state* during the first *10,000* time units



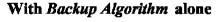


With Contrast Algorithm alone

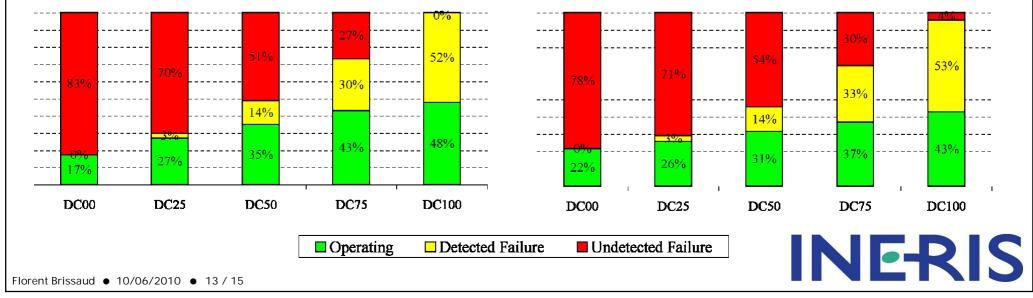


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With Backup Algorithm and Contrast Algorithm





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# **IV. Discussion & conclusion**

### **Effects of the algorithms**

- backup algorithm increases availability but decreases safety, and this effect is increasing according to diagnostic coverage
  → balance between availability and safety
- contrast algorithm increases both availability and safety when diagnostic coverage is low, but decreases both of them otherwise → depends on the diagnostic coverage

#### Conclusion

- stochastic and coloured Petri nets provide an intuitive tool to model control systems with "intelligent" transmitters
- analyses can show the effects of the "intelligent" functionalities of transmitters on control system dependability
- new technologies have to be used appropriately to meet availability and safety requirements



## Thanks for your attention

### **Questions & comments are welcome**

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