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### Smart Temperature Sensor for Thermal Testing of Cell-Based ICs

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#### Abstract

In this paper we present a simple and efficient built-in temperature sensor for thermal monitoring of standardcell based VLSI circuits. The proposed smart temperature sensor uses a ring-oscillator composed of complex gates instead of inverters to optimize their linearity. Simulation results from a 0.18-µm CMOS technology show that the non-linearity error of the sensor can be reduced when an adequate set of standard logic gates is selected.

#### 1. Introduction

The increase of circuit density and clock speed produce an increase in power consumption that have brought thermal issues into the spotlight **of** ULSI design. It has been reported that the measured junction temperature of a 1-GHz 64-bit RISC microprocessor implemented in 0.18um CMOS technology is as high as 135 °C at V<sub>DD</sub>=1.9V [1], technology scaling makes this trend more severe and the junction temperature of a 0.13-um CMOS chip has estimated to be 3.2 times higher than the junction temperature of 0.35-um CMOS chip [2] working under equivalent conditions.

It is well known that high temperature operation compromises long-term IC reliability and impacts circuit performance. To avoid system failure, design techniques for thermal testability and thermal management have been incorporated into several electronic products [3].

Temperature sensors are the core part of any thermal management system. Because design methodologies for huge digital systems are driven by high-level functional descriptions, the use of temperature sensors based on classical analogue circuit topologies [4] seems to be inadequate in a large number of applications. Their demand of full-custom design steps and the need to convert temperature (related to an analogue voltage or current signal) to a digital magnitude are the major

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drawbacks. In this paper we have investigated how to implement a thermal monitoring system suitable for deep-submicroncell-based designs.

#### 2. Ring-oscillator temperature sensors

Diode-based sensors are used as temperature detection mechanism in Pentium 4 processors [4] or in the Thermal Assist Unit **of** the PowerPc processors [3]. Unfortunately, in cell-based design styles (where only digital gates are available) this kind of sensors result difficult to implement.

It is well-known that the delay of a logic gate increases with temperature, therefore a way to measure the junction temperature of silicon is to use a ring-oscillator. In [5] an application based on a ring oscillator implemented in FPGAs was analyzed. Taking into account that both Standard-cells and FPGA are cell-based design styles, the translation of the FPGA design to standard-cells is straightforward, anyway, it will be interesting to exploit the higher flexibility related to the standard-cell style to improve sensor performances in terms of area, sensor calibration, and linearity.

A ring-oscillator consists of an odd number of inverters connected in a circular chain [6]. The circuit oscillates with a period equal to:

$$T_{osc} = N\left(t_{pHL} + t_{pLH}\right) \tag{1}$$

with N the number of inverter stages in the chain,  $t_{pHL}$  the high-to-low transition delay and  $t_{pLH}$  the low-to-high transition delay of the composing gates. The simulated response of a ring oscillator is shown in Fig. 1.

The behavior of  $T_{osc}$  has been computed for different channel width ratios of N and P transistors ( $W_p/W_n$ ) in a 5-inverter ring-oscillator. According to the results shown in Fig. 2, by optimizing the circuit at transistor level, it is possible to reduce the non-linearity error in the range of temperatures of interest (-50°C to 150 °C) below 0.2%.



Fig. 1. HSPICE simulation of a ring oscillator output of a five-stage inverters.



Fig. 2. Non-linearity error for different Wp/Wn ratios. (0,Wp/Wn=1, (A) 1.75, (+) 2.25, (o) 3, (n) 4.



Fig. 3. Non-linearity error for different ringoscillator configurations: (•) 5 NOR2, (0)3 INV + 2 NOR2, (□) 3 NAND3 + 2 NOR2, (+) 5 INV, (•) 2 INV + 3 NAND2, (A) 5 NAND2 and (**■**) 2 INV + 3 NAND4.

A low dependence with the number of inverting stages has been found, ring-oscillators with **5**, 9 or 21 stages have similar characteristics in terms of linearity.

As a summary, the results of this section suggest that the ring-oscillator must be optimized at the transistor level; unfortunately these sizes can be different to those used in the inverters of the target standard-cell library. If an smart temperature sensor has to be included in a given cell-based digital system, the way to avoid any fullcustom step in the design process consist in designing the proposed ring-oscillator only using standard library cells.

#### 3. Cell-Based Optimization

The linear dependence of propagation delay with temperature can also be adjusted replacing the inverters by other inverting logic gates, like **NAND** and **NOR** gates. This introduces a new degree of freedom in the design. In Fig. 3 we present the non-linearity error for different cell configurations. With the proposed method, the error of the ring-oscillator can be reduced since a 0.2%, similar to the error obtained when changing the transistor sizes.

An smart unit for thermal management have been designed using the ring-oscillator as a temperature sensor and an additional digital processing bloc to convert oscillation period to temperature expressed in digital format. The possibility to disable the oscillator in order to minimize self-heating, produce an output signal to indicate that a measurement is in progress or multiplexing the readout from different ring-oscillators distributed on different points for thermal mapping are examples of other features of this unit.

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