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### **To cite this version:**

Sébastien Briot, Vigen Arakelian. Singularity Analysis of PAMINSA Manipulators. 12th IFToMM World Congress, Jun 2007, Besançon, France. hal-00451935

## **HAL Id: hal-00451935 <https://hal.science/hal-00451935v1>**

Submitted on 25 Jun 2019

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### **Singularity Analysis of PAMINSA Manipulators**

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**Abstract***— PAMINSA (PArallel Manipulator of the I.N.S.A.) is a new family of parallel manipulators from four to six degrees of freedom (DOF), which have been developed at the I.N.S.A. in Rennes. The particularity of these manipulators is the decoupling of displacements in the horizontal plane from its translation along the vertical axis. Such a decoupling improves some mechanical properties of the manipulator making it more efficient. In this paper a singularity analysis of PAMINSA with four, five and six degrees of freedom is presented. The nature of each kind of singularity is discussed.* 

 **Keywords: Parallel manipulator, decoupled motions, kinematics, singularity analysis.** 

#### **I. Introduction**

The parallel manipulators have been under intensive study for over a decade and different approaches and solutions have been developed and documented. In the recent years, the decoupling of motions of parallel manipulators is motivated by continuous interest researches in the solution of problems for control simplification. It is obvious that the complex nonlinear dynamics of the traditional parallel manipulators complicates their control and one mechanism with a linear input/output relation is more appealing for industrial applications. For this purpose, the different parallel structures [1-5] have been developed in which all input/output equations are linear and, consequently, all motions are fully decoupled. However, despite rather-encouraging results, we would like to note that the fully-decoupled manipulators have drawbacks also, for example, a lack of stiffness or the increasing of the joint number.

Another trend of the kinematic decoupling is proposed in the design of PAMINSA [6], which consists in decoupling the motions in the horizontal

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plane and the translation along the vertical axis. In other words, in the design of the PAMINSA, a partial decoupling of motions is achieved, which provides several mechanical advantages. Mechanical, kinematic and dynamic characteristics, as well as the mechanical properties of the invented manipulator, have been studied in our previous works [7-10] and a prototype of PAMINSA with 4-DOF (Fig. 1) was built in the I.N.S.A.



Fig. 1. The prototype of the PAMINSA with 4-DOF.

We would like to renote in few words the obvious advantages of the suggested manipulator architecture: (i) the decoupling of the control powers in two parts, making possible to raise an important payload to a fixed altitude by powerful actuators and then to displace it on the horizontal plane by less powerful actuators; (ii) the cancellation of static loads on the rotating actuators which displace the platform in the horizontal plane; (iii) a great accuracy in the horizontal positioning because the payload can be locked in the horizontal plane by mechanical architecture of the manipulator; (iv) the use of the less powerful actuators for the generation of motions on the horizontal plane; (v) the simplification of the vertical control based on linear input/output relationships (note that the vertical

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displacement of the platform is a copy of the linear displacement of the actuator multiplied by a magnification factor).

In this paper the singularity analysis of the different types of PAMINSA from 4 to 6 degrees of freedom is presented and kinematic interpretations of the singular configurations are provided. The organization of this paper is as following. The second section describes the kinematics of the PAMINSA manipulators with different degrees of freedom. The third section uses the obtained Jacobian matrices for the singularity analysis of the manipulators and kinematic interpretations of the singular configurations are given.

#### **II. Kinematics of the PAMINSA manipulators**

The family of the PAMINSA manipulators [10] is based on the copying properties of the pantograph linkage, which composes the kinematic chain between the fixed base of the manipulator and its end-effector (Fig. 2). Thus each leg of the suggested manipulator is a pantograph linkage with two input parameters. This makes it possible to decouple the displacements between the horizontal plane and the vertical axis.



Fig. 2. Schematics of one leg of PAMINSA manipulators

For each kind of PAMINSA, the input points are  $A_i$  and  $B_i$  and the output point is  $C_i$ . If the point  $A_i$  is displaced horizontally, we obtain a horizontal displacement of the point  $C_i$ . If the point  $B_i$  is displaced vertically, we obtain a vertical displacement of the point *Ci*. Displacements of point *Ci* are amplified by the magnification factor of the pantograph.

The PAMINSA-6D3L (Fig. 3a) is a manipulator with 6 degrees of freedom composed of 3 legs. The points *Ai* are actuated on the horizontal plane by 3 motors *Mi* which control directly the rotation of the revolute joints  $R_i$ . The rotations of the three legs allow the displacements of the platform on the horizontal plane (2 translations and one rotation about the vertical axis). The point  $B_i$  of each leg is controlled by an independent actuator. The vertical translation is controlled by the simultaneous vertical displacements of points  $B_i$  of the 3 legs. The orientations about two other axes is obtained by the vertical displacements of the point  $B_i$  of the legs.

For the PAMINSA-5D3L (5-DOF – Fig. 3b), the rotations of the three legs allow the displacements of the platform in the horizontal plane. Points  $B_i$  of two of the three legs are linked to the same actuator and the third leg has an independent vertical actuation. The vertical translation and one inclination of the platform are obtained as previously.



(a) PAMINSA-6D3L



(b) PAMINSA-5D3L



(c) PAMINSA-4D3L

Fig. 3. Schematics of PAMINSA manipulators.

For the PAMINSA-4D3L (4-DOF – Fig. 3c), the rotations of the three legs allow the displacements of the platform in the horizontal plane. The vertical displacements of the point  $B_i$  are controlled by only one actuator  $M_V$ . Thus, the motors  $M_i$  control the displacement of the platform on the horizontal plane and the motor  $M_V$  controls the displacement towards the vertical axis.

It should be noted that the PAMINSA with 5-DOF can be assimilated to a PAMINSA with 6-DOF whose first two linear actuators have the same displacements. Thus one inclination of the platform is prevented. In a similar way, the PAMINSA with 4-DOF is a PAMINSA with 6-DOF whose whole linear actuators have the same displacements. Whole inclinations of the platform are prevented and only one rotation about the vertical axis is allowed.

Thus, in the general case, the kinematics of the PAMINSA-6D3L describes the kinematics of the other manipulators. The position of the centre of the platform *P* and the orientation of the moving frame  ${M}$  in the base frame  ${B}$  (*x*-axis is collinear to  $O_1O_2$ and *z*-axis is vertical) are represented by  $\mathbf{x} = (x, y, z, \phi, \psi, \theta)^T$  and the actuated variables by  $\mathbf{q} = (\beta, \beta_2, \beta_3, Z_1, Z_2, Z_3)^T$ . Parameters *x*, *y*, *z*,  $\phi$ ,  $\psi$ ,  $\theta$  represent respectively the three components of the position of point *P* and the three rotation angles of the platform. The angles  $\phi$ ,  $\psi$  and  $\theta$  can be obtained by expressing the directional cosines in terms of *z-x-z* Euler angles  $\phi$ ,  $\psi$ ,  $\theta$ . Parameters  $\beta_1$ ,  $\beta_2$ ,  $\beta_3$ ,  $Z_1$ ,  $Z_2$ ,  $Z_3$ represent respectively the rotations of the three legs of the manipulator about the *z*-axis of frame {*B*} and the vertical position of points *Bi*. Note that for the following analyses,  $O_1O_2O_3$  and  $C_1C_2C_3$  represent equilateral triangles.

The closed loop relations relative to **x** and **q** can be expressed as:

$$
f_j = \begin{cases} (x_{Ci} - x_{oi}) s_{\beta i} - (y_{Ci} - y_{oi}) c_{\beta i} = 0 & (j=i) \\ k Z_i - z_{Ci} = 0 & (j=i+3) \\ \text{for } (i=1,2,3) & (1-6) \end{cases}
$$

where

- $c_{\alpha}$  and  $s_{\alpha}$  represent the cosines and sinus of angle  $\alpha$  respectively ( $\alpha = \beta_i$ ,  $\gamma_i$ ,  $\phi$ ,  $\psi$  and  $\theta$ )
- $k$  is the magnification factor of the pantograph
- $R_n$  and  $R_b$  are the platform and base radii respectively

- 
$$
x_{0i} = R_b \cos \gamma_i
$$
,  $y_{0i} = R_b \sin \gamma_i$ ,  
\n
$$
C_i = [x_{Ci}, y_{Ci}, z_{Ci}]^T
$$
\n
$$
= [x, y, z]^T + \text{Rot}(\phi, z) \text{Rot}(\psi, x) \text{Rot}(\theta + \gamma_i, z) [R_n, 0, 0]^T
$$

and  $\gamma_i = (-5\pi/6, -\pi/6, \pi/2)$ , (*i*=1,2,3)

with  $\text{Rot}(\alpha, w)$  the matrix representing the rotation of angle  $\alpha$  around the *w*-axis of the intermediate frame  $(w = x, y \text{ and } z).$ 

#### **III. Singularity analysis**

The singularity analysis has attracted the attention of several researchers and different studies have been published [11-20]. Zlatanov in [12] presented a method that can identify the singularities of both passive and active chains by studying the deficiency of the rank of an augmented non-square Jacobian matrix. However this analysis is quite difficult and not useful for the PAMINSA manipulators. The singularity analysis presented here is carried out by Gosselin and Angeles approach [11], based on the properties of the Jacobian kinematic matrices of the mechanical structure, i.e. when the Jacobian matrices relating the input velocities and the output velocities become rank deficient.

PAMINSA are parallel manipulators in which singular configurations can be separated into two cases: singularities of the pantograph linkage used as a leg and singularities of the simplified schematic representation of the PAMINSA manipulators in which the pantograph mechanism is replaced by a chain *PRPS* (Fig. 4). The pair *S'i* corresponds to the free translational displacement of both prismatic pair  $S_i$  and pantograph linkage. The actuators  $M'_{vi}$  correspond to actuators  $M_{vi}$  whose displacement is amplified by the magnification factor of the pantograph. In PAMINSA manipulators, these singularities are not coupled and can be examined separately.

It may be noted that the singular configurations of pantograph linkage can be found by an analysis of the articulated parallelogram. They are well known and we shall not deal with. The study below is only devoted to the singularities of the 3-*PRPS* parallel structure.



Fig. 4. Simplified schematic representation of the i-th actuated leg.

*PAMINSA-6D3L:* Differentiating equations (1-6) with respect to time, we obtain a 6 dimensional system:  $A\dot{q} + Bt = 0$  (7)

where

$$
\mathbf{A} = \begin{bmatrix} \frac{\partial f_j}{\partial q_i} \end{bmatrix} = \begin{bmatrix} \rho_1 & 0 & 0 & 0 & 0 & 0 \\ \rho_2 & 0 & 0 & 0 & 0 \\ \rho_3 & 0 & 0 & 0 \\ k & 0 & 0 \\ \text{sym} & k & 0 \\ k & 0 & 0 \\ k & 0 & 0 & 0 \\ \text{max} & k & 0 \\ \text{max} &
$$

 $\mathbf{t} = [\dot{x}, \dot{y}, \dot{z}, \dot{\phi}, \dot{\psi}, \dot{\theta}]^T$ 

$$
\dot{\mathbf{q}} = [\dot{\beta}_1, \dot{\beta}_2, \dot{\beta}_3, \dot{Z}_1, \dot{Z}_2, \dot{Z}_3]^T
$$
  

$$
\rho_i = \sqrt{(x_{Ci} - x_{oi})^2 + (y_{Ci} - y_{oi})^2}
$$
 (*i*=1,2,3)

$$
d_{4i} = R_n (c_{(\theta + \pi)} c_{(\phi + \beta i)} + c_{\psi} s_{(\theta + \pi)} s_{(\phi + \beta i)}) \qquad (i=1,2,3)
$$

$$
d_{5i} = \begin{cases} R_n s_{\psi} c_{(\phi + \beta i)} s_{(\theta + \gamma i)} & (i = 1, 2, 3) \\ -R_n c_{\psi} s_{(\theta + \gamma i)} & (i = 4, 5, 6) \end{cases}
$$

$$
(-K_n c_{\psi} s_{(\theta+\gamma)}) \qquad (i=4,5,6)
$$
  

$$
d_{6i} = \begin{cases} -R_n (s_{(\theta+\gamma)} s_{(\phi+\beta i)} + c_{\psi} c_{(\theta+\gamma i)} c_{(\phi+\beta i)}) & (i=1,2,3) \\ R_{6i} & (i=1,2,3) \end{cases}
$$

$$
d_{6i} = \begin{cases} n^{(1)}(\theta + \pi) \cdot (\theta + \pi) \cdot (\theta + \pi) \cdot (\theta + \pi) \cdot (\theta + \pi) \cdot (124,6) & (i=4,5,6) \\ -R_n s_{\psi} c_{(\theta + \pi)} & (i=4,5,6) \end{cases}
$$

Singularity of parallel manipulators appears when matrices **A** and **B** are rank-deficient. We will deal only with the singularities of the first and the second type. Third type singularities are a mix a both Type 1 and 2 singular configurations.

Examining matrix **A** and **B** of PAMINSA with 6- DOF, it appears that:

$$
\det(\mathbf{A}) = k^3 \rho_1 \rho_2 \rho_3 \tag{8}
$$

$$
det(\mathbf{B}) = 27 R_n^3 c_{\psi} s_{\psi} \Delta / (8 \rho_1 \rho_2 \rho_3)
$$
 (9)

where  $\Delta$  is the expression of a conic given in appendix A.

First of all, it should be noted that the expressions of det( $\bf{A}$ ) and det( $\bf{B}$ ) do not depend of the altitude *z* of the platform.

 $det(A) = 0$  involves that the manipulator is in Type 1 singularity. This expression is achieved when  $\rho_i$  is equal to 0  $(i=1,2,3)$ , i.e. points  $O_i$ ,  $B_i$  and  $C_i$  are aligned. In such configuration, one rotation of the input link *Mi* cannot bring to the displacement of the platform (Fig. 5).

The study of det(**B**) is much more complicated. This expression is the product of many terms which have to be conscientiously analyzed.



Fig. 5. Example of first type singularity.

Thus,  $det(\mathbf{B}) = 0$  if:

(a) the inclination angle  $\psi$  is equal to 0 (or  $\pi$ ); such case is physically meaningless. This is a formulation singularity due to the use of the Eulerangles formulation [21]. If  $\psi = 0$  (or  $\pi$ ), rotations of angles  $\phi$  and  $\theta$  are equivalent (about the same *z*axis).

Thus Type 2 singularities only correspond to cases (b), (c) and (d) and appear when:

$$
D = 27 R_n^3 c_{\psi} \Delta / (8 \rho_1 \rho_2 \rho_3) = 0 \tag{10}
$$

- (b) the inclination angle  $\psi$  is equal to  $\pm \pi/2$ ; in such configuration, the rotation about the axis *x* of angle  $\psi$  is impossible and small rotations of the platform are allowed (Fig. 6a).
- (c) for any fixed altitude, the platform is on a conic  $\Delta$  $= 0$  located in the horizontal plane. The coefficients of ∆ depend on the orientation angles of the platform. Thus, for given values of angles  $\phi$ ,  $\psi$  and  $\theta$ , this singularity is only due to a particular configuration of actuators  $M_1$ ,  $M_2$  and  $M_3$ . It appears when the three wrenches  $\mathbf{R}_{i1}$  [22] (applied on the platform by the actuators  $M_i$  and located on the horizontal plane– see Fig. 4) intersect a unique line **W** perpendicular to the horizontal plane (Fig. 6b). In such case, this line is the instantaneous axis of rotation of the moving plate;
- (d) the length  $\rho_1$ ,  $\rho_2$  or  $\rho_3$  tend to +∞, what means that the legs of the manipulator are parallel. Thus the platform is able to translate along the direction of the passive prismatic pairs  $S'$ <sub>i</sub> (Fig. 6c).

*PAMINSA-5D3L:* As previously noted, the PAMINSA with 5-DOF can be assimilated to a PAMINSA with 6-DOF whose first two linear actuators have the same displacements. Thus angle  $\theta$  is equal to 0. To find its singularity loci, these constraints have to be introduced in the expressions of det(**A**) and *D*.



(a) singularity of case (b), planar front view of the manipulator



(b) singularity of case (c), top view of the 3-*PRPS* manipulator



(c) singularity of case (d), top view of the 3-*PRPS* manipulator

Fig. 6. Examples of second type singularities

As for the previous case, the manipulator is in Type 1 singularity when  $\rho_i$  is equal to 0 (*i*=1,2,3), i.e. points  $O_i$ ,  $B_i$  and  $C_i$  are aligned. Furthermore, the manipulator is in Type 2 singularity when:

- (a) the inclination angle  $\psi$  is equal to  $\pm \pi/2$ . This case correspond to figure 6a;
- (b) for any fixed altitude, the platform is on a conic  $\Lambda = 0$  located in the horizontal plane. The coefficients of Λ depend on the orientation angles  $\phi$  and  $\psi$  of the platform. Their expressions are given at appendix B. This case corresponds to figure 6b;
- (c) the length  $\rho_1$ ,  $\rho_2$  or  $\rho_3$  tend to  $\infty$ . This case correspond to figure 6c.

The kinematic interpretation of these singularities is the same as for the previous manipulator.

*PAMINSA-4D3L:* Similarly to the previous case, the PAMINSA with 4-DOF can be assimilated to a PAMINSA with 6-DOF whose linear actuators have the same displacements. Thus angles  $\psi$  and  $\theta$  are equal to 0. These new constraints have to be introduced in the expressions of det(**A**) and *D*.

The Type 1 singularities are not different from the previous manipulators. The Type 2 singularities appear when:

- (a) the angle  $\phi$  is equal to  $\pm \arccos(R_n / R_b)$ ;
- (b) for any fixed altitude, the platform is situated on a circle located in the horizontal plane, whose radius depends on angle  $\phi$ . The expression of this circle is:

$$
x^{2} + y^{2} = R_{b}^{2} + R_{n}^{2} - 2 R_{n} R_{b} \cos \phi
$$
 (11)

(c) the length  $\rho_1$ ,  $\rho_2$  or  $\rho_3$  tend to + $\infty$ .

Cases (a) and (b) correspond to figure 6b and case (c) to figure 6c.

Finally, we would like to note that, in the present work, the singularity analysis was carried out only by taking into account the kinematic relationships. In practice, this problem is much more complicated and it may be studied with kinetostatic and dynamic aspects. Among several effects, which can modify the singularity analysis conditions, we would like to note the friction. The singularity analysis of parallel manipulators, taking into account the friction in the joints, has been developed in our previous work [23].

#### **IV. Conclusions**

In this paper the singularity analysis of PAMINSA with four, five and six degrees of freedom has been presented. The singularities have been determined in analytic form by algebraic approach based on the analysis of the properties of the Jacobian matrices. The nature of each kind of singularity has been discussed and kinematically analyzed. In practice, the obtained results can be very useful in the selection of the optimal architectures of PAMINSA and in the problems of its optimal control.

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#### **Appendix A**

$$
\Delta = A_6 x^2 + B_6 y^2 + C_6 xy + D_6 x + E_6 y + F_6
$$
  
\n
$$
A_6 = 2R_b (s_{\phi} c_{\psi} s_{\theta} + c_{\theta} c_{\phi}) - 2R_n c_{\psi}
$$
  
\n
$$
B_6 = 2R_b (c_{\phi} c_{\psi} c_{\theta} + s_{\theta} s_{\phi}) - 2R_n c_{\psi}
$$
  
\n
$$
C_6 = 2R_b (c_{\psi} - 1)s_{(\theta + \phi)}
$$
  
\n
$$
D_6 = (c_{\psi} - 1)(-R_n^2 (c_{\psi} (c_{\phi} s_{\theta} (1 + c_{\psi}) (1 - 4c_{\theta}^2) + (4c_{\theta}^2 - 3))
$$
  
\n
$$
s_{\phi} c_{\theta}) + s_{\phi} c_{\theta} (4c_{\theta}^2 - 3)) - R_n R_b (c_{\psi} (2s_{\theta} c_{\theta} (1 + c_{\phi}^2) + c_{\phi} s_{\phi}
$$
  
\n
$$
(2s_{\phi} c_{\theta}^2 - 1)) + c_{\phi} s_{\phi} (1 - 2c_{\phi}^2) + 2s_{\theta} c_{\theta} (2 - c_{\phi}^2)) - R_b^2 s_{(\phi + \theta)})
$$
  
\n
$$
E_6 = (c_{\psi} - 1)(-R_n^2 (c_{\psi} (s_{\phi} s_{\theta} (1 + c_{\psi}) (-1 + 4c_{\theta}^2) + c_{\phi} c_{\theta}
$$
  
\n
$$
(-3 + 4c_{\theta}^2)) + c_{\phi} c_{\theta} (-3 + 4c_{\theta}^2)) - R_n R_b (c_{\psi} (c_{\theta} (-2s_{\theta} c_{\phi} s_{\phi} + 2c_{\theta} c_{\phi}^2 - 4c_{\theta}) - c_{\phi}^2 + 2) - 2c_{\theta}^2 (c_{\phi}^2 + 1) + c_{\phi}^2 + 2c_{\theta} s_{\theta} c_{\phi} s_{\phi}
$$
  
\n
$$
+ 1) + R_b^2 c_{(\phi + \theta)})
$$
  
\n
$$
F_6 = R_n^3 (c_{3\psi} + 7c_{\psi})/
$$

#### **Appendix B**

$$
\Lambda = \Delta(\theta = 0) = A_5 x^2 + B_5 y^2 + C_5 xy + D_5 x + E_5 y + F_5
$$
  
\n
$$
A_5 = 2R_b c_{\phi} - 2R_n c_{\psi}
$$
  
\n
$$
B_5 = 2c_{\psi} (R_b c_{\phi} - R_n)
$$
  
\n
$$
C_5 = 2R_b (c_{\psi} - 1)s_{\phi}
$$
  
\n
$$
D_5 = (c_{\psi} - 1)(-R_n^2 s_{\phi} (c_{\psi} + 1) - R_n R_b c_{\phi} (c_{\psi} - 1) + R_b^2 s_{\phi})
$$
  
\n
$$
E_5 = -(c_{\psi} - 1)(R_n^2 (c_{\phi} (c_{\psi} + 1)) + R_n R_b (c_{\phi}^2 (c_{\psi} - 1) - 1 - 2c_{\psi}) + R_b^2 c_{\phi})
$$
  
\n
$$
F_5 = (1 + c_{\psi}^2) R_n^3 c_{\psi} - R_b^3 c_{\phi} (1 + c_{\psi}) + R_n R_b^2 (c_{\phi} (1 + c_{\psi})
$$
  
\n
$$
(1 + c_{\psi}^2) + c_{\phi}^2 (1 + c_{\psi})^2) - R_n^2 R_b c_{\phi} (1 + c_{\psi}) (-c_{\psi} - 1 - c_{\psi}^2))
$$