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► To cite this version:

Philippe Colomban, Véronique Milande, Lionel Le Bihan. On Site Raman Analysis of Iznik Pottery Glazes and Pigments. Raman, 2004, 35, pp.527-535. hal-00120414

HAL Id: hal-00120414 https://hal.science/hal-00120414

Submitted on 14 Dec 2006

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On Site Raman Analysis of Iznik Pottery Glazes and Pigments

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Abstract

On site Raman analyses were performed at the Musée national de Céramique, Sèvres, France, on rare Iznik (former Nicaea) pottery produced from ~1480 to ~1620. A comparison is made with a series of shards. The town of production of these potteries was highly disputed in the 80's and many questions still remain. The potential of glaze on-site analyses as a classification/datating tool is evaluated. The structure of the silicate glaze does not change with the sample (index of polymerisation ~ 0.5-0.8, indicating a lead silicate composition; characteristic Si-O stretching mode doublet at ~985 and 1030-1050 cm⁻¹⁾. By contrast the corresponding signature of most of the "Kütahya" wares peaks at ~1070-1090 cm⁻¹. The lowest index is measured for a brilliant overglazed red bole, according to a lower temperature of (post)firing. The different crystalline phases identified in the glaze are α -quartz slip in most samples studied. Cassiterite (SnO₂) opacifier is only present in some early blue-and-white ceramics (Master of the Knots and Baba Nakkas style, ca. 1510-1530) and we do not have other evidence of its intentional use as an opacifier. Intentional addition of tin oxide is likely for colour lightening in some red, blue and in clear green boles. At least two types of red glazes and two types of Cr-containing green pigments are evidenced.

Keywords : Iznik, pottery, glaze, glass, archaeometry, pigment, 15-16th century

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1. INTRODUCTION

White, translucent, high temperature-fired ceramics were very rarely imported from China to Western countries before the Ming Dynasty [1-3]. They then became highly sought by Islamic Sultans and European Kings. First attempts to make equivalent porcelain were reported in Italy (Medici porcelains from ~1575 to 1587 [2,4]) but Iznik Ottomans had already been producing famous artefacts [1,3,5,6] in the style of Chinese and Vietnamese production for a century. Analyses of Iznik fritwares are rare (the main works were conducted in the 60's by Kiefer [7-9], Henderson [10] and Tite [11] in the 90's) and mainly focused on the body composition and microstructure. The origin of the "Iznik" production was highly disputed up to the 80's: production in Damascus (decorated with florist's flowers), Sivas, Iznik, Istambul and Kütahya was reported; even Rhodes (artefacts with a famous red) was proposed in 19th century. Excavated ceramics in Iznik help to differentiate (former) Iznik from (later) Kütahya productions [6]. Recently, we demonstrated the potential of Raman (micro-)spectrometry for the classification of ceramics and glasses [12-15] and for a better understanding of the technology used to manufacture ancient objects [5,16]. Due to the very high value of Iznik potteries, the objects had to be kept in a secure area and it was not possible to take them to the LADIR for examination. We decided to attempt onsite examination using a portable instrument equipped with remote microscope objective. As a preliminary step, we selected artefacts produced during the late 15th and 16th –early 17th centuries, when the Iznik production was at its peak in quality. We simultaneously analysed a series of shards from the same period (except for a tile assigned to late productions) in the laboratory. Our purpose was to answer the following questions : i) what is the Raman signature of Iznik production ?, ii) was cassiterite (SnO₂) used as an opacifier, iii) what types of pigment were used ?, iv) Is it possible to definite criteria for a systematic study of Iznik production in order to propose a non-destructive procedure for classification and dating ?

2. EXPERIMENTAL

2.1. Samples

The objects analysed are presented on Plate 1. They belong to the collection of the Musée national de Céramique, Sèvres (France). The diameters range from ~ 15 cm (MNC 3840) to ~ 35 cm (MNC 3855). Among the samples studied is the famous Pilgrim's flask, inspired from Ming dynasty productions, made during the reign of Sultan Mehmed the Conqueror (ca. 1480-1490, published in ref. [6]), a blue and white dish (Master of the Knots style) ca. 1510, a nice blue and white vase inspired by 15^{th} century Chinese/Vietnamese decor, ca. 1575 [17-20], dishes from ca. 1545 to 1580 with typical multicolour decor (flowers and leaves), a bowl (MNC 3840) and a jug decorated with typical green glaze and brilliant red bole overglaze (ca. 1580-90). The last dishes from ca. > 1600-1625 show a human figure (MNC 19565) and a lion (MNC 19577) depiction inspired from miniature paintings.

For comparison, we analysed at the laboratory a series of Iznik shards (Plate 2). The series contain a very characteristic red slip glazed shard ("c"), two dish pieces, the first ("a"), blue and white, in the Baba Nakkas style, typical of the potteries produced under Sultan Selim, ca. 1510-30, the second ("b"), polychrome, in the Potters' style, ca. 1540, with characteristic black overglazed lines and two tiles, one with flower décor ("d"), in which the transparent glaze covers all the decor, and the other ("e") with torsade, with black to green overglazed lines. Note, the white deposit only covers the area under the blue decor of shard "a".

2.2. Techniques

On-site micro-Raman spectrometry was performed using a transportable HE532 Jobin Yvon Raman system (Longjumeau, France). The analyser is optimised to work with a 532 nm laser

excitation. It incorporates a unique concave holographic grating spectrograph. The optical construction is extremely stable and robust (no moving parts), with only two optical components within the spectrograph module (high luminosity). The specially developed concave holographic gratings provide unsurpassed sensitivity and total spectral coverage over the common Raman range $(\sim 160-3200 \text{ cm}^{-1})$. Peak intensity is however lowered by filtre absorption for wavenumber $< \sim 200$ cm⁻¹. The detector is a CCD multichannel matrix detector (1024x256 pixels) operating at -70°C (Peltier effect and air cooling). The advantage of remote measurements through optical fibres is well established and has proven its capability, e.g. in the study of Medici porcelain [5]. The HE instrument obtains spectral information from the sample via a single fibre optic probe such as the Jobin-Yvon SuperHeadTM (weight ~500 g). This optic probe is a high efficiency Raman sensor, which enables *in situ*, non-invasive, chemical analysis. It is connected to the base analyser by fibre optic cables. The laser is also connected to this probe by a fibre. The probe contains an interference filter to remove the Raman signal from the fibre and the plasma lines from the laser. A notch filter is used to inject the laser inside the focusing objective and to transmit the Raman signal, which is collected by the objective and sent through a second fibre into the spectrograph. An Olympus MSPLANTM Ultra Long Working distance objective (x80) was used. We used a portable XYZ plate (weight ~3 kg) to support the SuperHead allowing micronmetre scale displacements (see in Plate 1, k & k') to find a "good" location for spectral recording. Additionally the object itself was put on a support to be moved in different directions.

Typically, the power of illumination at the sample was around 20 mW. A density filter drastically decreasing the laser intensity was available to choose the area to be analysed and to focus the spot. Moving the SuperHead using the XYZ micrometer makes the optimisation. LabSpec® (Jobin-Yvon) software was used to control the HE system and the data acquisition. The total weight of the instrument was around 40 kg and wheels allowed easy transportation in the museum rooms.

Organic residues often cover the surfaces of ancient ceramics. Some organic groups are grafted to the pore surface and promote fluorescence, which sometimes hinders the recording of the Raman spectrum. Yet the rather large power of illumination (~20 mW) through a microscope objective cleans the surface very well. In many cases the use of high magnification objectives (here x80) also helped to find locations free of any fluorescence. This was successful for the examination of Iznik glaze. By contrast, strong fluorescence prevented the analysis of the body phases. Note body analysis has been successfully done on Medici porcelain using red excitation [5]. Strong background-free spectra are obtained when the laser spot is focused on strongly coloured decor: 5-20 accumulations of 5-50 s were typically used to record the spectra (see for instance the upper spectra of Figures 1-4). On the contrary the collection of the colourless glaze signature is more difficult and requires a larger number of accumulations (>100) with shorter recording time to avoid saturation (higher fluorescence background).

2.3. Peak fitting and data processing

In undertaking a curve fit of the Raman spectra, the linear baseline was first subtracted using LabSpec[®] software. The same spectral windows were used for the extraction of the components using the Origin[®] software peak-fitting module (Microcal Software, Inc.). The integral area, the bandwidth and the centre of gravity were calculated for each component. A Gaussian shape was assumed for all Raman lines because of the amorphous state of examined materials (a Lorentzian shape is used for crystalline phase components). The following assumptions were made: i) for the Si-O stretching range extending from 700 to 1300 cm⁻¹, (see further) we postulated 5 components assigned to Q^0 , Q^1 , Q^2 , Q^3 and Q^4 according to the number of oxygen atoms bonded per tetrahedron, as described in previous papers [12,21,22] ii) we postulated rather similar bandwidths

for the Si-O bending range, the number of bands also being 5; one or two additional narrow bands were added, if necessary, to take crystalline phases (α -quartz, peak at 464 cm⁻¹) and pigment signatures (cassiterite, spinels, ...) into account.

3. RESULTS AND DISCUSSION

3.1. Colourless/ white Glaze

Analysis of the colourless/white regions of the samples always reveals the more or less strong Raman signature of α -quartz (Figs 1-5), with the typical peaks at 205, 265, 355, 400, 465, 695, 805, 1085 and 1160 cm⁻¹ [23-26]. By modifying the focal point of the laser with the XYZ plate it is possible to confirm that the white colour is obtained by an α -quartz-rich slip deposited on the pink-to-yellow body, below the glaze, as reported in previous studies [6-10]. Note, the technique of a white α -quartz slip to mask the red colour of the body was already used for Vietnamese porcelain and stoneware [27]. The Raman signature of cassiterite (precipitate of SnO₂ in the glaze) is only observed from place to place in shard "a" (white deposit below the blue decor) and in MNC 5172 dish, with the narrow doublet at ~635 (strong) and 775 (weak) cm⁻¹ [15]. A rather narrow peak is also observed at ~650 cm⁻¹ in the white glaze of the bowl (MNC 3840). Assignment to cassiterite is possible, but the wavenumber shift would indicate a tin oxide-based solid solution (with addition of antimony oxide (?) [15]). Synthesis of reference materials is now mandatory for comparison and definitive assignment.

The very heterogeneous distribution of cassiterite in shard "a" and in MNC 5172, at the (sub-)millimetre scale, indicates that cassiterite was not obtained by homogeneous nucleation on cooling of the glaze, but results from the primary deposit of an SnO₂-rich mixture before glaze enameling.

Considering the Si-O bending (~500 cm⁻¹) and stretching (~1000 cm⁻¹) envelopes [12,21,22], glaze signatures are rather homogeneous, both for artifacts (Figs 1-4) and shards (Figs 5-8). All samples have their main components at 1035-1055 cm⁻¹ (Table 1), except the shard "e" (torsade), which shows a strong 1095 cm⁻¹ component. This last spectrum is very similar to those recorded on many Kütahya wares. It is obvious that this sample has been prepared with a different technology. Two-peak Si-O stretching fingerprints are usually observed in mixed lead-alkaline glasses [7-10]

3.2. Blue glaze and pigments

Strongly coloured regions give a strong Raman signature, nearly free of any background. The ways to obtain a blue glaze are rather limited: copper in alkaline silicate (turquoise), cobalt [15,28-30] (blue) and lapis lazuli [16,31,32] (ultramarine blue), whatever the fluxing agent. The last pigment has a very typical resonance Raman signature [16]. If small amounts of cobalt (copper) dissolve in the glaze, no specific Raman signature is expected. Saturation leads to cobalt mixed silicates (olivine, main peak expected at ~ 820-880 cm⁻¹ [24]) or to cobalt aluminate (main peak at 208 and 525 cm⁻¹). Cobalt-containing Mn-rich ores (spinels) can also be used as blue pigments [19], if the firing is conducted in a reducing atmosphere (to avoid colouration by Mn^{n+} ions). The observed colour excludes the use of lapis lazuli and Cu. In most blue regions analyzed, we only observed the Raman signature of the glaze: this indicates that cobalt is dissolved within the glaze network. Note that the centre of gravity of the stronger Si-O stretching component peaks at ~1065-1070 cm⁻¹ (Fig. 1) for pigment-rich and quartz-rich regions, instead of ~1055 cm⁻¹ for colourless glaze. This indicates that the composition of the blue glass used as pigment differs from that of the overglaze. We also noted a small peak at ~645-650 cm⁻¹ in the Pilgrim's flask glaze (Fig. 1). As proposed above, this peak could correspond to traces of cassiterite solid solution (SnO₂) -Sb₂O₃ ? [15]). A clear signature of cassiterite is only observed in blue design of shard "a" (Baba Nakkas style ware) and in the MNC 5172 dish from nearly the same period (ware of the Master of the Knots style). Note zircon traces (ZrSiO₄, mean peaks at 357 and 1007 cm⁻¹ [24]) are observed in some places in the blue decor in shard "a". Zircon traces are characteristic of some sand and clays. Traces of cassiterite and α -quartz are observed in the turquoise florist's flower of MNC 3855 dish (Fig. 2) and in the white glaze.

3.3. Red glazes

Red colour is famous in the Iznik palette and the colour shade is a criterion for dating [1,6]. The Raman signature of haematite (α -Fe₂O₃) is clearly observed (peaks at 220, 300, 410 and 1320 cm⁻¹ [15]), for instance in the jug (MNC 26230, Fig. 4) and shard "d" (Figure 8). Haematite is associated with one or several other phases for lightening the colour: cassiterite in the bowl MNC 3840 (Fig. 3), α -quartz in the jug MNC 26230 (Fig. 4) and shard "d" (Fig. 8). Extending the series of measurements could demonstrate if the relative amount of the associated phases is a criterion for dating.

3.4. Green glaze and pigments

Analysis of the green regions offers a great variety of spectra. The main peaks are observed at 635 or 640-695 cm⁻¹ (multicolour dish MNC 27397, Fig. 3), 700 cm⁻¹ (Fig. 2, MNC 38555 blue dish), 845-855 cm⁻¹ (lion dish MNC 19577, jug MNC 26230, Fig. 4, shard "d", Fig. 7). Different ways of obtaining the green colour are possible: dissolution of Cu in the lead-based glaze [15,28-30] (no specific Raman signature, e.g. Fig. 3, MNC 27397), yellow pigment (Naples yellow Pb₂Sb₂O₇, main signature at ~130-145 and 510 cm⁻¹ [15,23,33,34]) mixed with blue Co-coloured glaze [15], use of Cr-containing pigments such as Cr-doped wollastonite (main narrow peaks at 578 and 985 cm⁻¹ [14]), uvarovite garnet (also called Victoria green pigments, main peaks at 820-850 cm⁻¹ [10]) and spinels (main peak at ~680-700 cm⁻¹) or corundum (e.g. Cr₂O₃, main peak at 613 cm⁻¹) [15,35,36]. It is clear that a careful study of the green glaze will offer a way of classifying the samples. Note that cassiterite is evident in the light green regions of the MNC 27397 dish (Fig. 3 & Table 1). The use of SnO₂ to enlighten the shade is thus obvious.

3.5. Other colours

Dark pink (Fig. 2, MNC 3855 dish, we did not succeed in getting a specific signature of this colour) and black (Figs. 2, MNC 3855); 3, MNC 27397; 4, MNC 26230) are also observed. The spectra of black lines and dots are similar to those of the green decors. This is consistent with the proposition from Kiefer [37] that chromite, a Cr,Al,Fe containing-pigment, was used. Additionally, traces of carbon are observed in MNC 27397 dish (doublet at 1360 and 1600 cm⁻¹, Fig. 3). Is this carbon trace a proof of *cuerda seca* technique (use of a volatile element to separate the coloured area or addition of an organic material to prevent from the oxidation) ?

3.6. Comparison with previous analyses

Kiefer [7-9] and Hendersen [10] measured the composition of body and glazes of shards assigned to Iznik productions. Typically the mean composition of Iznik glaze is: $SiO_2 45-47$ wt%, Na₂O 8-14 wt% (K₂O~1wt%, CaO~1wt%) PbO 25-30 wt%; SnO₂ content varies between 4 and 7 wt%. The index of polarization of the glaze, measured from the area ratio of Si-O bending to stretching envelopes [21], ranges between 0.4 and 0.8 (Fig. 9). From previous established relationship between the index and the glazing temperature [21], a glazing temperature close to 700-800°C, or less can be proposed. Note that larger values are measured for the pigment-rich (or eavy coloured) and quartz-rich glazes. Lowest values are measured for the red bole, indicating a very low firing temperature. The comparison of the Raman spectra shows a good homogeneity of the glaze structure. However, by plotting Q₁ centre of gravity as a function of Q₂, one clearly puts shard "a" apart (Fig. 9).

Analyzing the glaze from the top to the α -quartz slip shows a shift of the Si-O stretching wavenumber, from ~1040-1055 cm⁻¹ to 1075 cm⁻¹, typically. This indicates that the (over)glaze composition is different from that used to prepare the pigment or mixed with the slip. Different explanations can be proposed: i) the composition around pigment and quartz slip grains changes

because a special mixture was applied, ii) the composition changes because the grains dissolve in the glaze flux, iii) some surface corrosion.

Because Sn was detected in elemental analysis, many authors [1,3,37-39] concluded that cassiterite (SnO₂) has been used as opacifier, although the white α -quartz slip is also well documented [1,6]. Except in some early artifacts (shard "a" and MNC 5172 dish) it is clear that cassiterite is either absent from, or present as traces only, in the white glaze of our samples. We can conclude that tin is an impurity in the lead providing ore (the use of bronze slag, the so-called *calcine*). Note that recent combined EDX and Raman analysis of polychrome (blue and green touchs on cream) earthenwares (copies of Tang ceramics made in Mesopotamia, 9th century), that are believed to be the first "faience" (Sn was detected in the glaze) demonstrated that Sn is not present in the form of a precipitate of cassiterite (making the glaze opaque and white) but as a mixed Ca-K-Sn compound [40]. On the contrary it is clear that some red and green boles contain cassiterite and this could be an intentional use in order to lighten the shade. A systematic study of the red decor is mandatory to give a definite conclusion.

Henderson observed the element chromium in the green decor of one sample (dated 1650). It is not clear whether this element has been searched for systematically in all the samples studied of the Henderson series [37]. At least two types of pigment were used to obtain the green decor of the samples studied in this work: i) a spinel (MNC 8408, MNC 3855) and ii) a pigment of uvarovite garnet-type (MNC 27397, MNC 26230). All Raman signatures confirm that phases with the element chromium are used. EDS analyses, are however, required for a definitive assignment. The crossover between the two cases seems to correspond to date ~1550. A systematic study and a comparison with synthetic pigment, well characterized using both X-ray and Raman techniques would be useful to progress in the technology understanding. Note that the black lines were obtained in the same way by use of nearly pure pigment (Fig. 3, MNC 27397).

Microprobe quantitative analysis of the black pigment used in the 17th Safavid blue and white ceramics has been published recently [41]. Very heterogeneous compositions were found but they are all compatible with the chromite spinel structure : Cr₂O₃ 46-60%, Fe₂O₃ 6-14%, CoO 0-17%, MgO 7-18%, SiO₂ 0.1-8%. Two sorts of geological chromites (MgCr₂O₄ and FeCr₂O₄ end members) are usually found, in Persia for instance. It is obvious that a selection of ore could give different colours in the glaze, from blue-green (Mg/Co-rich) to black (Fe-rich). Similar conclusion stands for Iznik pottery. Like the Persian potter, the Iznik potter used black lines (which do not alter on firing) to highlight designs (see Plate 1 d-g and plate 2 b-e) and to avoid any diffusion of the colour. In this way the technique plays the same role that the *cuerda seca* work of some tiles and majolicas. On the contrary, it is obvious from the sample examination that blue (and green) colour diffuse in the glaze, especially in the later productions (Plate 1k & k'). The chemical explanation is simple: Co (and Cu) are present as isolated ions and diffuse in the glaze easily and the sharpness of the drawing is lost. By contrast chromite spinel is a stable pigment; its high melting temperature prevents strong reaction with the molten glaze on firing. Furthermore Co²⁺ ions could be fixed in the chromite phase. For instance the black line of figure 3 (MNC 27397) gives a spectrum of the pure pigment (strong single 845 cm⁻¹ peak) whereas the dark-green region gives the spectrum of a glaze-quartz-pigment mixture. Peaks in the 820-860 cm⁻¹ range are characteristic of CrO_4^{2-} ion-containing structures [42], but center of gravity, intensity and splitting show subtle difference as a function of exact composition and structure. It is obvious from this preliminary Raman report that different pigments are used to give the green colour. Two explanations are possible: i) the use of specific ore for each colour, ii) a special preparation of the ore or a true synthesis of pigment. The strong similarity between the observed spectra and those recorded on Victoria pigments (Cr-doped calcium silicate garnet) and corresponding glaze prepared at the Manufacture Nationale de Sèvres [15] makes us believe that a specific pigment was

prepared. The synthesis of reference pigments for Raman analysis is now required to progress the sample analysis.

Different types of red were evidenced as a function of haematite/quartz/cassiterite relative proportion: i) a red glaze by mixing α -quartz with a low proportion of haematite and glaze matrix (shard "d"), ii) a darker glaze containing a lower quantity of α -quartz (MNC 2630), iii) a very special red (MNC 3840) made by mixing α -quartz + haematite with a modified cassiterite-containing glaze. Raman measurement of the relative phase proportions is in progress.

4. CONCLUSION

This preliminary on-site study of a small selection of ceramics assigned to Iznik production confirms the potential of the Raman technique as a non-destructive tool for classification (and, possibly for dating). Except for shard "e" (strong peak at 1095 cm⁻¹), the Raman signature of the glaze remains constant (characteristic broad doublet at ~985 and 1040-1060 cm⁻¹), according to a lead-rich composition, rather similar to that used in soft-paste French porcelain [14]. The signature of shard "e" is very similar to those measured for most of the "Kütahya" ware [43] and can be compared to that of mixed silica-rich (lead-)alkaline glazes [13,14]. This deserves further study of representative Kütahya productions. Examination of the Iznik glazes shows a clear increase of the gloss quality with times, indicating better firing control then declines in quality in the first decades of the 17th century. On the contrary, large changes in pigment technology are observed. At least two different red glazes and two different green pigments are evident. Except for the period ~1510-1530 cassiterite was not used as an opacifier. A systematic study of cassiterite precipitate, red and green decors as well as a comparison with synthetic pigments is in progress to go further into the understanding of the ancient technology of Ottoman potters.

ACKNOWLEDGMENTS

The authors thank the Museum Director, Mrs Antoinette Hallé for her help and support. Special thanks to Mrs. Marthe Bernus-Taylor, former Head of the Louvre Museum Islam Section for many discussions and to Mrs Laure Soustiel and Marie-Christine David, Islamic Art Consultants, for the provided shards and help in dating of the artefacts.

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FIGURES CAPTIONS

Plate 1 : Master pieces from the Musée national de Céramique, Sèvres (Photo © Ph. Colomban)

- a) Blue and white Pilgrim's flask, ca. 1480 (-1490 ?), Baba Nakkas-Rumi-Hatay style made under Sultan Mehmed the Conqueror, MNC 15472, Piet-Lataudrie bequest (1910); a') detail of the on-site examination. (diameter ~30 cm).
- b) Blue and white dish (diameter ~40 cm), Master of the Knots style, ca. 1510-1520; MNC 5172, Troloppi Coll., acquired 1858; b') back side view.
- c) Blue and white vase, Chinese or Vietnamese copy style, ca. 1560-1580 (this shape was formed after ~1520), MNC 8408, Davillier bequest (1885); (h~38 cm).
- d) Polychrome jug, ca. 1580-1590, decorated with red bole overglaze; MNC 26230, Mrs M. Herisson bequest (1988); (h~13 cm)
- e) Large blue "Damascus" ware style dish decorated with white florist's flowers and softly foliated rim, ca. 1550-55, MNC 3855, Coll. Perret, acquired 1848; (diameter~35 cm); e') backside view.
- f) Large dish, Damascus' ware style, ca. 1545-1550, decorated with green flower, Saz leaf and softly foliated rim, MNC 8411, (diameter: ~39 cm); f') backside view, Davillier bequest.
- g) Bottom of a covered basin on hight foot, (Rhodian) floral style style, ca. 1560-80, MNC 3840, acquired 1848 (diameter : ~18 cm); g') inside view.
- h) Polychrome dish decorated with flowers and Saz leafs, with a Chinese style wave-and-rock pattern border, ca. 1575, MNC 18853, from the Musée de Cluny collection (diameter : ~20 cm).
- i) Polychrome dish decorated with red clove pink, ca. 1575-1580, MNC27397, from the Musée de Cluny collection; i') backside view (diameter : ~28.5 cm).
- j) Polychrome dish decorated with human single-figure, ca. 1600-1625, MNC 19565, from the Musée de Cluny collection (diameter ~30 cm); j') Polychrome dish decorated with a lion, ca. 1600-1625, MNC 19577 (diameter ~30 cm).
- k) and j'), example of on site analysis.

Plate 2 : Shards (Private Coll.; photo © Ph. Colomban)

- a) Blue and white bowl bottom, Baba Nakkas style ware, made under Sultan Selim, ca. 1510-30 (~10x8 cm²; thickness 0.5 cm).
- b) Polychrom dish rim, Potters' style, ca. 1535-45; b') backside view (~6x5 cm²; t=0.5 cm). Note the black overglazed lines.
- c) Red slip decorated dish bottom (R), ca. 1550-1560 (\sim 7x7 cm²; t= 0.7 cm). Note the blue and white overglazed decor.
- **d**) Polychrom tile shard decorated with flower, ca. 1580-1600 (~8x7 cm²; t=1.4 cm). Note the optically clear glaze cover all the surface.
- e) Polychrom tile shard with torsade decor (T) > 1600 (\sim 7x9 cm²; t= 1.2 cm). Note the black and green overglazed lines.

Fig. 1 : Representative Raman spectra recorded on blue and white glazed regions of the vase (MNC 8408) and Pilgrim's flask presented in Plate 1 (a & c). Except for the top spectrum, a linear base line has been subtracted. Top spectrum was recorded at the glaze surface, over the pigment-containing glaze.

Fig. 2 : Representative Raman spectra recorded in various places of the "Damascus" blue dish verso (MNC 3855, Plate 1e). Except for the top spectrum, a linear base line has been subtracted.

Fig. 3 : Representative Raman spectra recorded in various places of the bowl (MNC 3840, Plate 1g) and dish MNC 27397 (Plate 1i). A linear base-line has been subtracted for some spectra.

Fig. 4 : Representative Raman spectra recorded in various places of the jug (MNC 26230, Plate 1d). Except for the top spectrum, a linear base-line has been subtracted.

Fig. 5 : Representative Raman spectra recorded on the "white" (red) glaze for the shards presented in Plate 2 (a, b, c and e). A linear base-line has been subtracted.

Fig. 6 : Representative Raman spectra recorded on blue regions of e shard a. A linear base-line has been subtracted.

Fig. 7 : Representative Raman spectrum recorded in the green glaze of shard d. A linear base-line has been subtracted.

Fig. 8 : Representative Raman spectrum recorded in the red glaze of shard d. A linear base line has been subtracted.

Fig. 9 : Index of polymerization (A_{500} / A_{1000}) measured for the shard glaze.

Fig. 10 : Bivariate plot of the Si-O stretching Q_1 and Q_2 components for the shard series (Table 1); shard a: aw, white region and ab, blue region; shard c: c, red region.; shard d: white region and dg, green region.

Sample				Wavenum	ber					
Colour+				$/ \text{ cm}^{-1}$						
			Q'n			Q_0	Q_1	Q_2	Q ₃	Q_4
a, white	240	380	477	542	585	780	940	990	1045	1107
b, white		415	477	537	604	783	923	980	1047	1113
c, red		398	470	525		780	920	975	1035	1115
e, white		398	475	553,580	640	785		998,1005	1095	1170
a, blue		390	482	545	595, <u>635</u>	789	935	981	1043	1130
d, green	352	392	476	545	620	795, <u>847</u>	915	985	1045	
d, red		413*			615	793	925	975	1045	1160
8408, blue1	227	412	<u>465</u>	523	635	783	918	978	1055	1136
", blue2		483	512	550	<u>643</u>	789	924	985	1075	1164
", blue3	315	466	510	550	<u>650</u>	788	924	983	1065	1164
3855, black 1		456	528	547	658	790	935	980	1041	1111
", blue1		390	482	545	655	786	926	978	1048	1140
", green1			483	550	650	790	930	979	1041	1100
3840, yellow		446	466	529	635	783	920	978	1055	1196
", red		426	466	528	<u>635</u>	786	917	980	1053	1128
26230, blue1		458	<u>465</u>	527	633	782	921	976	1050	1149
", red1		419	<u>465</u>	514	645	791	926	975	1045	1154
", green1		466	502	548	648	, <u>846</u>	920	980	1050	1160
27397, green1		402	465	528	<u>635</u>	779	915	970		1113
", black1	351	401	509	562	650	705, <u>844</u>	900	930		
", dark-green1		382	<u>465</u>	502	645	, <u>845</u>	913	970	1036	1144

 Table 1 : Centres of gravity of the main components extracted from the Raman spectra of the shard and artifact glazes

<u>Number</u>: narrow peaks of crystalline pigments (cassiterite, spinels, α -quartz, etc) + colour of the analyzed area

Question	Evidence	Implication on technology / history			
SnO ₂ opacification	Strong cassiterite	Only during ~ years 1510-30			
	Raman signature	Master of the Knots & Baba Nakhas styles			
Intentional SnO ₂ addition for	weak cassiterite signature	A dyanced nigment technology			
Blue, green and red lightening	weak cassience signature	Advanced pignent technology			
Use of different pigments for the	spinel and garnet signature	Advanced pigment technology			
same colour, but different shade	naematite, α -quartz and				
Differentiation hoterson Insile and	glass	Origin			
Differentiation between Iznik and	SI-O stretching mode	Origin			
Kütahya wares	fingerprint				

a) MNC 15472







c) MNC 8408



e) MNC 3855



f) MNC 8411





b')



d) MNC 26230



e')



f')



g) MNC 3840



<u>h) MNC 18853</u>



i) MNC 27397



j) MNC 19565



k)







h')







j') MNC 19577



k')

















Fig. 3

MNC 26230







Fig. 5







Fig. 7







Fig. 9



Fig. 10